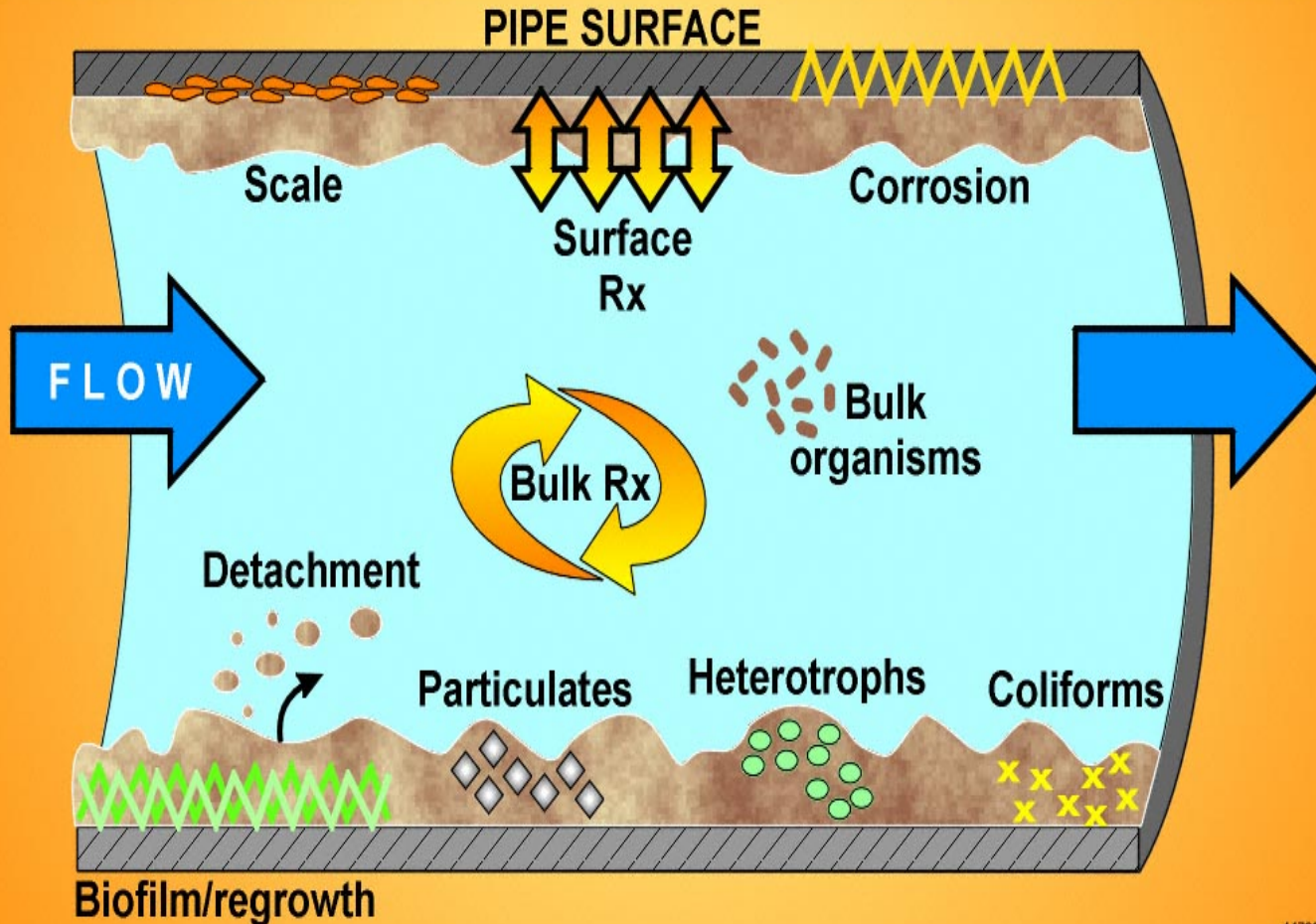


# *Distribution System Considerations for Treatment*

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# The Distribution System as Reactor



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# Examples of Distribution System Piping

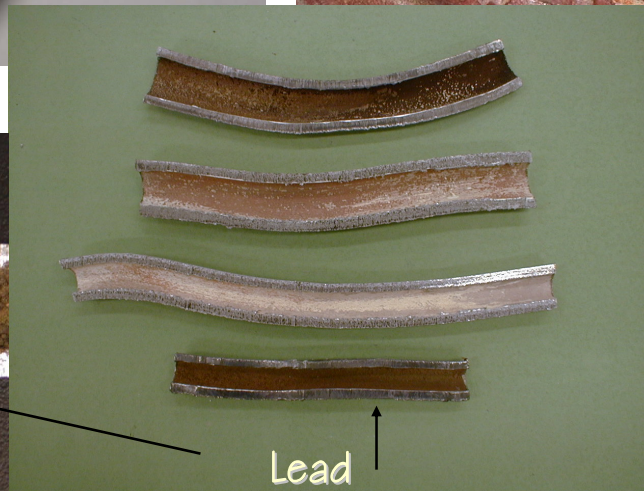
Most often, treatment changes are applied to "old" pipes



Unlined iron



Asbestos-Cement



Lead



# *General Nature of Pipe Surfaces*

- Metallic
  - Oxides, hydroxides, hydroxycarbonates, carbonates, hydroxysulfates, etc. from corrosion
  - Similar compounds from deposition or post-precipitation (particularly Fe, Mn, Al), may include silicates
  - Phosphates from corrosion control
  - All may be mixed with NOM



# *General Nature of Pipe Surfaces*

- Cement (A-C, CML, Concrete)
  - Metallic oxides, hydroxides, hydroxycarbonates, carbonates, hydroxysulfates, silicates, etc. from deposition or post-precipitation
  - Aluminosilicates, hydroxides, hydroxycarbonates from “corrosion”
  - May be mixed with NOM



# *General Nature of Pipe Surfaces*

- Plastics
  - Metallic oxides, hydroxides, hydroxycarbonates, carbonates, hydroxysulfates, silicates, etc. from deposition or post-precipitation
  - May be mixed with NOM



# *How Might Pipes Be Reactors?*

- Sorption, desorption of constituents
- Dissolution, precipitation, coprecipitation
  - Corrosion/solubilization
  - Post-deposition
  - Instability of water quality
    - Anions
    - Oxidants
    - pH
    - NOM



# *How Might Pipes Be Reactors?*

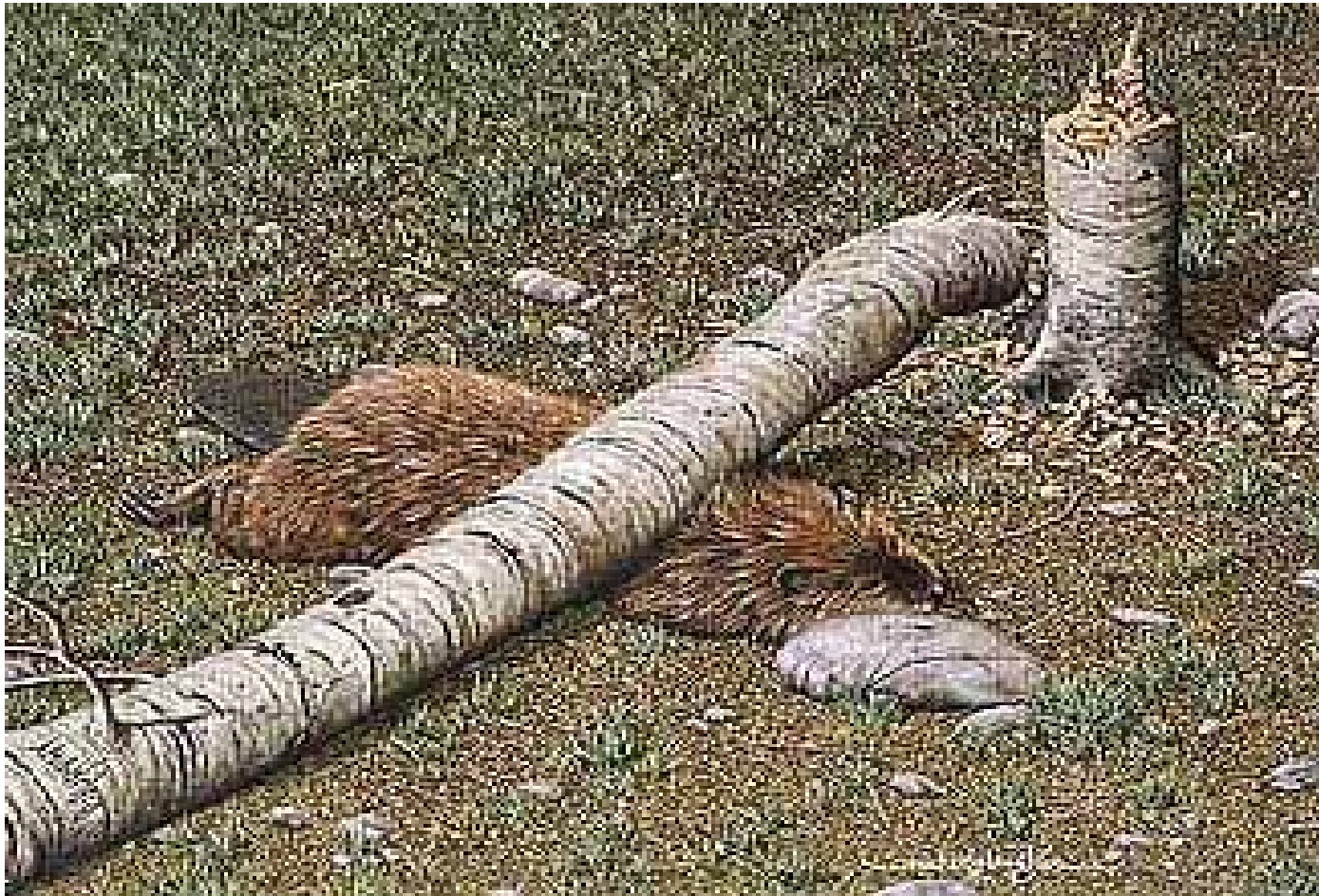
- Substrate for microbial activity
  - Transformation of sorbed material
    - Redox reactions
    - DBP's
    - Nitrification
  - Microbially-specific parameters
    - HPC
    - Pathogens?
- Lime ( $\text{Ca}$ ,  $\text{OH}^-$ ) and Al leaching from cements





*Holistic View of Treatment  
Changes and Possible Adverse  
Impacts*

# *Some Thoughts on Vulnerability to Unintended or Unwanted Side-Effects*



# *Imbalancing Processes*

- Softening processes
- “Tight” membrane processes
- Optimum or enhanced coagulation
- Polyphosphate sequestration
- Major changes to pH, Ca, Alkalinity



# *Softening Processes*

- Over-softening
- “Enhanced softening” & Mg removal
- Ion-exchange
- Membrane softening



# *“Tight” Membrane Processes*

- Reverse Osmosis (RO)
- Nanofiltration (NF)
- Electrodialysis reversal (EDR)



# *Optimum or Enhanced Coagulation*

- Lowers pH
- Increases sulfate or chloride

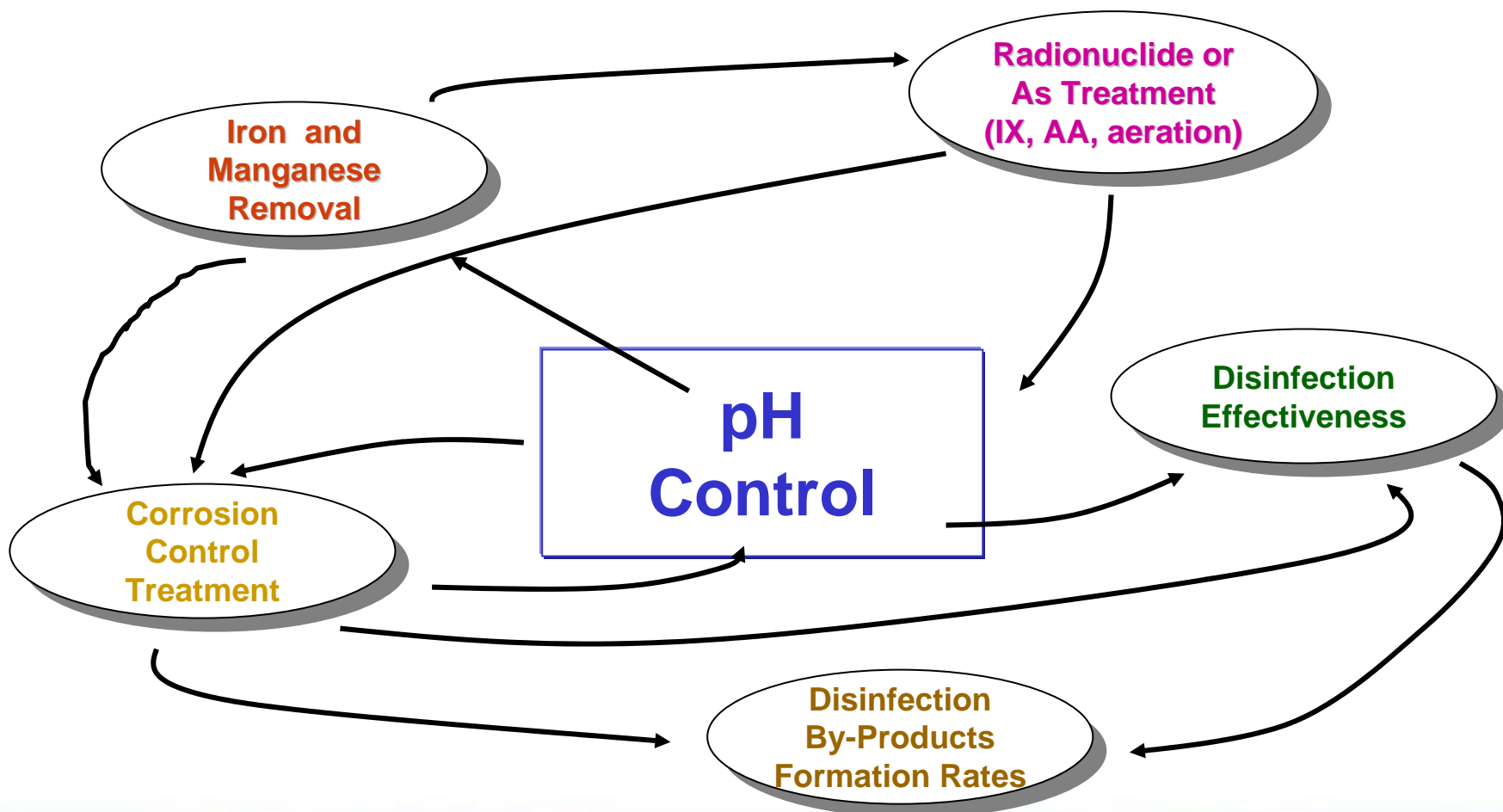


# *Polyphosphate Sequestration*

- Reduces effectiveness of existing Ca,  $\text{HCO}_3^-$
- Attacks calcareous cement minerals
- Prevents Ca-supported passivation (when hardness plays beneficial role)



# *pH Interactions with Treatment Processes*







*Potential Treatment Change  
Impacts by Reg*

# *LCR Chemistry Considerations*

- pH in distribution system
- DIC
- (Ortho)phosphate addition
- ORP



# *ESWTR Interactions*

- Coagulant increase = alkalinity decrease
- Acid addition to depress pH
- Role of residual aluminum



# Groundwater Rule

- Change in oxidation state affects metals in solution
  - Iron
  - Manganese
  - Copper
  - Arsenic
- Disturb existing distribution system
  - Fremont, Nebraska started chlorination
  - Release of iron, copper and arsenic
  - Particular problem in high alkalinity, near neutral pH waters of Midwest



# *Arsenic Removal Interactions*

- Nanofiltration and RO - may require pH depression and remove hardness, DIC
- Anion exchange - pH adjustment, supplement DIC to replace loss
- Activated alumina - may require pH adjustment before and/or after
- Iron Media - may require oxidizing conditions either for disinfection or enhanced removal
- Ferric coagulation - requires oxidizing conditions



# Radon

- Aeration is BAT
  - Removes carbon dioxide
  - Raises pH
  - Changes redox conditions

## *Radionuclides: Radium*

- Cation exchange - removes calcium, can depress pH
- Alumina - can change pH or needs lowered pH
- Nanofiltration - pH adjustment, can remove hardness, DIC
- RO - Needs pH adjustment, removes hardness, DIC



# *Radionuclide - uranium and Inorganics - nitrate and nitrite*

- Anion Exchange
  - May require pH adjustment and stabilization
  - Supplement alkalinity to increase DIC lost via carbonate and bicarbonate removal







*Treatment Changes Related to  
Oxidant/Disinfectant Changes*

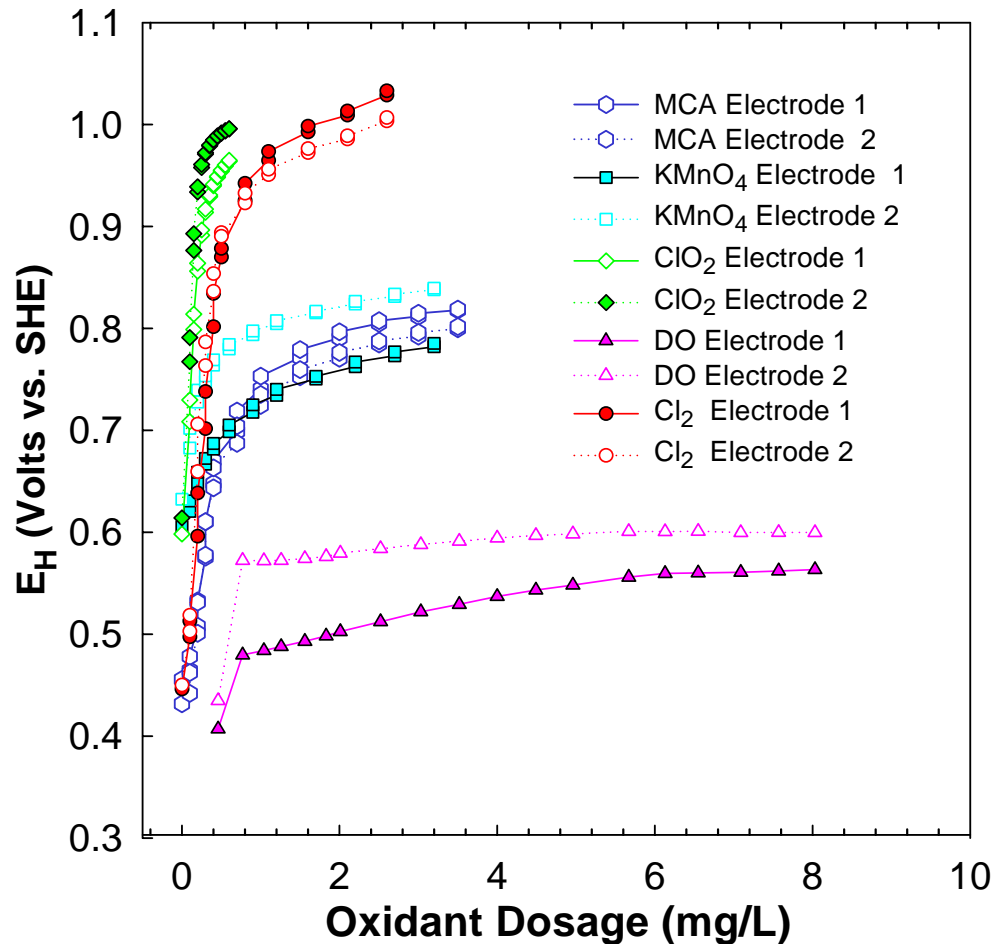
# *Treatment Influences on ORP in Drinking Water*

- Disinfection
- Pre-oxidation ( $O_3$ ,  $H_2O_2$ ,  $ClO_2$ ,  $KMnO_4$ )
- Oxidative metal removal (eg. As, Fe, Mn)
- Ammonia removal
- Aeration (corrosion control, VOC, Rn,  $H_2S$  removal)
- Taste and odor control

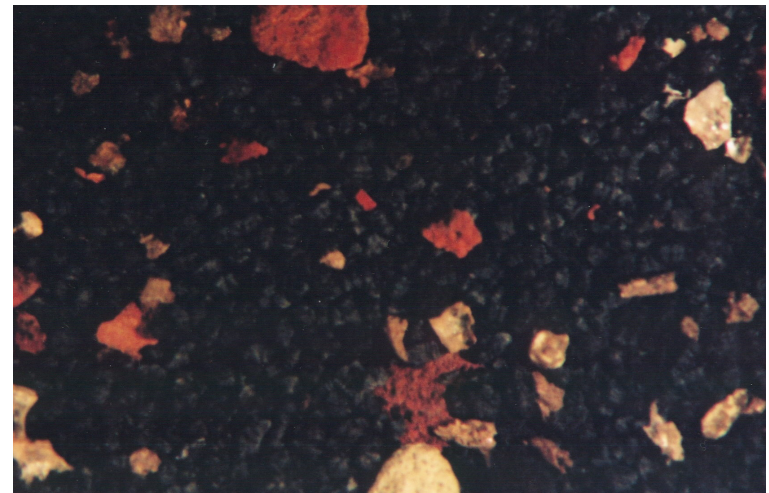
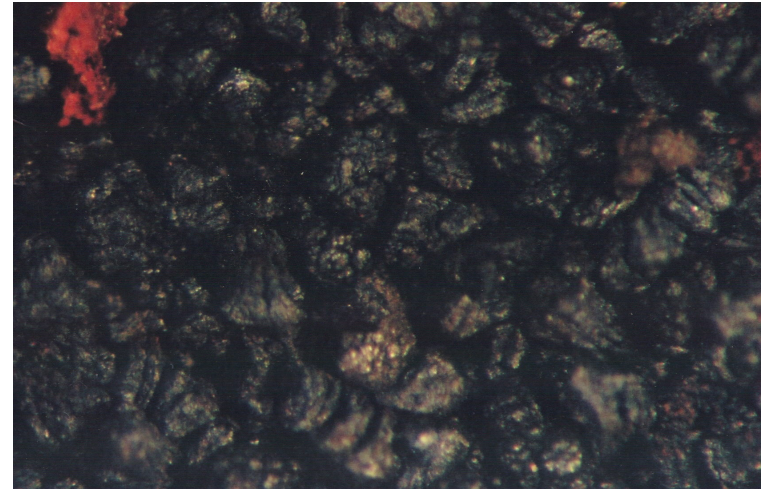


# Redox Potential of Common Oxidants

(pH 7, 10 mg C/L, 25°C)



# *Mn Deposit from Northeastern US DS*

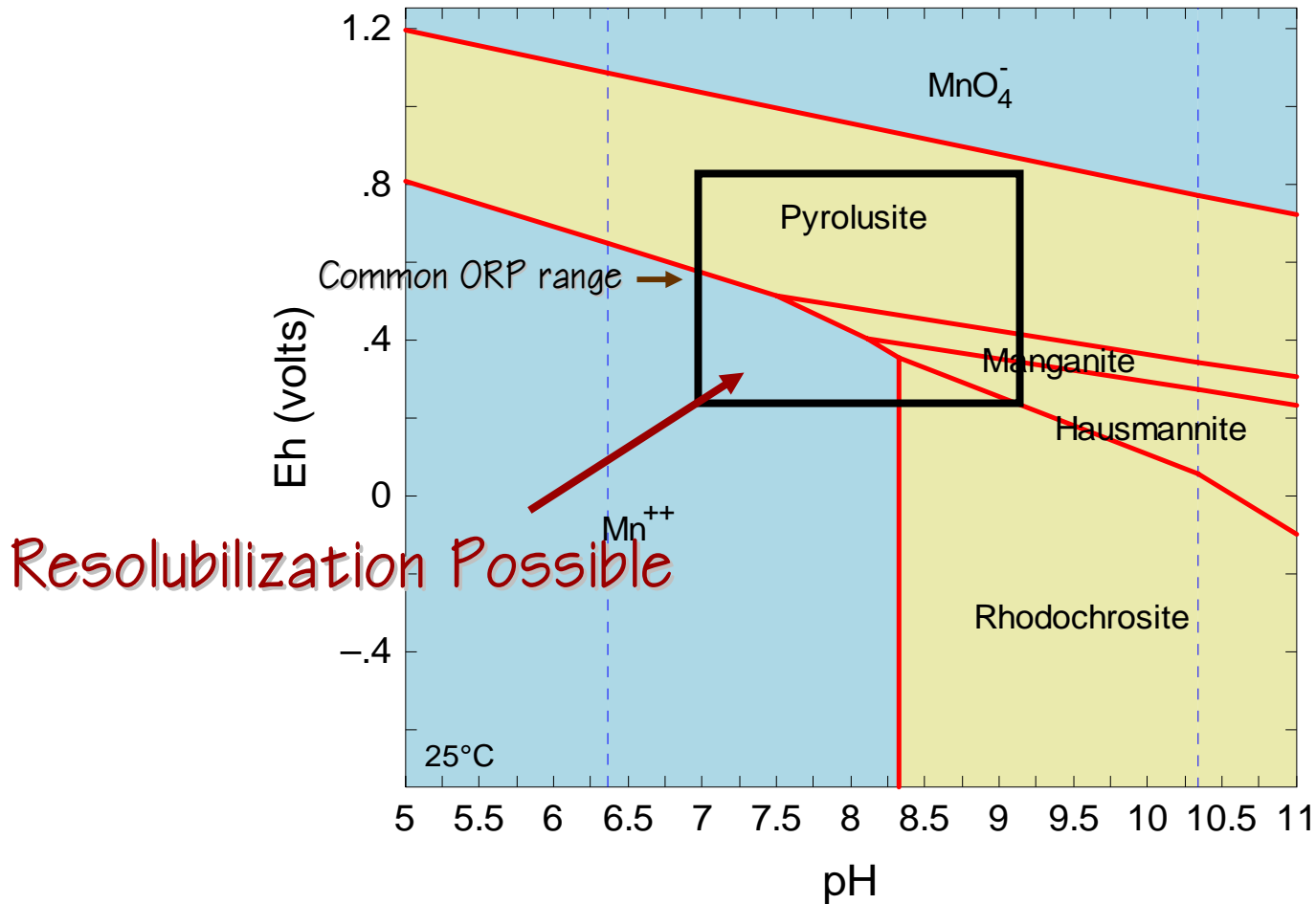


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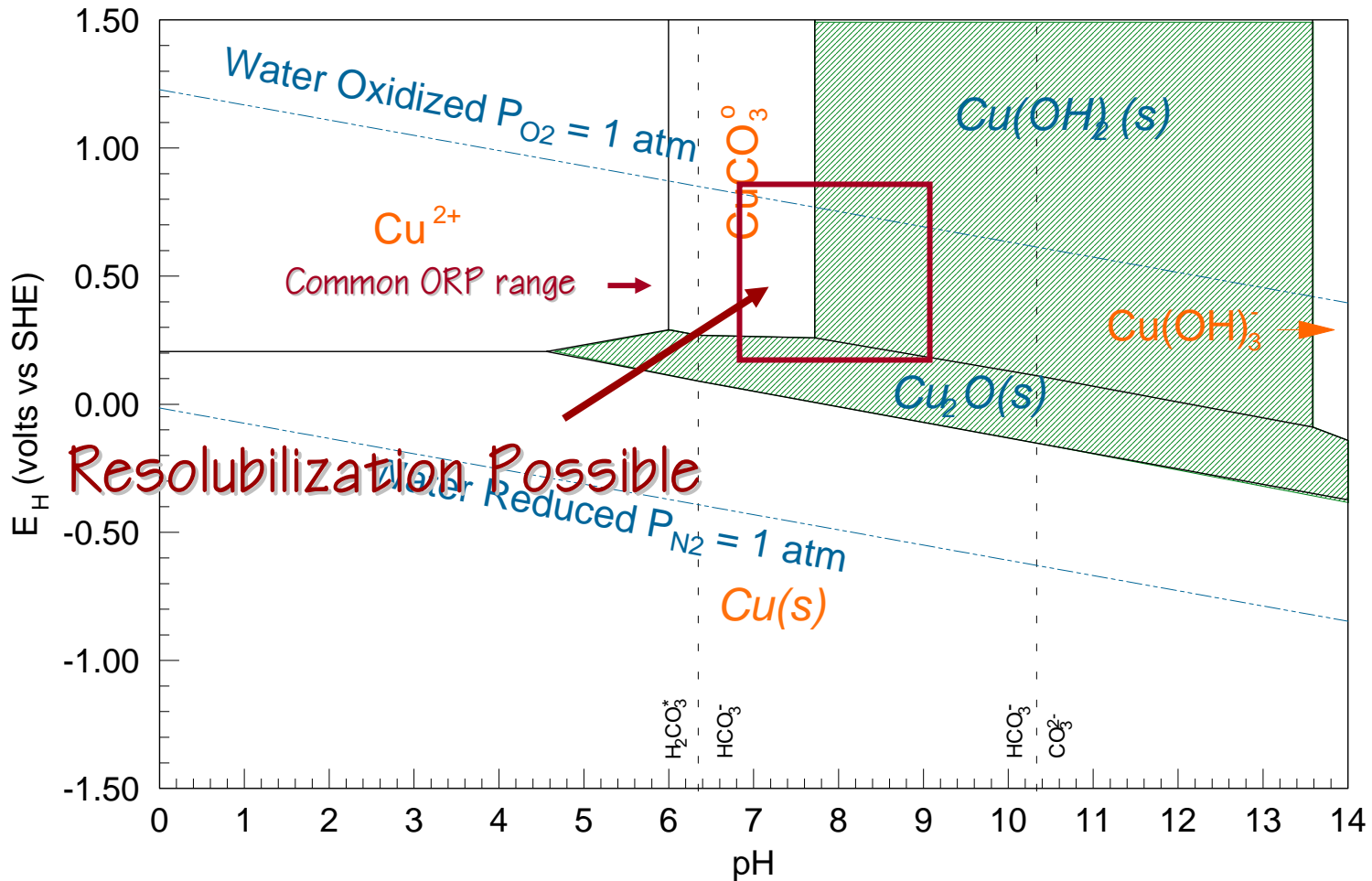
# pH & ORP Impact on Manganese

Mn (0.1 mg/L) DIC = 10 mg C/L

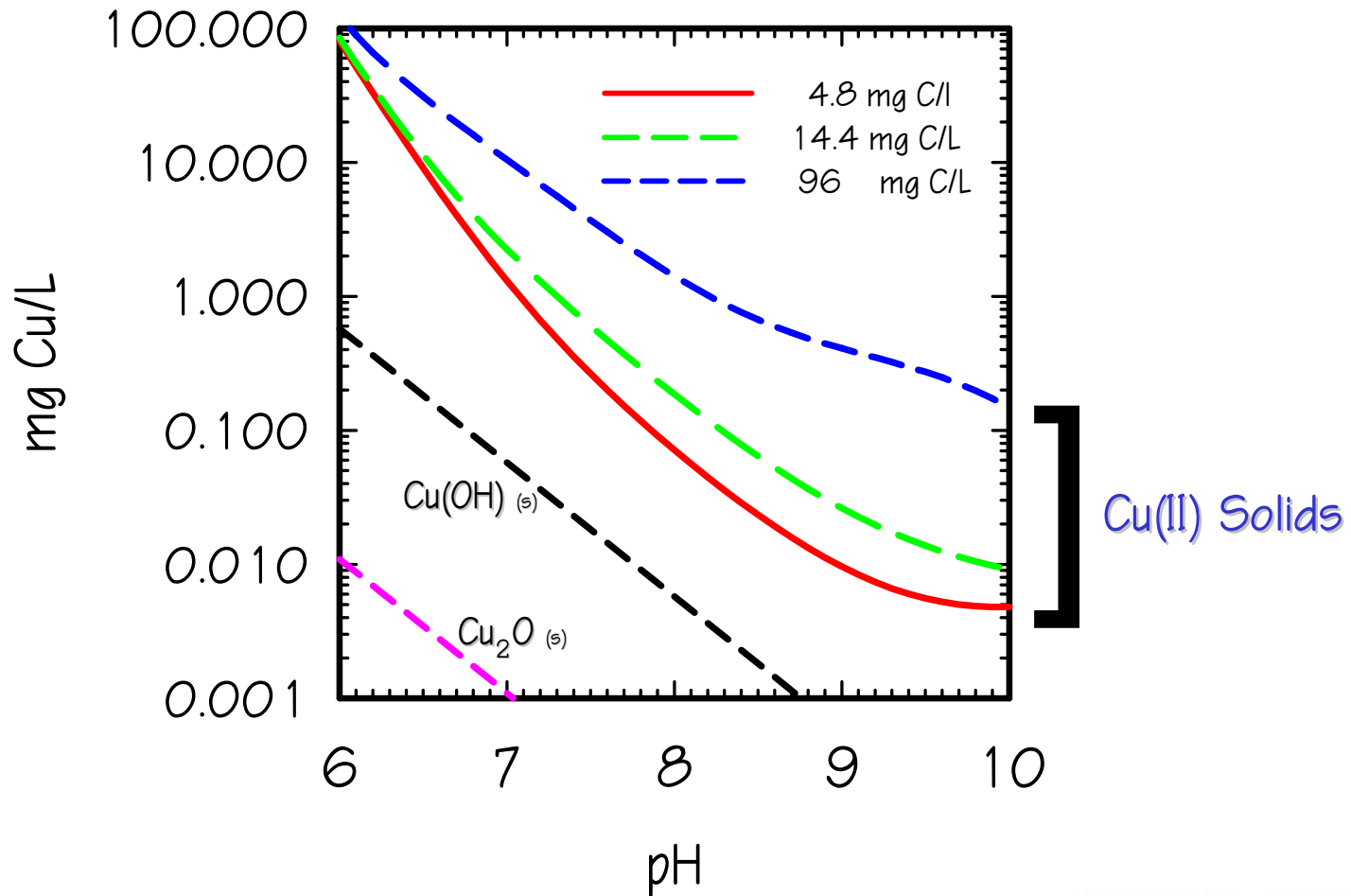


# ORP-pH Effects in High DIC Water

Cu species = 1.3 mg/L; DIC = 96 mg C/L  
I=0; 25°C



# Introducing Disinfection or Oxidation: May Induce New Copper Corrosion Issue

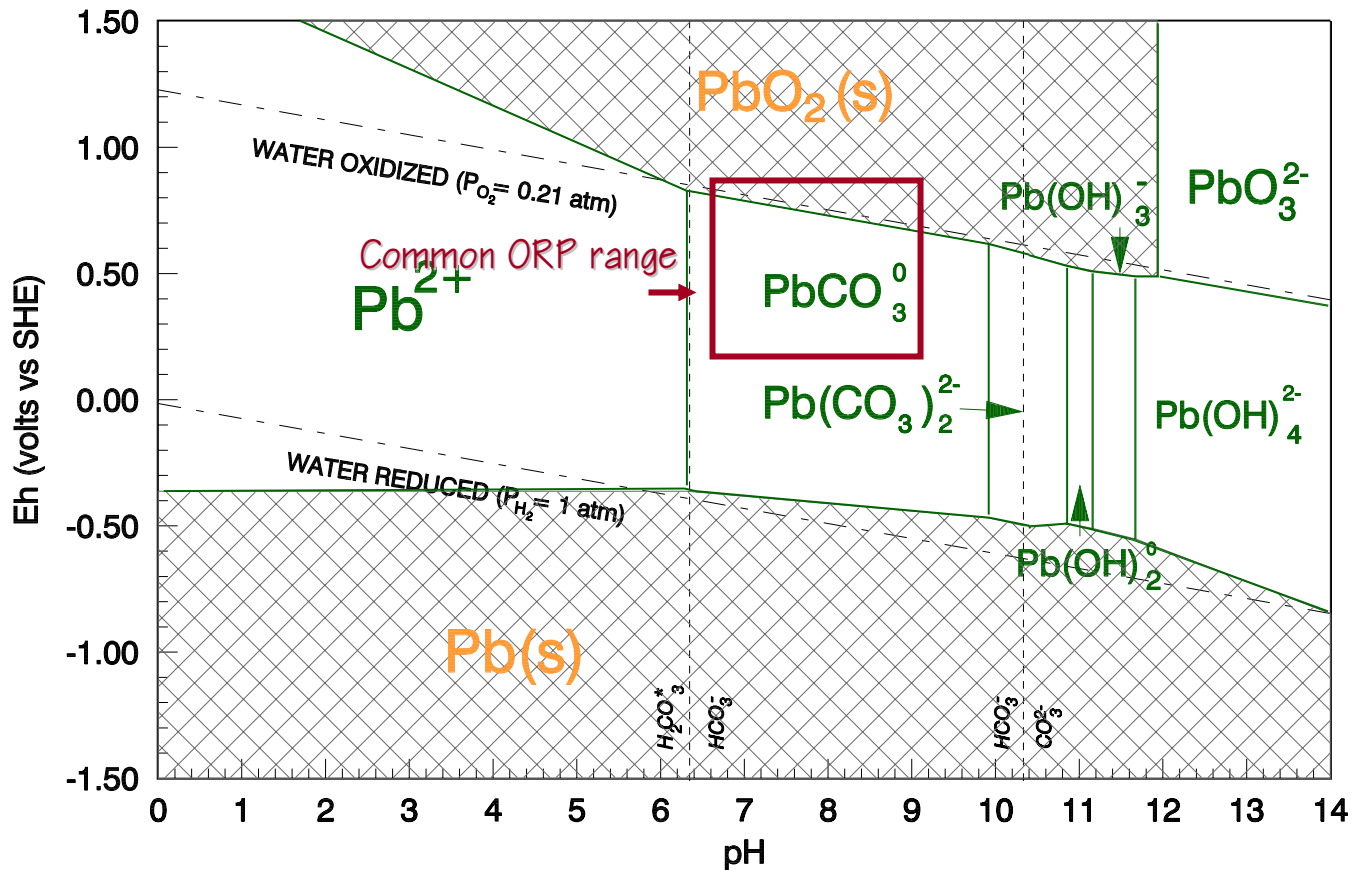


# Pb(II)-Pb(IV) Relationships

## EMF-pH Diagram for Pb - H<sub>2</sub>O - CO<sub>2</sub> System

Pb species = 0.015 mg/L; DIC = 18 mg C/L

I=0; 25°C



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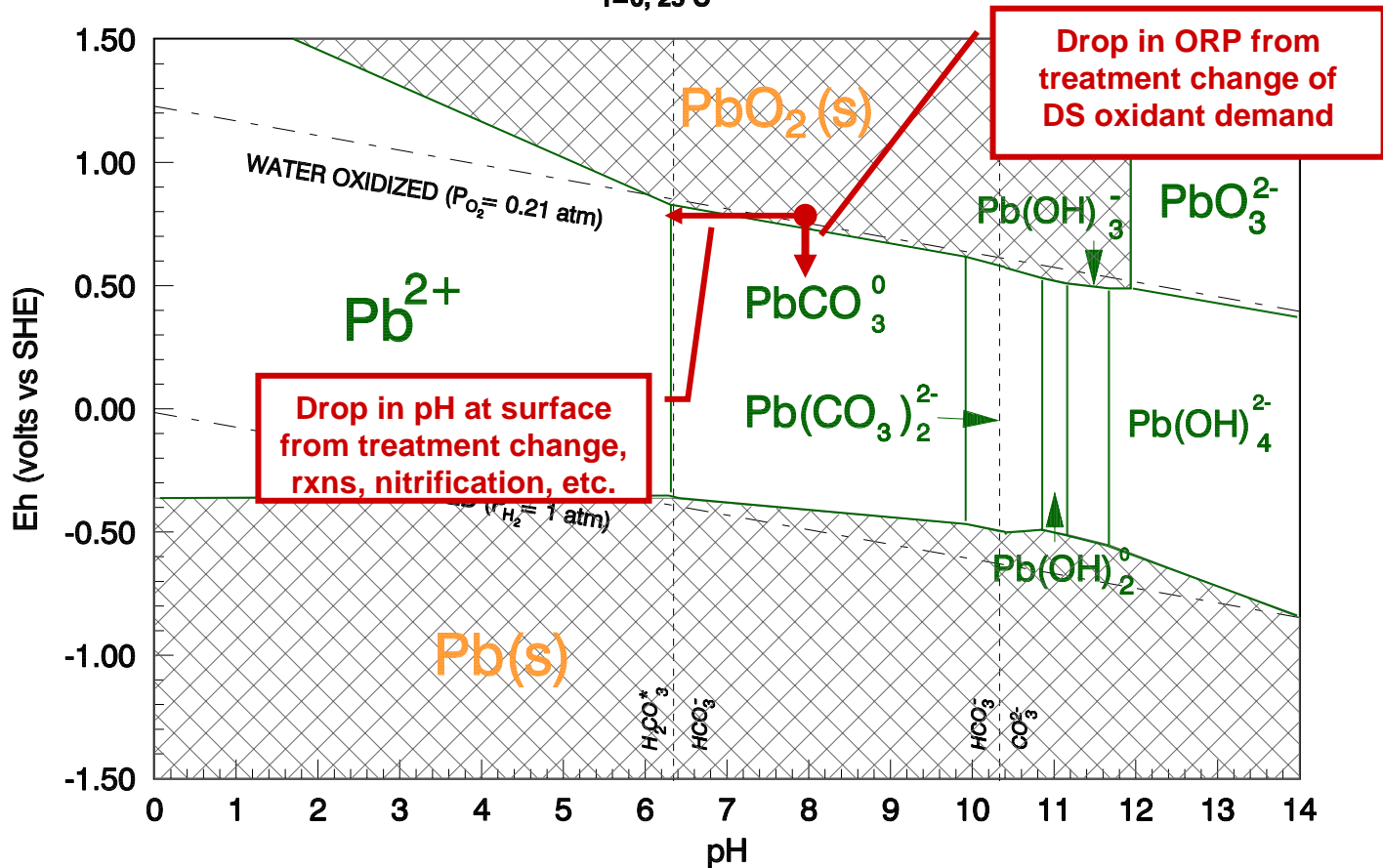


# Ways to Destabilize $PbO_2$

## EMF-pH Diagram for Pb - H<sub>2</sub>O - CO<sub>2</sub> System

Pb species = 0.015 mg/L; DIC = 18 mg C/L

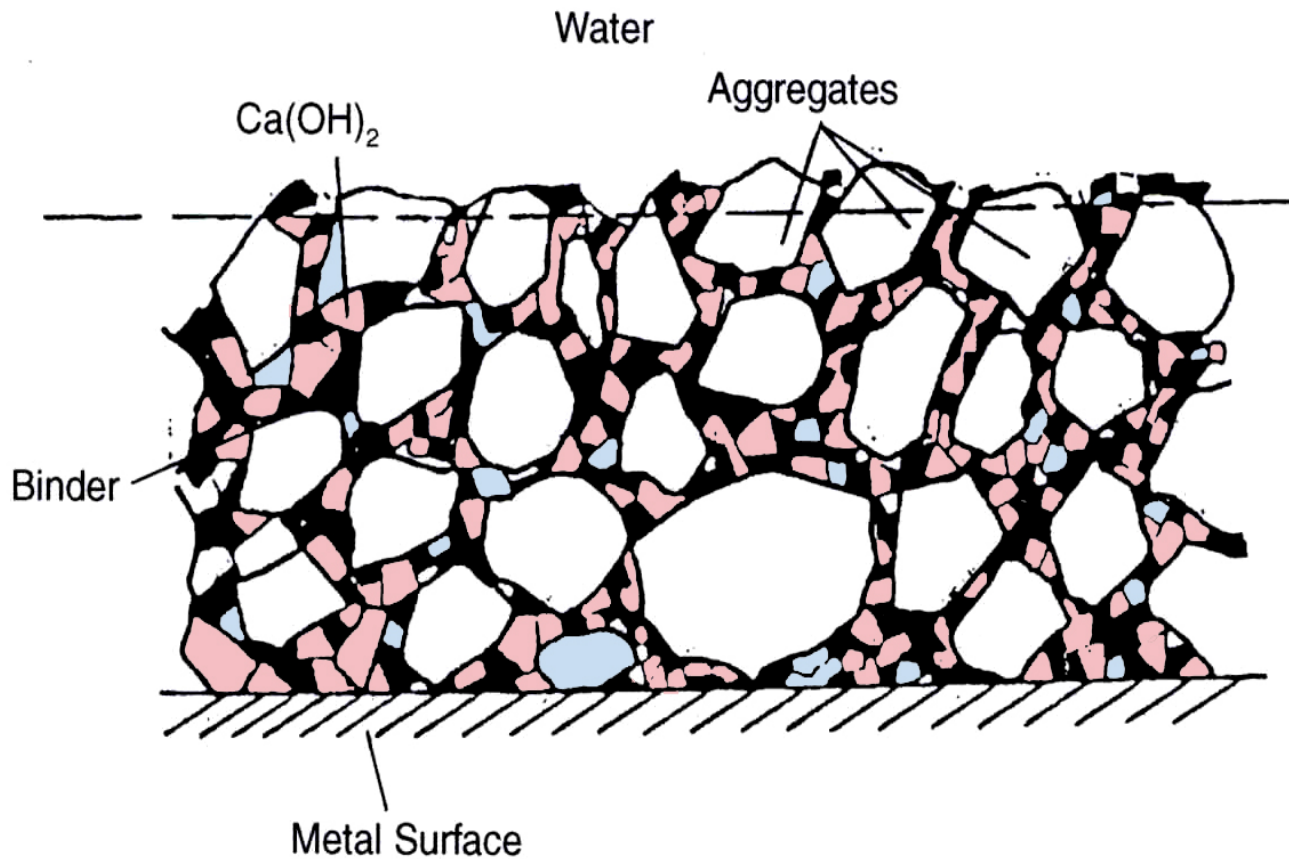
I=0; 25°C





*Beware! Cements Are Not  
Inert!!*

# *Schematic Anatomy of Cement Lining*



# *Manifestations of Cement Deterioration*

- Increased pH
  - Decreased performance of lead or copper control with phosphate dosing
  - Turbid water from various precipitates
  - Taste problems
  - Higher THM's
  - In extreme cases ( $\text{pH} \gg 10$ ), higher lead



# *Manifestations of Cement Deterioration*

- Increased aluminum
  - possible future CCL issue
  - challenge to industry or hospital treatment
- Increased calcium
- Increased trace metals



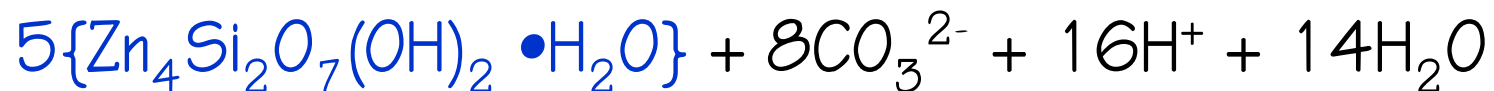
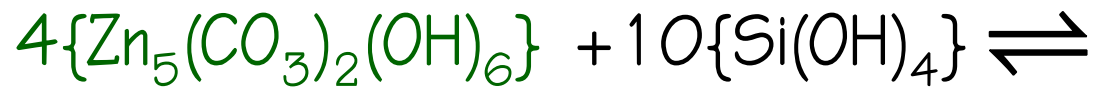
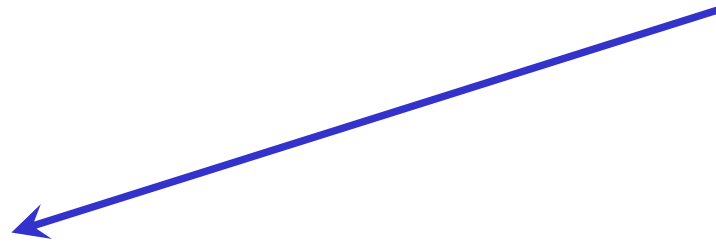
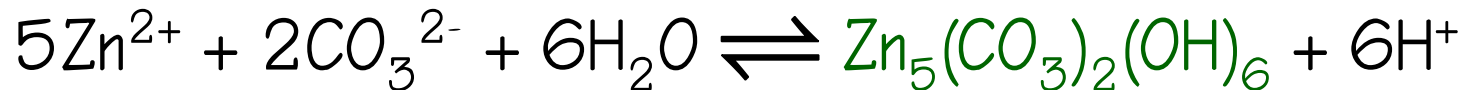
# Remedies for Cement Deterioration

- Materials-based
  - Alternate cement mixes
    - Carefully check for data from similar water
    - Compare vendors and processes
    - Some experience in UK with modified mortar
    - Do NOT use CML in low-flow or dead end areas
  - Epoxy material relining
  - Various plastic lining processes

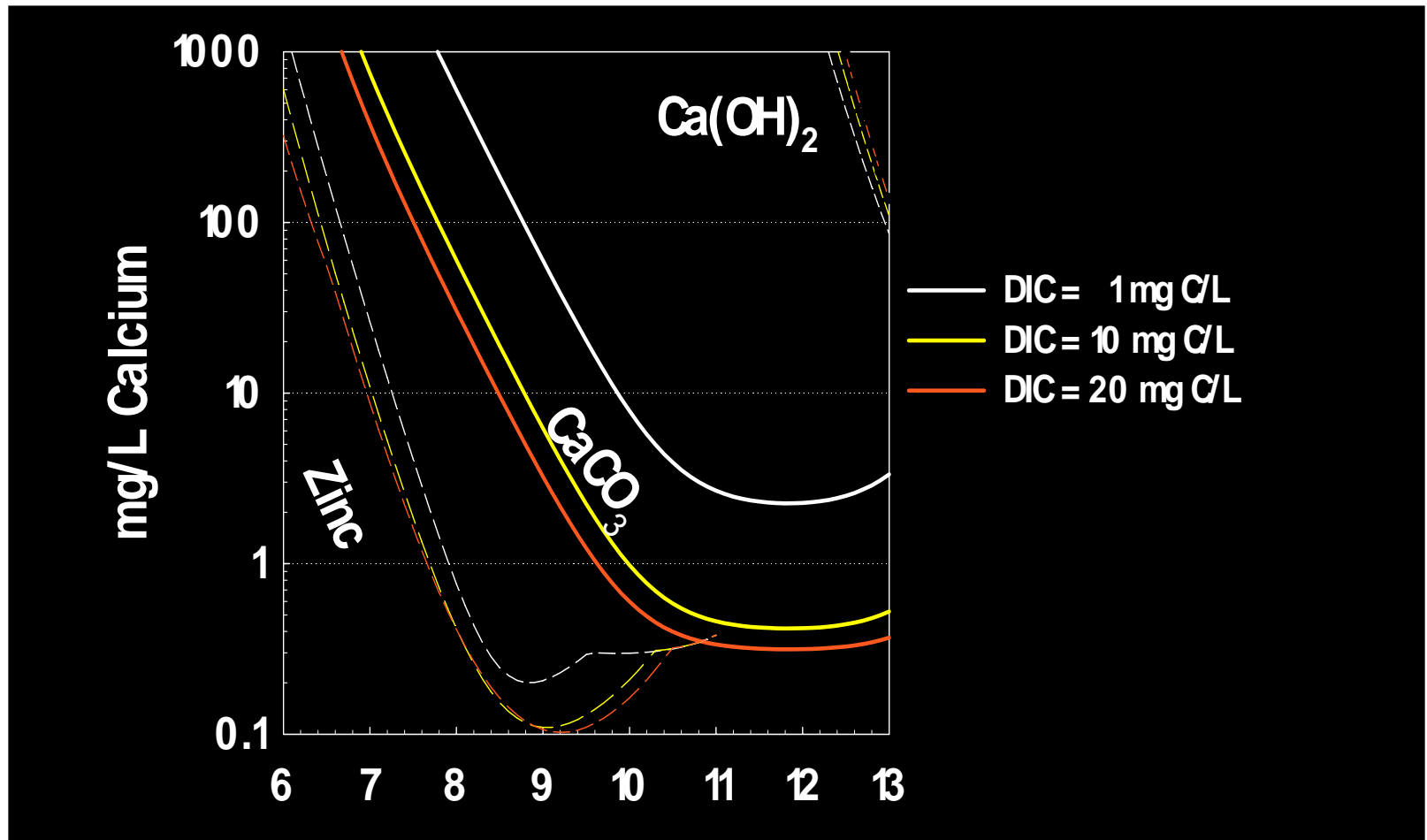


# How Does Zinc Protect Cement?

2- Step Hypothesis (hemimorphite example):



# Solubility of Protective Initial Zinc Solids Compared to Calcium Solids







*Avoiding or Mitigating Possible  
Adverse Impacts*

# *Solutions for Imbalances*

- Careful process control
- Post-treatment
  - Recarbonation (softening)
  - Limestone/dolomite contactors
  - Chemical adjustments
    - pH
    - Corrosion inhibitors
    - Others (eg. lime, soda ash, etc.)
  - Aeration
- Blending (when feasible)



# *Minimize Water Quality Changes*

- Well-buffered water
  - Reduces general corrosion
  - Reduces tuberculation of iron
  - Deters nitrification
  - Holds quality with storage
  - Facilitates action of phosphates
- Balance of hardness, DIC, pH--Why?
  - Unlined iron
  - Cement linings
  - Asbestos-cement

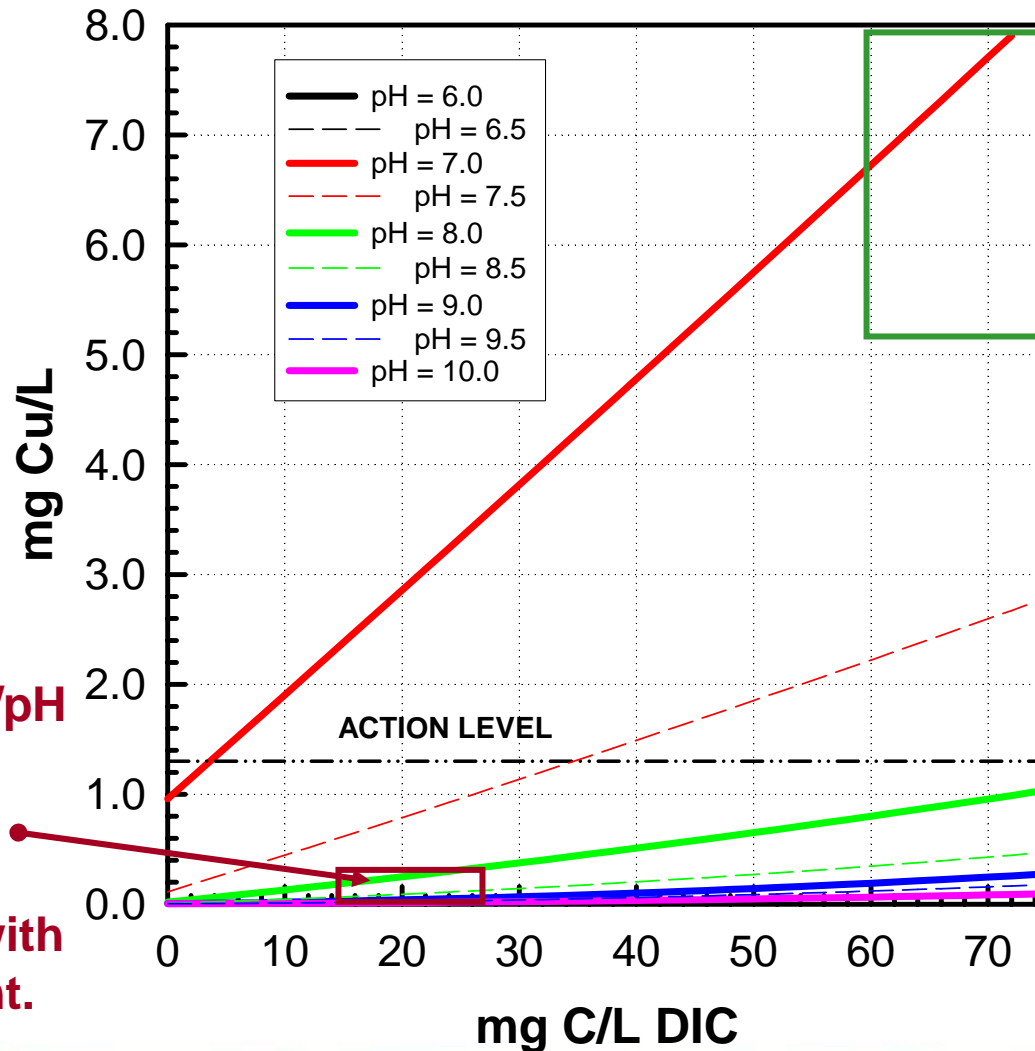


# *Special Softening Issues*

- Copper corrosion impacts
- Polyphosphate over-dosing in lime-softened systems



# All Softening Processes Are Not Equal



Common DIC/pH zone for hard ground waters (extending off chart).

NOTE: IX softening leaves DIC/pH unchanged.

Common DIC/pH zone for lime softening. Similar for membranes with post-treatment.



# *Effect of polyphosphate on phosphate dose response (Colin Hayes, Swansea Univ.)*

Median Pb emissions ( $\mu\text{g/l}$ ) after 30 min contact with new Pb pipe at 25°C

<u>o-PO<sub>4</sub> dose</u>	<u>Zero poly-P</u>	<u>0.2 mg/l poly-P</u>	<u>1.6 mg/l poly-P</u>
0	142	143	281
1	3	19	54
2	3	12	51
3	3	10	44
4	3	9	32

Be careful not to overdose polyphosphate, or hydrocerussite protective coatings will be damaged.



# Watch for Study Extrapolation Problems

## Lab to Field

- “New” surface vs. “old” surface
  - Reaction with existing scale
  - No cathodic reaction on “old” surface
  - Corrosion rate vs. metal release tendency
- Stagnation time
- Differences in materials
- “Aging” rates could be months to years



## *Some Constructive Pro-actions*

- Know the locations of materials in DS and how water flow relates to them
- Consideration of potential changes in water treatment should trigger
  - Studies of impact on existing scales
  - Enhanced monitoring during implementation





# *Constructive Pro-actions*

- Examples of significant changes
  - Anything that changes pH
  - Corrosion inhibitor formulations
  - Coagulation/coagulant changes
  - Disinfection/disinfectant changes
  - Membrane filtration
  - Mixing/blending



## *More Constructive Pro-actions*

- Know what inorganics/radionuclides are in source water, even if below MCL
  - Monitor periodically in DS
  - Trigger more DS monitoring when
    - Hydraulic disturbances (fires, main breaks, flushing)
    - Drought conditions or storms change water quality
    - Unusual microbial data noted
    - Consumers complain of discolored water or unusual tastes



# *Final Suggestion for LCR Conflicts: Optimal Corrosion and DBP Control*

- Removal of precursor material solves problems
  - Reduces DBP formation and potential formation
  - Reduces nutrient material, starving biofilms
  - Reduces disinfectant demand and decay
- Coupling with iron corrosion control is important
  - Reduces demand, hence dosage, hence DBPs
  - Reduces microbe habitat, less disinfectant needed





*Questions?*

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