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²These concentrations must be multiplied by the ratio of (1.04/x) where x is the actual normalized process wastewater flow (in gallons per 1,000 pounds of metal poured) for a specific plant.

³Within the range of 7.0 to 10.0 at all times.

(c) Melting Furnace Scrubber Operations.

BPT EFFLUENT LIMITATIONS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/62.3 millions Sm ³ (pounds per billion SCF) of air scrubbed	
Copper (T)	1.56	0.852
Lead (T)	1.6	0.791
Zinc (T)	2.31	0.872
Total Phenols	1.74	0.608
Oil and grease	60.8	20.3
TSS	77.1	30.4
pH	(¹)	(¹)

¹Within the range of 7.0 to 10.0 at all times.

	Maximum for any 1 day	Maximum for monthly average	Annual average ¹
	(mg/l) ²	(mg/l) ²	
Copper (T)	0.77	0.42	0.345
Lead (T)	0.79	0.39	0.446
Zinc (T)	1.14	0.43	0.548
Total Phenols	0.86	0.3	0.406
Oil and grease	30	10	10.1
TSS	38	15	20.3
pH	(³)	(³)	(³)

¹kg/62.3 million Sm³ (pounds per billion SCF) of air scrubbed.

²These concentrations must be multiplied by the ratio of (0.243/x) where x is the actual normalized process wastewater flow (in gallons per 1,000 SCF of air scrubbed for a specific plant).

³Within the range of 7.0 to 10.0 at all times.

(d) Mold Cooling Operations.

BPT EFFLUENT LIMITATIONS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T)	0.304	0.166
Lead (T)	0.311	0.154
Zinc (T)	0.449	0.17
Oil and grease	11.8	3.94
TSS	15	5.91
pH	(¹)	(¹)

¹Within the range of 7.0 to 10.0 at all times.

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	Maximum for any 1 day	Maximum for monthly average	Annual average ¹
	(mg/l) ²	(mg/l) ²	
Copper (T)	0.77	0.42	0.067
Lead (T)	0.79	0.39	0.0867
Zinc (T)	1.14	0.43	0.106
Oil and grease	30	10	1.97
TSS	38	15	3.94
pH	(³)	(³)	(³)

¹kg/1,000 kkg (pounds per million pounds) of metal poured.

²These concentrations must be multiplied by the ratio of (47.3/x) where x is the actual normalized process wastewater flow (in gallons per 1,000 pounds of metal poured) for a specific plant.

³Within the range of 7.0 to 10.0 at all times.

[50 FR 45247, Oct. 30, 1985; 51 FR 21762, June 16, 1986]

§ 464.43 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best available technology economically achievable.

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable, except that non-continuous dischargers shall not be subject to the maximum day and maximum for monthly average mass (kg/1,000 kkg or lb/million lb of metal poured; kg/62.3 million Sm³ or lb/billion SCF of air scrubbed) effluent limitations for copper, lead, zinc, and total phenols. For non-continuous dischargers, annual average mass limitations and maximum day and maximum for monthly average concentration (mg/l) limitations shall apply. Concentration limitations and annual average mass limitations shall only apply to non-continuous dischargers.

(a) Casting Quench Operations.

BAT EFFLUENT LIMITATIONS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T)	0.0344	0.0187
Lead (T)	0.0237	0.0116
Zinc (T)	0.0339	0.0129

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	Maximum for any 1 day	Maximum for monthly average	Annual average ¹
	(mg/l) ²	(mg/l) ²	
Copper (T)	0.77	0.42	0.0076
Lead (T)	0.53	0.26	0.0067
Zinc (T)	0.76	0.29	0.008

¹ kg/1,000 kkg (pounds per million pounds) of metal poured.
² These concentrations must be multiplied by the ratio of (5.34/x) where x is the actual normalized process wastewater flow (in gallons per 1,000 pounds of metal poured) for a specific plant.

(b) Die Casting Operations.

BAT EFFLUENT LIMITATIONS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T)	0.0066	0.0036
Lead (T)	0.0046	0.0022
Zinc (T)	0.0066	0.0025
Total phenols	0.0074	0.0026

	Maximum for any 1 day	Maximum for monthly average	Annual average ¹
	(mg/l) ²	(mg/l) ²	
Copper (T)	0.77	0.42	0.0015
Lead (T)	0.53	0.26	0.0013
Zinc (T)	0.76	0.29	0.0016
Total phenols	0.86	0.3	0.0017

¹ kg/1,000 kkg (pounds per million pounds) of metal poured.
² These concentrations must be multiplied by the ratio of (1.04/x) where x is the actual normalized process wastewater flow (in gallons per 1,000 pounds of metal poured) for a specific plant.

(c) Melting Furnace Scrubber Operations.

BAT EFFLUENT LIMITATIONS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/62.3 million Sm ³ (pounds per billion SCF) of air scrubbed	
Copper (T)	1.56	0.852
Lead (T)	1.07	0.527
Zinc (T)	1.54	0.588
Total phenolse	1.74	0.608

	Maximum for any 1 day	Maximum for monthly average	Annual average ¹
	(mg/l) ²	(mg/l) ²	

	Maximum for any 1 day	Maximum for monthly average	Annual average ¹
Copper (T)	0.77	0.42	0.345
Lead (T)	0.53	0.26	0.304
Zinc (T)	0.76	0.29	0.365
Total phenols	0.86	0.3	0.406

¹ kg/62.3 million Sm³ (pounds per billion SCF) of air scrubbed.
² These concentrations must be multiplied by the ratio of (0.243/x) where x is the actual normalized process wastewater flow (in gallons per 1,000 pounds of metal poured) for a specific plant.

(d) Mold Cooling Operations.

BAT EFFLUENT LIMITATIONS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	kg/1,000 kkg (pounds per million pounds) of metal poured	
Copper (T)	0.304	0.166
Lead (T)	0.209	0.103
Zinc (T)	0.3	0.114

	Maximum for any 1 day	Maximum for monthly average	Annual average ¹
	(mg/l) ²	(mg/l) ²	
Copper (T)	0.77	0.42	0.067
Lead (T)	0.53	0.26	0.0591
Zinc (T)	0.76	0.29	0.071

¹ kg/1,000 kkg (pounds per million pounds) of metal poured.
² These concentrations must be multiplied by the ratio of (47.3/x) where x is the actual normalized process wastewater flow (in gallons per 1,000 pounds of metal poured) for a specific plant.

[50 FR 45247, Oct. 30, 1985; 51 FR 21762, June 16, 1986]

§ 464.44 New source performance standards.

Any new source subject to this subpart must achieve the following new source performance standards (NSPS), except that non-continuous dischargers shall not be subject to the maximum day and maximum for monthly average mass (kg/1,000 kkg or lb/million lb of metal poured; kg/62.3 million Sm³ or lb/billion SCF of air scrubbed) effluent standards for copper, lead, zinc, total phenols, oil and grease, and TSS. For non-continuous dischargers, annual average mass standards and maximum day and maximum for monthly average concentration (mg/l) standards shall apply. Concentration standards and annual average mass standards shall only apply to non-continuous dischargers.

(a) Casting Quench Operations.