

Environmental Protection Agency

§ 471.65

(u) *Sawing or grinding spent emulsions.*

SUBPART F—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium sawed or ground with emulsions	
Cyanide	0.053	0.022
Lead	0.077	0.037
Zinc	0.267	0.112
Ammonia	24.4	10.7
Fluoride	10.9	4.83

(v) *Sawing or grinding contact cooling water.*

SUBPART F—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium sawed or ground with contact cooling water	
Cyanide	0.138	0.057
Lead	0.200	0.095
Zinc	0.695	0.291
Ammonia	63.5	27.9
Fluoride	28.3	12.6

(w) *Dye penetrant testing wastewater.*

SUBPART F—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium treated using dye penetrant methods	
Cyanide	0.325	0.135
Lead	0.471	0.224
Zinc	1.64	0.638
Ammonia	149	65.7
Fluoride	66.7	29.6

(x) *Miscellaneous wastewater sources.*

SUBPART F—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium formed	
Cyanide	0.010	0.004
Lead	0.014	0.007
Zinc	0.048	0.020
Ammonia	4.32	1.90
Fluoride	1.93	0.856

(y) *Degreasing spent solvents—Subpart F—PSES.* There shall be no discharge of process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2887, Jan. 22, 1986]

§ 471.65 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources (PSNS). The mass of wastewater pollutants in the titanium forming process wastewater shall not exceed the values set forth below:

(a) *Rolling spent neat oils—Subpart F—PSNS.* There shall be no discharge of process wastewater pollutants.

(b) *Rolling contact cooling water.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium rolled with contact cooling water	
Cyanide	0.142	0.059
Lead	0.205	0.098
Zinc	0.713	0.298
Ammonia	65.1	28.6
Fluoride	29.1	12.9

(c) *Drawing spent neat oils—Subpart F—PSNS.* There shall be no discharge of process wastewater pollutants.

(d) *Extrusion spent neat oils—Subpart F—PSNS.* There shall be no discharge of process wastewater pollutants.

(e) *Extrusion spent emulsions.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium extruded	
Cyanide	0.021	0.009
Lead	0.030	0.015
Zinc	0.105	0.044
Ammonia	9.59	4.22
Fluoride	4.28	1.90

(f) *Extrusion press hydraulic fluid leakage.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium extruded	
Cyanide	0.052	0.022
Lead	0.075	0.036
Zinc	0.260	0.109
Ammonia	23.7	10.5
Fluoride	10.6	4.70

(g) *Forging spent lubricants—Subpart F—PSNS.* There shall be no discharge of process wastewater pollutants.

(h) *Forging contact cooling water.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of forged titanium cooled with water	
Cyanide	0.029	0.012
Lead	0.042	0.020
Zinc	0.146	0.061
Ammonia	13.3	5.86
Fluoride	5.95	2.64

(i) *Forging equipment cleaning wastewater.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium forged	
Cyanide	0.012	0.005
Lead	0.017	0.008
Zinc	0.059	0.025
Ammonia	5.33	2.35
Fluoride	2.38	1.06

(j) *Forging press hydraulic fluid leakage.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium forged	
Cyanide	0.293	0.121
Lead	0.424	0.202
Zinc	1.48	0.616
Ammonia	135	59.2
Fluoride	60.1	26.7

(k) *Tube reducing spent lubricants—Subpart F—PSNS.* There shall be no discharge of process wastewater pollutants.

(l) *Heat treatment contact cooling water—Subpart F—PSNS.* There shall be no discharge allowance for the discharge of process wastewater pollutants.

(m) *Surface treatment spent baths.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium surface treated	
Cyanide	0.061	0.025
Lead	0.088	0.042
Zinc	0.304	0.127
Ammonia	27.7	12.2
Fluoride	12.4	5.49

(n) *Surface treatment rinse.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium surface treated	
Cyanide	0.847	0.351
Lead	1.23	0.584
Zinc	4.27	1.78
Ammonia	389	171
Fluoride	174	77.1

(o) *Wet air pollution control scrubber blowdown.*

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SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium surface treated or forged	
Cyanide	0.062	0.026
Lead	0.090	0.043
Zinc	0.313	0.131
Ammonia	28.5	12.6
Fluoride	12.8	5.65

(p) *Alkaline cleaning spent baths.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium alkaline cleaned	
Cyanide	0.070	0.029
Lead	0.101	0.048
Zinc	0.351	0.147
Ammonia	32.0	14.1
Fluoride	14.3	6.34

(q) *Alkaline cleaning rinse.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium alkaline cleaned	
Cyanide	0.080	0.033
Lead	0.116	0.055
Zinc	0.403	0.169
Ammonia	36.8	16.2
Fluoride	16.4	7.29

(r) *Molten salt rinse.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium treated with molten salt	
Cyanide	0.277	0.115
Lead	0.401	0.191
Zinc	1.40	0.583
Ammonia	128	56.0
Fluoride	56.8	25.2

(s) *Tumbling wastewater.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium tumbled	
Cyanide	0.023	0.010
Lead	0.033	0.016
Zinc	0.116	0.048
Ammonia	10.6	4.63
Fluoride	4.70	2.09

(t) *Sawing or grinding spent neat oils—Subpart F—PSNS.* There shall be no discharge of process wastewater pollutants.

(u) *Sawing or grinding spent emulsions.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium sawed or ground with emulsions	
Cyanide	0.053	0.022
Lead	0.077	0.037
Zinc	0.267	0.112
Ammonia	24.4	10.7
Fluoride	10.9	4.83

(v) *Sawing or grinding contact cooling water.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium sawed or ground with contact cooling water	
Cyanide	0.138	0.057
Lead	0.200	0.095
Zinc	0.695	0.291
Ammonia	63.5	27.9
Fluoride	28.3	12.6

(w) *Dye penetrant testing wastewater.*

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SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium treated using dye penetrant methods	
Cyanide	0.325	0.135
Lead	0.471	0.224
Zinc	1.64	0.683
Ammonia	149	65.7
Fluoride	66.7	29.6

(x) *Miscellaneous wastewater sources.*

SUBPART F—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of titanium formed	
Cyanide	0.010	0.004
Lead	0.014	0.007
Zinc	0.048	0.020
Ammonia	4.32	1.90
Fluoride	1.93	0.856

(y) *Degreasing spent solvents—Subpart F—PSNS.* There shall be no discharge of process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2887, Jan. 22, 1986]

§ 471.66 **Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT).** [Reserved]

Subpart G—Uranium Forming Subcategory

§ 471.70 **Applicability; description of the uranium forming subcategory.**

This subpart applies to discharges of pollutants to waters of the United States, and introductions of pollutants into publicly owned treatment works from the process operations of the uranium forming subcategory.

§ 471.71 **Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).**

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations for the process operations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

(a) *Extrusion spent lubricants—Subpart G—BPT.* There shall be no discharge process wastewater pollutants.

(b) *Extrusion tool contact cooling water.*

SUBPART G—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of uranium extruded	
Cadium	0.117	0.052
Chromium	0.152	0.062
Copper	0.654	0.344
Lead	0.145	0.069
Nickel	0.661	0.437
Fluoride	20.5	9.08
Molybdenum	2.28	1.18
Oil and grease	6.88	4.13
TSS	14.1	6.71
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(c) *Heat treatment contact cooling water.*

SUBPART G—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of extruded or forged uranium heat treated	
Cadium	0.646	0.285
Chromium	0.836	0.342
Copper	3.61	1.90
Lead	0.798	0.380
Nickel	3.65	2.42
Fluoride	113	50.2
Molybdenum	12.6	6.5
Oil and grease	38	22.8
TSS	77.9	37.1
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.