Environmental Protection Agency

(j) Wet air pollution control scrubber blowdown.

SUBPART B-PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium sanded and repaired or forged	
Chromium Zinc Ammonia Fluoride	0.273 0.904 8.25 36.9	0.112 0.378 36.3 16.4

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]

§ 471.25 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources (PSNS). The mass of wastewater pollutants in magnesium forming process wastewater introduced into a POTW shall not exceed the following values:

(a) Rolling spent emulsions.

SUBPART B-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millior off-pounds) of magnesium rolled with emulsions	
Chromium	0.028 0.076 9.95 4.44	0.011 0.032 4.37 1.97

(b) Forging spent lubricants—Subpart B—PSNS. There shall be no discharge of process wastewater pollutants.

(c) Forging contact cooling water.

SUBPART B-PSNS

Pollutant or pol- lutant property	Maximum for any 1 day	Maximum for monthly average	
	mg/off-kg (pounds per million off-pounds) of forged magnesium cooled with water		
ChromiumZincAmmoniaFluoride	0.107 0.295 38.5 17.2	0.044 0.122 17.0 7.63	

(d) Forging equipment cleaning wastewater.

SUBPART B-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil lion off-pounds) of magne sium forged	
Chromium	0.002 0.004 0.532 0.238	0.0006 0.002 0.234 0.106

(e) Direct chill casting contact cooling water.

SUBPART B-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millior off-pounds) of magnesium cast with direct chill meth- ods	
Chromium	1.46 4.03	0.593 1.66
Ammonia	527	232
Fluoride	235	105

(f) Surface treatment spent baths.

SUBPART B-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millio off-pounds) of magnesium surface treated	
ChromiumZinc	0.173 0.476 62.1 27.8	0.070 0.196 27.3 12.3

(g) Surface treatment rinse.

SUBPART B-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium surface treated	
ChromiumZincAmmoniaFluoride	0.700 1.93 252 113	0.284 0.794 111 49.9

(h) Sawing or grinding spent emulsions.

§471.26

SUBPART B-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millior off-pounds) of magnesium sawed or ground	
ChromiumZincAmmoniaFluoride	0.007 0.020 2.60 1.16	0.003 0.008 1.15 0.515

- (i) *Degreasing spent solvents—Subpart B—PSNS.* There shall be no discharge of process wastewater pollutants.
- (j) Wet air pollution control scrubber blowdown.

SUBPART B-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of magnesium sanded and repaired or forged	
Chromium	0.229	0.093
Zinc	0.632	0.260
Ammonia	82.5	36.3
Fluoride	36.9	16.4

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]

§471.26 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

Subpart C—Nickel-Cobalt Forming Subcategory

§ 471.30 Applicability; description of the nickel-cobalt forming subcategory.

This subpart applies to discharges of pollutants to waters of the United States, and introductions of pollutants into publicly owned treatment works from the process operations of the nickel-cobalt forming subcategory.

§ 471.31 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30–125.32, any existing point source sub-

ject to this subpart must achieve the following effluent limitations for the process operations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

- (a) Rolling spent neat oils—Subpart C—BPT. There shall be no discharge of process wastewater pollutants.
 - (b) Rolling spent emulsions.

SUBPART C-BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millio off-pounds) of nickel-coba rolled with emulsions	
Chromium Nickel Fluoride Oil and grease	0.075 0.327 10.1 3.4	0.031 0.216 4.49 2.04
TSS	6.97 (¹)	3.32 (1)

¹ Within the range of 7.5 to 10.0 at all times.

(c) Rolling contact cooling water.

SUBPART C-BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millio off-pounds) of nickel-coba rolled with water	
Chromium	1.66	0.679
NickelFluoride	7.24 225	4.79 99.6
Oil and grease	75.4	45.3
TSS	155	73.5
pH	(1)	(1)

¹ Within the range of 7.5 to 10.0 at all times.

- (d) Tube Reducing Spent Lubricant—Subpart C—BPT.
- (1) There shall be no discharge of process wastewater pollutants except as provided under paragraph (d)(2) of this section.
- (2) Process wastewater pollutants may be discharged, with no allowance for any pollutants discharged, provided