facility, except for infrequent shutdowns for maintenance, process changes, or other similar activities.

(uu) "Intermittent operations" means the industrial users does not have a continuous operation.

(vv) The term "off-kg (off-lb)" means the mass of metal or metal alloy removed from a forming operation at the end of a process cycle for transfer to a different machine or process.

§471.03 Compliance date for PSES.

The compliance date for PSES under this regulation is August 23, 1988.

Subpart A—Lead-Tin-Bismuth Forming Subcategory

§471.10 Applicability; description of the lead-tin-bismuth forming subcategory.

This subpart applies to discharges of pollutants to waters of the United States, and introductions of pollutants into publicly owned treatment works from the process operations of the leadtin-bismuth forming subcategory.

§471.11 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations for the process operations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

(a) Rolling spent emulsions.

SUBPART A-BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly aver- age
	mg/off-kg (pounds per million off-pounds) of lead-tin-bis- muth rolled with emulsions	
Antimony Lead Oil and grease TSS PH	0.068 0.010 0.468 0.960	0.030 0.005 0.281 0.457 (¹)

¹Within the range of 7.5 to 10.0 at all times.

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(b) Rolling spent soap solutions.

SUBPART A-BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly aver- age
	mg/off-kg (pounds per million off-pound) of lead-tin-bis- muth rolled with soap solu- tions	
Antimony	0.125	0.055
Lead	0.019	0.009
Oil and grease	0.860	0.520
TSS	1.80	0.840
pH		(1)

¹ Within the range of 7.5 to 10.0 at all times.

(c) Drawing spent neat oils—Subpart A—BPT. There shall be no discharge of process wastewater pollutants.
(d) Drawing spent emulsions.

SUBPART A-BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly aver- age
	mg/off-kg (pounds per million off-pounds) of lead-tin-bis- muth drawn with emulsions	
Antimony	0.076	0.034
Lead	0.011	0.005
Oil and grease	0.526	0.316
TSS	1.08	0.513
рН		(1)

¹ Within the range of 7.5 to 10.0 at all times.

(e) Drawing spent soap solutions.

SUBPART A-BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bis- muth drawn with soap solu- tions	
Antimony	0.022	0.010
Lead	0.003	0.002
Oil and grease	0.149	0.090
TSS	0.306	0.146
рН		(1)

¹ Within the range of 7.5 to 10.0 at all times.

(f) Extrusion press and solution heat treatment contact cooling water.