

**Environmental Protection Agency**

**§ 467.44**

**SUBPART C**

*Cleaning or Etching Bath*

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million-off-lbs) of aluminum cleaned or etched	
Chromium .....	0.067	0.027
Cyanide .....	0.036	0.015
Zinc .....	0.183	0.075
TTO .....	0.124	.....
Oil and grease (alternate monitoring parameter) .....	1.79	1.79

**SUBPART C**

*Cleaning or Etching Rinse*

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million-off-lbs) of aluminum cleaned or etched	
Chromium .....	0.52	0.21
Cyanide .....	0.28	0.11
Zinc .....	1.42	0.59
TTO .....	0.96	.....
Oil and grease (alternate monitoring parameter) .....	13.91	13.91

**SUBPART C**

*Cleaning or Etching Scrubber Liquor*

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million-off-lbs) of aluminum cleaned or etched	
Chromium .....	0.72	0.29
Cyanide .....	0.39	0.16
Zinc .....	1.97	0.81
TTO .....	1.34	.....
Oil and grease (alternate monitoring parameter) .....	19.33	19.33

[48 FR 49149, Oct. 24, 1983; 49 FR 11632, 11633, and 11634, Mar. 27, 1984]

**§ 467.37 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology. [Reserved]**

**Subpart D—Forging Subcategory**

**§ 467.40 Applicability; description of the forging subcategory.**

This subpart applies to discharges of pollutants to waters of the United States and introductions of pollutants into publicly owned treatment works from the core of the forging subcategory and the ancillary operations.

**§ 467.41 Specialized definitions.**

For the purpose of this subpart:

(a) The “core” of the forging subcategory shall include forging, artificial aging, annealing, degreasing, and sawing.

(b) The term “ancillary operation” shall mean any operation not previously included in the core, performed on-site, following or preceding the forging operation. The ancillary operations shall include forging air pollution scrubbers, solution heat treatment, and cleaning or etching.

**§ 467.42 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available. [Reserved]**

**§ 467.43 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable. [Reserved]**

**§ 467.44 New source performance standards.**

Any new source subject to this subpart must achieve the following performance standards. The discharge of wastewater pollutants from the core shall not exceed the values set forth below:

§ 467.44

40 CFR Ch. I (7-1-04 Edition)

SUBPART D

SUBPART D

*Core*

*Cleaning or Etching Bath*

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum forged	
Chromium .....	0.019	0.008
Cyanide .....	0.010	0.004
Zinc .....	0.051	0.021
Aluminum .....	0.305	0.135
Oil and grease .....	0.50	0.50
Suspended solids .....	0.75	0.60
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.066	0.027
Cyanide .....	0.036	0.015
Zinc .....	0.183	0.075
Aluminum .....	1.094	0.485
Oil and grease .....	1.79	1.79
Suspended solids .....	2.69	2.15
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

<sup>1</sup> Within the range of 7.0 to 10 at all times.

SUBPART D

SUBPART D

*Forging Scrubber Liquor*

*Cleaning or Etching Rinse*

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum forged	
Chromium .....	0.035	0.014
Cyanide .....	0.019	0.008
Zinc .....	0.096	0.04
Aluminum .....	0.576	0.256
Oil and grease .....	0.943	0.95
Suspended solids .....	1.42	1.13
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.52	0.21
Cyanide .....	0.28	0.11
Zinc .....	1.42	0.59
Aluminum .....	8.5	3.77
Oil and grease .....	13.91	13.91
Suspended solids .....	20.87	16.69
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

<sup>1</sup> Within the range of 7.0 to 10 at all times.

SUBPART D

SUBPART D

*Solution Heat Treatment Contact Cooling Water*

*Cleaning or Etching Scrubber Liquor*

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum quenched	
Chromium .....	0.76	0.31
Cyanide .....	0.41	0.163
Zinc .....	2.08	0.86
Aluminum .....	12.45	5.52
Oil and grease .....	20.37	20.37
Suspended solids .....	30.56	24.45
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium .....	0.72	0.29
Cyanide .....	0.39	0.155
Zinc .....	1.97	0.812
Aluminum .....	11.81	5.24
Oil and grease .....	19.33	19.33
Suspended solids .....	29.00	23.20
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.0 to 10 at all times.

<sup>1</sup> Within the range of 7.0 to 10 at all times.

[48 FR 49149, Oct. 24, 1983; 49 FR 11633 and 11635, Mar. 27, 1984]