§ 86.332–79 Oxides of nitrogen analyzer calibration.

(a) At least monthly during testing, perform a converter efficiency check as described in paragraph (b) of this section. Perform a monthly linearity check as described in paragraph (c) of this section.

(b) *Converter-efficiency check.* The apparatus described and illustrated in Figure D79–4 is to be used to determine the conversion efficiency of devices that convert NO_2 to NO. The following procedure is to be used in determining the values to be used in the equation below:

(1) Follow the manufacturer's instructions for instrument startup and operation.

(2) Zero the oxides of nitrogen analyzer.

(3) Connect the outlet of the NO_X generator (see Figure D79–4) to the sample inlet of the oxides of nitrogen analyzer which has been set to the most common operating range.

(4) Introduce into the NO_X generator-analyzer system a span gas with a NO concentration equal to approximately 80 percent of the most common operating range.

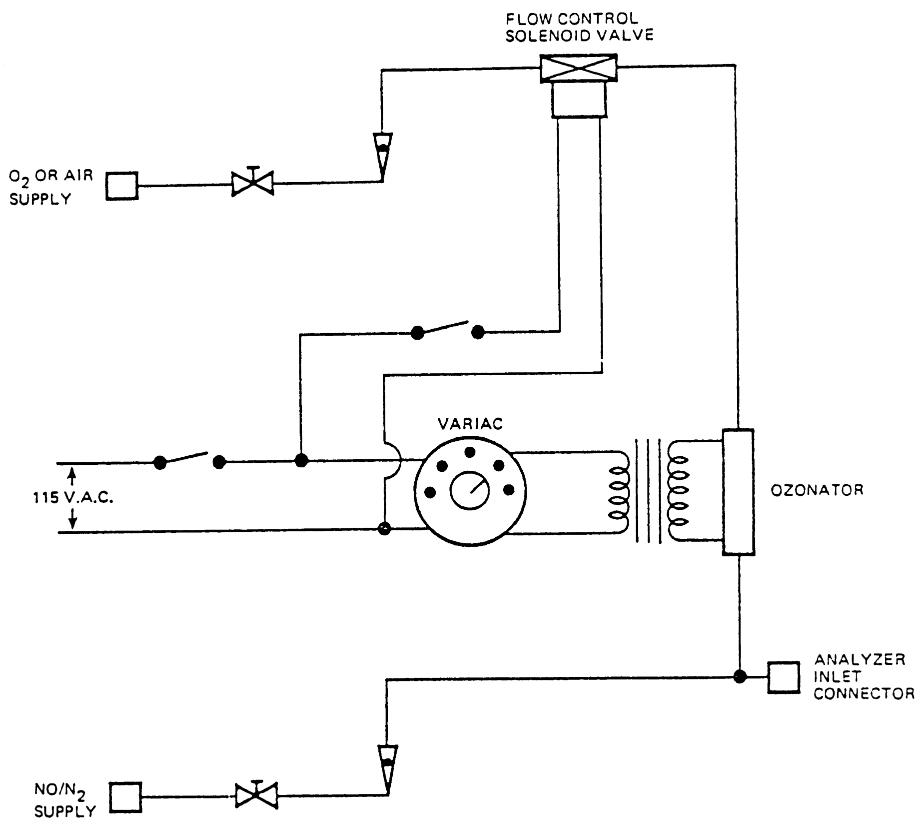

FIGURE D79-4 NO_x CONVERTER EFFICIENCY DETECTOR

(5) With the oxides of nitrogen analyzer in the NO Mode, record the concentration of NO indicated by the analyzer.

(6) Turn on the NO_X generator O_2 (or air) supply and adjust the O_2 (or air) flow rate so that the NO indicated by the analyzer is about 10 percent less than indicated in step (5). Record the concentration of NO in this $NO+O_2$ mixture.

(7) Switch the NO_X generator to the generation mode and adjust the generation rate so that the NO measured on the analyzer is 20 percent of that measured in step (5). There must be at least 10 percent unreacted NO at this point. Record the concentration of residual NO.

(8) Switch the oxides of nitrogen analyzer to the NO_X mode and measure total NO_X. Record this value.

(9) Switch off the NO_X generation, but maintain gas flow through the system. The oxides of nitrogen analyzer will indicate the total NO_X in the $NO+O_2$ mixture. Record this value.

(10) Turn off the NO_X generator O_2 (or air) supply. The analyzer will now indicate the total NO_X in the original NO in N_2 mixture. This value should be no more than 5 percent above the value indicated in step (4).

(11) Calculate the efficiency of the NO_X converter by substituting the concentrations obtained into the following equation:

$$\text{Percent Efficiency} = [1+(a-b)/(c-d)]\times 100$$

where:

a=concentration obtained in step (8).

b=concentration obtained in step (9).

c=concentration obtained in step (6).

d=concentration obtained in step (7).

The efficiency of the converter shall be greater than 90 percent. Adjustment of the converter temperature may be necessary to maximize the efficiency. If the converter does not meet the conversion-efficiency specifications, repair or replace the unit prior to testing. Repeat the procedures of this section with the repaired or new converter.

(c) *Linearity check*. For each range used, check linearity as follows:

(1) With the operating parameters adjusted to meet the converter efficiency check and the quench checks, zero the analyzer.

(2) Span the analyzer using a calibration gas that will give a response of approximately 90 percent of full-scale concentration.

(3) *Recheck the zero response.* If it has changed more than 0.5 percent of full scale, repeat steps (1) and (2).

(4) Record the response of calibration gases having nominal concentrations of 30, 60 and 90 percent of full-scale concentration. It is permitted to use additional concentrations.

(5) Perform a linear least-square regression on the data generated. Use an equation of the form $y=mx$ where x is the actual chart deflection and y is the concentration.

(6) Use the equation $z=y/m$ to find the linear chart deflection (z) for each calibration gas concentration (y).

(7) Determine the linearity (%L) for each calibration gas by:

$$\text{Percent } L = \frac{(z-x)}{\text{Full-scale linear chart deflection}}(100)$$

(8) The linearity criterion is met if the %L is less than ±2 percent of each data point generated. For each emission test, a calibration curve of the form $y=mx$ is to be used. The slope (m) is defined for each range by the spanning process.

(9) If the %L exceeds ±2 percent for any data point generated, repair or replace the analyzer or calibration bottles prior to testing. Repeat the procedures of this section with the repaired or replaced equipment or gases.

(10) Perform a converter-efficiency check (see paragraph (b) of this section).

(11) The operating parameters are defined as “optimized” at this point.

(d)–(e) [Reserved]

[42 FR 45154, Sept. 8, 1977, as amended at 46 FR 50495, Oct. 13, 1981; 47 FR 49807, Nov. 2, 1982; 52 FR 47869, Dec. 16, 1987; 58 FR 58423, Nov. 1, 1993]

§ 86.333–79 Dynamometer calibration.

(a) If necessary, follow the manufacturer's instructions for initial start-up and basic operating adjustments.

(b) Check the dynamometer torque measurement for each range used by the following:

(1) Warm up the dynamometer following the equipment manufacturer's specifications.

(2) Determine the dynamometer calibration moment arm. Equipment manufacturer's data, actual measurement, or the value recorded from the previous calibration used for this subpart may be used.

(3) Calculate the indicated torque (*IT*) for each calibration weight to be used by:

IT=calibration weight (lb)×calibration moment arm (ft)

(4) Attach each calibration weight specified in § 86.312 to the moment arm at the calibration distance determined in step (2). Record the power measurement equipment response (ft-lb) to each weight.

(5) For each calibration weight, compare the torque value measured in step (4) to the calculated torque determined in step (3).

(6) The measured torque must be within 2 percent of the calculated torque.

(7) If the measured torque is not within 2 percent of the calculated torque, adjust or repair the system. Repeat steps (1) through (6) with the adjusted or repaired system.

(c) *Option*. A master load-cell or transfer standard may be used to verify the in-use torque measurement system.

(1) The master load-cell and read out system must be calibrated with weights at each test weight specified in § 86.312–79. The calibration weights must be traceable to within 0.1 percent of NBS weights.

(2) Warm up the dynamometer following the equipment manufacturer's specifications.

(3) Attach the master load-cell and loading system.

(4) Load the dynamometer to a minimum of 6 equally spaced torque values as indicated by the master load-cell for each in-use range used.

(5) The in-use torque measurement must be within 2 percent of the torque measured by the master system for each load used.

(6) If the in-use torque is not within 2 percent of the master torque, adjust or repair the system. Repeat step (2) through step (5) with the adjusted or repaired system.

(d) The dynamometer calibration must be completed within 2 hours from the completion of the dynamometer warm-up.

§ 86.334–79 Test procedure overview.

(a) The test consists of prescribed sequences of engine operating conditions to be conducted on an engine dynamometer. The exhaust gases generated during engine operation are sampled for specific component analysis through the analytical train. The test is applicable to engines equipped with catalytic or direct-flame afterburners, induction system modifications, or other systems, or to uncontrolled engines.

(b) The tests are designed to determine the brake-specific emissions of hydrocarbons, carbon monoxide, and oxides of nitrogen. The gasoline-fueled engine test consists of 1 warm-up cycle and 1 hot cycle. The Diesel engine test consists of 3 idle modes and 5 power modes at each of 2 speeds which span the typical operating range of Diesel engines. These procedures require the determination of the concentration of each pollutant, the fuel flow and the power output during each mode. The measured values are weighted and used to calculate the grams of each pollutant emitted per brake-horsepower hour.

(c)(1) When an engine is tested for exhaust emissions or is operated for service accumulation on an engine dynamometer, the complete engine shall be tested, with all emission control devices installed and functioning.

(2) Evaporative emission controls need not be connected if data are provided to show that normal operating