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- (3) For each inspection during which a leak is detected, a record of the information specified in §61.246(c).
- (4) For each inspection conducted in accordance with §61.245(b) during which no leaks are detected, a record that the inspection was performed, the date of the inspection, and a statement that no leaks were detected.
- (5) For each visual inspection conducted in accordance with paragraph (f)(1)(ii) of this section during which no leaks are detected, a record that the inspection was performed, the date of the inspection, and a statement that no leaks were detected.
- (m) Closed vent systems and control devices used to comply with provisions of this subpart shall be operated at all times when emissions may be vented to them.

[49 FR 23513, June 6, 1984; 49 FR 38946, Oct. 2, 1984, as amended at 51 FR 2702, Jan. 21, 1986; 65 FR 62158, Oct. 17, 2000; 65 FR 78282, Dec. 14, 2000]

§ 61.243-1 Alternative standards for valves in VHAP service—allowable percentage of valves leaking.

- (a) An owner or operator may elect to have all valves within a process unit to comply with an allowable percentage of valves leaking of equal to or less than 2.0 percent.
- (b) The following requirements shall be met if an owner or operator decides to comply with an allowable percentage of valves leaking:
- (1) An owner or operator must notify the Administrator that the owner or operator has elected to have all valves within a process unit to comply with the allowable percentage of valves leaking before implementing this alternative standard, as specified in §61.247(d).
- (2) A performance test as specified in paragraph (c) of this section shall be conducted initially upon designation, annually, and at other times requested by the Administrator.
- (3) If a valve leak is detected, it shall be repaired in accordance with §61.242-7(d) and (e).
- (c) Performance tests shall be conducted in the following manner:
- (1) All valves in VHAP service within the process unit shall be monitored

within 1 week by the methods specified in §61.245(b).

- (2) If an instrument reading of 10,000 ppm or greater is measured, a leak is detected
- (3) The leak percentage shall be determined by dividing the number of valves in VHAP service for which leaks are detected by the number of valves in VHAP service within the process unit.
- (d) Owner or operators who elect to have all valves comply with this alternative standard shall not have a process unit with a leak percentage greater than 2.0 percent.
- (e) If an owner or operator decides no longer to comply with §61.243–1, the owner or operator must notify the Administrator in writing that the work practice standard described in §61.242–7(a)-(e) will be followed.

§61.243-2 Alternative standards for valves in VHAP service—skip period leak detection and repair.

- (a)(1) An owner or operator may elect for all valves within a process unit to comply with one of the alternative work practices specified in paragraphs (b)(2) and (3) of this section.
- (2) An owner or operator must notify the Administrator before implementing one of the alternative work practices, as specified in §61.247(d).
- (b)(1) An owner or operator shall comply initially with the requirements for valves, as described in §61.242-7.
- (2) After 2 consecutive quarterly leak detection periods with the percentage of valves leaking equal to or less than 2.0, an owner or operator may begin to skip one of the quarterly leak detection periods for the valves in VHAP service.
- (3) After five consecutive quarterly leak detection periods with the percentage of valves leaking equal to or less than 2.0, an owner or operator may begin to skip three of the quarterly leak detection periods for the valves in VHAP service.
- (4) If the percentage of valves leaking is greater than 2.0, the owner or operator shall comply with the requirements as described in §61.242-7 but may again elect to use this section.

[49 FR 23513, June 6, 1984, as amended at 65 FR 62158, Oct. 17, 2000]