

# Direct Solar Steam in Parabolic Troughs – Simulation of dynamic behaviour

**M. Eck, T. Hirsch**



Deutsches Zentrum  
für Luft- und Raumfahrt e.V.  
in der Helmholtz-Gemeinschaft



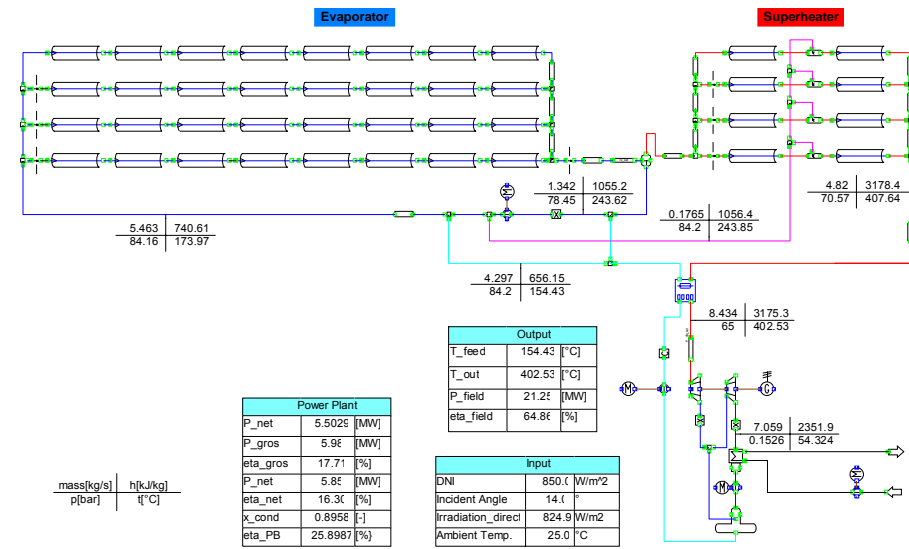
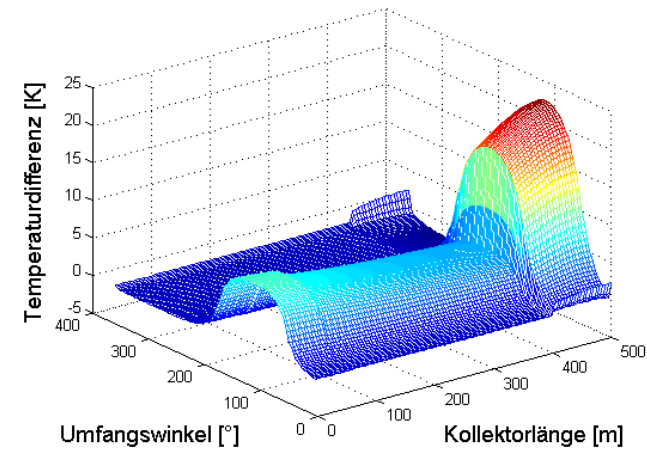
# Content

- Introduction
- Solar field under changing conditions
- Measures to smoothen solar field output
- Economic Analysis



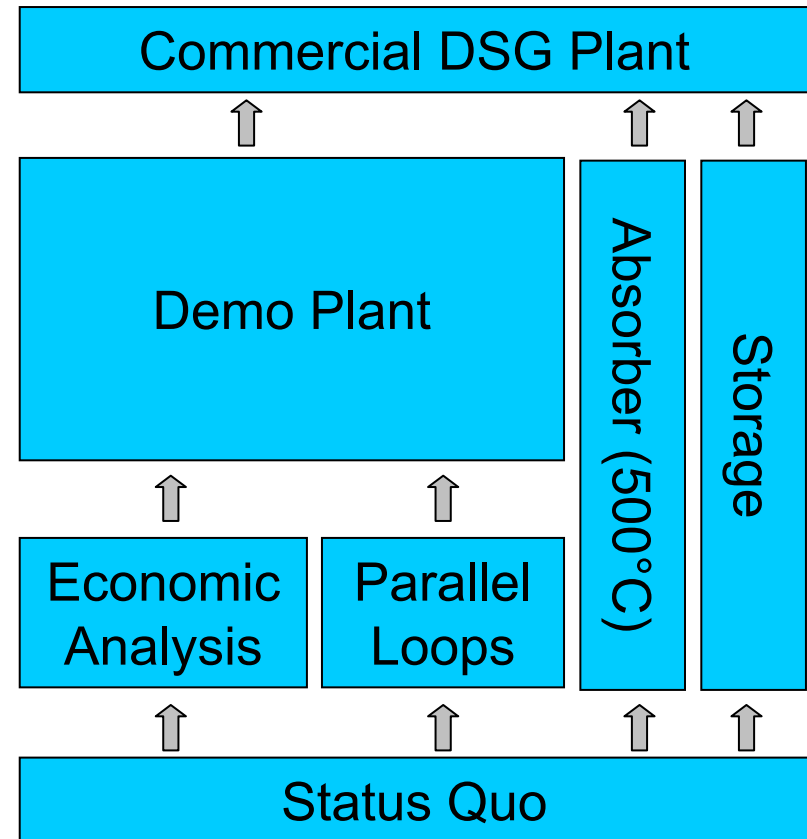
# Introduction – Status Quo (Summary)

- Operation of a DSG collector loop is feasible
- LEC reduction of 8 % expected (Flagsol 2003,  $T = 420^{\circ}\text{C}$ )
- Recirculation mode is preferred
- Absorber tubes available for  $400^{\circ}\text{C}$
- Validated design tools available
- Storage concept not yet demonstrated



# Introduction – Target

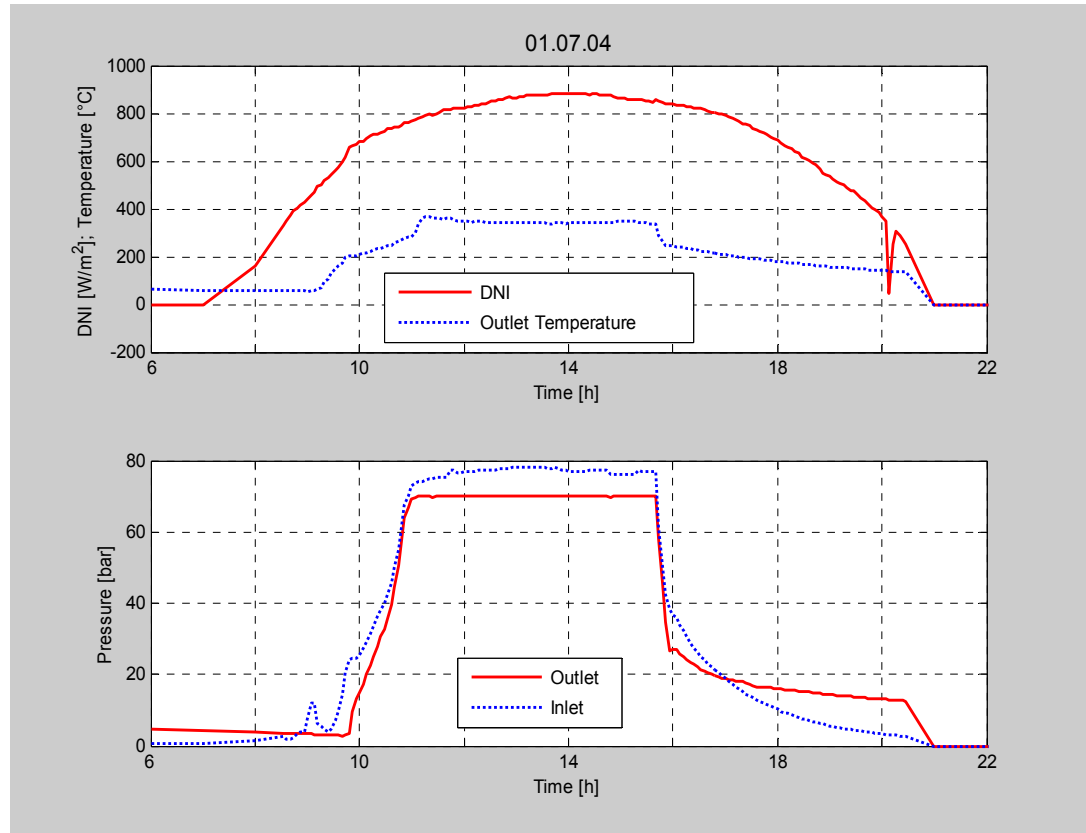
- DSG as a commercial option
  - Detailed Economic Analysis
  - Investigation of parallel loops
  - Design, erection and operation of a demo plant
  - Development of high temperature absorber tubes (Dr. N. Benz)
  - Development of storage concept (D. Laing)



# Solar field under changing conditions – Irradiation Level

Irradiation level depends on:

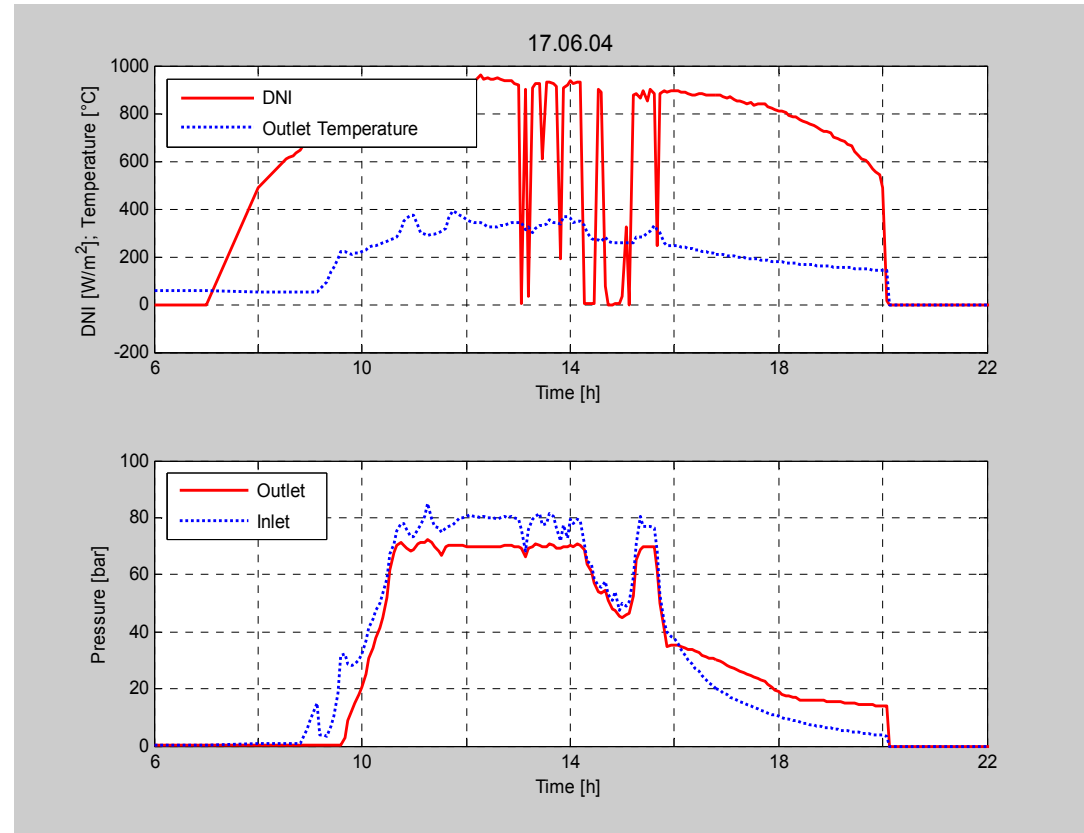
- Time
  - Season
  - Site
  - Atmosphere
- 
- Uniform
  - Slow changes
  - Predictable



# Solar field under changing conditions – Transients

Transients depend on:

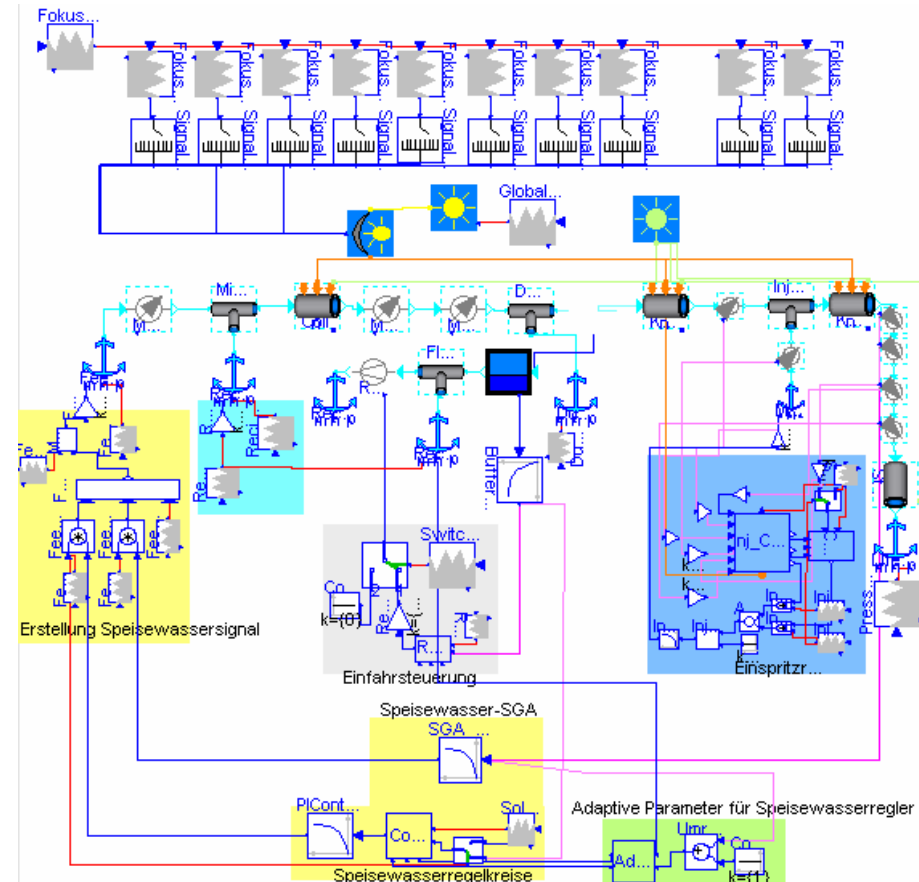
- clouds
- local
- fast changes
- many disturbance scenarios
- limited predictability



# Solar field under changing conditions – Simulation tool

## Modelica/DYMOLA

- modular
- especially suited for transient simulation
- different model libraries available
- DLR libraries:
  - TechThermo
  - DissDyn
  - TTStorage



# Solar field under changing conditions – Simulation tool

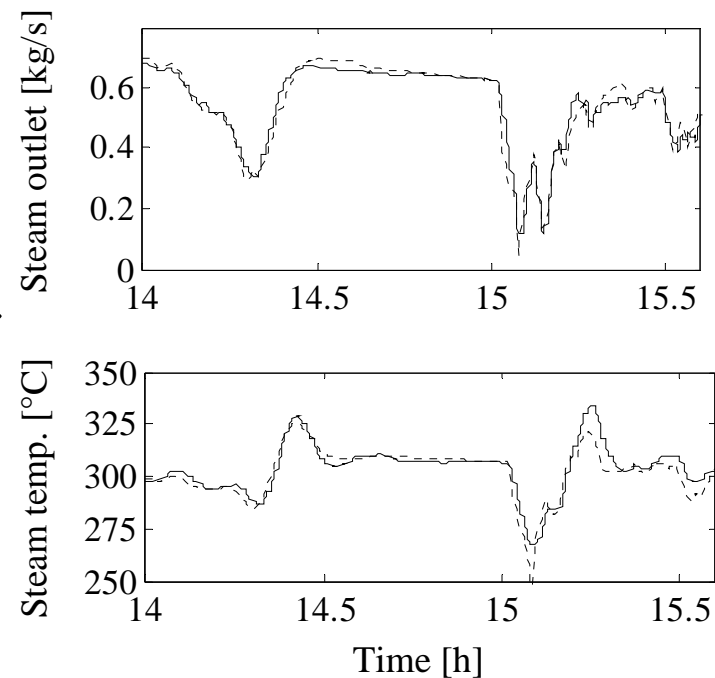
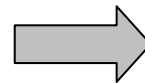
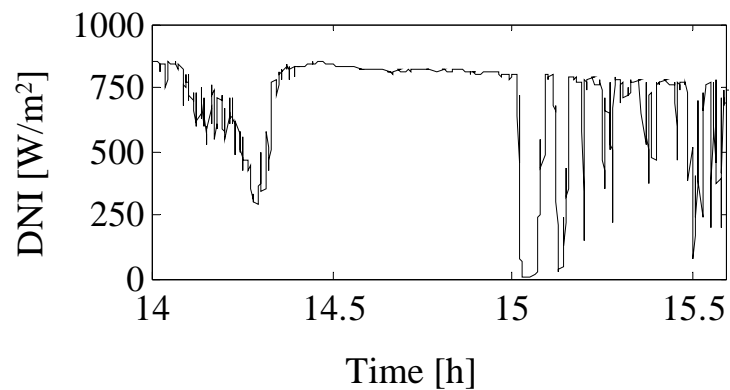
## Validation at DISS test facility

Input:

- DNI
- feed water mass flux

Output:

- steam mass flux
- steam temperature



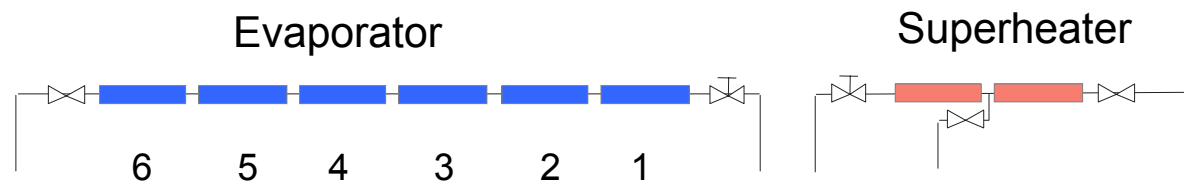
— measured  
- - - simulated



# Solar field under changing conditions – Local Shading

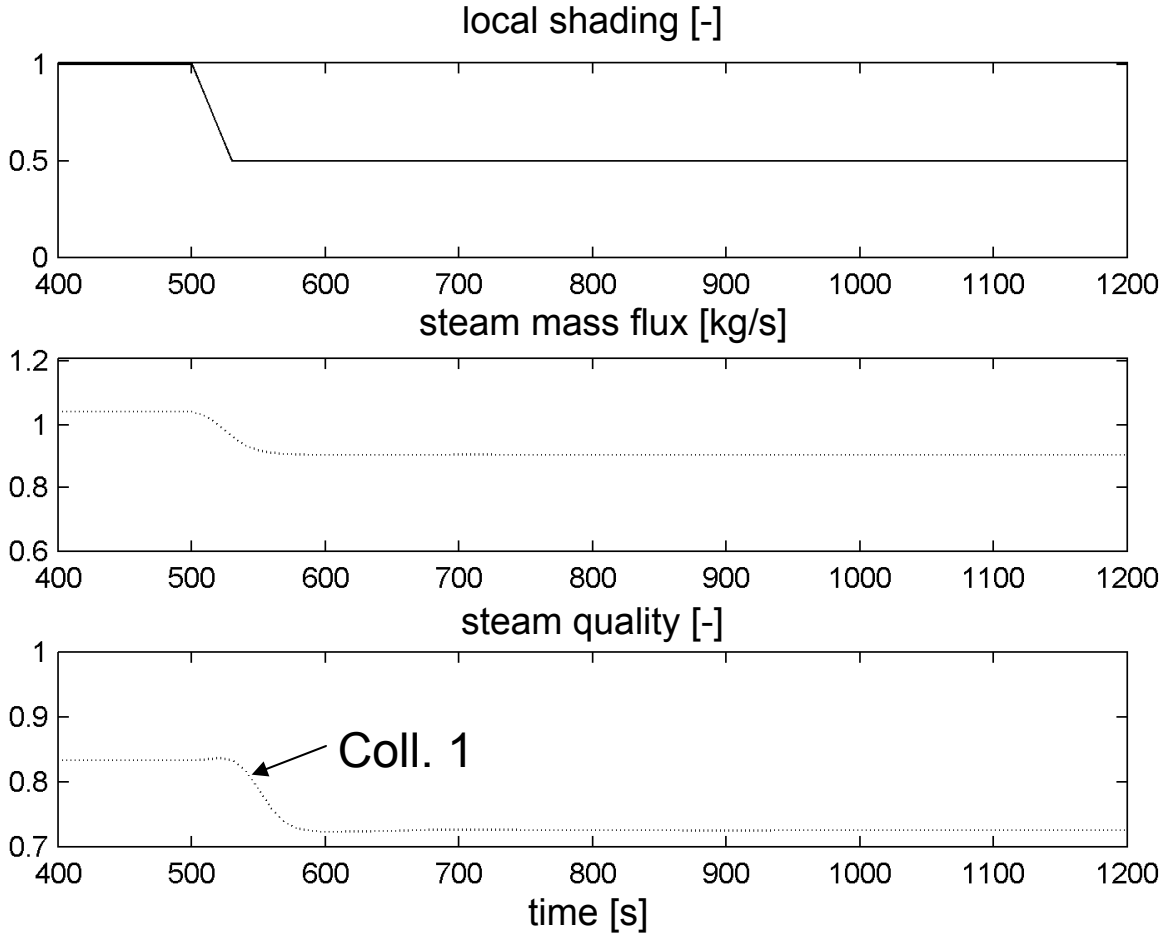
Reaction to local shading of single evaporation collector

- six collectors in series
- evaporator and superheater subdivided by separator



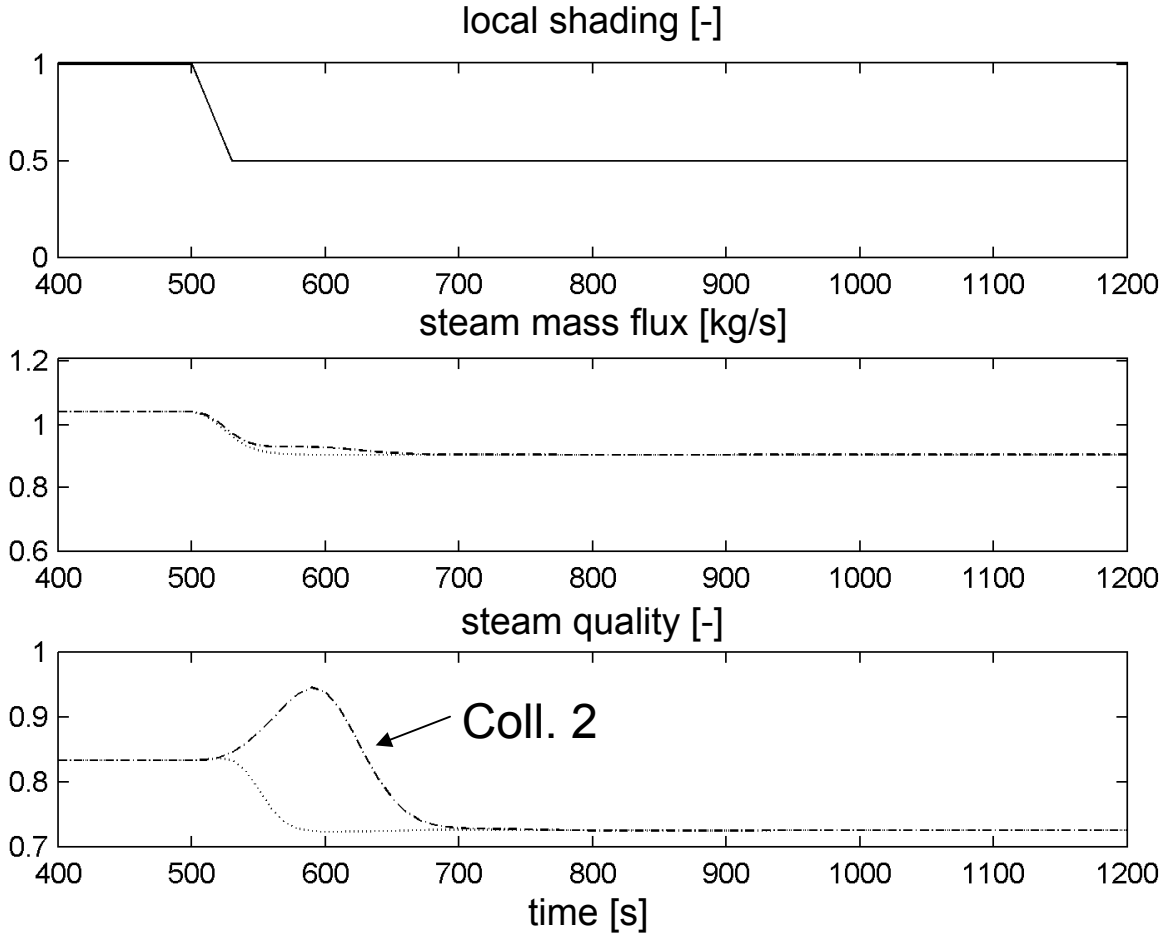


# Solar field under changing conditions – Local Shading

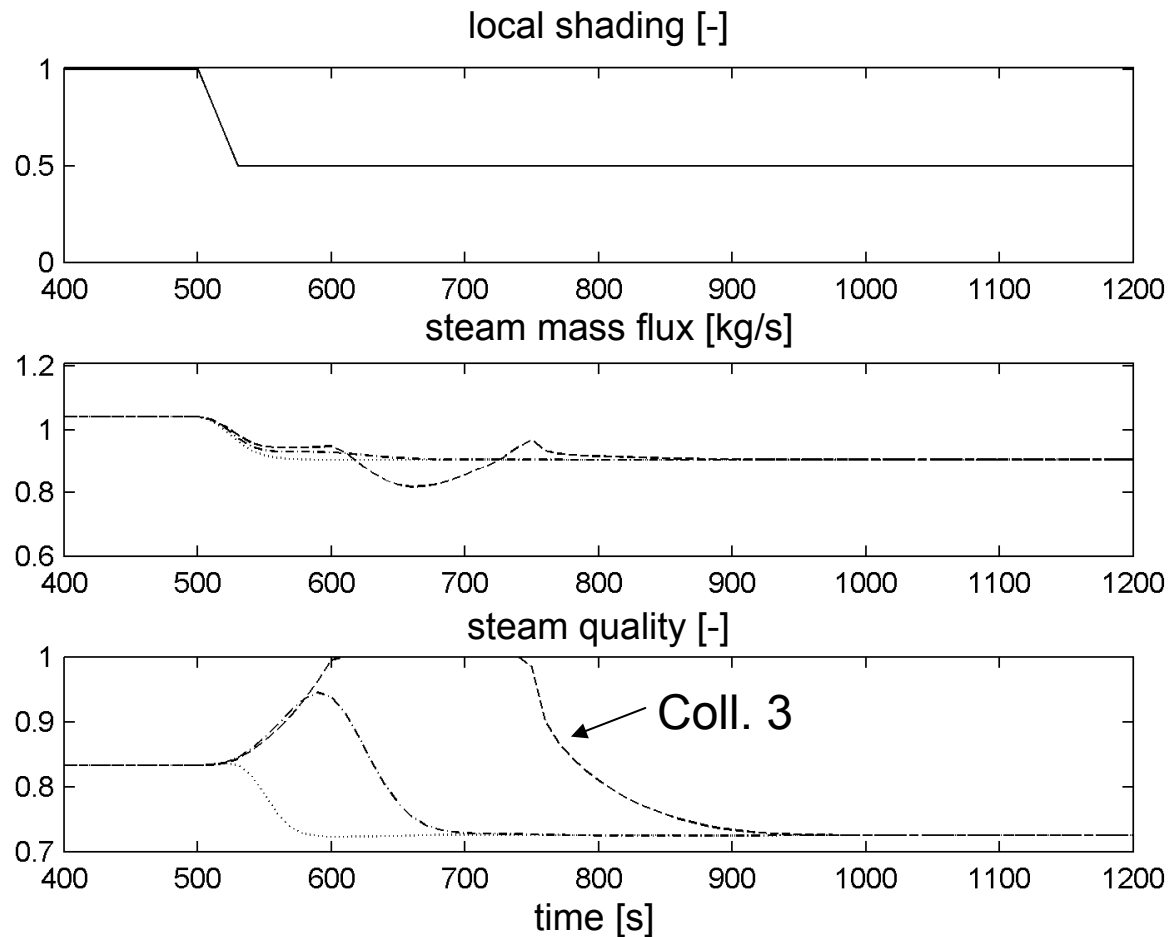




# Solar field under changing conditions – Local Shading



# Solar field under changing conditions – Local Shading



complex situation  
in evaporator

spatiotemporal  
dependencies



# Measures to smoothen field output

## Possibilities

- local averaging in collector fields
  - control
- utilization of thermal inertia
  - thermal storage / fossil backup

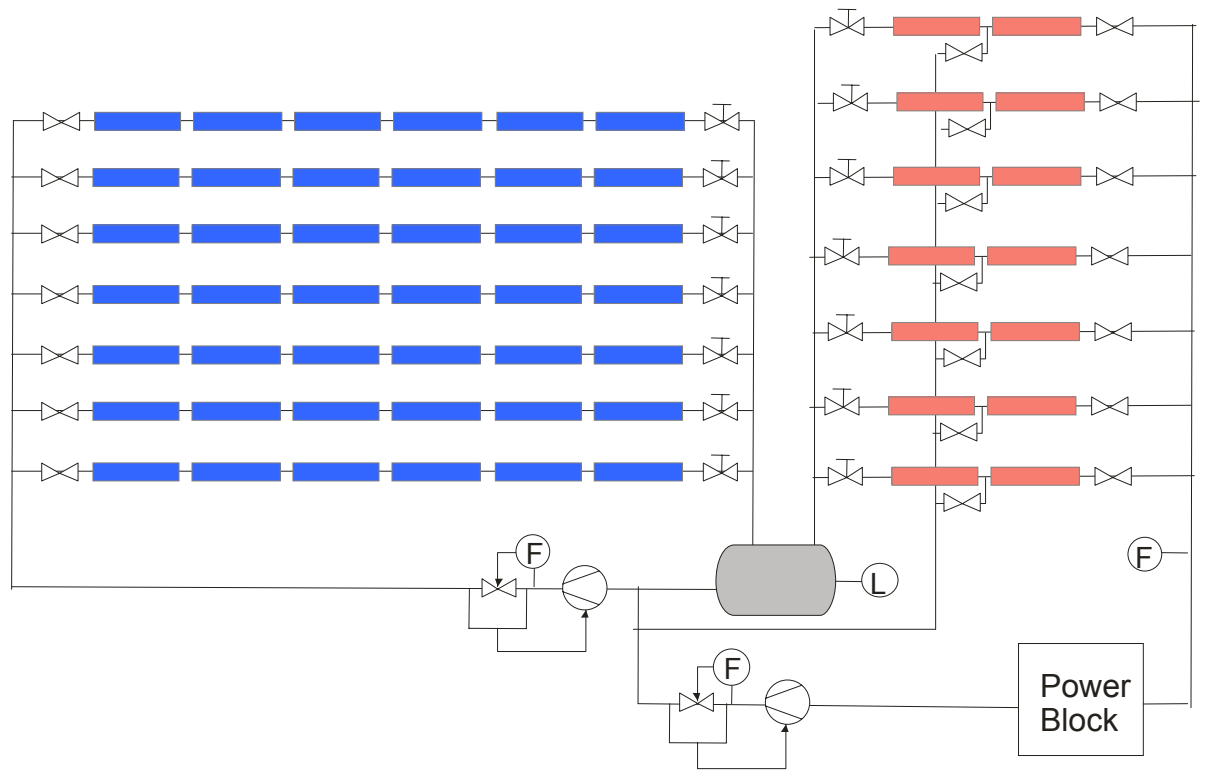


# Measures to smoothen field output

## Local averaging

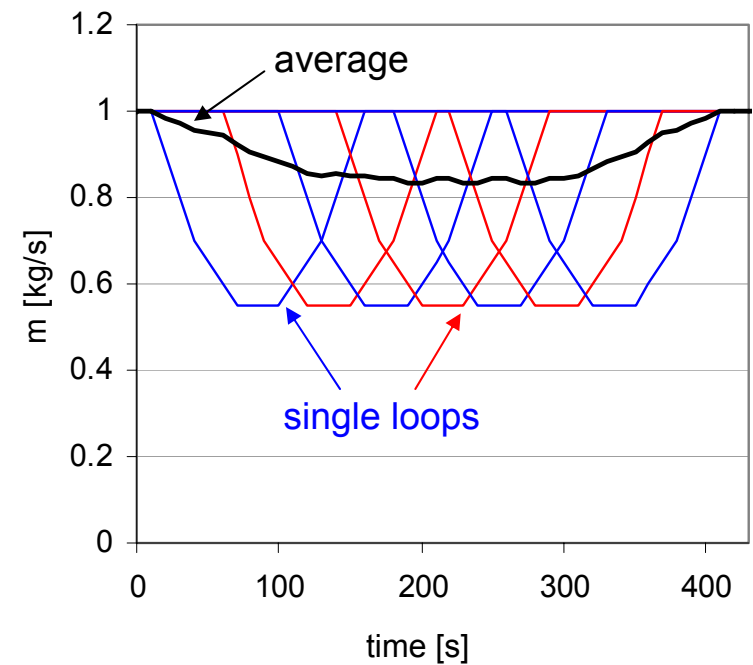
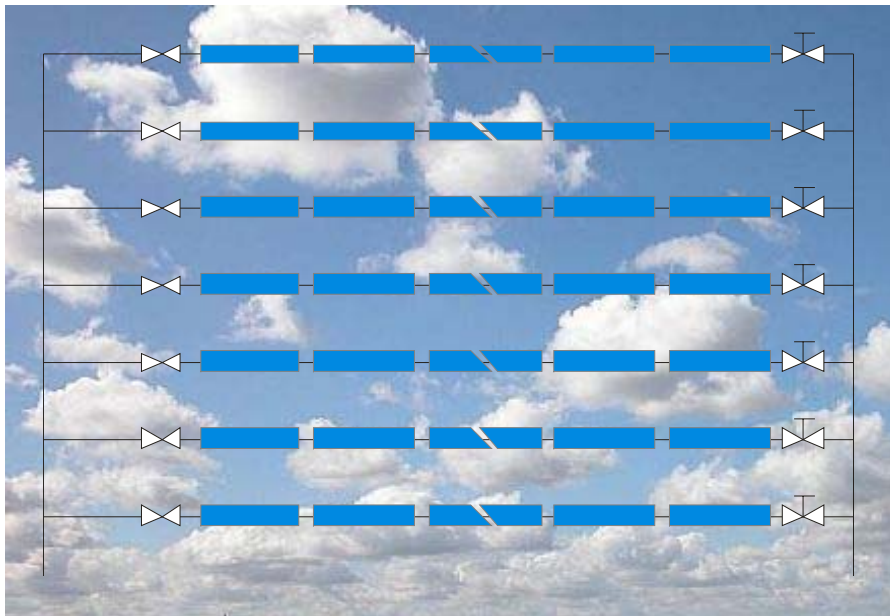
Evaporator

Superheater



# Measures to smoothen field output

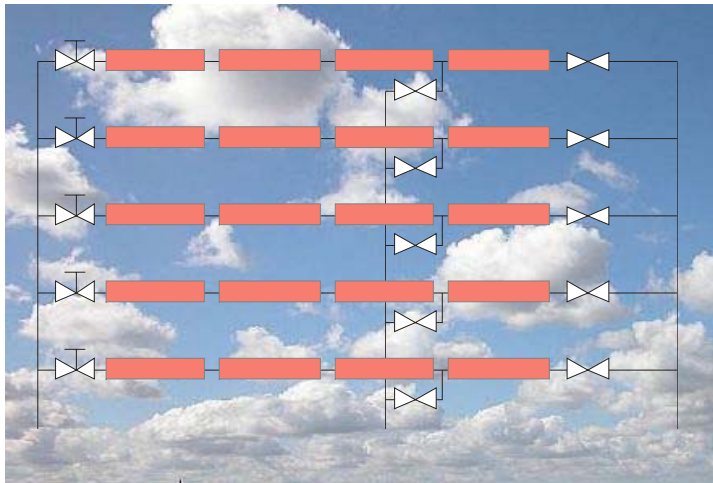
## Local averaging – Evaporator (uncontrolled)



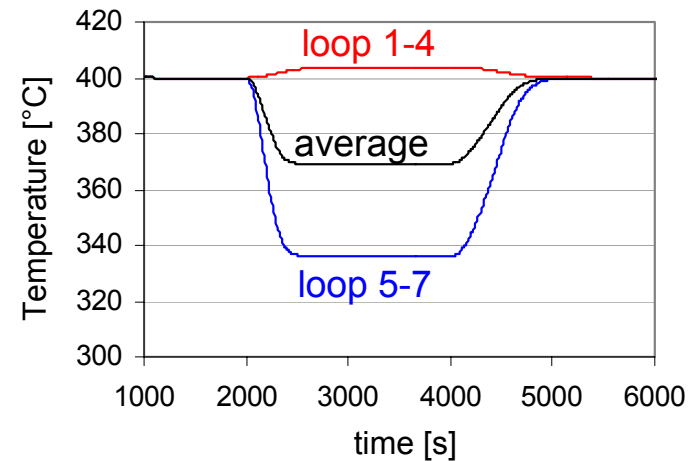
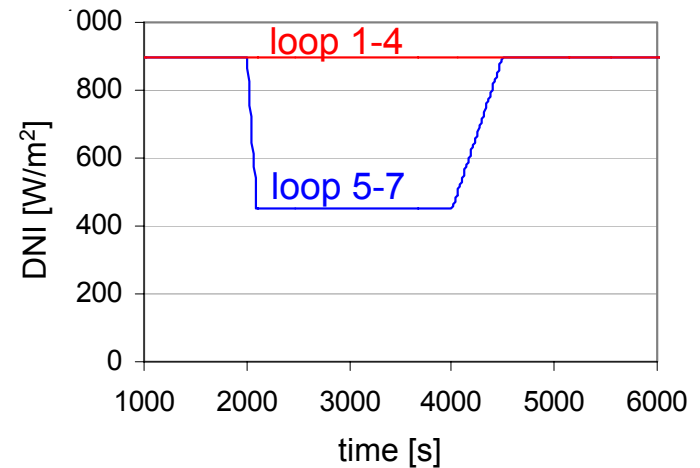
- reduced amplitude of mass flux disturbance
- damped gradients

# Measures to smoothen field output

Local averaging – Superheater (7 loops, uncontrolled)



- reduced amplitude of temperature disturbance







# Measures to smoothen field output

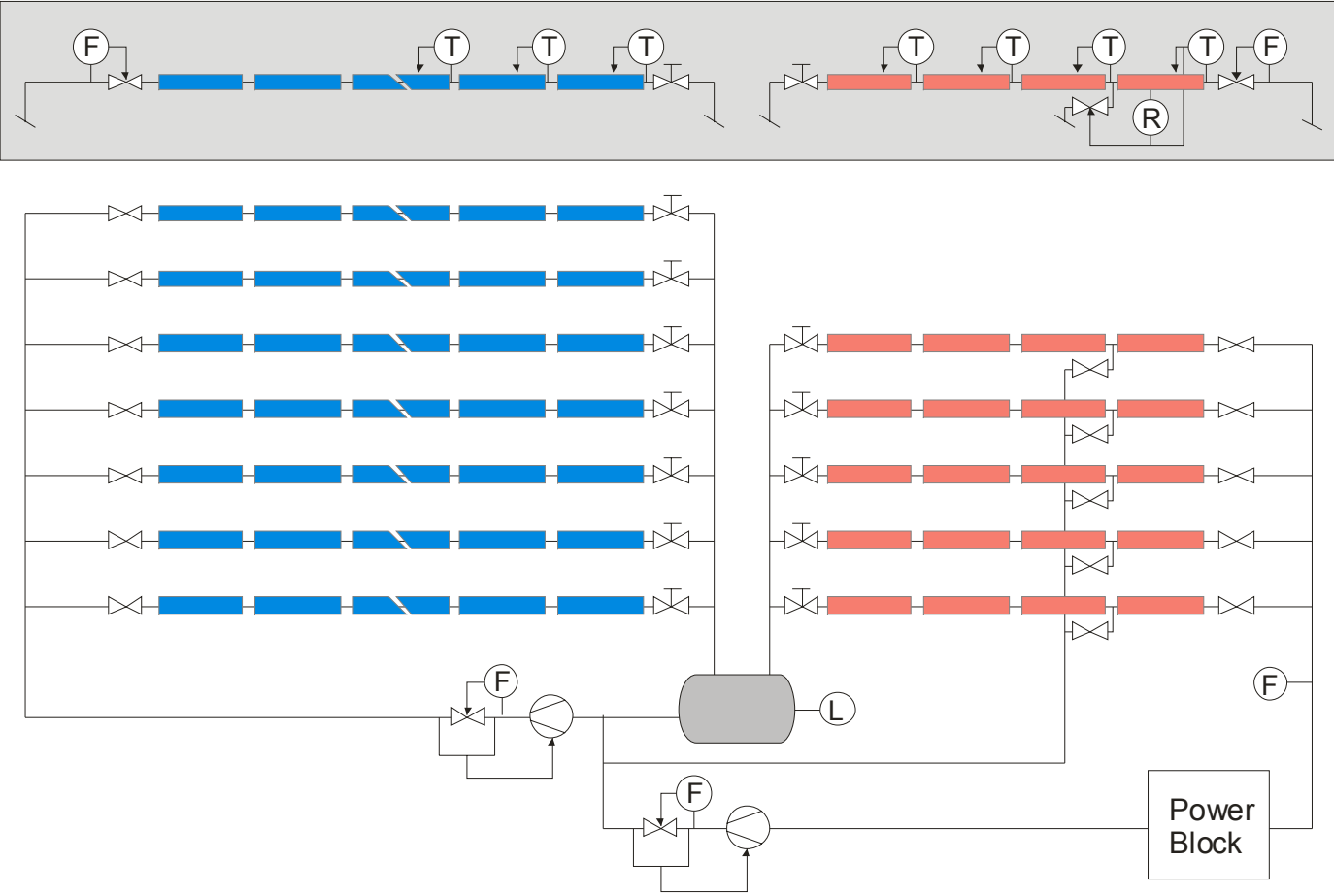
## Local averaging

- local averaging of collector fields causes
  - reduced amplitudes
  - slower transients
- limited averaging in superheater due to limited upper fluid temperature



# Measures to smoothen field output

## Control – P&ID

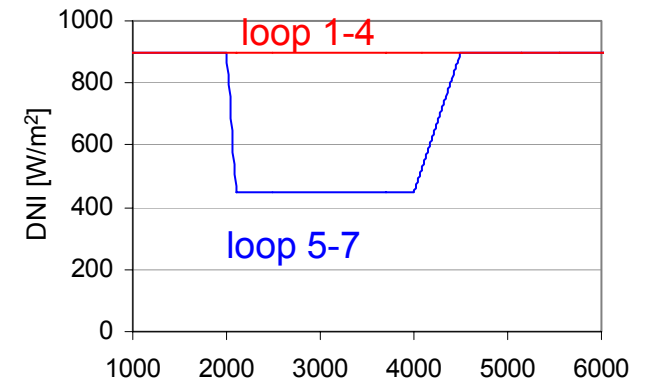




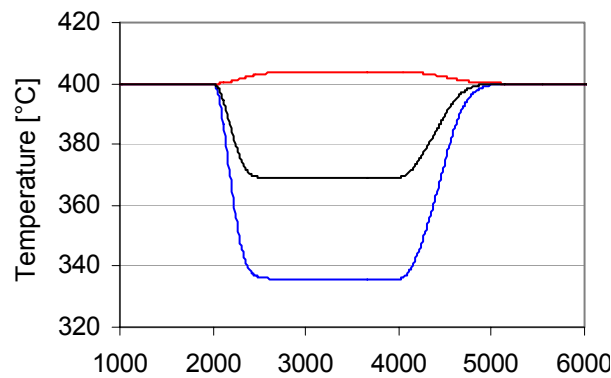
# Measures to smoothen field output

## Control – Superheater

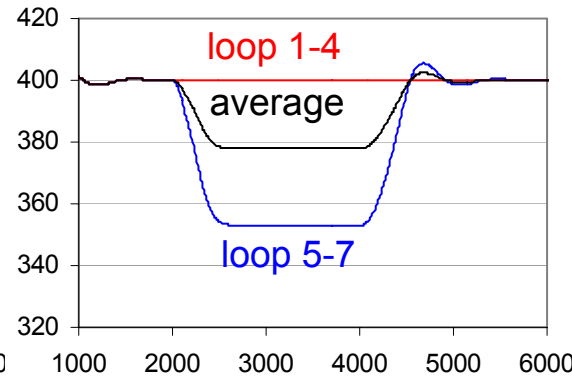
DNI reduction on 3 loops



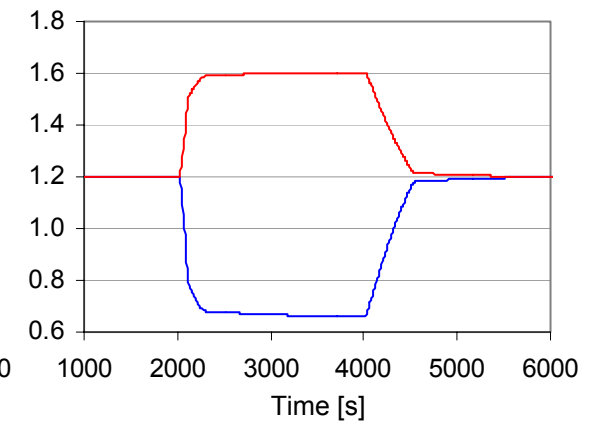
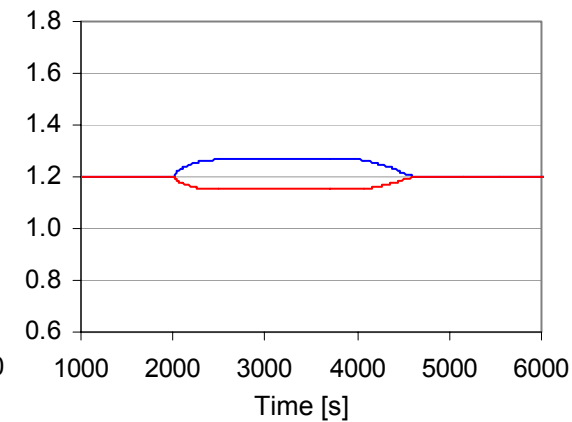
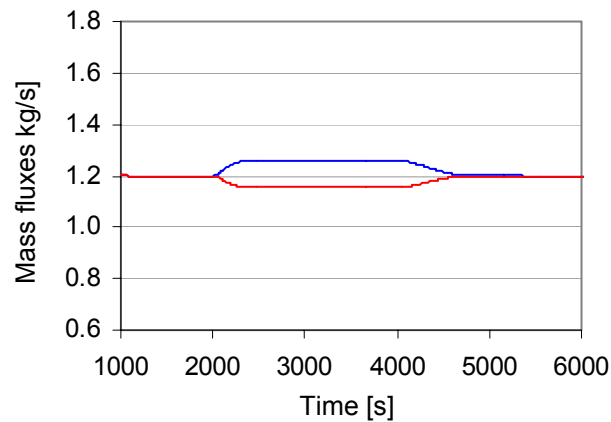
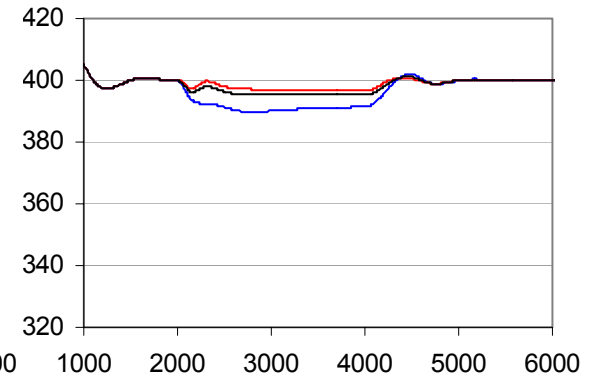
uncontrolled



Injection Cooler



add. Mass flux distribut.

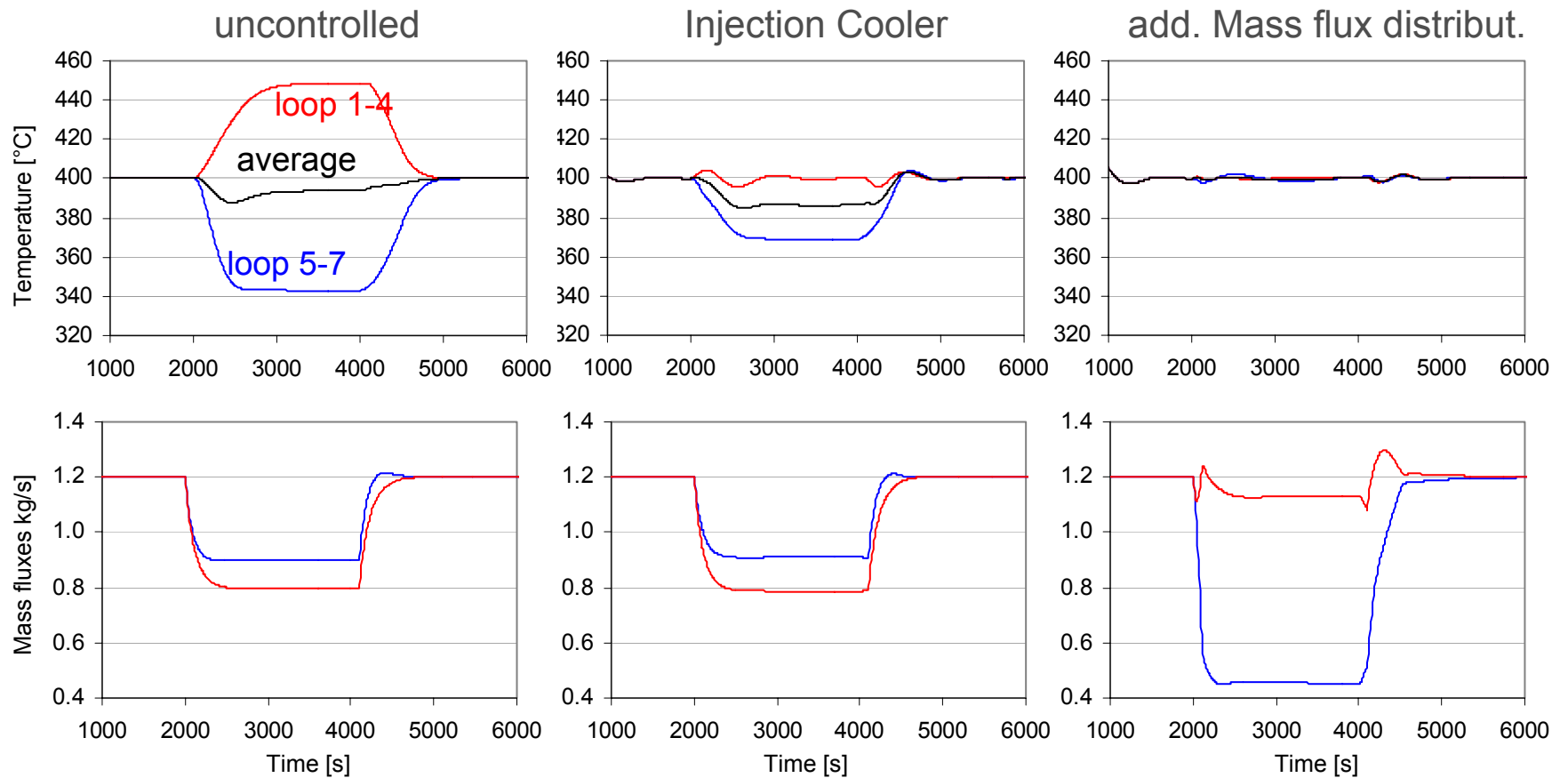
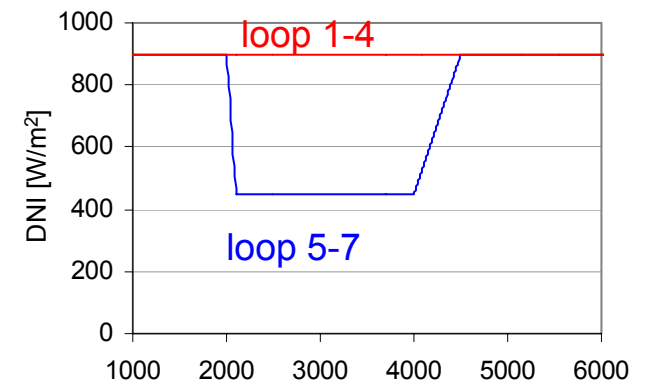




# Measures to smoothen field output

## Control – Superheater

DNI reduction on 3 loops and total mass flux disturbance





# Measures to smoothen field output

## Control

- temperature control in superheater leads to small live steam temperature deviations
- temperature deviations can be reduced by additional mass flux control



# Economic Analysis

German R&D project DIVA (funded by BMU)

- Target: evaluation of DSG cost potential and comparison with HTF Technology (ANDASOL)
- Partners: SCHOTT, DLR, Flagsol, KK&K
- Schedule: final report Oct. 2007

# Economic Analysis

German R&D project DIVA

- investigation of 20 different system configurations
- determination of optimum process parameters
- determination of yearly energy production and investment
- determination of LEC`s

		Steam Temperature [°C]				
		T <sub>s</sub>	370	400	450	500
Net Power	5 MW					
	10 MW					
	50 MW					
	100 MW					

# Summary

- DSG process is feasible
- validated design tools are available
- operation and control of parallel loops was investigated
- final cost potential will be determined until Oct. 2007
- next step has to be erection of first pre-commercial DSG plant







# Outlook

