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PRIAL STEEL TANK COMPANY

CHICAGO

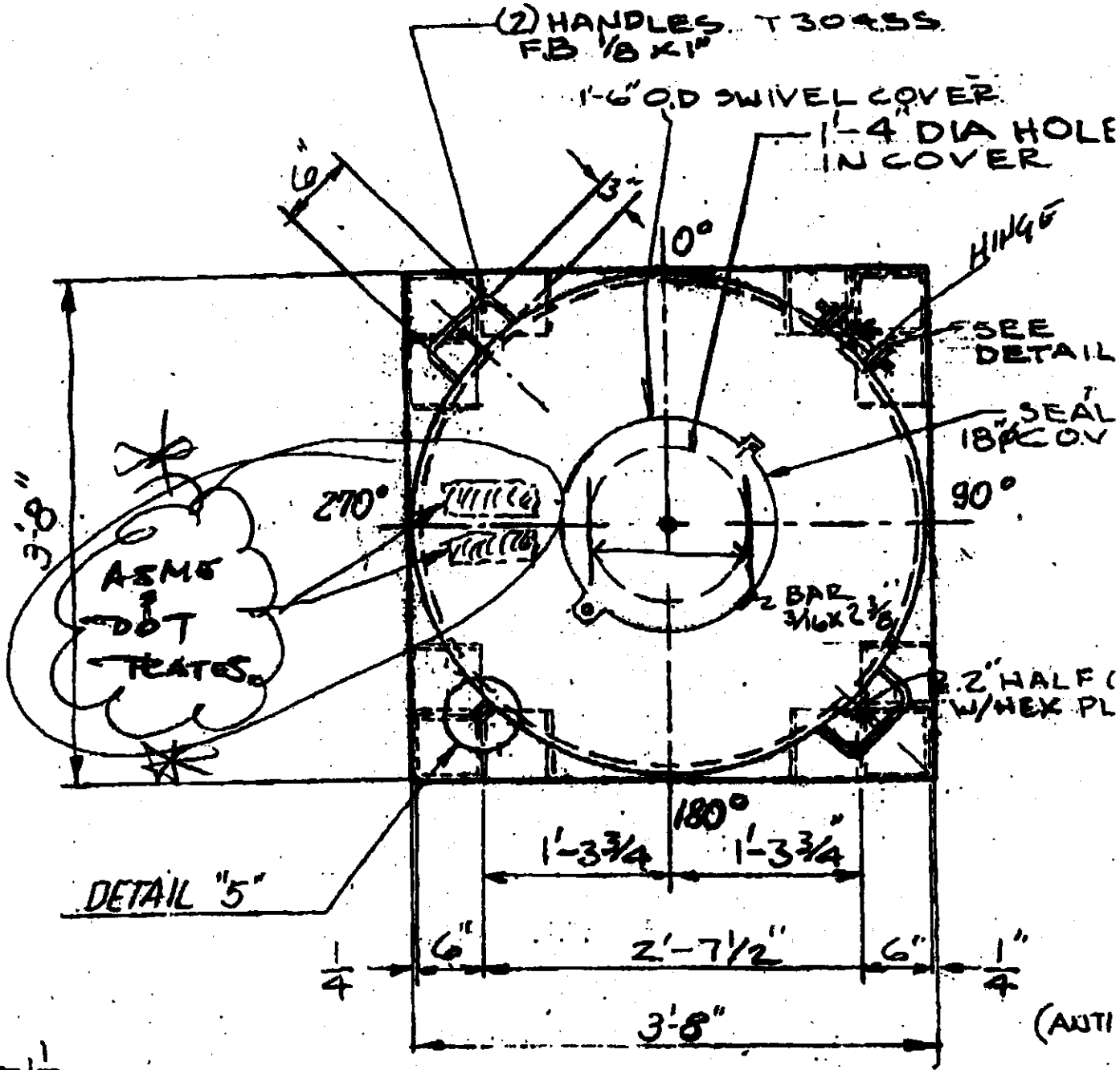
ILLINOIS



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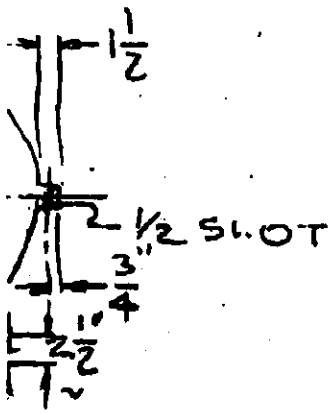
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IMPERIAL STEEL TANK COMPANY
CHICAGO ILLINOIS



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(1)

(f)(1) The letters HT shall be applied under the Code Symbol when the complete vessel has been postweld heat treated as provided in UW-10.

(2) The letters PHT shall be applied under the Code Symbol when only part of the complete vessel has been postweld heat treated as provided in UW-10.

The extent of the postweld heat treatment shall be noted on the Manufacturer's Data Report.

(g) The Manufacturer shall have a valid Certificate of Authorization, and, with the acceptance of the Inspector, shall apply the Code Symbol to the vessel, which, together with the final certification [see U-1(j) and UG-120] shall indicate that all requirements of this Division have been met.

(1) Except as provided in (2) below, the Code Symbol shall be applied after the hydrostatic test or pneumatic test.

(2) The Code Symbol may be preapplied to a nameplate. The nameplate may be attached to the vessel after the final fabrication and examination sequence but before the hydrostatic tests or pneumatic test provided the procedure for sequence of stamping is described in the Manufacturer's accepted Quality Control System.

(h) Parts of vessels for which Partial Data Reports are required in UG-120(c) shall be marked by the parts Manufacturer with the following:

- (1) the official Code Symbol shown in Fig. UG-116 sketch (a), above the word "PART";
- (2) name of the Manufacturer of the part of the pressure vessel preceded by the words "certified by";
- (3) the Manufacturer's serial number.

This requirement does not apply to such items as handhole covers, manhole covers and their accessories. [See (l) below.]

(i) All required markings shall be located in a conspicuous place on the vessel, preferably near a manhole or handhole (see M-3).

(j) Either of the following arrangements may be used in marking vessels having two or more independent pressure chambers designed for the same or different operating conditions. Each detachable chamber shall be marked so as to identify it positively with the combined unit.

(1) The marking may be grouped in one location on the vessel provided it is arranged so as to indicate clearly the data applicable to each chamber including the maximum differential pressure for the common elements when this pressure is less than the higher pressure in the adjacent chambers.

(2) The complete required marking may be applied to each independent pressure chamber, provided additional marking, such as stock space, jacket, tubes, or

channel box, is used to indicate clearly to which chamber the data apply.

(k) In multiple-chamber vessels, only the parts of those chambers which are required to be built under this Division (see U-1) need bear the required marking. However, it is recommended that Manufacturers indicate on such vessels the working conditions for which the non-Code chambers were designed.

(l) Removable pressure parts shall be permanently marked in a manner to identify them with the vessel or chamber of which they form a part. This does not apply to manhole covers, handhole covers, and their accessory parts provided the marking requirements of UG-11 are met.

UG-117 CERTIFICATES OF AUTHORIZATION AND CODE SYMBOL STAMPS

UG-117(a) A Certificate of Authorization to use the Code U, UM, or UV Symbols shown in Figs. UG-116 and UG-129 will be granted by the Society pursuant to the provisions of the following paragraphs. Stamps for applying the Code Symbol shall be obtained from the Society.

UG-117(b) Application for Authorization. Any organization desiring a Certificate of Authorization shall apply to the Boiler and Pressure Vessel Committee of the Society, on forms issued by the Society,³⁹ specifying the Stamp desired and the scope of Code activities to be performed. When an organization intends to build Code items in plants in more than one geographical area, either separate applications for each plant or a single application listing the addresses of all such plants may be submitted. Each application shall identify the Authorized Inspection Agency providing Code inspection at each plant. A separate Certificate of Authorization will be prepared and a separate fee charged by the Society for each plant. Applicants for a UM Certificate of Authorization must already hold an S or U Certificate.

Each applicant must agree that each Certificate of Authorization and each Code Symbol Stamp are at all times the property of the Society, that they will be used according to the rules and regulations of this Division of the Code, and that they will be promptly returned to the Society upon demand, or when the applicant discontinues the Code activities covered by his Certificate, or when the Certificate of Authorization has expired and no new Certificate has been issued.

³⁹The application forms and related information and instructions may be obtained by writing to the Secretary, ASME Boiler and Pressure Vessel Committee, Three Park Avenue, New York, N.Y. 10016.