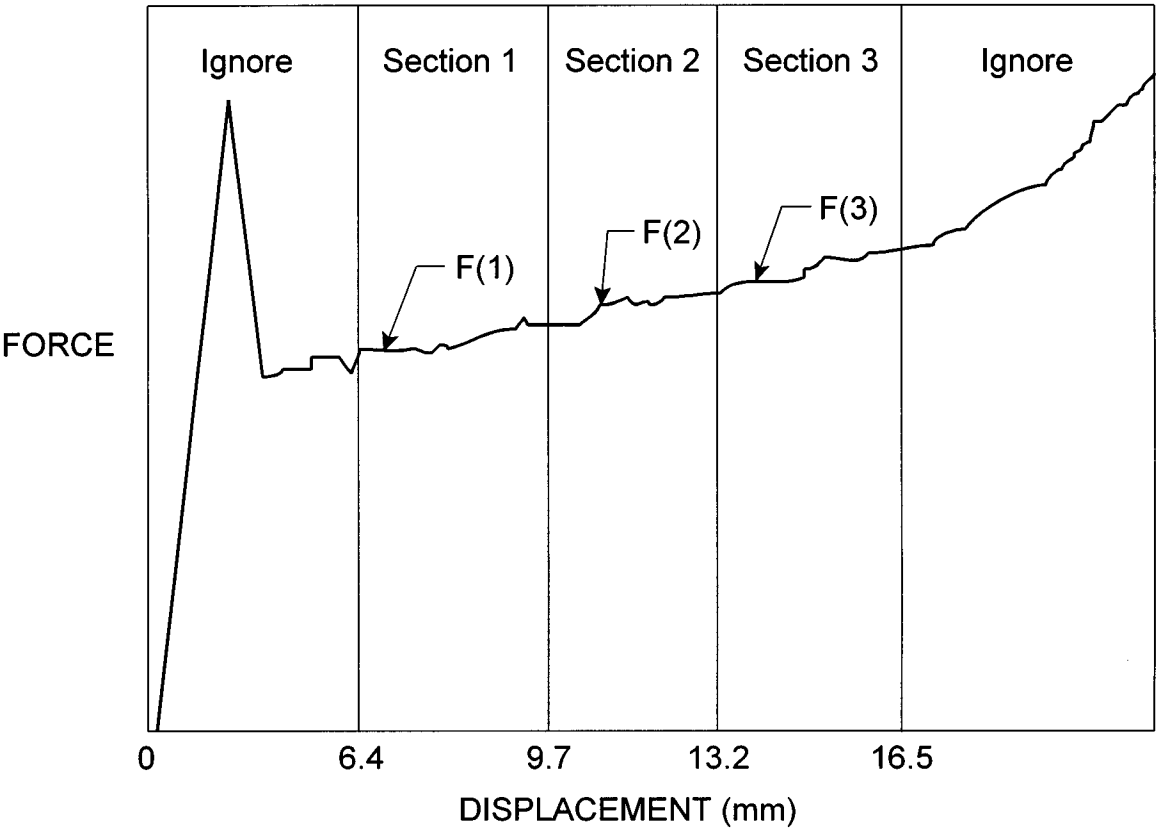

FIGURE 4
CRUSH FORCE AND DISPLACEMENT