Sign Manufacturing

1997

ssued September 1999

EC97M-3399L

1997 Economic Census Manufacturing **Industry Series**



Helping You Make Informed Decisions

U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



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-- Not applicable for this report.

Introduction to the Economic Census

PURPOSES AND USES OF THE ECONOMIC CENSUS

The economic census is the major source of facts about the structure and functioning of the Nation's economy. It provides essential information for government, business, industry, and the general public. Title 13 of the United States Code (Sections 131, 191, and 224) directs the Census Bureau to take the economic census every 5 years, covering years ending in 2 and 7.

The economic census furnishes an important part of the framework for such composite measures as the gross domestic product estimates, input/output measures, production and price indexes, and other statistical series that measure short-term changes in economic conditions. Specific uses of economic census data include the following:

- Policymaking agencies of the Federal Government use the data to monitor economic activity and assess the effectiveness of policies.
- State and local governments use the data to assess business activities and tax bases within their jurisdictions and to develop programs to attract business.
- Trade associations study trends in their own and competing industries, which allows them to keep their members informed of market changes.
- Individual businesses use the data to locate potential markets and to analyze their own production and sales performance relative to industry or area averages.

ALL-NEW INDUSTRY CLASSIFICATIONS

Data from the 1997 Economic Census are published primarily on the basis of the North American Industry Classification System (NAICS), unlike earlier censuses, which were published according to the Standard Industrial Classification (SIC) system. NAICS is in the process of being adopted in the United States, Canada, and Mexico. Most economic census reports cover one of the following NAICS sectors:

21	Mining
22	Utilities
23	Construction
31-33	Manufacturing
42	Wholesale Trade
44-45	Retail Trade
48-49	Transportation and Warehousing
51	Information

52 Finance and Insurance 53

Real Estate and Rental and Leasing 54 Professional, Scientific, and Technical Services

55 Management of Companies and Enterprises 56 Administrative and Support and Waste

Management and Remediation Services

61 **Educational Services**

Health Care and Social Assistance 62

Arts. Entertainment, and Recreation 71

72 Accommodation and Foodservices

Other Services (except Public Administration)

(Not listed above are the Agriculture, Forestry, Fishing, and Hunting sector (NAICS 11), partially covered by the census of agriculture conducted by the U.S. Department of Agriculture, and the Public Administration sector (NAICS 92), covered by the census of governments conducted by the Census Bureau.)

The 20 NAICS sectors are subdivided into 96 subsectors (three-digit codes), 313 industry groups (four-digit codes), and, as implemented in the United States, 1170 industries (five- and six-digit codes).

RELATIONSHIP TO SIC

While many of the individual NAICS industries correspond directly to industries as defined under the SIC system, most of the higher level groupings do not. Particular care should be taken in comparing data for retail trade, wholesale trade, and manufacturing, which are sector titles used in both NAICS and SIC, but cover somewhat different groups of industries. The industry definitions discuss the relationships between NAICS and SIC industries. Where changes are significant, it will not be possible to construct time series that include data for points both before and after 1997.

For 1997, data for auxiliary establishments (those functioning primarily to manage, service, or support the activities of their company's operating establishments, such as a central administrative office or warehouse) will not be included in the sector-specific reports. These data will be published separately.

GEOGRAPHIC AREA CODING

Accurate and complete information on the physical location of each establishment is required to tabulate the census data for the states, metropolitan areas (MAs), counties, parishes, and corporate municipalities including cities, towns, villages, and boroughs. Respondents were

required to report their physical location (street address, municipality, county, and state) if it differed from their mailing address. For establishments not surveyed by mail (and those single-establishment companies that did not provide acceptable information on physical location), location information from Internal Revenue Service tax forms is used as a basis for coding.

BASIS OF REPORTING

The economic census is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each store, factory, shop, or other location. Each establishment is assigned a separate industry classification based on its primary activity and not that of its parent company.

DOLLAR VALUES

All dollar values presented are expressed in current dollars; i.e., 1997 data are expressed in 1997 dollars, and 1992 data, in 1992 dollars. Consequently, when making comparisons with prior years, users of the data should consider the changes in prices that have occurred.

All dollar values are shown in thousands of dollars.

AVAILABILITY OF ADDITIONAL DATA

Reports in Print and Electronic Media

All results of the 1997 Economic Census are available on the Census Bureau Internet site (www.census.gov) and on compact discs (CD-ROM) for sale by the Census Bureau. Unlike previous censuses, only selected highlights are published in printed reports. For more information, including a description of electronic and printed reports being issued, see the Internet site, or write to U.S. Census Bureau, Washington, DC 20233-8300, or call Customer Services at 301-457-4100.

Special Tabulations

Special tabulations of data collected in the 1997 Economic Census may be obtained, depending on availability of time and personnel, in electronic or tabular form. The data will be summaries subject to the same rules prohibiting disclosure of confidential information (including name, address, kind of business, or other data for individual business establishments or companies) that govern the regular publications.

Special tabulations are prepared on a cost basis. A request for a cost estimate, as well as exact specifications on the type and format of the data to be provided, should be directed to the Chief of the division named below, U.S. Census Bureau, Washington, DC 20233-8300. To discuss a special tabulation before submitting specifications, call the appropriate division:

Manufacturing and Construction Division Service Sector Statistics Division

301-457-4673 301-457-2668

HISTORICAL INFORMATION

The economic census has been taken as an integrated program at 5-year intervals since 1967 and before that for 1954, 1958, and 1963. Prior to that time, individual components of the economic census were taken separately at varying intervals.

The economic census traces its beginnings to the 1810 Decennial Census, when questions on manufacturing were included with those for population. Coverage of economic activities was expanded for the 1840 Decennial Census and subsequent censuses to include mining and some commercial activities. The 1905 Manufactures Census was the first time a census was taken apart from the regular decennial population census. Censuses covering retail and wholesale trade and construction industries were added in 1930, as were some covering service trades in 1933. Censuses of construction, manufacturing, and the other business service censuses were suspended during World War II.

The 1954 Economic Census was the first census to be fully integrated: providing comparable census data across economic sectors, using consistent time periods, concepts, definitions, classifications, and reporting units. It was the first census to be taken by mail, using lists of firms provided by the administrative records of other Federal agencies. Since 1963, administrative records also have been used to provide basic statistics for very small firms, reducing or eliminating the need to send them census questionnaires.

The range of industries covered in the economic censuses expanded between 1967 and 1992. The census of construction industries began on a regular basis in 1967, and the scope of service industries, introduced in 1933, was broadened in 1967, 1977, and 1987. While a few transportation industries were covered as early as 1963, it was not until 1992 that the census broadened to include all of transportation, communications, and utilities. Also new for 1992 was coverage of financial, insurance, and real estate industries. With these additions, the economic census and the separate census of governments and census of agriculture collectively covered roughly 98 percent of all economic activity.

Printed statistical reports from the 1992 and earlier censuses provide historical figures for the study of long-term time series and are available in some large libraries. All of the census reports printed since 1967 are still available for sale on microfiche from the Census Bureau. CD-ROMs issued from the 1987 and 1992 Economic Censuses contain databases including nearly all data published in print, plus additional statistics, such as ZIP Code statistics, published only on CD-ROM.

SOURCES FOR MORE INFORMATION

More information about the scope, coverage, classification system, data items, and publications for each of the economic censuses and related surveys is published in the Guide to the 1997 Economic Census and Related Statistics at www.census.gov/econquide. More information on the methodology, procedures, and history of the censuses will be published in the History of the 1997 Economic Census at www.census.gov/econ/www/history.html.

ABBREVIATIONS AND SYMBOLS

The following abbreviations and symbols are used with the 1997 Economic Census data:

- Α Standard error of 100 percent or more.
- D Withheld to avoid disclosing data of individual companies; data are included in higher level totals.
- F Exceeds 100 percent because data include establishments with payroll exceeding rev-
- Ν Not available or not comparable.
- Revenue not collected at this level of detail for Q multiestablishment firms.
- S Withheld because estimates did not meet publication standards.

- V Represents less than 50 vehicles or .05 percent.
- Χ Not applicable.
- Υ Disclosure withheld because of insufficient
 - coverage of merchandise lines.
- Ζ Less than half the unit shown. 0 to 19 employees.
- a b
- 20 to 99 employees.
- 100 to 249 employees. C
- 250 to 499 employees. e
- f 500 to 999 employees.
- 1,000 to 2,499 employees. g
- h 2,500 to 4,999 employees.
- 5,000 to 9,999 employees.
- 10,000 to 24,999 employees.
- k 25,000 to 49,999 employees.
- 50,000 to 99,999 employees.
- 100,000 employees or more. m
- 10 to 19 percent estimated.
- р q 20 to 29 percent estimated.
- Revised. r
- Sampling error exceeds 40 percent.
- Not elsewhere classified. nec
- Not specified by kind. nsk
- Represents zero (page image/print only).
- (CC) Consolidated city.
- Independent city. (IC)

1997 ECONOMIC CENSUS INTRODUCTION 3 This page is intentionally blank.

Manufacturing

SCOPE

The 1997 Economic Census – Manufacturing covers all manufacturing establishments with one or more paid employees. Manufacturing is defined as the mechanical, physical, or chemical transformation of materials or substances into new products. The assembly of components into new products is also considered manufacturing, except when it is appropriately classified as construction.

Establishments in the manufacturing sector are often described as plants, factories, or mills and typically use power-driven machines and materials-handling equipment. Also included in the manufacturing sector are some establishments that make products by hand, like custom tailors and the makers of custom draperies. While manufacturers typically do not sell to the public, some establishments like bakeries and candy stores that make products on the premises may be included.

While logging and publishing are no longer in the scope of manufacturing, data for these industries are included in the manufacturing industry reports, but are not included in the manufacturing state, summary, and other reports.

GENERAL

This report, from the 1997 Economic Census – Manufacturing, is one of a series of 480 industry reports and 51 geographic area reports, each of which provides statistics for individual industries or states, respectively. Seven of the industry reports are for industries no longer in the manufacturing sector but are included with manufacturing for the 1997 census year. Also included for this sector are General, Product, and Materials Consumed Summary reports, a special report on Concentration Ratios in Manufacturing, and data files on Location of Manufacturing Plants.

Each industry report presents data for a six-digit North American Industry Classification System (NAICS) industry. A description of the particular NAICS industry may be found in Appendix B. These reports include such statistics as number of establishments, employment, payroll, value added by manufacture, cost of materials consumed, value of shipments, capital expenditures, etc. Explanations of these and other terms may be found in Appendix A. The industry reports also include data for states with 100 employees or more in the industry.

State reports, which include the District of Columbia, present similar statistics at the "all manufacturing" level for each state and its metropolitan areas (MAs) with 250

employees or more, and for counties, consolidated cities, and places with 500 employees or more. The state reports also include six-digit NAICS level data for industries with 100 employees or more in the state.

The General Summary report contains industry and geographic area statistics summarized in one report. It includes higher levels of aggregation than the industry and state reports, as well as revisions to the data made after the release of the industry and state reports.

The Products and Materials Consumed reports summarize the products and materials data published in the industry reports. The Product Summary report also includes data from the Current Industrial Reports (CIR) and a special table with data for products that are primary to more than one industry, which are not in the industry reports.

The Concentration Ratios report publishes data on the percentage of value of shipments accounted for by the 4-, 8-, 20-, and 50-largest companies for each manufacturing industry. Also shown in this report are Hirschmann-Herfindahl Indexes for each industry.

The Location of Manufacturing data files contain statistics on the number of establishments for the three- and six-digit NAICS industry by state, county, place, and ZIP Code by employment-size of the establishment.

GEOGRAPHIC AREAS COVERED

Statistics at the six-digit NAICS industry level are shown for states and the District of Columbia in both the state and industry reports for cells with 100 employees or more

The state reports also include data at the "all manufacturing" level for a variety of geographies that meet the employment criteria.

Data are available for the metropolitan areas (MAs) with 250 employees or more. The term MA is a general term used to encompass all of the specifically defined metropolitan areas. A consolidated metropolitan statistical area (CMSA) is made up of two or more contiguous primary metropolitan statistical areas (PMSAs) with a combined population of at least 1 million. A PMSA is a subdivision of a CMSA that demonstrates very strong internal economic and social links separate from the ties to other portions of the CMSA. A metropolitan statistical area (MSA) is an integrated economic and social unit with a population of at least 50,000. An MA is made up of one or more counties meeting standards of metropolitan character. In New England, cities and towns, rather than counties, are the

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component geographic units. Determination of the MAs was made by the Office of Management and Budget (OMB) as of June 30, 1997. The population estimates were from the 1990 Census of Population or a subsequent special census. When applicable, the make-up of an MA is included in Appendix E. Changes to geographical boundaries are noted in Appendix D.

The state reports include data for counties with 500 employees or more. These are the primary divisions of states, except in Louisiana where they are called parishes and in Alaska where they are called boroughs and census areas. Maryland, Missouri, Nevada, and Virginia have one or more places that are independent of county organizations. These places are treated as counties and places. The counties and places are defined as of January 1, 1997.

The state reports include data for places with 500 employees or more. Places are typically cities, towns, and villages. They may be incorporated municipalities, semiindependent municipalities, special economic urban areas (SEUAs), or other place equivalents.

The state reports also include data for consolidated cities with 500 employees or more. Consolidated cities are made up of separately incorporated municipalities.

COMPARABILITY OF THE 1992 AND 1997 CENSUSES

The adoption of the North American Industry Classification System (NAICS) has had a major impact on the comparability of data between the 1992 and 1997 censuses. Approximately half of the industries in the manufacturing sector of NAICS do not have comparable industries in the Standard Industrial Classification (SIC) system that was used in the past. If industries are not comparable between the two censuses, historic data are not shown. When applicable, Appendix G shows the product class and product comparability between the two systems.

While most of the change affecting the manufacturing sector was change within the sector, some industries left manufacturing and others came into manufacturing. Prominent among those leaving manufacturing are logging and portions of publishing. Prominent among the industries coming into the manufacturing sector are bakeries, candy stores where candy is made on the premises, custom tailors, makers of custom draperies, and tire retreading. Data for the industries coming into manufacturing as well as those leaving manufacturing are included in the manufacturing industry report series for 1997. However, the state and summary reports only include data for industries in the NAICS definition of manufacturing.

Another change resulting from the conversion to NAICS is that data for central administrative offices (CAOs) associated with manufacturing are not included along side the manufacturing data. This change affects data in the state reports and the general summary.

DISCLOSURE

In accordance with Federal law governing census reports (Title 13 of the United States Code), no data are published that would disclose the operations of an individual establishment or company. However, the number of establishments classified in a specific industry or geography is not considered a disclosure, and may be released even when other information is withheld.

The disclosure analysis for the industry statistics files is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed except for capital expenditures. However, the suppressed data are included in higher-level totals. A separate disclosure analysis is performed for capital expenditures that can be suppressed even though value of shipments data are published.

AVAILABILITY OF MORE FREQUENT ECONOMIC DATA

The Census Bureau conducts the Annual Survey of Manufactures (ASM) in each of the 4 years between the economic censuses. The ASM is a probability-based sample of approximately 58,000 establishments and collects many of the same industry statistics (including employment, payroll, value of shipments, etc.) as the economic census. However, there are selected statistics not included in the ASM. Among these are the number of companies and establishments, detailed product and materials data, and substate geographic data.

In addition to the ASM, the Census Bureau conducts a Current Industrial Reports (CIR) program. The CIR publishes detailed product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. For the 1997 Economic Census - Manufacturing, the annual CIR data are included in the Product Summary report.

The Census Bureau also conducts the monthly Manufacturers' Shipments, Inventories, and Orders (M3) program, which publishes detailed statistics for manufacturing industries at the U.S. level.

Table 1. Industry Statistics on NAICS Basis With Distribution Among 1987 SIC-Based Industries: 1997

[NAICS codes appear in bold type. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS or SIC	CS AI		All	All employees Production workers						Total capital		
or SIC code	Industry	Com- panies ¹	estab- lish- ments ²	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	e materials	Value of shipments (\$1,000)	expendi- tures (\$1,000)
339950 399300	Sign mfg	5 559 N	5 690 5 690	82 246 82 246	2 367 259 2 367 259	53 516 53 516	102 371 102 371	1 197 419 1 197 419	4 551 551 4 551 551	3 314 770 3 314 770	7 856 639 7 856 639	234 572 234 572

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control. ²Includes establishments with payroll at any time during the year.

Table 2. Industry Statistics for Selected States: 1997

[States that are disclosures or with less than 100 employees are not shown. For explanation of terms, see appendixes. For meaning of abbreviations and symbols, see introductory text]

			All shments	All em	oloyees	Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
339950, SIGN MFG												
United States	2	5 690	928	82 246	2 367 259	53 516	102 371	1 197 419	4 551 551	3 314 770	7 856 639	234 572
Alabama Arizona Arkansas California Colorado	2 - 2 2	73 114 48 580 129	13 13 9 85 14	1 595 1 313 649 6 848 1 062	39 366 40 009 13 794 205 141 30 431	1 147 730 438 4 421 686	2 327 1 426 817 8 196 1 292	21 199 16 668 6 944 99 012 15 250	64 437 72 854 32 265 409 011 51 270	75 405 64 281 26 892 230 400 29 156	135 066 135 624 58 821 645 143 79 639	5 727 4 198 1 408 13 006 2 306
Connecticut	5	81	6	1 071	35 814	538	1 190	19 010	78 563	47 853	124 014	7 774
Florida	3	366	35	3 412	86 177	2 252	4 108	43 186	169 151	119 278	285 717	7 698
Georgia	3	150	19	1 728	50 452	1 087	2 009	23 467	98 978	62 080	160 730	3 702
Hawaii *	5	26	2	142	3 413	96	179	1 780	6 377	4 633	10 994	222
Idaho	1	37	5	342	9 615	200	369	4 621	15 557	8 061	23 602	914
Illinois	1	260	64	5 254	180 186	3 357	6 592	83 130	347 635	292 613	631 772	14 393
Indiana	2	131	17	1 350	35 712	849	1 516	16 736	72 625	47 700	121 658	3 217
Iowa	3	49	12	695	19 388	361	734	7 852	33 562	29 520	64 902	1 515
Kansas	3	61	14	1 226	29 039	902	1 725	17 299	59 544	24 966	84 680	3 167
Kentucky	1	62	10	986	24 359	698	1 288	13 966	62 832	44 518	104 194	9 069
Louisiana	2	49	7	532	12 964	341	609	6 592	24 627	17 420	41 724	1 190
Maine	1	21	3	185	5 405	120	255	2 739	8 916	5 778	14 597	1 196
Maryland	2	103	13	1 008	31 304	715	1 389	17 882	67 258	42 760	110 151	5 212
Massachusetts	1	125	18	1 347	42 559	833	1 626	21 988	78 675	57 324	136 902	2 140
Michigan	-	207	32	4 075	115 128	2 289	4 454	56 254	254 830	153 297	408 236	9 726
Minnesota Mississippi Missouri Montana Nebraska	- 2 3 1	128 30 130 21 37	28 5 31 3 8	2 710 328 2 679 138 326	77 629 8 020 73 294 3 701 8 822	1 903 229 1 672 87 228	3 728 327 3 160 149 421	40 623 4 251 35 759 1 932 4 799	157 126 15 740 129 874 5 333 16 367	111 376 17 490 85 588 3 764 11 704	267 487 35 559 215 644 8 909 28 130	8 457 578 6 497 144 722
Nevada	3	52	17	1 603	60 998	1 035	2 205	34 636	97 205	54 662	156 294	8 481
	1	24	3	239	6 965	141	290	3 120	12 476	7 821	20 154	701
	1	193	38	3 944	127 025	2 714	5 183	59 131	260 547	195 904	452 376	10 535
	4	28	3	266	6 332	141	240	2 781	9 729	8 169	17 894	496
	3	379	77	5 955	185 152	4 022	7 614	94 400	350 919	235 342	585 640	12 598
North Carolina North Dakota Ohio Oklahoma Oregon	2	141	17	1 357	34 775	886	1 657	17 663	68 304	40 172	107 360	2 532
	-	12	3	264	6 282	187	357	3 839	13 345	10 385	23 738	926
	1	261	59	4 636	128 376	3 148	6 332	68 227	252 014	208 204	461 345	12 290
	3	59	9	496	10 338	358	570	5 548	18 687	10 572	29 008	617
	2	98	13	1 231	36 329	721	1 378	16 538	73 695	49 660	122 013	4 878
Pennsylvania	2	216	36	3 591	108 128	2 468	4 721	56 074	220 145	148 634	367 627	8 867
	4	32	10	809	19 048	553	958	9 862	47 343	31 126	78 086	1 985
	2	67	9	674	16 887	470	760	9 132	34 406	19 955	54 337	1 691
	1	20	7	1 272	27 979	730	1 791	21 055	40 220	64 545	104 485	4 864
	2	120	20	2 064	55 586	1 288	2 663	26 669	98 236	76 338	185 525	8 405
Texas Utah Vermont Virginia Washington West Virginia Wisconsin	4	454	58	5 314	133 577	3 526	6 595	68 903	191 968	230 320	418 861	9 009
	1	52	5	741	19 114	500	985	10 782	35 846	17 610	52 663	3 323
	2	18	4	248	6 963	156	262	3 678	13 517	7 276	19 402	598
	1	113	17	1 230	35 435	828	1 616	18 316	59 420	40 669	99 211	1 660
	3	150	13	1 366	37 455	829	1 473	18 605	72 935	41 007	114 171	3 098
	6	21	1	203	4 294	132	191	2 128	7 559	5 068	12 622	1 192
	-	132	39	3 506	111 123	2 337	4 309	59 217	227 884	191 039	421 843	20 444

^{*} Hawaii has no incorporated places in the sense of functioning governmental units; however, in agreement with Hawaiian law, the Bureau of the Census reports data for census designated places (CDPs) which have been designated as place equivalents. Those CDPs, only for the state of Hawaii, with 2,500 or more population are recognized.

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

Table 3. Detailed Statistics by Industry: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Value	Item	Value
339950, SIGN MFG		339950, SIGN MFG —Con.	_
Companies ¹ number	5 559	Value added	4 551 551
All establishments	5 690 4 762 790 138	Total inventories, beginning of year \$1,000. Finished goods inventories, beginning of year \$1,000. Work-in-process inventories, beginning of year \$1,000. Materials and supplies inventories, beginning of year \$1,000.	774 285 189 679 252 792 331 814
All employees number. Total compensation ² \$1,000. Annual payroll. \$1,000. Total fringe benefits \$1,000.	82 246 2 805 747 2 367 259 438 488	Total inventories, end of year \$1,000. Finished goods inventories, end of year \$1,000. Work-in-process inventories, end of year \$1,000. Materials and supplies inventories, end of year \$1,000.	780 370 185 967 266 186 328 217
Production workers, average for year	53 516 52 710 53 240	Gross book value of total assets at beginning of year	1 767 747 234 572 44 099
Production workers on August 12	53 889 54 225 102 371 1 197 419	Capital expenditures for machinery and equipment (new and used) \$1,000 . Total retirements ² \$1,000 . Gross book value of total assets at end of year \$1,000 .	190 473 41 190 1 961 129
	3 314 770	Total depreciation during year ² \$1,000	186 097
Total cost of materials \$1,000 Cost of materials, parts, containers, etc., consumed \$1,000 Cost of fesales \$1,000 Cost of fuels \$1,000 Cost of purchased electricity \$1,000 Cost of contract work \$1,000	2 628 051 226 948 23 267 57 917 378 587	Total rental payments ²	180 500 98 661 81 839
Quantity of electricity purchased for heat and power 1,000 kWh Quantity of electricity generated less sold for heat and power 1,000 kWh.	1 105 101	structures ³ \$1,000. Response coverage ratio ⁴ percent. Cost of purchased services for the repair of machinery and equipment ³ \$1,000.	8 613 65 20 508
Total value of shipments \$1,000. Primary products value of shipments \$1,000. Secondary products value of shipments \$1,000. Total miscellaneous receipts \$1,000. Value of resales \$1,000.	189 681	Response coverage ratio ⁴ percent. Cost of purchased communications services ³ \$1,000. Response coverage ratio ⁴ percent. Cost of purchased legal services ³ \$1,000. Response coverage ratio ⁴ percent.	20 506 65 24 356 65 11 570 65
Contract receipts \$1,000 . Other miscellaneous receipts \$1,000 .	123 927 187 650	Cost of purchased accounting and bookkeeping services ³	11 264 65 31 007
Primary products specialization ratio	97 7 112 310	Response coverage ratio ⁴ percent Cost of purchased software and other data processing	65
Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries	6 979 519	services ³ \$1,000. Response coverage ratio ⁴ percent. Cost of purchased refuse removal (including hazardous waste)	11 307 65
Coverage ratio percent	98	services ³	5 902 65

Note: The amounts shown for purchased services reflect only those services that establishments purchase from other companies.

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²These items are collected in the ASM and estimated for the remaining establishments; therefore, the levels of estimation are higher than for other items in the table.

³Based on ASM sample data.

⁴A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those ASM establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Table 4. Industry Statistics by Employment Size: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			All shments	All em	oloyees	Pi	oduction work	ers				
Employment size class	E¹	Total	With 20 em- ploy- ees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
339950, SIGN MFG												
All establishments	2	5 690	928	82 246	2 367 259	53 516	102 371	1 197 419	4 551 551	3 314 770	7 856 639	234 572
Establishments with 1 to 4 employees Establishments with 5 to 9 employees Establishments with 10 to 19 employees Establishments with 20 to 49 employees Establishments with 50 to 99	4 2	2 929 1 065 768 556	- - - 556	5 663 7 021 10 470 16 525	124 077 164 929 277 932 517 595	4 196 4 690 6 835 10 736	6 106 7 874 12 761 21 180	64 751 87 694 146 177 259 747	222 847 304 902 507 199 929 880	162 057 204 179 331 862 695 075	384 700 512 284 838 202 1 618 140	12 841 14 777 25 549 46 682
employees	1	234	234	16 276	488 431	10 579	20 540	246 113	969 379	682 317	1 646 001	43 933
employees	1 -	114 19	114 19	16 481 6 106	514 523 190 551	10 604 4 018	21 606 8 347	254 684 93 471	1 051 298 393 793	826 425 304 713	1 875 082 690 137	61 704 22 755
Establishments with 500 to 999 employees	-	5	5	3 704	89 221	1 858	3 957	44 782	172 253	108 142	292 093	6 331
employees Establishments with 2,500 employees	-	_	_	_	_	_	_	_	_	=	_	_
or more		2 927	_	7 740	156 553	5 483	7 767	81 674	273 415	196 775	470 051	13 934

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

2 Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Table 5. Industry Statistics by Industry and Primary Product Class Specialization: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

[i oi illoailling	to integrating of abbreviations and symbols, see introductory text. For expandation of terms, see appointment										
NAICS industry or		All	All employees		Production workers			Value added		Value of	Total capital
product class code	Industry or primary product class	estab- lish- ments	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	expendi- tures (\$1,000)
339950	Sign mfg	5 690	82 246	2 367 259	53 516	102 371	1 197 419	4 551 551	3 314 770	7 856 639	234 572
3399501 3399503	Electric signs	801	25 573	763 524	16 548	33 616	407 535	1 479 153	926 670	2 408 563	74 897
3399505	displays	875 212	24 893 10 567	745 100 332 783	16 044 6 645	31 703 12 964	364 398 150 170	1 486 035 639 415	1 109 380 607 832	2 590 624 1 236 927	84 733 28 661

Table 6a. Products Statistics: 1997 and 1992

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			18	97		1992				
NAICS product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product Quantity	Value (\$1,000)	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product Quantity	shipments Value (\$1,000)	
339950	Signs	N	х	х	7 112 310	N	х	х	4 939 317	
3399501	Electric signs	N	х	Х	1 948 614	N	х	Х	1 282 884	
33995011	Luminous tubing electric signs (neon,									
3399501101	argon, hydrogen, etc)	1	X X	X X	436 270 436 270	N 386	X X	X X	350 355	
33995012 3399501206	Fluorescent lamp electric signs Fluorescent lamp electric signs	N 411	X	X	513 473 513 473	N 430	X	X	N 417 810	
33995013 3399501311	Incandescent bulb electric signs and other electric signs	N	х	х	946 384	N	x	x	N	
3399501311 3399501316 3399501321	Incandescent bulb, electronic variable message display signs	89 45	X X	X X	114 318 76 621	67 54	X	X	60 276 71 779	
	combinations of luminous fluorescent and incandescent)	299	X	x	755 445	159	х	x	246 795	
3399501Y 3399501YWV	Electric signs, nsk	N N	X X	X	52 487 52 487	N N	X	X	N 135 869	
3399503	Nonelectric signs, including counter and floor displays, point-of-purchase, and other signs and displays.	N	х	х	2 368 732	N	x	x	1 793 306	
33995031	Nonelectric signs, including counter and floor displays, point-of-purchase, and									
3399503101	other signs and displays	N	Х	X	2 275 125	N	х	х	N	
3399503106	and displays	200	Х	Х	273 122	N	X	Х	N	
3399503111	metal signs and displays	282	X	X	336 203	N	X	X	N	
3399503116	and displays	1	X	X	108 077	N	X	X	N	
3399503121	wood signs and displays		X	X	152 087	N	X	X	N	
3399503126	wood or metal signs and displays Other printed or unprinted nonelectric other than wood or metal signs and		X	X	222 828	N	X	X	N 	
	displays	510	Х	Х	1 182 808	N	X	X	N	
3399503Y 3399503YWV	Nonelectric signs, including counter and floor displays, point-of-purchase, and other signs and displays, nsk	N	х	х	93 607	N	x	x	N	
	floor displays, point-of-purchase, and other signs and displays, nsk	N	Х	х	93 607	N	х	х	169 047	
3399505	Advertising specialties	N	Х	Х	1 238 894	N	х	х	782 394	
33995051 3399505101	Advertising specialties	N	Х	X	1 190 653	N	x	Х	N	
3399505106	materials Advertising specialtiesother than printed	81 188	X X	X X	362 020 828 633	N N	x x	X X	N N	
3399505Y 3399505YWV	Advertising specialties, nsk	N N	X X	X X	48 241 48 241	N N	X	X X	N N	
339950W	Signs, nsk, total		х	x	1 556 070	N	x	x	1 080 733	
339950WY 339950WYWW	Sign manufacturing, nsk, total	N	Х	Х	1 556 070	N	x	Х	N	
339950WYWY	establishments	N N	x x	x x	1 114 518 441 552	N N	X X	X X	825 973 254 760	

[#] Additional information is available for this item; see Appendix F.

@ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title.

\$ This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: P 10 to 19 percent estimated; Q 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Table 6b. Product Class Shipments for Selected States: 1997 and 1992

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1997. For meaning of abbreviations and symbols, see introductory text. For explanations of terms, see appendixes]

CS t class	Product class and geographic area	Value of product shipments (\$1,000)			
code		1997	19		
01	ELECTRIC SIGNS				
	United States	1 948 614 54 651	1 282 8		
	Alaska	5 973			
	Arizona	60 297 18 672	19 8 10 9		
	California	205 373	138		
	Colorado	23 737 27 337	12 5		
	Florida	87 697 38 504	56 9		
	ldaho	9 215	7		
	Illinois	90 811 25 770	77 16		
	lowa	17 723	17 9		
	Kansas	18 045 10 878	12		
	Louisiana	16 853	3		
	Maine	3 717 19 946	16		
	Massachusetts	14 994 108 271	13 39		
	Minnesota	47 808	48		
	Mississippi	19 441 27 860	14		
	Nebraska	19 951	6		
	New Jorgey	66 152 53 377	40 9		
	New Jersey	4 869	4		
	New York	68 124 31 294	59 25		
	Ohio	108 129	67		
	Oklahoma	10 839 19 531	6 9		
	Pennsylvania	68 087 15 116	60 11		
	South Dakota	68 278			
	Tennessee	70 951 120 554	68 88		
	Utah	17 135	21		
	Virginia	29 231 34 220	20 39		
03	NONELECTRIC SIGNS, INCLUDING COUNTER AND FLOOR DISPLAYS, POINT-OF-	153 958	105		
	PURCHASE, AND OTHER SIGNS AND DISPLAYS United States	2 368 732	1 793		
	Alabama	34 889	22		
	Arizona	40 603 27 261	10		
	California	121 394 15 667	137 10		
	Connecticut	11 748	6		
	Florida	59 130	56		
	Georgia	55 390 3 267	55		
	Illinois	278 056	273		
	Indianalowa	28 115 4 706	23 19		
	Kansas	27 173 71 382	3 16		
	Louisiana	4 476	2		
	Maryland	49 562 37 986	32 14		
	Massachusetts	134 410	109		
	Minnesota	97 748 6 983	18		
	Missouri	53 965	60		
	Nebraska	2 171 22 577	2		
	New Hampshire	4 443 183 543	2 118		
	New York	216 917	178		
	North Carolina North Dakota	29 779 4 554	29		
	Ohio	200 784	202		
	Oklahoma	3 557			
	Oregon	22 229 106 896	13 83		
	Rhode Island	9 437 20 752	9		
	Tennessee	38 245	13		
	Texas	75 526 15 608	51		
Utal	Utah	15 608 6 054 25 472			
		26 472 1	19		
	Virginia	16 782 155 953	17 96		

See footnotes at end of table.

Table 6b. Product Class Shipments for Selected States: 1997 and 1992—Con.

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1997. For meaning of abbreviations and symbols, see introductory text. For explanations of terms, see appendixes]

NAICS product class	Product class and geographic area		duct shipments (000)
code		1997	1992
3399505	ADVERTISING SPECIALTIES		
	United States	1 238 894	782 394
	California Connecticut Florida Georgia Idaho	38 447 31 267 21 474	58 813 N 31 641 N N
	Illinois Indiana Kansas Massachusetts Minnesota	7 013 17 998 54 388	76 383 3 966 N 16 832 36 681
	Missouri. New Jersey. New York North Carolina Ohio	136 046 88 537 3 879	70 371 N 106 013 N 18 538
	Oregon Pennsylvania Rhode Island Tennessee Texas	99 904 30 009 41 582	N 50 175 31 612 27 984 5 506
	Utah . Virginia Washington Wisconsin	8 286 3 093	N N N 50 887

Table 7. Materials Consumed by Kind: 1997 and 1992

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS		19	97	1992		
material code	Material consumed	Quantity	Delivered cost (\$1,000)	Quantity	Delivered cost (\$1,000)	
339950	SIGN MFG					
32121001 32200001	Veneer and plywood	X	43 969	X	61 884	
32521105	and corrugated paperboard	X	162 608	X	154 589	
32551003	etc. Paints, varnishes, lacquers, stains, shellacs, japans, enamels, and allied	X	43 839	X	41 891	
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and	X	32 153	X	34 010	
32010013	other shapes	X	256 822	X	178 961	
33251005 33200047 33100035 33210001 33120001	Metal hardware, including hinges, handles, locks, casters, etc. All other fabricated metal products (except castings and forgings) Castings (rough and semifinished) Forgings Steel shapes and forms (except castings, forgings, and fabricated metal	X X X X	48 401 132 348 9 369 2 377	X X X	33 687 89 607 2 880 465	
	products)	Х	35 337	Х	31 589	
331000AJ 33531100 32100043 00190094 31300045	Nonferrous shapes and forms (except castings, forgings, and fabricated metal products). Specialty transformers and fluorescent ballasts Wood other than veneer and plywood. Manufactured products used for advertising specialities, such as pens, pencils, key chains, calendars, magnets, etc. Textiles and fabrics	X X X	38 668 59 286 49 609 79 503 20 305	x x x x	38 581 51 327 N N N	
32591003 00970099 00971000	Printing ink. All other materials and components, parts, containers, and supplies	X X X	12 997 515 869 1 084 591	X X X	N N 644 013	

[#] Additional information is available for this item; see Appendix F.

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p 10 to 19 percent estimated; q 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

[#] Additional information is available for this item; see Appendix F.

@ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title.

\$ This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

Appendix A. Explanation of Terms

BEGINNING- AND END-OF-YEAR INVENTORIES

Respondents were asked to report their beginning-of-year and end-of-year inventories at cost or market. Effective with the 1982 Economic Census, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). Beginning in 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

Inventory Data by Stage of Fabrication

Total inventories and three detailed components (1) finished goods, (2) work-in-process, and (3) materials, supplies, fuels, etc., were collected.

When using inventory data by stage of fabrication for "all industries" and at the three-digit subsector level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by an establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for all publication levels.

COST OF MATERIALS

This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

Included in this item are:

- Cost of parts, components, containers, etc.—Includes all raw materials, semifinished goods, parts, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year.
- Cost of products bought and sold in the same condition.

- Cost of fuels consumed for heat and power—Includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.
- 4. Cost of purchased electricity—The cost of purchased electric energy represents the amount actually used during the year for heat and power. In addition, information was collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.
- 5. Cost of contract work—This term applies to work done by others on materials furnished by the manufacturing establishment. The actual cost of the material is to be reported on the cost of materials, parts, and containers line of this item. The term "Contract Work" refers to the fee a company pays to another company to perform a service.

Specific Materials Consumed

In addition to the total cost of materials, which every establishment was required to report, information also was collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials which were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. If less than \$25,000 of a listed material was consumed by an establishment, the cost data could be reported in the "Cost of all other materials...," Census material code 00970099. Also, the cost of materials for small establishments for which administrative records or short forms were used was imputed into the "Materials not specified by kind," Census materials code 00971000.

Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive

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stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

COST OF PURCHASED SERVICES

Annual Survey of Manufactures (ASM) establishments were requested to provide information on the cost of purchased services for the repair of buildings and other structures, the repair of machinery, communication services, legal services, accounting and bookkeeping services, advertising, software and other data processing services, and refuse removal. Each of these items reflects the costs paid directly by the establishment and excludes salaries paid to employees of the establishment for these services.

Included in the cost of purchased services for the repair of buildings and machinery are payments made for all maintenance and repair work on buildings and equipment. Payments made to other establishments of the same company and for repair and maintenance of any leased property also are included. Extensive repairs or reconstruction that was capitalized is considered capital expenditures and is, therefore, excluded from this item. Repair and maintenance costs provided by an owner as part of a rental contract or incurred directly by an establishment in using its own work force also are excluded.

Included in the cost of purchased advertising services are payments for printing, media coverage, and other advertising services and materials.

Included in the cost of purchased software and other data processing services are all purchases by the establishment from other companies. Excluded are services provided by other establishments of the same company (such as by a separate data processing unit).

Included in the cost of purchased refuse removal services are all costs of refuse removal services paid by the establishment, including costs for hazardous waste removal or treatment. Excluded are all costs included in rental payments or as capital expenditures.

Response Coverage Ratio

A response coverage ratio is a measure of the extent to which respondents report for an item. The estimate is made by calculating the ratio value of the weighted total employment data for all the ASM establishments that report the item to the weighted total employment data for all ASM establishments classified in an industry (reporters and non-reporters).

DEPRECIATION CHARGES FOR FIXED ASSETS

This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.

EMPLOYEES

This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period which included the 12th of the months specified on the report form. Included are all persons on paid sick leave, paid holidays, and paid vacations during these pay periods. Officers of corporations are included as employees; proprietors and partners of unincorporated firms are excluded. The "all employees" number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November.

Production Workers

This item includes workers (up through the line-supervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant's own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

All Other Employees

This item covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It

includes sales (including driver-salespersons), sales delivery (highway truck drivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office functions, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment engaged in the construction of major additions or alterations utilized as a separate work force.

FRINGE BENEFITS

Fringe benefits are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of Federal old age and survivors' insurance, unemployment compensation, and workers' compensation. Payments for voluntary programs include all programs not specifically required by legislation whether they were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans. They exclude such items as companyoperated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees.

GROSS BOOK VALUE OF DEPRECIABLE ASSETS AT BEGINNING OF YEAR (BOY) AND END OF YEAR (EOY)

Total value of depreciable assets is collected on all census forms. It shows the value of depreciable assets for the beginning of year and end of year. The data encompass all fixed depreciable assets on the books of establishments. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are nondepreciable capital assets including inventories and intangible assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year rather than the final value of equipment put in place and buildings completed during the year. Accordingly, the value of assets at the end of the year includes the value of construction in progress.

In addition, respondents were requested to make certain that assets at the beginning of the year plus capital expenditures, less retirements, equaled assets at the end of the year.

NUMBER OF ESTABLISHMENTS AND COMPANIES

A separate report was required for each manufacturing establishment (plant) with one employee or more. An establishment is defined as a single physical location where manufacturing is performed. A company, on the other hand, is defined as a business organization consisting of one establishment or more under common ownership or control.

If the company operated at different physical locations, even if the individual locations were producing the same line of goods, a separate report was requested for each location. If the company operated in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on any employees, capital expenditures, inventories, or shipments from inventories during the year.

PAYROLL

This item includes the gross earnings of all employees on the payrolls of operating manufacturing establishments paid in the calendar year. Respondents were told they could follow the definition of payrolls used for calculating the Federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' social security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers of corporations; it excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payrolls of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all Federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' social security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' total supplemental labor costs (those required by Federal and state laws and those incurred voluntarily or as part of collective bargaining agreements).

PRODUCT CODES AND CLASSES OF PRODUCTS

NAICS United States industries are identified by a six-digit code, in contrast to the four-digit SIC code. The longer code accommodates the large number of sectors and allows more flexibility in designing subsectors. Each

product or service is assigned a ten-digit code. The product coding structure represents an extension by the Census Bureau of the six-digit industry classifications of the manufacturing and mining sectors. The classification system operates so that the industrial coverage is progressively narrower with the successive addition of digits. This is illustrated as follows:

NAICS level	NAICS code	Description
Industry	33461	Manufacturing and reproduction of magnetic and optical media
U.S. industry	334612	Reproduction of software
Product class	3346120	Prerecorded compact disc (except software), tape, and record reproducing
BLS link code	3346120X	_
Product code	3346120XXX	

As in previous censuses, data were collected for most industries on the quantity and value of individual products shipped. In the 1997 census program, information was collected on the output of almost 10,000 individual product items.

In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products (ten-digit codes), and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits.

The list of products for which separate information was collected was prepared after consultation with industry and government representatives. Comparability with previous figures was given considerable weight in the selection of product categories so that comparable 1992 information is presented for most products.

Typically, both quantity and value of shipments information were collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers also was collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant (quantity produced and consumed) was collected. Typically, the information on production also was collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

PRIMARY PRODUCT CLASS CODE

This file presents selected statistics for establishments according to their degree of specialization in products primary to their industry. This field contains either the six-digit North American Industrial Classification System (NAICS) industry code corresponding to all establishments in the industry, or the seven-digit NAICS product class code for all establishments within the industry that are specialized in a particular product class. Product class specialization is determined by evaluating the ratio of the largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment.

PRODUCTION-WORKER HOURS

This item covers hours worked or paid for at the plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave.

QUANTITY OF ELECTRIC ENERGY CONSUMED FOR HEAT AND POWER

Data on the cost of purchased electric energy were collected on all census forms. However, data on the quantity of purchased electric energy were collected only on the Annual Survey of Manufactures (ASM) form. In addition, information is collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.

RENTAL PAYMENTS

Total rental payments are collected on all census forms. However, the breakdown between rental payments for buildings and other structures and rental payments for machinery and equipment is collected only on the ASM forms. This item includes rental payments for the use of all items for which depreciation reserves would be maintained if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments. However, the book value (original cost) of these companyowned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

RETIREMENTS OF DEPRECIABLE ASSETS

Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during the calendar year. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent also was requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.

TOTAL CAPITAL EXPENDITURES (NEW AND USED)

For establishments in operation and any known plants under construction, manufacturers were asked to report their new and used expenditures for (1) permanent additions and major alterations to manufacturing establishments and (2) machinery and equipment used for replacement and additions to plant capacity if they were of the type for which depreciation accounts were ordinarily maintained.

Totals for expenditures include the costs of assets leased from nonmanufacturing concerns through capital leases. New facilities owned by the Federal Government but operated under contract by private companies and plant and equipment furnished to the manufacturer by communities and nonprofit organizations are excluded. Also excluded are expenditures for land and cost of maintenance and repairs charged as current operating expenses.

For any equipment or structure transferred for the use of the reporting establishment by the parent company or one of its subsidiaries, the value at which it was transferred to the establishment was to be reported. If an establishment changed ownership during the year, the cost of the fixed assets (building and equipment) was to be reported.

VALUE ADDED

This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and work-in-process between the beginning-and end-of-year inventories.

For those industries where value of production is collected instead of value of shipments, value added is adjusted only for the change in work-in-process inventories between the beginning and end of year. For those

industries where value of work done is collected, the value added does not include an adjustment for the change in finished goods or work-in-process inventories.

"Value added" avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

VALUE OF SHIPMENTS

This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and sold without further processing. Included are all items made by or for the establishments from material owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of "all other costs" (including company overhead) and profit.

In addition to the value for NAICS defined products, aggregates of the following categories of miscellaneous receipts are reported as part of a total establishment's value of product shipments:

- 1. Reported contract work—Receipts for work or services that a plant performed for others on their materials.
- 2. Value of resales—Sales of products brought and sold without further manufacture, processing, or assembly.
- 3. Other miscellaneous receipts—Such as repair work, installation, sales of scrap, etc.

Industry primary product value of shipments represents one of the three components of value of shipments. These components are:

- 1. Primary products value of shipments.
- 2. Secondary product value of shipments.
- 3. Total miscellaneous receipts.

Primary product shipments is used in the calculations of industry specialization ratio and industry coverage ratio. The term "Value of primary products shipments made in this industry" is used in this publication and refers to the same data.

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Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the annual survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

Specialization and Coverage Ratios

These items are not collected on the report forms but are derived from the data shown in Table 3. An establishment is classified in a particular industry if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

An establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.). Specialization and coverage ratios have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in Tables 1a through 5 and data on product shipments shown in Tables 6a and 6b.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

Appendix B. NAICS Codes, Titles, and Descriptions

339950 SIGN MANUFACTURING

This U.S. industry comprises establishments primarily engaged in manufacturing signs and related displays of all materials (except printing paper and paperboard signs, notices, displays).

The data published with NAICS code 339950 include the following SIC industries:

3993 Signs and advertising specialties

Appendix C. Coverage and Methodology

MAIL/NONMAIL UNIVERSE

The manufacturing universe includes about 400,000 establishments. This number includes those industries in the North American Industry Classification System (NAICS) definition of manufacturing, but not those industries leaving the manufacturing sector in the classification change. The amounts of information requested from manufacturing establishments were dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the annual survey of manufactures (ASM). The methods of obtaining information for the various subsets of the universe to arrive at the aggregate figures shown in the publication are described below:

 Small single-establishment companies not sent a report form.

Approximately 40 percent of the manufacturing establishments were small single-establishment companies that were excused from filing a census report. Selection of these establishments was based on two factors: annual payroll and our ability to assign the correct six-digit NAICS industry classification to the establishment. For each four-digit Standard Industrial Classification (SIC) industry code, an annual payroll cutoff was determined. These cutoffs were derived so that the establishments with payroll less than the cutoff were expected to account for no more than 3 percent of the value of shipments for the industry. Generally, all single-establishment companies with less than 5 employees were excused, while all establishments with more than 20 employees were mailed forms. Establishments below the cutoff that could not be directly assigned a six-digit NAICS code were mailed a classification report which requested information for assigning NAICS industry codes. Establishments below the cutoff that could be directly assigned a six-digit NAICS code were excused from filing any report. For below cutoff establishments, information on the physical location, payroll, and receipts was obtained from the administrative records of other Federal agencies under special arrangements that safeguarded their confidentiality.

Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials were not distributed among specific products and materials for these

establishments but were included in the product and material "not specified by kind" (nsk) categories.

The industry classification codes included in the administrative-record files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded to a four-digit SIC industry and then erroneously re-coded to a six-digit NAICS industry. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes the administrative-record cases had only two- or three-digit SIC group classification codes available in the files. For the 1997 Economic Census – Manufacturing, these establishments were sent a separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the appropriate six-digit NAICS level. Establishments that did not return the classification form were coded later to those six-digit NAICS industries identified as "All other" industries within the given subsector.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassification has no significant effect on the statistics other than on the number of companies and establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

2. Establishments sent a report form.

The establishments covered in the mail canvass were divided into three groups:

a. ASM sample establishments.

This group accounts for approximately 15 percent of all manufacturing establishments. The ASM panel covers all the units of large manufacturing establishments as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size. For more information, see the Description of the ASM Survey Sample.

MANUFACTURING APPENDIX C C-1

In an economic census year, the ASM report form (MA-1000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll, and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply additional information on gross book value of assets and capital expenditures. ASM establishments were also requested to provide information on retirements, depreciation, rental payments, and supplemental labor costs. For establishments not included in the ASM, these additional items were estimated using relationships observed in the ASM establishment data. The census statistics for these variables are a sum of the ASM establishment data and the estimated data for non-ASM establishments. ASM establishments were also requested to provide information for selected purchased services. The census statistics for the purchased service items were derived solely from the ASM establishments. See Appendix A, Explanation of Terms for an explanation of these items. The census part of the report form is 1 of 220 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of this many forms to canvass the 480 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries as well as secondary products and miscellaneous services that establishments classified in these industries were likely to perform. Respondents were requested to identify the products, the value of each product, and, in many cases, the quantity of the product shipped during the survey year. Space also was provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materials-consumed inquiry which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided for the respondent to describe significant materials not identified on the form.

A wide variety of special inquiries was included to measure activities peculiar to a given industry, such as operations performed and equipment used.

b. Large and medium establishments (non-ASM).

Approximately 30 percent of all manufacturing establishments were included in this group. A variable cutoff, based on administrative-record payroll data and determined on an industry-by-industry basis, was used to select those establishments that were to receive 1 of the 220 economic census – manufacturing regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.

c. Small single-establishment companies (non-ASM).

This group includes approximately 15 percent of all manufacturing establishments. For those industries where application of the variable cutoff for administrative-record cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated or short form was used. These establishments received 1 of the 31 versions of the short form, which requested summary product and material data and totals but no details on employment, payroll, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics because the same data were collected on the short form as on the long form. However, detailed information on products and materials consumed was not collected on the short form; thus, its use would increase the value of the nsk categories.

INDUSTRY CLASSIFICATION OF ESTABLISHMENTS

Each of the establishments covered in the 1997 Economic Census – Manufacturing was classified in 1 of 480 industries (473 manufacturing industries and 7 former manufacturing industries) in accordance with the industry definitions in the 1997 NAICS Manual. This is the first edition of the NAICS Manual and it is a major change from the 1987 SIC Manual that was used previously. Appendix A of the 1997 NAICS Manual notes the comparability between the 1987 SIC and 1997 NAICS classification systems. When applicable, Appendix G of this report shows the product class and product comparability between the two systems for data in this report.

In the NAICS system, an industry is generally defined as a group of establishments that have similar production processes. To the extent practical, the system uses supply-based or production-oriented concepts in defining industries. The resulting group of establishments must be significant in terms of number, value added by manufacture, value of shipments, and number of employees.

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The coding system works in such a way that the definitions progressively become narrower with successive additions of numerical digits. In the manufacturing sector for 1997, there are 21 subsectors (three-digit NAICS), 86 industry groups (four-digit NAICS), 184 NAICS industries (five-digit NAICS) that are comparable with Canadian and Mexican classification, and 473 U.S. industries (six-digit NAICS). This represents an expansion of the four-digit SICbased U.S. industries from 459 in 1987. Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products, and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits. These counts do not include the seven former manufacturing industries that are included in the 1997 Economic Census - Manufacturing.

For the 1997 Economic Census – Manufacturing, all establishments were classified in particular industries based on the products they produced. If an establishment made products of more than one industry, it was classified in the industry with the largest product value. For 1997, there were no "resistance rules" or "frozen industries."

In ASM years, establishments included in the ASM sample with certainty weights are reclassified by industry only if the change in the primary activity from the prior year is significant or if the change has occurred for 2 successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year. However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The results of these rules covering the switching of plants from one industry classification to another are that some industries comprise different mixes of establishments in different survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the six-digit NAICS level, should be viewed with caution. This is particularly true for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-record cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of companies and establishments.

Establishments frequently make products classified both in their industry (primary products) and other industries (secondary products). Industry statistics (employment, payroll, value added by manufacture, value of shipments, etc.) reflect the activities of the establishments which may make both primary and secondary products. Product statistics, however, represent the output of all establishments without regard for the classification of the producing establishment. For this reason, when relating the industry statistics, especially the value of shipments, to the product statistics, the composition of the industry's output should be considered.

The extent to which industry and product statistics may be matched with each other is measured by the primary product specialization ratio and the coverage ratio. The primary product specialization ratio is the proportion of industry shipments accounted for by the primary products of establishments classified in the industry. The coverage ratio is the proportion of product shipments accounted for by establishments classified in the industry.

ESTABLISHMENT BASIS OF REPORTING

The economic census – manufacturing is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each location or establishment. The ASM also is conducted on an establishment basis, but separate reports are filed for just those establishments selected in the sample. Companies engaged in distinctly different lines of activity at one location are requested to submit separate reports if the plant records permit such a separation and if the activities are substantial in size.

In 1997, as in earlier years, a minimum size limit was set for inclusion of establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures except for data on number of establishments for a few industries.

The 1997 Economic Census – Manufacturing excludes data for central administrative offices (CAOs). These would include separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company. These data are published in a separate report series.

DESCRIPTION OF THE ASM SURVEY SAMPLE

The annual survey of manufactures (ASM) sample is drawn for the second survey year after a census. The most recent sample was drawn for the 1994 survey year based on the 1992 Census of Manufactures. This sample will be in place through the 1998 ASM.

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In 1992, there were approximately 370,000 individual manufacturing establishments. For sample efficiency and cost considerations, the 1992 manufacturing population was partitioned into two components for developing estimates within the ASM; a mail stratum and a nonmail stratum.

Mail stratum. The mail stratum of the survey is comprised of larger single-location manufacturing companies and all manufacturing establishments of multiunit companies (companies that operate at more than one physical location). Approximately 230,000 of the 370,000 establishments in the 1992 census were assigned to the mail stratum. On an annual basis, the mail stratum is supplemented with larger, newly active single-location companies identified from a list provided by the Internal Revenue Service (IRS) and new manufacturing locations of multiunit companies identified from the Census Bureau's Company Organization Survey (COS).

For the 1994 survey, a new sample of approximately 58,000 individual establishments was selected from the mail stratum assembled from the 1992 census. Supplemental samples representing both 1993 and 1994 births (newly active establishments that were not included in the 1992 census) were also selected. Establishments selected for the sample are mailed an ASM survey questionnaire for each year through 1998.

The 1994-98 ASM sample design is similar to the one used since 1984. Companies in the 1992 Census of Manufactures with manufacturing shipments of at least \$500 million were defined as company certainties. For these large companies, each manufacturing establishment is included in the mail sample. For the 1994-98 sample, there are approximately 650 certainty companies collectively accounting for over 18,000 establishments.

For the remaining portion of the mail component of the survey, the establishment was defined as the sample unit. All establishments with 250 employees or more were defined as employment certainties. In addition, all establishments producing products in SIC 3571 (Electronic Computers) were defined as certainties. Across these three arbitrary certainty classes, there were approximately 25,000 establishments included in the sample with certainty. Collectively, these certainty establishments accounted for approximately 80 percent of the total value of shipments in the 1992 Census of Manufactures.

Smaller establishments in the remaining portion of the mail stratum were sampled with probabilities ranging from .02 to 1.00. The initial probabilities of selection assigned to these establishments were proportionate to a measure-of-size determined for each establishment. The measure-of-size was a function of the establishment's 1992 industry classification, its 1992 product class data, and the historical variability of the year-to-year estimates of the product class estimates. For each product class (1,755) and four-digit industry (459), a desired reliability

constraint was specified. Using a technique developed by Dr. James R. Chromy of the Research Triangle Institute, the initial establishment probabilities were optimized such that the expected sample satisfied all industry and product class reliability constraints while the sample size was minimized. This technique reduces the likelihood of selecting nonrepresentative samples for individual product classes or industries.

This method of assigning probabilities based on product class shipments is motivated by our primary desire to produce reliable estimates of both product class and industry shipments. The high correlation between shipments and employment, value-added, and other general statistics assures that these variables will also be well represented by the sample. The actual sample selection procedure uses an independent chance of selection method (Poisson sampling) which permits us to prevent small establishments from being selected in consecutive samples without introducing a bias into the survey estimates.

Nonmail component. The initial nonmail component of the survey was comprised of approximately 140,000 small, single-establishment companies that were tabulated as administrative records in the 1992 Census of Manufactures. The nonmail stratum is also supplemented annually using the list of newly active single-location companies provided by the Internal Revenue Service (IRS) and payroll cutoffs. Companies with payroll below the payroll cutoff are added to the nonmail stratum. For this portion of the population, sampling is not used. The data for this group are estimated based on selected information obtained annually from the administrative records of the IRS and Social Security Administration (SSA). This administrative information, which includes payroll, total employment, industry classification, and physical location, is obtained under conditions which safeguard the confidentiality of both tax and census records.

DESCRIPTION OF THE ASM ESTIMATING PROCEDURE

Most of the ASM estimates derived for the mail stratum are computed using a difference estimator. At the establishment level, there is a strong correlation between the current-year data values and the corresponding 1992 (base) data values. Therefore, within the mailed stratum, for each item at each level of aggregation, an estimate of the "difference" between the current year and the base year is computed from sample cases and added to the corresponding base-year values. For the 1993-1997 ASM estimates, the 1992 Census of Manufactures values serve as the base year. For the 1998 ASM, the base will be updated to be the 1997 Economic Census – Manufacturing.

Due to the positive year-to-year correlation, estimates derived using this methodology are generally more reliable than comparable estimates developed from the current sample data alone. Estimates for the capital expenditures variables are not generated using the difference

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estimator because the year-to-year correlations are considerably weaker. The standard linear estimator is used for these variables.

For the nonmail stratum, estimates for payroll and employment are directly tabulated from the administrative-record data provided by IRS and SSA. Estimates of data other than payroll and employment are developed from industry averages. Although the nonmail stratum contains approximately 170,000 individual establishments in 1994, it accounts for less than 2 percent of the estimate for total value of shipments at the total manufacturing level.

Corresponding estimates for the mail and nonmail components are combined to produce the estimates included in this publication.

QUALIFICATIONS OF THE ASM DATA

The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sample lists but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the difference between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of estimates.

The particular sample selected for the ASM is one of many similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretically comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected ASM statistics in this report. They are represented in the form of relative standard errors (the standard errors divided by the estimated values to which they refer).

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, completecoverage value for specified percentages of all the possible samples).

The complete-coverage value would be included in the range:

From one standard error below to one standard error above the derived estimate for about two-thirds of all possible samples.

From two standard errors below to two standard errors above the derived estimate for about 19 out of 20 of all possible samples.

From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown at 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total, about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total, and almost certain confidence that the interval 47,000 to 53,000 includes the complete-coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors also would occur if a complete canvass were to be conducted under the same conditions as the survey. Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected during the Census Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown. Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be combined with higher level totals, creating a broader aggregate, which then may be of acceptable reliability.

DATA FROM THE CURRENT INDUSTRIAL REPORTS (CIR)

The CIR program provides product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. When detail product data are collected in the CIR, they are not also collected in the census. However, the annual CIR data are included in the census Product Summary report.

The CIR program uses a unified data collection, processing, and publication system. The Census Bureau updates the survey panels for most reports annually and reconciles the estimates to the results of the broader-based annual survey of manufactures and the economic

census – manufacturing. The economic census – manufacturing provides a complete list of all producers of the products covered by the CIR program and serves as the primary source for CIR sampling. Where a small number of producers exist, CIR surveys cover all known producers of a product. However, when the number of producers is large, cutoff and random sampling techniques are used. Surveys are continually reviewed and modified to provide the most up-to-date information on products produced. While the CIR program includes both mandatory and voluntary surveys, the annual data are mandatory.

DUPLICATION IN COST OF MATERIALS AND VALUE OF SHIPMENTS

Data for cost of materials and value of shipments include varying amounts of duplication, especially at higher levels of aggregation. This is because the products of one establishment may be the materials of another. The value added statistics avoid this duplication and are, for most purposes, the best measure for comparing the relative economic importance of industries and geographic areas.

VALUE OF INDUSTRY SHIPMENTS COMPARED WITH VALUE OF PRODUCT SHIPMENTS

The 1997 Economic Census – Manufacturing shows value of shipments data for industries and products. In the industry statistics tables and files, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Value of product shipments shown in the products statistics tables and files represent the total value of all products shipped that are classified as primary to an industry regardless of the classification of the producing establishment.

C-6 APPENDIX C MANUFACTURING

Appendix D. Geographic Notes

Not applicable for this report.

1997 ECONOMIC CENSUS APPENDIX D D-1

Appendix E. Metropolitan Areas

Not applicable for this report.

1997 ECONOMIC CENSUS APPENDIX E E-1

Appendix F. Footnotes for Products Statistics and Materials Consumed by Kind

Not applicable for this report.

Appendix G. Comparability of Product Classes and Product Codes: 1997 to 1992

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
3391110 3391110110 3391110230 3391110YWW 3391110YWY 3391121 pt	3821010	3821002	3391141 pt 3391141101 3391141106 3391141111 3391141116 3391141121 pt 3391141226 3391141231	38431 3843101 3843102 3843103 3843103 3899265 3843104 3843106 3843107	38431 3843101 3843102 3843103 3843105 3699200 pt 3843104 3843106 3843107	3399115 pt. 3399115101 3399115106 pt. 3399115106 pt. 3399115111 pt. 3399115111 pt. 3399115116 3399115118 3399115121 pt.	3911411	3911421 3911441 pt 3911431 3911441 pt
3391121101 3391121106 3391121211 3391121216	3841112 3841131 3841121 3841123		3391141236 3391141241 3391141246 3391141YWV pt 3391141YWV pt	3843108 3843109 3843111 3699200 pt 3843100	3843108 3843109 3843111 3699200 pt 3843100	3399115121 pt 3399115YWV pt 3399115YWV pt	3911481 pt 3479000 pt 3911400	3911471 3479000 pt 3911400
3391121321 3391121326 3391121431 3391121536 3391121641 3391121646	3841149 3841185 3841186 3841172	3841149 3841185 3841186	3391143 3391143101 3391143106 3391143111	38432	38432 3843201 3843202 3843203	339911W pt 339911W pt 339911WYWW pt 339911WYWW pt	39110	39110 3479000 pt 3911000 3479002 pt
3391121651	3841187	3841187 3829500 pt 3841196 3841199 3829500 pt	3391143116 3391143121 3391143YWV	3843209	3843209 3843219 3843200 36990 pt	339911WYWY pt 3399121 3399121101 3399121106 3399121111	39141 pt 3914111 3914131 3914141	39141 pt 3914111 3914131 3914141
3391121YWV pt 3391123 3391123106 3391123111	3841100 38412 3841291 3841293	3841100 38412 3841291 3841293 3841296	339114W pt 339114WYWW pt 339114WYWW pt 339114WYWY pt 339114WYWY pt	38430	38430 3699000 pt 3843000 3699002 pt 3843002	3399121116 3399121121 3399121126 3399121YWV 3399123 pt	3914153 3914175	3914153 3914170 pt 3914100
3391123116	38290 pt	3841200 38290 pt 38410	3391151 3391151101 3391151106 3391151111	3851115 3851117 3851118 3851119	38511 3851115 3851117 3851118 3851119	3399123 pt 3399123101 3399123106 3399123111 3399123116	3914211	3914211 3914235 3914241
339112WYWW pt 339112WYWW pt 339112WYWY pt 3391131	3841000	3829000 pt 3841000 3829002 pt 3841002 38421 pt	3391151YWV 3391153 3391153101 3391153106	3851100	3851100 38514 3851431 3851445	3399123121 3399123126 3399123YWV pt 3399123YWV pt	3914275	3914270 pt 3479021 pt 3479000 pt 3914200 pt
3391131101 3391131104 3391131207 3391131211 3391131214 3391131217 3391131221	3842101 3842102 3842104 3842105 3842106 3842107 3842108	3842101 3842102 3842104 3842105 3842106 3842107 3842108	3391153YWV 3391155 3391155101 3391155206 3391155YWV	3851500	3851400 38515 3851525 3851527 3851500	339912W pt	3479000 pt	39140 pt 3479000 pt 3914000 pt 3479002 pt
3391131224 3391131227 3391131231	3842109 3842110 3842112 3842113	3842109 3842110 3842112 3842113	3391157 3391157101 3391157206 3391157YWV	3851613	38516 3851612 3851613 3851600 38517	3399131	3915200 pt	3915200 3915211
3391131337 3391131341 3391131344 3391131347 3391131351 3391131354 3391131457 3391131567	3842122 3842123 3842124 3842126 3842127 3842129 3842131 3842137 3842165	3842122 3842123 3842124 3842126 3842127 3842129 3842131 3842137 3842165	339115B101 339115B106 pt 339115B106 pt 339115B111 339115B116 339115B121 339115B125 339115B125	3851702	3851702 3851703 3851704 3851706 3851709 3851719 3851700 pt	3399133. 3399133101 3399133206 3399133211 3399133316 3399133YWV 3399135.	3915311 3915312 3915321 3915321 3915330 39154	3915311 3915312 3915321 3915331 3915300 39154
3391131574 3391131577 3391131581 3391131584	3842183 3842185 3842187 3842189	3842183 3842185 3842187 3842189	339115W 339115WYWW 339115WYWY	3851002 80720	38510 3851000 3851002 80720	3399135100 339913W 339913WYWW 339913WYWY	39150 3915000 3915002	39150 3915000 3915002
3391131587 3391131591 3391131594 3391131YWV	3842197 3842198 3842100 pt	3842197 3842198 3842100 pt	3391160100 pt 3391160YWW 3391160YWY	8072000 pt	8072000 pt 8072000 pt 8072000 pt	3399140 pt 3399140 pt	34790 pt	·
3391135	38423 3842311 3842321 3842322 3842351 3842361 3842373 3842300	38423 3842311 3842321 3842321 3842351 3842351 3842361 3842373 3842300	3399111 3399111101 3399111206 3399111311 3399111421 pt 3399111421 pt 3399111516 3399111526 3399111531	39111 3911111 3911112 3911114 39111121 pt 3911121 pt 3911115 3911115 3911198	391111 39111111 39111112 39111114 39111131 39111141 39111115 39111151 3911198	3399140 pt 3399140111 pt 3399140111 pt 3399140118 3399140201 3399140206 pt 3399140206 pt 3399140216	3961032 pt	39610 3961031 3961041 pt 3499899 pt 3961011 3961021 3961041 pt 3961051
3391137 3391137100 339113W pt	25991	2599100	3399111YWV 3399113 3399113101	3911100 39113 3911311	3911100 39113 3911311	3399140221 3399140226 pt 3399140226 pt	3961072 3479026 3961098 pt	3961072 3479021 pt 3961096
339113W pt 339113WYWW pt 339113WYWW pt 339113WYWY pt 339113WYWY pt	3842000 pt	2599002 pt	3399113106 pt 3399113106 pt 3399113111 pt 3399113111 pt 33991131106	3911317 pt	3911321 3911341 pt 3911331 3911341 pt 3911398 3911300	3399140226 pt 3399140YWW pt 3399140YWW pt 3399140YWW pt 3399140YWY pt 3399140YWY pt	3499000 pt 3499800 pt 3961000 3479002 pt	3961099 3479000 pt 3499000 pt 3499800 pt 3961000 3479002 pt 3499002 pt
3391141 pt	36992 pt	36992 pt	3399115 pt	34790 pt	34790 pt	3399140YWY pt	3961002	3961002

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
3399201 3399201101 3399201106 3399201111 3399201116 3399201121 3399201126 3399201131 339920119131	39491 3949106 3949111 3949114 3949117 3949118 3949120 3949121 3949100	39491 3949106 3949111 3949114 3949117 3949118 3949120 3949121 3949100	3399323261 33993232776 pt 3399323276 pt 3399323276 pt 3399323276 pt 3399323346 3399323346 3399323451 3399323450	3944499 pt	3944441 3944495 3944420 3944432 3944439 3944436 3944437 3944443 3944400	3399501 3399501101 3399501206 3399501311 3399501316 3399501321 33995014WV	3993113	39931 3993112 3993113 3993114 3993115 3993116 3993100
3399203 3399203101 3399203206 3399203311 3399203416 3399203421 3399203YWV 3399205	39492	39492 3949231 3949241 3949245 3949247 3949298 3949200	33993251WV 3399325101 3399325106 3399325111 3399325116 3399325121 3399325226 3399325226 3399325231 3399325236	39445 3944511	39445 3944511 3944513 3944516 3944519 3944521 3944523 3944523 3944520 3944530	3399503 3399503101 pt 3399503101 pt 3399503101 pt 3399503106 pt 3399503106 pt 3399503106 pt 3399503106 pt 3399503111 pt 3399503111 pt	39932 3993201 pt 3993201 pt 3993201 pt 3993203 pt 3993203 pt 3993203 pt 3993203 pt 3993203 pt 3993205 pt	39932 3993212 3993262 pt 3993278 pt 3993222 3993252 pt 3993272 pt 3993276 pt 3993288 pt 3993232 3993262 pt
3399205101 3399205106 3399205YWV 3399207101 3399207101 3399207121 3399207121 3399207131 pt 3399207131 pt 3399207141 3399207141 3399207149 3399207199 pt 3399207199 pt	3949301 3949302 3949300 39494 3949401 3949411 3949421 3949431 pt 3949431 pt 3949431 pt 3949431 pt 3949431 pt 3949451 3949491 pt	3949301 3949302 3949300 3949401 3949401 3949402 pt 3949402 pt 3949403 3949406 pt 3949406 pt 3949406 pt 3949406 pt 3949406 pt	3399327 3399327101 pt 3399327101 pt 3399327206 3399327211 3399327216 3399327216 3399327226 3399327226 33993277WV 3399329100 pt 3399329100 pt 3399329100 pt	39446	39446 3944615 3944618 3944621 3944624 3944627	3399503111 pt 3399503116 pt 3399503116 pt 3399503116 pt 3399503116 pt 3399503121 pt 3399503121 pt 3399503121 pt 3399503126 pt 3399503126 pt 3399503126 pt 3399503126 pt 3399503126 pt 3399503126 pt	3993205 pt	3993278 pt 3993242 3993252 pt 3993272 pt 3993276 pt 3993288 pt 3993262 pt 3993278 pt 3993272 pt 3993272 pt 3993272 pt 3993276 pt 3993276 pt 3993288 pt 3993200
3399207199 pt 3399207YWV 3399209 3399209101 3399209106	3949499 pt	3949406 pt 3949400 39495 3949511 3949515	3399329100 pt 339932W 339932WYWW 339932WYWY 3399411	39440 pt 3944000 pt	3944716 39440 pt 3944000 pt 3944002 pt 39511	3399505	39933	39933 3993300 pt 3993300 pt 3993300 pt
3399209111 3399209116 339920911A 339920911F 339920911F	3949527 3949528 3949569 3949575 3949577 3949581	3949527 3949528 3949569 3949575 3949577 3949593 pt	3399411101 3399411206 3399411311 3399411YWV	3951102	3951102 3951104 3951113 3951100 39512	339950W 339950WYWW 339950WYWY 3399911 3399911111	39930 3993000 3993002 30534 3053415	39930 3993000 3993002 30534 3053415
339920911U 339920911Y 3399209121 3399209126	3949592	3949592 3949593 pt 3949530 3949536	3399413101 3399413206 3399413YWV 3399415 3399415101	3951202	3951202 3951206 3951200 39513 3951305	3399911121 pt 3399911121 pt 3399911YWV	3053419 pt 3053419 pt 3053400	3053411 3053418 3053400 30535
339920912A 339920912F 339920912K 339920912U pt 339920912U pt 339920912U pt	3949596 3949594 3949595 3949597 3949599 pt 3949537	3949596 3949594 3949595 3949597 3949589 3949599 3949537	3399415106 3399415111 3399415116 3399415YWV 339941W 339941W	3951310	3951310 3951313 3951325 3951300 39510 3951000	3399913111 3399913221 3399913331 3399913341 3399913351 pt 3399913351 pt 3399913351 pt	3053515 3053524 3053517 3053519 3053529 pt 3053529 pt 3053529 pt 3053529 pt	3053515 3053531 pt 3053517 3053519 3053511 3053513 3053521 3053531 pt
3399209136	3949538	3949538 3949539 3949541 3949551 3949564 3949586 3949591 3949553 pt 3949553 pt 3949553 pt	339941WYWY 3399421 pt	39523 3952310 3952313 3952322 2531191 2531100 pt 3952300	3951002 25311 pt 39523 3952310 3952313 3952313 3952322 2531198 pt 2531100 pt 3952300	3399915 3399915 3399915111 3399915221 3399915221 3399915241 3399915241 3399915261 3399915261 33999157	3053500	305350 pt 305360 3053621 3053621 3053622 3053625 3053626 3053630 3053635 3053630 3053630
3399209186 3399209191 3399209193 3399209196 3399209YWV	3949556	3949556 3949571 pt 3949571 pt 3949570 3949500	3399423101 3399423206 3399423YWV 3399425 3399425000 pt	3952421	3952413 pt 3952419 pt 3952400 pt 35799 pt 3579900 pt	3399917111 3399917121 3399917YWV 3399918 3399918111	3053729	3053729 3053748 3053700 30538 3053810
339920W	39490	39490 3949000 3949002	3399425000 pt 339942W pt 339942W pt	25310 pt	3579900 pt 25310 pt 35790 pt	3399918121 3399918131 3399918141 3399918251	3053813	3053810 3053813 3053815 3053819 3053817 3053800
3399310	39420 3942012 3942012 3942056 3942043 394208 3942053 3942054 3942000	39420 3942012 3942021 3942056 3942043 3942008 3942054 3942054 3942000	3399430 3399430101	2531000 pt	39520 pt 2531000 pt 3579000 pt 3952000 pt 2531002 pt 3579002 pt 3952002 pt 395300 3953013	3399919 3399919111 3399919121 3399919131 3399919141 3399919151 pt 3399919151 pt 3399919YWV	3053970 3053973	3053973 3053975 3053977 3053979
3399310YWY 3399321 3399321101 3399321106 3399321111 3399321116	39443 pt	3942002 39443 pt 3944316 3944346 pt 3944381 3944397 3944300 pt	3399430106 3399430211 3399430316 3399430321 3399430326 33994307WW 3399430YWY	3953015 3953033 3953035 3953037 3953098 3953000	3953015 3953033 3953035 3953037 3953098 3953000 3953002	339991W 339991WYWW 339991WYWY 3399921 3399921101 pt	3931141 pt	3053002 39311 3931111
3399323	39444 3944415 3944421 3944423 3944424 3944428	39444 3944415 3944421 3944423 3944424 3944428	3399441 3399441106 3399441201 3399441211 3399441YWV	3955110	3955120	3399921106 3399921YWV 3399923 3399923101 3399923106 3399923YWV	3931151 3931100 39312 3931211 3931251 3931200	3931151 3931100 39312 3931211 3931251 3931200
3399323201 3399323206 3399323236 3399323241 3399323256	3944411 3944413 3944429 3944431 3944439	3944411 3944413 3944429 3944431 3944439	3399443100 339944W 339944WYWW 339944WYWY	3955200 39550 3955000	3955200 39550 3955000 3955002	3399925 3399925101 3399925106 3399925YWV	39313 3931311 3931351	39313 3931311 3931351

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
3399927	39314	39314	3399941 pt	39911	39911	339995W	39950	39950
3399927116 pt		3931450	3399941101	3991113	3991113	339995WYWW	3995000	3995000
3399927116 pt		3931452	3399941106	3991198	3991198	339995WYWY	3995002	3995002
		3931413	3399941311	2392471	2392471	339993441441	3993002	3993002
3399927201						3399991	39991	39991
3399927206		3931415	3399941316	2392473		3399991101	3999113	3999113
3399927211		3931427	3399941321	2392475	2392475	3399991106	3999117	3999117
3399927221		3931488	3399941YWV pt	2392400 pt		3399991111	3999140	3999140
399927226	3931498	3931498	3399941YWV pt	3991100	3991100			
3399927331	3931431	3931431				3399991116	3999170	3999170
399927YWV	3931400	3931400	3399943	39912	39912	3399991121	3999171	3999171
			3399943101 pt	3991251 pt	3991211	3399991YWV	3999100	3999100
39992W	39310	39310	3399943101 pt	3991251 pt		3399993	39992	39992
39992WYWW	3931000	3931000	3399943206	3991243	3991243			
39992WYWY	3931002	3931002				3399993101	3999222	3999222
			3399943211 pt	3991253 pt		3399993106	3999299	3999299
399931 pt	31310 pt	31310 pt	3399943211 pt	3991253 pt		3399993YWV	3999200	3999200
	00054	00054	3399943211 pt	3991253 pt	3991285		00004	00004
399931 pt		39651	3399943YWV	3991200	3991200	3399995	39994	39994
399931101 pt		3965101				3399995100	3999400	3999400
399931101 pt	3965131 pt	3965109	3399945	39913	39913		00007	00007
399931106 pt	3965133 pt	3965111	3399945101	3991321	3991321	3399997	39997	39997
399931106 pt		3965119	3399945106 pt		3991327	3399997100	3999700	3999700
399931111 pt		3131061 pt		3991328 pt		0000000	00000	00000
399931111 pt		3965121	3399945106 pt	3991328 pt	3991329	3399999	39998	39998
		3965129	3399945211	3991336	3991336	3399999101	3999813	3999813
399931111 pt			3399945216	3991338	3991338	3399999106 pt	3999816 pt	3999815
399931YWV pt		3131000 pt	3399945221	3991343	3991343	3399999106 pt	3999816 pt	3999817
399931YWV pt	3965100	3965100	3399945226	3991398	3991398	3399999111	3999821	3999821
399933	39654	39654	3399945YWV	3991300	3991300	3399999YWV	3999800	3999800
399933101 pt		3965422	339994W pt	23920 pt	23920 pt	339999C	24991 pt	24991 pt
399933101 pt		3965423	339994W pt	23920 pt	23920 pt	339999C101	2499111	2499111
399933106 pt	3965443 pt	3965431				339999C206	2499161	2499161
399933106 pt	3965443 pt	3965433	339994W pt	39910	39910	339999C311	2499115	2499115
399933106 pt	3965443 pt	3965439	339994WYWW pt	2392000 pt	2392000 pt	339999C316	2499171	2499171
399933YWV	3965400	3965400	339994WYWW pt	3991000	3991000	339999CYWV	2499100 pt	2499100 pt
			339994WYWY pt	2392002 pt	2392002 pt	339999C1WV	2499100 pt	2499100 pt
399935	39656	39656	339994WYWY pt	3991002	3991002	339999H	39999 pt	39999 pt
399935101	3965620	3965620	00000 pt	000.002	000.002	339999H101	3999907	3999907
399935106		3965625	2200051	20051	20051	339999H106	3999909	3999911 pt
399935111	3965633	3965633	3399951	39951	39951	339999H111	3999951	3999951
399935116		3965651	3399951101	3995113	3995113			
399935121			3399951206	3995115		339999H121	3999981	3999981
3999331Z1	3965671	3965671	3399951YWV	3995100	3995100	339999H151 pt	3999997 pt	3999913 pt
399935126 pt	3965691 pt	3965681				339999H151 pt	3999997 pt	3999924
399935126 pt	3965691 pt	3965689	3399953	39952	39952	339999H151 pt	3999997 pt	3999942 pt
399935YWV	3965600	3965600	3399953101	3995211	3995211	339999H151 pt	3999997 pt	3999944 pt
			3399953106	3995252	3995252	339999H151 pt	3999997 pt	3999999 pt
39993W pt	31310 pt	31310 pt				339999HYWV	3999900 pt	3999900 pt
			3399953YWV	3995200	3995200		•	0000000 pt
39993W pt	39650	39650				339999W pt	24990 pt	24990 pt
39993WYWW pt	3131000 pt	3131000 pt	3399955	39953	39953			•
39993WYWW pt		3965000	3399955100 pt	3995300 pt	3995300	339999W pt	39990 pt	39990 pt
	3131002 pt		3399955100 pt	3995300 pt	3995311	339999WYWW pt	2499000 pt	2499000 pt
39993WYWY pt		3965002 pt	3399955100 pt	3995300 pt	3995331	339999WYWW pt	3999000 pt	3999000 pt
JJJJJVVIVVI PL	JJUJUUZ	3303002	3399955100 pt	3995300 pt	3995358	339999WYWY pt	2499002 pt	2499002 pt
399941 pt	23924 pt	23924 pt	3399955100 pt	3995300 pt	3995393	339999WYWY pt	3999002 pt	3999002 pt
σσσ σ τι μι	20024 pt	20024 pt	00000000 TOO Pt	0000000 pt	0000000	Jogggggvivvi pt	0000002 pt	JJJJUUZ PI