# Ornamental and Architectural Metal Work Manufacturing

# 1997

Issued August 1999

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# **1997 Economic Census** *Manufacturing* Industry Series



Helping You Make Informed Decisions

U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



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## **1997 Economic Census**

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-- Not applicable for this report.

# Introduction to the Economic Census

#### PURPOSES AND USES OF THE ECONOMIC CENSUS

The economic census is the major source of facts about the structure and functioning of the Nation's economy. It provides essential information for government, business, industry, and the general public. Title 13 of the United States Code (Sections 131, 191, and 224) directs the Census Bureau to take the economic census every 5 years, covering years ending in 2 and 7.

The economic census furnishes an important part of the framework for such composite measures as the gross domestic product estimates, input/output measures, production and price indexes, and other statistical series that measure short-term changes in economic conditions. Specific uses of economic census data include the following:

- Policymaking agencies of the Federal Government use the data to monitor economic activity and assess the effectiveness of policies.
- State and local governments use the data to assess business activities and tax bases within their jurisdictions and to develop programs to attract business.
- Trade associations study trends in their own and competing industries, which allows them to keep their members informed of market changes.
- Individual businesses use the data to locate potential markets and to analyze their own production and sales performance relative to industry or area averages.

#### ALL-NEW INDUSTRY CLASSIFICATIONS

Data from the 1997 Economic Census are published primarily on the basis of the North American Industry Classification System (NAICS), unlike earlier censuses, which were published according to the Standard Industrial Classification (SIC) system. NAICS is in the process of being adopted in the United States, Canada, and Mexico. Most economic census reports cover one of the following NAICS sectors:

- 21 Mining
- 22 Utilities
- 23 Construction
- 31-33 Manufacturing
- 42 Wholesale Trade
- 44-45 Retail Trade
- 48-49 Transportation and Warehousing
- 51 Information

- 52 Finance and Insurance
- 53 Real Estate and Rental and Leasing
- 54 Professional, Scientific, and Technical Services
- 55 Management of Companies and Enterprises
- 56 Administrative and Support and Waste
  - Management and Remediation Services
- 61 Educational Services
- 62 Health Care and Social Assistance
- 71 Arts, Entertainment, and Recreation
- 72 Accommodation and Foodservices
- 81 Other Services (except Public Administration)

(Not listed above are the Agriculture, Forestry, Fishing, and Hunting sector (NAICS 11), partially covered by the census of agriculture conducted by the U.S. Department of Agriculture, and the Public Administration sector (NAICS 92), covered by the census of governments conducted by the Census Bureau.)

The 20 NAICS sectors are subdivided into 96 subsectors (three-digit codes), 313 industry groups (four-digit codes), and, as implemented in the United States, 1170 industries (five- and six-digit codes).

### **RELATIONSHIP TO SIC**

While many of the individual NAICS industries correspond directly to industries as defined under the SIC system, most of the higher level groupings do not. Particular care should be taken in comparing data for retail trade, wholesale trade, and manufacturing, which are sector titles used in both NAICS and SIC, but cover somewhat different groups of industries. The industry definitions discuss the relationships between NAICS and SIC industries. Where changes are significant, it will not be possible to construct time series that include data for points both before and after 1997.

For 1997, data for auxiliary establishments (those functioning primarily to manage, service, or support the activities of their company's operating establishments, such as a central administrative office or warehouse) will not be included in the sector-specific reports. These data will be published separately.

#### **GEOGRAPHIC AREA CODING**

Accurate and complete information on the physical location of each establishment is required to tabulate the census data for the states, metropolitan areas (MAs), counties, parishes, and corporate municipalities including cities, towns, villages, and boroughs. Respondents were

#### 1997 ECONOMIC CENSUS

required to report their physical location (street address, municipality, county, and state) if it differed from their mailing address. For establishments not surveyed by mail (and those single-establishment companies that did not provide acceptable information on physical location), location information from Internal Revenue Service tax forms is used as a basis for coding.

#### **BASIS OF REPORTING**

The economic census is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each store, factory, shop, or other location. Each establishment is assigned a separate industry classification based on its primary activity and not that of its parent company.

#### **DOLLAR VALUES**

All dollar values presented are expressed in current dollars; i.e., 1997 data are expressed in 1997 dollars, and 1992 data, in 1992 dollars. Consequently, when making comparisons with prior years, users of the data should consider the changes in prices that have occurred.

All dollar values are shown in thousands of dollars.

### AVAILABILITY OF ADDITIONAL DATA

#### **Reports in Print and Electronic Media**

All results of the 1997 Economic Census are available on the Census Bureau Internet site (www.census.gov) and on compact discs (CD-ROM) for sale by the Census Bureau. Unlike previous censuses, only selected highlights are published in printed reports. For more information, including a description of electronic and printed reports being issued, see the Internet site, or write to U.S. Census Bureau, Washington, DC 20233-8300, or call Customer Services at 301-457-4100.

### **Special Tabulations**

Special tabulations of data collected in the 1997 Economic Census may be obtained, depending on availability of time and personnel, in electronic or tabular form. The data will be summaries subject to the same rules prohibiting disclosure of confidential information (including name, address, kind of business, or other data for individual business establishments or companies) that govern the regular publications.

Special tabulations are prepared on a cost basis. A request for a cost estimate, as well as exact specifications on the type and format of the data to be provided, should be directed to the Chief of the division named below, U.S. Census Bureau, Washington, DC 20233-8300. To discuss a special tabulation before submitting specifications, call the appropriate division:

Manufacturing and Construction Division	301-457-4673
Service Sector Statistics Division	301-457-2668

#### **HISTORICAL INFORMATION**

The economic census has been taken as an integrated program at 5-year intervals since 1967 and before that for 1954, 1958, and 1963. Prior to that time, individual components of the economic census were taken separately at varying intervals.

The economic census traces its beginnings to the 1810 Decennial Census, when questions on manufacturing were included with those for population. Coverage of economic activities was expanded for the 1840 Decennial Census and subsequent censuses to include mining and some commercial activities. The 1905 Manufactures Census was the first time a census was taken apart from the regular decennial population census. Censuses covering retail and wholesale trade and construction industries were added in 1930, as were some covering service trades in 1933. Censuses of construction, manufacturing, and the other business service censuses were suspended during World War II.

The 1954 Economic Census was the first census to be fully integrated: providing comparable census data across economic sectors, using consistent time periods, concepts, definitions, classifications, and reporting units. It was the first census to be taken by mail, using lists of firms provided by the administrative records of other Federal agencies. Since 1963, administrative records also have been used to provide basic statistics for very small firms, reducing or eliminating the need to send them census questionnaires.

The range of industries covered in the economic censuses expanded between 1967 and 1992. The census of construction industries began on a regular basis in 1967, and the scope of service industries, introduced in 1933, was broadened in 1967, 1977, and 1987. While a few transportation industries were covered as early as 1963, it was not until 1992 that the census broadened to include all of transportation, communications, and utilities. Also new for 1992 was coverage of financial, insurance, and real estate industries. With these additions, the economic census and the separate census of governments and census of agriculture collectively covered roughly 98 percent of all economic activity.

Printed statistical reports from the 1992 and earlier censuses provide historical figures for the study of longterm time series and are available in some large libraries. All of the census reports printed since 1967 are still available for sale on microfiche from the Census Bureau. CD-ROMs issued from the 1987 and 1992 Economic Censuses contain databases including nearly all data published in print, plus additional statistics, such as ZIP Code statistics, published only on CD-ROM.

#### SOURCES FOR MORE INFORMATION

More information about the scope, coverage, classification system, data items, and publications for each of the economic censuses and related surveys is published in the *Guide to the 1997 Economic Census and Related Statistics* at www.census.gov/econguide. More information on the methodology, procedures, and history of the censuses will be published in the *History of the 1997 Economic Census* at www.census.gov/econ/www/history.html.

#### **ABBREVIATIONS AND SYMBOLS**

The following abbreviations and symbols are used with the 1997 Economic Census data:

- A Standard error of 100 percent or more.
- D Withheld to avoid disclosing data of individual companies; data are included in higher level totals.
- F Exceeds 100 percent because data include establishments with payroll exceeding revenue.
- N Not available or not comparable.
- Q Revenue not collected at this level of detail for multiestablishment firms.
- S Withheld because estimates did not meet publication standards.

- V Represents less than 50 vehicles or .05 percent.
- X Not applicable.
- Y Disclosure withheld because of insufficient coverage of merchandise lines.
- Z Less than half the unit shown.
- a 0 to 19 employees.
- b 20 to 99 employees.
- c 100 to 249 employees.
- e 250 to 499 employees.
- f 500 to 999 employees.
- g 1,000 to 2,499 employees.
- h 2,500 to 4,999 employees.
- i 5,000 to 9,999 employees.
- j 10,000 to 24,999 employees.
- k 25,000 to 49,999 employees.
- l 50,000 to 99,999 employees.
- m 100,000 employees or more.
- p 10 to 19 percent estimated.
- q 20 to 29 percent estimated.
- r Revised.
- s Sampling error exceeds 40 percent.
- nec Not elsewhere classified.
- nsk Not specified by kind.
- Represents zero (page image/print only).
- (CC) Consolidated city.
- (IC) Independent city.

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# Manufacturing

#### SCOPE

The 1997 Economic Census – Manufacturing covers all manufacturing establishments with one or more paid employees. Manufacturing is defined as the mechanical, physical, or chemical transformation of materials or substances into new products. The assembly of components into new products is also considered manufacturing, except when it is appropriately classified as construction.

Establishments in the manufacturing sector are often described as plants, factories, or mills and typically use power-driven machines and materials-handling equipment. Also included in the manufacturing sector are some establishments that make products by hand, like custom tailors and the makers of custom draperies. While manufacturers typically do not sell to the public, some establishments like bakeries and candy stores that make products on the premises may be included.

#### GENERAL

This report, from the 1997 Economic Census – Manufacturing, is one of a series of 480 industry reports and 51 geographic area reports, each of which provides statistics for individual industries or states, respectively. Seven of the industry reports are for industries no longer in the manufacturing sector but are included with manufacturing for the 1997 census year. Also included for this sector are General, Product, and Materials Consumed Summary reports, a special report on Concentration Ratios in Manufacturing, and data files on Location of Manufacturing Plants.

Each industry report presents data for a six-digit North American Industry Classification System (NAICS) industry. A description of the particular NAICS industry may be found in Appendix B. These reports include such statistics as number of establishments, employment, payroll, value added by manufacture, cost of materials consumed, value of shipments, capital expenditures, etc. Explanations of these and other terms may be found in Appendix A. The industry reports also include data for states with 100 employees or more in the industry.

State reports, which include the District of Columbia, present similar statistics at the "all manufacturing" level for each state and its metropolitan areas (MAs) with 250 employees or more, and for counties, consolidated cities, and places with 500 employees or more. The state reports also include six-digit NAICS level data for industries with 100 employees or more in the state. The General Summary report contains industry and geographic area statistics summarized in one report. It includes higher levels of aggregation than the industry and state reports, as well as revisions to the data made after the release of the industry and state reports.

The Products and Materials Consumed reports summarize the products and materials data published in the industry reports. The Product Summary report also includes data from the Current Industrial Reports (CIR) and a special table with data for products that are primary to more than one industry, which are not in the industry reports.

The Concentration Ratios report publishes data on the percentage of value of shipments accounted for by the 4-, 8-, 20-, and 50-largest companies for each manufacturing industry. Also shown in this report are Hirschmann-Herfindahl Indexes for each industry.

The Location of Manufacturing data files contain statistics on the number of establishments for the three- and six-digit NAICS industry by state, county, place, and ZIP Code by employment-size of the establishment.

#### **GEOGRAPHIC AREAS COVERED**

Statistics at the six-digit NAICS industry level are shown for states and the District of Columbia in both the state and industry reports for cells with 100 employees or more.

The state reports also include data at the "all manufacturing" level for a variety of geographies that meet the employment criteria.

Data are available for the metropolitan areas (MAs) with 250 employees or more. The term MA is a general term used to encompass all of the specifically defined metropolitan areas. A consolidated metropolitan statistical area (CMSA) is made up of two or more contiguous primary metropolitan statistical areas (PMSAs) with a combined population of at least 1 million. A PMSA is a subdivision of a CMSA that demonstrates very strong internal economic and social links separate from the ties to other portions of the CMSA. A metropolitan statistical area (MSA) is an integrated economic and social unit with a population of at least 50,000. An MA is made up of one or more counties meeting standards of metropolitan character. In New England, cities and towns, rather than counties, are the component geographic units. Determination of the MAs was made by the Office of Management and Budget (OMB) as of June 30, 1997. The population estimates were from the 1990 Census of Population or a subsequent special

census. When applicable, the make-up of an MA is included in Appendix E. Changes to geographical boundaries are noted in Appendix D.

The state reports include data for counties with 500 employees or more. These are the primary divisions of states, except in Louisiana where they are called parishes and in Alaska where they are called boroughs and census areas. Maryland, Missouri, Nevada, and Virginia have one or more places that are independent of county organizations. These places are treated as counties and places. The counties and places are defined as of January 1, 1997.

The state reports include data for places with 500 employees or more. Places are typically cities, towns, and villages. They may be incorporated municipalities, semiindependent municipalities, special economic urban areas (SEUAs), or other place equivalents.

The state reports also include data for consolidated cities with 500 employees or more. Consolidated cities are made up of separately incorporated municipalities.

#### COMPARABILITY OF THE 1992 AND 1997 CENSUSES

The adoption of the North American Industry Classification System (NAICS) has had a major impact on the comparability of data between the 1992 and 1997 censuses. Approximately half of the industries in the manufacturing sector of NAICS do not have comparable industries in the Standard Industrial Classification (SIC) system that was used in the past. If industries are not comparable between the two censuses, historic data are not shown. When applicable, Appendix G shows the product class and product comparability between the two systems.

While most of the change affecting the manufacturing sector was change within the sector, some industries left manufacturing and others came into manufacturing. Prominent among those leaving manufacturing are logging and portions of publishing. Prominent among the industries coming into the manufacturing sector are bakeries, candy stores where candy is made on the premises, custom tailors, makers of custom draperies, and tire retreading. Data for the industries coming into manufacturing as well as those leaving manufacturing are included in the manufacturing industry report series for 1997. However, the state and summary reports only include data for industries in the NAICS definition of manufacturing.

Another change resulting from the conversion to NAICS is that data for central administrative offices (CAOs) associated with manufacturing are not included along side the manufacturing data. This change affects data in the state reports and the general summary.

#### DISCLOSURE

In accordance with Federal law governing census reports (Title 13 of the United States Code), no data are published that would disclose the operations of an individual establishment or company. However, the number of establishments classified in a specific industry or geography is not considered a disclosure, and may be released even when other information is withheld.

The disclosure analysis for the industry statistics files is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed except for capital expenditures. However, the suppressed data are included in higher-level totals. A separate disclosure analysis is performed for capital expenditures that can be suppressed even though value of shipments data are published.

# AVAILABILITY OF MORE FREQUENT ECONOMIC DATA

The Census Bureau conducts the Annual Survey of Manufactures (ASM) in each of the 4 years between the economic censuses. The ASM is a probability-based sample of approximately 58,000 establishments and collects many of the same industry statistics (including employment, payroll, value of shipments, etc.) as the economic census. However, there are selected statistics not included in the ASM. Among these are the number of companies and establishments, detailed product and materials data, and substate geographic data.

In addition to the ASM, the Census Bureau conducts a Current Industrial Reports (CIR) program. The CIR publishes detailed product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. For the 1997 Economic Census – Manufacturing, the annual CIR data are included in the Product Summary report.

The Census Bureau also conducts the monthly Manufacturers' Shipments, Inventories, and Orders (M3) program, which publishes detailed statistics for manufacturing industries at the U.S. level.

# Table 1. Industry Statistics on NAICS Basis With Distribution Among 1987 SIC-Based Industries: 1997

NAICS			All	All em	ployees	Production workers						Total capital
or SIC code	Industry	Com- panies <sup>1</sup>	estab- lish- ments <sup>2</sup>	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	expendi- tures (\$1,000)
332323	Ornamental & architectural metal work mfg	1 826	1 872	34 252	971 863	24 314	48 766	575 003	2 116 765	1 845 506	3 964 231	77 590
344600 344940 352320	Architectural metal work Miscellaneous metal work (pt) .	N N	1 742 6	30 907 349	873 710 9 455	22 107 211	44 144 435	518 913 5 758	1 939 411 36 286	1 598 245 54 363	3 531 329 91 939	66 981 862
352320	Farm machinery & equipment (pt)	N	124	2 996	88 698	1 996	4 187	50 332	141 068	192 898	340 963	9 747

[NAICS codes appear in bold type. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control. <sup>2</sup>Includes establishments with payroll at any time during the year.

## Table 2. Industry Statistics for Selected States: 1997

[States that are disclosures or with less than 100 employees are not shown. For explanation of terms, see appendixes. For meaning of abbreviations and symbols, see introductory text]

			All shments	All em	oloyees	Production workers						
Industry and geographic area	E1	Total	With 20 em- ploy- ees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
332323, ORNAMENTAL & ARCHITECTURAL METAL WORK MFG												
United States	1	1 872	380	34 252	971 863	24 314	48 766	575 003	2 116 765	1 845 506	3 964 231	77 590
Alabama Arizona Arkansas California Colorado	- - 1	39 52 14 205 37	13 8 4 33 6	1 726 963 172 2 532 439	47 191 22 965 3 464 73 286 12 359	1 248 813 111 1 779 305	2 380 1 689 200 3 461 560	28 376 16 299 2 089 43 399 7 391	121 335 54 682 6 875 154 458 28 679	85 253 35 564 6 859 163 603 20 375	207 543 89 505 13 684 321 096 48 715	3 786 1 619 431 4 239 1 061
Connecticut Florida . Georgia . Illinois Indiana .	1	28 117 51 78 34	7 15 8 27 12	451 1 995 721 2 883 1 009	17 222 42 778 19 326 95 223 28 338	292 1 580 492 1 931 672	634 3 062 863 4 500 1 300	8 984 27 587 10 366 54 552 15 536	36 991 107 662 47 121 210 856 53 086	33 968 60 347 52 764 186 041 47 814	70 200 169 048 100 028 401 802 99 720	1 867 3 210 2 005 5 173 3 087
lowa Kansas Kentucky Louisiana Maryland	1 2 1	29 31 39 18 32	12 4 5 4 10	795 377 372 184 702	16 398 10 559 7 299 5 912 20 775	645 283 213 124 455	1 172 560 386 240 981	12 550 6 441 4 656 3 199 11 921	40 336 22 102 14 046 16 763 39 373	47 830 26 226 17 130 7 362 40 034	89 491 48 170 31 278 24 598 80 053	1 941 1 202 946 330 1 699
Massachusetts Michigan Minnesota Missouri Nebraska	- 1 1	50 42 35 44 13	10 7 6 10 2	796 1 190 397 1 032 401	23 996 39 891 11 269 23 770 10 337	497 898 260 681 300	1 017 1 780 520 1 332 651	13 580 24 559 6 426 13 844 8 077	48 728 90 077 23 075 48 570 9 685	33 612 40 922 19 268 39 034 26 030	81 744 130 904 42 652 86 733 36 051	2 441 3 886 1 083 1 982 750
Nevada New Jersey New Mexico New York North Carolina	1 4	11 55 20 124 50	3 7 2 21 12	142 547 129 1 399 1 356	3 885 20 500 2 864 44 769 39 737	99 377 94 888 907	212 737 170 1 763 1 847	2 358 10 321 1 838 24 834 19 328	9 911 50 495 7 110 92 732 54 353	11 198 39 312 4 179 72 247 94 243	21 233 89 745 11 388 162 484 151 033	346 1 290 245 3 562 2 327
Ohio Oklahoma Oregon Pennsylvania South Carolina	1 1	65 25 32 97 25	23 7 3 24 4	1 927 817 317 1 780 260	62 471 17 175 8 521 56 849 6 369	1 377 695 227 1 234 161	2 834 1 261 421 2 687 330	36 265 13 080 4 489 32 930 3 560	132 419 52 946 18 058 119 813 24 569	187 902 25 290 13 143 84 745 13 566	318 466 78 621 30 660 204 293 38 401	4 906 1 887 664 4 477 721
Tennessee Texas Utah Virginia Washington Wisconsin	1	29 129 22 24 49 42	6 27 5 4 8 10	520 2 759 383 299 568 1 062	15 229 68 682 12 635 9 097 15 572 32 172	360 2 082 293 198 425 710	689 4 206 573 393 843 1 409	8 748 42 266 7 081 5 397 10 489 17 354	38 737 157 478 22 115 17 437 34 360 60 218	26 712 129 871 21 776 10 156 27 185 56 284	63 977 287 050 43 927 27 571 60 758 114 926	1 027 5 007 732 875 1 662 2 532

\* Hawaii has no incorporated places in the sense of functioning governmental units; however, in agreement with Hawaiian law, the Bureau of the Census reports data for census designated places (CDPs) which have been designated as place equivalents. Those CDPs, only for the state of Hawaii, with 2,500 or more population are recognized.

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

### Table 3. Detailed Statistics by Industry: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Value	Item	Value
332323, ORNAMENTAL & ARCHITECTURAL METAL WORK MFG		332323, ORNAMENTAL & ARCHITECTURAL METAL WORK MFG-Con.	
Companies <sup>1</sup> number	1 826	Value added\$1,000	2 116 765
All establishments	1 872 1 492 322 58	Total inventories, beginning of year  \$1,000    Finished goods inventories, beginning of year  \$1,000    Work-in-process inventories, beginning of year  \$1,000    Materials and supplies inventories, beginning of year  \$1,000	472 357 178 494 95 869 197 994
All employees    number.      Total compensation <sup>2</sup> \$1,000      Annual payroll    \$1,000      Total finge benefits    \$1,000	34 252 1 196 872 971 863 225 009	Total inventories, end of year  \$1,000    Finished goods inventories, end of year  \$1,000    Work-in-process inventories, end of year  \$1,000    Materials and supplies inventories, end of year  \$1,000	471 465 169 633 102 770 199 062
Production workers, average for year	24 314 23 861	Gross book value of total assets at beginning of year	839 139 77 590
Production workers on May 12	24 156 24 707	(new and used)	11 977
Production workers on November 12	24 532 48 766	and used)\$1,000 Total retirements <sup>2</sup> \$1,000	65 613 18 720
Production-worker wages	575 003	Gross book value of total assets at end of year\$1,000	898 009
Total cost of materials\$1,000	1 845 506	Total depreciation during year <sup>2</sup> \$1,000	63 117
Cost of materials, parts, containers, etc., consumed	1 620 589 108 356 14 576 27 037	Total rental payments <sup>2</sup> \$1,000    Buildings and other structures rental payments <sup>2</sup> \$1,000    Machinery and equipment rental payments <sup>2</sup> \$1,000	64 232 28 671 35 561
Cost of contract work	74 948	Cost of purchased services for the repair of buildings and other structures <sup>3</sup> \$1,000	5 066
Quantity of electricity purchased for heat and power	408 596	Response coverage ratio <sup>4</sup> percent Cost of purchased services for the repair of machinery and	68
Total value of shipments\$1,000	3 964 231	equipment <sup>3</sup> \$1,000 Response coverage ratio <sup>4</sup> percent	14 038 68
Primary products value of shipments\$1.000	3 403 763	Cost of purchased communications services <sup>3</sup>	7 400
Secondary products value of shipments\$1,000	352 282	Response coverage ratio <sup>4</sup> percent	68
Total miscellaneous receipts	208 186		3 649
Contract receipts\$1,000	158 310 22 433	Response coverage ratio <sup>4</sup> percent Cost of purchased accounting and bookkeeping services <sup>3</sup> \$1,000	68 3 734
Other miscellaneous receipts\$1,000	27 443	Response coverage ratio <sup>4</sup>	68 9 983
Primary products specialization ratio percent.	90	Response coverage ratio <sup>4</sup> percent.	9 983
Value of primary products shipments made in all industries \$1,000	3 906 176	Cost of purchased software and other data processing	
Value of primary products shipments made in this industry \$1,000	3 403 763	services <sup>3</sup> \$1,000	1 729
Value of primary products shipments made in other	500 440	Response coverage ratio <sup>4</sup> percent.	68
industries\$1,000	502 413	Cost of purchased refuse removal (including hazardous waste) services <sup>3</sup>	1 343
Coverage ratio percent	87	Response coverage ratio <sup>4</sup> percent.	68

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control. <sup>2</sup>These items are collected in the ASM and estimated for the remaining establishments; therefore, the levels of estimation are higher than for other items in the table. <sup>3</sup>Based on ASM sample data. <sup>4</sup>A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those ASM establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note: The amounts shown for purchased services reflect only those services that establishments purchase from other companies.

## Table 4. Industry Statistics by Employment Size: 1997

				•								
		All establishments		All employees		Production workers						
Employment size class	E <sup>1</sup>	Total	With 20 em- ploy- ees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
332323, ORNAMENTAL & ARCHITECTURAL METAL WORK MFG												
All establishments	1	1 872	380	34 252	971 863	24 314	48 766	575 003	2 116 765	1 845 506	3 964 231	77 590
Establishments with 1 to 4 employees Establishments with 5 to 9	8	792	-	1 570	34 194	1 107	1 678	20 333	78 710	55 168	134 097	4 415
employees Establishments with 10 to 19	4	378	-	2 578	63 305	1 728	3 030	37 925	141 214	103 446	244 948	6 533
employees Establishments with 20 to 49	1	322	-	4 355	125 459	3 064	5 948	74 667	269 099	181 155	449 366	10 022
employees Establishments with 50 to 99	1	245	245	7 343	223 128	4 992	10 079	126 923	477 802	394 049	870 282	16 908
employees Establishments with 100 to 249	-	77	77	5 225	165 902	3 427	7 169	89 721	390 664	335 986	725 073	12 611
employees Establishments with 250 to 499	-	40	40	5 637	158 606	4 191	8 787	98 898	329 562	410 628	736 070	13 716
employees Establishments with 500 to 999	-	14	14	5 160	129 801	3 976	8 171	82 293	267 242	263 103	533 367	7 544
employees Establishments with 1,000 to 2,499		4	4	2 384	71 468	1 829	3 904	44 243	162 472	101 971	271 028	5 841
employees Establishments with 2,500 employees	-	-	-	_	-	-	-	-		-	-	-
or more	-	-	-	-	-	-	-	-	-	-	-	-
Administrative records <sup>2</sup>	9	824	-	2 453	49 392	1 634	2 438	29 911	101 100	80 552	181 939	7 446

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1-10 to 19 percent; 2-20 to 29 percent; 4-40 to 49 percent; 6-50 to 59 percent; 6-60 to 59 percent; 6-80 to 69 perc

size classes shown.

### Table 5. Industry Statistics by Industry and Primary Product Class Specialization: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS industry or		All	All emp	oloyees	Production workers			Value added			Total capital
product class code	Industry or primary product class	estab- lish- ments	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	expendi- tures (\$1,000)
332323	Ornamental & architectural metal work mfg	1 872	34 252	971 863	24 314	48 766	575 003	2 116 765	1 845 506	3 964 231	77 590
3323231 3323233	Metal grilles, registers, and air diffusers Ornamental and architectural metal	39	5 573	128 647	4 736	9 561	92 146	296 344	174 642	471 434	12 203
3323235	Work	433	9 786	293 185	6 822	13 958	168 362	619 321	503 168	1 128 135	19 454
3323237	studs	55	3 160	93 453	2 113	4 356	54 622	267 896	294 333	559 801	6 437
3323239	forming for concrete work	72	3 351	99 511	2 363	4 806	58 388	224 497	192 649	414 387	7 824
	work	264	7 763	243 168	5 156	10 876	133 169	477 377	501 326	979 733	17 604

### Table 6a. Products Statistics: 1997 and 1992

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			19	97			19	92	
NAICS		Number of		Product	shipments	Number of		Product	shipments
product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
332323	Ornamental and architectural metal work	N	x	х	3 906 176	N	x	x	N
3323231	Metal grilles, registers, and air diffusers	N	x	x	480 428	N	x	x	321 641
33232311	Other grills, including open mesh		v	v	100 101	N	v	×	N
3323231106	partitions Aluminum warm air or air-conditioning grills, registers, and air diffusers	N 16	x x	x x	169 194	N 20	x x	x x	N 79 375
3323231111	Other iron and steel grills (including open mesh partitions)	10	×	x	135 232 15 694	20	x	×	12 075
3323231116	Other aluminum grills (including open mesh partitions)	6	x	x	18 268	11	x	x	12 073
33232312	Iron and steel warm air or air-conditioning		X	N.				×.	
3323231201	grills, registers, and air diffusers Iron and steel warm air or air- conditioning grills, registers, and air diffusers	N 36	x x	x	308 045 308 045	N 26	x x	x x	N 210 749
3323231Y	Metal grilles, registers, and air diffusers,		X	X	000 040	20			210 140
3323231YWV	nsk	N	Х	Х	3 189	N	X	Х	N
2222222	diffusers, nsk	N	X	X	3 189	N	X	×	4 789 N
3323233 33232331	Ornamental and architectural metal work Iron, steel, and aluminum stairs,	N	Х	х	1 187 717	N	x	х	N
3323233101	staircases, and fire escapes Iron and steel stairs, staircases, fire escapes, and expanded metal plaster	N	х	х	632 482	N	х	х	N
3323233106	lath Aluminum stairs, staircases, fire escapes, and metal plaster base accessories (including corner beads,	556	Х	Х	520 276	N	x	х	N
33232332	screens, grounds, etc) Fences, gates (other than wire), and	59	х	Х	112 206	N	х	х	N
	railings and window guards, made of aluminum or steel	N	х	х	547 094	N	x	х	Ν
3323233211	Iron and steel fences and gates (other than wire)	221	х	х	306 681	156	x	х	124 412
3323233216 3323233221	Aluminum fences and gates (other than wire)	41	х	х	41 909	30	x	х	14 911
3323233221	Metal railings and window guards (iron, steel, and aluminum, other than wire)	239	Х	Х	198 504	178	х	х	106 356
3323233Y	Ornamental and architectural metal work, nsk	N	х	х	8 141	N	x	x	N
3323233YWV	Ornamental and architectural metal work, nsk	N	х	х	8 141	N	x	х	N
3323235	Open metal flooring, grating, and studs	N	х	х	496 697	N	x	х	325 454
33232351	Open iron, steel, and aluminum flooring and grating for building construction		×	v	255 240	N	v	v	N
3323235101	Open iron and steel flooring and grating	N 138	x x	x x	355 349 327 620	N 96	x x	x x	N 219 885
3323235106	for building construction	130	x	×	27 729	18	x	x	219 885
33232352	Studs, nonload and load-bearing iron,			~	2 20			~	21 100
3323235211	steel and aluminumNonload-bearing studs (iron, steel, and	N	Х	х	141 348	N	x	х	N
3323235216	Load-bearing studs (iron, steel, and	8	Х	Х	118 433	10	X	X	49 801
2222225	aluminum)	7	Х	Х	22 915	10	X	х	21 696
3323235Y 3323235YWV	Open metal flooring, grating, and studs, nsk. Open metal flooring, grating, and studs,	N	х	х	-	N	x	х	Ν
33232331100	nsk	N	Х	Х	-	N	х	х	6 909
3323237	Metal scaffolding and shoring and forming for concrete work	N	х	х	401 366	N	x	x	241 538
33232371	Metal scaffolding and shoring and forming for concrete work Suspended scaffolding (including	N	х	х	401 366	N	x	х	N
3323237101	midpoint, two-point, multilevel, boatswain chairs, etc.) (iron, steel, and	15	х	х	45 476	14	x	x	49 151
3323237106	aluminum) Access scaffolding, (including tube and coupler system, prefabricated mobil scaffolds, etc.) (iron, steel, and								
3323237111	aluminum). Shoring (including flying forms, postshores, ellis clamps, reshores, etc.) (iron, steel, and aluminum).	23	X	X	158 692	24	X	X	48 766
3323237116	Forming (including modular, prefabricated custom design, etc.) (iron, steel, aluminum, and all other		Х	х	21 843	8	x	x	22 884
000007	material-metal combinations)	55	Х	Х	175 355	44	X	х	120 737
3323237Y	Metal scaffolding and shoring and forming for concrete work, nsk	N	х	х		N	x	х	Ν
3323237YWV	Metal scaffolding and shoring and forming for concrete work, nsk	N	х	х		N	x	х	-

See footnotes at end of table.

#### MANUFACTURING-INDUSTRY SERIES

## Table 6a. Products Statistics: 1997 and 1992-Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			19	97		1992			
NAICS		Number of companies		Product shipments		Number of companies		Product shipments	
product code	Product	with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
332323	Ornamental and architectural metal work—Con.								
3323239	Other architectural and ornamental work	N	Х	Х	932 933	N	х	Х	Ν
33232391	Other aluminum and metal architectural and ornamental work	N	х	х	217 468	N	х	х	N
3323239106	Other aluminum architectural and								
3323239111	ornamental work , Other metal architectural and ornamental work (other than iron,	101	х	x	142 161	86	x	x	135 263
	steel, or aluminum)	50	Х	Х	75 307	53	х	Х	51 960
33232392	Other iron and steel architectural and ornamental work	N	х	х	464 343	N	х	х	N
3323239201	Other iron and steel architectural and ornamental work	275	х	х	464 343	217	х	х	419 079
33232393 3323239311	Metal stalls and corrals	N 51	x x	X X	226 048 226 048	N N	X X	X X	N N
3323239Y	Other architectural and ornamental work, nsk	N	х	х	25 074	N	х	х	N
3323239YWV	Other architectural and ornamental work, nsk	N	x	×	25 074	N	×	×	N
332323W	Ornamental and architectural metal work, nsk, total	N	x	х	407 035	N	x	х	N
332323WY	Ornamental and architectural metal work,								
332323WYWW	nsk, total Ornamental and architectural metal work, nsk for nonadministrative-record	N	х	Х	407 035	N	х	Х	N
332323WYWY	establishments Ornamental and architectural metal work, nsk, for administrative-record	N	Х	Х	232 360	N	х	Х	N
	establishments	N	Х	Х	174 675	N	Х	Х	N

# Additional information is available for this item; see Appendix F. @ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title. \$ This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: <sup>p</sup> 10 to 19 percent estimated; <sup>q</sup> 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

## Table 6b. Product Class Shipments for Selected States: 1997 and 1992

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1997. For meaning of abbreviations and symbols, see introductory text. For explanations of terms, see appendixes]

NAICS product class	Product class and geographic area	Value of produc (\$1,00	
code		1997	1992
3323231	METAL GRILLES, REGISTERS, AND AIR DIFFUSERS		
	United States	480 428	321 641
	California Florida Indiana Missouri. New York Texas.	58 338 17 336 12 906	N 50 172 N 4 325 N
3323233	ORNAMENTAL AND ARCHITECTURAL METAL WORK		
	United States	1 187 717	N
	Alabama Arizona Arkansas California Colorado	19 443 5 903 145 973	N N N N N N
	Connecticut Delaware. Florida	8 029 63 066	N N N N N
	Illinois Indiana Iowa Kansas Kentucky	23 450 14 829 5 048	N N N N N N
	Louisiana Maryland Massachusetts Michigan Minnesota	17 259 17 263	N N N N N N

See footnotes at end of table.

#### MANUFACTURING-INDUSTRY SERIES

## Table 6b. Product Class Shipments for Selected States: 1997 and 1992-Con.

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1997. For meaning of abbreviations and symbols, see introductory text. For explanations of terms, see appendixes]

NAICS product class	Product class and geographic area	Value of product shipments (\$1,000)				
code		1997	1992			
323233	ORNAMENTAL AND ARCHITECTURAL METAL WORK-Con.					
	Mississippi Missouri Nevada New Jersey. New Mexico	3 834 24 601 5 894 25 245 5 364	N N N N N N			
	New York North Carolina North Dakota Ohio. Oklahoma	52 803 64 589 3 137 73 718 3 939				
	Oregon	18 733 92 125 18 003 20 102 66 091				
	Utah	21 982 17 683 15 730 15 148				
323235	OPEN METAL FLOORING, GRATING, AND STUDS	100,007	205 45			
	United States . California . Connecticut . Florida . Illinois .	<b>496 697</b> 41 118 4 942 5 982 55 120 7 510	325 454 33 988 N 3 882 36 458 36 458			
	Louisiana Mississippi Missouri Ohio Oregon	3 182 2 355 23 602 56 451 9 070	2 207 N 3 540 32 880 2 198			
	Pennsylvania	37 349 2 503 45 963 2 443 6 389	24 420 N 34 697 N N			
323237	METAL SCAFFOLDING AND SHORING AND FORMING FOR CONCRETE WORK					
	United States	<b>401 366</b> 13 011	241 538 N			
	Alabama Arkansas California Illinois Kansas	6 709 9 495 52 557 25 364	N N 9 057 N N			
	Massachusetts	18 003 3 168 9 545 70 149 21 651 32 777 18 926	N 2 811 2 573 33 344 24 231 N 5 752			
323239	OTHER ARCHITECTURAL AND ORNAMENTAL WORK					
	United States	932 933	N			
	Alabama Arizona Arkansas California Colorado	15 883 18 334 21 463 71 769 6 050	N N N N N N			
	Connecticut	8 972 17 620 31 230 93 783 45 049	N N N N N N			
	lowa	23 879 6 610 7 521 11 114 31 265	N N N N N			
	Massachusetts Michigan Minnesota Missouri	22 587 11 995 24 578 20 225 29 370	N N N N N N			
	Nevada	11 755 10 020 75 383 53 781 42 799	N N N N N N N			
	Oklahoma	5 513 11 831 38 719 8 336 9 254	N N N N N N			

See footnotes at end of table.

## Table 6b. Product Class Shipments for Selected States: 1997 and 1992-Con.

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1997. For meaning of abbreviations and symbols, see introductory text. For explanations of terms, see appendixes]

NAICS product class	Product class and geographic area	Value of product shipments (\$1,000)				
code		1997	1992			
3323239	OTHER ARCHITECTURAL AND ORNAMENTAL WORK-Con.					
	Texas. Utah Washington Wisconsin	69 235 5 004 11 649 42 101	N N N			

# Additional information is available for this item; see Appendix F. @ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title. \$ This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

### Table 7. Materials Consumed by Kind: 1997 and 1992

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS		199	97	19	92
material code	Material consumed	Quantity	Delivered cost (\$1,000)	Quantity	Delivered cost (\$1,000)
332323	ORNAMENTAL & ARCHITECTURAL METAL WORK MFG				
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine				
33200095	products	X X	39 156 112 024	X	N
33100035	Other fabricated metal products (except forgings)	Â	29 674	x	Ň
33210001 33120007	Forgings	х	702	Х	N
33120007	metal products)	х	140 943	х	Ν
33120009	Steel concrete reinforcing bars	х	10 527	х	Ν
33120017	Steel sheet and strip, including tin plate	Х	256 371	Х	N
33120069	Steel structural shapes (except castings, forgings, and fabricated metal	х	108 728	х	N
33120037	products)				
33142111	metal products) Copper and copper-base alloy shapes and forms (except castings, forgings,	Х	234 281	Х	N
33142111	and fabricated metal products)	х	D	х	Ν
00404504	Abustinus and abustinus have allowed wheth fall and welded to bin	X	44,000	X	
33131501 33131600	Aluminum and aluminum-base alloy sheet, plate, foil, and welded tubing Aluminum and aluminum-base alloy extruded shapes, including extruded	Х	44 926	х	N
	rod, bar, pipe, tube, etc.	Х	74 850	Х	N
33100007	All other aluminum and aluminum-base alloy shapes and forms, including refinery shapes (except castings and forgings)	х	13 464	х	N
33100083	Other nonferrous shapes and forms (except castings, forgings, and				i v
00190023	fabricated metal products)	X	25 315	X	N
00190023		^	D	^	IN
32551003	Paints, varnishes, lacquers, stains, shellacs, japans, enamels, and allied		05.070	×	
00970099	products	X X	35 676 148 319	X X	N
00971000	Materials, ingredients, containers, and supplies, n.s.k.	Ŷ	314 774	Ŷ	Ň

# Additional information is available for this item; see Appendix F.

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: <sup>p</sup> 10 to 19 percent estimated; <sup>q</sup> 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

# Appendix A. Explanation of Terms

#### **BEGINNING- AND END-OF-YEAR INVENTORIES**

Respondents were asked to report their beginning-ofyear and end-of-year inventories at cost or market. Effective with the 1982 Economic Census, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). Beginning in 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

#### **Inventory Data by Stage of Fabrication**

Total inventories and three detailed components (1) finished goods, (2) work-in-process, and (3) materials, supplies, fuels, etc., were collected.

When using inventory data by stage of fabrication for "all industries" and at the three-digit subsector level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by an establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for all publication levels.

### **COST OF MATERIALS**

This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

Included in this item are:

- 1. Cost of parts, components, containers, etc.—Includes all raw materials, semifinished goods, parts, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year.
- 2. Cost of products bought and sold in the same condition.

- 3. Cost of fuels consumed for heat and power—Includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.
- 4. Cost of purchased electricity—The cost of purchased electric energy represents the amount actually used during the year for heat and power. In addition, information was collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.
- 5. Cost of contract work—This term applies to work done by others on materials furnished by the manufacturing establishment. The actual cost of the material is to be reported on the cost of materials, parts, and containers line of this item. The term "Contract Work" refers to the fee a company pays to another company to perform a service.

### **Specific Materials Consumed**

In addition to the total cost of materials, which every establishment was required to report, information also was collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials which were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. If less than \$25,000 of a listed material was consumed by an establishment, the cost data could be reported in the "Cost of all other materials...," Census material code 00970099. Also, the cost of materials for small establishments for which administrative records or short forms were used was imputed into the "Materials not specified by kind," Census materials code 00971000.

# Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive

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stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

#### **COST OF PURCHASED SERVICES**

Annual Survey of Manufactures (ASM) establishments were requested to provide information on the cost of purchased services for the repair of buildings and other structures, the repair of machinery, communication services, legal services, accounting and bookkeeping services, advertising, software and other data processing services, and refuse removal. Each of these items reflects the costs paid directly by the establishment and excludes salaries paid to employees of the establishment for these services.

Included in the cost of purchased services for the repair of buildings and machinery are payments made for all maintenance and repair work on buildings and equipment. Payments made to other establishments of the same company and for repair and maintenance of any leased property also are included. Extensive repairs or reconstruction that was capitalized is considered capital expenditures and is, therefore, excluded from this item. Repair and maintenance costs provided by an owner as part of a rental contract or incurred directly by an establishment in using its own work force also are excluded.

Included in the cost of purchased advertising services are payments for printing, media coverage, and other advertising services and materials.

Included in the cost of purchased software and other data processing services are all purchases by the establishment from other companies. Excluded are services provided by other establishments of the same company (such as by a separate data processing unit). Included in the cost of purchased refuse removal services are all costs of refuse removal services paid by the establishment, including costs for hazardous waste removal or treatment. Excluded are all costs included in rental payments or as capital expenditures.

## **Response Coverage Ratio**

A response coverage ratio is a measure of the extent to which respondents report for an item. The estimate is made by calculating the ratio value of the weighted total employment data for all the ASM establishments that report the item to the weighted total employment data for all ASM establishments classified in an industry (reporters and non-reporters).

## **DEPRECIATION CHARGES FOR FIXED ASSETS**

This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.

#### **EMPLOYEES**

This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period which included the 12th of the months specified on the report form. Included are all persons on paid sick leave, paid holidays, and paid vacations during these pay periods. Officers of corporations are included as employees; proprietors and partners of unincorporated firms are excluded. The "all employees" number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November.

#### **Production Workers**

This item includes workers (up through the linesupervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant's own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

### All Other Employees

This item covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It includes sales (including driver-salespersons), sales delivery (highway truck drivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office functions, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment engaged in the construction of major additions or alterations utilized as a separate work force.

#### **FRINGE BENEFITS**

Fringe benefits are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of Federal old age and survivors' insurance, unemployment compensation, and workers' compensation. Payments for voluntary programs include all programs not specifically required by legislation whether they were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans. They exclude such items as companyoperated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees.

#### GROSS BOOK VALUE OF DEPRECIABLE ASSETS AT BEGINNING OF YEAR (BOY) AND END OF YEAR (EOY)

Total value of depreciable assets is collected on all census forms. It shows the value of depreciable assets for the beginning of year and end of year. The data encompass all fixed depreciable assets on the books of establishments. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are nondepreciable capital assets including inventories and intangible assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year rather than the final value of equipment put in place and buildings completed during the year. Accordingly, the value of assets at the end of the year includes the value of construction in progress.

In addition, respondents were requested to make certain that assets at the beginning of the year plus capital expenditures, less retirements, equaled assets at the end of the year.

#### NUMBER OF ESTABLISHMENTS AND COMPANIES

A separate report was required for each manufacturing establishment (plant) with one employee or more. An establishment is defined as a single physical location where manufacturing is performed. A company, on the other hand, is defined as a business organization consisting of one establishment or more under common ownership or control.

If the company operated at different physical locations, even if the individual locations were producing the same line of goods, a separate report was requested for each location. If the company operated in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on any employees, capital expenditures, inventories, or shipments from inventories during the year.

#### PAYROLL

This item includes the gross earnings of all employees on the payrolls of operating manufacturing establishments paid in the calendar year. Respondents were told they could follow the definition of payrolls used for calculating the Federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' social security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers of corporations; it excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payrolls of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all Federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' social security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' total supplemental labor costs (those required by Federal and state laws and those incurred voluntarily or as part of collective bargaining agreements).

#### **PRODUCT CODES AND CLASSES OF PRODUCTS**

NAICS United States industries are identified by a sixdigit code, in contrast to the four-digit SIC code. The longer code accommodates the large number of sectors and allows more flexibility in designing subsectors. Each

#### 1997 ECONOMIC CENSUS

product or service is assigned a ten-digit code. The product coding structure represents an extension by the Census Bureau of the six-digit industry classifications of the manufacturing and mining sectors. The classification system operates so that the industrial coverage is progressively narrower with the successive addition of digits. This is illustrated as follows:

NAICS level	NAICS code	Description
	NAICO COUE	Description
Industry	33461	Manufacturing and reproduction of magnetic and optical media
U.S. industry	334612	Reproduction of software
Product class	3346120	Prerecorded compact disc (except software), tape, and record repro- ducing
BLS link code	3346120X	
Product code	3346120XXX	

As in previous censuses, data were collected for most industries on the quantity and value of individual products shipped. In the 1997 census program, information was collected on the output of almost 10,000 individual product items.

In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products (ten-digit codes), and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits.

The list of products for which separate information was collected was prepared after consultation with industry and government representatives. Comparability with previous figures was given considerable weight in the selection of product categories so that comparable 1992 information is presented for most products.

Typically, both quantity and value of shipments information were collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers also was collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant (quantity produced and consumed) was collected. Typically, the information on production also was collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

#### PRIMARY PRODUCT CLASS CODE

This file presents selected statistics for establishments according to their degree of specialization in products primary to their industry. This field contains either the sixdigit North American Industrial Classification System (NAICS) industry code corresponding to all establishments in the industry, or the seven-digit NAICS product class code for all establishments within the industry that are specialized in a particular product class. Product class specialization is determined by evaluating the ratio of the largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment.

#### **PRODUCTION-WORKER HOURS**

This item covers hours worked or paid for at the plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave.

# QUANTITY OF ELECTRIC ENERGY CONSUMED FOR HEAT AND POWER

Data on the cost of purchased electric energy were collected on all census forms. However, data on the quantity of purchased electric energy were collected only on the Annual Survey of Manufactures (ASM) form. In addition, information is collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.

#### **RENTAL PAYMENTS**

Total rental payments are collected on all census forms. However, the breakdown between rental payments for buildings and other structures and rental payments for machinery and equipment is collected only on the ASM forms. This item includes rental payments for the use of all items for which depreciation reserves would be maintained if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments. However, the book value (original cost) of these companyowned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

#### **RETIREMENTS OF DEPRECIABLE ASSETS**

Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during the calendar year. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent also was requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.

#### TOTAL CAPITAL EXPENDITURES (NEW AND USED)

For establishments in operation and any known plants under construction, manufacturers were asked to report their new and used expenditures for (1) permanent additions and major alterations to manufacturing establishments and (2) machinery and equipment used for replacement and additions to plant capacity if they were of the type for which depreciation accounts were ordinarily maintained.

Totals for expenditures include the costs of assets leased from nonmanufacturing concerns through capital leases. New facilities owned by the Federal Government but operated under contract by private companies and plant and equipment furnished to the manufacturer by communities and nonprofit organizations are excluded. Also excluded are expenditures for land and cost of maintenance and repairs charged as current operating expenses.

For any equipment or structure transferred for the use of the reporting establishment by the parent company or one of its subsidiaries, the value at which it was transferred to the establishment was to be reported. If an establishment changed ownership during the year, the cost of the fixed assets (building and equipment) was to be reported.

#### VALUE ADDED

This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and work-in-process between the beginningand end-of-year inventories.

For those industries where value of production is collected instead of value of shipments, value added is adjusted only for the change in work-in-process inventories between the beginning and end of year. For those industries where value of work done is collected, the value added does not include an adjustment for the change in finished goods or work-in-process inventories.

"Value added" avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

#### VALUE OF SHIPMENTS

This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and sold without further processing. Included are all items made by or for the establishments from material owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of "all other costs" (including company overhead) and profit.

In addition to the value for NAICS defined products, aggregates of the following categories of miscellaneous receipts are reported as part of a total establishment's value of product shipments:

- 1. Reported contract work—Receipts for work or services that a plant performed for others on their materials.
- 2. Value of resales—Sales of products brought and sold without further manufacture, processing, or assembly.
- 3. Other miscellaneous receipts—Such as repair work, installation, sales of scrap, etc.

Industry primary product value of shipments represents one of the three components of value of shipments. These components are:

- 1. Primary products value of shipments.
- 2. Secondary product value of shipments.
- 3. Total miscellaneous receipts.

Primary product shipments is used in the calculations of industry specialization ratio and industry coverage ratio. The term "Value of primary products shipments made in this industry" is used in this publication and refers to the same data.

# Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the annual survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry. Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

#### **Specialization and Coverage Ratios**

These items are not collected on the report forms but are derived from the data shown in Table 3. An establishment is classified in a particular industry if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

An establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.). Specialization and coverage ratios have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in Tables 1a through 5 and data on product shipments shown in Tables 6a and 6b.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

# Appendix B. NAICS Codes, Titles, and Descriptions

#### 332323 ORNAMENTAL AND ARCHITECTURAL METAL WORK MANUFACTURING

This U.S. industry comprises establishments primarily engaged in manufacturing ornamental and architectural metal work, such as staircases, metal open steel flooring, fire escapes, railings, and scaffolding. The data published with NAICS code 332323 include the following SIC industries:

3446 Architectural metal work3449 Miscellaneous metal work (pt)3523 Farm machinery and equipment (pt)

# Appendix C. Coverage and Methodology

#### MAIL/NONMAIL UNIVERSE

The manufacturing universe includes about 400,000 establishments. This number includes those industries in the North American Industry Classification System (NAICS) definition of manufacturing, but not those industries leaving the manufacturing sector in the classification change. The amounts of information requested from manufacturing establishments were dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the annual survey of manufactures (ASM). The methods of obtaining information for the various subsets of the universe to arrive at the aggregate figures shown in the publication are described below:

1. Small single-establishment companies not sent a report form.

Approximately 40 percent of the manufacturing establishments were small single-establishment companies that were excused from filing a census report. Selection of these establishments was based on two factors: annual payroll and our ability to assign the correct six-digit NAICS industry classification to the establishment. For each four-digit Standard Industrial Classification (SIC) industry code, an annual payroll cutoff was determined. These cutoffs were derived so that the establishments with payroll less than the cutoff were expected to account for no more than 3 percent of the value of shipments for the industry. Generally, all single-establishment companies with less than 5 employees were excused, while all establishments with more than 20 employees were mailed forms. Establishments below the cutoff that could not be directly assigned a six-digit NAICS code were mailed a classification report which requested information for assigning NAICS industry codes. Establishments below the cutoff that could be directly assigned a six-digit NAICS code were excused from filing any report. For below cutoff establishments, information on the physical location, payroll, and receipts was obtained from the administrative records of other Federal agencies under special arrangements that safeguarded their confidentiality.

Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials were not distributed among specific products and materials for these establishments but were included in the product and material "not specified by kind" (nsk) categories.

The industry classification codes included in the administrative-record files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded to a fourdigit SIC industry and then erroneously re-coded to a six-digit NAICS industry. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes the administrative-record cases had only two- or three-digit SIC group classification codes available in the files. For the 1997 Economic Census – Manufacturing, these establishments were sent a separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the appropriate six-digit NAICS level. Establishments that did not return the classification form were coded later to those six-digit NAICS industries identified as "All other" industries within the given subsector.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassification has no significant effect on the statistics other than on the number of companies and establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

2. Establishments sent a report form.

The establishments covered in the mail canvass were divided into three groups:

a. ASM sample establishments.

This group accounts for approximately 15 percent of all manufacturing establishments. The ASM panel covers all the units of large manufacturing establishments as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size. For more information, see the Description of the ASM Survey Sample.

In an economic census year, the ASM report form (MA-1000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll, and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply additional information on gross book value of assets and capital expenditures. ASM establishments were also requested to provide information on retirements, depreciation, rental payments, and supplemental labor costs. For establishments not included in the ASM, these additional items were estimated using relationships observed in the ASM establishment data. The census statistics for these variables are a sum of the ASM establishment data and the estimated data for non-ASM establishments. ASM establishments were also requested to provide information for selected purchased services. The census statistics for the purchased service items were derived solely from the ASM establishments. See Appendix A, Explanation of Terms for an explanation of these items. The census part of the report form is 1 of 220 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of this many forms to canvass the 480 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries as well as secondary products and miscellaneous services that establishments classified in these industries were likely to perform. Respondents were requested to identify the products, the value of each product, and, in many cases, the quantity of the product shipped during the survey year. Space also was provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materialsconsumed inquiry which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided for the respondent to describe significant materials not identified on the form.

A wide variety of special inquiries was included to measure activities peculiar to a given industry, such as operations performed and equipment used.

b. Large and medium establishments (non-ASM).

Approximately 30 percent of all manufacturing establishments were included in this group. A variable cutoff, based on administrative-record payroll data and determined on an industry-by-industry basis, was used to select those establishments that were to receive 1 of the 220 economic census – manufacturing regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.

c. Small single-establishment companies (non-ASM).

This group includes approximately 15 percent of all manufacturing establishments. For those industries where application of the variable cutoff for administrative-record cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated or short form was used. These establishments received 1 of the 31 versions of the short form, which requested summary product and material data and totals but no details on employment, payroll, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics because the same data were collected on the short form as on the long form. However, detailed information on products and materials consumed was not collected on the short form; thus, its use would increase the value of the nsk categories.

#### INDUSTRY CLASSIFICATION OF ESTABLISHMENTS

Each of the establishments covered in the 1997 Economic Census – Manufacturing was classified in 1 of 480 industries (473 manufacturing industries and 7 former manufacturing industries) in accordance with the industry definitions in the 1997 NAICS Manual. This is the first edition of the NAICS Manual and it is a major change from the 1987 SIC Manual that was used previously. Appendix A of the 1997 NAICS Manual notes the comparability between the 1987 SIC and 1997 NAICS classification systems. When applicable, Appendix G of this report shows the product class and product comparability between the two systems for data in this report.

In the NAICS system, an industry is generally defined as a group of establishments that have similar production processes. To the extent practical, the system uses supplybased or production-oriented concepts in defining industries. The resulting group of establishments must be significant in terms of number, value added by manufacture, value of shipments, and number of employees.

The coding system works in such a way that the definitions progressively become narrower with successive additions of numerical digits. In the manufacturing sector for 1997, there are 21 subsectors (three-digit NAICS), 86 industry groups (four-digit NAICS), 184 NAICS industries (five-digit NAICS) that are comparable with Canadian and Mexican classification, and 473 U.S. industries (six-digit NAICS). This represents an expansion of the four-digit SICbased U.S. industries from 459 in 1987. Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products, and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits. These counts do not include the seven former manufacturing industries that are included in the 1997 Economic Census – Manufacturing.

For the 1997 Economic Census – Manufacturing, all establishments were classified in particular industries based on the products they produced. If an establishment made products of more than one industry, it was classified in the industry with the largest product value. For 1997, there were no "resistance rules" or "frozen industries."

In ASM years, establishments included in the ASM sample with certainty weights are reclassified by industry only if the change in the primary activity from the prior year is significant or if the change has occurred for 2 successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year. However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The results of these rules covering the switching of plants from one industry classification to another are that some industries comprise different mixes of establishments in different survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the six-digit NAICS level, should be viewed with caution. This is particularly true for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-record cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of companies and establishments. Establishments frequently make products classified both in their industry (primary products) and other industries (secondary products). Industry statistics (employment, payroll, value added by manufacture, value of shipments, etc.) reflect the activities of the establishments which may make both primary and secondary products. Product statistics, however, represent the output of all establishments without regard for the classification of the producing establishment. For this reason, when relating the industry statistics, especially the value of shipments, to the product statistics, the composition of the industry's output should be considered.

The extent to which industry and product statistics may be matched with each other is measured by the primary product specialization ratio and the coverage ratio. The primary product specialization ratio is the proportion of industry shipments accounted for by the primary products of establishments classified in the industry. The coverage ratio is the proportion of product shipments accounted for by establishments classified in the industry.

#### **ESTABLISHMENT BASIS OF REPORTING**

The economic census – manufacturing is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each location or establishment. The ASM also is conducted on an establishment basis, but separate reports are filed for just those establishments selected in the sample. Companies engaged in distinctly different lines of activity at one location are requested to submit separate reports if the plant records permit such a separation and if the activities are substantial in size.

In 1997, as in earlier years, a minimum size limit was set for inclusion of establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures except for data on number of establishments for a few industries.

The 1997 Economic Census – Manufacturing excludes data for central administrative offices (CAOs). These would include separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company. These data are published in a separate report series.

#### DESCRIPTION OF THE ASM SURVEY SAMPLE

The annual survey of manufactures (ASM) sample is drawn for the second survey year after a census. The most recent sample was drawn for the 1994 survey year based on the 1992 Census of Manufactures. This sample will be in place through the 1998 ASM.

#### MANUFACTURING

In 1992, there were approximately 370,000 individual manufacturing establishments. For sample efficiency and cost considerations, the 1992 manufacturing population was partitioned into two components for developing estimates within the ASM; a mail stratum and a nonmail stratum.

**Mail stratum.** The mail stratum of the survey is comprised of larger single-location manufacturing companies and all manufacturing establishments of multiunit companies (companies that operate at more than one physical location). Approximately 230,000 of the 370,000 establishments in the 1992 census were assigned to the mail stratum. On an annual basis, the mail stratum is supplemented with larger, newly active single-location companies identified from a list provided by the Internal Revenue Service (IRS) and new manufacturing locations of multiunit companies identified from the Census Bureau's Company Organization Survey (COS).

For the 1994 survey, a new sample of approximately 58,000 individual establishments was selected from the mail stratum assembled from the 1992 census. Supplemental samples representing both 1993 and 1994 births (newly active establishments that were not included in the 1992 census) were also selected. Establishments selected for the sample are mailed an ASM survey questionnaire for each year through 1998.

The 1994-98 ASM sample design is similar to the one used since 1984. Companies in the 1992 Census of Manufactures with manufacturing shipments of at least \$500 million were defined as company certainties. For these large companies, each manufacturing establishment is included in the mail sample. For the 1994-98 sample, there are approximately 650 certainty companies collectively accounting for over 18,000 establishments.

For the remaining portion of the mail component of the survey, the establishment was defined as the sample unit. All establishments with 250 employees or more were defined as employment certainties. In addition, all establishments producing products in SIC 3571 (Electronic Computers) were defined as certainties. Across these three arbitrary certainty classes, there were approximately 25,000 establishments included in the sample with certainty. Collectively, these certainty establishments accounted for approximately 80 percent of the total value of shipments in the 1992 Census of Manufactures.

Smaller establishments in the remaining portion of the mail stratum were sampled with probabilities ranging from .02 to 1.00. The initial probabilities of selection assigned to these establishments were proportionate to a measure-of-size determined for each establishment. The measure-of-size was a function of the establishment's 1992 industry classification, its 1992 product class data, and the historical variability of the year-to-year estimates of the product class estimates. For each product class (1,755) and four-digit industry (459), a desired reliability constraint was specified. Using a technique developed by Dr. James R. Chromy of the Research Triangle Institute, the initial establishment probabilities were optimized such that the expected sample satisfied all industry and product class reliability constraints while the sample size was minimized. This technique reduces the likelihood of selecting nonrepresentative samples for individual product classes or industries.

This method of assigning probabilities based on product class shipments is motivated by our primary desire to produce reliable estimates of both product class and industry shipments. The high correlation between shipments and employment, value-added, and other general statistics assures that these variables will also be well represented by the sample. The actual sample selection procedure uses an independent chance of selection method (Poisson sampling) which permits us to prevent small establishments from being selected in consecutive samples without introducing a bias into the survey estimates.

**Nonmail component.** The initial nonmail component of the survey was comprised of approximately 140,000 small, single-establishment companies that were tabulated as administrative records in the 1992 Census of Manufactures. The nonmail stratum is also supplemented annually using the list of newly active single-location companies provided by the Internal Revenue Service (IRS) and payroll cutoffs. Companies with payroll below the payroll cutoff are added to the nonmail stratum. For this portion of the population, sampling is not used. The data for this group are estimated based on selected information obtained annually from the administrative records of the IRS and Social Security Administration (SSA). This administrative information, which includes payroll, total employment, industry classification, and physical location, is obtained under conditions which safeguard the confidentiality of both tax and census records.

# DESCRIPTION OF THE ASM ESTIMATING PROCEDURE

Most of the ASM estimates derived for the mail stratum are computed using a difference estimator. At the establishment level, there is a strong correlation between the current-year data values and the corresponding 1992 (base) data values. Therefore, within the mailed stratum, for each item at each level of aggregation, an estimate of the "difference" between the current year and the base year is computed from sample cases and added to the corresponding base-year values. For the 1993-1997 ASM estimates, the 1992 Census of Manufactures values serve as the base year. For the 1998 ASM, the base will be updated to be the 1997 Economic Census – Manufacturing.

Due to the positive year-to-year correlation, estimates derived using this methodology are generally more reliable than comparable estimates developed from the current sample data alone. Estimates for the capital expenditures variables are not generated using the difference estimator because the year-to-year correlations are considerably weaker. The standard linear estimator is used for these variables.

For the nonmail stratum, estimates for payroll and employment are directly tabulated from the administrative-record data provided by IRS and SSA. Estimates of data other than payroll and employment are developed from industry averages. Although the nonmail stratum contains approximately 170,000 individual establishments in 1994, it accounts for less than 2 percent of the estimate for total value of shipments at the total manufacturing level.

Corresponding estimates for the mail and nonmail components are combined to produce the estimates included in this publication.

#### **QUALIFICATIONS OF THE ASM DATA**

The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sample lists but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the difference between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of estimates.

The particular sample selected for the ASM is one of many similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretically comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected ASM statistics in this report. They are represented in the form of relative standard errors (the standard errors divided by the estimated values to which they refer).

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, completecoverage value for specified percentages of all the possible samples).

The complete-coverage value would be included in the range:

From one standard error below to one standard error above the derived estimate for about two-thirds of all possible samples.

From two standard errors below to two standard errors above the derived estimate for about 19 out of 20 of all possible samples.

From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown at 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total, about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total, and almost certain confidence that the interval 47,000 to 53,000 includes the complete-coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors also would occur if a complete canvass were to be conducted under the same conditions as the survey. Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected during the Census Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown. Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be combined with higher level totals, creating a broader aggregate, which then may be of acceptable reliability.

# DATA FROM THE CURRENT INDUSTRIAL REPORTS (CIR)

The CIR program provides product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. When detail product data are collected in the CIR, they are not also collected in the census. However, the annual CIR data are included in the census Product Summary report.

The CIR program uses a unified data collection, processing, and publication system. The Census Bureau updates the survey panels for most reports annually and reconciles the estimates to the results of the broaderbased annual survey of manufactures and the economic

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census – manufacturing. The economic census – manufacturing provides a complete list of all producers of the products covered by the CIR program and serves as the primary source for CIR sampling. Where a small number of producers exist, CIR surveys cover all known producers of a product. However, when the number of producers is large, cutoff and random sampling techniques are used. Surveys are continually reviewed and modified to provide the most up-to-date information on products produced. While the CIR program includes both mandatory and voluntary surveys, the annual data are mandatory.

# DUPLICATION IN COST OF MATERIALS AND VALUE OF SHIPMENTS

Data for cost of materials and value of shipments include varying amounts of duplication, especially at higher levels of aggregation. This is because the products of one establishment may be the materials of another. The value added statistics avoid this duplication and are, for most purposes, the best measure for comparing the relative economic importance of industries and geographic areas.

# VALUE OF INDUSTRY SHIPMENTS COMPARED WITH VALUE OF PRODUCT SHIPMENTS

The 1997 Economic Census – Manufacturing shows value of shipments data for industries and products. In the industry statistics tables and files, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Value of product shipments shown in the products statistics tables and files represent the total value of all products shipped that are classified as primary to an industry regardless of the classification of the producing establishment.

# Appendix D. Geographic Notes

Not applicable for this report.

# Appendix E. Metropolitan Areas

Not applicable for this report.

# Appendix F. Footnotes for Products Statistics and Materials Consumed by Kind

Not applicable for this report.

# Appendix G. Comparability of Product Classes and Product Codes: 1997 to 1992

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
3321111 3321111101		34625 3462511	3321165281 3321165291	3469989 3469997	3469989 3469997	3322127 pt 3322127101	37999 pt 3423611	37999 pt 3423611
3321111206	3462513	3462513	3321165361	3469971	3469971	3322127101	3423621	
3321111311	3462515	3462515	3321165YWV	3469900	3469900	3322127116	3423631	3423631
3321111416 3321111YWV	3462517	3462517				3322127121	3423641	3423641
3321111YWV	3462500	3462500	332116W	34690 pt	34690 pt	3322127131	3423681	3423681
3321113	34626	34626	332116WYWW 332116WYWY	3469000 pt 3469002 pt	3469000 pt 3469002 pt	3322127136	3423685	3423685
3321113101	3462611	3462611	332110001001	3403002 pt	5409002 pi	3322127141	3799906	3799923 pt
3321113106	3462613	3462613	3321170 pt	34990 pt	34990 pt	3322127199 3322127226	3423698 3524101	3423698 3524100 pt
3321113111	3462616	3462616	2221170 pt	24006	34996		3423600	3423600
3321113YWV	3462600	3462600	3321170 pt 3321170106	34996 3499633	3499633	3322127YWV pt	3524100 pt	3524100 pt
3321115	34627	34627	3321170211	3499655	3499655	3322127YWV pt	3799900 pt	3799900 pt
3321115101	3462712	3462712	3321170321	3499677	3499677	3322129 pt	35455	35455
3321115106	3462716	3462716	3321170401	3499611	3499611			
3321115YWV	3462700	3462700	3321170416 3321170426	3499666 3499688	3499666 3499688	3322129 pt 3322129101	36992 pt 3545511	36992 pt 3545511
3321117	34628	34628	3321170YWW pt	3499000 pt	3499000 pt	3322129106	3545513	3545513
3321117101	3462812	3462812	3321170YWW pt	3499600	3499600	3322129111	3545515	3545515
3321117106 3321117YWV	3462816 3462800	3462816 3462800	3321170YWY	3499002 pt	3499002 pt	3322129116	3545517	3545517
			3322111 pt	34211	34211	3322129121	3545521	3545521
332111W	34620	34620			34211	3322129126 3322129131	3545561 3545565	3545561 3545565
332111WYWW 332111WYWY	3462000	3462000	3322111 pt	39141 pt	39141 pt	3322129146	3545577	3545577
		3462002	3322111 pt	39142 pt	39142 pt	3322129161	3699255	3699200 pt
3321121	34635	34635	3322111101	3421111	3421111	3322129236	3545571	3545571
3321121101 3321121206	3463521 3463523	3463521 3463523	3322111103	3914245	3914270 pt	3322129341 3322129451	3545573 3545579	3545573 3545579
3321121200	3463525	3463525	3322111106	3914155	3914170 pt	3322129451	3545500	3545500
3321121316	3463529	3463529	3322111211	3421125	3421125	3322129YWV pt	3699200 pt	3699200 pt
3321121YWV	3463500	3463500	3322111222 3322111326	3421130 3421153	3421130 3421153		•	
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3321122101	3463915	3463915	3322111336	3421157	3421157	332212W pt	35230 pt	35230 pt
3321122106	3463925	3463925	3322111344	3421159	3421159	332212W pt	35240 pt	35240 pt
3321122111 3321122YWV	3463935 3463900	3463935 3463900	3322111455 3322111YWV pt	3421180 3421100	3421180 3421100			
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332112W 332112WYWW	34630 3463000	34630 3463000	3322113	•	34212	332212W pt	36990 pt	36990 pt
332112WYWY	3463002	3463002	3322113101	3421205	3421205	332212W pt	37990 pt	37990 pt
3321140 pt	34490 pt	34490 pt	3322113106		3421210			·
•		•	3322113111 3322113YWV	3421216 3421200	3421216 3421200	332212W pt 332212WYWW pt	39990 pt	39990 pt 3423000
3321140 pt 3321140101	34498 3449811	34498 3449811	00221101000			1.332212WYWW pt	3423000 3523000 pt	3523000 pt
3321140206		3449813	332211W pt	34210	34210	332212WYWW pt	3524000 pt	3524000 pt
3321140311	3449815	3449815	332211W pt	39140 pt	39140 pt	332212WYWW pt 332212WYWW pt 332212WYWW pt	3545000 pt	3545000 pt
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3321140YWW pt 3321140YWW pt	3449000 pt 3449800	3449000 pt 3449800	332211WYWW pt	3914000 pt	3914000 pt	332212WYWW pt	3799000 pt 3999000 pt	3799000 pt 3999000 pt
3321140YWY	3449002 pt	3449002 pt	332211WYWY pt	3421002	3421002	332212WYWY pt	3423002	3423002
	•	•	33221100 T V T PL	3914002 pt	3914002 pt	332212WYWW pt 332212WYWW pt 332212WYWW pt 332212WYWY pt 332212WYWY pt 332212WYWY pt	3423002 3523002 pt 3524002 pt	3523002 pt
3321150 pt	34660	34660	3322121 pt	34231	34231	332212WYWY pt 332212WYWY pt	3524002 pt	3524002 pt
3321150 pt	34661	34661	2222121 pt	20000 pt	20000 pt	332212WYWY pt	3545002 pt 3699002 pt	3545002 pt 3699002 pt
3321150 pt	34662	34662	3322121 pt	39999 pt 3423112	39999 pt 3423112	332212WYWY pt	3799002 pt	3799002 pt
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3321161571	3469271	3469271	3322123YWV pt	3423400	3423400	3322141YWV	3469400	3469400
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3321165101	3469941	3469941	3322125316	3423522	3423522 3423531	3322143241 nt	3469599 pt	3469527
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3323121211 pt 3323121216 3323121221	3449452 3441144 3441146	3449452 3441144 3441146	33232191WV	24990 pt	24990 pt	332323W pt 332323WYWW pt 332323WYWW pt	35230 pt 3446000 3449000 pt	35230 pt 3446000 3449000 pt
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3323130 pt 3323130111	34432 pt 3443244		3323227221 3323227YWV	3444431 3444400	3444431 3444400	3324105171 pt 3324105171 pt 3324105181	3443345 pt 3443345 pt 3443348	3443346 3443347 3443348
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3323130346 3323130406	3443299 3443236	3443298 pt 3443236	3323229201 3323229YWV			332410WYWY 3324207	3443002 pt 34434	3443002 pt 34434
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1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
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	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
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Sector III.    Market average    Sector III.    Part of the sector IIII.    Part of the sector IIII.    Part of the sector IIIII.    Part of the sector IIIII.	3329113107	3491223	3491223		3492N00		332919WYWW pt		3499000 pt
	3329113111	3491235	3491235				332919WYWY pt	3429002 pt	3429002 pt
Schert S.    Mat 9    Mat 9    Mat 9    Schert S.    Schert S. <th< td=""><td>3329113215</td><td>3491243</td><td>3491243</td><td>332912WYWW pt</td><td>3492000</td><td>3492000</td><td>332919WYWY pt</td><td>3499002 pt</td><td></td></th<>	3329113215	3491243	3491243	332912WYWW pt	3492000	3492000	332919WYWY pt	3499002 pt	
Sole    Sole <th< td=""><td></td><td></td><td></td><td>332912WYWY pt</td><td>3492002</td><td>3492002</td><td>3329911</td><td></td><td></td></th<>				332912WYWY pt	3492002	3492002	3329911		
Sector Insp.    Sector Insp.<	3329115101	3491311	3491311		•		3329913		
Solution    Section    <	3329115105 3329115107	3491335		3329131101	3432102				
S2011 FYW    S011 FY	3329115109	3491359	3491359	3329131211	3432108		3329915000	3562300	3562300
Signer (r)    Signer(	3329115YWV	3491300		3329131321 3329131326 pt	3432111 pt		3329917		
Signer Prof.    Signer Prof.<	3329117101	3491411	3491411	3329131326 pt	3432111 pt		3329919	35629	
3282    1110    346142    3282    1422    3282    <	3329117105	3491415	3491415				332991W	35620	
State    State <th< td=""><td>3329117109</td><td>3491421</td><td>3491421</td><td>3329131446</td><td>3432120</td><td></td><td>332991WYWW 332991WYWY</td><td></td><td></td></th<>	3329117109	3491421	3491421	3329131446	3432120		332991WYWW 332991WYWY		
Sign Prov.    Sector Prov. <td>3329117113</td> <td>3491425</td> <td>3491425</td> <td>3329131456</td> <td>3432125</td> <td>3432125</td> <td>3329920</td> <td>34820</td> <td></td>	3329117113	3491425	3491425	3329131456	3432125	3432125	3329920	34820	
abs/s    Abs/s    Statistics	3329117217	3491461	3491461	3329131466	3432130	3432130	3329920206	3482035	3482035
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Sign 1005    Add 105    Add 105    Add 202	3329119101 3329119103	3491511 3491523	3491511 3491523	3329131YWV	3432100		3329920626	3482069	3482069
Sign Prop.    April Eq.    Seq Prop.    <	3329119105 3329119107	3491535 3491547	3491535	3329133131	3432224		3329920YWW	3482000	3482000
Baren    Sente    Sente <th< td=""><td>3329119209</td><td>3491561</td><td>3491561</td><td>3329133136</td><td>3432227</td><td>3432227 3432230</td><td>3329931</td><td>34831</td><td></td></th<>	3329119209	3491561	3491561	3329133136	3432227	3432227 3432230	3329931	34831	
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Base Heilor    Addetas    Base Heilor    <	332911B103	3491623	3491623	3329133201 pt 3329133201 pt	3432202 pt 3432202 pt	3432203	3329931111	3483171	
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32911W  34910  329137252  342252  342252  329943543  3484274  3444274    32911W/WW  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  3491000  349400  349400  349400  349400  349400  349400  349400  349400  349400  349400  349400  349400  349400  349400  349400  34941  329941W/WW  349000  34941  329941W/WW  349400  34941  329941W/WW  349400  34941  329941W/WW  349400  34941  329941W/WW  34991  329941W/W  34991  329941W/W  34991  329941W/W  34991  329941W/W  329941W/W  34991  329941W/W  329911  349411  329941W/W  329911  349411  329911  349910  3499				3329137141 pt	3432331 pt	3432332 pt	3329943431	3484254	3484254
33281 WWWW  3481002  3481002  3481002  348200  342200    33281 WWWW  34200 pt  332913 WWW  342300 pt  332914WWW  342300 pt    332911 pt  332914 WWW  34220 pt  342300 pt  332994WWWW  344400  344400    332911 pt  37284 pt  32913 WWW  342200 pt  332994WWWW  3442000 pt  332994WWWW  3444002  3484002    332911 pt  32914 pt  37284 pt  329191 pt  34944  34944  332995111  3484002  3484002    332911 pt  32914 pt  37284 pt  37284 pt  3329191 pt  34944  332995110  348911  3499151    332912 pt  332912 pt  332912 pt  3329191 pt  3329141  349441  332995110  348910  348910    332912 310 pt  37284 pt  3329191 pt  3494451  3494451  332995110  348920  348920    332912 310 pt  37284 pt  3329191 pt  3494451  3494451  332995110  348920  348920    332912 100 pt  37284 pt  3329191 pt  3494451  3494451  33299511	332911W	34910	34910	3329137226	3432326	3432325 pt	3329943541	3484274	3484274
322121 pt.  3492A  332913WYWW  342000 pt  3432000 pt  332994WYWW  3444000  3444000    3239121 pt.  3492A00  332913WYWW  342002 pt  3432002 pt  342901 pt  34891 pt  34891 pt  34981 pt  33291 pt  34944 pt  33291 pt  34944 pt  33291 pt  34944 pt  33291 pt  34944 pt  33291 pt  34980 pt  33291 pt  34980 pt  33291 pt  34944 pt  332991 pt  3494 pt  33291 pt <td>332911WYWW 332911WYWY</td> <td>3491000 3491002</td> <td></td> <td></td> <td></td> <td>•</td> <td>3329943YWV</td> <td>3484200</td> <td>3484200</td>	332911WYWW 332911WYWY	3491000 3491002				•	3329943YWV	3484200	3484200
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32912 pt	3329121100 pt	3728401 pt	•	3329191101 pt	3499831	3499831	3329951116	3489171	3489171
3329123100 pt  3492B00  3329120  3494491  3494491  329491310  3329952100  3489200  3489200    3329123100 pt  3728400 pt  3728400 pt  3728402 pt  3728402 pt  3329191200  3494499  332995W1WW  3489000  332995W1WW  3489000  3489000    3329125  3492C0  3329191WV pt  3494890 pt  3494499  332995W1WW  3489000  332995W1WW  3489000  3489000    3329125  3492C0  3329191WV pt  34945 pt  34945 pt  332995W1WW  3439900  3329961100  3353400  355340    3329125  3492D0  3329193101  34945 pt  3494511  3329961100  3353400  355340    3329129  3492E00  3329193101  3494511  3494512  332996320  3498013  3498013    3329129100  3492E00  3329193101  3494515  3494514  3329963203  3498013  3498015    3329129100  3492F0  3329193101  3494515  3494516  3329963203  3498015  3498015    332912100  3492F0  3329193113  3494515 <td< td=""><td>3329123 pt</td><td>37284 pt</td><td></td><td>3329191205</td><td>3494441</td><td>3494441</td><td></td><td>34892</td><td>34892</td></td<>	3329123 pt	37284 pt		3329191205	3494441	3494441		34892	34892
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3329127	3329125	3492C	3492C	3329193 pt	34298 pt	34298 pt			
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332912B				3329193107	3494514	3494514 3494515	3329963203 3329963205	3498015 3498017	3498015
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332912F pt  3492F1  33291321  3494523  332996WYWY pt  3353002 pt  3353002 pt    332912F pt  37284 pt  3329133321  3494532  3494532  332996WYWY pt  3353002 pt  3498002    332912F pt  37284 pt  3329133325  3494532  3494534  332996WYWY pt  3498002  3498002    332912F 100 pt  3728400 pt  3329133327  3494534  3494537  3329970101  35430  35430    332912F 100 pt  3728403 pt  3728473 pt  3329193327  3494544  3494544  3329970101  3543011  3543011    332912F 100 pt  3728473 pt  3329193331  3494544  3494544  3329970206  3543098  3543008    332912F 100 pt  3728473 pt  3329193333  3494547  3494547  3329970206  3543000  3543000    332912F 100 pt  3728478 pt  3329193335  3494555  3494585  33299707WW  3543000  3543000    332912F 100 pt  3728478 pt  3329193337  3494585  33299707WW  3543000  3543002    332912F 100 pt  3728478 pt  3329193337	332912D100	3492G00	3492G00	3329193319	3494521	3494521	332996WYWW pt	3353000 pt 3498000 pt	3353000 pt 3498000 pt
332912F100 pt  3492H00  3492H00  3492H00  349434  339434    332912F100 pt  3728400 pt  3728400 pt  3728400 pt  3728400 pt  35430  35430    332912F100 pt  3728403 pt  3728473 pt  3329193327  3494547  3329970101  3543011  3543011    332912F100 pt  3728403 pt  3728475 pt  3329193331  3494544  3494544  3329970206  3543008  3543000    332912F100 pt  3728403 pt  3728475 pt  3329193331  3494544  3494547  332997070206  3543008  3543000    332912F100 pt  3728403 pt  3728485 pt  3329193335  3494545  3494585  33299707WW  3543000  3543000    332912F100 pt  3728403 pt  3728485 pt  3329193337  3494585  33299707WW  3543002  3543002    332912H  3492J  3492J  3229193337  3494589  3329980				3329193323	3494532	3494532	332996WYWY pt	3353002 pt	
332912F100 pt  3728403 pt  3728473 pt  3729193333  3494544  33299707WW  3543000  3543000    332912F100 pt  3728485 pt  3729193337  3494585  3429862  3429862  3429800  329980110  343101  343101    332912H100  3492J00  332919337W pt  3429800 pt  3429800 pt  322980110  343100  3431001    33291212H100  3492J00  33291937WV pt  3494500 pt  332998010 <td>332912F100 pt</td> <td>3492H00</td> <td>3492H00</td> <td>3329193327</td> <td>3494537</td> <td>3494537</td> <td>3329970</td> <td></td> <td></td>	332912F100 pt	3492H00	3492H00	3329193327	3494537	3494537	3329970		
332912F100 pt 3728403 pt 3728483 pt 3329193335 3494545	332912F100 pt	3728403 pt	3728473 pt	3329193331	3494544	3494544	3329970206	3543098	3543098
332912H    3492J    3492J    3492J    329193337    3494599    3429602    332980	332912F100 pt	3728403 pt	3728483 pt	3329193335	3494585	3494585	3329970YWW		
3329193YWV pt 3494500 pt 3494500 pt 3329980290 3431098 3431098 3431098	332912H	3492J	3492J	3329193337	3494599	3494599	3329980	34310	34310 3431010
332912J100 3492K00 3492K00 332919W pt 34290 pt 3329980YWY 3431002 3431002				3329193YWV pt	3494500 pt		3329980290	3431098	3431098
	332912J100	3492K00	3492K00	332919W pt	34290 pt	34290 pt			3431002

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#### MANUFACTURING-INDUSTRY SERIES

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
3329991 3329991101		34971 3497132	332999AYWV	3499500	3499500	332999GYWV pt	3999900 pt	3999900 pt
3329991101 3329991106			332999G pt	32918 pt	32918 pt	332999W pt	32910 pt	32910 pt
3329991111	3497137 3497100		332999G pt	34323 pt	34323 pt	332999W pt	34320 pt	34320 pt
3329993	34973	34973	332999G pt	34945 pt	34945 pt	332999W pt	34940 pt	34940 pt
3329993101		3497352	332999G pt	34998 pt	34998 pt	332999W pt	34970 pt	34970 pt
	3497358		332999G pt	35373 pt	35373 pt	332999W pt	34990 pt	34990 pt
	3497300		332999G pt	39999 pt	39999 pt	332999W pt	35370 pt	35370 pt
3329994 3329994101	3599411		332999G101 332999G106	3499811 3499819	3499811	332999W pt	35990 pt	35990 pt
	3599413		332999G189	3494571		332999W pt	39990 pt	39990 pt
	3599415		332999G301	3499829	3499829	332999WYWW pt	3291000 pt	3291000 pt
3329994121			332999G303 332999G305	3499839	3499839 3537331	332999WYWW pt	3432000 pt	3432000 pt
3329994YWV			332999G306 pt	3537331 3999991 pt		332999WYWW pt	3494000 pt 3497000 pt	3494000 pt 3497000 pt
		•	332999G306 pt	3999991 pt	3999942 pt	332999WYWW pt	3499000 pt	3499000 pt
	34992		332999G306 pt	3999991 pt		332999WYWW pt	3537000 pt	3537000 pt
	3499211		332999G306 pt	3999991 pt	3999999 pt	332999WYWW pt	3599000 pt	3599000 pt
3329997106					•	332999WYWW pt	3999000 pt	3999000 pt
3329997YWV	3499200	3499200	332999G313	3291831	3291831	332999WYWY pt	3291002 pt	3291002 pt
3329999	34993	34993	332999G316	3291835		332999WYWY pt	3432002 pt	3432002 pt
	3499300		332999G399 pt	3432329	3432332 pt			
0000001	0.4005	0.4005	332999G399 pt	3499898	3499899 pt	332999WYWY pt	3494002 pt	3494002 pt
332999A		34995 3499511	332999GYWV pt	3291800 pt	3291800 pt	332999WYWY pt 332999WYWY pt	3497002 pt	3497002 pt
332999A101			332999GYWV pt	3432300 pt			3499002 pt	3499002 pt
	3499521		332999GYWV pt	3494500 pt 3499800 pt		332999WYWY pt 332999WYWY pt	3537002 pt 3599002 pt	3537002 pt 3599002 pt
	3499539		332999GYWV pt	3537300 pt		332999WYWY pt	3999002 pt	3999002 pt
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