All Other Miscellaneous Chemical Product and Preparation Manufacturing

1997

Issued November 1999

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1997 Economic Census *Manufacturing* Industry Series

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-- Not applicable for this report.

Introduction to the Economic Census

PURPOSES AND USES OF THE ECONOMIC CENSUS

The economic census is the major source of facts about the structure and functioning of the Nation's economy. It provides essential information for government, business, industry, and the general public. Title 13 of the United States Code (Sections 131, 191, and 224) directs the Census Bureau to take the economic census every 5 years, covering years ending in 2 and 7.

The economic census furnishes an important part of the framework for such composite measures as the gross domestic product estimates, input/output measures, production and price indexes, and other statistical series that measure short-term changes in economic conditions. Specific uses of economic census data include the following:

- Policymaking agencies of the Federal Government use the data to monitor economic activity and assess the effectiveness of policies.
- State and local governments use the data to assess business activities and tax bases within their jurisdictions and to develop programs to attract business.
- Trade associations study trends in their own and competing industries, which allows them to keep their members informed of market changes.
- Individual businesses use the data to locate potential markets and to analyze their own production and sales performance relative to industry or area averages.

ALL-NEW INDUSTRY CLASSIFICATIONS

Data from the 1997 Economic Census are published primarily on the basis of the North American Industry Classification System (NAICS), unlike earlier censuses, which were published according to the Standard Industrial Classification (SIC) system. NAICS is in the process of being adopted in the United States, Canada, and Mexico. Most economic census reports cover one of the following NAICS sectors:

- 21 Mining
- 22 Utilities
- 23 Construction
- 31-33 Manufacturing
- 42 Wholesale Trade
- 44-45 Retail Trade
- 48-49 Transportation and Warehousing
- 51 Information

- 52 Finance and Insurance
- 53 Real Estate and Rental and Leasing
- 54 Professional, Scientific, and Technical Services
- 55 Management of Companies and Enterprises
- 56 Administrative and Support and Waste
 - Management and Remediation Services
- 61 Educational Services
- 62 Health Care and Social Assistance
- 71 Arts, Entertainment, and Recreation
- 72 Accommodation and Foodservices
- 81 Other Services (except Public Administration)

(Not listed above are the Agriculture, Forestry, Fishing, and Hunting sector (NAICS 11), partially covered by the census of agriculture conducted by the U.S. Department of Agriculture, and the Public Administration sector (NAICS 92), covered by the census of governments conducted by the Census Bureau.)

The 20 NAICS sectors are subdivided into 96 subsectors (three-digit codes), 313 industry groups (four-digit codes), and, as implemented in the United States, 1170 industries (five- and six-digit codes).

RELATIONSHIP TO SIC

While many of the individual NAICS industries correspond directly to industries as defined under the SIC system, most of the higher level groupings do not. Particular care should be taken in comparing data for retail trade, wholesale trade, and manufacturing, which are sector titles used in both NAICS and SIC, but cover somewhat different groups of industries. The industry definitions discuss the relationships between NAICS and SIC industries. Where changes are significant, it will not be possible to construct time series that include data for points both before and after 1997.

For 1997, data for auxiliary establishments (those functioning primarily to manage, service, or support the activities of their company's operating establishments, such as a central administrative office or warehouse) will not be included in the sector-specific reports. These data will be published separately.

GEOGRAPHIC AREA CODING

Accurate and complete information on the physical location of each establishment is required to tabulate the census data for the states, metropolitan areas (MAs), counties, parishes, and corporate municipalities including cities, towns, villages, and boroughs. Respondents were

1997 ECONOMIC CENSUS

required to report their physical location (street address, municipality, county, and state) if it differed from their mailing address. For establishments not surveyed by mail (and those single-establishment companies that did not provide acceptable information on physical location), location information from Internal Revenue Service tax forms is used as a basis for coding.

BASIS OF REPORTING

The economic census is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each store, factory, shop, or other location. Each establishment is assigned a separate industry classification based on its primary activity and not that of its parent company.

DOLLAR VALUES

All dollar values presented are expressed in current dollars; i.e., 1997 data are expressed in 1997 dollars, and 1992 data, in 1992 dollars. Consequently, when making comparisons with prior years, users of the data should consider the changes in prices that have occurred.

All dollar values are shown in thousands of dollars.

AVAILABILITY OF ADDITIONAL DATA

Reports in Print and Electronic Media

All results of the 1997 Economic Census are available on the Census Bureau Internet site (www.census.gov) and on compact discs (CD-ROM) for sale by the Census Bureau. Unlike previous censuses, only selected highlights are published in printed reports. For more information, including a description of electronic and printed reports being issued, see the Internet site, or write to U.S. Census Bureau, Washington, DC 20233-8300, or call Customer Services at 301-457-4100.

Special Tabulations

Special tabulations of data collected in the 1997 Economic Census may be obtained, depending on availability of time and personnel, in electronic or tabular form. The data will be summaries subject to the same rules prohibiting disclosure of confidential information (including name, address, kind of business, or other data for individual business establishments or companies) that govern the regular publications.

Special tabulations are prepared on a cost basis. A request for a cost estimate, as well as exact specifications on the type and format of the data to be provided, should be directed to the Chief of the division named below, U.S. Census Bureau, Washington, DC 20233-8300. To discuss a special tabulation before submitting specifications, call the appropriate division:

Manufacturing and Construction Division	301-457-4673
Service Sector Statistics Division	301-457-2668

HISTORICAL INFORMATION

The economic census has been taken as an integrated program at 5-year intervals since 1967 and before that for 1954, 1958, and 1963. Prior to that time, individual components of the economic census were taken separately at varying intervals.

The economic census traces its beginnings to the 1810 Decennial Census, when questions on manufacturing were included with those for population. Coverage of economic activities was expanded for the 1840 Decennial Census and subsequent censuses to include mining and some commercial activities. The 1905 Manufactures Census was the first time a census was taken apart from the regular decennial population census. Censuses covering retail and wholesale trade and construction industries were added in 1930, as were some covering service trades in 1933. Censuses of construction, manufacturing, and the other business service censuses were suspended during World War II.

The 1954 Economic Census was the first census to be fully integrated: providing comparable census data across economic sectors, using consistent time periods, concepts, definitions, classifications, and reporting units. It was the first census to be taken by mail, using lists of firms provided by the administrative records of other Federal agencies. Since 1963, administrative records also have been used to provide basic statistics for very small firms, reducing or eliminating the need to send them census questionnaires.

The range of industries covered in the economic censuses expanded between 1967 and 1992. The census of construction industries began on a regular basis in 1967, and the scope of service industries, introduced in 1933, was broadened in 1967, 1977, and 1987. While a few transportation industries were covered as early as 1963, it was not until 1992 that the census broadened to include all of transportation, communications, and utilities. Also new for 1992 was coverage of financial, insurance, and real estate industries. With these additions, the economic census and the separate census of governments and census of agriculture collectively covered roughly 98 percent of all economic activity.

Printed statistical reports from the 1992 and earlier censuses provide historical figures for the study of longterm time series and are available in some large libraries. All of the census reports printed since 1967 are still available for sale on microfiche from the Census Bureau. CD-ROMs issued from the 1987 and 1992 Economic Censuses contain databases including nearly all data published in print, plus additional statistics, such as ZIP Code statistics, published only on CD-ROM.

SOURCES FOR MORE INFORMATION

More information about the scope, coverage, classification system, data items, and publications for each of the economic censuses and related surveys is published in the *Guide to the 1997 Economic Census and Related Statistics* at www.census.gov/econguide. More information on the methodology, procedures, and history of the censuses will be published in the *History of the 1997 Economic Census* at www.census.gov/econ/www/history.html.

ABBREVIATIONS AND SYMBOLS

The following abbreviations and symbols are used with the 1997 Economic Census data:

- A Standard error of 100 percent or more.
- D Withheld to avoid disclosing data of individual companies; data are included in higher level totals.
- F Exceeds 100 percent because data include establishments with payroll exceeding revenue.
- N Not available or not comparable.
- Q Revenue not collected at this level of detail for multiestablishment firms.
- S Withheld because estimates did not meet publication standards.

- V Represents less than 50 vehicles or .05 percent.
- X Not applicable.
- Y Disclosure withheld because of insufficient coverage of merchandise lines.
- Z Less than half the unit shown.
- a 0 to 19 employees.
- b 20 to 99 employees.
- c 100 to 249 employees.
- e 250 to 499 employees.
- f 500 to 999 employees.
- g 1,000 to 2,499 employees.
- h 2,500 to 4,999 employees.
- i 5,000 to 9,999 employees.
- j 10,000 to 24,999 employees.
- k 25,000 to 49,999 employees.
- l 50,000 to 99,999 employees.
- m 100,000 employees or more.
- p 10 to 19 percent estimated.
- q 20 to 29 percent estimated.
- r Revised.
- s Sampling error exceeds 40 percent.
- nec Not elsewhere classified.
- nsk Not specified by kind.
- Represents zero (page image/print only).
- (CC) Consolidated city.
- (IC) Independent city.

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Manufacturing

SCOPE

The 1997 Economic Census – Manufacturing covers all manufacturing establishments with one or more paid employees. Manufacturing is defined as the mechanical, physical, or chemical transformation of materials or substances into new products. The assembly of components into new products is also considered manufacturing, except when it is appropriately classified as construction.

Establishments in the manufacturing sector are often described as plants, factories, or mills and typically use power-driven machines and materials-handling equipment. Also included in the manufacturing sector are some establishments that make products by hand, like custom tailors and the makers of custom draperies. While manufacturers typically do not sell to the public, some establishments like bakeries and candy stores that make products on the premises may be included.

While logging and publishing are no longer in the scope of manufacturing, data for these industries are included in the manufacturing industry reports, but are not included in the manufacturing state, summary, and other reports.

GENERAL

This report, from the 1997 Economic Census – Manufacturing, is one of a series of 480 industry reports and 51 geographic area reports, each of which provides statistics for individual industries or states, respectively. Seven of the industry reports are for industries no longer in the manufacturing sector but are included with manufacturing for the 1997 census year. Also included for this sector are General, Product, and Materials Consumed Summary reports, a special report on Concentration Ratios in Manufacturing, and data files on Location of Manufacturing Plants.

Each industry report presents data for a six-digit North American Industry Classification System (NAICS) industry. A description of the particular NAICS industry may be found in Appendix B. These reports include such statistics as number of establishments, employment, payroll, value added by manufacture, cost of materials consumed, value of shipments, capital expenditures, etc. Explanations of these and other terms may be found in Appendix A. The industry reports also include data for states with 100 employees or more in the industry.

State reports, which include the District of Columbia, present similar statistics at the "all manufacturing" level for each state and its metropolitan areas (MAs) with 250 employees or more, and for counties, consolidated cities, and places with 500 employees or more. The state reports also include six-digit NAICS level data for industries with 100 employees or more in the state.

The General Summary report contains industry and geographic area statistics summarized in one report. It includes higher levels of aggregation than the industry and state reports, as well as revisions to the data made after the release of the industry and state reports.

The Products and Materials Consumed reports summarize the products and materials data published in the industry reports. The Product Summary report also includes data from the Current Industrial Reports (CIR) and a special table with data for products that are primary to more than one industry, which are not in the industry reports.

The Concentration Ratios report publishes data on the percentage of value of shipments accounted for by the 4-, 8-, 20-, and 50-largest companies for each manufacturing industry. Also shown in this report are Hirschmann-Herfindahl Indexes for each industry.

The Location of Manufacturing data files contain statistics on the number of establishments for the three- and six-digit NAICS industry by state, county, place, and ZIP Code by employment-size of the establishment.

GEOGRAPHIC AREAS COVERED

Statistics at the six-digit NAICS industry level are shown for states and the District of Columbia in both the state and industry reports for cells with 100 employees or more.

The state reports also include data at the "all manufacturing" level for a variety of geographies that meet the employment criteria.

Data are available for the metropolitan areas (MAs) with 250 employees or more. The term MA is a general term used to encompass all of the specifically defined metropolitan areas. A consolidated metropolitan statistical area (CMSA) is made up of two or more contiguous primary metropolitan statistical areas (PMSAs) with a combined population of at least 1 million. A PMSA is a subdivision of a CMSA that demonstrates very strong internal economic and social links separate from the ties to other portions of the CMSA. A metropolitan statistical area (MSA) is an integrated economic and social unit with a population of at least 50,000. An MA is made up of one or more counties meeting standards of metropolitan character. In New England, cities and towns, rather than counties, are the component geographic units. Determination of the MAs was made by the Office of Management and Budget (OMB) as of June 30, 1997. The population estimates were from the 1990 Census of Population or a subsequent special census. When applicable, the make-up of an MA is included in Appendix E. Changes to geographical boundaries are noted in Appendix D.

The state reports include data for counties with 500 employees or more. These are the primary divisions of states, except in Louisiana where they are called parishes and in Alaska where they are called boroughs and census areas. Maryland, Missouri, Nevada, and Virginia have one or more places that are independent of county organizations. These places are treated as counties and places. The counties and places are defined as of January 1, 1997.

The state reports include data for places with 500 employees or more. Places are typically cities, towns, and villages. They may be incorporated municipalities, semiindependent municipalities, special economic urban areas (SEUAs), or other place equivalents.

The state reports also include data for consolidated cities with 500 employees or more. Consolidated cities are made up of separately incorporated municipalities.

COMPARABILITY OF THE 1992 AND 1997 CENSUSES

The adoption of the North American Industry Classification System (NAICS) has had a major impact on the comparability of data between the 1992 and 1997 censuses. Approximately half of the industries in the manufacturing sector of NAICS do not have comparable industries in the Standard Industrial Classification (SIC) system that was used in the past. If industries are not comparable between the two censuses, historic data are not shown. When applicable, Appendix G shows the product class and product comparability between the two systems.

While most of the change affecting the manufacturing sector was change within the sector, some industries left manufacturing and others came into manufacturing. Prominent among those leaving manufacturing are logging and portions of publishing. Prominent among the industries coming into the manufacturing sector are bakeries, candy stores where candy is made on the premises, custom tailors, makers of custom draperies, and tire retreading. Data for the industries coming into manufacturing as well as those leaving manufacturing are included in the manufacturing industry report series for 1997. However, the state and summary reports only include data for industries in the NAICS definition of manufacturing. Another change resulting from the conversion to NAICS is that data for central administrative offices (CAOs) associated with manufacturing are not included along side the manufacturing data. This change affects data in the state reports and the general summary.

DISCLOSURE

In accordance with Federal law governing census reports (Title 13 of the United States Code), no data are published that would disclose the operations of an individual establishment or company. However, the number of establishments classified in a specific industry or geography is not considered a disclosure, and may be released even when other information is withheld.

The disclosure analysis for the industry statistics files is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed except for capital expenditures. However, the suppressed data are included in higher-level totals. A separate disclosure analysis is performed for capital expenditures that can be suppressed even though value of shipments data are published.

AVAILABILITY OF MORE FREQUENT ECONOMIC DATA

The Census Bureau conducts the Annual Survey of Manufactures (ASM) in each of the 4 years between the economic censuses. The ASM is a probability-based sample of approximately 58,000 establishments and collects many of the same industry statistics (including employment, payroll, value of shipments, etc.) as the economic census. However, there are selected statistics not included in the ASM. Among these are the number of companies and establishments, detailed product and materials data, and substate geographic data.

In addition to the ASM, the Census Bureau conducts a Current Industrial Reports (CIR) program. The CIR publishes detailed product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. For the 1997 Economic Census – Manufacturing, the annual CIR data are included in the Product Summary report.

The Census Bureau also conducts the monthly Manufacturers' Shipments, Inventories, and Orders (M3) program, which publishes detailed statistics for manufacturing industries at the U.S. level.

Table 1. Industry Statistics on NAICS Basis With Distribution Among 1987 SIC-Based Industries: 1997

NAICS			All	All employees Production workers			ers				Total capital		
or SIC code	or SIC Industry		estab- lish- ments ²	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	tures	
325998	All other miscellaneous chemical product &												
281930	preparation mfg	986	1 149	35 897	1 416 948	21 536	43 613	688 340	6 791 694	6 053 715	12 817 596	613 013	
	Industrial inorganic chemicals, n.e.c. (pt)	N	22	1 484	65 448	971	2 213	38 727	284 409	98 458	380 156	30 402	
289940	Chemical preparations, n.e.c. (pt)	N	1 118	33 841	1 332 904	20 123	40 446	638 715	6 451 847	5 929 085	12 356 816	581 682	
395210 399950	Lead pencils & art goods (pt) Manufacturing industries, n.e.c.	N	-	-	-	-	-	-	-	-	-	-	
	(pt)	N	9	572	18 596	442	954	10 898	55 438	26 172	80 624	929	

[NAICS codes appear in bold type. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control. ²Includes establishments with payroll at any time during the year.

Table 2. Industry Statistics for Selected States: 1997

[States that are disclosures or with less than 100 employees are not shown. For explanation of terms, see appendixes. For meaning of abbreviations and symbols, see introductory text]

			All shments	All emp	oloyees	Pr	oduction work	ers				
Industry and geographic area	E1	Total	With 20 em- ploy- ees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
325998, ALL OTHER MISCELLANEOUS CHEMICAL PRODUCT & PREPARATION MFG												
United States	2	1 149	424	35 897	1 416 948	21 536	43 613	688 340	6 791 694	6 053 715	12 817 596	613 013
Arizona	4 1 2 3 1	14 11 114 36 40	4 3 30 13 16	205 389 2 308 811 1 701	6 205 13 417 80 163 26 667 62 328	109 234 1 342 478 1 037	202 486 2 618 843 2 273	3 300 5 912 41 966 13 375 31 211	35 396 46 486 431 250 87 085 380 107	19 382 90 141 300 935 91 203 448 120	54 750 135 516 728 970 179 946 824 791	2 270 9 889 24 749 6 361 21 563
Illinois Indiana Kansas Kentucky Louisiana	2 3 4 - 2	67 26 13 11 22	32 9 8 3 4	3 000 483 775 406 284	129 391 16 133 26 373 17 490 9 531	1 819 316 523 298 196	3 633 614 1 086 701 423	66 893 6 907 14 229 12 998 6 236	1 010 371 73 302 112 893 93 881 73 536	940 084 91 950 69 225 36 219 59 104	1 950 343 160 530 182 243 130 697 132 569	68 388 7 301 38 145 3 085 4 427
Maryland	1 - 2 2 -	15 23 44 16 20	6 11 20 5 6	310 2 088 1 947 493 358	11 080 105 858 86 697 18 599 10 357	201 1 156 980 315 224	394 2 406 2 103 669 370	5 358 41 881 37 614 8 815 5 414	65 360 289 586 319 387 64 853 43 331	49 268 265 375 246 832 34 418 42 045	115 194 556 238 570 813 99 252 85 377	4 269 32 237 20 409 2 300 1 742
New Jersey New Mexico North Carolina Ohio Pennsylvania	2 7 - 3 2	55 5 41 89 61	19 2 9 40 28	1 330 204 1 790 3 012 1 667	53 923 4 190 80 744 112 780 60 857	729 161 1 170 1 789 993	1 522 305 2 132 3 431 2 087	22 776 2 838 34 208 54 781 30 647	349 768 12 517 329 586 525 662 321 779	219 077 12 373 315 322 389 244 370 954	566 967 24 947 634 272 914 528 684 407	10 306 865 29 842 38 911 19 752
South Carolina Texas Utah Washington Wisconsin	- 2 5 1	18 127 10 19 26	7 50 4 6 12	963 3 722 386 321 528	42 106 145 094 10 215 13 092 19 828	636 2 378 265 160 268	1 577 4 778 420 342 504	23 507 73 169 6 358 5 298 8 105	186 570 720 959 42 791 89 139 97 838	173 259 667 204 25 832 80 569 113 688	356 081 1 397 604 67 376 170 093 210 130	13 509 64 047 3 215 4 052 3 446

* Hawaii has no incorporated places in the sense of functioning governmental units; however, in agreement with Hawaiian law, the Bureau of the Census reports data for census designated places (CDPs) which have been designated as place equivalents. Those CDPs, only for the state of Hawaii, with 2,500 or more population are recognized.

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

Table 3. Detailed Statistics by Industry: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Value	Item	Value
325998, ALL OTHER MISCELLANEOUS CHEMICAL PRODUCT & PREPARATION MFG		325998, ALL OTHER MISCELLANEOUS CHEMICAL PRODUCT & PREPARATION MFG-Con.	
Companies ¹ number.	986	Value added \$1,000	6 791 694
All establishments	1 149 725 348 76	Total inventories, beginning of year \$1,000 Finished goods inventories, beginning of year \$1,000 Work-in-process inventories, beginning of year \$1,000 Materials and supplies inventories, beginning of year \$1,000	1 388 267 699 854 175 870 512 543
All employees number Total compensation ² \$1,000. Annual payroll \$1,000. Total fringe benefits \$1,000.	35 897 1 772 243 1 416 948 355 295	Total inventories, end of year \$1,000. Finished goods inventories, end of year \$1,000. Work-in-process inventories, end of year \$1,000. Materials and supplies inventories, end of year \$1,000.	1 422 827 743 550 159 987 519 290
Production workers, average for yearnumber Production workers on March 12number	21 536 21 474	Gross book value of total assets at beginning of year\$1,000 Total capital expenditures (new and used)\$1,000 Capital expenditures for buildings and other structures	6 268 633 613 013
Production workers on May 12	21 450 21 601	(new and used)\$1,000	107 641
Production workers on November 12 number Production-worker hours	21 619 43 613	Total retirements ² \$1,000	505 372 196 453
Production-worker wages \$1,000	688 340	Gross book value of total assets at end of year \$1,000	6 685 193
Total cost of materials \$1,000.	6 053 715	Total depreciation during year ² \$1,000	371 265
Cost of materials, parts, containers, etc., consumed	5 146 483 637 024 107 377 102 607	Total rental payments ² \$1,000 Buildings and other structures rental payments ² \$1,000 Machinery and equipment rental payments ² \$1,000	74 122 30 850 43 272
Cost of contract work\$1,000	60 224	structures ³ \$1.000	15 479
Quantity of electricity purchased for heat and power	1 922 750 37 909	Response coverage ratio ⁴ percent Cost of purchased services for the repair of machinery and	79
Total value of shipments\$1.000	12 817 596	equipment ³ \$1,000 Response coverage ratio ⁴ percent	115 169 79
Primary products value of shipments \$1,000	10 681 184	Cost of purchased communications services ³	18 648
Secondary products value of shipments	1 108 507 1 027 905	Response coverage ratio ⁴ percent Cost of purchased legal services ³ \$1,000	79 11 593
Value of resales \$1,000	896 292	Response coverage ratio ⁴ percent.	79
Contract receipts\$1,000 Other miscellaneous receipts\$1,000.	75 224 56 389		5 190 79
Primary products specialization ratio percent.	90	Cost of purchased advertising services ³	22 581 79
Value of primary products shipments made in all industries \$1,000 Value of primary products shipments made in this industry \$1,000	11 803 944 10 681 184	Cost of purchased software and other data processing	5 888
Value of primary products shipments made in other		Response coverage ratio ⁴ percent.	79
industries\$1,000	1 122 760	Cost of purchased refuse removal (including hazardous waste) services ³ \$1,000	31 261
Coverage ratio percent.	90	Response coverage ratio ⁴ percent.	79

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control. ²These items are collected in the ASM and estimated for the remaining establishments; therefore, the levels of estimation are higher than for other items in the table. ³Based on ASM sample data. ⁴A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those ASM establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note: The amounts shown for purchased services reflect only those services that establishments purchase from other companies.

Table 4. Industry Statistics by Employment Size: 1997

			All shments	All emp	oloyees	Pr	oduction work	ers				
Employment size class	E1	Total	With 20 em- ploy- ees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
325998, ALL OTHER MISCELLANEOUS CHEMICAL PRODUCT & PREPARATION MFG												
All establishments	2	1 149	424	35 897	1 416 948	21 536	43 613	688 340	6 791 694	6 053 715	12 817 596	613 013
Establishments with 1 to 4 employees Establishments with 5 to 9 employees Establishments with 10 to 19 employees Establishments with 20 to 49 employees Establishments with 50 to 99 employees Establishments with 100 to 249	4 3 2 3	305 176 244 242 106	- - 242 106	682 1 211 3 384 7 502 7 190	22 375 42 386 125 347 276 951 263 500	474 723 1 915 4 245 4 158	790 1 279 3 649 8 344 8 129	12 219 20 884 57 019 121 866 125 727	105 545 202 052 651 221 1 262 762 1 354 440	141 115 163 294 593 464 1 192 402 1 239 739	247 542 363 813 1 236 444 2 458 171 2 599 738	7 046 12 584 40 445 88 760 89 478
employees Establishments with 250 to 499	1	57 15	57 15	8 641 4 577	347 196 193 308	5 099 3 336	10 904 6 773	170 258 111 035	1 401 471 1 168 149	1 258 908 1 196 299	2 646 131 2 346 892	202 473 78 513
employees Establishments with 500 to 999 employees Establishments with 1.000 to 2.499	-	4	4	2 710	145 885	1 586	3 745	69 332	646 054	268 494	2 346 892 918 865	93 714
employees Establishments with 2,500 employees or more	-	-	-	-	-	-	-	-		-	-	-
Administrative records ²	8	280	-	1 351	37 963	876	1 349	21 464	152 581	146 348	299 804	16 905

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more. ²Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Table 5. Industry Statistics by Industry and Primary Product Class Specialization: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS industry or		All	All employees		Production workers			Value added			Total capital
product class code	Industry or primary product class	estab- lish- ments	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	expendi- tures (\$1,000)
325998	All other miscellaneous chemical product & preparation mfg	1 149	35 897	1 416 948	21 536	43 613	688 340	6 791 694	6 053 715	12 817 596	613 013
3259981	Evaporated salt (bulk, pressed blocks, and packaged), except table										
3259984 3259987	salt Matches Gelatin, except ready-to-eat	25 5	2 424 555	92 554 18 232	1 852 429	4 180 934	67 076 10 692	324 329 54 627	120 574 25 578	451 691 79 219	D D
325998A 325998E 325998H	desserts Water treating compounds Automotive chemicals Chemical preparations, nec, including	9 123 40	1 749 4 888 1 496	76 637 183 005 53 052	1 260 2 456 830	2 891 4 578 1 644	49 051 72 316 21 160	274 837 1 578 468 311 537	298 023 1 140 107 431 516	558 227 2 718 786 744 169	69 715 59 369 22 759
323330N	essential oils	364	17 177	738 185	10 039	21 131	336 890	3 331 036	3 186 355	6 489 553	315 578

Table 6a. Products Statistics: 1997 and 1992

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			19	97			19	92	
NAICS		Number of		Product	shipments	Number of companies		Product	shipments
product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
325998	All other miscellaneous chemical products	N	x	x	11 803 944	N	x	x	N
3259981	Evaporated salt (bulk, pressed blocks, and packaged), except table salt	N	х	х	408 210	N	x	х	N
32599811	Evaporated salt (bulk, pressed blocks, and packaged), except table salt	N	x	х	408 210	N	x	х	N
3259981100	Evaporated salt (bulk, pressed blocks, and packaged), except table salt	13	x	P4 591.4	408 210	N	x	N	N
3259984	Matches	N	х	х	53 406	N	x	х	62 222
32599841 3259984100	Matches	N 3	X X	X X	53 406 53 406	N 9	XX	X X	N 62 222
3259987	Gelatin, except ready-to-eat desserts (including food grade, pharmaceutical,	N	×			N	×	×	214.070
32599871	photographic, unfilled capsules, etc.) Gelatin, except ready-to-eat desserts	N N	x x	X X	445 300 445 300	N N	x x	X X	314 076 N
3259987111	Food grade gelatin, excluding ready-to- eat desserts, pharmaceutical, and								
3259987121	photographic gradesmillb Pharmaceutical grade gelatin, except unfilled capeulage millb	9 5	x x	S P20.8	136 189 59 779	7	x x	51.5 29.3	87 855 54 133
3259987131	unfilled capsules								
3259987Y	gelatin) mil lb Gelatin, except ready-to-eat desserts,	8	Х	S	249 332	5	X	D	D
3259987YWV	Gelatin, except ready-to-eat desserts, Gelatin, except ready-to-eat desserts,	N	х	Х	-	N	x	х	Ν
	nsk	N	Х	Х	-	N	X	х	D
325998A	Water treating compounds	N	X	X	2 097 455	N	X	X	N
325998A1 325998A111 325998A121	Water treating compounds Swimming pool chemical preparations Cooling tower water treating	N 17 52	X X	X X 9168.8	2 097 455 465 230 256 032	N 25 65	X X X	X X 330.1	N 324 474 334 660
325998A131 325998A141	compoundsmil lb Boiler water treating compoundsmil lb Other water treating compoundsmil lb	66 74	X X X	°108.8 S P1 425.3	219 205 1 156 988	79 88	x x	204.7 1 395.9	213 129 1 031 660
325998AY 325998AYWV	Water treating compounds, nsk Water treating compounds, nsk	N N	X X	X X	-	N N	x x	X X	N N
325998E	Automotive chemicals	N	Х	х	690 311	N	х	х	Ν
325998E1 325998E111 325998E121 325998E131	Automotive chemicals Antifreeze preparations	N 33 5	X X X	X S X	690 311 305 440 14 633	N 42 N	X X X	X S X	N 370 493 N
325998E141	oils)Brake, transmission, and other	7	Х	Х	17 034	N	X	х	N
325998E151	automotive fluids	11 4	X X	X X	52 603 3 187	N N	X X	X X	N N
325998E161 325998E171	Carburetor and choke cleaners Deicers (windshield fluids, lock, etc.)	9 10	X X	X X	36 571 29 875	N	x	X X	N N
325998E181 325998E191 325998E1A1	Engine starting fluids Aerosol tire inflators Other automotive chemicals	5 5 22	X X X X X	X X X X X X	8 910 12 563 209 495	N N N	X X X	X X X	N N N
325998EY 325998EYWV	Automotive chemicals, nsk	N	X	X		N	x	X	N
325998H	Chemical preparations, nec, including essential oils @	N	х	х	6 411 055	N	x	х	N
325998H1	Chemical preparations, nec, including essential oils	N	х	х	5 443 215	N	x	х	N
325998H101	Citrus fruit essential oils (unblended, natural), including orange, lemon, and lime	15	x	S	79 714	16	x	°20.0	104 962
325998H103	Other essential oils (unblended, natural), including spearmint, peppermint, cedar wood, clove, and	15							
325998H106 325998H107	nutmeg oilsmil lb Fireworks Pyrotechnics (including flares, jet fuel	14 10	X X	S X	175 337 20 813	23 20	X X	^р 27.5 Х	149 945 22 915
325998H109	igniters, railroad torpedoes, tov pistol caps, etc.) Rubber processing preparations, including red lead and 2-	16	х	х	101 494	14	x	х	123 414
	mercaptoimidazoline rubber accelerator compositionmil lb	4	х	S	91 988	11	x	^p 50.5	48 950
325998H111	Concrete curing and floor hardening materials	29	х	х	226 582	31	x	х	113 935
325998H121	Drilling mud materials (mud thinners, thickeners, and purifiers)mil lb	16	x	S	122 372	14	x	98.7	48 971
325998H131	Chemical foundry supplies, including binders, core oils, core wash, etc.	14	х	x	279 293	20	x	x	240 480
325998H141 325998H151	Household tints and dyesmil lb Metal-treating compounds (nonoil-base) for nitriding, pickling, drawing, and cutting	42	x x	D	D 281 881	4 51	x x	D X	D 277 024

See footnotes at end of table.

MANUFACTURING-INDUSTRY SERIES

Table 6a. Products Statistics: 1997 and 1992-Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			19	997		1992				
NAICS		Number of companies		Product	shipments	Number of companies		Product	shipments	
product code	Product	with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
325998	All other miscellaneous chemical products—Con.									
325998H	Chemical preparations, nec, including essential oils @ –Con.									
325998H1	Chemical preparations, nec, including essential oils – Con.									
325998H161 325998H171 325998H181	Oil-treating compounds (nonoil-base)	14 16	X X	X S	180 780 201 718	16 27	X X	X 696.9	69 722 231 491	
325998H191	excluding drawing and printing inks	22	х	х	62 943	39	х	x	78 938	
325998H1A1	etc.)	17 19	X X	X S	41 877 229 279	34 30	X X	X S	187 585 181 233	
325998H1B1 325998H1C1	Lighter fluids (cigarette, charcoal, etc.)mil gal Waxes (animal, vegetable, mineral, including blends), except petroleum	3	х	D	D	12	х	46.9	61 078	
325998H1D1 325998H1E1	waxes and polishing preparations Distilled watermil gal Other industrial chemical specialties, including fluxes, plastics wood	20 9	X X	X D	261 708 D	18 12	X X	X S	D 48 150	
	preparations, embalming prepartions, etc	199	х	х	2 991 031	N	х	х	Ν	
325998HY 325998HYWV	Chemical preparations, nec, nsk Chemical preparations, nec, nsk	N N	X X	X X	967 840 967 840	N N	x x	x x	N N	
325998W	Miscellaneous chemical products, nec, nsk, total	N	х	х	1 698 207	N	x	x	Ν	
325998WY	Miscellaneous chemical products, nec, nsk, total	N	х	x	1 698 207	N	x	x	N	
325998WYWW	Miscellaneous chemical products, nec, nsk. for nonadministrative-record		~		1 000 207					
325998WYWY	establishments. Miscellaneous chemical products, nec, nsk, for administrative-record	N	X	X	1 420 447	N	X	x	N	
	establishments	N	Х	Х	277 760	N	Х	Х	N	

Additional information is available for this item; see Appendix F. @ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title. \$ This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: ^p 10 to 19 percent estimated; ^q 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Table 6b. Product Class Shipments for Selected States: 1997 and 1992

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1997. For meaning of abbreviations and symbols, see introductory text. For explanations of terms, see appendixes]

NAICS product class	Product class and geographic area	Value of product shipments (\$1,000)				
code		1997	1992			
3259981	EVAPORATED SALT (BULK, PRESSED BLOCKS, AND PACKAGED), EXCEPT TABLE SALT					
	United States	408 210	N			
	California Kansas	38 182 98 471	N N			
3259984	MATCHES					
	United States	53 406	62 222			
3259987	GELATIN, EXCEPT READY-TO-EAT DESSERTS (INCLUDING FOOD GRADE, PHARMACEUTICAL, PHOTOGRAPHIC, UNFILLED CAPSULES, ETC.)					
	United States	445 300	314 076			
	lowa	138 881	82 029			

See footnotes at end of table.

MANUFACTURING-INDUSTRY SERIES

Table 6b. Product Class Shipments for Selected States: 1997 and 1992-Con.

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1997. For meaning of abbreviations and symbols, see introductory text. For explanations of terms, see appendixes]

NAICS product class	Product class and geographic area	Value of prod (\$1,	luct shipments 000)
code		1997	1992
325998A	WATER TREATING COMPOUNDS		
	United States	2 097 455	N
	California	172 488	N
	Connecticut Florida	3 587 9 927	N N
	Georgia	374 006 380 692	N N N
		10 400	N
	Kansas	24 747	N
	Louisiana Michigan	37 817 47 481	N N
	Minnesota	4 805	Ň
	New Jersey	192 729	N
	Ohio Pennsylvania	124 081 187 178	N N N
	Tennessee	6 283	N
	Texas	253 055 26 441	N N
325998E	AUTOMOTIVE CHEMICALS		
	United States	690 311	N
	Indiana	6 602 24 528	N N
	Michigan Missouri	35 650	N
	Ohio	63 925 5 880	N N
	Oregon Pennsylvania	5 880 51 942 59 884	N N
	Texas	59 884	N N
325998H	CHEMICAL PREPARATIONS, NEC, INCLUDING ESSENTIAL OILS @		
	United States	6 411 055	N
	Arkansas	26 208	Ν
	California Colorado	288 370 22 001	N N
	Connecticut	79 872	N
	Florida	97 707	Ν
	Georgia	333 608	N
	Illinois Indiana	800 961 119 895	N
	Louisiana	178 552	N
	Maryland	91 952	Ν
	Massachusetts	343 649 393 383	N
	Minnesota	85 700	N N
	Missouri	42 891 34 736	N
		204 107	
	New Jersey New York	214 823	N N
	North Carolina Ohio	320 364 522 814	N
	Oklahoma	522 814 34 479	N
	Oregon	47 195	N
	Pennsylvania Rhode Island	322 118 15 119	N
	South Carolina	110 916	N
	Tennessee	139 927	Ν
	Texas	748 391	N
	Virginia Washington	42 752 112 881	N N
	West Virginia	5 504	N N
	Wisconsin	135 848	Ň

Additional information is available for this item; see Appendix F. @ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title. \$ This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

Table 7. Materials Consumed by Kind: 1997 and 1992

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS		19	97	1992		
material code	Material consumed	Quantity	Delivered cost (\$1,000)	Quantity	Delivered cost (\$1,000)	
325998	ALL OTHER MISCELLANEOUS CHEMICAL PRODUCT & PREPARATION MFG					
32221001 33240000 21230009 31100027 32518101	Paperboard containers, boxes, and corrugated paperboard	x x x x x	132 457 64 768 119 739 171 451 191 719	x x x x x		
325000A7 32519101 32510099 32410001 32521103	Industrial inorganic chemicals Wood rosin, turpentine, and other wood chemicals, including tall oil Synthetic organic chemicals, not elsewhere classified Refined petroleum products, including naphtha solvents, petrolatum, waxes, etc	x x x x x	630 280 59 791 829 716 298 981 199 600	x x x x x	N N N N N N N N N N N N N N N N N N N	
32610029 00970099 00971000	Plastics containers	X X X	118 849 1 795 988 533 144	× × ×	N N N	

 $\ensuremath{\texttt{\#}}$ Additional information is available for this item; see Appendix F.

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: ^p 10 to 19 percent estimated; ^q 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Appendix A. Explanation of Terms

BEGINNING- AND END-OF-YEAR INVENTORIES

Respondents were asked to report their beginning-ofyear and end-of-year inventories at cost or market. Effective with the 1982 Economic Census, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). Beginning in 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

Inventory Data by Stage of Fabrication

Total inventories and three detailed components (1) finished goods, (2) work-in-process, and (3) materials, supplies, fuels, etc., were collected.

When using inventory data by stage of fabrication for "all industries" and at the three-digit subsector level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by an establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for all publication levels.

COST OF MATERIALS

This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

Included in this item are:

- 1. Cost of parts, components, containers, etc.—Includes all raw materials, semifinished goods, parts, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year.
- 2. Cost of products bought and sold in the same condition.

- 3. Cost of fuels consumed for heat and power—Includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.
- 4. Cost of purchased electricity—The cost of purchased electric energy represents the amount actually used during the year for heat and power. In addition, information was collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.
- 5. Cost of contract work—This term applies to work done by others on materials furnished by the manufacturing establishment. The actual cost of the material is to be reported on the cost of materials, parts, and containers line of this item. The term "Contract Work" refers to the fee a company pays to another company to perform a service.

Specific Materials Consumed

In addition to the total cost of materials, which every establishment was required to report, information also was collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials which were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. If less than \$25,000 of a listed material was consumed by an establishment, the cost data could be reported in the "Cost of all other materials...," Census material code 00970099. Also, the cost of materials for small establishments for which administrative records or short forms were used was imputed into the "Materials not specified by kind," Census materials code 00971000.

Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive

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stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

COST OF PURCHASED SERVICES

Annual Survey of Manufactures (ASM) establishments were requested to provide information on the cost of purchased services for the repair of buildings and other structures, the repair of machinery, communication services, legal services, accounting and bookkeeping services, advertising, software and other data processing services, and refuse removal. Each of these items reflects the costs paid directly by the establishment and excludes salaries paid to employees of the establishment for these services.

Included in the cost of purchased services for the repair of buildings and machinery are payments made for all maintenance and repair work on buildings and equipment. Payments made to other establishments of the same company and for repair and maintenance of any leased property also are included. Extensive repairs or reconstruction that was capitalized is considered capital expenditures and is, therefore, excluded from this item. Repair and maintenance costs provided by an owner as part of a rental contract or incurred directly by an establishment in using its own work force also are excluded.

Included in the cost of purchased advertising services are payments for printing, media coverage, and other advertising services and materials.

Included in the cost of purchased software and other data processing services are all purchases by the establishment from other companies. Excluded are services provided by other establishments of the same company (such as by a separate data processing unit). Included in the cost of purchased refuse removal services are all costs of refuse removal services paid by the establishment, including costs for hazardous waste removal or treatment. Excluded are all costs included in rental payments or as capital expenditures.

Response Coverage Ratio

A response coverage ratio is a measure of the extent to which respondents report for an item. The estimate is made by calculating the ratio value of the weighted total employment data for all the ASM establishments that report the item to the weighted total employment data for all ASM establishments classified in an industry (reporters and non-reporters).

DEPRECIATION CHARGES FOR FIXED ASSETS

This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.

EMPLOYEES

This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period which included the 12th of the months specified on the report form. Included are all persons on paid sick leave, paid holidays, and paid vacations during these pay periods. Officers of corporations are included as employees; proprietors and partners of unincorporated firms are excluded. The "all employees" number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November.

Production Workers

This item includes workers (up through the linesupervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant's own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

All Other Employees

This item covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It includes sales (including driver-salespersons), sales delivery (highway truck drivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office functions, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment engaged in the construction of major additions or alterations utilized as a separate work force.

FRINGE BENEFITS

Fringe benefits are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of Federal old age and survivors' insurance, unemployment compensation, and workers' compensation. Payments for voluntary programs include all programs not specifically required by legislation whether they were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans. They exclude such items as companyoperated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees.

GROSS BOOK VALUE OF DEPRECIABLE ASSETS AT BEGINNING OF YEAR (BOY) AND END OF YEAR (EOY)

Total value of depreciable assets is collected on all census forms. It shows the value of depreciable assets for the beginning of year and end of year. The data encompass all fixed depreciable assets on the books of establishments. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are nondepreciable capital assets including inventories and intangible assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year rather than the final value of equipment put in place and buildings completed during the year. Accordingly, the value of assets at the end of the year includes the value of construction in progress.

In addition, respondents were requested to make certain that assets at the beginning of the year plus capital expenditures, less retirements, equaled assets at the end of the year.

NUMBER OF ESTABLISHMENTS AND COMPANIES

A separate report was required for each manufacturing establishment (plant) with one employee or more. An establishment is defined as a single physical location where manufacturing is performed. A company, on the other hand, is defined as a business organization consisting of one establishment or more under common ownership or control.

If the company operated at different physical locations, even if the individual locations were producing the same line of goods, a separate report was requested for each location. If the company operated in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on any employees, capital expenditures, inventories, or shipments from inventories during the year.

PAYROLL

This item includes the gross earnings of all employees on the payrolls of operating manufacturing establishments paid in the calendar year. Respondents were told they could follow the definition of payrolls used for calculating the Federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' social security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers of corporations; it excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payrolls of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all Federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' social security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' total supplemental labor costs (those required by Federal and state laws and those incurred voluntarily or as part of collective bargaining agreements).

PRODUCT CODES AND CLASSES OF PRODUCTS

NAICS United States industries are identified by a sixdigit code, in contrast to the four-digit SIC code. The longer code accommodates the large number of sectors and allows more flexibility in designing subsectors. Each

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product or service is assigned a ten-digit code. The product coding structure represents an extension by the Census Bureau of the six-digit industry classifications of the manufacturing and mining sectors. The classification system operates so that the industrial coverage is progressively narrower with the successive addition of digits. This is illustrated as follows:

NAICS level	NAICS code	Description
	NAICO COUE	Description
Industry	33461	Manufacturing and reproduction of magnetic and optical media
U.S. industry	334612	Reproduction of software
Product class	3346120	Prerecorded compact disc (except software), tape, and record repro- ducing
BLS link code	3346120X	
Product code	3346120XXX	

As in previous censuses, data were collected for most industries on the quantity and value of individual products shipped. In the 1997 census program, information was collected on the output of almost 10,000 individual product items.

In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products (ten-digit codes), and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits.

The list of products for which separate information was collected was prepared after consultation with industry and government representatives. Comparability with previous figures was given considerable weight in the selection of product categories so that comparable 1992 information is presented for most products.

Typically, both quantity and value of shipments information were collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers also was collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant (quantity produced and consumed) was collected. Typically, the information on production also was collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

PRIMARY PRODUCT CLASS CODE

This file presents selected statistics for establishments according to their degree of specialization in products primary to their industry. This field contains either the sixdigit North American Industrial Classification System (NAICS) industry code corresponding to all establishments in the industry, or the seven-digit NAICS product class code for all establishments within the industry that are specialized in a particular product class. Product class specialization is determined by evaluating the ratio of the largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment.

PRODUCTION-WORKER HOURS

This item covers hours worked or paid for at the plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave.

QUANTITY OF ELECTRIC ENERGY CONSUMED FOR HEAT AND POWER

Data on the cost of purchased electric energy were collected on all census forms. However, data on the quantity of purchased electric energy were collected only on the Annual Survey of Manufactures (ASM) form. In addition, information is collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.

RENTAL PAYMENTS

Total rental payments are collected on all census forms. However, the breakdown between rental payments for buildings and other structures and rental payments for machinery and equipment is collected only on the ASM forms. This item includes rental payments for the use of all items for which depreciation reserves would be maintained if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments. However, the book value (original cost) of these companyowned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

RETIREMENTS OF DEPRECIABLE ASSETS

Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during the calendar year. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent also was requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.

TOTAL CAPITAL EXPENDITURES (NEW AND USED)

For establishments in operation and any known plants under construction, manufacturers were asked to report their new and used expenditures for (1) permanent additions and major alterations to manufacturing establishments and (2) machinery and equipment used for replacement and additions to plant capacity if they were of the type for which depreciation accounts were ordinarily maintained.

Totals for expenditures include the costs of assets leased from nonmanufacturing concerns through capital leases. New facilities owned by the Federal Government but operated under contract by private companies and plant and equipment furnished to the manufacturer by communities and nonprofit organizations are excluded. Also excluded are expenditures for land and cost of maintenance and repairs charged as current operating expenses.

For any equipment or structure transferred for the use of the reporting establishment by the parent company or one of its subsidiaries, the value at which it was transferred to the establishment was to be reported. If an establishment changed ownership during the year, the cost of the fixed assets (building and equipment) was to be reported.

VALUE ADDED

This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and work-in-process between the beginningand end-of-year inventories.

For those industries where value of production is collected instead of value of shipments, value added is adjusted only for the change in work-in-process inventories between the beginning and end of year. For those industries where value of work done is collected, the value added does not include an adjustment for the change in finished goods or work-in-process inventories.

"Value added" avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

VALUE OF SHIPMENTS

This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and sold without further processing. Included are all items made by or for the establishments from material owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of "all other costs" (including company overhead) and profit.

In addition to the value for NAICS defined products, aggregates of the following categories of miscellaneous receipts are reported as part of a total establishment's value of product shipments:

- 1. Reported contract work—Receipts for work or services that a plant performed for others on their materials.
- 2. Value of resales—Sales of products brought and sold without further manufacture, processing, or assembly.
- 3. Other miscellaneous receipts—Such as repair work, installation, sales of scrap, etc.

Industry primary product value of shipments represents one of the three components of value of shipments. These components are:

- 1. Primary products value of shipments.
- 2. Secondary product value of shipments.
- 3. Total miscellaneous receipts.

Primary product shipments is used in the calculations of industry specialization ratio and industry coverage ratio. The term "Value of primary products shipments made in this industry" is used in this publication and refers to the same data.

Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the annual survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry. Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

Specialization and Coverage Ratios

These items are not collected on the report forms but are derived from the data shown in Table 3. An establishment is classified in a particular industry if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

An establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.). Specialization and coverage ratios have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in Tables 1a through 5 and data on product shipments shown in Tables 6a and 6b.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

Appendix B. NAICS Codes, Titles, and Descriptions

325998 ALL OTHER MISCELLANEOUS CHEMICAL PRODUCT AND PREPARATION MANUFACTURING

This U.S. industry comprises establishments primarily engaged in manufacturing chemical products (except basic chemicals, resins, synthetic rubber; cellulosic and noncellulosic fiber and filaments; pesticides, fertilizers, and other agricultural chemicals; pharmaceuticals and medicines; paints, coatings and adhesives; soap, cleaning compounds, and toilet preparations; printing inks; explosives; custom compounding of purchased resins; and photographic films, papers, plates, and chemicals).

The data published with NAICS code 325998 include the following SIC industries:

2819 Industrial inorganic chemicals, n.e.c. (pt)2899 Chemical preparations, n.e.c. (pt)3952 Lead pencils and art goods (pt)3999 Manufacturing industries, n.e.c. (pt)

This definition comes from the 1997 NAICS Manual. However, for this industry, the 1997 Economic Census – Manufacturing did not fully implement the conversion to NAICS. Data for NAICS industry 325998 do not include establishments primarily engaged in aerosol packaging. The NAICS definitions will be fully implemented with the 2002 Economic Census.

Appendix C. Coverage and Methodology

MAIL/NONMAIL UNIVERSE

The manufacturing universe includes about 400,000 establishments. This number includes those industries in the North American Industry Classification System (NAICS) definition of manufacturing, but not those industries leaving the manufacturing sector in the classification change. The amounts of information requested from manufacturing establishments were dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the annual survey of manufactures (ASM). The methods of obtaining information for the various subsets of the universe to arrive at the aggregate figures shown in the publication are described below:

1. Small single-establishment companies not sent a report form.

Approximately 40 percent of the manufacturing establishments were small single-establishment companies that were excused from filing a census report. Selection of these establishments was based on two factors: annual payroll and our ability to assign the correct six-digit NAICS industry classification to the establishment. For each four-digit Standard Industrial Classification (SIC) industry code, an annual payroll cutoff was determined. These cutoffs were derived so that the establishments with payroll less than the cutoff were expected to account for no more than 3 percent of the value of shipments for the industry. Generally, all single-establishment companies with less than 5 employees were excused, while all establishments with more than 20 employees were mailed forms. Establishments below the cutoff that could not be directly assigned a six-digit NAICS code were mailed a classification report which requested information for assigning NAICS industry codes. Establishments below the cutoff that could be directly assigned a six-digit NAICS code were excused from filing any report. For below cutoff establishments, information on the physical location, payroll, and receipts was obtained from the administrative records of other Federal agencies under special arrangements that safeguarded their confidentiality.

Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials were not distributed among specific products and materials for these establishments but were included in the product and material "not specified by kind" (nsk) categories.

The industry classification codes included in the administrative-record files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded to a fourdigit SIC industry and then erroneously re-coded to a six-digit NAICS industry. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes the administrative-record cases had only two- or three-digit SIC group classification codes available in the files. For the 1997 Economic Census – Manufacturing, these establishments were sent a separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the appropriate six-digit NAICS level. Establishments that did not return the classification form were coded later to those six-digit NAICS industries identified as "All other" industries within the given subsector.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassification has no significant effect on the statistics other than on the number of companies and establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

2. Establishments sent a report form.

The establishments covered in the mail canvass were divided into three groups:

a. ASM sample establishments.

This group accounts for approximately 15 percent of all manufacturing establishments. The ASM panel covers all the units of large manufacturing establishments as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size. For more information, see the Description of the ASM Survey Sample.

In an economic census year, the ASM report form (MA-1000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll, and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply additional information on gross book value of assets and capital expenditures. ASM establishments were also requested to provide information on retirements, depreciation, rental payments, and supplemental labor costs. For establishments not included in the ASM, these additional items were estimated using relationships observed in the ASM establishment data. The census statistics for these variables are a sum of the ASM establishment data and the estimated data for non-ASM establishments. ASM establishments were also requested to provide information for selected purchased services. The census statistics for the purchased service items were derived solely from the ASM establishments. See Appendix A, Explanation of Terms for an explanation of these items. The census part of the report form is 1 of 220 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of this many forms to canvass the 480 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries as well as secondary products and miscellaneous services that establishments classified in these industries were likely to perform. Respondents were requested to identify the products, the value of each product, and, in many cases, the quantity of the product shipped during the survey year. Space also was provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materialsconsumed inquiry which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided for the respondent to describe significant materials not identified on the form.

A wide variety of special inquiries was included to measure activities peculiar to a given industry, such as operations performed and equipment used.

b. Large and medium establishments (non-ASM).

Approximately 30 percent of all manufacturing establishments were included in this group. A variable cutoff, based on administrative-record payroll data and determined on an industry-by-industry basis, was used to select those establishments that were to receive 1 of the 220 economic census – manufacturing regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.

c. Small single-establishment companies (non-ASM).

This group includes approximately 15 percent of all manufacturing establishments. For those industries where application of the variable cutoff for administrative-record cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated or short form was used. These establishments received 1 of the 31 versions of the short form, which requested summary product and material data and totals but no details on employment, payroll, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics because the same data were collected on the short form as on the long form. However, detailed information on products and materials consumed was not collected on the short form; thus, its use would increase the value of the nsk categories.

INDUSTRY CLASSIFICATION OF ESTABLISHMENTS

Each of the establishments covered in the 1997 Economic Census – Manufacturing was classified in 1 of 480 industries (473 manufacturing industries and 7 former manufacturing industries) in accordance with the industry definitions in the 1997 NAICS Manual. This is the first edition of the NAICS Manual and it is a major change from the 1987 SIC Manual that was used previously. Appendix A of the 1997 NAICS Manual notes the comparability between the 1987 SIC and 1997 NAICS classification systems. When applicable, Appendix G of this report shows the product class and product comparability between the two systems for data in this report.

In the NAICS system, an industry is generally defined as a group of establishments that have similar production processes. To the extent practical, the system uses supplybased or production-oriented concepts in defining industries. The resulting group of establishments must be significant in terms of number, value added by manufacture, value of shipments, and number of employees.

The coding system works in such a way that the definitions progressively become narrower with successive additions of numerical digits. In the manufacturing sector for 1997, there are 21 subsectors (three-digit NAICS), 86 industry groups (four-digit NAICS), 184 NAICS industries (five-digit NAICS) that are comparable with Canadian and Mexican classification, and 473 U.S. industries (six-digit NAICS). This represents an expansion of the four-digit SICbased U.S. industries from 459 in 1987. Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products, and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits. These counts do not include the seven former manufacturing industries that are included in the 1997 Economic Census – Manufacturing.

For the 1997 Economic Census – Manufacturing, all establishments were classified in particular industries based on the products they produced. If an establishment made products of more than one industry, it was classified in the industry with the largest product value. For 1997, there were no "resistance rules" or "frozen industries."

In ASM years, establishments included in the ASM sample with certainty weights are reclassified by industry only if the change in the primary activity from the prior year is significant or if the change has occurred for 2 successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year. However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The results of these rules covering the switching of plants from one industry classification to another are that some industries comprise different mixes of establishments in different survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the six-digit NAICS level, should be viewed with caution. This is particularly true for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-record cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of companies and establishments. Establishments frequently make products classified both in their industry (primary products) and other industries (secondary products). Industry statistics (employment, payroll, value added by manufacture, value of shipments, etc.) reflect the activities of the establishments which may make both primary and secondary products. Product statistics, however, represent the output of all establishments without regard for the classification of the producing establishment. For this reason, when relating the industry statistics, especially the value of shipments, to the product statistics, the composition of the industry's output should be considered.

The extent to which industry and product statistics may be matched with each other is measured by the primary product specialization ratio and the coverage ratio. The primary product specialization ratio is the proportion of industry shipments accounted for by the primary products of establishments classified in the industry. The coverage ratio is the proportion of product shipments accounted for by establishments classified in the industry.

ESTABLISHMENT BASIS OF REPORTING

The economic census – manufacturing is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each location or establishment. The ASM also is conducted on an establishment basis, but separate reports are filed for just those establishments selected in the sample. Companies engaged in distinctly different lines of activity at one location are requested to submit separate reports if the plant records permit such a separation and if the activities are substantial in size.

In 1997, as in earlier years, a minimum size limit was set for inclusion of establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures except for data on number of establishments for a few industries.

The 1997 Economic Census – Manufacturing excludes data for central administrative offices (CAOs). These would include separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company. These data are published in a separate report series.

DESCRIPTION OF THE ASM SURVEY SAMPLE

The annual survey of manufactures (ASM) sample is drawn for the second survey year after a census. The most recent sample was drawn for the 1994 survey year based on the 1992 Census of Manufactures. This sample will be in place through the 1998 ASM.

MANUFACTURING

In 1992, there were approximately 370,000 individual manufacturing establishments. For sample efficiency and cost considerations, the 1992 manufacturing population was partitioned into two components for developing estimates within the ASM; a mail stratum and a nonmail stratum.

Mail stratum. The mail stratum of the survey is comprised of larger single-location manufacturing companies and all manufacturing establishments of multiunit companies (companies that operate at more than one physical location). Approximately 230,000 of the 370,000 establishments in the 1992 census were assigned to the mail stratum. On an annual basis, the mail stratum is supplemented with larger, newly active single-location companies identified from a list provided by the Internal Revenue Service (IRS) and new manufacturing locations of multiunit companies identified from the Census Bureau's Company Organization Survey (COS).

For the 1994 survey, a new sample of approximately 58,000 individual establishments was selected from the mail stratum assembled from the 1992 census. Supplemental samples representing both 1993 and 1994 births (newly active establishments that were not included in the 1992 census) were also selected. Establishments selected for the sample are mailed an ASM survey questionnaire for each year through 1998.

The 1994-98 ASM sample design is similar to the one used since 1984. Companies in the 1992 Census of Manufactures with manufacturing shipments of at least \$500 million were defined as company certainties. For these large companies, each manufacturing establishment is included in the mail sample. For the 1994-98 sample, there are approximately 650 certainty companies collectively accounting for over 18,000 establishments.

For the remaining portion of the mail component of the survey, the establishment was defined as the sample unit. All establishments with 250 employees or more were defined as employment certainties. In addition, all establishments producing products in SIC 3571 (Electronic Computers) were defined as certainties. Across these three arbitrary certainty classes, there were approximately 25,000 establishments included in the sample with certainty. Collectively, these certainty establishments accounted for approximately 80 percent of the total value of shipments in the 1992 Census of Manufactures.

Smaller establishments in the remaining portion of the mail stratum were sampled with probabilities ranging from .02 to 1.00. The initial probabilities of selection assigned to these establishments were proportionate to a measure-of-size determined for each establishment. The measure-of-size was a function of the establishment's 1992 industry classification, its 1992 product class data, and the historical variability of the year-to-year estimates of the product class estimates. For each product class (1,755) and four-digit industry (459), a desired reliability constraint was specified. Using a technique developed by Dr. James R. Chromy of the Research Triangle Institute, the initial establishment probabilities were optimized such that the expected sample satisfied all industry and product class reliability constraints while the sample size was minimized. This technique reduces the likelihood of selecting nonrepresentative samples for individual product classes or industries.

This method of assigning probabilities based on product class shipments is motivated by our primary desire to produce reliable estimates of both product class and industry shipments. The high correlation between shipments and employment, value-added, and other general statistics assures that these variables will also be well represented by the sample. The actual sample selection procedure uses an independent chance of selection method (Poisson sampling) which permits us to prevent small establishments from being selected in consecutive samples without introducing a bias into the survey estimates.

Nonmail component. The initial nonmail component of the survey was comprised of approximately 140,000 small, single-establishment companies that were tabulated as administrative records in the 1992 Census of Manufactures. The nonmail stratum is also supplemented annually using the list of newly active single-location companies provided by the Internal Revenue Service (IRS) and payroll cutoffs. Companies with payroll below the payroll cutoff are added to the nonmail stratum. For this portion of the population, sampling is not used. The data for this group are estimated based on selected information obtained annually from the administrative records of the IRS and Social Security Administration (SSA). This administrative information, which includes payroll, total employment, industry classification, and physical location, is obtained under conditions which safeguard the confidentiality of both tax and census records.

DESCRIPTION OF THE ASM ESTIMATING PROCEDURE

Most of the ASM estimates derived for the mail stratum are computed using a difference estimator. At the establishment level, there is a strong correlation between the current-year data values and the corresponding 1992 (base) data values. Therefore, within the mailed stratum, for each item at each level of aggregation, an estimate of the "difference" between the current year and the base year is computed from sample cases and added to the corresponding base-year values. For the 1993-1997 ASM estimates, the 1992 Census of Manufactures values serve as the base year. For the 1998 ASM, the base will be updated to be the 1997 Economic Census – Manufacturing.

Due to the positive year-to-year correlation, estimates derived using this methodology are generally more reliable than comparable estimates developed from the current sample data alone. Estimates for the capital expenditures variables are not generated using the difference estimator because the year-to-year correlations are considerably weaker. The standard linear estimator is used for these variables.

For the nonmail stratum, estimates for payroll and employment are directly tabulated from the administrative-record data provided by IRS and SSA. Estimates of data other than payroll and employment are developed from industry averages. Although the nonmail stratum contains approximately 170,000 individual establishments in 1994, it accounts for less than 2 percent of the estimate for total value of shipments at the total manufacturing level.

Corresponding estimates for the mail and nonmail components are combined to produce the estimates included in this publication.

QUALIFICATIONS OF THE ASM DATA

The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sample lists but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the difference between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of estimates.

The particular sample selected for the ASM is one of many similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretically comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected ASM statistics in this report. They are represented in the form of relative standard errors (the standard errors divided by the estimated values to which they refer).

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, completecoverage value for specified percentages of all the possible samples).

The complete-coverage value would be included in the range:

From one standard error below to one standard error above the derived estimate for about two-thirds of all possible samples.

From two standard errors below to two standard errors above the derived estimate for about 19 out of 20 of all possible samples.

From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown at 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total, about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total, and almost certain confidence that the interval 47,000 to 53,000 includes the complete-coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors also would occur if a complete canvass were to be conducted under the same conditions as the survey. Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected during the Census Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown. Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be combined with higher level totals, creating a broader aggregate, which then may be of acceptable reliability.

DATA FROM THE CURRENT INDUSTRIAL REPORTS (CIR)

The CIR program provides product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. When detail product data are collected in the CIR, they are not also collected in the census. However, the annual CIR data are included in the census Product Summary report.

The CIR program uses a unified data collection, processing, and publication system. The Census Bureau updates the survey panels for most reports annually and reconciles the estimates to the results of the broaderbased annual survey of manufactures and the economic

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census – manufacturing. The economic census – manufacturing provides a complete list of all producers of the products covered by the CIR program and serves as the primary source for CIR sampling. Where a small number of producers exist, CIR surveys cover all known producers of a product. However, when the number of producers is large, cutoff and random sampling techniques are used. Surveys are continually reviewed and modified to provide the most up-to-date information on products produced. While the CIR program includes both mandatory and voluntary surveys, the annual data are mandatory.

DUPLICATION IN COST OF MATERIALS AND VALUE OF SHIPMENTS

Data for cost of materials and value of shipments include varying amounts of duplication, especially at higher levels of aggregation. This is because the products of one establishment may be the materials of another. The value added statistics avoid this duplication and are, for most purposes, the best measure for comparing the relative economic importance of industries and geographic areas.

VALUE OF INDUSTRY SHIPMENTS COMPARED WITH VALUE OF PRODUCT SHIPMENTS

The 1997 Economic Census – Manufacturing shows value of shipments data for industries and products. In the industry statistics tables and files, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Value of product shipments shown in the products statistics tables and files represent the total value of all products shipped that are classified as primary to an industry regardless of the classification of the producing establishment.

Appendix D. Geographic Notes

Not applicable for this report.

Appendix E. Metropolitan Areas

Not applicable for this report.

Appendix F. Footnotes for Products Statistics and Materials Consumed by Kind

Part 1. Products Statistics (Tables 6a and 6b)

NAICS product code	Footnote
@325998H	For additional detail, see Current Industrial Report MA325A, Inorganic Chemicals.

Part 2. Materials Consumed by Kind (Table 7)

Not applicable.

Appendix G. Comparability of Product Classes and Product Codes: 1997 to 1992

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
	28656 2865658 2865659 2865600	2865658 2865659	3251820 pt 3251820100 pt 3251820100 pt 3251820100 pt 3251820YWW pt 3251820YWW pt	2816388 2895000 2816000 pt	2816388 2895000 2816000 pt	325199H 325199H111 325199H121 325199H121	2869313	28693 pt 2869313 2869315 2869300 pt
3251104121	2869132	2869132 2869133	3251820YWY pt 3251820YWY pt 3251881	2816002 pt 2895002 28193	2816002 pt 2895002 28193	325199K 325199K100 325199N	28693 pt	28693 pt 2869331 28693 pt
	28650 pt	28650 pt	3251884	2819300 28194	28194	325199N100 325199R	28693 pt	2869351 28693 pt
325110W pt 325110WYWW pt 325110WYWW pt 325110WYWY pt	28690 pt 2865000 pt 2869000 pt 2865002 pt	2865000 pt 2869000 pt	3251884000 3251887 3251887	28196	28196	325199R100 325199T pt	28696	2869300 pt 28696
325110WYWY pt	2869002 pt 28132	2869002 pt	325188A 325188A000	28197 2819700		325199T pt 325199T100 pt 325199T100 pt	28698 pt 2869600 2869898	28698 pt 2869600 2869898
3251201000	2813200 28133	2813200	325188D 325188D000	28198 2819800	28198 2819800	325199U 325199U100	28697 pt 2869719	28697 pt 2869700 pt
3251204000 3251207	2813300	2813300		28199 pt		325199W pt	28690 pt	28690 pt
3251207000 325120A	2813500 28136 2813600	2813500 28136	325188G000 pt	28697 pt 2819997 2819900 pt 2869713	2819900 pt 2819900 pt	325199W pt 325199WYWW pt 325199WYWW pt 325199WYWW pt	2869000 pt 2899000 pt 2869002 pt	28990 pt 2869000 pt 2899000 pt 2869002 pt
	28137		325188W pt 325188W pt	28190 pt 28690 pt		325199WYWY pt 3252111	28213	2899002 pt 28213
325120D000 pt 325120D000 pt	28697 pt 2813700 2869711	2813700 2869700 pt	325188WYWW pt 325188WYWW pt 325188WYWY pt	2819000 pt 2869000 pt 2819002 pt	2819000 pt 2869000 pt 2819002 pt	3252111100 3252114 3252114100	28214	28214
325120W pt 325120W pt	28130 28690 pt		325188WYWY pt 3251910	28610	28610	325211W 325211WYWW	28210 2821000	28210 2821000
325120WYWW pt 325120WYWW pt 325120WYWY pt	2813000 2869000 pt	2813000 2869000 pt 2813002	3251910111 3251910121 3251910231 3251910241 pt	2861020 2861025 2861031 pt	2861020 2861025 2861030	325211WYWY 3252120 3252120111	2821002 28220	2821002 28220
3251311	28161 2816100	28161	3251910241 pt 3251910291 pt 3251910291 pt	2861031 pt 2861049 pt 2861049 pt	2861015 2861040	3252120211 3252120311 3252120321	2822012 2822040 2822045	2822012
3251314121	28162 2816224 2816255 2816265	2816224 2816255	3251910YWW 3251910YWY 3251921 3251921	2861000 2861002 28651 2865100	2861002 28651	3252120411 3252120511 3252120611 3252120711	2822057 2822060 2822072	2822050 2822057 2822060 2822072 2822082
3251314YWV	2816200 28163 pt	2816200	3251924 3251924100	28655 2865500		3252120811 3252120YWW 3252120YWY	2822000 2822002	2822000 2822002
3251317 pt 3251317110 3251317211 3251317311 3251317321 3251317331 pt 3251317331 pt 32513177WV pt	28199 pt 2816310 2816331 2816327 2816391 2816398 2819991 2816300 pt	28199 pt 2816310 2816331 2816327 2816391 2816398 2819900 pt 2816300 pt	325192W 325192WYWW 325192WYWW 3251930 pt 3251930 pt 3251930 pt 3251930111	28650 pt 2865000 pt 2865002 pt 28690 pt 28692 28692 15	28650 pt 2865000 pt 2865002 pt 28690 pt 28692 2869215	3252210 3252210111 3252210121 3252210131 3252210141 3252210YWW 3252210YWY 3252221	2823037 2823036 2823045 2823000 2823002 28241	28230 2823033 2823037 2823036 2823045 2823000 2823002 2823002 28241
325131W pt	2819900 pt 28160 pt	28160 pt	3251930221 3251930311 3251930411 3251930511	2869219 2869225 2869220 2869229	2869219 2869225 2869220	3252221111 3252221121 3252221131 3252221141	2824124	2824115 2824124 2824129 2824133
325131WYWW pt 325131WYWW pt 325131WYWY pt	28190 pt 2816000 pt 2819000 pt 2816002 pt 2819002 pt	2816000 pt 2819000 pt 2816002 pt	3251930YWW pt 3251930YWW pt 3251930YWY	2869000 pt 2869200 2869002 pt	2869000 pt 2869200 2869002 pt	3252221151 3252221YWV 3252224		
3251321 3251321100	28652	28652	3251991 pt 3251991 pt 3251991111	28697 pt 28992 2899211	28697 pt 28992 2899211	3252224121 3252224121 3252224131 3252224141	2824263 2824265	2824263 2824265 2824266
3251324 3251324100	28653 2865300		3251991121 3251991131	2899224 2899259	2899224 2899259	3252224151 3252224YWV	2824269	2824269
325132W 325132WYWW 325132WYWY		2865000 pt	3251991141 3251991151 3251991151 3251991161 3251991171	2899261 2899283 2899292 2899294	2899261 2899283 2899292 2899294	3252227 3252227111 3252227211 3252227311	2824429	28244 2824415 2824429 2824442
3251811 3251811000	28121 2812100	28121 2812100	3251991181 3251991YWV pt 3251991YWV pt	2869715 2869700 2899200	2869700 pt 2869700 pt 2899200	3252227411 3252227421 3252227421	2824444	2824444 2824447 2824400
3251814000	28123 2812300	2812300	3251994 3251994100		28694 2869400	325222A 325222A111	28249 2824915	28249 2824915
3251817000	28125 2812500	2812500	3251997 3251997100	28698 pt 2869831	28698 pt 2869831	325222A121 325222A131 325222AYWV	2824917 2824919	2824917 2824919 2824900
325181W 325181WYWW 325181WYWY	28120 2812000 2812002	2812000	325199A 325199A100	2869837	2869837	325222D 325222D111	28248 2824815	28248 2824815
	28160 pt 28163 pt		325199E 325199E111 325199E121 325199EYWV	2869853 2869855	2869853 2869855	325222D211 325222D221 325222D231 325222DYWV	2824875 2824879	2824851 2824875 2824879 2824800

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1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
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3253111 3253111000	28731 2873100	28731 2873100	3253207155 3253207157 3253207159 3253207YWV	2879E57 2879E59	2879986 pt	325510A pt 325510A pt 325510A000 pt	28515 28995 pt	28995 pt
3253114 3253114000			3253207 TWV 325320W 325320WYWW		2879900 28790 2879000	325510A000 pt	2851500 2899586 28510	
3253117 3253117100	2873300	2873300	325320WYWY	2879002 28331	2879002 28331	325510W pt	28990 pt	28990 pt
325311W 325311WYWW 325311WYWY	2873002	2873002	3254111111 3254111221 3254111YWV	2833120 2833100	2833120 2833100	325510WYWW pt 325510WYWW pt 325510WYWY pt 325510WYWY pt	2899000 pt	2851000 2899000 pt 2851002 2899002 pt
	2874100	2874100	3254114 3254114111 3254114121	2833315 2833318	2833318	3255201 3255201111	2891311	28913 2891311
	2874200	2874200	3254114131 3254114141 3254114151	2833324 2833326	2833324 2833326	3255201121 3255201131 3255201141	2891350 2891351	2891326 2891350 2891351
3253127 3253127111 3253127121 3253127121 3253127131 3253127141	2874410 2874411 2874421	2874410 2874411 2874421	3254114161 3254114171 3254114291 3254114YWV	2833392 2833399	2833392 2833399	3255201151 3255201161 3255201YWV 3255204	2891380 2891300	2891355 2891380 2891300 28914
3253127YWV	2874400 28740	2874400	325411W 325411WYWW 325411WYWY	28330 2833000 2833002	28330 2833000 2833002	3255204111 3255204271 32552043D1	2891411 2891448	2891411 2891448 2891465
325312WYWW 325312WYWY	2874000 2874002	2874000 2874002	3254121 3254121000			32552044E1 3255204541 pt 3255204541 pt	2891471 2891437 pt 2891437 pt	2891471 2891441 2891443
3253140 3253140111 3253140121	2875011	2875010 2875011	3254124 3254124000 3254127	2834200	28342 2834200 28343	3255204551 3255204561 3255204621	2891445 2891447 2891424	2891445 2891447 2891424 2891433
3253140131 3253140141 3253140151 3253140161	2875041	2875000 pt 2875000 pt	3254127000 325412A 325412A	2834300 28344	2834300 28344	3255204631 3255204681	2891453	2891433 2891453 2891454
3253140241 3253140YWW 3253140YWY	2875031 2875000	2875031 2875000 pt	325412D		28345	3255204681 32552046B1 32552046B1	2891454 2891455 2891457 2891461	2891455 2891457
	2879A pt		325412G 325412G000	28346 2834600	28346 2834600	32552046F1 32552046G1 32552046H1	2891481	2891481 2891483
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3253201 pt 3253201111 3253201413	2879A11 2879A13	2879531 pt 2879541 pt	325412P 325412P000 325412T	2834800 28349	28349	3255207111 3255207121 3255207131	2891610	2891610
3253201725 3253201A15 3253201A17 3253201A21 3253201A21 3253201A23 3253201A27 3253201A29 3253201A41	2879A15 2879A17 2879A21 2879A23 2879A23	2879561 pt 2879581 pt 2879641 pt 2879661 pt 2879675 pt 2879685 pt	325412T000 325412V 325412V111 325412V121 325412V191 325412VYWV	28352 2835212 2835220 2835225 2835200	28352 2835212 2835220 2835225 2835200	325520A121 325520A131 325520A141 325520A151	2891711 2891721 2891731 2891746	2891721 2891731
3253201A43 3253201A45 3253201A47 3253201D31 3253201D33	2879A45 2879A47 2879A31	2879822 pt 2879885 pt 2879721 pt	325412W pt 325412W pt 325412WYWW pt 325412WYWW pt 325412WYWW pt	28350 pt 2834000 2835000 pt 2834002	28340 28350 pt 2834000 2835000 pt 2834002	325520W 325520WYWW 325520WYWY	28910 2891000 2891002	28910 2891000 2891002
3253201YWV pt 3253201YWV pt 3253201YWV pt	2879A00 pt 2879A00 pt 2879A00 pt 2879A00 pt	2879500 pt 2879600 pt 2879700 pt	325412WYWY pt 3254130 pt 3254130 pt 3254130 pt	2835002 pt 28350 pt 28351 2835110	2835002 pt 28350 pt 28351 2835110	3256111111 pt	2841120 pt 2841120 pt 2841120 pt 2841122 pt	2841141 pt
	2879C pt 2879C pt		3254130221 3254130331 3254130341	2835115 2835120 2835125	2835115 2835120 2835125	3256111121 pt 3256111121 pt	2841122 pt 2841122 pt 2841122 pt 2841122 pt	2841146 pt 2841149 pt
3253204 pt	2879C pt	28797 pt	3254130351 3254130461 3254130571	2835130 2835135 2835140	2835130 2835135 2835140	3256111131 pt	2841127 pt 2841127 pt	2841125 pt
3253204 pt. 3253204111 3253204113 3253204113 3253204117 3253204121 3253204121 3253204125 3253204125 3253204127 3253204129 3253204131 	2879C pt	2879531 pt 2879541 pt 2879561 pt 2879581 pt 2879641 pt 2879661 pt 2879665 pt 2879675 pt 2879675 pt	3254130691 3254130YWW pt 3254130YWW pt 3254130YWY 3254141 3254141111 3254141121 3254141121 3254144	2835002 pt 28361 2836115 2836120 2836100 28362	2835145 2835000 pt 2835100 2835002 pt 28361 2836115 2836120 2836120 2836100 28362	3256111131 pt 3256111131 pt 3256111211 pt 3256111211 pt 3256111221 pt 3256111221 pt 3256111221 pt 3256111311 pt	2841127 pt 2841129 pt 2841129 pt 2841130 pt 2841130 pt 2841130 pt	2841143 pt 2841145 pt 2841146 pt 2841149 pt 2841123
3253204133 3253204141 3253204141 3253204145 3253204145 3253204147 32532041WV pt 3253204YWV pt 3253204YWV pt 3253204YWV pt 3253204YWV pt	2879C33	2879751 pt 2879812 pt 2879818 pt 2879822 pt 2879825 pt 2879500 pt 2879600 pt 2879600 pt	3254144100 3254147 3254147111 3254147121 3254147YWV 325414A 325414A.111 325414A.121	28363 2836310 2836320 2836300 28364 2836410 2836415	28363 2836310 2836320 2836300 28364 2836410 2836415	3256111321 pt 3256111321 pt 3256111321 pt 3256111411 pt 3256111411 pt 3256111411 pt	2841131 pt 2841132 pt 2841132 pt 2841132 pt 2841132 pt 2841133 pt 2841133 pt 2841133 pt 2841133 pt	2841121 2841145 pt 2841146 pt 2841149 pt 2841125 pt 2841126 pt 2841128 pt
3253207111 3253207111 3253207113 3253207121 3253207123 3253207123 3253207125 3253207131 3253207133 3253207135 3253207137 3253207141	2879E	28799 2879924 2879924 2879912 2879917 2879986 pt 2879945 pt 2879945 pt 2879945 pt 2879945 pt	3255104	2836430 2836400 28360 283600 2836002 2836002 28511 2851100	2836002 28511 2851100 28512	3256111411 pt 3256111411 pt 3256111411 pt 3256111411 pt 3256111411 pt 3256111511 pt 3256111511 pt 3256111511 pt 3256111511 pt	2841133 pt 2841133 pt 2841133 pt 2841133 pt 2841133 pt 2841134 pt 2841134 pt 2841134 pt 2841134 pt	2841143 pt 2841145 pt 2841146 pt 2841149 pt 2841177 2841124 2841141 pt 2841143 pt 2841145 pt 2841146 pt 2841146 pt
325320/141	∠0/9⊵41	2879940 pt	1 3255104000	2851200	2851200	1 3250111511 pt	∠841134 pt	2841149 pt

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MANUFACTURING-INDUSTRY SERIES

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
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3256111741 pt 3256111741 pt 3256111741 pt 3256111741 pt 3256111741 pt 3256111741 pt	2841136 pt 2841136 pt 2841136 pt 2841136 pt 2841136 pt 2841136 pt 2841136 pt 2841136 pt	2841141 pt 2841143 pt 2841145 pt 2841146 pt 2841149 pt 2841149 pt 2841178 pt	325612WYWY 3256130 3256130111 3256130121 3256130121 3256130241 32561302WW	2842002 28430 2843031 2843061 2843055	2842002 28430 2843031 2843061 2843055 2843085 2843085 2843000	225910A111 325910A111 325910A121 325910A131 325910A141 325910AYWV 325910E 325910E	2893482 2893483 2893487 2893489 2893489 2893400 28936	2893482 2893483
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325611A 325611A111 325611A121 pt 325611A121 pt	2841398 2841300 28414 2841411 2841419 pt 2841419 pt	2841398 2841300 28414 2841411 2841431 2841451	3256207241 3256207251 3256207261 3256207271 3256207271 3256207291 3256207291 3256207291	2844328 2844336 2844339 2844341 2844352 2844353	2844326 pt 2844336 2844339 2844351 pt 2844351 pt 2844363	3259911115 3259911221 32599112WV 3259912 3259912 3259912100 325991W 325991W	30872 3087200 30870	3087012 3087013 3087000 pt 3087000 pt 3087000 pt 308700 pt 3087000 pt
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325611WYWW pt 325611WYWY pt	2841000 2844000 pt 2841002 2844002 pt 28422	2844000 pt 2841002 2844002 pt 28422	325620A121 325620AYWV 325620D1 325620D111 325620D121 325620D131 325620D131 325620D151	28446 2844611 2844613 2844615	2844400 pt 28446 2844611 2844613	3259921116 pt 3259921116 pt 3259921116 pt 32599211WV 3259923 pt 3259923 pt 3259923 pt	3861531 pt 3861531 pt 3861500 38617	3861502 3861508 3861519 3861500 38617 38619 3861713
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3256124211 pt 3256124211 pt 3256124221 3256124241 pt 3256124241 pt 3256124251 pt 3256124251 pt 3256124261 pt	2842340 pt 2842342 2842343 2842347 pt 2842347 pt 2842350 pt	2842397 pt 2842344 2842397 pt 2842346 2842397 pt 2842348 2842397 pt	325620G 325620G111 325620G121 325620G131 325620G211 325620G221 325620G231	28447 2844711 2844715 2844721 2844725 2844731 2844735	28447 2844711 2844715 2844725 2844725 2844735	3259923106 pt 3259923111 3259923YWV 3259925 3259925101 3259925206 3259925316 3259925321	38618 3861812 3861814 3861815	3861751 3861900 3861700 38618 3861812 3861814 3861815 3861819
3256124261 pt 3256124311 3256124321 3256124331 3256124341 32561244411 3256124421	2842352 pt 2842382 2842383 2842386 2842387 2842312	2842381 pt 2842381 pt 2842385 pt 2842385 pt 2842385 pt 2842311 pt	325620G311 325620G321 325620G331 325620G341 325620G351 325620G361 325620G361	2844741 2844745 2844751 2844755 2844755 2844765 2844765 2844765 2844771	2844741 2844745 2844751 2844755 2844765 2844765 2844765 2844771	3259925YWV 325992W 325992WYWW 325992WYWY 3259981 3259981	3861800 38610 pt 3861000 pt 3861002 pt 28991 pt 2899111	3861800 38610 pt 3861000 pt 3861002 pt 28991 pt 2899100 pt
3256124431 3256124441 3256124451 3256124461 3256124471 3256124471	2842315 2842321 2842324 2842325 2842328 2842328 2842330	2842315 2842321 2842326 pt 2842326 pt 2842328 2842328 2842330	325620G381 325620G391 325620G3A1 325620G3B1 325620G3WV 325620GYWV 325620WYWW 325620WYWW	2844781 2844785 2844795 2844700 28440 pt 2844000 pt	2844775 2844785 2844785 2844795 2844700 2844000 pt 2844000 pt 2844000 pt	3259984 3259984100 3259987 3259987111 3259987131 3259987131 3259987131	28994 2899411 2899431 2899497	39993 3999300 28994 2899411 2899431 2899497 2899400
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MANUFACTURING-INDUSTRY SERIES

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
325998E	2899534 2899532 2899533 2899535	2899543 pt	325998H106 325998H107 325998H109 325998H111 325998H121 325998H131	2899525 2899526 2899531 2899539 2899539 2899541 2899549	2899525 2899526 2899531 2899539 2899541 2899549	325998H1E1 pt 325998HYWV pt 325998HYWV pt 325998HYWV pt 325998W pt	2899500 pt 3952400 pt	3952419 pt 2819900 pt 2899500 pt 3952400 pt 28190 pt
325998E161 325998E171 325998E181	2899537 2899538	2899543 pt 2899543 pt	325998H141 325998H151 325998H151	2899553 2899559 2899561	2899553 2899559 2899561	325998W pt 325998W pt	•	•
325998E191 325998E1A1 325998EYWV	2899545	2899543 pt 2899543 pt 2899500 pt	325998H171	2899568 2899572	2899568	325998W pt 325998WYWW pt 325998WYWW pt	39990 pt 2819000 pt 2899000 pt	39990 pt 2819000 pt 2899000 pt
•	28199 pt		325998H191 325998H1A1	2899581 2899591	2899581 2899591	325998WYWW pt 325998WYWW pt	2899100 pt 3952000 pt	2899100 pt 3952000 pt
325998H pt 325998H101	28995 pt 39524 pt 2899513 2899516		325998H1B1 325998H1C1 325998H1D1 325998H1E1 pt 325998H1E1 pt	2899593 2899595 2899598 2819925 2899597	2899593 2899595 2899598 2819900 pt 2899597	325998WYWW pt 325998WYWY pt 325998WYWY pt 325998WYWY pt 325998WYWY pt	3999000 pt 2819002 pt 2899002 pt 3952002 pt 3999002 pt	3999000 pt 2819002 pt 2899002 pt 3952002 pt 3999002 pt

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