

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

Produced and Consumed - Forgings, foundries, and screw machine products - Report the quantities produced and used in manufacturing other products made in this establishment in **25**. Note that the materials used to produce these items should be reported in **16**.

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Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
1	Fabricated metal products (excluding forgings)				
	Bolts, nuts, screws, rivets, washers, and screw machine products	332722 03 2			
2	Other fabricated metal products	332000 97 5			
3	Forgings	332100 01 5			
	Castings (rough and semifinished)				
4	Iron and steel	331510 01 6			
5	Aluminum and aluminum-base alloy	331520 05 6			
6	Other nonferrous	331520 03 1			

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
7	Shapes and forms (excluding castings, forgings, and fabricated metal products) Steel Bars, bar shapes, and plate	331200 07 1			
8	Sheet and strip	331200 17 0			
9	Structural shapes and sheet piling	331200 19 6			
10	All other steel shapes and forms	331200 91 5			
11	Copper and copper-base alloy Rods, bars, and mechanical wire (including extruded and/or drawn shapes)	331421 05 7			
12	All other copper and copper-base alloy, excluding rod, bar, and mechanical wire	331421 37 0			
13	Aluminum and aluminum-base alloy Sheet, plate, foil, and welded tubing	331315 01 0			
14	All other aluminum and aluminum-base alloy (excluding sheet, plate, foil, and welded tubing)	331000 55 4			
15	All other nonferrous shapes and forms	331000 83 6			
16	Cutting tools for machine tools	333515 03 9			
17	Fluid power products, including pumps, motors, valves, cylinders, rotary actuators, hose or tube fittings and assemblies, filters, etc. (hydraulic and pneumatic)	001900 90 1			
18	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8			
19	TOTAL (Should equal total reported in 16, line A1)	771000 00 7			

17-21 Not Applicable.

33225095

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of **2**. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Special Reporting Instructions and Definitions-

Contract work requested on line 32 covers manufacturing activities performed only on materials owned by others and excludes any machine shop job work or job order repairs.

If another company makes products for you from your materials on a contract basis, report the value of these products on lines 1 through 25 but not on line 32.

Receipts for repair work requested on line 36 cover occasional repairs not done on a factory basis and exclude any machine shop job order repairs.

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
1	Receipts for machine shop job work and job order repairs, (including the activities and operations that follow: producing machinery parts, all types; repairing machinery parts, all types; machining of castings, crankshafts, etc.; grinding, boring, milling, and other machining activities (<i>Report sharpening services on line 9.</i>); and repairing of machinery on a factory basis)	332710 0100 1			
2	Metal services, nec Heat treating of metal (heat treating, pickling, annealing, brazing, shot peening, tempering, etc.)	332811 0100 7			
3	Coating, engraving, etching, painting, enameling, lacquering, varnishing, galvanizing, and allied services (<i>Specify kind.</i>) ↴ 	332812 0YWW 7			
4	Electroplating, plating, polishing, anodizing, and coloring	332813 0101 1			
5	Laminating steel for the trade	332813 0102 9			
6	Steel service centers (including steel slitting on a customer basis)	000950 5100 9			
7	Steel slitting on a contract basis	000973 8901 9			
8	Welding repair shop (welding service)	000976 9200 8			
9	Sharpening services	000976 9900 3			
10	Weldments and fabricated steel plate	332313 0346 3			

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
11	Sheet metal work, such as: (a) air-conditioning ducts, or stove pipe; (b) culverts, flumes, or irrigation pipes; (c) roofing and roof drainage equipment; (d) flooring and siding; (e) awnings, canopies, cornices, or soffits; (f) electronic enclosures; (g) other (Specify kind.) ↴	332322 WYWW 4			
12	Job stampings for the trade				
	Automotive	336370 0100 0			
13	All other job stampings	332116 1YWW 4			
14	Precision turned products and turned parts (nonstandard items made from rod, bar, or tube stock on screw machine turning centers and CNC equipment)	332721 WYWW 7			
15	Bolts, nuts, screws, rivets, and washers, such as: (a) aircraft (including aerospace) fasteners other than plastics (meet specifications for flying vehicles); (b) externally threaded metal fasteners, except aircraft types; (c) internally threaded metal fasteners, except aircraft types; (d) nonthreaded metal fasteners, except aircraft types; (e) products, other than fasteners, made by cold-heading processes (Specify kind.) ↴	332722 WYWW 5			
16	Industrial molds and mold boxes	333511 0YWW 4			
17	Special dies and tools, die sets, jigs, and fixtures (Specify kind.) ↴	333514 0YWW 8			
18	Industrial models and prototypes (Specify kind.) ↴	333514 0878 7			
19	Machine tool accessories, nsk (Specify kind.) ↴	333515 WYWW 2			

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued					
Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
	0734	0730	0731		
20	Miscellaneous machinery products, except electrical Flexible metal hose and tubing				
	Copper and copper-base alloy	332999 5101 3			
21	Aluminum and aluminum-base alloy	332999 5106 2			
22	Stainless steel	332999 5111 2			
23	Other	332999 5116 1			
24	Other general purpose machinery (<i>Specify kind.</i>) ↴ 	333999 9110 9			
25	General purpose machinery, such as: (a) filters and strainers, except fluid power; (b) filters for hydraulic fluid power systems, nonaerospace; (c) filters for pneumatic fluid power systems, nonaerospace; (d) filters for hydraulic and pneumatic fluid power systems, aerospace; (e) other (<i>Specify kind.</i>) ↴ 	333999 WYWW 8			
26	All other products made in this establishment - <i>Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.</i>	18			
27		26			
28		34			
29		42			
30		59			
31		67			
32	Contract work - Receipts for work done for others on their materials (excluding receipts for machine shop job work reported on line 1) (<i>Specify products worked on and kind of work.</i>) ↴ 	000930 0000 8			
33	Miscellaneous receipts Sales of scrap and refuse	000999 8013 8			
34	Receipts for installation (or construction) of products of this establishment	000999 8031 0			

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts			
			Value, f.o.b. plant			
			\$ Bil.	Mil.	Thou.	
	0734	0730	0731			
	Miscellaneous receipts - Continued					
35	Receipts for research and developmental work	000999 8041 9				
36	Receipts for repair work (<i>Report only receipts from occasional repairs not done on a factory basis.</i>) (<i>Exclude receipts for machine shop job order repairs reported on line 1.</i>)	000999 8061 7				
37	Other miscellaneous receipts	000999 8098 9				
38	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15 , line A2.)	000999 8900 6				
39	TOTAL (<i>Should equal 4, line A</i>)	770000 0000 8				

23-25 Not Applicable.



33225137

26 SPECIAL INQUIRIES

A. SELECTED METALWORKING AND RELATED OPERATIONS

(Report the type(s) of operation(s) performed below and the approximate number of production workers on all shifts usually engaged in the specified operation.)

		Mark "X" if None	Number of production workers (on all shifts) usually employed when operated (estimate if necessary)
1.	Electroplating and other plating	8401 <input type="checkbox"/>	
2.	Galvanizing and other hot dip coating of fabricated articles	8402 <input type="checkbox"/>	
3.	Heat treating of metals for production purposes	8403 <input type="checkbox"/>	
4.	Precision turned products (on screw machines, turning centers, and CNC equipment)	8404 <input type="checkbox"/>	
5.	Machine shop	8405 <input type="checkbox"/>	
6.	Tool and die shop (if separate from machine shop) for jigs, fixtures, dies, and other special tooling	8406 <input type="checkbox"/>	
7.	Pattern shop (foundry patterns only - metal, wood, etc.)	8407 <input type="checkbox"/>	
8.	Sheet metal work, aluminum or steel	8408 <input type="checkbox"/>	
9.	Stamping and blanking of metals	8409 <input type="checkbox"/>	
10.	Painting, lacquering, and enameling on metals	8410 <input type="checkbox"/>	
11.	Welding of steel plate for manufacturing production	8411 <input type="checkbox"/>	
12.	Welding repair shop	8412 <input type="checkbox"/>	

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26 SPECIAL INQUIRIES - Continued

B. SELECTED PRODUCTS PRODUCED AND CONSUMED

- Report below the quantity of each listed item produced in this establishment and used in manufacturing other products made in this establishment.
- Purchases or receipts of the items specified below should be reported only in **16**.
- Materials used to produce the items specified below should be reported in **16**.
- Quantities produced for sale as such and not for incorporation in other products should be reported in **2**.
- Report quantities in the unit of measure specified.

Mark "X" if not performed at this establishment

- | | | |
|---|----------------------------------|--------------------------|
| 1. Ferrous foundries | 8301 | <input type="checkbox"/> |
| 2. Nonferrous foundries, excluding die-casting | | |
| a. Aluminum | 8302 | <input type="checkbox"/> |
| b. Copper | 8303 | <input type="checkbox"/> |
| c. Zinc | 8304 | <input type="checkbox"/> |
| d. Other | 8305 | <input type="checkbox"/> |
| 3. Nonferrous die-casting foundries | 8306 | <input type="checkbox"/> |
| 4. Did this establishment produce precision turned products (on screw machines, turning centers, and CNC equipment)? | | |
| 8308 <input type="checkbox"/> Yes | 8309 <input type="checkbox"/> No | |

Unit of measure for quantities	Quantities produced in this establishment and used in manufacturing other products made in this establishment
short tons	
1000 lb	
1000 lb	
1000 lb	
1000 lb	
1000 lb	

27 Not Applicable.



33225152

28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | |
|--|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



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29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

- 0011 In operation
- 0012 Under construction, development, or exploration
- 0013 Temporarily or seasonally inactive
- 0014 Ceased operation - Give date at right →
- 0015 Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator		0061 Employer Identification Number		
		Enter EIN of new owner (9 digits) →		
0062 Mailing address (number and street, P.O. Box, etc.)				
0063 City, town, village, etc.		0064 State	0065 ZIP Code	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

- 0078 Yes
- 0079 No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report		0073 Title			

Telephone	Area code	Number		Extension	Fax	Area code	Number	
0074		-			0075		-	

0076 Internet e-mail address			Date completed	Month	Day	Year
			0069			

Thank you for completing your 2002 Economic Census form.

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

33225178