

SPECIFICATION

Property No. 252964

Tape, Banding, Heat Activated Adhesive

Stock: Reclaimed fiber, in any percentage is permitted, provided that the requirements of this standard are met.

Basis Weight: 24 x 36 - 500 (pounds)-----70

Metric Equivalent (g/m²)-----114

A tolerance of \pm 5% shall be allowed.

Tensile strength: Average, not less than;

Machine direction (kg/in)-----15

Metric equivalent (kN/m)-----5.88

Thickness: Average (inch)-----0.0047

Metric equivalent (mm)-----0.119

A tolerance of \pm 0.0005 inches (0.0127 mm) shall be allowed.

Note: The above tests are performed on the final product.

Adhesive: Shall be heat activated at 300^o F (150^oC). The adhesive shall be light in color, odorless, and non-toxic.

Roll Construction: Shall be tightly wound at even tension with the adhesive on the inside.

Roll Size: Diameter shall be 10 inches (254 mm) maximum. Core shall be 3 inches (76 mm). A tolerance of \pm 1/4 inch (6 mm) shall be allowed on the core. Roll width shall be 1-1/8" (29 mm). A tolerance of \pm 1/16 inch (1.588 mm) shall be allowed on the width.

Sample Requirements: Each bidder shall submit a sample roll of tape to show the quality of material and construction of the product he proposes to furnish.

Testing and Reference: Paper testing shall be conducted in accordance with applicable technical Association of the Pulp and paper Industry (TAPPI) testing standard unless otherwise specified. These standards may be obtained from TAPPI, P.O. Box 105113, Atlanta, GA 30348.

Qualified Products

Arcon Product A-895-1 HS