

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

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Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company					
				Quantity	Cost, including delivery cost (freight-in)				
					\$ Bil.	Mil.	Thou.		
0634		0630	0636	0632	0631				
1	Paper and paperboard, excluding boxes and containers	322100 05 8	short tons						
2	Printing ink (complete formulations)	325910 03 2							
3	Glues and adhesives	325520 03 9							
4	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc.	325211 05 0							
5	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes	326100 13 8							
6	Coated or laminated fabrics, including vinyl coated	313320 07 9	1000 yd ²						
7	Paperboard containers, boxes, and corrugated paperboard	322210 01 4							
8	Cost of all other materials and components, parts, containers, and supplies consumed (<i>Specify the principal materials, etc., included in this value.</i>) ↘	009700 99 8							
9	TOTAL (Should equal total reported in 15 , line A1)	771000 00 7							

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17-21 Not Applicable.

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Special Reporting Instructions and Definitions -

WALLCOVERINGS - Includes conventional wallpaper and other types of wallcoverings, including fabrics-backed papers and vinyls (coated, laminated, or extruded), scenic and mural panel decorations, burlap, linen, etc. Also includes wall border decorations that meet the same content provisions. Report these products on lines 16 through 20. Exclude rigid panels or tile form wallcoverings. Report these excluded types of wallcoverings in the "all other products" write-in box. Report wallcovering sample books on line 40.

GIFT WRAP - Generally defined as retail items and includes complete put-up, boxed, or otherwise packaged wrap sold to jobbers or other distributors, retailers, consumers, or other manufacturers for use as resales or as premium or promotional items. Include all types (except unmounted foil) and weights of gift wrap, whether plain, printed (by any process), coated, laminated, or decorated (including glitter, sequins, etc.). Include gift wrap materials shipped to other manufacturing plants of your company for further processing in their process of preparing a complete put-up package. Report these products on lines 21 through 23. Report laminated aluminum foil gift wrap on line 24. Report converted unmounted foil gift wrap on line 25. Report resales of gift wrap (without further processing) on line 58.

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
	0734	0730	0736	0732	0731			
1	Printing paper, coated at establishments other than where paper was produced Coated, one side (for labels and similar uses)	322222 1111 5						
2	Coated, two sides (for printing of magazines, directories, catalogs, and similar uses)	322222 1121 4						
3	Gummed products Gummed sealing tape, paper base and reinforced base, used for sealing and securing	322222 3111 3						
4	Other gummed products, including flat gummed papers, unprinted stock labels, corrugators' kraft tapes, etc.	322222 3121 2						
5	Pressure-sensitive products Pressure-sensitive tape (excluding surgical tapes and rubber-backed tapes) Single-faced tape Paper backing, excluding electrical	322222 5111 1						
6	Film backing, excluding electrical	322222 5221 8						
7	Cloth backing, excluding electrical	322222 5331 5						

CONTINUE WITH 2 ON PAGE 10

CONTINUE ON PAGE 10

32211096

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Pressure-sensitive products - Continued						
	Pressure-sensitive tape (excluding surgical tapes and rubber-backed tapes) - Continued						
	Single-faced tape - Continued						
8	Electrical, all backings	322222 5341 4					
9	Reinforced and laminated tape, all backings	322222 5351 3					
10	Other single-faced tape	322222 5361 2					
11	Double-faced tape	322222 5371 1					
	Pressure-sensitive base stock						
12	For labels	322222 5475 0					
13	For other than labels	322222 5581 5					
14	Pressure-sensitive labels, unprinted	322222 5585 6					
	Other pressure-sensitive products, not elsewhere classified, unprinted (<i>Specify kind.</i>) ↴						
15		322222 5591 4					
	Wallcoverings (<i>See special instructions.</i>)						
16	Paper with less than 2 mils of coating	322222 6111 0					
17	Paper-coated or laminated with 2 mils or more of plastics, including prepasted and nonpasted	322222 6121 9					
	Fabric-backed, coated, or laminated						
18	Woven	322222 6131 8					
19	Nonwoven	322222 6141 7					
	Other wallcoverings, including scenic and panel decorations (excluding rigid panels or tile form wallcoverings and wallcoverings that do not contain some paper and/or fabrics)	322222 6191 2					
20							
	Gift wrap paper (<i>See special instructions.</i>)						
	Retail counter items, all types and basic weights (including plain, printed, decorated, and coated papers)						
21	Rolls	322222 7111 9					
22	Folds	322222 7121 8					
	Other paper gift wrapping (including counter rolls and flat sheets for stores' own use, and paper gift wrap materials shipped to other manufacturers for further processing in preparing a complete put-up package)	322222 7191 1					
23							

CONTINUE WITH 22 ON PAGE 11

CONTINUE ON PAGE 11

3221104

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
24	Laminated aluminum foil gift wrap	322225 0421 2						
25	Converted, unmounted aluminum foil gift wrap . .	332999 2115 6						
	Converted foil for nonpackaging applications and foil and leaf Aluminum		1000 lb					
26	Unmounted or coated, plain or printed . . .	332999 3101 5						
27	Laminated to other materials	332999 3106 4						
28	Other foil, including composition (combination of two metals or more) and metal leaf (including aluminum leaf) (Specify kind.) ↴ 	332999 3111 4						
	Other coated and processed papers, except for packaging uses							
29	Processed paper (embossed, leatherette, etc.) .	322222 9111 7						
30	Waxed and wax-laminated paper for nonpackaging uses (including household) . . .	322222 9121 6						
31	Plastics-coated paper	322222 9141 4						
32	Other coated and processed paper, including carbonless, oiled, soap impregnated, treated, etc., but excluding sensitized paper	322222 9161 2						
33	Pasted, lined, laminated, or surface-coated paperboard	322226 0100 0	short tons					
34	Vinyl-coated fabrics, including expanded vinyl-coated, heavyweight fabrics, more than 16 oz per sq yd finished weight, woven fabrics base	313320 1371 8						
	Die-cut paper and paperboard office supplies (Specify kind.) ↴ 							
35		322231 WYWW 9						
	Stationery, nsk (Specify kind.) ↴ 							
36		322233 1YWV 9						
	Miscellaneous converted paper and paperboard products, nsk (Specify kind.) ↴ 							
37		322299 3YVW 8						
38	Commercial lithographic printing, nsk	323110 WYWW 4						

CONTINUE WITH 22 ON PAGE 12

CONTINUE ON PAGE 12

3221112

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued								
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
39	Label and wrapper printing (flexographic), nsk . . .	323112 1YWW 4						
40	Sample books, swatches, and cards (color, carpet, upholstery, drapery, etc.)	323121 5531 3						
41	Adhesives and sealants, nsk (<i>Specify kind.</i>) ↴	325520 WYWW 2	1000 lb					
42	Photographic film, paper, plate, and chemical manufacturing, nsk (<i>Specify kind.</i>) ↴	325992 WYWW 3						
43	Chemical preparations, nec, nsk (<i>Specify kind.</i>) ↴	325998 HYWW 7	1000 lb					
44	Unsupported plastics film and sheet, nsk (<i>Specify material used.</i>) ↴	326113 0YWW 8						
45	Plastics products, nsk (<i>Specify kind.</i>) ↴	326199 WYWW 4						
46	Rubber products, nsk (<i>Specify kind.</i>) ↴	326299 WYWW 2						
47	Magnetic and optical recording media, unrecorded tapes, including reels, cassettes, cartridges, and video.	334613 0410 8						
48	Surgical, orthopedic, prosthetic, and therapeutic appliances and supplies, nsk	339113 1YWW 4						

CONTINUE WITH 22 ON PAGE 13

32211120

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.							
49		18						
50		26						
51		34						
52		42						
53		59						
54		67						
	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) ↴							
55		000930 0000 8						
	Miscellaneous receipts							
56	Sales of scrap and refuse	000999 8013 8						
57	Other miscellaneous receipts (including receipts for repair work, etc.)	000999 8098 9						
58	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15, line A2.)	000999 8900 6						
59	TOTAL (Should equal 4, line A)	770000 0000 8						

23-27 Not Applicable.



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28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | |
|--|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



32211146

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29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

- 0011 In operation
- 0012 Under construction, development, or exploration
- 0013 Temporarily or seasonally inactive
- 0014 Ceased operation - Give date at right →
- 0015 Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator	0061 Employer Identification Number		
	Enter EIN of new owner (9 digits) →	-	
0062 Mailing address (number and street, P.O. Box, etc.)			
0063 City, town, village, etc.	0064 State	0065 ZIP Code	
		-	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

- 0078 Yes
- 0079 No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report	0073 Title

Telephone	Area code	Number	Extension	Fax	Area code	Number
0074		-		0075		-

0076 Internet e-mail address	Date completed	Month	Day	Year
	0069			

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

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