

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY
 DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
1	Logs and bolts				
	Hardwood	113310 15 5			
2	Softwood	113310 17 1			
	Rough lumber				
3	Hardwood	321000 23 4			
4	Softwood	321000 29 1			
	Dressed lumber				
5	Hardwood	321000 27 5			
6	Softwood	321000 33 3			
7	Softwood cut stock	321912 01 6			
8	Hardwood cut stock and dimension (excluding furniture frames)	321912 03 2			
	Plywood				
9	Hardwood	321211 01 3			
10	Softwood	321212 01 1			

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
11	Hardwood veneer	321211 05 4			
12	Particleboard (wood)	321219 03 2			
13	Hardboard (wood fiberboard)	321219 09 9			
14	Medium density fiberboard (MDF)	321219 07 3			
15	Glues and adhesives	325520 03 9			
16	Flat glass (float, plate, and sheet)	327211 03 3			
17	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	326100 13 8			
18	Paperboard containers, boxes, and corrugated paperboard	322210 01 4			
19	Builders' hardware (including door locks, locksets, lock trim, miscellaneous sash, screen, and shelf hardware; hinges and butts, hangers, tracks, and related items; cabinet hardware, and all other builders' hardware)	332510 09 8			
20	Cost of all other materials and components, parts, containers, and supplies consumed (<i>Specify the principal materials, etc., included in this value.</i>) ↴	009700 99 8			
21	TOTAL (<i>Should equal total reported in 16, line A1</i>)	771000 00 7			

17 Not Applicable.



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18 TYPE OF OPERATION

(Mark "X" ALL that apply.)

Operations performed in this establishment during 2002

- 0620 260 Sawing lumber from logs or bolts
- 266 Manufacturing cut stock, resawn lumber and planed lumber
- 268 Manufacturing hardwood dimension stock (rough, and semi- and completely-fabricated)
- 278 Manufacturing hardwood veneer/plywood
- 280 Manufacturing softwood veneer/plywood
- 240 Performing other manufacturing operations (Specify kind.) ↴

0620

19-21 Not Applicable.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Special Reporting Instructions and Definitions -

WINDOW FRAME - Consists of two side jambs, one head jamb, and one sill.

DOOR FRAME - Consists of two side jambs and one head jamb.

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
1	Window units, wood (including wood window units covered with metal, plastics, etc.) Double hung	321911 1111 4	↑ number ↓					
	Cladded							
2	Other	321911 1121 3						
3	Casement	321911 1231 0						
	Cladded							
4	Other	321911 1241 9						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Window units, wood (including wood window units covered with metal, plastics, etc.) - Continued							
	Horizontal sliding							
5	Cladded	321911 1351 6	↑ number ↓					
6	Other	321911 1361 5						
7	All other (including awning and single hung)	321911 1391 2						
	Wood sash (including wood sash covered with metal, plastics, etc.; excluding window units) (Report sash shipped as window units on lines 1 through 7.)							
8	Knockdown (K.D.) and open	321911 3111 2						
9	Glazed	321911 3121 1	number					
	Wood window and door frames, including door frames shipped in door units (Report window frames shipped in window units on lines 1 through 7.)							
10	Window frames, wood (including wood covered with metal, plastics, etc.)	321911 5111 0						
11	Door frames, wood (including wood covered with metal, plastics, etc.)	321911 5121 9						
	Wood doors, panel, flush, and molded face, interior and exterior (including doors with glazed sections and doors shipped in door units; including wood doors covered with metal, plastics, etc.)							
	Panel							
12	Douglas fir	321911 7111 8	↑ number ↓					
13	Western pines	321911 7115 9						
14	Other species	321911 7121 7						
	Flush, hollow core							
15	Softwood faces	321911 7131 6						
16	Hardwood faces (including lauan, birch, oak, etc.)	321911 7135 7	↑ number ↓					
17	Hardboard faces	321911 7141 5						
18	Other faces (Specify material on both faces.) ↘	321911 7145 6						

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32108110

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Wood doors, panel, flush, and molded face, interior and exterior (including doors with glazed sections and doors shipped in door units; including wood doors covered with metal, plastics, etc.) - Continued						
	Flush, solid core						
	Hardwood faces (including lauan, birch, oak, etc.)						
19	Solid wood stave core	321911 7151 4					
20	Solid composition core	321911 7155 5	↑ number ↓				
	Softwood and other faces (<i>Specify material on both faces.</i>) ↴						
21		321911 7161 3					
22	Molded face	321911 7171 2					
	Other wood doors (including garage, patio, bifold, cabinet, screen, storm, and louver; including other wood doors covered with metal, plastics, etc.)						
23	Garage doors, wood	321911 9111 6					
24	Bifold doors, wood	321911 9121 5					
	Patio doors						
25	Sliding	321911 9131 4					
26	Swinging	321911 9141 3					
27	Cabinet doors, wood	321911 9151 2					
28	Other wood doors (including screen, storm, and louver)	321911 9191 8					
	Wood moldings (except prefinished moldings made from purchased moldings)						
	Softwood (including softwood covered with metal, plastics, etc.)						
29	Pine	321918 1111 9					
30	Other softwood species	321918 1121 8					
31	Hardwood (including lauan; and hardwood covered with metal, plastics, etc.)	321918 1131 7					
32	Prefinished wood moldings made from purchased moldings, including wood moldings covered with metal and plastics <i>Report prefinished wood moldings produced from moldings made in this establishment on lines 29 through 31.</i>	321918 3100 0					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Other wood millwork products (including stairwork, exterior millwork, and other wood millwork covered with metal, plastics, etc.) Wood stairwork (including treads, risers, balusters, brackets, crooks, newels, rails, etc.)							
33	Softwood	321918 5111 5						
34	Hardwood	321918 5121 4						
35	Exterior wood millwork (including porch columns, porch rails, newels, trellises, and entrances)	321918 5131 3						
36	Nonstandard or specialty wood moldings, carvings, and ornaments suitable for architectural or furniture decorations Softwood	321918 5141 2						
37	Hardwood	321918 5151 1						
38	Softwood flooring and other wood millwork products, nec (including shutters and interior millwork)	321918 5181 8						
39	Hardwood flooring Oak flooring (3/4 inch, 1/2 inch, and 3/8 inch nominally thick tongue and groove (T and G) and end matched (EM) strip; and 5/16 inch nominally thick square edge strip)	321918 7111 3	↑ 1000 bd ft ↓					
40	Oak parquetry	321918 7121 2						
41	Other oak flooring	321918 7131 1						
42	Maple	321918 7241 8						
43	Glued laminated truck trailer flooring and railroad car decking	321918 7251 7						
44	Other hardwood flooring	321918 7291 3						
45	Hardwood plywood, except prefinished hardwood plywood made from purchased hardwood plywood	321211 3YWW 4						
46	Softwood cut stock Furniture cut stock	321912 7111 6	↑ 1000 bd ft ↓					
47	Industrial cut stock	321912 7121 5						
48	Plastics doors, partitions, moldings, windows and frames, and decorative trim (except foam, hardware, and reinforced plastics)	326199 8131 2						
49	Garage doors, residential (iron and steel, including stainless steel)	332321 1837 3						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
50	Plastics laminated wood stock line kitchen cabinets and related cabinetwork for permanent installation	337110 3121 2					
51	Other wood stock line kitchen cabinets and related cabinetwork for permanent installation	337110 3131 1	number of cabinets				
52	Other plastics laminated wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding wood custom kitchen cabinets and related cabinetwork sold directly to the customer at retail	337110 4121 1					
53	All other wood custom kitchen cabinets and related cabinetwork for permanent installation, excluding wood custom kitchen cabinets and related cabinetwork sold directly to the customer at retail	337110 4131 0					
54	All other wood custom bathroom vanities and related cabinetwork for permanent installation, excluding wood custom bathroom vanities and related cabinetwork sold directly to the customer at retail	337110 7121 8					
55	Wood and plastics laminated wood kitchen cabinet tops, nsk (<i>Specify kind.</i>) ↴	337110 BYWV 1					
56	Custom architectural woodwork, millwork, and fixtures, including wood custom fixture tops (except kitchen cabinet tops, bathroom vanity tops, and plastics laminated wood fixture tops)	337212 0111 0					
57	All other products made in this establishment - <i>Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.</i>	18					
58		26					
59		34					
60		42					
61		59					
62		67					
63	Contract work - Receipts for work done for others on their materials (<i>Specify products worked on and kind of work.</i>) ↴	000930 0000 8					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Miscellaneous receipts							
64	Sales of scrap and refuse	000999 8013 8						
65	Other miscellaneous receipts (including receipts for repair work, etc.)	000999 8098 9						
66	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15 , line A2.)	000999 8900 6						
67	TOTAL (Should equal 4 , line A)	770000 0000 8						

23-27 Not Applicable.



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28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | |
|--|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



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29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

- 0011 In operation
- 0012 Under construction, development, or exploration
- 0013 Temporarily or seasonally inactive
- 0014 Ceased operation - Give date at right →
- 0015 Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator		0061 Employer Identification Number		
		Enter EIN of new owner (9 digits) →		
0062 Mailing address (number and street, P.O. Box, etc.)				
0063 City, town, village, etc.		0064 State	0065 ZIP Code	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

- 0078 Yes
- 0079 No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report		0073 Title			

Telephone	Area code	Number		Extension	Fax	Area code	Number	
0074		-			0075		-	

0076 Internet e-mail address			Date completed	Month	Day	Year
			0069			

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

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