

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY
 DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
1	Cotton waste	001900 19 0			
2	Cotton linters	311223 05 1			
	Manmade fibers (staple and tow)				
3	Cellulosic (rayon, acetate, and/or lyocell)	325221 05 9			
4	Noncellulosic (polyester, nylon, etc.)	325222 01 6			
5	Yarn, all fibers	313110 03 3			
6	Broadwoven fabrics	313210 17 1			
7	Narrow fabrics (12 inches or less in width)	313221 03 8			
8	Plastics coated, impregnated, or laminated fabrics	313320 01 2			
9	Garments purchased to be printed and resold	315000 00 0			
10	Garments purchased to be embroidered and resold	315000 02 6			
11	Plastics resins (excluding vinyl) consumed in the form of granules, pellets, powders, liquids, etc.	325211 15 9			

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
12	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	326100 13 8			
13	Adhesives and binders (resins)	325520 09 6			
14	Dyes, lakes, and toners	325130 03 7			
15	Paperboard containers, boxes, and corrugated paperboard	322210 01 4			
16	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8			
17	TOTAL (Should equal total reported in 16 , line A1)	771000 00 7			

17 Not Applicable.

18 TYPE OF OPERATION

(Mark "X" the ONE box that best describes the operation performed at this establishment during 2002.)

Type of business and operations performed in this establishment during 2002

- 0620
- 134 Manufacturer making products from materials they own
 - 146 Jobber having products made for them by United States contractors
 - 186 Contractor embroidering; or tucking, pleating, hemstitching, or buttonholing of materials owned by others
 - 188 Contractor printing and/or silk screen printing on materials owned by others
 - 176 Wholesaler or importer buying or importing and reselling products without arranging for further processing, or doing any knitting, cutting, or sewing
 - 184 Retailer manufacturing products for sale chiefly to individual consumers through retail store on premises of this establishment
 - 530 Performing other operations (Specify kind.) ↴

0621

19-21 Not Applicable.

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS.

Receipts for contract tucking, pleating, hemstitching or buttonholing for the trade and commission embroidering should be reported on lines 60 through 61 in Census codes 315211 A100 0 and 315212 A100 8.

Report the amount that you received for other "commission or contract receipts" on line 62 Census code 000930 0000 8. Do not report on the specific product lines for these products.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Detailed Data Reported Elsewhere - Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR form, the sum of the detailed products should equal the total reported on this form.

NOTE: Only totals are requested; do not duplicate detail reported on the CIR.

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
1	Nonwoven fabrics (Include fabrics which are dry laid (carded), air laid, wet laid, spunbonded, melt blown, etc. Exclude paper; woven, knitted, or tufted fabrics; and pressed, punched, or woven felts.)	313230 1YVW 6						
2	Fabricated nonwoven products (Include blankets, ribbons, gift tyings, wipers, and all other fabricated nonwoven products. Exclude diapers and orthopedic, prosthetic, and surgical supplies.) . . .	313320 3YVW 3						
3	Canvas and related products							
	Awnings	314912 0111 2						
4	Tents							
	Camping	314912 0221 9						
5	Other tents, including air supported structures and tension structures	314912 0331 6						
6	Tarpaulins and other covers, including truck and boat covers							
	Flat	314912 0441 3						
7	Fitted	314912 0551 9						
8	Other canvas and related products							
	Sails	314912 0661 6						
9	All other	314912 0677 2						

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31407109

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
10	Carpet, rugs, and carpet tiles Carpet and rugs made or finished at this plant Woven carpet and rugs (Corresponds to value of shipments on CIR Form MA314Q, Carpet and Rugs, for 2002, item code 1219)*	314110 1100 5	1000 yd ²					
	Tufted carpet and rugs Tufted only or tufted and finished in this plant (Corresponds to value of shipments on CIR Form MA314Q, Carpet and Rugs, for 2002, item code 1311)*	314110 3110 2						
12	Finished only in this plant	314110 3220 9						
13	Other carpet, rugs, and mats (Corresponds to value of shipments on CIR Form MA314Q, Carpet and Rugs, for 2002, item codes 1410, 1474, 1481, and 1485)*	314110 5100 1	1000 yd ²					
14	Carpet and rugs made from carpeting not manufactured at this plant (cutting, sewing, and/or binding only)	314999 8371 1						
15	Carpet tiles (tufted and needle punched) cut from broadloom	314999 8461 0						
16	Household furnishings Pillows and cushions Bed pillows Manmade fiber-filled	314129 7311 2						
	Other materials, including foam	314129 7313 8						
18	Fancy pillows and cushions Foam rubber	314129 7315 3						
	Other materials, excluding foam	314129 7317 9						
20	Pillows and cushions, other than bed and fancy Foam rubber	314129 7319 5						
	Other materials	314129 7321 1						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	Household furnishings - Continued						
	Slipcovers						
22	Furniture covers, excluding custom (made from fabrics, plastics, and other materials, excluding paper)	314129 7511 7					
23	Nonquilted mattress covers	314129 7513 3					
	Other (Specify kind.) ↘						
24		314129 7515 8					
	All other household furnishings (Specify.) ↘						
25		314129 7541 4					
26	Schiffli machine embroideries	313222 0100 0					
27	Embroideries, excluding Schiffli machine products (Include embroidery for advertising.)	314999 5100 7					
	Trimmings and findings						
28	Automobile trimmings	336360 1100 0					
	Trimmings, excluding automobile						
29	Apparel findings and trimmings, excluding men's and junior boys' coat, suit, and trouser findings	315999 D120 5					
30	All other, nonapparel, including furniture trimmings	314999 7111 2					
31	Bias binding for the apparel trade and notion trade, excluding fused or sealed edge	314999 7121 1					
32	Ribbons, fused or sealed edge (not woven with fast edges)	314999 7131 0					
	Recovered fibers, processed mill waste and related products						
	Fibers recovered from mill waste, including fiber recovered from clips and rags						
33	Manmade fibers	314999 1111 8					
34	All other fibers, including oakum	314999 1121 7					
35	Flock, all fibers (new stock, waste, or reclaimed fiber)	314999 1131 6					
	Paddings and upholstery filling, batting, and wadding, excluding foam rubber and plastics						
36	Automotive pads	314999 3111 6					
37	All other paddings	314999 3121 5					

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31407125

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

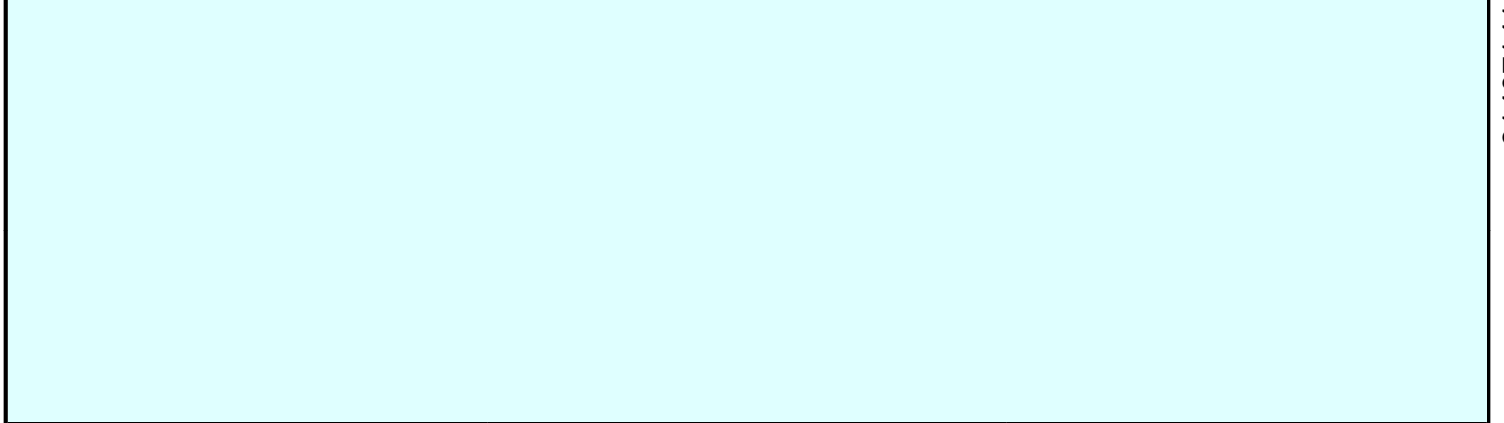
Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Paddings and upholstery filling, batting, and wadding, excluding foam rubber and plastics - Continued							
	Batting, wadding, and mattress felts							
38	Made from cotton linters, cotton waste, raw cotton, and all other natural fibers	314999 3131 4						
39	Made from manmade fibers	314999 3141 3						
40	Upholstery filling	314999 3151 2						
	Fabricated textile products, nec							
41	Automobile seat or safety belts, including shoulder harnesses; excluding leather	336360 2100 9						
42	Automobile seat covers and tire covers	314999 8111 1						
43	Sleeping bags	314999 8421 4						
44	Flags, banners, and similar emblems	314999 8231 7						
45	Parachutes	314999 8441 2						
46	Industrial shop towels	314999 8451 1						
47	Textile fire hoses	333999 9150 5						
48	Dust rags	314129 7527 3						
49	Cloth diapers	315999 D140 3						
	All other fabricated textile products (<i>Specify.</i>) ↘							
50		314999 8481 8						
	Apparel and apparel accessories (<i>Specify.</i>) ↘							
51		315999 DYWV 1						
	Printing on apparel and fabric articles made elsewhere							
52	Apparel and apparel accessories, made of any material (including silk screen printing)	323113 3111 3						
53	Fabric articles other than apparel or apparel accessories	323113 3116 2						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.						
54		18					
55		26					
56		34					
57		42					
58		59					
59		67					
60	Contract work Men's, juniors', and little boys' embroidering, excluding Schiffler machine; and tucking, pleating, hemstitching, and buttonholing for the trade	315211 A100 0					
61	Women's, misses', juniors', girls', and infants' embroidering, excluding Schiffler machine; and tucking, pleating, hemstitching, and buttonholing for the trade	315212 A100 8					
62	All other receipts for work done for others on their own materials. (Specify products worked on and kind of work.)	000930 0000 8					
63	Miscellaneous receipts, including receipts for repair work, sales of scrap and refuse, etc.	000999 8000 5					
64	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15, line A2.)	000999 8900 6					
65	TOTAL (Should equal 4, line A)	770000 0000 8					

23-27 Not Applicable.



31407141

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28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- 1. Manage inventory owned by this establishment AND held at this location? 0936 Yes 0937 No
- 2. Manage inventory owned by this establishment BUT held at a customer's location?. 0956 Yes 0957 No
- 3. Manage inventory owned by another company BUT held at this location? 0976 Yes 0977 No
- 4. Manage inventory owned by another company AND held somewhere other than at this location?. 0994 Yes 0995 No
- 5. Contract with another firm for any of your production using materials owned by this location? 8041 Yes 8042 No
- 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? 8044 Yes 8045 No
- 7. Manufacture products for a government to their specifications? 8047 Yes 8048 No
- 8. Manufacture products for another business to their specifications? 8016 Yes 8017 No
- 9. Manufacture products for a final retail customer to their specifications? 8060 Yes 8062 No



31407158

29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

0011 <input type="checkbox"/> In operation	0013 <input type="checkbox"/> Temporarily or seasonally inactive							
0012 <input type="checkbox"/> Under construction, development, or exploration	0014 <input type="checkbox"/> Ceased operation - Give date at right →	0018 <table border="1"> <tr> <th>Month</th> <th>Day</th> <th>Year</th> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </table>	Month	Day	Year			
Month	Day	Year						
	0015 <input type="checkbox"/> Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴	→						

0060 Name of new owner or operator	0061 Employer Identification Number		
	Enter EIN of new owner (9 digits) →		-
0062 Mailing address (number and street, P.O. Box, etc.)			
0063 City, town, village, etc.	0064 State	0065 ZIP Code	
			-

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?
 0078 Yes 0079 No - Enter time period covered →

FROM 0070	Month	Year	TO 0071	Month	Year

0072 Name of person to contact regarding this report 0073 Title

Telephone 0074	Area code	Number	Extension	Fax 0075	Area code	Number
		-				-

0076 Internet e-mail address Date completed
0069

	Month	Day	Year

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

31407166