

1992

Census of

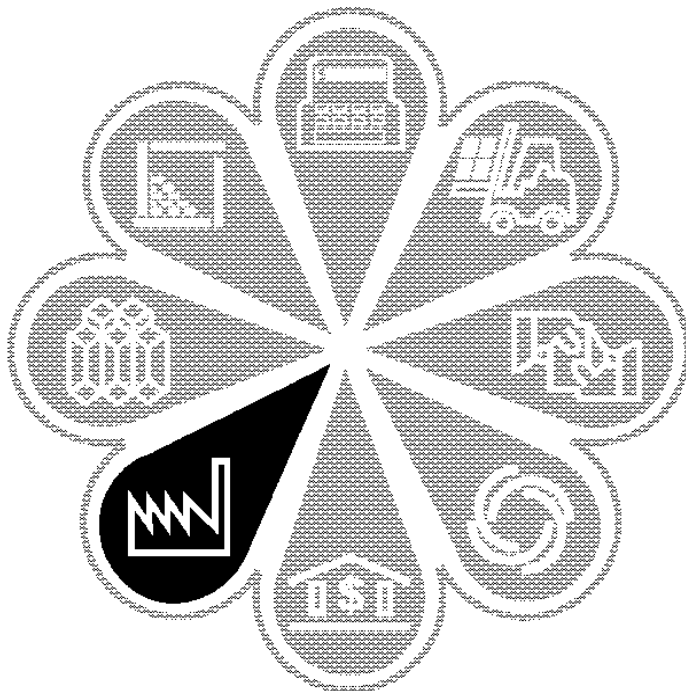
Manufactures

MC92-I-20H

INDUSTRY SERIES

Beverages

Industries 2082, 2083, 2084, 2085, 2086,
and 2087



1992 Census of Manufactures

MC92-I-20H

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Beverages

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Economics and Statistics Administration

**Everett M. Ehrlich, Under Secretary
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BUREAU OF THE CENSUS

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Manufacturing and Construction Division prepared this report. **David W. Cartwright**, Assistant Chief for Census and Related Programs, was responsible for the overall planning, management, and coordination of the census of manufactures. Planning and implementation were under the direction of **Judy Dodds**, Chief, Food, Textiles, and Apparel Branch, assisted by **Nathaniel Shelton**, Section Chief, with primary staff assistance by **Stephen Pope**.

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If you have any questions concerning the statistics in this report, call 301-457-4651.



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Introduction to the Economic Census

PURPOSES AND USES OF THE ECONOMIC CENSUS

The economic census is the major source of facts about the structure and functioning of the Nation's economy. It provides essential information for government, business, industry, and the general public.

The economic census furnishes an important part of the framework for such composite measures as the gross domestic product, input/output measures, production and price indexes, and other statistical series that measure short-term changes in economic conditions.

Policymaking agencies of the Federal Government use the data, especially in monitoring economic activity and providing assistance to business.

State and local governments use the data to assess business activities and tax bases within their jurisdictions and to develop programs to attract business.

Trade associations study trends in their own and competing industries and keep their members informed of market changes.

Individual businesses use the data to locate potential markets and to analyze their own production and sales performance relative to industry or area averages.

AUTHORITY AND SCOPE

Title 13 of the United States Code (sections 131, 191, and 224) directs the Census Bureau to take the economic census every 5 years, covering years ending in 2 and 7. The 1992 Economic Census consists of the following eight censuses:

- Census of Retail Trade
- Census of Wholesale Trade
- Census of Service Industries
- Census of Financial, Insurance, and Real Estate Industries
- Census of Transportation, Communications, and Utilities
- Census of Manufactures
- Census of Mineral Industries
- Census of Construction Industries

Special programs also cover enterprise statistics and minority-owned and women-owned businesses. (The 1992 Census of Agriculture and 1992 Census of Governments are conducted separately.) The next economic census is scheduled to be taken in 1998 covering the year 1997.

AVAILABILITY OF THE DATA

The results of the economic census are available in printed reports for sale by the U.S. Government Printing Office and on compact discs for sale by the Census Bureau. Order forms for all types of products are available on request from Customer Services, Bureau of the Census, Washington, DC 20233-8300. A more complete description of publications being issued from this census is on the inside back cover of this document.

Census facts are also widely disseminated by trade associations, business journals, and newspapers. Volumes containing census statistics are available in most major public and college libraries. Finally, State data centers in every State as well as business and industry data centers in many States also supply economic census statistics.

WHAT'S NEW IN 1992

The 1992 Economic Census covers more of the economy than any previous census. New for 1992 are data on communications, utilities, financial, insurance, and real estate, as well as coverage of more transportation industries. The economic, agriculture, and governments censuses now collectively cover nearly 98 percent of all economic activity.

Among other changes, new 1992 definitions affect the boundaries of about a third of all metropolitan areas. Also, the Survey of Women-Owned Businesses has now been expanded to include all corporations.

HISTORICAL INFORMATION

The economic census has been taken as an integrated program at 5-year intervals since 1967 and before that for 1963, 1958, and 1954. Prior to that time, the individual subcomponents of the economic census were taken separately at varying intervals.

The economic census traces its beginnings to the 1810 Decennial Census, when questions on manufacturing were included with those for population. Coverage of economic activities was expanded for 1840 and subsequent censuses to include mining and some commercial activities. In 1902, Congress established a permanent Census Bureau and directed that a census of manufactures be taken every 5 years. The 1905 Manufactures Census was the first time a census was taken apart from the regular every-10-year population census.

The first census of business was taken in 1930, covering 1929. Initially it covered retail and wholesale trade and construction industries, but it was broadened in 1933 to include some of the service trades.

The 1954 Economic Census was the first census to be fully integrated—providing comparable census data across economic sectors, using consistent time periods, concepts, definitions, classifications, and reporting units. It was the first census to be taken by mail, using lists of firms provided by the administrative records of other Federal agencies. Since 1963, administrative records also have been used to provide basic statistics for very small firms, reducing or eliminating the need to send them census questionnaires. The Enterprise Statistics Program, which publishes combined data from the economic census, was made possible with the implementation of the integrated census program in 1954.

The range of industries covered in the economic censuses has continued to expand. The census of construction industries began on a regular basis in 1967, and the scope of service industries was broadened in 1967, 1977, and 1987. The census of transportation began in 1963 as a set of surveys covering travel, transportation of commodities, and trucks, but expanded in 1987 to cover business establishments in several transportation industries. For 1992, these statistics are incorporated into a broadened census of transportation, communications, and utilities. Also new for 1992 is the census of financial, insurance, and real estate industries. This is part of a gradual expansion in coverage of industries previously subjected to government regulation.

The Survey of Minority-Owned Business Enterprises was first conducted as a special project in 1969 and was incorporated into the economic census in 1972 along with the Survey of Women-Owned Businesses.

An economic census has also been taken in Puerto Rico since 1909, in the Virgin Islands of the United States and Guam since 1958, and in the Commonwealth of the Northern Mariana Islands since 1982.

Statistical reports from the 1987 and earlier censuses provide historical figures for the study of long-term time series and are available in some large libraries. All of the census data published since 1967 are still available for sale on microfiche from the Census Bureau.

AVAILABILITY OF MORE FREQUENT ECONOMIC DATA

While the census provides complete enumerations every 5 years, there are many needs for more frequent data as well. The Census Bureau conducts a number of monthly, quarterly, and annual surveys, with the results appearing in publication series such as Current Business Reports (retail and wholesale trade and service industries), the Annual Survey of Manufactures, Current Industrial Reports, and the Quarterly Financial Report. Most of these surveys, while providing more frequent observations, yield less kind-of-business and geographic detail than the census. The County Business Patterns program offers annual statistics on the number of establishments, employment, and payroll classified by industry within each county.

SOURCES FOR MORE INFORMATION

More information about the scope, coverage, classification system, data items, and publications for each of the economic censuses and related surveys is published in the *Guide to the 1992 Economic Census and Related Statistics*. More information on the methodology, procedures, and history of the census will be published in the *History of the 1992 Economic Census*. Contact Customer Services for information on availability.

Census of Manufactures

GENERAL

This report, from the 1992 Census of Manufactures, is one of a series of 83 industry reports, each of which provides statistics for individual industries or groups of related industries. Additional separate reports will be issued for each State and the District of Columbia and for special subjects such as manufacturers' shipments to the federal government and concentration ratios in manufacturing.

The industry reports include such statistics as number of establishments, employment, payroll, value added by manufacture, cost of materials consumed, capital expenditures, product shipments, etc.

State reports present similar statistics for each State and its important metropolitan areas (MA's), counties, and places. Selected statistical totals for "all manufacturing" have been shown in the State reports for MA's with 250 employees or more and for counties and places with 500 employees or more.

The *General Summary* report contains industry, product class, and geographic area statistics summarized in one report. The introduction to the *General Summary* discusses, at greater length, many of the subjects described in this introduction. For example, the *General Summary* text discusses the relationship of value added by manufacture to national income by industry of origin, the changes in statistical concepts over the history of the censuses, and the valuation problems arising from intracompany transfers between manufacturing plants of a company and between manufacturing plants and sales offices and sales branches of a company.

SCOPE OF CENSUS AND DEFINITION OF MANUFACTURING

The 1992 Census of Manufactures covers all establishments with one paid employee or more primarily engaged in manufacturing as defined in the *1987 Standard Industrial Classification (SIC) Manual*¹. This is the system of industrial classification developed by experts on classification in Government and private industry under the guidance of the Office of Information and Regulatory Affairs, Office of

¹*Standard Industrial Classification Manual: 1987*. For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402. Stock No. 041-001-00314-2.

Management and Budget. This classification system is used by Government agencies as well as many organizations outside the Government.

The SIC Manual defines manufacturing as the mechanical or chemical transformation of substances or materials into new products. The assembly of component parts of products also is considered to be manufacturing if the resulting product is neither a structure nor other fixed improvement. These activities are usually carried on in plants, factories, or mills that characteristically use power-driven machines and materials-handling equipment.

Manufacturing production is usually carried on for the wholesale market, for transfers to other plants of the same company, or to the order of industrial users rather than for direct sale to the household consumer. Some manufacturers in a few industries sell chiefly at retail to household consumers through the mail, through house-to-house routes, or through salespersons. Some activities of a service nature (enameling, engraving, etc.) are included in manufacturing when they are performed primarily for trade. They are considered nonmanufacturing when they are performed primarily to the order of the household consumer.

RELATIONSHIP BETWEEN ANNUAL SURVEY OF MANUFACTURES AND CENSUS OF MANUFACTURES

The Bureau of the Census conducts the annual survey of manufactures (ASM) in each of the 4 years between the censuses of manufactures. The ASM is a probability-based sample of approximately 62,000 establishments and collects the same industry statistics (employment, payroll, value of shipments, etc.) as the census of manufactures. In addition to collecting the information normally requested on the census form, the establishments in the ASM sample are requested to supply information on assets, capital expenditures, retirements, depreciation, rental payments, supplemental labor costs, costs of purchased services, and foreign content of materials consumed. Except for supplemental labor costs, the extra ASM items are collected only in census years.

ESTABLISHMENT BASIS OF REPORTING

The census of manufactures is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each

location. The ASM also is conducted on an establishment basis, but separate reports are filed for just those establishments selected in the sample. Companies engaged in distinctly different lines of activity at one location are requested to submit separate reports if the plant records permit such a separation and if the activities are substantial in size.

In 1992, as in earlier years, a minimum size limit was set for inclusion of establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures except for data on number of establishments for a few industries. This report excludes information for separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company (see Auxiliaries).

MANUFACTURING UNIVERSE AND CENSUS REPORT FORMS

The 1992 Census of Manufactures universe includes approximately 380,000 establishments. The amounts of information requested from manufacturing establishments were dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the annual survey of manufactures. The methods of obtaining information for the various subsets of the universe to arrive at the aggregate figures shown in the publication are described below:

1. **Small single-establishment companies not sent a report form.** In the 1992 Census of Manufactures, approximately 143,000 small single-establishment companies were excused from filing reports. Selection of these small establishments was done on an industry-by-industry basis and was based on annual payroll and total shipments data as well as on the industry classification codes contained in the administrative records of Federal agencies. The cutoffs were selected so that these administrative-records cases would account for no more than 3 percent of the value of shipments for all manufacturing. Generally, all single-establishment companies with less than 5 employees were excused, while all establishments with more than 20 employees were mailed forms.

Information on the physical location of the establishment, as well as information on payrolls, receipts (shipments), and industry classification, was obtained from the administrative records of other Federal agencies under special arrangements, which safeguarded their confidentiality. Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials

were not distributed among specific products and materials for these establishments but were included in the product and material "not specified by kind" (n.s.k.) categories.

The industry classification codes included in the administrative-records files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded at the four-digit SIC level. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes these administrative-records cases were only given a two- or three-digit SIC group. For the 1992 Census of Manufactures, these establishments were sent a separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the four-digit SIC level. Establishments that did not return the classification form were coded later to those four-digit SIC industries identified as "not elsewhere classified" (n.e.c.) within the given two- or three-digit industry groups.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassification has no significant effect on the statistics other than on the number of companies and establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

2. **Establishments sent a report form.** The over 237,000 establishments covered in the mail canvass were divided into three groups:

- a. **ASM sample establishments.** This group consisted of approximately 62,000 establishments covering all the units of large manufacturing establishments as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size (see Appendix B, Annual Survey of Manufactures).

In a census of manufactures year, the ASM report form (MA-1000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll, and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply information on assets, capital expenditures, retirements, depreciation, rental payments, supplemental labor costs, and costs of purchased services. See appendix A, section 2, for an explanation of these items.

The census part of the report form is 1 of approximately 200 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of these many forms to canvass the 459 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries as well as secondary products and miscellaneous services that establishments classified in these industries were likely to be performing. Respondents were requested to identify the products, the value of each product, and, in a large number of cases, the quantity of the product shipped during the survey year. Space also was provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materials-consumed inquiry, which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided for the respondent to describe significant material not identified on the form.

Finally, a wide variety of special inquiries was included to measure activities peculiar to a given industry, such as operations performed and equipment used.

- b. **Large and medium establishments (non-ASM).** Approximately 112,000 establishments were included in this group. A variable cutoff, based on administrative-records payroll data and determined on an industry-by-industry basis, was used to select those establishments that were to receive 1 of the approximately 200 census of manufactures regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.
- c. **Small single-establishment companies (non-ASM).** This group consisted of approximately 63,000 establishments. For those industries where application of the variable cutoff for administrative-records cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated or "short" form was used. These establishments received 1 of the approximately 80 versions of the short form, which requested summary product and

material data and totals but no details on employment, payrolls, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics; the same data were collected on the short form as on the long form. However, detailed information on materials consumed was not collected on the short form; thus its use would increase the value of the n.s.k. categories.

AUXILIARIES

In this industry report, the data on employment and payroll are limited to operating manufacturing establishments. The census report form filed for auxiliaries (ES-9200) requested a description of the activity of the establishments serviced. However, the manufacturing auxiliaries were coded only to the two-digit major group of the establishments they served; whereas, the operating establishments were coded to a four-digit manufacturing industry. Data for the approximately 11,000 separately operated auxiliaries are included in the geographic area series and in a report issued as part of the 1992 Enterprise Statistics Survey.

Auxiliaries are establishments whose employees are primarily engaged in performing supporting services for other establishments of the same company, rather than for the general public or for other business firms. They can be at different locations from the establishments served or at the same location as one of those establishments but not operating as an integral part thereof and serving two establishments or more. Where auxiliary operations are conducted at the same location as the manufacturing operation and operate as an integral part thereof, they usually are included in the report for the operating manufacturing establishment.

Included in the broad category of auxiliaries are administrative offices. Employees in administrative offices are concerned with the general management of multiestablishment companies, i.e., with the general supervision and control of two units or more, such as manufacturing plants, mines, sales branches, or stores. The functions of these employees may include the following:

1. Program planning, including sales research and coordination of purchasing, production, and distribution
2. Company purchasing, including general contracts and purchasing methods
3. Company financial policy and accounting
4. General engineering, including design of product machinery and equipment, and direction of engineering effort conducted at the individual operation locations
5. Company personnel matters
6. Legal and patent matters

Other types of auxiliaries serving the plants or central management of the company include purchasing offices, sales promotion offices, research and development organizations, etc.

INDUSTRY CLASSIFICATION OF ESTABLISHMENTS

Each of the establishments covered in the census was classified in 1 of 459 manufacturing industries in accordance with the industry definitions in the 1987 SIC Manual. The 1987 edition of this manual represents a major revision for manufacturing industries from the 1972 edition and its 1977 supplement. Appendix A of the 1987 Manual notes the revisions in the four-digit industry levels between 1972/77 and 1987.

An industry is generally defined as a group of establishments producing the same product or a closely related group of products. The product groupings from which industry classifications are derived are based on considerations such as similarity of manufacturing processes, types of materials used, types of customers, and the like. The resulting group of establishments must be significant in terms of number, value added by manufacture, value of shipments, and number of employees. The system operates in such a way that the definitions progressively become narrower with successive additions of numerical digits. For 1992, there are 20 major groups (two-digit SIC), 139 industry groups (three-digit SIC), and 459 industries (four-digit SIC). This represents an expansion of four-digit industries from 452 in 1972/77 and a reduction of three-digit groups from 143 in 1972/77. Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. There are about 11,000 products identified by a seven-digit code. The seven-digit products are considered the primary products of the industry with the same four digits.

Accordingly, an establishment is usually classified in a particular industry on the basis of its major activity during a particular year, i.e., production of the products primary to that industry exceeds, in value, production of the products primary to any other single industry. In a few instances, however, the industry classification of an establishment is not only determined by the products it makes but also by the process employed in operations. Refining of nonferrous metals from ore or rolling and drawing of nonferrous metals (processes which involve heavy capitalization in specialized equipment) would be classified according to the process used during a census year. These establishments then would be "frozen" in that industry during the following ASM years.

In either a census or ASM year, establishments included in the ASM sample with certainty weight, other than those involved with heavily capitalized activities described above, are reclassified by industry only if the change in the primary activity from the prior year is significant or if the change has occurred for 2 successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year (see Appendix B, Annual Survey of Manufactures). However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The results of these rules covering the switching of plants from one industry classification to another are that, at the aggregate level, some industries comprise different mixes of establishments between survey years and establishment data for such industry statistics as employment and payroll may be tabulated in different industries between survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the four-digit SIC level, should be viewed with caution. This is particularly true for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-records cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of companies and establishments.

While some establishments produce only the primary products of the industry in which they are classified, all establishments of an industry rarely specialize to this extent. The industry statistics (employment, inventories, value added by manufacture, total value of shipments including resales and miscellaneous receipts, etc.) shown in tables 1a through 5a, therefore, reflect not only the primary activities of the establishments in that industry but also their secondary activities. The product statistics in table 6a represent the output of all establishments whether or not they are classified in the same industry as the product. For this reason, in relating the industry statistics, especially the value of shipments to the product statistics, the composition of the industry's output shown in table 5b should be considered.

The extent to which industry and product statistics may be matched with each other is measured by two ratios which are computed from the figures shown in table 5b. The first of these ratios, called the primary product specialization ratio, measures the proportion of product shipments (both primary and secondary) of the establishments classified in the industry represented by the primary products of those establishments. The second ratio, called the coverage ratio, is the proportion of primary products shipped by the establishments classified in the industry to total shipments of such products by all manufacturing establishments.

However, establishments making products falling into the same industry category may use a variety of processes and materials to produce them. Also, the same industry classification (based on end products) may include both establishments that are highly integrated and those that

put only the finishing touches on an already highly fabricated item. For example, the refrigeration equipment industry includes instances of almost complete integration (production of the compressor, condensing unit, electric motor, casting, stamping of the case, and final assembly) all carried on at one plant. On the other hand, the condensing unit, the motor, and the case may be purchased and only assembled into the finished product.

In some instances, separate industry categories have been established for integrated and nonintegrated establishments. For other industries, the census provides separate statistics on the production of intermediate commodities made and used in the producing plant. For some industries characterized by many plants of the same company, separate figures on interplant transfers of products usually are shown.

Differences in the integration of production processes, types of operations, and alternatives in types of materials used should be considered when relating the industry statistics (employment, payrolls, value added, etc.) to the product and material data.

VALUE OF SHIPMENTS FOR THE INDUSTRY COMPARED WITH VALUE OF PRODUCT SHIPMENTS

This report shows value of shipments data for industries and products. In tables 1a through 5b, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Value of product shipments shown in table 6a represents the total value of all products shipped that are classified as primary to an industry.

CENSUS DISCLOSURE RULES

In accordance with Federal law governing census reports, no data are published that would disclose the data for an individual establishment or company. However, the number of establishments classified in a specific industry is not considered a disclosure, so this information may be released even though other information is withheld.

The disclosure analysis for the industry statistics in tables 1a through 5a of this report is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed except for new capital expenditures. However, the suppressed data are included in higher-level totals. A separate disclosure analysis is performed for new capital expenditures that can be suppressed even though value of shipments data are publishable.

SPECIAL TABULATIONS

Special tabulations of data collected in the 1992 Census of Manufactures may be obtained on computer diskette or in tabular form. The data will be in summary form and subject to the same rules prohibiting disclosure of confidential information (including name, address, kind of business, or other data for individual business establishments or companies) as are the regular publications.

Special tabulations are prepared on a cost basis. A request for a cost estimate, as well as exact specifications on the type and format of the data to be provided, should be directed to the Chief, Manufacturing and Construction Division, Bureau of the Census, Washington, DC 20233.

ABBREVIATIONS AND SYMBOLS

The following abbreviations and symbols are used in this publication:

- Represents zero.
- (D) Withheld to avoid disclosing data for individual companies; data are included in higher level totals.
- (NA) Not available.
- (NC) Not comparable.
- (S) Withheld because estimate did not meet publication standards.
- (X) Not applicable.
- (Z) Less than half the unit shown.
- n.e.c. Not elsewhere classified.
- n.s.k. Not specified by kind.
- pt. Part.
- r Revised.
- SIC Standard Industrial Classification.

Other abbreviations, such as lb, gal, yd, doz, bbl, and s tons, are used in the customary sense.

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SIC's 357, 36-39	Bruce Goldhirsch	301-457-4817
Import/ export publications	Foreign Trade Division	301-457-3041
Industry analysis and forecasting	International Trade Administration	202-377-4356

Users' Guide for Locating Statistics in This Report by Table Number

[For explanation of terms, see appendixes]

Item	Four-digit industry statistics							Five-digit product class and seven-digit product statistics			
	Historical	Operating ratios	By geographic area	Summary and supplemental	By employment size	By industry and product class specialization	Materials consumed by kind	Industry-product analysis	Product shipments	Product class by geographic area	Historical product class
Number of companies	1a			3a					*6a		
Number of establishments	1a		2	3a	4	5a					
Employment and payroll:											
Number of employees	1a	1b	2	3a	4	5a					
Payroll	1a	1b	2	3a	4	5a					
Supplemental labor costs				3a							
Production workers	1a	1b	2	3a	4	5a					
Production-worker hours	1a	1b	2	3a	4	5a					
Production-worker wages	1a	1b	2	3a	4	5a					
Shipments, cost of materials, and value added:											
Value of shipments (four-digit)	1a	1b	2	3a	4	5a		5b			
Product class shipments (five-digit)									6a	6b	6c
Product shipments (seven-digit)									6a		
Value added by manufacture	1a	1b	2	3a	4	5a					
Cost of materials	1a	1b	2	3a	4	5a					
Fuels and electric energy				3a							
Materials consumed by kind							7				
Inventories:											
Total, end of year	1a			3a	4						
By stage of fabrication				3a							
Capital expenditures, assets, rental payments, and purchased services:											
New capital expenditures	1a		2	3b	4	5a					
Used plant and equipment expenditures				3b							
Gross assets				3b							
Depreciation				3b							
Retirements of buildings and machinery				3b							
Rental payments				3b							
Foreign content of materials consumed				3c							
Purchased services				3c							
Ratios:											
Specialization	1a							5b			
Coverage	1a							5b			

*Number of companies with shipments of more than \$100 thousand.

Contents

Beverages

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Description of Industries and Summary of Findings

This report shows 1992 Census of Manufactures statistics for establishments classified in each of the following industries:

SIC code and title

2082	Malt Beverages
2083	Malt
2084	Wines, Brandy, and Brandy Spirits
2085	Distilled and Blended Liquors
2086	Bottled and Canned Soft Drinks
2087	Flavoring Extracts and Syrups, N.E.C.

The industry statistics (employment, payroll, cost of materials, value of shipments, inventories, etc.) are reported for each establishment as a whole. Aggregates of such data for an industry reflect not only the primary activities of the establishments but also their activities in the manufacture of secondary products as well as their miscellaneous activities (contract work on materials owned by others, repair work, etc.). This fact should be taken into account in comparing industry statistics (tables 1 through 5a) with product statistics (table 6) showing shipments by all industries of the primary products of the specified industry. The extent of the "product mix" is indicated in table 5b, which shows the value of primary and secondary products shipped by establishments classified in the specified industry and the value of primary products of the industry shipped as secondary products by establishments classified in other industries.

Establishment data were tabulated based on industry definitions included in the *1987 Standard Industrial Classification (SIC) Manual*¹. The 1987 edition represents a major revision for manufacturing industries from the 1972 edition and its 1977 supplement. In addition to the 1987 SIC revision, changes were made to the product class (five-digit) and product code (seven-digit) categories. The product class and product code comparability between the 1992 and 1987 censuses is shown in appendix C. This appendix presents, in tabular form, the linkage from 1992 to 1987, and 1987 to 1992.

¹*Standard Industrial Classification Manual: 1987*. For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402. Stock No. 041-001-00314-2.

All dollar figures included in this report are at prices current for the year specified and, therefore, unadjusted for changes in price levels. Consequently, when making comparisons to prior years, users should take into consideration the inflation that has occurred.

INDUSTRY 2082, MALT BEVERAGES

This industry is made up of establishments primarily engaged in manufacturing malt beverages. Establishments primarily engaged in bottling purchased malt beverages are classified in industry 5181.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2082, Malt Beverages, had employment of 34.5 thousand. The employment figure was 8 percent above the 31.9 thousand reported in 1987. Compared with 1991, employment increased 6 percent. The 1991 data are based on the Census Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

The leading States in employment in 1992 were California, Colorado, Missouri, and Texas, accounting for approximately 45 percent of the industry's employment. This represents a shift from 1987 when California, Colorado, Missouri, and New York accounted for approximately 40 percent of the industry's employment.

The total value of shipments for establishments classified in this industry was \$17.3 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry in which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 2082 shipped \$17.3 billion of malt beverage products considered primary to the industry.

Establishments in this industry also accounted for 99 percent of products considered primary to the industry no matter where they were actually produced (coverage ratio). In 1987, the coverage ratio was 100 percent.

The products primary to industry 2082, no matter in what industry they were produced, appear in table 6a and aggregate to \$17.3 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the malt beverage industry amounted to \$7.2 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with less than 5 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 4 percent of the total value of shipments.

INDUSTRY 2083, MALT

This industry is made up of establishments primarily engaged in manufacturing malt or malt byproducts from barley or other grains.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2083, Malt, had employment of 1.3 thousand. The employment figure was 7 percent below the 1.4 thousand reported in 1987. Compared with 1991, employment decreased 7 percent. The 1991 data are based on the Census Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

The leading States in employment in 1992 were Wisconsin, Minnesota, and Washington. These same States were the leaders in 1987.

The total value of shipments for establishments classified in this industry was \$575.8 million.

The products primary to industry 2083, no matter in what industry they were produced, appear in table 6a and aggregate to \$573.3 million. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the malt products industry amounted to \$387.3 million. Data on specific materials consumed appear in table 7.

No establishments in this industry were excluded from the mail portion of the census. However, for a small number of establishments, reports were not received at the time the data were tabulated. For these establishments data were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 2 percent of the total value of shipments.

INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS

This industry is made up of establishments primarily engaged in manufacturing wines, brandy, and brandy spirits. Also included in this industry are establishments primarily engaged in blending wines from bonded wine

cellars. Establishments primarily engaged in bottling purchased wines, brandy, and brandy spirits, but which do not manufacture wines and brandy are classified in wholesale trade industry 5182.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2084, Wines, Brandy, and Brandy Spirits, had employment of 14.0 thousand. The employment figure was 1 percent above the 13.9 thousand reported in 1987.

The leading States in employment in 1992 were California and New York, accounting for approximately 90 percent of the industry's employment. These same States were the leaders in 1987.

The total value of shipments for establishments classified in this industry was \$4.3 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry in which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 2084 shipped \$4.0 billion of wines, brandy, and brandy spirits products considered primary to the industry.

Establishments in this industry also accounted for 99 percent of products considered primary to the industry no matter where they were actually produced (coverage ratio). In 1987, the coverage ratio was 98 percent.

The products primary to industry 2084, no matter in what industry they were produced, appear in table 6a and aggregate to \$4.1 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the wines, brandy, and brandy spirits industry amounted to \$2.4 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with less than 5 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 7 percent of the total value of shipments.

INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS

This industry is made up of establishments primarily engaged in manufacturing alcoholic liquors by distillation, and in manufacturing cordials and alcoholic cocktails by blending processes or by mixing liquors and other ingredients. Establishments primarily engaged in manufacturing industrial alcohol are classified in industry 2869. Establishments primarily engaged in bottling purchased liquor are classified in wholesale trade industry 5182.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2085, Distilled and Blended Liquors, had employment of 7.1 thousand. The employment figure was 21 percent below the 9.0 thousand reported in 1987. Compared with 1991, employment decreased 4 percent. The 1991 data are based on the Census Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

The leading States in employment in 1992 were Indiana, Kentucky, Maryland, and Tennessee, accounting for approximately 63 percent of the industry's employment. This represents a shift from 1987 when Indiana, Kentucky, Maryland, and Ohio accounted for approximately 59 percent of the industry's employment.

The total value of shipments for establishments classified in this industry was \$3.4 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry in which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 2085 shipped \$3.1 billion of distilled and blended liquors products considered primary to the industry, \$27.7 million of secondary products, and had \$314.7 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in this industry was 99 percent (specialization ratio). In 1987, the specialization ratio was 99 percent.

Establishments in this industry also accounted for 94 percent of products considered primary to the industry no matter where they were actually produced (coverage ratio). In 1987, the coverage ratio was 95 percent.

The products primary to industry 2085, no matter in what industry they were produced, appear in table 6a and aggregate to \$3.3 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the distilled and blended liquors industry amounted to \$1.4 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with less than 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 2 percent of the total value of shipments.

INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS

This industry is made up of establishments primarily engaged in manufacturing soft drinks and carbonated

waters. Establishments primarily engaged in manufacturing fruit and vegetable juices are classified in industry group 203. Establishments primarily engaged in manufacturing fruit syrups for flavorings are classified in industry 2087.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2086, Bottled and Canned Soft Drinks, had employment of 77.1 thousand. The employment figure was 19 percent below the 95.6 thousand reported in 1987. Compared with 1991, employment decreased 6 percent. The 1991 data are based on the Census Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

The leading States in employment in 1992 were Texas, California, Florida, and New York, accounting for approximately 30 percent of the industry's employment. This represents a shift from 1987 when Texas, California, Ohio, and Florida accounted for approximately 29 percent of the industry's employment.

The total value of shipments for establishments classified in this industry was \$25.4 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry in which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 2086 shipped \$22.9 billion of bottled and canned soft drinks products considered primary to the industry, \$651.7 million of secondary products, and had \$1.9 billion of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in this industry was 97 percent (specialization ratio). In 1987, the specialization ratio was 98 percent.

Establishments in this industry also accounted for 96 percent of products considered primary to the industry no matter where they were actually produced (coverage ratio). In 1987, the coverage ratio also was 96 percent.

The products primary to industry 2086, no matter in what industry they were produced, appear in table 6a and aggregate to \$23.8 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the bottled and canned soft drinks industry amounted to \$15.9 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with less than 15 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 9 percent of the total value of shipments.

INDUSTRY 2087, FLAVORING EXTRACTS AND SYRUPS, N.E.C.

This industry is made up of establishments primarily engaged in manufacturing flavoring extracts, syrups, powders, and related products, not elsewhere classified, for soda fountain use or for the manufacture of soft drinks, and colors for bakers' and confectioners' use. Establishments primarily engaged in manufacturing chocolate syrup are classified in industry 2066.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2087, Flavoring Extracts and Syrups, N.E.C., had employment of 10.3 thousand. The employment figure was 13 percent above the 9.1 thousand reported in 1987. Compared with 1991, employment increased 27 percent. The 1991 data are based on the Census Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

The leading States in employment in 1992 were California, Illinois, New Jersey, and Ohio. This represents a shift from 1987 when California, Illinois, New Jersey, and Texas were the leading States.

The total value of shipments for establishments classified in this industry was \$6.9 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry in which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry

2087 shipped \$6.3 billion of flavoring extracts and syrups, not elsewhere classified, considered primary to the industry, \$558.9 million of secondary products, and had \$99.7 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in this industry was 92 percent (specialization ratio). In 1987, the specialization ratio was 96 percent.

Establishments in this industry also accounted for 92 percent of products considered primary to the industry no matter where they were actually produced (coverage ratio). In 1987, the coverage ratio was 90 percent.

The products primary to industry 2087, no matter in what industry they were produced, appear in table 6a and aggregate to \$6.8 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the flavoring extracts and syrups, not elsewhere classified, industry amounted to \$1.7 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with less than 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 9 percent of the total value of shipments.

Table 1a. Historical Statistics for the Industry: 1992 and Earlier Years

[Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year ¹	All establishments ³			All employees		Production workers			Value added by manufacture ⁴ (million dollars)	Cost of materials ⁵ (million dollars)	Value of shipments (million dollars)	New capital expenditures ⁶ (million dollars)	End-of-year inventories ⁴ (million dollars)	Ratios	
	Companies ² (no.)	Total (no.)	With 20 employees or more (no.)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)						Specialization ⁷ (per cent)	Coverage ⁸ (per cent)
INDUSTRY 2082, MALT BEVERAGES															
1992 Census ---	160	194	75	34.5	1 566.7	25.1	45.9	1 050.7	10 189.3	7 179.8	17 340.2	565.0	609.0	(D)	99
1991 ASM -----	(NA)	(NA)	(NA)	32.4	1 445.8	23.5	43.1	961.0	9 036.7	6 885.8	15 924.9	649.0	572.2	(NA)	(NA)
1990 ASM -----	(NA)	(NA)	(NA)	32.6	1 425.1	23.5	44.3	945.3	8 192.8	6 988.5	15 186.2	542.8	549.2	(NA)	(NA)
1989 ASM -----	(NA)	(NA)	(NA)	32.0	1 364.6	23.3	43.8	931.2	7 783.3	6 555.0	14 321.2	601.8	533.0	(NA)	(NA)
1988 ASM -----	(NA)	(NA)	(NA)	32.4	1 316.6	23.2	42.7	905.2	7 450.8	6 414.0	13 870.7	570.3	585.7	(NA)	(NA)
1987 Census ---	101	134	64	31.9	1 355.4	22.7	44.7	927.9	7 284.8	6 311.8	13 618.6	473.6	609.9	100	100
1986 ASM -----	(NA)	(NA)	(NA)	34.0	1 255.1	24.8	50.5	890.9	6 184.5	6 502.5	12 677.9	578.3	669.8	(NA)	(NA)
1985 ASM -----	(NA)	(NA)	(NA)	40.3	1 357.8	27.0	52.6	952.2	5 681.3	6 529.1	12 215.8	372.2	669.3	(NA)	(NA)
1984 ASM -----	(NA)	(NA)	(NA)	38.8	1 313.6	27.4	51.8	931.8	5 393.7	6 485.0	11 868.2	594.1	679.1	(NA)	(NA)
1983 ASM -----	(NA)	(NA)	(NA)	40.7	1 302.6	28.5	55.1	892.0	5 324.6	6 443.2	11 797.5	599.8	637.7	(NA)	(NA)
1982 Census ---	67	109	73	43.0	1 307.9	29.5	57.5	883.5	4 534.8	6 669.7	11 183.2	665.0	654.7	100	100
1981 ASM -----	(NA)	(NA)	(NA)	43.7	1 247.4	30.1	59.1	857.0	3 842.4	6 339.3	10 178.9	665.7	535.0	(NA)	(NA)
1980 ASM -----	(NA)	(NA)	(NA)	43.2	1 122.2	30.5	60.6	793.1	3 639.4	5 753.6	9 361.7	647.6	548.0	(NA)	(NA)
1979 ASM -----	(NA)	(NA)	(NA)	43.9	1 051.8	31.3	61.4	752.7	3 190.5	5 177.1	8 352.5	644.7	537.5	(NA)	(NA)
1978 ASM -----	(NA)	(NA)	(NA)	45.6	972.5	32.1	64.2	675.6	2 990.6	4 722.7	7 539.4	470.8	654.3	(NA)	(NA)
1977 Census ---	81	131	91	44.0	857.5	31.1	61.1	589.1	2 602.3	4 045.1	6 652.6	410.3	444.6	100	100
INDUSTRY 2083, MALT															
1992 Census ---	16	26	18	1.3	44.4	.9	1.8	30.5	175.9	387.3	575.8	27.1	161.4	(D)	(D)
1991 ASM -----	(NA)	(NA)	(NA)	1.4	46.0	1.0	2.0	33.0	179.7	435.9	610.3	18.5	165.3	(NA)	(NA)
1990 ASM -----	(NA)	(NA)	(NA)	1.4	45.2	1.0	2.1	33.7	170.8	494.9	700.4	17.4	165.2	(NA)	(NA)
1989 ASM -----	(NA)	(NA)	(NA)	1.5	46.0	1.1	2.3	33.8	254.5	565.6	798.1	15.4	204.1	(NA)	(NA)
1988 ASM -----	(NA)	(NA)	(NA)	1.4	42.8	1.0	2.1	30.2	178.0	456.1	613.1	28.7	167.4	(NA)	(NA)
1987 Census ---	15	27	19	1.4	44.2	1.1	2.2	32.1	153.6	368.0	530.9	13.8	137.7	(D)	(D)
1986 ASM -----	(NA)	(NA)	(NA)	1.5	41.0	1.1	2.2	29.6	162.5	368.1	538.6	13.5	137.3	(NA)	(NA)
1985 ASM -----	(NA)	(NA)	(NA)	1.6	43.7	1.2	2.3	32.0	161.8	393.4	571.3	29.1	147.5	(NA)	(NA)
1984 ASM -----	(NA)	(NA)	(NA)	1.6	45.0	1.2	2.4	32.9	162.2	435.3	586.7	20.6	168.8	(NA)	(NA)
1983 ASM -----	(NA)	(NA)	(NA)	1.6	42.9	1.2	2.5	31.2	135.7	414.5	587.1	54.8	129.5	(NA)	(NA)
1982 Census ---	24	36	25	1.7	42.9	1.3	2.7	31.9	166.2	480.0	661.5	29.5	167.8	100	(D)
1981 ASM -----	(NA)	(NA)	(NA)	1.6	43.9	1.2	2.5	28.4	192.2	542.6	742.5	27.5	165.8	(NA)	(NA)
1980 ASM -----	(NA)	(NA)	(NA)	1.6	39.8	1.2	2.6	25.8	162.2	529.2	679.9	38.2	202.5	(NA)	(NA)
1979 ASM -----	(NA)	(NA)	(NA)	1.5	37.7	1.1	2.2	23.2	135.4	429.2	538.3	56.8	162.8	(NA)	(NA)
1978 ASM -----	(NA)	(NA)	(NA)	1.7	29.8	1.2	2.4	20.8	103.3	339.9	445.2	44.8	125.2	(NA)	(NA)
1977 Census ---	27	40	27	1.6	27.4	1.2	2.5	20.0	101.4	377.7	499.3	39.6	134.2	100	100
INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS															
1992 Census ---	514	553	136	14.0	425.9	6.5	12.6	159.8	2 088.7	2 394.0	4 301.0	114.7	2 019.6	(D)	99
1991 ASM -----	(NA)	(NA)	(NA)	13.9	378.3	6.8	12.7	154.1	1 797.6	1 884.5	3 585.8	96.9	1 757.7	(NA)	(NA)
1990 ASM -----	(NA)	(NA)	(NA)	14.4	400.8	7.1	13.1	156.6	1 810.1	1 872.5	3 657.8	108.2	1 602.1	(NA)	(NA)
1989 ASM -----	(NA)	(NA)	(NA)	13.9	385.1	7.1	13.1	156.8	1 772.1	1 909.6	3 539.2	123.4	1 539.5	(NA)	(NA)
1988 ASM -----	(NA)	(NA)	(NA)	14.3	372.9	7.4	13.5	157.8	1 710.0	2 032.8	3 528.4	104.3	1 385.6	(NA)	(NA)
1987 Census ---	469	508	108	13.9	342.0	7.4	13.5	156.5	1 390.0	1 831.2	3 208.2	99.9	1 147.1	99	98
1986 ASM -----	(NA)	(NA)	(NA)	13.1	318.1	7.0	13.2	146.0	1 234.1	1 896.4	3 162.6	112.1	1 098.8	(NA)	(NA)
1985 ASM -----	(NA)	(NA)	(NA)	13.2	296.6	7.1	13.5	138.8	1 063.1	1 674.1	2 763.4	112.1	1 059.3	(NA)	(NA)
1984 ASM -----	(NA)	(NA)	(NA)	12.2	274.2	7.0	13.2	134.7	1 080.7	1 627.6	2 694.8	93.4	1 037.6	(NA)	(NA)
1983 ASM -----	(NA)	(NA)	(NA)	11.8	257.3	6.7	12.6	131.5	1 058.2	1 711.1	2 836.6	97.7	1 050.0	(NA)	(NA)
1982 Census ---	324	366	103	11.8	245.8	6.8	12.8	125.4	996.7	1 762.9	2 785.7	136.8	1 113.9	98	98
1981 ASM -----	(NA)	(NA)	(NA)	11.3	205.8	6.7	12.3	108.5	888.0	1 546.7	2 407.5	83.2	866.4	(NA)	(NA)
1980 ASM -----	(NA)	(NA)	(NA)	11.2	191.1	6.7	12.3	100.4	811.3	1 459.4	2 188.6	58.9	852.8	(NA)	(NA)
1979 ASM -----	(NA)	(NA)	(NA)	12.0	177.5	7.7	14.9	99.0	764.6	1 281.7	1 954.4	77.7	769.0	(NA)	(NA)
1978 ASM -----	(NA)	(NA)	(NA)	10.0	154.7	5.9	11.2	80.7	557.5	1 064.3	1 559.2	74.2	643.8	(NA)	(NA)
1977 Census ---	233	269	76	9.2	134.1	5.4	10.5	69.6	510.4	893.8	1 362.5	51.1	559.5	98	97
INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS															
1992 Census ---	43	65	48	7.1	243.9	5.1	10.5	158.0	1 945.6	1 446.9	3 394.1	56.3	1 177.0	99	94
1991 ASM -----	(NA)	(NA)	(NA)	7.4	236.7	5.2	10.6	150.8	2 147.4	1 545.2	3 656.0	59.1	1 276.1	(NA)	(NA)
1990 ASM -----	(NA)	(NA)	(NA)	7.4	235.4	5.2	11.0	151.6	1 888.3	1 587.0	3 473.5	36.4	1 307.1	(NA)	(NA)
1989 ASM -----	(NA)	(NA)	(NA)	7.5	225.8	5.3	10.8	148.4	2 163.9	1 423.9	3 601.9	37.6	1 237.1	(NA)	(NA)
1988 ASM -----	(NA)	(NA)	(NA)	8.3	237.1	5.9	11.5	155.8	2 038.8	1 413.1	3 468.7	33.4	1 263.6	(NA)	(NA)
1987 Census ---	48	72	57	9.0	244.0	6.3	12.5	162.9	2 067.7	1 520.1	3 474.3	44.6	1 252.4	99	95
1986 ASM -----	(NA)	(NA)	(NA)	9.9	261.4	6.8	13.8	173.0	1 845.3	1 730.2	3 504.3	41.4	1 325.7	(NA)	(NA)
1985 ASM -----	(NA)	(NA)	(NA)	10.5	267.6	7.4	15.1	181.6	1 690.9	1 846.1	3 494.8	37.3	1 301.1	(NA)	(NA)
1984 ASM -----	(NA)	(NA)	(NA)	11.3	268.1	7.8	16.0	184.9	1 685.2	1 744.9	3 404.9	48.1	1 170.9	(NA)	(NA)
1983 ASM -----	(NA)	(NA)	(NA)	11.3	261.1	8.2	16.9	184.3	1 534.7	1 839.3	3 396.7	87.2	1 208.2	(NA)	(NA)
1982 Census ---	71	104	75	12.2	263.8	8.9	18.0	182.7	1 460.1	1 700.5	3 126.1	90.0	1 266.6	97	96
1981 ASM -----	(NA)	(NA)	(NA)	13.7	264.3	10.3	20.9	184.5	1 764.5	1 860.2	3 605.0	54.3	1 125.7	(NA)	(NA)
1980 ASM -----	(NA)	(NA)	(NA)	14.3	252.5	11.1	22.0	181.1	1 849.0	1 562.2	3 389.3	53.8	1 091.9	(NA)	(NA)
1979 ASM -----	(NA)	(NA)	(NA)	15.4	260.4	12.0	23.6	190.7	1 585.0	1 435.6	2 995.5	47.3	1 172.1	(NA)	(NA)
1978 ASM -----	(NA)	(NA)	(NA)	15.7	247.2	12.3	24.0	183.0	1 324.6	1 367.0	2 683.5	33.8	1 119.9	(NA)	(NA)
1977 Census ---	64	104	77	15.7	232.1	12.0	23.8	168.1	1 149.7	1 163.0	2 296.1	36.3	1 027.9	98	98
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS															
1992 Census ---	637	926	572	77.1	2 162.8	30.5	65.0	774.3	9 586.4	15 853.4	25 416.9	698.5	1 242.3	97	96
1991 ASM -----	(NA)	(NA)	(NA)	81.7	2 210.3	31.9	66.8	791.7	9 554.8	15 644.3	25 191.1	548.5	1 113.0	(NA)	(NA)
1990 ASM -----	(NA)	(NA)	(NA)	82.4	2 132.0	32.0	65.7	754.1	9 075.1	14 772.2	23 847.5	460.0	1 069.4	(NA)	(NA)
1989 ASM -----	(NA)	(NA)	(NA)	87.3	2 190.5	33.4	67.7	743.5	8 898.4	14 146.0	23 002.1	507.8	1 107.3	(NA)	(NA)
1988 ASM -----	(NA)	(NA)	(NA)	94.6	2 361.8	35.2	71.8	773.8	9 122.4	14 250.9	23 310.2	567.7	1 081.3	(NA)	(NA)
1987 Census ---	846	1 190	786	95.6	2 277.4	35.4	71.5	747.2	8 405.0	13 456.8	21 830.4	568.2			

Table 1a. Historical Statistics for the Industry: 1992 and Earlier Years—Con.

[Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year ¹	All establishments ³			All employees		Production workers			Value added by manufacture ⁴ (million dollars)	Cost of materials ⁵ (million dollars)	Value of shipments (million dollars)	New capital expenditures ⁶ (million dollars)	End-of-year inventories ⁴ (million dollars)	Ratios	
	Companies ² (no.)	Total (no.)	With 20 employees or more (no.)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)						Specialization ⁷ (percent)	Coverage ⁸ (percent)
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS—Con.															
1978 ASM-----	(NA)	(NA)	(NA)	115.1	1 592.7	44.3	88.8	486.1	4 627.0	6 822.0	11 417.0	490.5	635.3	(NA)	(NA)
1977 Census ---	1 757	2 192	1 286	114.1	1 448.8	43.4	89.3	444.8	4 084.5	5 958.6	10 007.2	423.6	551.7	98	97
INDUSTRY 2087, FLAVORING EXTRACTS AND SYRUPS, N.E.C.															
1992 Census ---	264	300	123	10.3	341.1	5.8	12.2	157.6	5 269.7	1 651.9	6 911.4	75.6	497.5	92	92
1991 ASM-----	(NA)	(NA)	(NA)	8.1	274.7	4.6	9.9	130.6	4 123.0	1 514.4	5 642.0	72.9	362.0	(NA)	(NA)
1990 ASM-----	(NA)	(NA)	(NA)	8.1	260.7	4.5	9.7	123.1	3 896.9	1 472.5	5 332.5	49.9	385.4	(NA)	(NA)
1989 ASM-----	(NA)	(NA)	(NA)	8.2	244.4	4.6	9.5	114.6	3 543.3	1 323.8	4 870.8	51.3	322.2	(NA)	(NA)
1988 ASM-----	(NA)	(NA)	(NA)	8.0	220.6	4.5	9.7	111.3	3 509.4	1 422.2	4 930.8	50.9	396.9	(NA)	(NA)
1987 Census ---	245	280	99	9.1	257.6	4.9	10.0	111.6	3 293.7	1 379.4	4 664.8	53.0	405.3	96	89
1986 ASM-----	(NA)	(NA)	(NA)	11.3	325.2	6.7	14.8	160.6	3 310.2	1 741.9	5 016.7	60.2	543.9	(NA)	(NA)
1985 ASM-----	(NA)	(NA)	(NA)	12.0	314.0	7.3	15.8	153.9	3 108.4	1 750.4	4 840.3	66.3	433.9	(NA)	(NA)
1984 ASM-----	(NA)	(NA)	(NA)	11.4	276.6	6.7	13.8	137.0	2 824.9	1 772.7	4 573.9	77.3	389.4	(NA)	(NA)
1983 ASM-----	(NA)	(NA)	(NA)	11.7	244.2	6.7	13.2	113.5	2 698.1	1 605.7	4 289.1	39.8	377.8	(NA)	(NA)
1982 Census ---	297	343	131	11.6	237.3	6.5	13.3	109.1	2 669.8	1 569.3	4 236.8	57.1	338.5	93	88
1981 ASM-----	(NA)	(NA)	(NA)	10.9	206.1	6.6	13.7	104.7	2 093.6	1 760.7	3 855.3	78.5	349.2	(NA)	(NA)
1980 ASM-----	(NA)	(NA)	(NA)	11.0	191.1	6.8	14.7	93.3	1 898.2	1 604.4	3 512.9	64.1	354.1	(NA)	(NA)
1979 ASM-----	(NA)	(NA)	(NA)	10.1	158.1	6.3	13.5	86.0	1 661.2	1 302.0	2 957.9	41.4	287.4	(NA)	(NA)
1978 ASM-----	(NA)	(NA)	(NA)	11.6	174.0	6.9	14.8	91.4	1 730.1	1 218.4	2 932.5	51.2	265.2	(NA)	(NA)
1977 Census ---	317	368	132	10.5	149.1	6.3	12.9	77.1	1 452.6	1 069.0	2 511.3	33.1	222.1	92	86

¹In annual survey of manufactures (ASM) years, data are estimates based on a representative sample of establishments canvassed annually and may differ from results of a complete canvass of all establishments. ASM publication shows percentage standard errors. Unless otherwise noted, for data prior to 1977, see 1977 Census of Manufactures, vol. II, table 1 of the industry chapter.

²For the Census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Beginning in 1982, all respondents were requested to report their inventories at cost or market prior to adjustment to LIFO cost. This is a change from prior years when respondents were permitted to value their inventories using any generally accepted accounting method. Consequently, 1982 data for inventories and value added by manufacture are not comparable to prior-year data.

⁵Cost of materials is the sum of five components: the cost of (1) parts used in the manufacture of finished goods (materials, parts, containers, and supplies incorporated into products or otherwise directly consumed in the process); (2) purchased items later resold without further manufacture; (3) fuels; (4) electricity; and (5) commissions or fees to outside parties for contract manufacturing. A separate cost for each of the five components is shown in table 3a. Detailed data on materials consumed by type, are shown in table 7.

⁶Detailed data on new machinery and equipment expenditures are provided in table 3c.

⁷Represents ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for establishments classified in the industry.

⁸Represents ratio of primary products shipped by establishments classified in industry to total shipments of such products by all manufacturing establishments, wherever classified.

Table 1b. Selected Operating Ratios for the Industry: 1992 and Earlier Years

[Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year	Payroll per employee (dollars)	Production workers as percent of total employment (percent)	Annual hours of production workers (number)	Average hourly earnings of production workers (dollars)	Cost of materials as percent of value of shipments (percent)	Cost of materials and payroll as percent of value of shipments (percent)	Value added per employee (dollars)	Payroll as percent of value added (percent)	Value added per production worker hour (dollars)
INDUSTRY 2082, MALT BEVERAGES									
1992 Census-----	45 412	73	1 829	22.89	41	50	295 342	15	221.99
1991 ASM-----	44 623	73	1 834	22.30	43	52	278 911	16	209.67
1990 ASM-----	43 715	72	1 885	21.34	46	55	251 313	17	184.94
1989 ASM-----	42 644	73	1 880	21.26	46	55	243 228	18	177.70
1988 ASM-----	40 636	72	1 841	21.20	46	56	229 963	18	174.49
1987 Census-----	42 489	71	1 969	20.76	46	56	228 364	19	162.97
1986 ASM-----	36 915	73	2 036	17.64	51	61	181 897	20	122.47
1985 ASM-----	33 692	67	1 948	18.10	53	65	140 975	24	108.01
1984 ASM-----	33 856	71	1 891	17.99	55	66	139 013	24	104.13
1983 ASM-----	32 005	70	1 933	16.19	55	66	130 826	24	96.64
1982 Census-----	30 416	69	1 949	15.37	60	71	105 460	29	78.87
1981 ASM-----	28 545	69	1 963	14.50	62	75	87 927	32	65.02
1980 ASM-----	25 977	71	1 987	13.09	61	73	84 245	31	60.06
1979 ASM-----	23 959	71	1 962	12.26	62	75	72 677	33	51.96
1978 ASM-----	21 327	70	2 000	10.52	63	76	65 583	33	46.58
1977 Census-----	19 489	71	1 965	9.64	61	74	59 143	33	42.59
INDUSTRY 2083, MALT									
1992 Census-----	34 154	69	2 000	16.94	67	75	135 308	25	97.72
1991 ASM-----	32 857	71	2 000	16.50	71	79	128 357	26	89.85
1990 ASM-----	32 286	71	2 100	16.05	71	77	122 000	26	81.33
1989 ASM-----	30 667	73	2 091	14.70	71	77	169 667	18	110.65
1988 ASM-----	30 571	71	2 100	14.38	74	81	127 143	24	84.76
1987 Census-----	31 571	79	2 000	14.59	69	78	109 714	29	69.82
1986 ASM-----	27 333	73	2 000	13.45	68	76	108 333	25	73.86
1985 ASM-----	27 313	75	1 917	13.91	69	77	101 125	27	70.35
1984 ASM-----	28 125	75	2 000	13.71	74	82	101 375	28	67.58
1983 ASM-----	26 813	75	2 083	12.48	71	78	84 813	32	54.28
1982 Census-----	25 235	76	2 077	11.81	73	79	97 765	26	61.56
1981 ASM-----	27 438	75	2 083	11.36	73	79	120 125	23	76.88
1980 ASM-----	24 875	75	2 167	9.92	78	84	101 375	25	62.38
1979 ASM-----	25 133	73	2 000	10.55	80	87	90 267	28	61.55
1978 ASM-----	17 529	71	2 000	8.67	76	83	60 765	29	43.04
1977 Census-----	17 125	75	2 083	8.00	76	81	63 375	27	40.56

20H-8 BEVERAGES

MANUFACTURES—INDUSTRY SERIES

Table 1b. Selected Operating Ratios for the Industry: 1992 and Earlier Years—Con.

[Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year	Payroll per employee (dollars)	Production workers as percent of total employment (percent)	Annual hours of production workers (number)	Average hourly earnings of production workers (dollars)	Cost of materials as percent of value of shipments (percent)	Cost of materials and payroll as percent of value of shipments (percent)	Value added per employee (dollars)	Payroll as percent of value added (percent)	Value added per production worker hour (dollars)
INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS									
1992 Census	30 421	46	1 938	12.68	56	66	149 193	20	165.77
1991 ASM	27 216	49	1 868	12.13	53	63	129 324	21	141.54
1990 ASM	27 833	49	1 845	11.95	51	62	125 701	22	138.18
1989 ASM	27 705	51	1 845	11.97	54	65	127 489	22	135.27
1988 ASM	26 077	52	1 824	11.69	58	68	119 580	22	126.67
1987 Census	24 604	53	1 824	11.59	57	68	99 281	25	102.22
1986 ASM	24 282	53	1 886	11.06	60	70	94 206	26	93.49
1985 ASM	22 470	54	1 901	10.28	61	71	80 538	28	78.75
1984 ASM	22 475	57	1 886	10.20	60	71	88 582	25	81.87
1983 ASM	21 805	57	1 881	10.44	60	69	89 678	24	83.98
1982 Census	20 831	58	1 882	9.80	63	72	84 466	25	77.87
1981 ASM	18 212	59	1 836	8.82	64	73	78 584	23	72.20
1980 ASM	17 063	60	1 836	8.16	67	75	72 438	24	65.96
1979 ASM	14 792	64	1 935	6.64	66	75	63 717	23	51.32
1978 ASM	15 470	59	1 898	7.21	68	78	55 750	28	49.78
1977 Census	14 576	59	1 944	6.63	66	75	55 478	26	48.61
INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS									
1992 Census	34 352	72	2 059	15.05	43	50	274 028	13	185.30
1991 ASM	31 986	70	2 038	14.23	42	49	290 189	11	202.58
1990 ASM	31 811	70	2 115	13.78	46	52	255 176	12	171.66
1989 ASM	30 107	71	2 038	13.74	40	46	288 520	10	200.36
1988 ASM	28 566	71	1 949	13.55	41	48	245 639	12	177.29
1987 Census	27 111	70	1 984	13.03	44	51	229 744	12	165.42
1986 ASM	26 404	69	2 029	12.54	49	57	186 394	14	133.72
1985 ASM	25 486	70	2 041	12.03	53	60	161 038	16	111.98
1984 ASM	23 726	69	2 051	11.56	51	59	149 133	16	105.32
1983 ASM	23 106	73	2 061	10.91	54	62	135 814	17	90.81
1982 Census	21 623	73	2 022	10.15	54	63	119 680	18	81.12
1981 ASM	19 292	75	2 029	8.83	52	59	128 796	15	84.43
1980 ASM	17 657	78	1 982	8.23	46	54	129 301	14	84.05
1979 ASM	16 909	78	1 967	8.08	48	57	102 922	16	67.16
1978 ASM	15 745	78	1 951	7.63	51	60	84 369	19	55.19
1977 Census	14 783	76	1 983	7.06	51	61	73 229	20	48.31
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS									
1992 Census	28 052	40	2 131	11.91	62	71	124 337	23	147.48
1991 ASM	27 054	39	2 094	11.85	62	71	116 950	23	143.04
1990 ASM	25 874	39	2 053	11.48	62	71	110 135	23	138.13
1989 ASM	25 092	38	2 027	10.98	61	71	101 929	25	131.44
1988 ASM	24 966	37	2 040	10.78	61	71	96 431	26	127.05
1987 Census	23 822	37	2 020	10.45	62	72	87 918	27	117.55
1986 ASM	23 021	35	2 070	9.77	60	72	80 543	29	111.77
1985 ASM	22 163	35	2 091	9.10	61	73	71 713	31	97.52
1984 ASM	20 678	36	2 053	8.51	61	73	64 690	32	87.41
1983 ASM	19 989	37	2 051	8.24	59	72	63 100	32	83.27
1982 Census	18 861	37	2 009	7.84	59	72	60 247	31	80.47
1981 ASM	16 813	36	2 028	6.97	61	73	51 787	32	70.31
1980 ASM	15 743	37	2 048	6.33	62	75	45 517	35	59.76
1979 ASM	14 714	38	2 027	5.94	60	74	42 152	35	54.76
1978 ASM	13 838	38	2 005	5.47	60	74	40 200	34	52.11
1977 Census	12 698	38	2 058	4.98	60	74	35 798	35	45.74
INDUSTRY 2087, FLAVORING EXTRACTS AND SYRUPS, N.E.C.									
1992 Census	33 117	56	2 103	12.92	24	29	511 621	6	431.94
1991 ASM	33 914	57	2 152	13.19	27	32	509 012	7	416.46
1990 ASM	32 185	56	2 156	12.69	28	33	481 099	7	401.74
1989 ASM	29 805	56	2 065	12.06	27	32	432 110	7	372.98
1988 ASM	27 575	56	2 156	11.47	29	33	438 675	6	361.79
1987 Census	28 308	54	2 041	11.16	30	35	361 945	8	329.37
1986 ASM	28 779	59	2 209	10.85	35	41	292 938	10	223.66
1985 ASM	26 167	61	2 164	9.74	36	43	259 033	10	196.73
1984 ASM	24 263	59	2 060	9.93	39	45	247 798	10	204.70
1983 ASM	20 872	57	1 970	8.60	37	43	230 607	9	204.40
1982 Census	20 457	56	2 046	8.20	37	43	230 155	9	200.74
1981 ASM	18 908	61	2 076	7.64	46	51	192 073	10	152.82
1980 ASM	17 373	62	2 162	6.35	46	51	172 564	10	129.13
1979 ASM	15 653	62	2 143	6.37	44	49	164 475	10	123.05
1978 ASM	15 000	59	2 145	6.18	42	47	149 147	10	116.90
1977 Census	14 200	60	2 048	5.98	43	49	138 343	10	112.60

Note: For qualifications of data, see footnotes on table 1a.

Table 2. Industry Statistics for Selected States: 1992 and 1987

[Excludes data for auxiliaries. States with 100 employees or more are shown. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and geographic area	1992											1987		
	All establishments		All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	All employees ² (1,000)	Value added by manufacture (million dollars)	
	E1	Total (no.)	With 20 employees or more (no.)	Number ² (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)							Wages (million dollars)
INDUSTRY 2082, MALT BEVERAGES														
United States -----	-	194	75	34.5	1 566.7	25.1	45.9	1 050.7	10 189.3	7 179.8	17 340.2	565.0	31.9	7 284.8
California -----	-	35	11	H	(D)	(D)	(D)	(D)	(D)	(D)	(D)	44.9	H	(D)
Colorado -----	-	13	4	I	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	H	(D)
Florida -----	-	4	4	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
Georgia -----	-	2	2	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
Indiana -----	E9	4	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
Maryland -----	-	1	1	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	E	(D)
Minnesota -----	-	5	3	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
Missouri -----	-	4	1	H	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	H	(D)
New Hampshire -----	-	2	1	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
New Jersey -----	-	4	2	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
New York -----	E1	9	4	2.7	122.2	1.9	3.5	76.7	664.2	583.5	1 246.5	34.4	2.9	713.3
North Carolina -----	-	3	2	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
Ohio -----	-	6	3	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
Oregon -----	-	11	4	.4	10.0	.2	.4	6.5	52.4	51.1	102.8	4.9	C	(D)
Pennsylvania -----	E2	15	8	1.3	42.6	1.0	1.6	30.0	119.6	194.6	313.5	7.4	1.6	149.9
Tennessee -----	-	2	1	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
Texas -----	-	8	5	2.8	142.8	2.1	4.3	102.8	1 097.5	889.0	1 987.3	34.4	H	(D)
Virginia -----	-	5	2	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
Washington -----	-	14	5	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	6.0	F	(D)
Wisconsin -----	E1	11	7	2.8	115.8	2.3	4.4	92.0	562.8	513.9	1 076.0	18.7	2.8	495.3
INDUSTRY 2083, MALT														
United States -----	-	26	18	1.3	44.4	.9	1.8	30.5	175.9	387.3	575.8	27.1	1.4	153.6
Minnesota -----	-	8	5	.3	11.0	.2	.5	7.5	49.9	102.2	160.5	12.9	.4	41.8
Washington -----	-	1	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	C	(D)
Wisconsin -----	-	7	7	.5	19.6	.4	.7	13.2	74.6	160.9	240.0	7.6	.6	66.9
INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS														
United States -----	-	553	136	14.0	425.9	6.5	12.6	159.8	2 088.7	2 394.0	4 301.0	114.7	13.9	1 380.0
California -----	-	329	112	11.8	377.4	5.3	10.4	137.5	1 838.0	1 980.9	3 664.3	103.4	10.9	1 142.6
Missouri -----	E9	14	2	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
New York -----	-	31	6	.8	20.0	.5	1.1	11.3	106.0	286.9	381.9	3.3	G	(D)
Oregon -----	E4	32	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Washington -----	-	28	5	.3	8.0	.1	.2	1.9	63.9	38.2	89.8	3.9	C	(D)
INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS														
United States -----	-	65	48	7.1	243.9	5.1	10.5	158.0	1 945.6	1 446.9	3 394.1	56.3	9.0	2 067.7
Arkansas -----	-	1	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	C	(D)
California -----	-	5	3	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
Connecticut -----	-	1	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	E	(D)
Illinois -----	E1	2	2	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Indiana -----	-	2	2	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
Kentucky -----	-	18	15	2.7	83.8	2.0	3.9	53.0	646.0	532.5	1 169.2	22.7	2.5	590.8
Maryland -----	-	5	3	.6	24.6	.4	.9	15.3	31.5	76.5	111.4	(D)	F	(D)
Massachusetts -----	-	1	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
Michigan -----	-	1	1	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	E	(D)
Missouri -----	-	3	3	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
New Jersey -----	-	4	3	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.4	87.3
Ohio -----	-	2	2	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
Pennsylvania -----	-	1	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
Tennessee -----	-	3	3	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS														
United States -----	-	926	572	77.1	2 162.8	30.5	65.0	774.3	9 586.4	15 853.4	25 416.9	698.5	95.6	8 405.0
Alabama -----	E2	11	9	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
Arizona -----	E1	19	13	1.3	35.3	.4	.9	9.0	178.5	248.6	425.3	8.5	G	(D)
Arkansas -----	-	11	9	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	5.8	G	(D)
California -----	-	97	55	6.8	208.0	3.5	7.6	97.8	1 202.8	1 680.4	2 878.6	103.4	7.7	865.3
Colorado -----	E2	19	10	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	6.1	G	(D)
Connecticut -----	E3	12	4	.4	13.0	.2	.4	5.6	30.5	57.4	88.0	(D)	F	(D)
Delaware -----	-	1	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	C	(D)
Florida -----	-	47	28	5.1	145.2	1.7	3.6	44.5	701.5	965.9	1 674.8	(D)	5.5	471.4
Georgia -----	-	21	16	1.7	49.8	.6	1.4	16.7	279.6	472.6	735.8	(D)	2.0	189.4
Hawaii -----	-	7	4	.5	13.6	.2	.4	4.8	41.7	92.1	134.2	(D)	.5	40.3

See footnotes at end of table.

Table 2. Industry Statistics for Selected States: 1992 and 1987—Con.

[Excludes data for auxiliaries. States with 100 employees or more are shown. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and geographic area	E ¹	1992										1987		
		All establishments		All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	All employ-ees ² (1,000)	Value added by manufacture (million dollars)
		Total (no.)	With 20 employees or more (no.)	Number ² (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)						
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS—Con.														
Illinois	E1	32	21	3.2	100.8	1.4	3.3	37.3	510.1	721.8	1 235.5	40.3	2.9	295.9
Indiana	—	24	16	1.9	55.7	.8	1.7	20.1	369.9	514.2	885.2	21.9	3.3	267.7
Iowa	—	12	12	1.2	34.3	.4	.7	9.1	146.7	189.8	335.4	12.2	G	(D)
Kansas	—	10	7	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	5.9	G	(D)
Kentucky	E1	21	13	1.4	35.1	.4	.7	6.5	56.0	163.6	226.6	13.8	G	(D)
Louisiana	—	15	12	2.2	53.5	.7	1.5	12.1	175.8	269.7	447.6	21.9	2.4	132.1
Maine	—	5	4	.3	8.9	.1	.3	3.1	39.6	56.7	95.0	3.1	E	(D)
Maryland	E2	17	12	2.0	53.4	.6	1.3	13.7	205.7	375.7	581.8	16.4	1.9	258.7
Massachusetts	E1	25	13	1.3	46.6	.8	1.6	23.2	148.5	382.2	533.5	8.9	G	(D)
Michigan	—	26	12	1.9	51.8	1.2	2.4	31.4	421.5	592.4	1 013.9	16.5	2.6	216.8
Minnesota	—	19	8	1.3	37.7	.7	1.3	15.7	162.9	311.3	472.9	(D)	1.7	399.6
Mississippi	E1	13	10	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
Missouri	—	22	14	1.8	55.4	.6	1.2	15.8	243.9	336.9	578.8	(D)	H	(D)
Montana	—	9	5	.3	6.4	.1	.2	1.7	11.7	34.8	46.2	2.0	C	(D)
Nebraska	—	5	4	.5	10.0	.2	.3	3.1	47.8	91.0	138.8	1.2	F	(D)
New Jersey	—	27	14	2.3	80.6	1.2	2.3	36.6	462.9	521.1	975.1	15.4	1.7	410.1
New Mexico	—	5	2	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	E	(D)
New York	E2	56	26	4.2	132.7	1.9	4.4	64.8	495.1	991.8	1 489.1	33.8	5.0	517.1
North Carolina	—	32	22	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	13.4	H	(D)
North Dakota	—	4	3	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	C	(D)
Ohio	—	31	22	3.5	95.6	1.2	2.6	31.1	182.6	626.3	813.0	30.1	5.7	369.3
Oklahoma	—	20	8	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
Oregon	—	14	10	.9	25.7	.3	.6	7.2	62.9	202.5	265.0	6.2	.8	35.8
Pennsylvania	—	45	25	3.5	101.4	1.5	3.2	35.1	413.9	601.0	1 011.5	46.0	4.1	287.7
Rhode Island	—	6	3	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	C	(D)
South Carolina	—	14	12	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)
Tennessee	E1	19	14	2.8	72.4	1.1	2.5	24.2	355.4	461.6	813.4	(D)	H	(D)
Texas	—	58	40	7.1	188.0	2.3	5.0	55.5	782.5	1 353.1	2 128.8	41.7	8.6	721.4
Utah	—	7	6	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	5.6	F	(D)
Virginia	E1	23	19	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	13.4	G	(D)
Washington	—	16	11	1.3	40.9	.7	1.3	18.7	215.4	364.7	579.9	31.0	1.3	249.8
West Virginia	—	4	2	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.7	(D)
Wisconsin	—	24	11	1.0	28.7	.6	1.3	17.2	205.2	396.4	602.1	(D)	1.7	217.0
Wyoming	—	2	2	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	C	(D)
INDUSTRY 2087, FLAVORING EXTRACTS AND SYRUPS, N.E.C.														
United States	—	300	123	10.3	341.1	5.8	12.2	157.6	5 269.7	1 651.9	6 911.4	75.6	9.1	3 293.7
California	E2	47	19	1.3	44.2	.8	1.9	22.8	455.5	233.6	671.5	7.5	1.3	426.5
Florida	E4	15	6	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	E	(D)
Georgia	—	6	3	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	E	(D)
Illinois	—	28	18	1.9	58.1	1.2	2.1	27.9	789.7	329.8	1 114.6	15.8	G	(D)
Indiana	—	4	3	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	E	(D)
Louisiana	—	4	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Maryland	—	8	5	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	2.0	(NA)	(D)
Massachusetts	E2	5	2	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	C	(D)
Missouri	—	16	6	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
New Jersey	E1	27	11	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
New York	E6	20	3	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	E	(D)
Ohio	—	20	8	1.1	39.8	.5	1.3	17.5	636.7	156.1	791.8	(D)	F	(D)
Pennsylvania	E3	13	7	.4	17.7	.2	.5	7.6	54.9	64.9	120.1	5.6	E	(D)
Texas	—	16	6	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	5.2	G	(D)
Washington	—	3	3	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Wisconsin	E2	13	2	.1	4.4	.1	.2	2.0	29.6	22.2	51.2	(D)	(NA)	(NA)

Note: For qualifications of data, see footnotes on table 1a.

¹Payroll and sales data for some small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other Government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate the items shown for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown for those States where estimated value of shipments data based on administrative-record data account for 10 percent or more of figure shown: E1—10 to 19 percent; E2—20 to 29 percent; E3—30 to 39 percent; E4—40 to 49 percent; E5—50 to 59 percent; E6—60 to 69 percent; E7—70 to 79 percent; E8—80 to 89 percent; E9—90 percent or more.

²Statistics for some producing States have been withheld to avoid disclosing data for individual companies. However, for States with 100 employees or more, number of establishments is shown and employment-size range is indicated by one of the following symbols: C—100 to 249 employees; E—250 to 499 employees; F—500 to 999 employees; G—1,000 to 2,499 employees; H—2,500 to 4,999 employees; I—5,000 to 9,999 employees; J—10,000 to 24,999 employees; K—25,000 to 49,999 employees; L—50,000 to 99,999 employees; M—100,000 employees or more.

Table 3a. Summary Statistics for the Industry: 1992

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Malt beverages (SIC 2082)	Malt (SIC 2083)	Wines, brandy, and brandy spirits (SIC 2084)	Distilled and blended liquors (SIC 2085)	Bottled and canned soft drinks (SIC 2086)	Flavoring extracts and syrups, n.e.c. (SIC 2087)
Companies	160	16	514	43	637	264
All establishments	194	26	553	65	926	300
With 1 to 19 employees	119	8	417	17	354	177
With 20 to 99 employees	31	14	109	25	314	97
With 100 employees or more	44	4	27	23	258	26
Employment and labor costs:						
Employees	34.5	1.3	14.0	7.1	77.1	10.3
Compensation, total	2 059.0	58.3	544.8	306.5	2 757.0	424.9
Annual payroll	1 566.7	44.4	425.9	243.9	2 162.8	341.1
Fringe benefits	492.3	13.9	118.8	62.6	594.3	83.8
Social Security and other legally required payments	164.8	5.7	45.7	24.5	270.0	36.6
Employer voluntary payments	327.5	8.2	73.1	38.1	324.3	47.2
Production workers:						
Average for year	25.1	.9	6.5	5.1	30.5	5.8
March	25.0	.9	6.0	5.0	30.1	5.9
May	25.4	.9	6.1	5.0	31.2	6.0
August	25.3	.9	7.4	5.2	31.4	5.8
November	24.7	.9	6.4	5.3	29.4	5.6
Hours	45.9	1.8	12.6	10.5	65.0	12.2
Wages	1 050.7	30.5	159.8	158.0	774.3	157.6
Cost of materials ¹	7 179.8	387.3	2 394.0	1 446.9	15 853.4	1 651.9
Materials, parts, containers, etc., consumed ²	6 864.3	345.5	2 207.3	1 196.1	14 351.9	1 543.3
Resales	13.1	3.3	137.9	223.2	1 235.5	70.6
Fuels	95.4	20.0	10.0	12.4	49.2	11.2
Purchased electricity	124.9	16.6	32.8	11.1	121.2	18.5
Contract work	82.1	2.0	6.0	4.1	95.6	8.4
Quantity of electric energy used for heat and power:						
Purchased	2 356.5	419.3	385.4	207.2	1 828.8	274.3
Generated less sold	567.2	(D)	(D)	-	20.4	-
Total value of shipments	17 340.2	575.8	4 301.0	3 394.1	25 416.9	6 911.4
Value added	10 189.3	175.9	2 088.7	1 945.6	9 586.4	5 269.7
Inventories by stage of fabrication:						
Beginning of 1992	591.4	166.7	1 827.8	1 193.2	1 178.3	462.6
Finished goods	40.2	63.3	533.9	793.5	617.5	218.6
Work in process	184.6	7.3	1 104.3	321.0	30.6	41.5
Materials and supplies	366.6	96.1	189.6	78.8	530.3	202.5
End of 1992	609.0	161.4	2 019.6	1 177.0	1 242.3	497.5
Finished goods	77.2	50.9	577.4	765.6	651.4	212.7
Work in process	176.6	7.0	1 242.5	319.3	19.5	57.7
Materials and supplies	355.2	103.4	199.7	92.1	571.4	227.1

Note: For qualifications of data, see footnotes on table 1a.

¹Data on purchased services for the repair of buildings and machinery and for communication services are not included in cost of materials, etc., but are shown in table 3c.

²Data on materials consumed by type are shown in table 7. Data on amount purchased or transferred from foreign sources are shown in table 3c.

Table 3b. Gross Book Value of Depreciable Assets, Capital Expenditures, Retirements, Depreciation, and Rental Payments: 1992

[Million dollars. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Malt beverages (SIC 2082)	Malt (SIC 2083)	Wines, brandy, and brandy spirits (SIC 2084)	Distilled and blended liquors (SIC 2085)	Bottled and canned soft drinks (SIC 2086)	Flavoring extracts and syrups, n.e.c. (SIC 2087)
Gross book value of depreciable assets:						
Total:						
Beginning of year	10 744.7	535.9	1 879.3	903.7	6 930.3	1 048.5
New capital expenditures ¹	565.0	27.1	114.7	56.3	698.5	75.6
Used capital expenditures	11.7	(D)	3.9	(D)	33.2	(D)
Retirements	58.3	(D)	28.9	(D)	204.3	(D)
End of year	11 263.1	560.6	1 969.0	950.1	7 457.6	1 110.4
Buildings and other structures:						
Beginning of year	2 486.7	125.5	484.2	292.0	1 685.0	297.8
New capital expenditures	109.7	(D)	23.9	11.6	101.7	18.3
Used capital expenditures	3.0	(D)	1.4	(D)	13.1	(D)
Retirements	3.3	(D)	15.7	(D)	21.9	(D)
End of year	2 596.1	130.5	493.8	303.4	1 779.9	319.2
Machinery and equipment:						
Beginning of year	8 257.9	410.4	1 395.0	611.7	5 245.2	750.7
New capital expenditures ¹	455.3	(D)	90.8	44.8	596.8	57.2
Used capital expenditures	8.7	(D)	2.5	(D)	20.1	(D)
Retirements	55.0	(D)	13.2	(D)	182.4	(D)
End of year	8 667.0	430.2	1 475.2	646.7	5 679.7	791.2
Depreciation charges during 1992:						
Total	524.5	28.7	134.9	55.0	551.6	77.3
Buildings and other structures	86.8	4.3	24.0	11.4	79.7	13.4
Machinery and equipment	437.8	24.4	110.9	43.6	471.9	63.9
Rental payments:						
Total	19.8	.7	30.9	11.6	134.8	23.0
Buildings and other structures	8.3	.3	15.9	8.7	70.1	13.2
Machinery and equipment	11.5	.3	15.0	2.9	64.6	9.8

¹Data on new machinery and equipment expenditures by type are provided in table 3c.

Table 3c. Supplemental Industry Statistics Based on Sample Estimates: 1992

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Malt beverages (SIC 2082)		Malt (SIC 2083)		Wines, brandy, and brandy spirits (SIC 2084)	
	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)
Purchased services:						
Cost of purchased services for the repair of—						
Buildings and other structures	14.8	(X)	(D)	(X)	3.5	(X)
Response coverage ratio (percent) ²	94.8	(X)	(D)	(X)	84.5	(X)
Machinery	35.0	(X)	(D)	(X)	19.9	(X)
Response coverage ratio (percent) ²	94.8	(X)	(D)	(X)	85.4	(X)
Other purchased services:						
Communications	(D)	(X)	(D)	(X)	6.4	(X)
Response coverage ratio (percent) ²	(D)	(X)	(D)	(X)	76.7	(X)
Legal	(D)	(X)	(D)	(X)	5.2	(X)
Response coverage ratio (percent) ²	(D)	(X)	(D)	(X)	80.0	(X)
Accounting and bookkeeping	(D)	(X)	(D)	(X)	4.3	(X)
Response coverage ratio (percent) ²	(D)	(X)	(D)	(X)	85.4	(X)
Advertising	(D)	(X)	(D)	(X)	17.5	(X)
Response coverage ratio (percent) ²	(D)	(X)	(D)	(X)	85.3	(X)
Software and other data processing	(D)	(X)	(D)	(X)	2.6	(X)
Response coverage ratio (percent) ²	(D)	(X)	(D)	(X)	85.4	(X)
Refuse removal, including hazardous waste	(D)	(X)	(D)	(X)	2.0	(X)
Response coverage ratio (percent) ²	(D)	(X)	(D)	(X)	85.4	(X)
New machinery and equipment expenditures	455.3	(X)	(D)	(X)	90.8	(X)
Automobiles, trucks, etc., for highway use	(D)	(X)	(D)	(X)	1.9	28
Computers and peripheral data processing equipment	(D)	(X)	(D)	(X)	6.2	12
All other	438.8	1	(D)	(X)	82.8	1
Adjustment ratio ³	1.4	(X)	(D)	(X)	1.3	(X)
Cost of materials, components, parts, etc., used	6 864.3	(X)	345.5	(X)	2 207.3	(X)
Materials purchased or transferred from foreign sources ⁴	(D)	(X)	(D)	(X)	76.0	4
Materials purchased or transferred from domestic sources	(D)	(X)	(D)	(X)	2 131.3	1
Adjustment ratio ³	(D)	(X)	(D)	(X)	1.4	(X)
Distilled and blended liquors (SIC 2085)						
Bottled and canned soft drinks (SIC 2086)						
Flavoring extracts and syrups, n.e.c. (SIC 2087)						
Item	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)
Purchased services:						
Cost of purchased services for the repair of—						
Buildings and other structures	2.3	(X)	27.5	(X)	8.9	(X)
Response coverage ratio (percent) ²	78.4	(X)	78.6	(X)	79.3	(X)
Machinery	6.8	(X)	102.6	(X)	11.2	(X)
Response coverage ratio (percent) ²	78.4	(X)	79.1	(X)	79.3	(X)
Other purchased services:						
Communications	1.1	(X)	20.1	(X)	2.7	(X)
Response coverage ratio (percent) ²	77.5	(X)	75.6	(X)	76.7	(X)
Legal	1.9	(X)	13.4	(X)	3.0	(X)
Response coverage ratio (percent) ²	74.4	(X)	78.1	(X)	79.0	(X)
Accounting and bookkeeping3	(X)	9.7	(X)	3.7	(X)
Response coverage ratio (percent) ²	74.4	(X)	76.6	(X)	77.9	(X)
Advertising	12.0	(X)	158.2	(X)	3.9	(X)
Response coverage ratio (percent) ²	74.4	(X)	77.7	(X)	79.0	(X)
Software and other data processing8	(X)	7.5	(X)	1.2	(X)
Response coverage ratio (percent) ²	74.4	(X)	76.2	(X)	79.1	(X)
Refuse removal, including hazardous waste4	(X)	14.6	(X)	1.7	(X)
Response coverage ratio (percent) ²	71.2	(X)	78.3	(X)	78.8	(X)
New machinery and equipment expenditures	44.8	(X)	596.8	(X)	57.2	(X)
Automobiles, trucks, etc., for highway use6	6	80.9	6	(S)	(X)
Computers and peripheral data processing equipment	3.7	2	23.0	5	(S)	(X)
All other	40.4	1	492.8	1	(S)	(X)
Adjustment ratio ³	1.4	(X)	1.2	(X)	(S)	(X)
Cost of materials, components, parts, etc., used	1 196.1	(X)	14 351.9	(X)	1 543.3	(X)
Materials purchased or transferred from foreign sources ⁴	(S)	(X)	53.6	3	(S)	(X)
Materials purchased or transferred from domestic sources	(S)	(X)	14 298.3	1	(S)	(X)
Adjustment ratio ³	(S)	(X)	1.6	(X)	(S)	(X)

Note: The amounts shown for purchased services reflect only those services that establishments purchase from other companies. Amounts purchased by separate central administrative offices and services provided to establishments by central administrative offices are excluded.

¹For description of relative standard error of estimate, see Qualifications of the Data in appendixes.

²A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight, see appendix B) for those ASM establishments that reported to the weighted total employment for all ASM establishments classified in the industry.

³Detail has been adjusted upwards to account for nonresponse. Inverse of the ratio shown represents a measure of the response of the inquiry. (See appendixes for further explanation.)

⁴Data may understate the true cost of imported parts, components, and supplies since some respondents do not know the origin of these materials. Includes cases where materials were purchased from secondary suppliers or where they were transferred from company-operated warehouses or other distribution points. Direct purchases from foreign suppliers and importers by domestic manufacturing establishments are believed to be reported accurately.

Table 4. Industry Statistics by Employment Size of Establishment: 1992

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and employment size class	E ¹	All establishments (no.)	All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	End-of-year inventories (million dollars)
			Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)					
INDUSTRY 2082, MALT BEVERAGES												
Total	-	194	34.5	1 566.7	25.1	45.9	1 050.7	10 189.3	7 179.8	17 340.2	565.0	609.0
Establishments with an average of—												
1 to 4 employees	E9	68	.1	3.6	.1	.2	2.4	16.6	15.6	32.2	1.1	1.2
5 to 9 employees	E8	28	.2	5.4	.1	.2	3.5	27.2	29.1	56.3	1.7	2.1
10 to 19 employees	E6	23	.3	7.2	.2	.4	4.6	31.2	30.8	61.9	1.8	2.9
20 to 49 employees	-	23	.7	17.0	.4	.8	9.0	55.6	32.6	88.0	121.3	6.3
50 to 99 employees	E3	8	.6	12.0	.3	.6	5.7	43.7	39.7	83.4	(D)	5.7
100 to 249 employees	E2	12	1.9	67.2	1.4	2.9	44.0	227.3	304.5	529.7	(D)	35.2
250 to 499 employees	-	9	3.3	125.8	2.5	4.4	90.7	693.2	873.2	1 564.1	39.0	69.4
500 to 999 employees	-	15	27.4	1 328.5	20.1	36.4	890.8	9 094.7	5 854.2	14 924.5	400.0	486.2
1,000 to 2,499 employees	-	6	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
2,500 employees or more	-	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ²	E9	59	.1	2.8	.1	.1	1.9	11.3	10.8	22.2	.7	.8
INDUSTRY 2083, MALT												
Total	-	26	1.3	44.4	.9	1.8	30.5	175.9	387.3	575.8	27.1	161.4
Establishments with an average of—												
1 to 4 employees	E6	6	(Z)	.2	(Z)	(Z)	.2	1.3	1.4	2.8	(Z)	.8
5 to 9 employees	-	1	.4	13.3	.3	.6	8.4	54.1	110.6	177.1	-	49.1
10 to 19 employees	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	21.1	(D)
20 to 49 employees	-	10	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
50 to 99 employees	-	4	.3	10.1	.2	.4	7.3	45.0	116.9	165.0	(D)	46.3
100 to 249 employees	-	4	.6	20.8	.4	.7	14.6	75.5	158.3	231.0	6.0	65.1
INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS												
Total	-	553	14.0	425.9	6.5	12.6	159.8	2 088.7	2 394.0	4 301.0	114.7	2 019.6
Establishments with an average of—												
1 to 4 employees	E6	242	.4	8.7	.1	.3	3.4	45.5	40.4	82.9	3.0	36.4
5 to 9 employees	E4	94	.6	14.2	.3	.6	5.9	58.9	47.5	102.0	3.7	62.0
10 to 19 employees	E2	81	1.1	27.1	.5	1.0	11.0	101.6	90.6	173.1	5.8	127.2
20 to 49 employees	E1	86	2.6	61.9	1.3	2.6	27.5	248.1	256.5	483.7	37.3	350.9
50 to 99 employees	E1	23	1.5	45.2	.7	1.4	16.1	186.4	237.4	398.0	15.2	213.3
100 to 249 employees	-	19	2.8	79.7	1.7	3.1	40.8	453.1	776.2	1 149.5	22.0	594.7
250 to 499 employees	-	7	4.9	189.1	1.8	3.6	55.1	995.1	945.4	1 911.9	27.8	635.1
1,000 to 2,499 employees	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ²	E9	241	.5	8.7	.2	.4	3.4	39.1	37.4	76.5	2.3	26.6
INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS												
Total	-	65	7.1	243.9	5.1	10.5	158.0	1 945.6	1 446.9	3 394.1	56.3	1 177.0
Establishments with an average of—												
1 to 4 employees	E9	7	(Z)	.3	(Z)	(Z)	.2	2.1	1.7	3.8	(Z)	1.5
5 to 9 employees	E8	6	(Z)	1.0	(Z)	.1	.7	6.9	5.6	12.5	.1	4.2
10 to 19 employees	E6	4	.1	1.7	(Z)	.1	1.1	8.1	7.9	16.0	.1	6.2
20 to 49 employees	E2	15	.6	19.7	.4	.9	13.4	135.6	101.0	233.1	4.0	85.2
50 to 99 employees	-	10	.7	25.3	.5	.9	14.6	138.7	120.6	259.5	8.9	57.9
100 to 249 employees	-	15	2.6	93.7	1.8	3.8	56.0	963.4	728.3	1 694.6	20.4	463.8
250 to 499 employees	-	7	3.1	102.3	2.4	4.7	72.2	690.8	481.8	1 174.7	22.7	558.2
500 to 999 employees	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ²	E9	6	(Z)	.3	(Z)	(Z)	.2	1.4	1.2	2.6	(Z)	1.0
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS												
Total	-	926	77.1	2 162.8	30.5	65.0	774.3	9 586.4	15 853.4	25 416.9	698.5	1 242.3
Establishments with an average of—												
1 to 4 employees	E9	160	.2	5.9	.1	.2	2.2	21.2	36.1	57.3	1.9	2.5
5 to 9 employees	E7	87	.6	12.8	.2	.5	4.8	55.8	81.7	137.4	4.3	7.5
10 to 19 employees	E3	107	1.5	33.6	.7	1.4	14.0	134.2	191.9	327.0	8.9	15.6
20 to 49 employees	E1	165	5.6	146.3	2.7	5.7	62.2	883.7	1 483.1	2 367.0	72.1	106.7
50 to 99 employees	E1	149	10.7	294.4	5.3	11.0	127.7	1 877.3	3 431.3	5 296.2	103.6	245.6
100 to 249 employees	-	183	28.9	814.6	12.3	25.9	316.8	3 899.2	6 186.4	10 090.8	262.1	491.4
250 to 499 employees	-	63	22.1	652.9	7.2	16.1	191.4	2 116.6	3 450.0	5 558.1	190.5	294.5
500 to 999 employees	-	12	7.5	202.3	2.0	4.3	55.1	598.3	992.9	1 583.2	55.1	78.4
Covered by administrative records ²	E9	167	.4	7.4	.1	.3	2.5	23.5	39.8	63.3	1.3	2.7

See footnotes at end of table.

20H-14 BEVERAGES

MANUFACTURES—INDUSTRY SERIES

Table 4. Industry Statistics by Employment Size of Establishment: 1992—Con.

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and employment size class	E ¹	All establishments (no.)	All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	End-of-year inventories (million dollars)
			Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)					
INDUSTRY 2087, FLAVORING EXTRACTS AND SYRUPS, N.E.C.												
Total	—	300	10.3	341.1	5.8	12.2	157.6	5 269.7	1 651.9	6 911.4	75.6	497.5
Establishments with an average of—												
1 to 4 employees	E9	85	.1	3.5	.1	.2	1.9	69.6	23.6	93.2	.8	4.8
5 to 9 employees	E5	52	.3	9.4	.2	.4	4.9	141.7	61.9	203.7	2.4	16.0
10 to 19 employees	E3	40	.5	17.6	.3	.6	7.1	114.8	61.6	175.6	3.9	14.9
20 to 49 employees	E2	65	2.1	65.0	1.1	2.7	29.2	419.1	370.8	785.4	17.9	98.8
50 to 99 employees	E1	32	2.2	68.1	1.3	2.7	34.0	563.3	277.9	828.4	21.0	123.4
100 to 249 employees	—	21	5.0	177.4	2.8	5.7	80.4	3 961.2	856.1	4 825.0	17.0	239.5
250 to 499 employees	—	4	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	12.6	(D)
500 to 999 employees	—	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ²	E9	49	.1	1.1	(Z)	.1	.6	15.5	4.6	20.1	.2	1.1

Note: For qualifications of data, see footnotes on table 1a. Data shown as (D) are included in underscored figures above.

¹Payroll and sales data for some small single-establishment manufacturing companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other Government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate the items shown for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown for those employment-size classes where estimated data based on administrative-record data account for 10 percent or more of figures shown: E1—10 to 19 percent; E2—20 to 29 percent; E3—30 to 39 percent; E4—40 to 49 percent; E5—50 to 59 percent; E6—60 to 69 percent; E7—70 to 79 percent; E8—80 to 89 percent; E9—90 percent or more.

²Report forms were not mailed to small single-establishment companies with up to 20 employees (cutoff varied by industry). Payroll and sales data for 1992 were obtained from administrative records supplied by other agencies of the Federal Government. Those data were then used in conjunction with industry averages to estimate the items shown. Data are also included in respective employment-size classes shown.

Table 5a. Industry Statistics by Industry and Primary Product Class Specialization: 1992

[Table presents selected statistics for establishments according to their degree of specialization in products primary to their industry. Measures of plant specialization shown are (1) industry specialization: ratio of primary product shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment; and (2) product class specialization: ratio of largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment. See appendix for method of computing ratios. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry or product class code	Industry or primary product class	All establishments (number)	All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)
			Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)				
2082	Malt beverages:										
	All establishments in industry	194	34.5	1 566.7	25.1	45.9	1 050.7	10 189.3	7 179.8	17 340.2	565.0
	Establishments with this product class primary:										
20821	Canned beer and ale case goods	35	30.3	1 437.3	22.3	40.3	970.7	9 719.3	6 708.4	16 402.7	437.4
20822	Bottled beer and ale case goods	29	2.2	71.3	1.5	2.9	43.4	263.8	229.3	490.6	18.6
20823	Beer and ale in barrels and kegs	5	.2	2.5	.1	.1	1.0	11.6	3.0	14.6	(D)
20824	All other malt beverages and brewing products	12	1.1	35.3	.8	1.7	24.9	135.3	180.1	313.9	5.2
2083	Malt:										
	All establishments in industry	26	1.3	44.4	.9	1.8	30.5	175.9	387.3	575.8	27.1
2084	Wines, brandy, and brandy spirits:										
	All establishments in industry	553	14.0	425.9	6.5	12.6	159.8	2 088.7	2 394.0	4 301.0	114.7
2085	Distilled and blended liquors:										
	All establishments in industry	65	7.1	243.9	5.1	10.5	158.0	1 945.6	1 446.9	3 394.1	56.3
	Establishments with this product class primary:										
20851	Distilled liquor, except brandy	9	.4	16.7	.3	.6	10.7	104.8	64.7	167.0	3.8
20853	Bottled liquor, except brandy	40	6.5	223.2	4.7	9.6	145.2	1 825.1	1 367.9	3 197.2	48.3
2086	Bottled and canned soft drinks:										
	All establishments in industry	926	77.1	2 162.8	30.5	65.0	774.3	9 586.4	15 853.4	25 416.9	698.5
	Establishments with this product class primary:										
20863	Bottled carbonated soft drinks	225	27.0	756.4	9.3	19.2	232.1	2 951.9	4 448.5	7 401.0	240.2
20864	Canned carbonated soft drinks	202	32.4	927.6	11.7	25.0	307.3	3 984.2	8 511.2	12 461.5	285.6
20865	Soft drink flavoring syrup sold in bulk	10	.8	22.1	.2	.7	5.7	42.1	102.1	145.2	3.3
20866	Noncarbonated soft drinks	91	9.9	282.8	6.6	14.5	165.4	1 956.7	1 782.2	3 740.2	111.5
2087	Flavoring extracts and syrups, n.e.c.:										
	All establishments in industry	300	10.3	341.1	5.8	12.2	157.6	5 269.7	1 651.9	6 911.4	75.6
	Establishments with this product class primary:										
20871	Flavoring extracts, emulsions, and other liquid flavors	42	1.8	64.4	.9	1.7	23.5	192.3	199.4	390.0	15.7
20872	Liquid beverage bases not for use by soft drink bottlers	9	.5	19.9	.2	.6	8.4	77.1	74.3	154.3	2.9
20873	Liquid beverage bases for use by soft drink bottlers	35	2.2	75.1	1.3	2.7	36.2	3 199.6	488.7	3 690.9	13.4
20874	Other flavoring agents (except chocolate syrups)	55	4.4	143.0	2.7	5.3	70.9	1 477.3	752.7	2 220.3	36.7

Note: For qualifications of data, see footnotes on table 1a.

Table 5b. Industry-Product Analysis—Value of Industry and Primary Product Shipments; Specialization and Coverage Ratios: 1992 and Earlier Census Years

[Million dollars. An establishment is assigned to an industry based on shipment values of products representing largest amount considered primary to an industry. Frequently, establishment shipments comprise mixtures of products assigned to an industry (primary), those considered primary to other industries (secondary), and receipts for activities such as merchandising or contract work (total miscellaneous receipts). Subtotals for total value of shipments show this product pattern for an industry. Primary products specialization ratio is the primary products value of shipments divided by the sum of primary products value of shipments plus secondary products value of shipments. The extent of which an industry's primary products are shipped by establishments classified both in and out of an industry is the coverage ratio and is calculated by dividing the primary products value of shipments by the value of primary products shipments made in all industries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry	1992	1987	1982
INDUSTRY 2082, MALT BEVERAGES			
Total value of shipments	17 340.2	13 618.6	11 183.2
Primary products value of shipments	17 298.2	13 521.1	11 105.6
Secondary products value of shipments	(D)	42.3	8.2
Total miscellaneous receipts	(D)	55.2	69.4
Value of resales	18.8	(D)	44.8
Contract receipts	(D)	(D)	—
Other miscellaneous receipts	(D)	(D)	24.6
Primary products specialization ratio	(D)	100	100
Value of primary products shipments made in all industries	17 301.7	13 521.1	11 105.6
Value of primary products shipments made in this industry	17 298.2	13 521.1	11 105.6
Value of primary products shipments made in other industries	3.4	—	—
Coverage ratio	99	100	100
INDUSTRY 2083, MALT			
Total value of shipments	575.8	530.9	661.5
Primary products value of shipments	(D)	(D)	(D)
Secondary products value of shipments	—	—	—
Total miscellaneous receipts	(D)	(D)	(D)
Value of resales	(D)	(D)	(D)
Contract receipts	—	(D)	(D)
Other miscellaneous receipts	(D)	(D)	(D)
Primary products specialization ratio	(D)	(D)	100
Value of primary products shipments made in all industries	573.3	534.3	654.7
Value of primary products shipments made in this industry	(D)	(D)	(D)
Value of primary products shipments made in other industries	(D)	(D)	(D)
Coverage ratio	(D)	(D)	(D)
INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS			
Total value of shipments	4 301.0	3 208.2	2 785.7
Primary products value of shipments	4 005.6	3 091.4	2 676.3
Secondary products value of shipments	(D)	23.5	49.3
Total miscellaneous receipts	(D)	93.3	60.1
Value of resales	154.0	46.4	41.6
Contract receipts	(D)	29.3	15.6
Other miscellaneous receipts	(D)	17.7	2.9
Primary products specialization ratio	(D)	99	98
Value of primary products shipments made in all industries	4 050.0	3 162.3	2 719.5
Value of primary products shipments made in this industry	4 005.6	3 091.4	2 676.3
Value of primary products shipments made in other industries	44.5	70.9	43.2
Coverage ratio	99	98	98
INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS			
Total value of shipments	3 394.1	3 474.3	3 126.1
Primary products value of shipments	3 051.7	3 039.4	2 707.4
Secondary products value of shipments	27.7	47.1	72.0
Total miscellaneous receipts	314.7	387.8	346.7
Value of resales	302.2	367.1	299.1
Contract receipts	(D)	14.5	(D)
Other miscellaneous receipts	(D)	6.2	(D)
Primary products specialization ratio	99	99	97
Value of primary products shipments made in all industries	3 255.4	3 187.8	2 809.3
Value of primary products shipments made in this industry	3 051.7	3 039.4	2 707.4
Value of primary products shipments made in other industries	203.7	148.4	101.9
Coverage ratio	94	95	96
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS			
Total value of shipments	25 416.9	21 830.4	16 807.5
Primary products value of shipments	22 857.1	18 872.3	14 368.9
Secondary products value of shipments	651.7	461.5	250.0
Total miscellaneous receipts	1 908.2	2 496.6	2 188.6
Value of resales	1 717.9	2 391.6	2 076.7
Sales of carbonated soft drinks bought and sold without further processing	476.7	(NA)	(NA)
Sales of soft drink syrup bought and sold without further processing	17.2	(NA)	(NA)
Sales of aseptic drinks bought and sold without further processing	2.7	(NA)	(NA)
Sales of sparkling bottled waters bought and sold without further processing	5.8	(NA)	(NA)
Sales of other bottled waters bought and sold without further processing	41.3	(NA)	(NA)
Sales of products bought and sold without further manufacture, processing, or assembly	249.5	(NA)	(NA)
Sales of products bought and sold without further manufacture, processing, or assembly, n.s.k.	924.7	(NA)	(NA)
Contract receipts	128.0	43.3	40.7
Other miscellaneous receipts	62.2	61.7	71.2
Primary products specialization ratio	97	98	98

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MANUFACTURES—INDUSTRY SERIES

Table 5b. Industry-Product Analysis—Value of Industry and Primary Product Shipments; Specialization and Coverage Ratios: 1992 and Earlier Census Years—Con.

[Million dollars. An establishment is assigned to an industry based on shipment values of products representing largest amount considered primary to an industry. Frequently, establishment shipments comprise mixtures of products assigned to an industry (primary), those considered primary to other industries (secondary), and receipts for activities such as merchandising or contract work (total miscellaneous receipts). Subtotals for total value of shipments show this product pattern for an industry. Primary products specialization ratio is the primary products value of shipments divided by the sum of primary products value of shipments plus secondary products value of shipments. The extent of which an industry's primary products are shipped by establishments classified both in and out of an industry is the coverage ratio and is calculated by dividing the primary products value of shipments by the value of primary products shipments made in all industries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry	1992	1987	1982
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS—Con.			
Value of primary products shipments made in all industries	23 774.3	19 611.7	14 891.9
Value of primary products shipments made in this industry	22 857.1	18 872.3	14 368.9
Value of primary products shipments made in other industries	917.2	739.4	523.1
Coverage ratio	96	96	96
INDUSTRY 2087, FLAVORING EXTRACTS AND SYRUPS, N.E.C.			
Total value of shipments	6 911.4	4 664.8	4 236.8
Primary products value of shipments	6 252.7	4 412.5	3 901.4
Secondary products value of shipments	558.9	190.0	284.8
Total miscellaneous receipts	99.7	62.3	50.5
Value of resales	88.8	43.8	44.0
Contract receipts	5.7	(D)	3.8
Other miscellaneous receipts	5.2	(D)	2.8
Primary products specialization ratio	92	96	93
Value of primary products shipments made in all industries	6 784.4	4 925.6	4 455.8
Value of primary products shipments made in this industry	6 252.7	4 412.5	3 901.4
Value of primary products shipments made in other industries	531.7	513.1	554.4
Coverage ratio	92	90	88

Note: For qualifications of data, see footnotes on table 1a.

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1992 and 1987

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	1992				1987			
		Number of companies with shipments of \$100,000 or more	Product shipments ¹		Number of companies with shipments of \$100,000 or more	Product shipments ¹			
			Quantity ²	Value (million dollars)		Quantity ²	Value (million dollars)		
2082—	MALT BEVERAGES								
	Total	(NA)	(X)	17 301.7	(NA)	(X)	13 521.1		
20821	Canned beer and ale case goods	(NA)	(X)	10 636.2	(NA)	(X)	8 212.4		
20821 01	12 oz cans	20	99 931.7	9 526.9	22	95 347.9	7 250.7		
20821 02	16 oz cans	12	9 739.9	876.4	11	9 017.8	715.7		
20821 03	Other can sizes	6	2 346.7	231.9	5	2 930.0	246.0		
20821 00	Canned beer and ale case goods, n.s.k.	(NA)	(X)	1.0	(NA)	(X)	—		
20822	Bottled beer and ale case goods	(NA)	(X)	4 861.8	(NA)	(X)	4 074.2		
	Beer:								
	Returnable bottles:								
20822 22	Less than 12 oz bottles	5	166.9	11.4	8	522.9	36.8		
20822 24	12 oz bottles	23	11 664.7	1 130.2	21	10 604.0	897.0		
20822 27	32 oz bottles	2	(D)	(D)	3	132.5	5.2		
20822 28	All other bottle sizes	7	337.6	16.5	12	867.8	40.5		
	Nonreturnable bottles:								
20822 32	Less than 12 oz bottles	9	987.3	107.2	11	2 778.4	266.1		
20822 34	12 oz bottles	29	27 102.9	2 900.5	21	26 899.0	2 365.9		
20822 37	32 oz bottles	9	2 206.6	168.3	14	3 508.5	265.2		
20822 38	All other bottle sizes	12	(D)	(D)	12	2 359.7	163.4		
20822 41	Ale	12	361.1	42.1	7	393.1	34.2		
20822 00	Bottled beer and ale case goods, n.s.k.	(NA)	(X)	—	(NA)	(X)	—		
20823	Beer and ale in barrels and kegs	(NA)	(X)	1 026.3	(NA)	(X)	722.1		
20823 64	One-half barrel size	34	19 636.7	912.6	22	19 524.2	668.6		
20823 65	Other barrel sizes	16	2 148.5	113.6	15	1 456.1	53.5		
20823 00	Beer and ale in barrels and kegs, n.s.k.	(NA)	(X)	—	(NA)	(X)	—		
20824	All other malt beverages and brewing products	(NA)	(X)	652.7	(NA)	(X)	416.5		
20824 11	Nonalcoholic beer (quantity of total beer listed above which is nonalcoholic)	(NA)	(D)	(X)	(NA)	(NA)	(X)		
20824 51	Malt liquors, in either cans and bottles	9	7 615.0	521.2	7	(D)	(D)		
	Brewers' spent grains:								
20824 93	Dry	4	231.1	19.2	4	(D)	(D)		
20824 95	Wet (dry weight equivalent or actual weight of dry grains employed in the manufacture)	9	3 973.6	46.2	10	2 226.8	24.4		
20824 99	All other malt beverages and brewery products (porter, stout, malt extracts, malt syrup)	13	(X)	65.3	3	(X)	12.3		
20824 00	All other malt beverages and brewing products, n.s.k.	(NA)	(X)	—	(NA)	(X)	—		

See footnotes at end of table.

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1992 and 1987—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	1992			1987		
		Number of companies with shipments of \$100,000 or more	Product shipments ¹		Number of companies with shipments of \$100,000 or more	Product shipments ¹	
			Quantity ²	Value (million dollars)		Quantity ²	Value (million dollars)
2082—	MALT BEVERAGES—Con.						
20820	Malt beverages, n.s.k. -----	(NA)	(X)	124.7	(NA)	(X)	95.9
20820 00	Malt beverages, n.s.k. ³ -----	(NA)	(X)	102.6	(NA)	(X)	34.6
20820 02	Malt beverages, n.s.k. ⁴ -----	(NA)	(X)	22.2	(NA)	(X)	61.3
2083—	MALT						
	Total -----	(NA)	(X)	573.3	(NA)	(X)	534.3
20830	Malt and malt byproducts -----	(NA)	(X)	573.3	(NA)	(X)	534.3
20830 00	Barley, rye, wheat, corn, and rice malt sprouts and malt byproducts (screenings, chaff, skimmings, etc.) (dry weight) ----- mil lb..	16	6 038.7	573.3	14	6 538.2	528.8
20830 02	Malt, n.s.k. ⁵ -----	(NA)	(X)	—	(NA)	(X)	5.5
2084—	WINES, BRANDY, AND BRANDY SPIRITS						
	Total -----	(NA)	(X)	4 050.0	(NA)	(X)	3 162.3
20840	Wines, brandy, and brandy spirits -----	(NA)	(X)	4 050.0	(NA)	(X)	3 162.3
	Grape wines, 14 percent or less:						
20840 12	White ----- mil wine gal..	170	424.9	1 469.0	101	370.1	1 128.5
20840 14	Red ----- mil wine gal..	144	207.5	759.1	90	127.0	423.0
20840 16	Rose ----- mil wine gal..	47	98.7	366.3	49	78.8	237.8
20840 19	Other fruit and berry wines, 14 percent or less ----- mil wine gal..	12	8.0	34.9	7	9.0	29.2
20840 25	Dessert wines (excluding specialties) ----- mil wine gal..	16	69.5	216.9	21	57.8	175.3
20840 31	Effervescent wines, including sparkling wines (naturally and artificially carbonated) ----- mil wine gal..	26	56.4	339.8	21	36.5	223.4
	Specialties:						
20840 41	Vermouth ----- mil wine gal..	5	3.5	19.0	8	3.3	15.5
20840 45	Wine coolers ----- mil wine gal..	10	68.4	257.3	11	106.0	384.0
20840 46	Other specialty wines ----- mil wine gal..	10	20.7	105.2	10	9.9	47.5
20840 10	Nonalcoholic wine (quantity only of wine listed above) ----- mil wine gal..	(NA)	(D)	(X)	(NA)	(NA)	(X)
20840 65	Beverage brandy, neutral fruit spirits, and neutral brandy, excluding neutral citrus residue brandy ----- mil tax gal..	14	36.7	222.6	14	35.7	163.1
20840 81	Wine removed from fermenters ----- mil wine gal..	(NA)	⁶ 93.8	(X)	(NA)	⁶ 125.1	(X)
20840 85	Brandy and spirits removed from receiving tanks ----- mil tax gal..	(NA)	⁶ 1.3	(X)	(NA)	⁶ 4.7	(X)
20840 00	Wines, brandy, and brandy spirits, n.s.k. ³ -----	(NA)	(X)	160.9	(NA)	(X)	119.7
20840 02	Wines, brandy, and brandy spirits, n.s.k. ⁴ -----	(NA)	(X)	76.5	(NA)	(X)	215.3
2085—	DISTILLED AND BLENDED LIQUORS						
	Total -----	(NA)	(X)	3 255.4	(NA)	(X)	3 187.8
20851	Distilled liquor, except brandy -----	(NA)	(X)	643.6	(NA)	(X)	454.0
20851 15	Whiskey, raw (bourbon, rye, etc.) ----- mil proof gal..	10	55.9	168.6	7	54.9	136.9
20851 31	Grain neutral spirits, including neutral citrus residue brandy ----- mil proof gal..	3	26.4	104.5	6	23.1	84.2
20851 43	Vodka (including original and continuous distillation and/or processing operations) ----- mil proof gal..	5	26.4	104.5	6	23.1	84.2
20851 48	Other distilled liquors, including rum, gin, and cane neutral spirits ----- mil proof gal..	7	33.5	157.0	7	24.9	117.4
20851 65	Distillers' dried grains, dark and light, and dried solubles ----- 1,000 s tons..	14	1 900.8	212.5	12	1 474.8	114.0
20851 00	Distilled liquor, except brandy, n.s.k. -----	(NA)	(X)	1.0	(NA)	(X)	1.5
20853	Bottled liquor, except brandy -----	(NA)	(X)	2 584.0	(NA)	(X)	2 664.8
	Whiskey:						
20853 11	Unprocessed whiskey ----- mil wine gal..	7	27.4	342.7	10	23.3	364.7
20853 13	Blends of whiskey ----- mil wine gal..	11	23.7	222.2	12	18.2	176.6
20853 16	Blends with neutral spirits ----- mil wine gal..	12	8.0	70.4	18	9.3	76.2
20853 18	Other whiskey ----- mil wine gal..	16	36.4	419.9	23	47.9	514.7
20853 22	Gin ----- mil wine gal..	16	33.9	182.5	26	25.8	155.2
20853 25	Cordials, liqueurs ----- mil wine gal..	17	39.8	407.5	23	38.5	429.5
20853 27	Cocktails and similar compounds ----- mil wine gal..	6	(D)	(D)	8	10.2	94.3
20853 31	Vodka ----- mil wine gal..	19	81.7	351.7	29	71.0	341.0
20853 35	Rum ----- mil wine gal..	17	*9.9	55.8	18	9.0	55.6
20853 41	Other bottled liquors (excluding bottled in bond) ----- mil wine gal..	17	11.8	113.5	20	13.5	119.3
20853 65	Bottled in bond ----- mil wine gal..	5	(D)	(D)	(NA)	(NA)	307.2
20853 00	Bottled liquor, except brandy, n.s.k. -----	(NA)	(X)	1.7	(NA)	(X)	30.5
20850	Distilled and blended liquors, n.s.k. -----	(NA)	(X)	27.9	(NA)	(X)	69.0
20850 00	Distilled and blended liquors, n.s.k. ⁷ -----	(NA)	(X)	25.3	(NA)	(X)	56.8
20850 02	Distilled and blended liquors, n.s.k. ⁸ -----	(NA)	(X)	2.6	(NA)	(X)	12.2

See footnotes at end of table.

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MANUFACTURES—INDUSTRY SERIES

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1992 and 1987—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	1992			1987		
		Number of companies with shipments of \$100,000 or more	Product shipments ¹		Number of companies with shipments of \$100,000 or more	Product shipments ¹	
			Quantity ²	Value (million dollars)		Quantity ²	Value (million dollars)
2086—	BOTTLED AND CANNED SOFT DRINKS						
	Total -----	(NA)	(X)	23 774.3	(NA)	(X)	19 611.7
20863	Bottled carbonated soft drinks -----	(NA)	(X)	7 456.6	(NA)	(X)	6 396.5
	Bottled carbonated soft drinks in refillable glass bottles:						
20863 10	Total ----- mil cases, 192 oz case equiv--	92	⁹ 189.0	599.0	199	⁹ 302.7	932.2
	Regular:						
20863 11	Drinks containing some real juice ----- mil cases, 192 oz case equiv--	(NA)	8.5	(X)	(NA)	8.6	(X)
20863 12	Drinks containing kola extract, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	94.7	(X)	(NA)	148.1	(X)
20863 13	Lemon, lime, and lemon/ lime combinations, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	(D)	(X)	(NA)	24.0	(X)
20863 14	Other carbonated flavors, including club soda, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	(D)	(X)	(NA)	42.7	(X)
20863 15	Diet: Drinks containing some real juice ----- mil cases, 192 oz case equiv--	(NA)	2.0	(X)	(NA)	5.3	(X)
20863 16	Drinks containing kola extract, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	29.8	(X)	(NA)	48.7	(X)
20863 17	Lemon, lime, and lemon/ lime combinations, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	4.8	(X)	(NA)	6.7	(X)
20863 18	Other carbonated flavors, including carbonated waters and club soda, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	(D)	(X)	(NA)	12.6	(X)
	Bottled carbonated soft drinks in nonrefillable glass bottles:						
20863 20	Total ----- mil cases, 192 oz case equiv--	152	⁹ 600.6	2 145.1	207	⁹ 413.3	1 695.7
	Regular:						
20863 21	Drinks containing some real juice ----- mil cases, 192 oz case equiv--	(NA)	30.2	(X)	(NA)	24.1	(X)
20863 22	Drinks containing kola extract, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	(D)	(X)	(NA)	169.1	(X)
20863 23	Lemon, lime, and lemon/ lime combinations, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	35.2	(X)	(NA)	30.3	(X)
20863 24	Other carbonated flavors, including club soda, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	153.4	(X)	(NA)	85.5	(X)
20863 25	Diet: Drinks containing some real juice ----- mil cases, 192 oz case equiv--	(NA)	3.3	(X)	(NA)	7.1	(X)
20863 26	Drinks containing kola extract, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	58.7	(X)	(NA)	62.2	(X)
20863 27	Lemon, lime, and lemon/ lime combinations, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	9.4	(X)	(NA)	8.0	(X)
20863 28	Other carbonated flavors, including carbonated waters and club soda, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	135.6	(X)	(NA)	18.9	(X)
	Bottled carbonated soft drinks in plastics bottles:						
20863 30	Total ----- mil cases, 192 oz case equiv--	184	⁹ 1 522.7	4 697.6	229	⁹ 1 130.9	3 768.6
	Regular:						
20863 31	Drinks containing some real juice ----- mil cases, 192 oz case equiv--	(NA)	62.0	(X)	(NA)	51.3	(X)
20863 32	Drinks containing kola extract, except those with some real juice ----- mil cases, 192 oz case equiv--	(NA)	(D)	(X)	(NA)	476.1	(X)

See footnotes at end of table.

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1992 and 1987—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	1992			1987		
		Number of companies with shipments of \$100,000 or more	Product shipments ¹		Number of companies with shipments of \$100,000 or more	Product shipments ¹	
			Quantity ²	Value (million dollars)		Quantity ²	Value (million dollars)
2086—	BOTTLED AND CANNED SOFT DRINKS—						
	Con.						
20863	Bottled carbonated soft drinks—Con.						
20863 30	Bottled carbonated soft drinks in plastics bottles—Con.						
	Total—Con.						
20863 33	Regular—Con. Lemon, lime, and lemon/ lime combinations, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	(D)	(X)	(NA)	89.7	(X)
20863 34	Other carbonated flavors, including club soda, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	329.0	(X)	(NA)	214.0	(X)
20863 35	Diet: Drinks containing some real juice ----- mil cases, 192 oz case equiv..	(NA)	24.2	(X)	(NA)	18.6	(X)
20863 36	Drinks containing kola extract, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	282.8	(X)	(NA)	181.5	(X)
20863 37	Lemon, lime, and lemon/ lime combinations, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	35.5	(X)	(NA)	31.0	(X)
20863 38	Other carbonated flavors including carbonated waters and club soda, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	71.5	(X)	(NA)	38.8	(X)
20863 00	Bottled carbonated soft drinks, n.s.k.-----	(NA)	(X)	7.7	(NA)	(X)	-
20864	Canned carbonated soft drinks ----- mil cases, 192 oz case equiv..	(NA)	(X)	9 941.3	(NA)	(X)	7 030.1
20864 00	Total ----- mil cases, 192 oz case equiv..	(NA)	9 ² 789.4	9 941.3	182	(X)	7 030.1
20864 11	Regular: Drinks containing some real juice ----- mil cases, 192 oz case equiv..	(NA)	104.5	(X)	(NA)	124.8	(X)
20864 12	Drinks containing kola extract, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	1 146.8	(X)	(NA)	793.8	(X)
20864 13	Lemon, lime, and lemon/ lime combinations, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	218.9	(X)	(NA)	138.5	(X)
20864 14	Other carbonated flavors, including club soda, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	493.2	(X)	(NA)	340.4	(X)
20864 15	Diet: Drinks containing some real juice ----- mil cases, 192 oz case equiv..	(NA)	58.4	(X)	(NA)	38.5	(X)
20864 16	Drinks containing kola extract, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	539.4	(X)	(NA)	386.1	(X)
20864 17	Lemon, lime, and lemon/ lime combinations, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	75.2	(X)	(NA)	43.2	(X)
20864 18	Other carbonated flavors, including carbonated waters and club soda, except those with some real juice ----- mil cases, 192 oz case equiv..	(NA)	149.4	(X)	(NA)	82.7	(X)
20865	Soft drink flavoring syrup sold in bulk -----	(NA)	(X)	1 052.4	(NA)	(X)	879.4
20865 01	Postmix ----- mil gal..	103	354.4	830.7	175	311.1	648.8
20865 02	Premix ----- mil gal..	90	*57.5	143.6	148	*91.3	201.0
20865 00	Soft drink flavoring syrup sold in bulk, n.s.k. -----	(NA)	(X)	78.1	(NA)	(X)	'29.6
20866	Noncarbonated soft drinks -----	(NA)	(X)	3 899.4	(NA)	(X)	2 426.6
20866 01	Fruit drinks, cocktails, and ades containing some real juice: 16.9 oz (1/2 liter) container or less ----- mil gal..	84	275.6	585.5	83	**183.4	464.8
20866 02	Other size containers (cartons, bottles, cans, etc.)----- mil gal..	150	*954.4	1 912.7	122	673.9	1 247.7
20866 03	Concentrates ----- mil gal..	26	66.6	206.1	24	57.9	166.1
20866 04	Fruit drinks, cocktails, and ades, containing no real juice: 16.9 oz (1/2 liter) container or less ----- mil gal..	20	51.8	133.8	(NA)	69.1	289.0
20866 05	Other size containers (cartons, bottles, cans, etc.)----- mil gal..	23	64.8	211.6	(NA)		
20866 06	Concentrates ----- mil gal..	6	**3.6	15.6	6	(S)	8.3
20866 07	Canned iced tea, with or without flavorings ----- mil gal..	33	46.7	100.0	21	*13.5	43.2
20866 08	All other noncarbonated soft drinks ----- mil gal..	23	132.0	479.9	(NA)	(NA)	(¹⁰)

See footnotes at end of table.

20H-20 BEVERAGES

MANUFACTURES—INDUSTRY SERIES

Table 6a. Product and Product Classes—Quantity and Value of Shipments by All Producers: 1992 and 1987—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	1992		1987			
		Number of companies with shipments of \$100,000 or more	Product shipments ¹		Number of companies with shipments of \$100,000 or more	Product shipments ¹	
			Quantity ²	Value (million dollars)		Quantity ²	Value (million dollars)
2086—	BOTTLED AND CANNED SOFT DRINKS—Con.						
20866	Noncarbonated soft drinks—Con.						
20866 09	Bottled water, processed or pasteurized, except natural spring, artificially carbonated, mineral, distilled, and sterile -----mil gal..	38	**156.6	193.0	14	*111.5	173.5
20866 00	Noncarbonated soft drinks, n.s.k. -----	(NA)	(X)	61.2	(NA)	(X)	1034.0
20860	Bottled and canned soft drinks, n.s.k. -----	(NA)	(X)	1 424.6	(NA)	(X)	2 879.1
20860 00	Bottled and canned soft drinks, n.s.k. ¹¹ -----	(NA)	(X)	1 358.6	(NA)	(X)	2 571.0
20860 02	Bottled and canned soft drinks, n.s.k. ¹² -----	(NA)	(X)	66.0	(NA)	(X)	308.1
2087—	FLAVORING EXTRACTS AND SYRUPS, N.E.C.						
	Total -----	(NA)	(X)	6 784.4	(NA)	(X)	4 925.6
20871	Flavoring extracts, emulsions, and other liquid flavors -----	(NA)	(X)	513.9	(NA)	(X)	479.3
	Natural or true:						
20871 11	In containers 8 oz or less -----mil gal..	19	**17.6	105.9	22	(S)	102.6
20871 15	In containers more than 8 oz -----mil gal..	46	54.7	202.8	61	68.8	198.2
20871 53	Imitation -----mil gal..	34	*24.1	162.3	36	25.5	158.1
20871 00	Flavoring extracts, emulsions, and other liquid flavors, n.s.k. -----	(NA)	(X)	43.0	(NA)	(X)	20.5
20872	Liquid beverage bases not for use by soft drink bottlers -----	(NA)	(X)	158.8	(NA)	(X)	73.4
20872 15	Cocktail mixes -----mil gal..	10	**9.2	46.1	17	*7.9	38.1
20872 21	Other liquid beverage bases -----mil gal..	15	16.0	90.7	17	4.6	27.7
20872 00	Liquid beverage bases not for use by soft drink bottlers, n.s.k. -----	(NA)	(X)	22.0	(NA)	(X)	7.6
20873	Liquid beverage bases for use by soft drink bottlers -----	(NA)	(X)	2 969.8	(NA)	(X)	2 186.3
	For sale to soft drink bottlers:						
20873 21	Concentrates with some juice content -----mil cases, 192 oz case equiv..	12	180.6	211.8	11	154.7	176.7
20873 23	Other concentrates -----mil cases, 192 oz case equiv..	13	(D)	(D)	15	3 072.2	1 785.7
20873 25	Syrups -----mil cases, 192 oz case equiv..	9	254.9	224.0	5	167.7	124.8
	For sale to trade or nonbottler distributors:						
20873 41	Concentrates with some juice content -----mil cases, 192 oz case equiv..	9	5.0	22.1	5	(S)	16.0
20873 43	Other concentrates -----mil cases, 192 oz case equiv..	8	(D)	(D)	4	(D)	(D)
20873 45	Syrups -----mil cases, 192 oz case equiv..	16	22.0	42.6	12	27.6	41.6
20873 00	Liquid beverage bases for use by soft drink bottlers, n.s.k. -----	(NA)	(X)	10.2	(NA)	(X)	(D)
20874	Other flavoring agents (except chocolate syrups) -----	(NA)	(X)	2 697.0	(NA)	(X)	1 813.7
	Flavoring powders, tablets, and pastes:						
20874 35	Soft drink (effervescent and noneffervescent) -----mil lb..	13	88.7	188.9	16	112.7	444.7
20874 37	Other flavoring powders, tablets, and paste, including dry mix cocktails -----mil lb..	38	285.6	958.3	25	177.7	376.9
20874 59	Flavoring syrups for fountain, ice cream, and home beverage use, excluding liquid beverage bases and soft drinks in bulk -----mil gal..	24	(D)	(D)	30	166.8	753.2
20874 61	Fruit, crushed or whole, for fountain and ice cream use -----mil gal..	15	23.6	161.3	18	16.9	112.9
20874 71	Food colorings, except synthetic -----	11	(X)	104.4	11	(X)	72.0
20874 81	Concentrated fruit juice products (not frozen, not hot pack), for fountain use -----mil gal..	8	29.5	60.7	10	12.3	27.0
20874 00	Other flavoring agents (except chocolate syrups), n.s.k. -----	(NA)	(X)	(D)	(NA)	(X)	27.0
20870	Flavoring extracts and syrups, n.e.c., n.s.k. -----	(NA)	(X)	445.0	(NA)	(X)	373.0
20870 00	Flavoring extracts and syrups, n.e.c., n.s.k. ⁷ -----	(NA)	(X)	421.2	(NA)	(X)	215.6
20870 02	Flavoring extracts and syrups, n.e.c., n.s.k. ⁸ -----	(NA)	(X)	23.8	(NA)	(X)	157.4

¹Data reported by all producers, not just those with shipments of \$100,000 or more.

²For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: *10 to 19 percent estimated; **20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by (S).

³Typically for establishments with 5 employees or more.

⁴Typically for establishments with less than 5 employees.

⁵For 1992, there were no administrative-record cases for this industry. For 1987, data for this product code are typically for establishments with less than 20 employees.

⁶Data for quantity represent production rather than shipments.

⁷Typically for establishments with 10 employees or more.

⁸Typically for establishments with less than 10 employees.

⁹Quantity total product codes 20863 10, 20863 20, 20863 30, and 20863 40 may not equal the summation of subsequent quantity totals 20863 11 to 20863 18, 20863 21 to 20863 28, 20863 31 to 20863 38, and 20864 11 to 20864 18, respectively, because of the small number of establishments providing only overall total quantity, not quantity by flavor.

¹⁰For 1987, data for product code 20866 08 were included with product code 20866 00.

¹¹Typically for establishments with 15 employees or more.

¹²Typically for establishments with less than 15 employees.

Table 6b. Product Classes—Value of Shipments by All Producers for Specified States: 1992 and 1987

[Million dollars. Product classes shown are those where the data are geographically dispersed, provided dispersion is not approximated by data in table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some States are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1992. For meaning of abbreviations and symbols, see introductory text]

Product class and geographic area	1992 value of product shipments	1987 value of product shipments	Product class and geographic area	1992 value of product shipments	1987 value of product shipments
20821, CANNED BEER AND ALE CASE GOODS			20864, CANNED CARBONATED SOFT DRINKS		
United States	10 636.2	8 212.4	United States	9 941.3	7 178.8
Texas	1 283.3	1 233.6	Alabama	199.6	80.6
Wisconsin	619.2	570.0	Arizona	225.0	211.3
20822, BOTTLED BEER AND ALE CASE GOODS			California	1 272.2	1 131.1
United States	4 861.8	4 074.2	Colorado	171.4	183.1
New York	471.9	589.6	Florida	634.1	401.6
Pennsylvania	100.9	121.8	Georgia	383.5	203.1
Washington	60.5	(NA)	Illinois	517.0	249.8
Wisconsin	307.2	252.6	Indiana	476.4	260.1
20823, BEER AND ALE IN BARRELS AND KEGS			Iowa	135.9	91.8
United States	1 026.3	722.1	Kansas	209.0	106.3
New York	107.2	98.3	Kentucky	54.1	43.8
Oregon	9.1	(NA)	Louisiana	179.5	114.3
Pennsylvania	19.7	30.1	Maryland	275.5	287.8
Washington	17.0	(NA)	Massachusetts	132.7	120.3
20824, ALL OTHER MALT BEVERAGES AND BREWING PRODUCTS			Michigan	210.5	114.1
United States	652.7	416.5	Minnesota	353.3	(NA)
Florida	31.7	(NA)	Mississippi	53.2	8.0
New York	15.3	2.8	Missouri	311.4	219.5
Ohio	7.8	(NA)	Nebraska	86.9	66.2
Pennsylvania	45.9	(NA)	New Jersey	182.6	118.1
Texas	105.7	(NA)	New York	401.2	271.2
20851, DISTILLED LIQUOR, EXCEPT BRANDY			North Carolina	103.9	67.5
United States	643.6	454.0	Ohio	397.8	264.9
Kentucky	109.0	55.4	Oregon	112.9	41.2
20853, BOTTLED LIQUOR, EXCEPT BRANDY			Pennsylvania	207.1	195.6
United States	2 584.0	2 664.8	South Carolina	177.0	165.1
Kentucky	976.7	745.5	Tennessee	269.6	124.0
Maryland	108.8	(NA)	Texas	928.3	612.8
Missouri	93.6	(NA)	Utah	51.3	96.5
New Jersey	30.7	137.9	Virginia	240.7	126.2
20863, BOTTLED CARBONATED SOFT DRINKS			Washington	209.7	169.0
United States	7 456.6	6 396.5	Wisconsin	203.9	(NA)
Alabama	215.7	179.8	20865, SOFT DRINK FLAVORING SYRUP SOLD IN BULK		
Arizona	87.2	68.6	United States	1 052.4	879.4
Arkansas	43.6	71.3	Alabama	14.6	27.5
California	712.3	476.2	Arizona	35.8	22.9
Colorado	73.3	67.8	Arkansas	9.3	10.4
Florida	422.8	268.3	California	125.9	92.1
Georgia	229.2	214.6	Colorado	4.3	26.7
Illinois	304.7	258.9	Florida	41.0	59.2
Indiana	135.6	161.1	Idaho	3.3	(NA)
Iowa	118.1	101.0	Illinois	18.0	42.6
Kansas	110.6	50.9	Iowa	20.6	14.3
Kentucky	97.4	92.8	Kansas	38.2	17.4
Louisiana	169.1	145.2	Kentucky	7.2	5.8
Maine	54.4	(NA)	Louisiana	12.8	8.1
Maryland	200.3	266.2	Maryland	19.8	12.5
Massachusetts	163.8	153.1	Minnesota	16.3	(NA)
Michigan	532.1	291.6	Mississippi	6.6	3.7
Minnesota	69.6	(NA)	Missouri	37.4	36.7
Mississippi	88.0	72.3	New Jersey	50.9	(NA)
Missouri	178.9	187.9	New York	23.7	31.3
Nebraska	22.1	27.6	North Carolina	33.0	16.8
New Jersey	173.2	174.7	Ohio	67.8	29.5
New York	623.0	529.8	Oregon	25.7	11.6
North Carolina	284.3	237.3	Pennsylvania	18.0	28.6
Ohio	236.9	368.4	South Carolina	16.1	16.1
Oklahoma	82.8	116.6	Tennessee	38.8	10.8
Oregon	42.0	28.8	Texas	106.5	73.4
Pennsylvania	366.3	342.3	Virginia	21.3	26.5
South Carolina	148.2	146.7	Washington	14.5	21.0
Tennessee	196.8	151.4	Wisconsin	16.0	5.2
Texas	567.5	421.7	20866, NONCARBONATED SOFT DRINKS		
Utah	30.2	49.6	United States	3 899.4	2 426.6
Virginia	349.4	235.7	Alabama	6.7	8.0
Washington	71.2	127.6	Arizona	18.2	13.4
Wisconsin	53.8	37.2	California	451.9	342.2
			Colorado	4.1	(NA)
			Connecticut	5.6	2.2
			Florida	417.3	207.6
			Georgia	59.2	22.1
			Hawaii	28.2	16.1
			Illinois	175.4	89.3
			Indiana	106.9	103.4
			Iowa	3.4	2.3
			Kentucky	5.6	3.0
			Louisiana	36.0	3.9
			Maryland	30.0	7.8
			Massachusetts	312.4	173.9

See footnotes at end of table.

20H-22 BEVERAGES

MANUFACTURES—INDUSTRY SERIES

Table 6b. Product Classes—Value of Shipments by All Producers for Specified States: 1992 and 1987—Con.

[Million dollars. Product classes shown are those where the data are geographically dispersed, provided dispersion is not approximated by data in table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some States are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1992. For meaning of abbreviations and symbols, see introductory text]

Product class and geographic area	1992 value of product shipments	1987 value of product shipments	Product class and geographic area	1992 value of product shipments	1987 value of product shipments
20866, NONCARBONATED SOFT DRINKS—Con.			20872, LIQUID BEVERAGE BASES NOT FOR USE BY SOFT DRINK BOTTLERS—Con.		
Minnesota	4.7	(NA)	United States	158.8	73.4
Mississippi	2.3	3.1	California	7.6	31.6
New Jersey	501.3	404.9	New Jersey	7.6	2.9
New York	207.0	69.7			
North Carolina	27.3	51.3	20873, LIQUID BEVERAGE BASES FOR USE BY SOFT DRINK BOTTLERS		
Ohio	77.2	72.1	United States	2 969.8	2 186.3
Oklahoma	5.1	2.5	California	295.2	275.8
Pennsylvania	357.2	89.5	Hawaii	20.4	(NA)
South Carolina	4.1	3.7	Louisiana	26.9	(NA)
Texas	224.0	180.7	New Jersey	15.7	35.2
Virginia	8.7	15.4			
20871, FLAVORING EXTRACTS, EMULSIONS, AND OTHER LIQUID FLAVORS			20874, OTHER FLAVORING AGENTS (EXCEPT CHOCOLATE SYRUPS)		
United States	513.9	479.3	United States	2 697.0	1 813.7
California	51.4	45.7	California	327.1	263.5
Illinois	141.7	111.3	Florida	31.3	36.2
Louisiana	2.3	(NA)	Illinois	538.2	460.5
Missouri	29.4	21.4	Maryland	202.6	(NA)
New Jersey	31.3	16.3	Missouri	44.8	(NA)
New York	13.2	37.3	New Jersey	168.4	95.4
Pennsylvania	49.4	(NA)	New York	15.9	6.8
			Ohio	336.1	143.7
20872, LIQUID BEVERAGE BASES NOT FOR USE BY SOFT DRINK BOTTLERS			Pennsylvania	31.4	14.6
			Tennessee	20.3	(NA)
			Wisconsin	34.1	(NA)

Note: For qualifications of data, see footnotes on table 6a.

Table 6c. Historical Statistics for Product Classes—Value Shipped by All Producers: 1992 and Earlier Years

[Million dollars. For meaning of abbreviations and symbols, see introductory text]

Product code	Product class	1992	1991 ¹	1990 ¹	1989 ¹	1988 ¹	1987	1982	1977
2082-	Malt beverages	17 301.7	15 886.5	15 111.4	14 195.0	13 692.9	13 521.1	11 105.6	6 612.9
20821	Canned beer and ale case goods	10 636.2	9 935.6	9 430.5	8 717.9	8 302.2	8 212.4	5 984.9	3 548.9
20822	Bottled beer and ale case goods	4 861.8	4 442.9	4 343.3	4 288.3	4 169.1	4 074.2	3 964.6	2 263.1
20823	Beer and ale in barrels and kegs	1 026.3	916.4	759.7	739.3	719.4	722.1	686.7	398.1
20824	All other malt beverages and brewing products	652.7	551.3	510.5	396.5	404.5	416.5	441.8	379.7
20820	Malt beverages, n.s.k.	124.7	40.4	67.5	52.9	97.8	95.9	27.6	23.1
2083-	Malt	573.3	616.2	707.0	800.2	617.0	534.3	654.7	488.9
20830	Malt and malt byproducts	573.3	616.2	707.0	800.2	617.0	534.3	654.7	488.9
2084-	Wines, brandy, and brandy spirits	4 050.0	3 466.7	3 504.6	3 300.9	3 522.6	3 162.3	2 719.5	1 357.7
20840	Wines, brandy, and brandy spirits	4 050.0	3 466.7	3 504.6	3 300.9	3 522.6	3 162.3	2 719.5	1 357.7
2085-	Distilled and blended liquors	3 255.4	3 404.3	3 247.8	3 465.3	3 193.9	3 187.8	2 809.3	1 955.0
20851	Distilled liquor, except brandy	643.6	606.0	439.2	453.8	439.6	454.0	345.4	205.7
20853	Bottled liquor, except brandy	2 584.0	2 743.2	2 769.1	2 975.5	2 660.4	2 664.8	2 411.3	1 703.3
20850	Distilled and blended liquors, n.s.k.	27.9	55.1	39.4	36.0	93.8	69.0	52.6	46.0
2086-	Bottled and canned soft drinks	23 774.3	23 094.3	21 887.7	20 564.7	21 032.4	19 611.7	14 891.9	8 503.6
20863	Bottled carbonated soft drinks	7 456.6	7 165.6	7 002.8	6 666.3	7 142.0	6 396.5	5 880.0	(NA)
20864	Canned carbonated soft drinks	9 941.3	10 026.7	9 439.7	8 649.9	7 973.5	7 030.1	4 515.2	(NA)
20865	Soft drink flavoring syrup sold in bulk	1 052.4	985.9	962.4	931.1	1 037.8	879.4	517.4	(NA)
20866	Noncarbonated soft drinks	3 899.4	3 332.2	3 049.3	2 618.0	2 636.0	2 426.6	1 085.0	(NA)
20860	Bottled and canned soft drinks, n.s.k.	1 424.6	1 583.8	1 433.5	1 699.3	2 243.0	2 879.1	2 894.3	(NA)
2087-	Flavoring extracts and syrups, n.e.c.	6 784.4	5 712.1	5 558.3	5 161.3	5 212.6	4 925.6	4 455.8	2 620.7
20871	Flavoring extracts, emulsions, and other liquid flavors	513.9	466.6	447.6	457.8	498.0	479.3	346.5	226.4
20872	Liquid beverage bases not for use by soft drink bottlers	158.8	137.4	122.5	106.6	84.0	73.4	177.9	213.0
20873	Liquid beverage bases for use by soft drink bottlers	2 969.8	2 261.2	2 302.4	2 204.0	2 385.2	2 186.3	1 850.5	919.6
20874	Other flavoring agents (except chocolate syrups)	2 697.0	2 542.0	2 388.3	2 110.1	1 861.8	1 813.7	1 758.3	1 062.7
20870	Flavoring extracts and syrups, n.e.c., n.s.k.	445.0	304.8	297.5	282.8	383.6	373.0	322.5	199.0

¹Figures are estimates derived from a representative sample of manufacturing establishments. Standard errors associated with estimates are published in annual survey of manufactures publications for this period.

Table 7. Materials Consumed by Kind: 1992 and 1987

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

Material code	Material	1992		1987	
		Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cost (million dollars)
INDUSTRY 2082, MALT BEVERAGES					
Materials, ingredients, containers, and supplies -----		(X)	6 864.3	(X)	6 025.0
011913	Barley ----- mil bushels..	15.5	69.3	(D)	(²)
011522	Corn, purchased as grain ----- mil bushels..	(D)	(D)	13.5	50.3
204131	Corn grits ----- 1,000 cwt..	7 043.6	66.2	(NA)	(²)
204132	Corn meal and flakes ----- 1,000 cwt..	(D)	(D)	(NA)	(²)
208301	Malt ----- 1,000 cwt..	50 252.1	721.1	40 612.7	553.4
Sweeteners:					
204612	Dextrose and corn syrup, including corn syrup solids (in terms of dry weight) ----- mil lb..	605.4	68.5	(NA)	(²)
204604	High fructose corn syrup (HFCS)(in terms of solids) ----- mil lb..	(D)	(D)	(NA)	(²)
204611	Crystalline fructose (dry fructose) ----- mil lb..	-	-	(NA)	(²)
206011	Sugar, cane and beet (in terms of sugar solids) ----- 1,000 s tons..	(D)	(D)	(D)	(²)
286932	Sugar substitutes (mannitol, sorbitol, etc.) ----- 1,000 s tons..	-	-	(NA)	(²)
Containers:					
265001	Paperboard containers, boxes, and corrugated paperboard -----	(X)	563.5	(X)	433.6
322103	Glass containers, excluding those capitalized -----	(X)	1 470.0	(X)	1 285.1
341101	Metal cans, can lids and ends -----	(X)	2 815.1	(X)	2 772.3
970099	All other materials and components, parts, containers, and supplies -----	(X)	987.4	(X)	² 883.2
971000	Materials, ingredients, containers, and supplies, n.s.k. ³ -----	(X)	55.3	(X)	47.1
INDUSTRY 2083, MALT					
Materials, ingredients, containers, and supplies -----		(X)	345.5	(X)	328.7
011913	Barley ----- mil bushels..	128.9	326.9	123.3	314.4
970099	All other materials and components, parts, containers, and supplies -----	(X)	12.6	(X)	9.2
971000	Materials, ingredients, containers, and supplies, n.s.k. ³ -----	(X)	6.1	(X)	5.0
INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS					
Materials, ingredients, containers, and supplies -----		(X)	2 207.3	(X)	1 758.1
017211	Grapes ----- 1,000 s tons..	3 031.0	778.8	2 612.2	493.9
Purchased wines:					
208401	For blending ----- mil wine gal..	239.0	352.4	226.1	299.7
208402	For other purposes ----- mil wine gal..	(S)	13.2	1.7	5.1
322105	Glass containers used for wine and brandy ----- 1,000 gross..	11 377.0	393.4	15 260.1	450.3
265021	Paperboard boxes and containers used for wine and brandy -----	(X)	36.7	(X)	26.7
970099	All other materials and components, parts, containers, and supplies -----	(X)	472.6	(X)	305.9
971000	Materials, ingredients, containers, and supplies, n.s.k. ³ -----	(X)	160.3	(X)	176.5
INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS					
Materials, ingredients, containers, and supplies -----		(X)	1 196.1	(X)	¹ 201.0
Materials used in grain distilling:					
011522	Corn, purchased as grain ----- mil bushels..	*18.2	37.3	11.3	26.6
204131	Corn grits ----- 1,000 cwt..	-	-	(NA)	(⁴)
204132	Corn meal and flakes ----- 1,000 cwt..	-	-	(NA)	(⁴)
011001	Other grains (rye, barley, etc.) ----- mil bushels..	(D)	(⁵)	(NA)	(⁴)
208301	Malt ----- 1,000 cwt..	494.3	8.0	**519.0	6.2
244950	Cooperage ----- millions..	492.8	39.1	249.1	19.4
190017	All other materials, ingredients, and supplies consumed in distilling operations -----	(X)	58.3	(X)	⁶ 2.2
Materials used in the processing and bottling of distilled liquors:					
Neutral spirits:					
208512	Used in the processing of whiskey ----- mil tax gal..	14.7	11.0	19.7	15.4
208514	Used in the processing of vodka ----- mil tax gal..	*78.7	86.3	68.9	82.3
208516	Used in the processing of gin ----- mil tax gal..	31.4	24.6	30.0	23.1
208518	Used in the processing of other liquor ----- mil tax gal..	23.9	106.2	27.4	117.1
208513	Aged whiskey ----- mil tax gal..	44.4	15.4	61.0	189.2
265022	Paperboard boxes and containers for distilled liquor -----	(X)	23.5	(X)	15.0
308015	Plastics containers -----	(X)	26.5	(X)	(⁶)
322106	Glass containers used for distilled liquor -----	(X)	313.3	(X)	356.1
970099	All other materials and components, parts, containers, and supplies -----	(X)	291.9	(X)	⁶ 307.6
971000	Materials, ingredients, containers, and supplies, n.s.k. ³ -----	(X)	15.7	(X)	⁶ 36.8

See footnotes at end of table.

Table 7. Materials Consumed by Kind: 1992 and 1987—Con.

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

Material code	Material	1992		1987	
		Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cost (million dollars)
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS					
Materials, ingredients, containers, and supplies -----		(X)	14 351.9	(X)	¹1 626.0
Sweeteners:					
206011	Sugar, cane and beet (in terms of sugar solids) ----- 1,000 s tons..	(S)	26.3	*233.7	75.1
High fructose corn syrup, in terms of solids:					
204605	Up to 50% fructose ----- mil lb..	1 408.3	217.0	6 297.4	841.8
204606	50% or more fructose ----- mil lb..	6 140.2	962.4		
200615	Other natural sweeteners (dextrose, honey, molasses, blends of corn sweeteners and sugar, etc.) in terms of solids ----- mil lb..	234.5	45.0	*212.0	32.7
286934	Artificial sweeteners, in terms of solids ----- mil lb..	*343.0	25.5	*172.8	13.5
Liquid beverage bases, finished drink basis:					
208721	Concentrates with some juice content ----- mil cases, 192 oz case equiv..	391.9	262.3	*389.9	318.3
208723	Other concentrates ----- mil cases, 192 oz case equiv..	*5 224.1	3 399.9	2 939.9	2 163.4
208725	Syrups ----- mil cases, 192 oz case equiv..	(S)	705.8	581.2	687.8
203348	Concentrated fruit juices ----- mil gal..	**37.7	270.8	20.5	119.4
190050	Plastics wrappings, trays, carriers, etc., including preforms -----	(X)	273.6	(X)	182.9
265001	Paperboard containers, boxes, and corrugated paperboard -----	(X)	361.2	(X)	174.3
308014	Plastics bottles and cans -----	(X)	1 153.1	(X)	1 074.4
322107	Refillable glass containers with or without paperboard wrapping -----	(X)	72.5	(X)	35.0
322108	Nonrefillable glass containers with or without paperboard wrapping or plastics shielding -----	(X)	717.6	(X)	626.4
341101	Metal cans, can lids and ends -----	(X)	3 342.6	(X)	2 560.9
970099	All other materials and components, parts, containers, and supplies -----	(X)	1 183.1	(X)	988.9
971000	Materials, ingredients, containers, and supplies, n.s.k. ³ -----	(X)	1 333.2	(X)	¹ 734.8
INDUSTRY 2087, FLAVORING EXTRACTS AND SYRUPS, N.E.C.					
Materials, ingredients, containers, and supplies -----		(X)	1 543.3	(X)	¹ 309.8
Sweeteners:					
206011	Sugar, cane and beet (in terms of sugar solids) ----- 1,000 s tons..	*146.3	72.6	104.0	54.6
High fructose corn syrup, in terms of solids:					
204605	Up to 50% fructose ----- mil lb..	208.9	32.3	1 481.2	210.8
204606	50% or more fructose ----- mil lb..	(D)	(D)		
200615	Other natural sweeteners (dextrose, honey, molasses, blends of corn sweeteners and sugar, etc.) in terms of solids ----- mil lb..	73.6	9.8	70.7	9.4
286934	Artificial sweeteners, in terms of solids ----- mil lb..	2 027.7	128.1	1 842.0	117.6
Liquid beverage bases, finished drink basis:					
208721	Concentrates with some juice content ----- mil cases, 192 oz case equiv..	6.1	9.4	(S)	21.7
208723	Other concentrates ----- mil cases, 192 oz case equiv..	3.1	117.2	(S)	73.0
208725	Syrups ----- mil cases, 192 oz case equiv..	(D)	(D)	7.5	10.3
203348	Concentrated fruit juices ----- mil gal..	4.2	34.9	3.3	28.7
190050	Plastics wrappings, trays, carriers, etc., including preforms -----	(X)	3.0	(X)	1.9
265001	Paperboard containers, boxes, and corrugated paperboard -----	(X)	57.3	(X)	41.7
308014	Plastics bottles and cans -----	(X)	39.0	(X)	18.7
322107	Refillable glass containers with or without paperboard wrapping -----	(X)	1.2	(X)	5.9
322108	Nonrefillable glass containers with or without paperboard wrapping or plastics shielding -----	(X)	15.5	(X)	7.2
341101	Metal cans, can lids and ends -----	(X)	17.3	(X)	14.8
970099	All other materials and components, parts, containers, and supplies -----	(X)	664.7	(X)	535.1
971000	Materials, ingredients, containers, and supplies, n.s.k. ³ -----	(X)	151.9	(X)	¹ 158.4

¹For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: *10 to 19 percent estimated; **20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by (S).

²For 1987, data for material codes 011913, 204131, 204132, 204611, 204604, 204612, 206011, and 286932 were included with material code 970099.

³Total cost of materials of establishments that did not report detailed materials data, including establishments that were not mailed a form.

⁴For 1987, data for material codes 204131, 204132, and 011001 were included with material code 190017.

⁵For 1992, data for material code 011001 are included with material code 190017.

⁶For 1987, data for material code 308015 were included with material code 970099.

Table 8. Employees Engaged in Transportation: 1992

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

SIC code	Industry	Total		Establishments reporting transportation employees			
		Employees (1,000)	Payroll (millions)	Total		Engaged in transportation	
				Employees (1,000)	Payroll (millions)	Employees (1,000)	Payroll (millions)
2082	Malt beverages-----	34.5	1 566.7	.8	25.3	.4	44.7
2086	Bottled and canned soft drinks-----	77.1	2 162.8	41.8	1 167.9	9.9	271.6

Note: Establishments in selected industries were instructed to report number of employees included in total employment that were engaged in delivery of products sold by that establishment and utilized as a separate work force.

Appendix A.

Explanation of Terms

This appendix is in two sections. Section 1 includes items requested of all establishments mailed census of manufactures forms including annual survey of manufactures (ASM) forms. Note that this section also includes several items (number of establishments and companies, value added, classes of products, and specialization and coverage ratios) not included on the report forms but derived from information collected on the forms. Section 2 covers supplementary items requested only from establishments included in the ASM sample. Results of the supplementary ASM inquiries are included in table 3c of this report.

SECTION 1. ITEMS COLLECTED OR DERIVED BASED ON ALL CENSUS OF MANUFACTURES (INCLUDING ASM) REPORT FORMS

Number of establishments and companies. A separate report was required for each manufacturing establishment (plant) with one employee or more. An establishment is defined as a single physical location where manufacturing is performed. A company, on the other hand, is defined as a business organization consisting of one establishment or more under common ownership or control.

If the company operated at different physical locations, even if the individual locations were producing the same line of goods, a separate report was requested for each location. If the company operated in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on any employees, capital expenditures, inventories, or shipments from inventories during the year.

In this report, data are shown for establishments in operation at any time during the year. A comparison with the number of establishments in operation at the end of the year will be provided in the Introduction of the *General Summary* subject report.

Employment and related items. The report forms requested separate information on production workers for a specific payroll period within each quarter of the year and on other employees as of the payroll period which included the 12th of March.

All employees. This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period which included the 12th of the months specified on the report form. Included are all persons on paid sick leave,

paid holidays, and paid vacations during these pay periods. Officers of corporations are included as employees; proprietors and partners of unincorporated firms are excluded. The "all employees" number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November.

Production workers. This item includes workers (up through the line-supervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant's own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

All other employees. This item covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It includes sales (including driver salespersons), sales delivery (highway truckdrivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office function, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment engaged in the construction of major additions or alterations to the plant and utilized as a separate work force.

In addition to reports sent to operating manufacturing establishments, information on employment during the payroll period which included March 12 and annual payrolls also was requested of auxiliary units (e.g., administrative offices, warehouses, and research and development

laboratories) of multiestablishment companies. However, these figures are not included in the totals for individual industries shown in this report. They are included in the *General Summary* and geographic area reports as a separate category.

Payroll. This item includes the gross earnings of all employees on the payrolls of operating manufacturing establishments paid in the calendar year 1992. Respondents were told they could follow the definition of payrolls used for calculating the Federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' Social Security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers of corporations; it excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payrolls of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all Federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' Social Security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' supplemental labor costs, both those required by Federal and State laws and those incurred voluntarily or as part of collective bargaining agreements. (Supplemental labor costs are explained later in this appendix.)

As in the case of employment figures, the payrolls of separate auxiliary units of multiestablishment companies are not included in the totals for individual industries or industry groups.

Production-worker hours. This item covers hours worked or paid for at the plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave.

Cost of materials. This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

The important components of this cost item are (1) all raw materials, semifinished goods, parts, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year, (2) electric energy purchased, (3) fuels consumed for heat, power, or the generation of electricity, (4) work done by

others on materials or parts furnished by manufacturing establishments (contract work), and (5) products bought and resold in the same condition. (See discussion of duplication of data below.)

Specific materials consumed. In addition to the total cost of materials, which every establishment was required to report, information also was collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials which were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. Information on the establishments consuming less than a specified amount (usually \$25,000) of a specific material were not requested to report consumption of that material separately. Also, the cost of materials for the small establishments for which either administrative records or short forms were used was imputed as "not specified by kind." (See Census of Manufactures for the importance of administrative records in the industry.)

Value of shipments. This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and resold without further processing. Included are all items made by or for the establishments from materials owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of "all other costs" (including company overhead) and profit. (See discussion of duplication of data below.)

Individual products. As in previous censuses, data were collected for most industries on the quantity and value of individual products shipped. In the 1992 census program, information was collected on the output of almost 11,000 individual product items. The term "product," as used in the census of manufactures, represents the finest level of detail for which output information was requested. Consequently, it is not necessarily synonymous with the term "product" as used in the marketing sense. In some cases, it may be much more detailed and, in other cases, it is more aggregative. For example, "pharmaceutical preparations" was distributed into over 100 terms; whereas, "motor gasoline" was reported as a single item.

Approximately 6,300 of the product items were listed separately on the 1992 census report forms. Data for

about 4,500 products were obtained in the monthly, quarterly, or annual surveys comprising the Current Industrial Reports series of the Census Bureau. Totals for the year 1992 for these items, as derived from the commodity surveys, are shown in the "products shipped" table.

The list of products for which separate information was collected was prepared after consultation with industry and government representatives. Comparability with previous figures was given considerable weight in the selection of product categories so that comparable 1987 information is presented for most products.

Typically, both quantity and value of shipments information were collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers also was collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant was collected. Typically, the information on production also was collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

Classes of products. To summarize the product information, the separate products were aggregated into classes of products that, in turn, were grouped into all primary products of each industry. The code structure used is a seven-digit number for the individual product, a five-digit number for the class of product, and a four-digit number for the total primary products in an industry. (See Census of Manufactures, Industry Classification of Establishments, for application of the coding structure to the assignment of SIC codes for establishments.)

In the 1992 census, the 11,000 products were grouped into approximately 1,500 separate classes on the basis of general similarity of manufacturing processes, types of materials used, etc. However, the grouping of products was affected by the economic significance of the class and, in some cases, dissimilar products were grouped because the products were not sufficiently significant to warrant separate classes.

Duplication in cost of materials and value of shipments. The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive stages

in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the annual survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

Value added by manufacture. This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and work-in-process between the beginning- and end-of-year inventories.

For those industries where value of production is collected instead of value of shipments (see footnote in table 1a), value added is adjusted only for the change in work-in-process inventories between the beginning and end of year. For those industries where value of work done is collected, the value added does not include an adjustment for the change in finished goods or work-in-process inventories.

"Value added" avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

New and used capital expenditures. For establishments in operation and any known plants under construction, manufacturers were asked to report their new expenditures for (1) permanent additions and major alterations to

manufacturing establishments, and (2) machinery and equipment used for replacement and additions to plant capacity if they were of the type for which depreciation accounts were ordinarily maintained.

The totals for new expenditures include expenditures leased from nonmanufacturing concerns through capital leases. New facilities owned by the Federal Government but operated under contract by private companies, and plant and equipment furnished to the manufacturer by communities and nonprofit organizations are excluded. Also excluded are expenditures for used plant and equipment (although reported in the census), expenditures for land, and cost of maintenance and repairs charged as current operating expenses.

Manufacturers also were requested to report the value of all used buildings and equipment purchased during the year at the purchase price. For any equipment or structure transferred for the use of the reporting establishment by the parent company or one of its subsidiaries, the value at which it was transferred to the establishment was to be reported. Furthermore, if the establishment changed ownership during the year, the cost of the fixed assets (building and equipment) was to be reported under used capital expenditures.

Total expenditures for used plant and equipment is a universe figure; it is collected on all census forms. However, the breakdown of this figure between expenditures for used buildings and other structures and expenditures for used machinery and equipment is collected only on the ASM form. The data for total new capital expenditures, new building expenditures, and new machinery expenditures, as well as the data for total used expenditures, are shown in table 3b.

End-of-year inventories. Respondents were asked to report their 1991 and 1992 end-of-year inventories at cost or market. Effective with the 1982 Economic Census, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). In 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

SECTION 2. ITEMS COLLECTED ONLY ON ASM REPORT FORMS

The following items were collected only from establishments included in the ASM sample:

Supplemental labor costs. Supplemental labor costs are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of Federal old age and survivors' insurance, unemployment compensation, and workers' compensation. Payments for voluntary programs include all programs not specifically required by legislation whether they

Because of this change in reporting instructions, the 1982 through 1992 data for inventories and value added by manufacture included in the tables of this report are not comparable to the prior-year data shown in table 1a of this report and in historical census of manufactures and annual survey of manufactures publications.

In using inventory data by stage of fabrication for "all industries" and at the two-digit industry level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by another establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for individual industries, industry groups, and "all manufacturing", which are aggregates of figures reported by establishments in specified industries.

Specialization and coverage ratios. These items are not collected on the report forms but are derived from the data shown in table 5b. An establishment is classified in a particular industry if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

An establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.). Specialization and coverage ratios have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in tables 1a through 5a and data on product shipments shown in tables 6a through 6c.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans. They exclude such items as company-operated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees.

While the excluded items do benefit employees and all or part of their cost generally is similar to the items covered in the ASM labor costs statistics, accounting records generally do not provide reliable figures on net employee benefits of these types.

Retirements of depreciable assets. Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during 1992. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent also was requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.

Depreciation charges for fixed assets. This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.

Rental payments. Total rental payments is collected on all census forms. However, the breakdown between rental payments for buildings and other structures and rental payments for machinery and equipment is collected only on the ASM forms. This item includes rental payments for the use of all items for which depreciation reserves would be maintained if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets, and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments. However, the book value (original cost) of these company-owned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

Depreciable assets. Total value of gross depreciable assets is collected on all census forms. However, the detail for depreciable assets is collected only on the ASM forms. The data encompass all fixed depreciable assets on the books of establishments at the beginning and end of the year. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all

buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are nondepreciable capital assets, including inventories and intangible assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year, rather than the final value of equipment put in place and buildings completed during the year. Accordingly, the value of assets at the end of the year includes the value of construction in progress. In addition, respondents were requested to make certain that assets at the beginning of the year plus new and used capital expenditures, less retirements, equalled assets at the end of the year.

New and used capital expenditures. The data for total new capital expenditures, new building expenditures, new machinery expenditures, and total used capital expenditures are collected on all census forms. However, the breakdown between expenditures for used buildings and other structures and expenditures for used machinery and equipment is collected only on the ASM form. (See further explanation on capital expenditures in section 1.)

Quantity of electric energy consumed for heat and power. Data on the cost of purchased electric energy are collected on all census forms. However, data on the quantity of purchased electric energy are collected only on the ASM forms. In addition, information is collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.

Breakdown of new capital expenditures for machinery and equipment. ASM establishments were requested to separate their capital expenditures for new machinery and equipment into (1) automobiles, trucks, etc., for highway use, (2) computers and peripheral data processing equipment, and (3) all other.

The category "automobiles, trucks, etc., for highway use" is intended to measure expenditures for vehicles designed for highway use that were acquired through a purchase or lease-purchase agreement. Vehicles normally operating off public highways (vehicles specifically designed to transport materials, property, or equipment on mining, construction, logging, and petroleum development projects) are excluded from this item.

Foreign content of cost of materials. Establishments included in the ASM sample panel were requested to provide information on foreign-made materials purchased or transferred from foreign sources. This includes materials acquired from a central warehouse or other domestic establishment of the same company but made in an operation outside of the 50 States, District of Columbia, Puerto Rico, or U.S. territories.

Cost of purchased services. ASM establishments were requested to provide information on the cost of purchased services for the repair of buildings and other structures, the repair of machinery, communication services, legal services, accounting and bookkeeping services, advertising, software and other data processing services, and refuse removal. Each of these items reflect the costs paid directly by the establishment, and exclude salaries paid to employees of the establishment for these services.

Included in the cost of purchased services for the repair of buildings and machinery are payments made for all maintenance and repair work on buildings and equipment, such as painting, roof repairs, replacing parts, and overhauling equipment. Such payments made to other establishments of the same company and for repair and maintenance of any leased property also are included. Extensive repairs or reconstruction that were capitalized are considered capital expenditures for used buildings and machinery and are, therefore, excluded from this item. Repair and maintenance costs provided by an owner as part of a rental contract or incurred directly by an establishment in using its own work force also are excluded.

Included in the cost of purchased advertising services are payments for printing, media coverage, and other advertising services and materials.

Included in the cost of purchased software and other data processing services are all purchases by the establishment from other companies. Excluded are services provided by other establishments of the same company (such as by a separate data processing unit).

Included in the cost of purchased refuse removal services are all costs of refuse removal services paid by the establishment, including costs for hazardous waste removal or treatment. Excluded are all costs included in rental payments or as capital expenditures.

Three basic approaches were utilized to produce these statistics.

1. For items 1 through 6, data were estimated (imputed) for all non-ASM establishments using the available data in the establishment record and industry-based parameters. The statistics were then generated by simply tabulating all census records including the imputed value for non-ASM establishments and the unweighted value for ASM establishments. Separate imputation rates were developed and are shown in the table. For quantity of purchased electricity for heat and power (item 7), a similar procedure was used; however, the imputation parameters were geographically-based instead of industry-based. For quantities of generated less sold electricity, no imputation was performed for non-ASM establishments. The estimates for these items are simply tabulations of unweighted ASM values.

Since the published statistics for these items were developed from the complete census universe and not just the ASM establishments, there are no sampling variances associated with these statistics. However, there is an unknown level of bias for each of the items due to the imputation of the non-ASM establishments. This bias is felt to be small due to the strong correlation between the items being imputed and the collected items that were used to generate the impute values.

2. For items 8 and 9, the estimates were developed using a ratio estimation methodology. For item 8, an estimate of the breakout of new capital expenditures for machinery and equipment into the three categories was made from ASM establishments reporting these categories. The estimated proportions were then applied to the corresponding census value for new capital expenditures for machinery and equipment to produce the estimates.

The estimates for item 9, foreign content of cost of materials, were developed in a similar manner based on costs of parts, supplies, and components (item 5a) as the control total for the three categories.

For items 8 and 9, an adjustment ratio of the following form was computed:

$$R_j = \frac{NMc}{TMEasm}$$

where:

NMc = the census value of new capital expenditures for machinery and equipment

TMEasm = the weighted ASM value of new capital expenditures for machinery and equipment from reporters of the detailed breakout data

3. For item 10, cost of purchased services, the estimates were made by simply tabulating weighted data for all the ASM records that reported the item. A response coverage ratio (a measure of the extent to which respondents reported for each item) is shown in table 3c for the types of services. It is derived for each item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight, see appendix B) for those ASM establishments that reported the specific inquiry to the weighted total employment for all ASM establishments classified in the industry.

Appendix B.

Annual Survey of Manufactures Sampling and Estimating Methodologies

DESCRIPTION OF SURVEY SAMPLE

The annual survey of manufactures (ASM) contains two components. The mail portion of the survey is a probability sample of about 64,000 manufacturing establishments selected from a total of about 216,000 establishments. These 216,000 establishments represent all manufacturing establishments of multiunit companies and all single-establishment companies mailed schedules in the 1987 Census of Manufactures. This mail portion is supplemented annually by a Social Security Administration list of new manufacturing establishments opened after 1987 and a list of new multiunit manufacturing establishments identified from the Census Bureau's Company Organization Survey.

For the current panel, all establishments of companies with 1987 shipments in manufacturing in excess of \$500 million were included in the survey panel with certainty. There are approximately 500 such companies collectively accounting for approximately 18,000 establishments. For the remaining portion of the mail survey, the establishment was defined as the sampling unit. For this portion, all establishments with 250 employees or more and establishments with a very large value of shipments also were included in the survey panel with certainty. A total of 12,100 establishments were selected from this portion of the universe with certainty. Therefore, of the 64,000 manufacturing establishments included in the ASM panel, approximately 31,000 are selected with certainty. These certainty establishments collectively account for approximately 80 percent of the total value of shipments in the 1987 census.

Smaller establishments in the remaining portion of the mail survey were sampled with probabilities ranging from 0.999 to 0.005 in accordance with mathematical theory for optimum allocation of a sample. The probabilities of selection assigned to the smaller establishments were proportional to measures of size determined for each establishment. The measures of size depend directly upon each establishment's 1987 product class values and the historic variability of the year-to-year shipments of each product class. Product classes displaying more volatile year-to-year change in shipments at the establishment level were sampled at a heavier rate.

This method of assigning measures of size was used in order to maximize the precision (that is, minimize the variance of estimates of the year-to-year change) in the value of product class shipments. Implicitly, it also gave weight differences in employment, value added, and other

general statistics, since these are highly correlated with value of shipments. Individual sample selection probabilities were obtained by multiplying each establishment's final measure of size by an overall sampling fraction coefficient calculated to yield a total expected sample size.

The sample selection procedure gave each establishment in the sampling frame an independent chance of selection. This method of independent selection permits the rotation of small establishments out of a given sample panel without introducing a bias into the survey estimates.

The nonmail portion of the survey includes all single-establishment companies that were tabulated as administrative records in the 1987 Census of Manufactures. Although this portion contained approximately 134,000 establishments, it accounted for less than 2 percent of the estimate for total value of shipments at the total manufacturing level. This portion was not sampled; rather, the data for every establishment in this group were estimated based on selected information obtained annually from the administrative records of the Internal Revenue Service and the Social Security Administration. This administrative-records information, which includes payroll, total employment, industry classification, and physical location of the establishment, was obtained under conditions which safeguard the confidentiality of both tax and census records. Estimates of data other than payroll and employment for these small establishments were developed from industry averages.

The corresponding estimates for the mail and nonmail establishments were added together, along with the base-year differences, as defined in the Description of Estimating Procedure section, to produce the figures shown in this publication.

DESCRIPTION OF ESTIMATING PROCEDURES

Most of the ASM estimates for the years 1988-1991 were computed using a difference estimation procedure. For each item, a base-year difference was developed. This base-year difference is equal to the difference between the 1987 census published number for an item total and the linear ASM estimate of the total for 1987. The ASM linear estimate was obtained by multiplying each sample establishment's data by its sample weight (the reciprocal of its probability of selection) and summing the weighted values.

These base-year differences were then added to the corresponding current-year linear estimates, which include the sum of the estimates for the mail and nonmail

establishments, to produce the estimates for the years 1983-1991. Estimates developed by this procedure usually are far more reliable than comparable linear estimates developed from the current sample data alone.

However, the 1992 sample estimates for the purchased service items, shown in table 3c, are strictly ASM linear estimates developed only from ASM establishments that reported the specific item.

The remaining estimates in table 3c, showing the breakdown of expenditures for new machinery and equipment and costs of parts (separated into purchases from foreign sources and purchases from domestic sources), were computed as ratio estimates. To do this, linear estimates of the new machinery detail items were developed from the ASM establishments and were ratio adjusted to the corresponding census total for new machinery. In a similar fashion, the ASM linear estimates of the detailed purchased materials items were ratio adjusted to the corresponding census total for cost of parts.

QUALIFICATIONS OF THE DATA

The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sampled lists but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the differences between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of the estimates.

The particular sample selected for the ASM is one of a large number of similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretical, comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected statistics in this report. They are presented in the form of relative standard errors (the standard errors divided by the estimated values to which they refer).

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, complete-coverage value for specified percentages of all the possible samples).

The complete-coverage value would be included in the range:

1. From one standard error below to one standard error above the derived estimate for about two-thirds of all possible samples.
2. From two standard errors below to two standard errors above the derived estimate for about 19 of 20 of all possible samples.
3. From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown as 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total, about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total and almost certain confidence that the interval 47,000 to 53,000 includes the complete-coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors also would occur if a complete canvass were to be conducted under the same conditions as the survey. Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected in the course of the Census Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or only moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown.

The concept of complete coverage under the conditions prevailing for the ASM is not identical to the complete coverage of the census of manufactures, as the censuses have been conducted. Nearly all types of operational errors that affect the ASM also occur in the censuses. The ASM and the censuses, are conducted under quite different conditions, and operational errors can be better controlled in the ASM than in the censuses. As a result, for many of the census figures, the errors are of the same order of size as the total errors of the corresponding annual survey estimates. The differences between the census and ASM operating conditions also disturb, to some degree, the comparability of the ASM and census data.

Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be of limited reliability. However, the figure may be combined with higher-level totals, creating a broader aggregate, which then may be of acceptable reliability.

Part 2. Comparability of Product Classes and Product Codes That Changed: 1987 to 1992

1987		1992		1987		1992		1987		1992	
2011B 99	2011B 17	20382 23	20382 11	20450 66	20450 21	20630 07	20630 09				
2011B 99	2011B 59	20382 23	20382 13	20450 67	20450 21	20630 07	20630 12				
		20382 23	20382 15	20450 72	20450 25	20630 75	20630 76				
		20382 23	20382 19	20450 74	20450 25	20630 81	20630 76				
20135	20137	20382 26	20382 21	20450 87	20450 86	20630 89	20630 35				
20135 13	20137 41	20382 26	20382 23	20450 87	20450 88	20630 89	20630 91				
20135 17	20137 41	20382 51	20382 43	20450 87	20450 89						
		20382 51	20382 45	20450 93	20450 92	20752 32	20752 97				
		20382 51	20382 47	20450 93	20450 95	20752 98	20752 97				
		20382 51	20382 49								
2013B 19	2013B 17	20382 53	20382 37								
2013B 19	2013B 18	20382 53	20382 38	20461 17	20461 18	20791 81	20791 83				
		20382 53	20382 38	20461 19	20461 23	20791 81	20791 85				
		20382 53	20382 39	20461 19	20461 29						
20223 00	20223 01	20382 53	20382 49	20461 31	20461 25	20824 00	20824 11				
20223 00	20223 02	20382 55	20382 49	20461 34	20461 29						
		20382 57	20382 49	20461 37	20461 29	20840 00	20840 10				
20224 21	20224 11					20851 13	20851 15				
20224 21	20224 13					20851 19	20851 15				
		20415 51	20415 11								
		20415 52	20415 11	20462 41	20462 11						
		20415 53	20415 13	20462 41	20462 13	20853 63	20853 65				
20238 11	20238 01	20415 54	20415 13	20462 43	20462 15	20853 81	20853 65				
20238 11	20238 03	20415 54	20415 13	20462 43	20462 17						
20238 11	20238 05	20415 56	20415 15	20462 47	20462 11	20864 10	20864 00				
20238 11	20238 07	20415 57	20415 15	20462 47	20462 13						
20238 11	20238 19	20415 60	20415 17	20462 47	20462 15						
		20415 63	20415 19	20462 47	20462 17	20922 21	20922 15				
		20415 66	20415 21	20462 47	20462 17	20922 21	20922 17				
		20415 67	20415 21	20462 49	20461 18	20922 22	20922 18				
		20415 72	20415 25			20922 22	20922 19				
		20415 74	20415 25								
		20415 74	20415 25			20923 24	20923 21				
		20415 87	20415 86			20923 25	20923 23				
20321 11	20321 00	20415 87	20415 88	20489 00	20489 41	20923 31	20923 21				
20321 21	20321 00	20415 87	20415 89			20923 31	20923 21				
20321 31	20321 00	20415 87	20415 92			20923 31	20923 26				
20321 51	20321 00	20415 93	20415 92			20923 33	20923 21				
20321 71	20321 00	20415 93	20415 95	2048A 13	2048A 12	20923 33	20923 27				
20321 98	20321 00			2048A 13	2048A 19	20923 35	20923 23				
						20923 35	20923 29				
20323 73	20323 71					20925 31	20925 27				
20323 74	20323 71					20925 31	20925 28				
		20416 11	20416 13	20511 11	20511 21	20925 32	20925 30				
		20416 23	20416 13	20511 11	20511 22	20925 35	20925 29				
				20511 13	20511 27	20925 35	20925 35				
20324 61	20324 63			20511 13	20511 29						
20324 62	20324 63			20511 15	20511 31						
		20430	20431	20511 15	20511 33						
				20511 15	20511 33						
20331 18	20331 59			20511 17	20511 35	20952 11	20952 00				
20331 31	20331 59			20511 17	20511 37	20952 14	20952 00				
20331 97	20331 59	20430	20432	20511 28	20511 41	20952 17	20952 00				
				20511 28	20511 42	20952 19	20952 00				
20332 58	20332 98	20430 11	20431 01			20980 21	20980 01				
20332 73	20332 98	20430 11	20431 03			20980 21	20980 02				
20332 99	20332 98	20430 12	20431 05			20980 21	20980 03				
		20430 12	20431 07	20512 33	20512 30	20980 31	20980 04				
		20430 15	20431 09	20512 33	20512 31	20980 31	20980 05				
20336 61	20336 67	20430 15	20431 11	20512 35	20512 43	20980 31	20980 06				
20336 63	20336 67	20430 17	20431 13	20512 35	20512 44						
20336 65	20336 67	20430 17	20431 16	20512 36	20512 50						
		20430 21	20431 18	20512 36	20512 51						
		20430 21	20431 19	20512 37	20512 60	20997	2099A				
		20430 23	20432 01	20512 37	20512 61						
20338 15	20338 12	20430 25	20432 02	20512 39	20512 70	20997	2099B				
20338 15	20338 13	20430 55	20432 05	20512 39	20512 71	20997 13	2099B 01				
		20430 57	20432 07	20512 39	20512 71	20997 21	2099B 03				
		20430 61	20432 09	20512 40	20512 80	20997 31	2099B 05				
		20430 63	20432 03	20512 40	20512 81	20997 41	2099B 07				
				20512 42	20512 90	20997 51	2099B 09				
				20512 42	20512 91	20997 61	2099B 11				
						20997 71	2099B 13				
						20997 81	2099A 01				
						20997 81	2099A 02				
						20997 81	2099A 03				
						20997 85	2099A 04				
						20997 85	2099A 05				
						20997 85	2099A 06				
						20997 98	2099B 19				
20352 34	20352 21	20450 51	20450 11			20999 41	20999 43				
20352 34	20352 33	20450 52	20450 11			20999 41	20999 45				
20352 34	20352 35	20450 53	20450 13			20999 98	20999 58				
20352 34	20352 39	20450 54	20450 13			20999 98	20999 59				
		20450 56	20450 15	20530 13	20530 20						
		20450 57	20450 15	20530 13	20530 25						
		20450 60	20450 17	20530 19	20530 40						
20372 98	20372 63	20450 63	20450 19	20530 19	20530 50						
20372 98	20372 69										

Part 3. Current Industrial Reports by Product Code

[Not applicable for this report]

Publication Program

1992 CENSUS OF MANUFACTURES

Publications of the 1992 Census of Manufactures, containing preliminary and final data on manufacturing establishments in the United States, are described below. Publications order forms for the specific reports may be obtained from any Department of Commerce district office or from Data User Services Division, Customer Services, Bureau of the Census, Washington, DC 20233-8300.

Preliminary Reports

Industry series—83 reports (MC92-I-20A(P) to -39D(P))

Preliminary industry data are issued in 83 separate reports covering 459 industries. Preliminary summary data for the United States and States are released in one report.

Final Reports

Industry series—83 reports (MC92-1-20A to -39D)

Each of the 83 reports provides information for a group of related industries ("dairy products" includes industries for butter, cheese, milk, etc.). Final figures for the United States are shown for each of the 459 manufacturing industries on quantity and value of products shipped and materials consumed, cost of fuels and electric energy, capital expenditures, assets, rents, inventories, employment, payroll, payroll supplements, hours worked, value added by manufacture, number of establishments, and number of companies. Comparative statistics for earlier years are provided where available.

For each industry, data on value of shipments, value added by manufacture, capital expenditures, employment, and payroll are shown by employment-size class of establishment, State, and degree of primary product specialization.

Geographic area series—51 reports (MC92-A-1 to -51)

A separate report is being published for each State and the District of Columbia. Each report presents data for industry groups and industries on value of shipments, cost of materials, value added by manufacture, employment, payroll, hours worked, new capital expenditures, and number of manufacturing establishments for the State, MA's, counties, and selected places. Comparative statistics for earlier census years are shown for the State and large MA's. Manufacturing totals are presented for each county and for places with significant manufacturing activity. Detailed statistics (including inventories, assets, rents, and energy costs) are presented only in statewide totals.

Subject series—3 reports (MC92-S-1 to -3)

Each of the three reports contains detailed statistics for an individual subject, such as concentration ratios in manufacturing, manufacturers' shipments to the Federal Government, and a general national-level summary.

Reference series—1 report (MC92-R-1)

The *Numerical List of Manufactured and Mineral Products* includes a description of the principal products and services published in the 1992 Censuses of Manufactures and Mineral Industries.

Location of Manufacturing Plants—1 report (MC92-LM)

This report includes data for number of establishments by four-digit SIC industry and by employment-size class for counties, incorporated places of 2,500 inhabitants or more, and Zip Codes for each State. This report is available only on compact disc-read only memory (CD-ROM).

Analytical Reports—2 reports (AR92-1 and -2)

Exports From Manufacturing Establishments (AR92-1)

This report presents data on exports by two- and three-digit SIC industry groups for the United States and States. Information is presented on value of direct report shipments and estimates of the employment required to manufacture these products. Included are estimates of employment in manufacturing and nonmanufacturing establishments that supply parts, materials, and services for production of manufactured exports.

Selected Characteristics of Manufacturing Establishments That Export (AR92-2)

This report presents data on the number of manufacturing companies and establishments that export by major group, State, employment size, and ratios of exports to shipments.

Electronic Media

All data included in the printed reports are available on CD-ROM. The CD-ROM's provide the same information found in the reports as well as additional information not published in the final reports, such as location of manufacturing plants. Electronic media products are available for users who wish to summarize, rearrange, or process large amounts of data. These products, with corresponding technical documentation, are sold by Data User Services Division, Customer Services, Bureau of the Census, Washington, DC 20233-8300.

OTHER ECONOMIC CENSUSES REPORTS

Data on retail trade, wholesale trade, financial, insurance, real estate, service industries, construction industries, mineral industries, transportation, communications, utilities, enterprise statistics, minority-owned businesses, and women-owned businesses also are available from the 1992 Economic Census. A separate series of reports covers the census of outlying areas—Puerto Rico, Virgin Islands of the United States, Guam, and the Commonwealth of the Northern Mariana Islands. Separate announcements describing these reports are available free of charge from Data User Services Division, Customer Services, Bureau of the Census, Washington, DC 20233-8300.