# Perlite 

By Wallace P. Bolen

Consolidations, new operations, and record production and consumption made 1994 a remarkable year for the perlite industry. A record-setting 644,000 metric tons shattered the previous high for processed perlite sold or used from U.S. mines in a single year. The previous record of 599,000 tons was set in 1979. Records for the amount and value of expanded perlite sold or used in the United States also set corresponding records. (See table 1.)

## Production

U.S. production of processed perlite increased $13 \%$ in quantity and $11 \%$ in value according to the United States Bureau of Mines (USBM). Expanded perlite, sold or used by domestic producers, increased $13 \%$ in quantity, to 636,000 metric tons, and the associated value increased $11 \%$ compared with 1993. Construction uses of expanded perlite, mostly formed products, accounted for over $71 \%$ of total domestic sales in 1994.

Domestic production data for perlite are developed by the USBM from two voluntary annual surveys, one for domestic mine operations and the other for expanding plants. All of the processed perlite in table 1 was produced by eight mines operated by six companies in 1994. All the mining operations fully responded to the survey request, a $100 \%$ response rate. Three companies reported three mines idle, bringing the total to eight companies with active or inactive perlite mines. Of the 69 expanding plants canvassed, 64 were active; 62 plants, or $90 \%$ responded, representing nearly $99 \%$ of the total expanded perlite sold or used shown in table 1. The perlite mined came from four Western States with New Mexico operations accounting for the vast majority of the total tonnage mined. The remaining tonnage came from Arizona, California, and Nevada. Ore producers were Harborlite Corp. in Arizona and New Mexico; American Perlite Co. in California; Wilkins Mining and Trucking Co. and Eagle-Picher Minerals Inc. in Nevada; and Dicaperl Corp. and USG Corp. in New Mexico.

On March 2, 1994, GAF Corp., Wayne, New Jersey, purchased International Permalite Company's Ontario, California, and Florence, Kentucky, expanding plants. GAF, a diversified company involved with broadcasting, building
materials, and chemicals, intends to expand perlite mainly for roof insulation board manufacture.

Harborlite Corp. continued its acquistion activities as they purchased the two expanding facilities of Filter Media, Inc., March 24, 1994. The expanding plants that produced mainly filter aid were located near Reserve, Louisiana, and LaPorte, Texas. Both operations will be renamed as Harborlite Corp. Harborlite now operates seven expanding plants and two mines.

Celotex Corp. purchased Apache Building Materials Company's Meridian, Mississippi, expanding plant in December 1994. Coupled with its plant in L'Anse, Michigan, Celotex is now the seventh largest expander of perlite in the United States. The top seven producers of expanded perlite, each with production over 30,000 tons annually, accounted for $83 \%$ of expanded perlite sold or used in the United States in 1994. The remaining $17 \%$ was sold or used by 28 companies.

## Consumption

Domestic apparent consumption is defined as U.S. processed perlite sold and used plus imports minus exports. Domestic apparent consumption of processed perlite in 1994 was 684 metric tons, an increase of $13 \%$ from that of 1993. Consumption of expanded perlite for construction-related uses, the major market for expanded material, increased $18 \%$ to 454,000 tons. Expanded perlite used as filter aid, fillers, and in agricultural markets totaled 168,000 tons, about the same as in 1993. Leading States, in descending order of expanded perlite sold and used, were Georgia, Mississippi, Illinois, Pennsylvania, Alabama, California, Florida, and Virginia. (See tables 2 and 3.)

## Prices

Processed perlite sold at an average value of $\$ 29.94$ per ton. Perlite consumed by expanding plants operated by the mining companies was valued by the mining companies at $\$ 30.18$ per ton. The average price for all perlite sold or used by mining companies was $\$ 30.03$ per ton. The average price of expanded perlite was $\$ 194$ per ton but there was a wide range in quoted prices from less than $\$ 100$ to over $\$ 1,000$ per ton.

The average prices for a ton of expanded perlite, by use in descending order, were lowtemperature insulation, $\$ 494$; fillers, $\$ 356$; cavity-fill insulation, $\$ 325$; horticultural aggregate, \$298; concrete aggregate, \$280; filter aid, \$272; high-temperature insulation, $\$ 249$; oil and water absorbent, $\$ 245$; plaster aggregate, $\$ 198$; miscellaneous uses, $\$ 184$; acoustic tile, \$152; and roof insulation board, $\$ 132$.

## Foreign Trade

Perlite exports, primarily to Canada, were estimated to be 30,000 tons. Imports of perlite ore, mainly from Greece, were about 70,000 tons, about the same as in 1993.

## World Review

The United States was estimated to be the largest producer and consumer of perlite, both crude and expanded. Other leading countries, in descending order of production of processed (unexpanded) perlite, were Turkey, Greece, and Japan. Thirteen countries contributed a total of 1.58 million tons of processed perlite. However, this total does not include several producing countries due to a lack of reliable figures. (See table 4.)

## Outlook

Unless there is change in what has been a generally robust construction market, perlite sales are expected to see modest growth in 1995. It was anticipated that the nonconstruction markets for perlite will see smaller but still positive growth.

TABLE 1
MINED, PROCESSED, EXPANDED, AND SOLD AND USED BY PRODUCERS IN THE UNITED STATES 1/
(Thousand metric tons and thousand dollars)

| Year | Perlite mined 2/ | Processed perlite |  |  |  |  | Expanded perlite |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Sold to expanders |  | Used at own plant to make expanded material |  | Total quantity sold and used 3/ | Quantity produced | Sold and used |  |
|  |  | Quantity | Value | Quantity | Value |  |  | Quantity | Value |
|  |  |  |  |  |  |  |  |  |  |
| 1990 | 659 | 391 | 11,100 | 185 | 6,340 | 576 | 484 | 478 | 90,600 |
| 1991 | 711 | 421 | 12,100 | 93 | 2,940 | 514 | 459 | 449 | 102,000 |
| 1992 | 762 | 422 | 11,700 | 118 | 3,490 | 541 | 551 | 550 | 113,000 |
| 1993 | 691 | 453 | 13,800 | 116 | 3,680 | 569 | 566 | 562 | 111,000 |
| 1994 | 664 | 531 | 15,900 | 114 | 3,440 | 644 | 636 | 636 | 123,000 |

1/ Previously published and 1994 data are rounded by the U.S. Bureau of Mines to three significant digits; may not add to totals shown.
2/ Crude ore mined and stockpiled for processing.
3/ Data may not add to totals shown because of independent rounding.

TABLE 2
EXPANDED PERLITE PRODUCED AND SOLD AND USED BY PRODUCERS IN THE UNITED STATES, BY STATE 1/

| State | Quantity produced (metric tons) | $1993$ <br> Sold and used |  |  | Quantity produced (metric tons) | $1994$ <br> Sold and used |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity (metric tons) | Value (thousands) | Average value per ton $2 /$ |  | Quantity (metric tons) | Value (thousands) | Average value per ton $2 /$ |
| California | 43,900 | 43,800 | \$9,590 | \$220 | 42,700 | 42,900 | \$10,400 | \$242 |
| Florida | 36,800 | 36,400 | 8,310 | 228 | 39,300 | 38,700 | 9,120 | 235 |
| Mississippi | 64,900 | 64,900 | 7,540 | 116 | 74,800 | 74,800 | 7,280 | 100 |
| Pennsylvania | 58,500 | 58,500 | 10,100 | 173 | 46,900 | 46,900 | 8,610 | 184 |
| Texas | 20,600 | 19,100 | 6,850 | 359 | 16,300 | 16,300 | 4,670 | 286 |
| Other 3/ | 341,000 | 339,000 | 68,200 | 201 | 416,000 | 416,000 | 83,400 | 200 |
| Total | 566,000 | 562,000 | 111,000 | 197 | 636,000 | 636,000 | 123,000 | 194 |

1/ Previously published and 1994 data are rounded by the U.S. Bureau of Mines to three significant digits; may not add to totals shown.
2/ Average value based on unrounded data and rounded to nearest dollar.
3/ Includes Alabama, Arizona, Arkansas (1993), Colorado, Georgia, Idaho, Illinois, Indiana, Iowa, Kansas, Kentucky, Louisiana, Maine, Massachusetts, Michigan, Minnesota, Missouri, Nevada, New Jersey, (1993), North Carolina, Ohio, Oklahoma, Oregon, Tennessee, Utah, Virginia, Wisconsin, and Wyoming.

TABLE 3
EXPANDED PERLITE SOLD AND USED BY PRODUCERS IN THE UNITED STATES, BY USE 1/

| (Metric tons) |  |  |
| :---: | :---: | :---: |
| Use | 1993 | 1994 |
| Concrete aggregate | 8,420 | 4,610 |
| Fillers | 45,300 | 43,500 |
| Filter aid | 70,000 | 69,600 |
| Formed products 2/ | 360,000 | 432,000 |
| Horticultural aggregate 3/ | 52,600 | 55,100 |
| Low-temperature insulation | 4,670 | 2,730 |
| Masonry and cavity-fill insulation | 9,930 | 10,200 |
| Plaster aggregate | 5,940 | 6,840 |
| Other 4/ | 5,100 | 11,500 |
| Total | 562,000 | 636,000 |

1/ Previously published and 1994 data are rounded by the U.S. Bureau of Mines to three significant digits; may not add to totals shown.
2/ Includes acoustic ceiling tile, pipe insulation, roof insulation board, and unspecified formed products.
3/ Includes fertilizer carriers.
4/ Includes high-temperature insulation, oil-water absorbents, acoustic tile, paint extender (1994) and various nospecified industrial uses.

TABLE 4
PERLITE: WORLD PRODUCTION, BY COUNTRY 1/ $2 /$
(Metric tons)

| Country 3/ | 1990 | 1991 | 1992 | 1993 | 1994 e/ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Armenia 4/ | XX | XX | 50000 e/ | 10,000 e/ | 5,000 |
| Australia e/5/ | 5,000 | 5,000 | 5,000 | 5,000 | 5,000 |
| Czechoslovakia e/ 6/ 7/ | 54,000 8/ | 50,000 | 50,000 | XX | XX |
| Greece (screened) e/ | 240,000 | 286,000 8/ | 250,000 | 250,000 | 200,000 |
| Hungary 5/ | 93,000 | 87,800 | 93,000 e/ | 90,000 e/ | 95,000 |
| Iran | 2,270 | 6,280 | 5,000 | 6,000 e/ | 6,000 |
| Italy e/ | 71,000 | 70,000 | 65,000 | 65,000 | 65,000 |
| Japan e/ | 203,000 | 203,000 | 203,000 | 200,000 | 200,000 |
| Mexico 5/ | 42,400 | 48,900 | 42,600 | 34,600 r/ | 35,000 |
| Philippines | 3,150 | 2,890 | 2,800 e/ | 19,800 r/ | 20,000 |
| Slovakia 7/ | XX | XX | XX | 50,000 e/ | 50,000 |
| South Africa, Republic of | 200 | 41 | 97 | 328 r/ | 300 |
| Turkey 5/ | 139,000 | 88,000 | 281,000 | 213,000 r/ | 250,000 |
| U.S.S.R. e/ 4/9/ | 150,000 | 80,000 | XX | XX | XX |
| United States (processed ore sold and used by producers) | 576,000 | 514,000 | 541,000 | 569,000 | 644,000 8/ |
| Total | 1,580,000 | 1,440,000 | 1,590,000 r/ | 1,510,000 r/ | 1,580,000 |

e/ Estimated. r/ Revised. XX Not applicable.
1/ Previously published and 1994 data are rounded by the U.S. Bureau of Mines to three significant digits; may not add to totals shown.
$2 /$ Unless otherwise stated, figures represent processed ore output. Table contains data available through May 26,1995.
3/ In addition to the countries listed, Algeria, Bulgaria, China, Iceland, Mozambique, and the former Yugoslavia are believed to have produced perlite, but output data are not reported, and available information is inadequate for the formulation of reliable estimates of output lev 4/ All production in the U.S.S.R. from 1990-91 came from Armenia.
5/ Crude ore.
6/ Dissolved on Dec. 31, 1992.
7/ All production in Czechoslovakia from 1990-92 came from Slovakia.
8/ Reported figure.
9/ Dissolved in Dec. 1991.

