THE MINERAL INDUSTRY OF THE NETHERLANDS

By Harold R. Newman

The Netherlands was an important regional producer of natural gas and petroleum for the European market and played a major role as a transshipment center for mineral materials that entered and left continental Europe. In terms of world production, however, it was a modest producer of metallic and nonmetallic minerals and mineral products.

The Netherlands has a land area of 33,883 square kilometers and borders the North Sea. In 2003, the gross domestic product (GDP) at purchasing power parity was \$455 billion, and per capita income was \$31,660. The unemployment rate was 4.2% (International Monetary Fund, 2004§1).

In 2003, the Dutch economy experienced declines in economic indicators. Production declined or remained about the same; output was lower in construction and practically every branch of industry and commercial services. Unemployment rose to 4.2% in 2003 from 2.3% in 2002, and the number of jobs declined for the first time since 1994. The growth in exports was static and that for reexports increased only slightly because of weak foreign demand for computers. Imports fell slightly to under 1%. The Dutch economy was heavily dependent on international developments and could benefit from a strong revival of the world economy (Holland Trade, 2003b§).

Rotterdam, which was the world's largest container port and a major European transportation hub, remained extremely important as a shipping and storage center. In 2003, 328,000,000 metric tons of cargo was handled in the port of Rotterdam; this was an increase of 2% compared with that of 2002. The increase was attributed to the throughput of agribulk (cattle feed, grains, and seeds) which increased by 14%; crude oil, 4%; other dry bulk, 8.5%; other general cargo, 14%; and other liquid bulk, 2.5%. The handling of ores and scrap declined by 1.5%, and petroleum products and petcoke declined by 21.5%. The transshipment of coal increased by 3.9%. Imports into the port increased by 3%, and exports decreased by 1.5% in terms of gross weight (Port of Rotterdam, 2003§).

In 2003, production of mineral commodities generally remained the same or decreased. The only nonfuel mining operations left in the Netherlands in 2003 were involved in the extraction of limestone, peat, salt, and sand and gravel. The metal processing sector relied almost exclusively on imported concentrates, ores, and scrap (table 1).

Since the 1980s, the Government has reduced its role in the economy, and privatization has continued with little debate or opposition. Nevertheless, the Government continues to dominate the energy sector and plays a large role in the aviation, chemicals, telecommunications, and transportation sectors (table 2).

Budel Zinc BV was surviving as a primary zinc producer in spite of low zinc prices and the restructuring of its parent company Pasminco Holdings Pty. of Australia. This smelter was important to Pasminco because it was closely tied to the Century Mine in Queensland. Budel was specifically redesigned in 1998-99 to process concentrate from Century and was dedicated to that feedstock. This pelletized concentrate, which is about 58% zinc, is unusual in that it contains very little iron and is not suitable for standard smelting/refining processes. The ore from Century contains 12% zinc, 1.7% lead, 50 grams per metric ton silver, and virtually no iron. Jarosite was not produced in the hydrometallurgical process, therefore, slag was not a problem. Budel was considered to be one of the most environmentally compatible zinc smelters in the world (Metal Bulletin Monthly, 2003).

The Brunner Mond Group was one of the world's five leading producers of sodium carbonate (soda ash), which is an essential constituent in the manufacture of glass and important in the production detergents and industrial chemicals. The lime kilns at the Delfziji plant were undergoing a \$1.3 million major rebuild to ensure that they will be in optimum condition when the factory begins running under purely ammonia-soda operating conditions (Solvay process) in 2004. The lime kilns deliver carbon dioxide at strengths of 41% to 42%, which is used to react with ammoniated brine to produce sodium bicarbonate. Any loss in common kiln gas strength ores, however, has a significant effect on production rates. The rebuild was expected to be completed by mid-2004 (Brunner Mond Group, 2003§).

When it came to the supply of energy, the Netherlands was active on the international scene in more than one respect. The country supplied energy to Europe, served as the entrepôt for oil products for the whole of northwestern Europe, and was an advocate for sustainable energy. Onshore natural gas reserves and offshore petroleum and gas reserves in the North Sea allow the Netherlands to make a significant contribution to the European energy supply. Its main customers were Belgium, France, Germany, Italy, and Switzerland (Holland Trade, 2004a§).

InterGen Co. announced the initiation of construction in August 2003 of the Rijnmond Energie Center, which will be a 790-megawatt natural-gas-fired combined heat and power facility that was projected to become operational in late 2004. Rijnmond will be the first independent powerplant constructed in northwestern Europe since the 1996 European Union Electricity Directive went into effect. The project will sell its entire power output to NV Nuon, which was a Dutch utility, under a 15-year power purchase agreement. InterGen was a global power generation firm and was a Royal Dutch/Shell—Bechtel Power venture (MBendi, 2003§).

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¹References that include a section mark (§) are found in the Internet References Cited section.

Reference Cited

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Internet References Cited

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 $http://www.brunnermond.com/\ news/archive/pr20030818.htm.$

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International Monetary Fund, 2004 (April), Netherlands, World Economic Outlook Database, accessed May 3, 2004, via URL http://www.imf.org/external/pubs/ft/weo/2003/02/data/dbginim.cfm. MBendi, 2003 (November), InterGen secures financing for development of 790MW gas fired facility in Netherlands, accessed May 10, 2004, at URL http://www.mbendi.co.za/a sndmg/news view.asp?I=43010.

Port of Rotterdam, 2003, About the port of Rotterdam, accessed May 10, 2004, at URL http://www.portofrotterdam.com/abouttheport?UK?index.asp?Ing=UK.

Major Sources of Information

National Geological Survey of the Netherlands Princetonlaan 6 TA Utrecht 3508 The Netherlands Ministry of Economic Affairs EC The Hague 2500 The Netherlands

$\label{table 1} \textbf{TABLE 1} \\ \textbf{NETHERLANDS: PRODUCTION OF MINERAL COMMODITIES}^{\textbf{I}}$

(Metric tons unless otherwise specified)

Aluminum, metal: Primary 286,400 301,700 294,100 284,000 285,000 Secondary 88,000 119,000 120,000 120,000 120,000 Cadmium, metal, primary 731 628 455 485 500 Iron and steel: Ore, sintered, from imported ore 3,094,000 3,000,000 3,000,000 3,000,000 Metal: Pig iron, including blast-furnace ferroalloys (if any) 5,307,000 4,969,000 5,305,000 5,000,000 5,000,000 Steel: Crude	Commodity ²		1999	2000	2001	2002	2003 ^e
Primary 28,400	METALS						
Primary 28,400	Aluminum, metal:						
Cadminum, metal, primary 1900 1			286,400	301,700	294,100	284,000 r	285,000
Cadminum, metal, primary 1900 1							
Metal: Pig Iron, including blast-furnace ferroalloys (if any) S,307,000 4,969,000 S,305,000 S,000,000 S (cc)							
Metal: Pig Iron, including blast-furnace ferroalloys (if any) S,307,000 4,969,000 S,305,000 S,000,000 S (cc)	Ore, sintered, from imported ore ^e		3,094,000 3	3,000,000	3,000,000	3,000,000	3,000,000
Pig ton, including blast-furnace ferroulloys (if any) Sicol.			, ,	, ,	, ,	, ,	, ,
Steel:			5,307,000	4,969,000	5,305,000	5,000,000 e	5,000,000
Semimanufactures						,	
Semimanufactures	Crude		6,075,000 r	5,667,000	6,037,000	6,144,000 r	6,000,000
NDUSTRIAL MINERALS	Semimanufactures			4,956,000	5,335,000	5,300,000 e	5,300,000
NDUSTRIAL MINERALS	Lead, metal, refined, secondary		19,900	22,200	24,400	22,000 e	22,000
Cement, hydraulic thousand tons 3,480 3,450 3,400 ° 3,400 ° 3,400 ° 3,400 ° 3,400 ° 3,400 ° 25,000 ° 25,000 ° 25,000 ° 25,000 ° 25,000 ° 25,000 ° 25,000 ° 25,000 ° 25,000 ° 25,000 ° 10,000 °	Zinc, metal, primary		221,400	216,800	204,800	203,400	203,400 ^p
Magnesium compoundss'							
Chloride	Cement, hydraulic thousand	and tons	3,480	3,450	3,400 e	3,400 e	3,400
Chloride	Magnesium compounds: ^e						
Nitrogen, N content of ammonia			23,000	25,000	25,000	25,000	25,000
Salt, all types	Oxide		10,000	10,000	10,000	10,000	10,000
Salt, all types* do. 5,000 350,000 350,000 350,000 350,000 350,000 350,000 350,000 350,000 350,000 350,000 350,000 350,000 350,000 350,000 20,000	Nitrogen, N content of ammonia thousa	and tons	2,428	2,543	1,939	2,053 ^r	1,750
Sodium compounds, n.e.s. Sodo 350,000		do.		5,000			
Sodium compounds, n.e.s. Sodo 350,000	Sand, industrial ^e	do.	15	15	15	15	15
Sulfate: Natural	Sodium compounds, n.e.s.:e						
Natural 20,000 20,000 20,000 20,000 20,000 20,000 20,000 20,000 20,000 Symthetic 15,000 124,000 17,00	Carbonate, synthetic		350,000	350,000	350,000	350,000	350,000
Synthetic Suffure Su							
Sulfur: Elemental byproduct:	Natural		20,000	20,000	20,000	20,000	20,000
Elemental byproduct: Of metallurgy	Synthetic		15,000	15,000	15,000	15,000	15,000
Of metallurgy 129,000 123,000 ³ 126,000 ³ 125,000 ³ 124,000 Of petroleum and natural gas 445,000 428,000 ³ 384,000 ³ 385,000 ³ 373,000 Sulfuric acid, 100% H₂SO₄ 1,000,000 1,000,000 1,000,000 1,000,000 1,000,000 1,000,000 1,000,000 2,300,000	Sulfur: ^e						
Of petroleum and natural gas 445,000 428,000 ³ 384,000 ³ 385,000 373,000 Total 574,000 551,000 ³ 510,000 ³ 510,000 ³ 1,000,000 497,000 Sulfuric acid, 100% H₂SO₄ 1,000,000 1,000,000 1,000,000 1,000,000 1,000,000 1,000,000 1,000,000 2,300,000 2,300,000 2,300,000 2,300,000 2,300,000 2,300,000 2,300,000 2,300,000 2,300,000 2,300,000 2,300,000 2,300,000 2,300,000 10,000	Elemental byproduct:						
Total	Of metallurgy		129,000			125,000	124,000
Sulfuric acid, 100% H ₂ SO ₄	Of petroleum and natural gas		445,000	428,000 3	384,000 3	385,000	373,000
MINERAL FUELS AND RELATED PRODUCTS Coke, metallurgical ^e 2,247,000 ³ 2,300,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 10,000 75,000 42,			574,000	551,000 ³	510,000 ³	510,000	497,000
Coke, metallurgical° 2,247,000 ³ 2,300,000 2,000 2,000 2,000 2,000 3,000 <td>Sulfuric acid, 100% H₂SO₄</td> <td></td> <td>1,000,000</td> <td>1,000,000</td> <td>1,000,000</td> <td>1,000,000</td> <td>1,000,000</td>	Sulfuric acid, 100% H ₂ SO ₄		1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
Gas: Marketed ^c million cubic meters 10,000 75,000 75,000 75,000 75,000 74,000 80,000 80,000 80,000 80,000 80,000 80,000							
Marketed° million cubic meters 10,000 75,000° 75,000° 75,000° 75,000° 75,000° 76,000 70,000 10,000 10,000 70,000° 74,000° 70,000° 74,000° 81,000° 18,000° 18,000° 18,000° 18,000° 18,000° 18,000° 18,000° 18,000° 18,000° 18,000° 18,000° 42,000°	Coke, metallurgical ^e		$2,247,000^{-3}$	2,300,000	2,300,000	2,300,000	2,300,000
Natural: Gross do. 68,528 69,180 74,232 75,000 ° 75,000 ° Marketed do. 67,228 68,157 73,296 74,000 ° 74,000 ° Natural gas liquids control set liquids control set liquids control set liquid set liquids control set liquid se	Gas:						
Gross do. 68,528 69,180 74,232 75,000 ° 75,000 ° Marketed do. 67,228 68,157 73,296 74,000 ° 74,000 ° Natural gas liquids ° thousand 42-gallon barrels 160,000 170,000 160,000 160,000 160,000 Petroleum: Crude do. 18,978 17,633 18,000 ° 18,000 ° 18,000 ° Refinery products: Liquefied petroleum gas do. 44,904 42,711 42,000 ° 42,000 ° 42,000 ° Mineral jelly and wax do. 927 896 900 ° 900 ° 900 ° Gasoline, motor do. 112,651 121,669 120,000 ° 120,000 ° 120,000 ° Naphtha and white spirit do. 77,537 96,076 90,000 ° 90,000 ° 90,000 ° Kerosene and jet fuel do. 55,816 59,888 60,000 ° 60,000 ° 60,000 ° Refinery gas do. 11,480 10,4	Marketed ^e million cubi	c meters	10,000	10,000	10,000	10,000	10,000
Marketed do. 67,228 68,157 73,296 74,000 ° 160,000 ° 160,000 ° 160,000 ° 760,000 ° 160,000 ° 160,000 ° 160,000 ° 18,000 ° 18,000 ° 18,000 ° 18,000 ° 18,000 ° 18,000 ° 18,000 ° 18,000 ° 18,000 ° 18,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 900 ° <td>Natural:</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	Natural:						
Natural gas liquids ^c thousand 42-gallon barrels 160,000 170,000 160,000 160,000 160,000 Petroleum: Crude do. 18,978 17,633 18,000 ° 18,000 ° 18,000 Refinery products: Liquefied petroleum gas do. 44,904 42,711 42,000 ° 42,000 ° 42,000 Mineral jelly and wax do. 927 896 900 ° 900 ° 900 Gasoline, motor do. 112,651 121,669 120,000 ° 120,000 ° 120,000 Naphtha and white spirit do. 77,537 96,076 90,000 ° 90,000 ° 90,000 Kerosene and jet fuel do. 55,816 59,888 60,000 ° 60,000 ° 60,000 Refinery gas do. 11,480 10,486 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 160,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 °	Gross	do.	68,528	69,180	74,232	75,000 ^e	75,000
Petroleum: Crude do. 18,978 17,633 18,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 120,000 ° 120,000 ° 120,000 ° 120,000 ° 9			67,228	68,157	73,296	74,000 ^e	74,000
Crude do. 18,978 17,633 18,000 ° 18,000 ° 18,000 ° Refinery products: Liquefied petroleum gas do. 44,904 42,711 42,000 ° 42,000 ° 42,000 ° Mineral jelly and wax do. 927 896 900 ° 900 ° 900 ° Gasoline, motor do. 112,651 121,669 120,000 ° 120,000 ° 120,000 ° Naphtha and white spirit do. 77,537 96,076 90,000 ° 90,000 ° 90,000 ° Kerosene and jet fuel do. 55,816 59,888 60,000 ° 60,000 ° 60,000 ° Refinery gas do. 11,480 10,486 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 160,000 ° 160,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 40,000 ° 40,000 ° 40,000 ° 40,000 ° 40,0		n barrels	160,000	170,000	160,000	160,000	160,000
Refinery products: Liquefied petroleum gas do. 44,904 42,711 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 160,000 ° 1	Petroleum:						
Liquefied petroleum gas do. 44,904 42,711 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 42,000 ° 9000 ° 120,000 ° 120,000 ° 120,000 ° 120,000 ° 90,000 ° 11,000 °	Crude	do.	18,978	17,633	18,000 e	18,000 e	18,000
Mineral jelly and wax do. 927 896 900 ° 900 ° 900 Gasoline, motor do. 112,651 121,669 120,000 ° 120,000 ° 120,000 ° 120,000 ° 120,000 ° 120,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 110,000 ° <td< td=""><td>Refinery products:</td><td></td><td></td><td></td><td></td><td></td><td></td></td<>	Refinery products:						
Gasoline, motor do. 112,651 121,669 120,000 ° 120,000 ° 120,000 ° 120,000 ° 120,000 ° 120,000 ° 120,000 ° 120,000 ° 120,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 110,000 ° 160,000 ° 160,000 ° 160,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,000 ° 40,000 °	_ · · · ·				,		
Naphtha and white spirit do. 77,537 96,076 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 90,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 110,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,000 ° 40,000 °		do.					
Kerosene and jet fuel do. 55,816 59,888 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 60,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 40,000 °		do.	112,651				
Refinery gas do. 11,480 10,486 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 11,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 40,000 ° 40,000 ° 40,000 ° 40,000 ° 40,000 ° 40,000 ° 40,000 ° 40,000 °	Naphtha and white spirit		77,537	96,076	,	,	90,000
Diesel oil do. 161,733 164,060 160,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 160,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 80,000 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 4,200 ° 40,000 °	Kerosene and jet fuel	do.	55,816	59,888			60,000
Residual fuel oil do. 81,127 72,900 81,000 ° 80,000 ° 80,000 ° Bitumen do. 4,260 4,130 4,200 ° 4,200 ° 4,200 ° Unspecified do. 40,075 41,349 40,000 ° 40,000 ° 40,000 °	Refinery gas	do.	11,480	10,486	11,000 ^e	11,000 ^e	11,000
Bitumen do. 4,260 4,130 4,200 ° 4,200 ° 4,200 ° Unspecified do. 40,075 41,349 40,000 ° 40,000 ° 40,000 °	Diesel oil	do.	161,733	164,060	160,000 e		160,000
Unspecified do. 40,075 41,349 40,000 e 40,000 e 40,000	Residual fuel oil	do.	81,127	72,900	81,000 e	80,000 e	80,000
		do.	4,260	4,130	4,200 ^e		4,200
Total do. 590,510 614,165 609,000 e 608,000 e 608,000	Unspecified	do.	40,075	41,349	40,000 e	40,000 e	40,000
	Total	do.	590,510	614,165	609,000 e	608,000 e	608,000

^eEstimated; estimated data are rounded to no more than three significant digits; may not add to totals shown. ^pPreliminary.

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¹Table includes data available through May 2004.

²In addition to the commodities listed, the Netherlands produced construction materials, such as sand and gravel, but output was not reported; and no basis exists to make reliable estimates of output.

³Reported figure.

${\bf TABLE~2}$ NETHERLANDS: STRUCTURE OF THE MINERAL INDUSTRY IN 2003

(Thousand metric tons unless otherwise specified)

	r.		V	Annual
Aluminum:	iodity	Major operating companies	Location of main facility	capacity
· 		Pechiney Nederland NV	Consistency Viscingen	175
Primary Do.		Corus Group	Smelter at Vlissingen Smelter at Delfzijl	100
Secondary		Alumax Recycling BV	Smelter at Kerkade	50
Cadmium	toma	Budelco BV (Australian Overseas Smelting Pty.	Plant at Budel-Dorplein	650
Cadilliulli	tons	Ltd, 50%, and Kempensche Zinkmaatschappij	Plant at Budel-Dolpheni	630
		Zincs de la Campine BV, 50%)		
Cement		Eerste Nederlandse Cement Industrie NV	Ten plants at Maastrict	2,700
Do.		Cementfabriek IJmuiden BV	Three plants at Ijmuiden	1,600
Do.		Cementfabriek Rozenburg BV	Two plants at Rozenburg	920
Lead		Hollandse Metallurgische Industrie Billiton BV	Electrolytic plant at Arnhem	35
Do.		Billiton Witmetaal BV	Electrolytic plant at Naarden	6
Limestone		Ankerpoort NV (Lhoist SA, 100%)	Mines at Maastricht and Winterswijk	600
Magnesia		Nedmag Industries Mining & Manufacturing BV	Plant at Veendam	130
Do.		MAF Magnesite BV	Plant at Schiedam	40
Natural gas	million cubic	Nederlandse Aardolie Maatschappij BV (NAM)	Groningen, Leeuwarden, Assen, and other onshore	225
· ·	meters per day		gasfields and several offshore wells in the North Sea	
Petroleum, crude	barrels per day	Amoco Inc., Conoco Inc., and Unocal Inc.	766 wells (204 producing) including North Sea fields:	83,500
			Haven, Helder, Helm, Hoorn, Kotter, Logger, and Rijn	
Do.	do.	Nederlandse Aardolie Maatschappij BV (NAM)	Onshore fields: Berkel, DeLier, Ijselmonde, Meerkapelle,	20,500
			Pernis, West, Pinacke, Rotterdam, Schoonebeck,	
			Werkendam, and Zoetemeer	
Do.	do.	Veba Oil and Gas Netherlands	Hanze field, North Sea	31,500
Refineries		Six companies, of which the major ones are:	Refineries	1,230,500
			Of which:	
		Netherlands Refining Co.	Rotterdam	(446,000)
		Shell Nederland Raffinaderij BV	Pernis	(374,000)
		Esso Nederland BV	Rotterdam	(175,000)
-		Total Raffinaderij Nederland NV	Vlissingen	(150,000)
Salt		Akzo Nobel Salt BV (Akzo Nobel BV, 100%)	Mines	4,100
			Of which:	
			Hengelo	(2,100)
			Delfzijl	(2,000)
Sand, silica		Lieben Minërals BV	Mines at South Limburg	150
Sodium:				
Carbonate, synth		Brunner Mond Group	Plant at Delfzijl	380
Sulfate, synthetic	С	do.	do.	600
Steel		Corus Group	Plant at Ijmuiden	6,100
Zinc		Budel Zinc BV (Pasminco Europe BV)	Plant at Budel-Dorplein	215