#### THE MINERAL INDUSTRY OF

# **THE NETHERLANDS**

#### By Harold R. Newman

In 2001, the Netherlands was a very important regional producer of natural gas and petroleum for the European market and played a major role as a transshipment center for mineral materials entering and leaving continental Europe. In terms of world production, however, it was a modest producer of metallic and nonmetallic minerals and mineral products.

In the first half of 2001, the Dutch economy, which has been expanding for the past 4 years, slowed significantly and ended with a growth of only 1.75% in the gross domestic product (GDP). The modest growth was driven chiefly by increases in consumption, exports of goods and services, and investment. Dutch exports (excluding energy) grew by 2.5% in 2001. Imports to the Netherlands rose by 3.25% in 2001. Industrial products accounted for 70% of exports and were produced in a broad range of sectors. A positive-balance-of-payments situation continued to be one of the strong features of the Dutch economy (Netherlands Foreign Trade Agency, 2002§<sup>1</sup>).

Rotterdam, which was the world's largest container port and a major European transportation hub, and Amsterdam's Schipol Airport, which was the fourth largest in Europe, remained extremely important as shipping and storage centers. In 2001, more than one-half the Netherlands's GDP, or about \$460 billion, was generated by activities outside the national borders (U.S. Department of Commerce, 2001§).

Production of mineral commodities generally remained the same or dropped slightly during 2001. The high cost of social benefits contributed to the production costs of Dutch products, thus making them less competitive on the world market. The only mining operations left in the Netherlands in 2001 were involved in the extraction of limestone, peat, salt, and sand and gravel. The metal processing sector relied almost exclusively on imported ores and concentrates and scrap (table 1).

Since the 1980s, the Government has reduced its role in the economy, and privatization has continued with little debate or opposition. Nevertheless, the Government continued to dominated the energy sector and played a large role in the aviation, chemicals, telecommunications, and transportation sectors (table 2).

Copper tube is a standard and widely used commodity for transporting water, gas, oil, and air in domestic and industrial systems. In 2001, HME Nederland was an established supplier of Securus<sup>®</sup> brand copper tubing worldwide and exported about 93% of its 16,000-metric-ton-per-year (t/yr) production. HME was one of the few companies that used the hydrostatic material extrusion process. In hydrostatic extrusion, a specially machined billet is surrounded by a film of oil so that there is no friction between it and the barrel and only low friction between the billet and the die. As the billet is forced through, the metal

retains its basic configuration and is not turned inside-out as in a standard extrusion process. The raw materials for production are copper scrap and cathode. The latter were supplied by Metallo-Chimique of Belgium and made up from 25% to 50% of the charge. Scrap includes revert plus granules and cable scrap (Karpel, 2001).

The Central Bank had plans to sell 300 metric tons (t) of gold, which was about one-third the nation's gold reserve. According to the timetable, 100 t was sold in 2000, and the remaining 200 t was to be sold between 2001 and 2005; the bank had sold 400 t in 1992 (Engineering and Mining Journal, 2000).

Corus Group closed its 900,000-t/yr rebar mill at the IJmuiden works. It also closed a blast furnace, although the No. 2 furnace at the plant will continue to operate to supply the sheet steel plant. Corus's strategy will be to concentrate on value-added products, such as the high-tech sheet that the plant produces (Metal Bulletin, 2001).

Owing to oversupply and falling prices, Akzo Nobel Salt BV was cutting capacity for its packaged salt in favor of its bulk grades. In place of the 200,000-t/yr packaged salt production at Hengelo, Akzo will increase the production of bulk salt to 2.1 million metric tons per year. About 95% of Akzo's sales to the chemical industry was for the production of chlorine; the other 5% was for the production of sodium sulfate, which is used in the manufacture of soap. Akzo also produced bulk salt at Delfzjil (Industrial Minerals, 2001).

BP Netherlands and ChevronTexaco Corp. announced that they would build and operate a 22.5-megawatt (MW) wind farm at their jointly owned Nerefco refinery near Rotterdam. The \$23 million project was due to begin operations midyear 2002. It will generate electricity equivalent to the consumption of 20,000 households per year. The project will consist of nine state-ofthe-art wind turbines, each with a generating capacity of 2.5 MW. The area location is on the shoreline with exposure to strong and consistent winds and access to the national power grid. The Dutch Government has set a target to increase the amount of electricity generated from renewable sources to 5% by 2005 (BP Group, 2002§).

The Netherlands was active on the international energy supply scene in more than one respect. The country supplied energy to Europe by pipelines and other methods and served as the entrepôt for oil products for northwestern Europe.

After Nederlandse Aardolie Maatschappij BV (NAM) struck one of the largest gasfields in the world in the north of the Netherlands in 1959, the decision was made to begin drilling for natural gas and petroleum in the North Sea. Natural gas has become the most important mineral fuel produced in the Netherlands. The Groningen Gasfield at Slochteren is one of the world's largest producing natural gasfields.

NAM reported a discovery in the North Sea with estimated reserves of 11 billion cubic meters. The field, which was

<sup>&</sup>lt;sup>1</sup>References that include a section twist (§) are found in the Internet References Cited section.

located at a depth of 3,500 meters in the Rotiegend sandstone formation, is situated in the K15 block concession. The field was considered to be large enough to supply households in the four biggest Dutch cities with their natural gas requirements for 5 years (Alexander's Gas and Oil Connections, 2001).

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#### **Major Sources of Information**

Geological Survey of the Netherlands Richard Holkade, 10 2000 AD Haarlem, Netherlands Ministry of Economic Affairs

2500 EC The Hague, Netherlands

### TABLE 1 NETHERLANDS: PRODUCTION OF MINERAL COMMODITIES 1/

(Metric tons unless otherwise specified)

Commodity 2/	1997	1998	1999	2000	2001 e/
METALS					
Aluminum metal:					
Primary	231,800	264,000 e/	286,400	301,700 r/	294,100 3/
Secondary	150,400	102,000	88,000 r/	119,000 r/	120,000
Cadmium metal, primary	718	739	731	628	455 3/
Iron and steel:					
Ore, sintered (from imported ore)	4,250,000 e/	3,376,000	3,094,000	3,000,000 e/	3,000,000
Metal:					
Pig iron, including blast-furnace ferroalloys (if any)	5,804,000	5,561,000	5,307,000	4,969,000	5,305,000 3/
Steel:					
Crude	6,640,000	6,379,000	6,077,000	5,667,000	6,037,000 3/
Semimanufactures	5,175,000	4,964,000	4,786,000 r/	4,956,000 r/	5,335,000 3/
Lead, metal, refined, secondary	19,500 e/	13,200	19,900	22,200 r/	24,400 3/
Zinc, metal, primary	208,800	218,700	221,400	216,800 r/	204,800 3/
INDUSTRIAL MINERALS					
Cement, hydraulic thousand tons	3,220	3,235 r/	3,480 r/	3,450 r/	3,400
Magnesium compounds: e/	,	,	,	,	
Chloride	25,000	25,000	23,000	25,000	25,000
Oxide	10,000	10,000	10,000	10,000	10,000
Nitrogen, N content of ammonia thousand tons	2,478 3/	2,350 e/	2,428 3/	2,543 3/	1,939 3/
Salt, all types e/ do.	5,500	5,500	5,000	5,000	5,000
Sand, industrial e/ do.	24	14	15	15	15
Sodium compounds, n.e.s.: e/					
Carbonate, synthetic	400,000	400,000	350,000	350,000	350,000
Sulfate:	100,000	100,000	550,000	550,000	550,000
Natural	20,000	20,000	20,000	20,000	20,000
Synthetic	15,000	15,000	15,000	15,000	15,000
Sulfur: e/	10,000	10,000	12,000	12,000	10,000
Elemental byproduct:					
Of metallurgy	150,000	131,000	129,000	123,000 3/	126,000 3/
Of petroleum and natural gas	138,000	432,000	445,000	428,000 3/	384,000 3/
Total	288,000	563,000	574,000	551,000 3/	510,000
Sulfuric acid, 100% H2SO4	1,250,000	1,250,000	1,000,000	1,000,000	1,000,000
MINERAL FUELS AND RELATED MATERIALS	1,230,000	1,230,000	1,000,000	1,000,000	1,000,000
Coke, metallurgical	2,800,000 e/	2,829,000	2,247,000	2,300,000 e/	2,300,000
Gas:	2,800,000 6/	2,829,000	2,247,000	2,300,000 6/	2,300,000
Manufactured e/ million cubic meters	10,000	10,000	10,000	10,000	10,000
Natural:	10,000	10,000	10,000	10,000	10,000
Gross do.	80,000 e/	76 221	60 500	69,180 r/	74,232 3/
	· ·	76,331	68,528	· · · ·	· · · ·
	86,000 e/	75,201	67,228	68,157 r/	73,296 3/
Natural gas liquids e/ thousand 42-gallon barrels	170,000	170,000	160,000	170,000	160,000
Petroleum:	21.27(	10.174	10.070 /	17 (22 /	10,000
Crude do.	21,276	19,164	18,978 r/	17,633 r/	18,000
Refinery products: do.					
Liquefied petroleum gas do.	36,000 r/ e/	34,561 r/	44,904 r/	42,711 r/	42,000
Mineral jelly and wax do.	600 e/	936	927 r/	896 r/	900
Gasoline, motor do.	75,000 e/	76,653	112,651 r/	121,669 r/	120,000
Naphtha and white spirit do.	50,000 e/	45,960	77,537 r/	96,076 r/	90,000
Kerosene and jet fuel do.	40,000 e/	50,808	55,816	59,888 r/	60,000
Refinery gas do.	20,000 e/	11,858	11,480	10,486 r/	11,000
Diesel oil do.	160,000 e/	159,100	161,733 r/	164,060 r/	160,000
Residual fuel oil do.	85,000 e/	102,605	81,127	72,900 r/	81,000
Bitumen do.	4,500 e/	4,499	4,260	4,130 r/	4,200
Unspecified do.	25,000 e/	31,913	40,075 r/	41,349 r/	40,000
Total do.	496,000 e/	518,893 r/	590,510 r/	614,165 r/	609,000

e/ Estimated; estimated data are rounded to no more than three significant digits; may not add to totals shown. r/ Revised.

1/ Table includes data available through March 2002.

2/ In addition to the commodities listed, the Netherlands produced construction materials, such as sand and gravel, but output was not reported, and no basis exists to make reliable estimates of output.

3/ Reported figure.

## TABLE 2 NETHERLANDS: STRUCTURE OF THE MINERAL INDUSTRY IN 2001

(Thousand metric tons unless otherwise specified)

Commo	dity	Major operating companies	Location of main facility	Annual capacity
Aluminum	aity	Major operating companies		cupacity
Primary		Pechiney Nederland NV	Smelter at Vlissingen	175
Do.		Corus Group	Smelter at Delfzijl	100
Secondary		Alumax Recycling BV	Smelter at Kerkade	50
Cadmium	tons	Budelco BV (Australian Overseas Smelting Pty. Ltd, 50%; Kempensche Zinkmaatschappij Zincs de la Campine BV 50%)	Plant at Budel-Dorplein	650
Cement		ENCI Nederland BV (Eerste Nederlandse Cement Industrie NV)	10 plants at Maastrict	2,700
Do.		Cementfabriek IJmuiden BV	Three plants at IJmuiden	1,600
Do.		Cementfabriek Rozenburg BV	Two plants at Rozenburg	920
Lead		Hollandse Metallurgische Industrie Billiton BV	Electrolytic plant at Arnhem	35
Do.		Billiton Witmetaal BV	Electrolytic plant at Naarden	6
Limestone A		Ankerpoort NV (Lhoist SA, 100%)	Mines at Maastricht and Winterswijk	600
		Nedmag Industries Mining & Manufacturing BV	Mine and plant at Veendam	150
		MAF Magnesite BV	Plant at Schiedam	40
Nitrogen, N content of ammonia		Hydro Agri BV	Plant at Sluiskil	1,500
Natural gas million cu	bic meters per day	Nederlandse Aardolie Maatschappij BV (NAM)	Groningen, Leeuwarden, Assen, and other onshore gasfields and several offshore wells in the North Sea	225
Petroleum, crude	barrels per day	AMOCO, CONOCO, and UNOCAL	766 wells (204 producing), including North Sea fields Haven, Helder, Helm, Hoorn, Kotter, Logger, and Rijn	83,500 (63,000)
Do.	do.	Nederlandse Aardolie Maatschappij BV (NAM)	Onshore fields: Berkel, DeLier, Ijselmonde, Meerkapelle, Pernis, West, Pinacke, Rotterdam, Schoonebeck, Werkendam, and Zoetemeer	(20,500)
Refineries		Six companies, of which the major ones are:		1,230,500
		Netherlands Refining Co. Shell Nederland Raffinaderij BV Esso Nederland BV	Refinery at Rotterdam Refinery at Pernis Refinery at Rotterdam	(446,000) (374,000) (175,000)
	Total Raffinaderij Nederland NV	Refinery at Vlissingen	(150,000)	
Salt		Akzo Nobel Salt BV (Akzo Nobel BV, 100%)	Mines at:	4,100
Suit		1 K20 1 0001 5411 D V (1 K20 1 0001 D V, 10070)	Hengelo Delfzijl	(2,100) (2,000)
Sand, silica		Lieben Minërals BV	Mines at South Limburg	150
Sodium:				
Carbonate, synthetic		do.	Plant at Delfzijl	380
Sulfate, synthetic		do.	do.	600
Steel		Corus Group	Plant at IJmuiden	6,100
Zinc		Budel Zinc BV (Pasminco Europe BV)	Plant at Budel-Dorplein	215