### THE MINERAL INDUSTRY OF

# KAZAKHSTAN

### By Richard M. Levine

Kazakhstan is the second largest country in land area after Russia to form from the republics of the former Soviet Union. It is endowed with large reserves of a wide range of minerals. Kazakhstan was a major producer of a large number of metals that included beryllium, bismuth, cadmium, chromium, copper, ferroalloys, lead, magnesium, rhenium, titanium, uranium, and zinc. It produced significant amounts of a number of other mineral products that included arsenic, barite, coal, gold, molybdenum, natural gas, oil, phosphate rock, and tungsten. Kazakhstan has commercial reserves of 3 ferrous metals, 29 nonferrous metals, 2 precious metals, 84 types of industrial minerals, and coal, natural gas, and petroleum (Zharkenov, 1997).

In 1999, Kazakhstan's gross domestic product increased in constant prices by 1.7% compared with that of 1998 and industrial output increased by 2.2% compared with that of 1998 (Interfax Statistical Report, 2000b, c). Production increased for almost all metals compared with that of 1998, with the largest production increases reported for chromite, ferroalloys, manganese ore, pig iron, refined lead, and steel. Although natural gas and crude petroleum output increased by about 25% and 16%, respectively, production of coal fell by about 17% compared with that of 1998. Output in the oil refining and nonmetallic mineral products sectors fell by 29.1% and 4.8%, respectively, compared with those of 1998 (Interfax Statistical Report, 2000b). In the oil refining sector, however, output for wide fraction light hydrocarbons increased by 82% and in nonmetallic minerals, increases in output were reported for barite and cement (Interfax Statistical Report, 2000a, b).

In 1999, a significant percentage of Kazakhstan's mineral output was exported. Mineral products accounted for 44% of total exports, with metals and oil and gas condensate constituting the majority of these exports (Mining Journal, 2000).

For more extensive coverage of the mineral industry of Kazakhstan, see the 1998 Minerals Yearbook, volume III, Mineral Industries of Europe and Central Eurasia.

#### **References** Cited

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## TABLE 1 KAZAKHSTAN: PRODUCTION OF MINERAL COMMODITIES 1/2/

### (Metric tons unless otherwise specified)

Commodity		1995	1996	1997	1998	1999 e/
METALS						
Alumina	thousand tons	1,022	1,083	1,095	1,085	1,152 3/
Arsenic trioxide e/		1,500	1,500	1,500	1,500	1,500
Bauxite		3,071,000	3,140,000 e/	3,380,000 e/	3,436,800 r/	3,606,500 3/
Beryllium, metal e/		100	100	100	220 r/	221 3/
Bismuth, metal e/		33 3/	50	50	50	55
Cadmium, metal e/		794 3/	800	1,000 r/	1,450 r/	1,061 3/
Chromite		2,417,000	1,190,000	1,798,300 r/	1,602,700 r/	2,405,500 3/
Cobalt, mine output, metal content e/		300	300	300	300	300
Copper:						
Mine output, metal content		200,000	250,000 e/	316,166 r/	337,600 r/	374,000
Metal:						
Smelter, undifferentiated		242,800	245,000	315,960 r/	350,000 r/ e/	384,234 3/
Refined, primary		255,600	267,100	301,000	324,900 r/	361,889 3/
Gold:						
Mine output, metal content e/	kilograms	18,200	12,500	18,700	18,120 r/ 3/	19,982 3/
Metal, refined	do.	10,921	9,000 e/	9,700 e/	8,900	9,604 3/
Iron and steel:						
Iron ore, marketable		14,900,000	13,200,000	12,627,000	9,335,800 r/	9,607,200 3/
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See footnotes at end of table.

### TABLE 1--Continued KAZAKHSTAN: PRODUCTION OF MINERAL COMMODITIES 1/

(Metric tons unless otherwise specified)

Commodity	1995	1996	1997	1998	1999 e/
METALSContinued					
Iton and steelContinued:					
Metal:					
Pig iron	2,528,000	2,536,000	3,000,000 e/	2,594,000	3,438,000 3/
Ferroalloys:					
Ferrochromium	511,600	352,000	600,000	542,050 r/	731,583 3/
Ferrochromiumsilicon	21,300	20,000 e/	48,000 r/ e/	33,553 r/	49,302 3/
Ferrosilicon e/	256,000	119,000	133,000	92,125 r/ 3/	140,263 3/
Silicomanganese e/	20,000	50,000	55,000	57,376 r/ 3/	73,495 3/
Other e/	10,000	10,000	9,000	183,054 r/ 3/	268,060 3/
Total	818,900	551,000	845,000 r/	908,158 r/	1,262,703 3/
Steel:					
Crude	2,963,000	3,142,000	3,900,000	3,089,000 r/	4,070,600 3/
Finished	2,100,000	2,200,000	3,000,000	2,519,000 3/	3,186,000 3/
Lead:					
Mine output, metal content	40,000	35,000 e/	31,000 e/	30,000	34,100 3/
Metal, refined, primary and secondary	88,500	70,000 e/	81,974 r/	118,632 r/	160,000
Magnesium e/	9,000	9,000	8,972 3/	9,000	9,000
Manganese ore: e/					
Crude	428,000	430,000	400,000 r/	634,100 r/ 3/	982,400 3/
Marketable	284,000 3/	285,000	230,000	399,000 3/	563,000 3/
Molybdenum, mine output, metal content e/	75	100	100	100	110
Nickel, mine output, metal content e/	9,900 3/	7,000	7,000	6,000	7,000
Silver:					
Mine output, metal content	489,000 e/	467,700	690,000 e/	726,321 r/	904,391 3/
Metal, refined	370,993	380,000 e/	390,000 e/	535,800	654,606 3/
Tin, mine output, metal content e/	15				
Titanium, metal	9,592	12,500	13,000 e/	12,000 e/	12,000
Tungsten, mine output, metal content	249				
Vanadium, mine output, metal content e/	924 3/	900	900	1,000	1,000
Zinc:					
Mine output, metal content	225,000 e/	225,000 e/	224,051 r/	225,600 r/	288,300 3/
Metal, smelter, primary and secondary	169,200	190,000	188,996 r/	240,728 r/	249,327 3/
INDUSTRIAL MINERALS					
Asbestos, all grades	128,400	128,700	125,000 e/	155,400 r/	139,300 3/
Barite, concentrate	NA	NA	NA	8,900 r/	13,300 3/
Boron e/	30,000	30,000	30,000	30,000	30,000
Cement	1,800,000 r/	1,120,000	661,000	600,000	800,000
Phosphate rock e/	1,700	1,700	1,000 r/	100 r/	1,000
Sulfur: e/					
Pyrites	71,000	71,000			
Byproduct:					
Metallurgy	131,000	139,000	139,000	200,000	200,000
Natural gas and petroleum	255,000	515,000	806,000	900,000	1,100,000
Total	457,000	725,000	945,000	1,100,000	1,300,000
MINERAL FUELS AND RELATED MATERIALS					
Coal	83,300,000	76,800,000	72,600,000	69,800,000	58,200,000 3/
Natural gas thousand cubic meters	5,900,000	6,500,000	8,100,000	7,900,000	9,900,000 3/
Petroleum, crude:					
Gravimetric units	20,500,000	23,000,000	25,800,000	25,900,000	30,000,000 3/
Converted, volumetric units e/ 42-gallon barrels	151,000,000	169,000,000	190,000,000	190,000,000	221,000,000
Refinery products	13,600,000	11,000,000 e/	9,200,000	8,000,000 e/	5,700,000
Uranium concentrate, U content	1,630	1,320	1,000	1,250	1,375 3/

e/ Estimated. r/ Revised. NA Not available. -- Zero.

1/ Table prepared by Richard M. Levine and formatted by Glenn J. Wallace, International Data Unit; includes data available through February 2001.

2/ Estimated data are rounded to no more than three significant digits; may not add to totals shown.

3/ Reported figure.

### TABLE 2 KAZAKHSTAN: STRUCTURE OF THE MINERAL INDUSTRY IN 1999

### (Metric tons unless otherwise specified)

Commodity	Major operating facility	Location	Annual capacity e/
Alumina	Pavlodar aluminum plant	Pavlodar	1,200,000.
Arsenic, trioxide	Chimkent polymetallic enterprise and other nonferrous metallurgical enterprises	Shymkent (Chimkent) 1/	3,500.
Asbestos	Dzhetygara complex Chilisay complex	Qostanay (Kustanay) region 1/ Agtobe (Aktyubinsk) phosphorite basin 1/	1,000,000 total.
Barite	Karagaylinskiy and Zhayrem mining and beneficiation complexes	Karagayliy region Zhayrem deposit	300,000 total.
 		Almaty region	_
Bauxite	Turgay, Krasnooktyabr bauxite	Central Kazakhstan	600,000 total.
Beryllium metal	Ulbinskiv metallurgical plant	Oskemen (Ust-Kamenogorsk) 1/	NΔ
Bismuth, metal	Ust-Kamenogorsk lead-zinc metallurgical plant	do.	70 total.
Do.	Leninogorsk lead smelter	Leninogorsk	
Cadmium	Leninogorsk mining and beneficiation complex	do.	1,200.
Chromite	Donskoy mining and beneficiation complex	Khromtau region	3,800,000.
Coal	Karaganda Basin	Central and north-central parts of the country	50,000,000.
Do.	Ekibastuz Basin	do.	85,000,000.
Do.	Maykuben Basin	do.	10,000,000.
Do.	Turgay Basin	do.	1,000,000.
Copper, mining, recoverable copper content	Balkhash	Zhezkazgan (Dzhezkazgan) region 1/	200,000.
Do.	Dzhezkazgan	Zhezkazgan region	250,000.
Do.	Irtysh	Ertis (Irtysh) region	10,000.
Do.	Leninogorsk	Leninogorsk region	15,000.
Do.	Zhezkent	Zhezkent region	25,000.
Do.	Zyryanovsk mining and beneficiation complexes	Zyryanovsk region	5,000.
Do.	East Kazakhstan copper-chemical complex	East Kazakhstan region	10,000.
Copper, metallurgy, metal	Balkhash	Zhezkazgan region	150,000.
Do.	Zhezkazgan	do.	250,000.
Do.	Irtysh smelting and refining complex	Ertis region	40,000.
Do	Ust-Kamenogorsk plant	Oskemen	37,100 (blister copper). 2/ 6,600 (refined copper). 2/
Ferroalloys	Aktyubinsk plant	Aqtobe	High-carbon 60% ferrochrome, 150,000; medium-carbon 60% ferrochrome, 130,000.
Do.	Aksu (Yermak) plant	Aksu (Yermak) 1/	Ferrosilicon 700,000; ferrosilicochrome, 700,000; high-carbon ferrochrome, 400,000. silicomanganese, 90,000.
Gallium	Pavlodar aluminum plant	Pavlodar	NA.
Gold	Byproduct of polymetallic ores and native gold mining	Byproduct gold colocated with nonferrous metals mining	30.
Iron and steel:		<u>×</u>	
Pig iron	Ispat-Karmet Steelworks	Karaganda	5,000,000.
Steel, crude	do.	do.	6,300,000.
Iron ore, marketable	Sokolovsko-Sarbay, and Lisakovskiy mining and metallurgical complexes	Qostanay region	25,000,000 total.

See footnotes at end of table.

#### TABLE 2--Continued KAZAKHSTAN: STRUCTURE OF THE MINERAL INDUSTRY IN 1999

### (Metric tons unless otherwise specified)

Commodity	Major operating facility	Location	Annual capacity e/
Lead and zinc, mining (recoverable	Achisay	Kentau and Karatau regions 1/	Lead 40,000, zinc 20,000.
lead and zinc content of ore)	5	e	, , , ,
 	Akchatau	Zhezkazgan region	Lead 10 000 zinc 30 000
	Irtysh (apparently closed)	Oskemen region	Lead 10,000 zinc 50,000
 	Karagayly	Karagavly region	Lead 20 000 zinc 55 000
	Leninogorsk	Leninggorsk region	Lead 60 000 zinc 120 000
 	Takali	Tekeli and Taldygorghan (Taldi Kurgan)	Lead 20,000, zinc 30,000.
D0.	I CKCII	regions 1/	Lead 20,000, Zille 30,000.
	Thereforent	Somery (Semiinalatingly) ragion	NA
		Zhaaman (Zhaaman) na sian	NA.
<u></u>	Sary-Arkapolimetal	Zhayrang (Zhayrem) region	Lead 20,000, zinc 40,000.
<u></u>	Zyryanovsk complexes	Zyryanovsk region	Lead 20,000, zinc 60,000.
Do.	East Kazakhstan copper-chemical	East Kazakhstan region	Zinc 15,000.
	complex	<u></u>	
Lead, refined	Ust-Kamenogorsk plant	Oskemen	145,000.
Do.	Chimkent	Shymkent	NA.
Manganese, crude ore	Atasurda	Atasu	2,550,000 total.
Do.	Kazakhmarganets	Zhezdy	
Do.	Sary-Arkapolimetall	Zhayrang (Zhayrem) region	
Molybdenum, mining (recoverable	Kounrad Mine	Balqash complex	6,000 total.
molybdenum content of ore)			
Do.	Karaobinskoye deposit	Karaoba region	
Do	Savak deposit	Savag (Savak) region 1/	
Molybdenum, metal	Akchatau molybdenum metal plant	Zhezkazgan region	NA
Petroleum crude and natural gas	Aktyubinskmunaigaz	Agtobe region	28 000 000 (total crude oil)
Do	Fmhamunaigaz	Emba districk	10 million cubic meters (total
 	Huricane Kumkol Munai	Aral Sea region	natural gas)
 	Varaahaganak fiald	Northwestern Kazakhstan	flatural gas).
 	Managinak nelu	Managhyzhlag (Mangyzhlak) Daningula 1/	
 	Mangistaumunaigaz	Manggnysniad (Mangysniak) Peninsula 1/	
 	lengizchevroil joint venture	l engiz deposit	
Do.	Uzenmunaigaz	Uzen deposit	
Petroleum, refined	Atyrau refinery	Atyrau	5,200,000 (crude oil throughput)
Do.	Pavlodar refinery	Pavlodar	8,100,000 (crude oil throughput)
Do.	Symkent refinery	Shymkent	7,900,000 (crude oil throughput)
Phosphate rock	Karatau production association	Zhambyl (Dzhambul) and Shymkent regions	10,000,000 total.
Do.	Chilisay mining directorate	Aqtobe phosphorite basin	
Rare metals (columbium,	Aktau complex	Aktau (Shevchenko)	NA.
indium, selenium, tellurium)			
Do	Belogorsky rare metals plant	Belgorsiy (Belogorsk) 1/	NA.
Do.	Chimkent polymetallic plant	Shymkent	NA.
Do.	Ust-Kamenogorsk lead-zinc plant	Oskemen	NA.
Do	Akchatau mining and	Zhezkazgan region	NA
	beneficiation complex		
Rhenium	Balkhash copper mining and	do	NA
Kileinum	metallurgical complex	u0.	1171.
Tantalum	Vermak ferroallov plant	Alzan	NA
Tim	Alsohotov mining and	Aksu Alizhal danagit. Zhagliaggan ragion	700
1 in	Akenatau mining and	Akznai deposit, Znezkazgan region	/00.
	beneficiation complex	0.1	25.000
I itanium, metal	Ust-Kamenogorsk titanium-	Oskemen	35,000.
	magnesium plant		
Silver, byproduct	Ust-Kamenogorsk	do.	1,200 total.
Do.	Leninogorsk	Leninogorsk	
Do	Chimkent metallurgical plants	Shymkent	
Uranium, U content	Stepnogorsk	Stepnogorsk	3,500 total.
Do.	Shevchenko	Aqtau	
Do.	Taboshara	Taboshara	
Do.	Prikaspiskiy ore enrichment center	Aqtau	
Do.	Tselinny chemical complex	Stepnogorsk	
Zinc. metal	Leninogorsk	Leninogorsk	106,500, 2/
 	Ust-Kamenogorsk plant	Oskemen	215,000, 2/
<b>D</b> 0.	ost Kumenogorsk plant	Oskellien	210,000.2/

e/ Estimated. NA Not available.

1/ New names and spellings are given when available. The old name will appear in parentheses the first time the new name is used.2/ Reported figure.