THE MINERAL INDUSTRY OF

GERMANY

By Harold R. Newman

In 1997, the economy of Germany improved. Stronger export demand from outside Western Europe, an improvement in German competitiveness, productivity increases, and a lower exchange rate were contributing factors in the economic growth. The gross domestic product (GDP) showed about a 2.3% growth rate, which was an improvement over the 1.4% GDP of 1996. Germany remained the largest economy in Europe and accounted for more than 25% of the European Union's (EU) economy. Unemployment during the year averaged about 10%. The eastern States of the former German Democratic Republic (GDR) were an integral part of Germany and were being raised to the economic standards of West Germany as quickly as possible. The economic restructuring process was in full swing. The complete reorganization of the economy in the new Federal States has entailed the elimination of many unproductive and unprofitable economic structures left behind by the former centrally planned system. It has understandably been a painful experience for many people. The former GDR was still dependant upon huge net resource transfers from the west via a variety of Federal and State social payments, entitlement and investment grants, and tax waiver incentives for investment and trade (Bureau of Economic and Business Affairs, 1997).

Government Policies and Programs

The German Government's policies were concerned with fighting inflation, lowering unemployment, increasing the country's international competitive status, and safeguarding the environment. The agency responsible for privatizing the GDR holdings, the Treuhandanstalt (Trustee Agency), ceased to exist after privatizing or closing a significant number of operations. The remaining properties were transferred to the Beteiligungs Management Gesellschaft GmbH (Interest Management Association).

Ever since it was founded, Germany (formerly the Federal Republic of Germany) has long been one of the main advocates of European unification, including monetary union. In harmony with the Schengen Agreement, which became effective on March 26, 1995, most of the EU member states, including Germany, have agreed to discontinue border controls. This internal market should provide a boost for European economies, including Germany's export-oriented economy.

Environmental Issues

The environment in Germany is the responsibility of the Federal Ministry for the Environment, Water Conservation and Nuclear Safety. The Ministry's policy is based on the following

principles:

- •Prevention—New projects are to be developed in such a way as to avoid pollution or damage as much as possible;
- •The polluter pays—It is not the public at large, but those causing the damage or pollution who bear the responsibility and cost; and
- •Cooperation—The Government, the business community, citizens, and groups in society join forces to solve environmental problems because every individual is responsible for the environment (Bundesregierung Deutschland, 1997, Environmental policy, accessed March 17, 1998, at URL http://www.bundesregierung.de/ausland/economy/econ0702. html).

Environmental concerns that relate to mining and its provisions for environmental impact assessments that must be completed before mining can start are addressed under the Federal mining law. The objective of the assessment is to identify and evaluate of all environmental consequences of a planned project, taking into account various design options. The environmental evaluation process in Germany, as in other countries, presents a risk for the company involved because even after completion of the assessment, which usually involves considerable time and resources, project approval is not guaranteed.

Under provisions of the Federal mining law, the following are required in conjunction with the assessment:

- •Description of the expected environmental consequences;
- •Data to support identification and estimation of the consequences;
- •Description of the preventive measures for avoidance, reduction, equalization, or substitution of the consequences;
- •Data concerning the environment and its components;
- •Data on alternatives to the planned project; and
- •Difficulties associated with gathering the necessary data.

The largest percentage of environmental funds were spent on clean air and water-quality protection. Expenditures on noise reduction, transport of hazardous materials, and the treatment and decontamination of polluted sites were also large.

Production

The minerals and metals industry, which included the industrial processing industry, construction industry, and mining industry, contributed almost 1% to the GDP. Production in the mining and metals industries, as in other industries, depends on a variety of forces, including availability of materials and supply and demand. The easing of the worldwide recession was a positive factor for those industries that depend on exporting their products. (See

table 1.)

The high costs of production in Germany compared with those of competing foreign producers and the problems caused by trying to balance production between the merged eastern and western States helped constrain production. To maintain and increase production and activity, producers and labor unions worked to restructure the traditional work rules that were regarded by some as a restrictive factor in the expansion of the industry. Labor unions agreed to smaller or no real wage increases in 1996, and the trend continued in 1997 (Bureau of Economic and Business Affairs, 1997).

Trade

Foreign trade was a key element in Germany's economic life. After the United States, Germany had the largest foreign trade volume in the world. In 1997, exports amounted to \$528.2 billion, and imports totaled \$445.7 billion, resulting in a foreign trade surplus for the first time since German reunification on October 6, 1990. One out of every four German jobs depended on exports (Deutschland Magazine, 1998).

France, at 10.8%, was the major supplier of goods to Germany. The United States, at 7.3% was the fourth largest supplier. The United States had a positive trade balance of \$5.6 million with Germany (Bureau of Economic and Business Affairs, 1997).

Germany, a major processing nation, relied mainly on imports to feed the metals-processing industry, which transformed raw materials into products that supplied the manufacturing industry, which provided the bulk of the country's exported materials. Table 2 shows a balance of payments of selected commodities. During 1996, the latest year for which data are available, principal export destinations and the principal import sources, based on value, were other EU countries. (*See tables 3 and 4*.)

Structure of the Mineral Industry

The structure of the industry in Germany and the principal companies operating in the production and processing of metals and minerals are shown in table 5. The restructuring and privatization of the facilities in the eastern States continued in 1997. The Interest Management Association retained control of some of the eastern States' companies until they were sold or closed. Most of the producing and processing facilities still in operation in the eastern States were small compared with those in the western States, except for lignite and potash, both of which were very large operations.

Commodity Review

Metals

Aluminum.—In 1997, Germany's primary aluminum industry was the largest in the EU, although it was considered to be medium sized when compared with other world producers. Increased demand and increased price of aluminum resulted in an increase in production. VAW Aluminium AG, a member of the VIAG Group, accounted for more than 75% of the country's primary aluminum production.

VAW's wholly owned aluminum smelters in Germany and its participating interests in smelters abroad ensured the supply of input metal to the company's downstream fabricating operations. With sales of \$3.2 billion and a workforce of 12,600, the Group had a strong presence in the European market (VAW Aluminium AG, 1997, Short portrait, accessed December 30, 1997, at URL http://www.vaw.com/Link4B.htm).

Reynolds Metals of the United States was to sell its European rolling mill operations to VAW after agreement on when and the price was decided. The operations being sold included Reynolds Aluminium Deutschland, in Hamburg; Reynolds Italy, in Cisterna; and Industria Navarra del Aluminio, in Irunzun, Spain (Financial Times, 1997).

Lead.—Metallgesellschaft AG, Frankfurt, transferred ownership of its Austrian secondary lead unit, BMG Metall und Recycling GmbH, to its metals holding company, Rheinische Zinkgesellschaft GmbH, Duisburg, as another step in the restructuring of its metals division. All the group's secondary lead plants were then grouped together, which was expected to facilitate greater cooperation among them. The metals group also included electrolytic zinc production and zinc semifabricating operations in Germany.

Metaleurop Weser Blei GmbH's Nordenham ISA lead refinery was operating at its full capacity of 90,000 metric tons per year (t/yr) after modifications to the new bath technology and resolution of some technical problems (Mining Journal, 1997).

Steel.—Two of Germany's largest steel companies, Thyssen Stahl AG and Fried. Krupp AG Hoesch-Krupp, signed a memorandum of understanding for a merger that would create a new joint company, Thyssen-Krupp Stahl. This company was expected to have annual sales of more than \$36 billion and an output of more than 15 million metric tons per year (Mt/yr). This agreement would create the world's fifth largest steel company and the third largest in Europe, after British Steel Plc. of the United Kingdom and Usinor Sacilor of France. This could open the way for a major reshaping of the German and European steel industry (BT Commodities, 1997 Thyssen, Krupp to merge steel units, accessed January 13, 1998, at URL http://www.asia.com.sg/btcommo/news26_3.htm).

Preussag Stahl AG was one of Germany's largest steel producers. In addition to flats and beams, Preussag also supplied specially welded large pipes for long-distance petroleum and natural gas pipelines. The new Preussag Stahl AG electric steel works, brought on line in Peine in May 1997, had a capacity of 750,000 t/yr. The electric steel works, built to advanced technological standards, replaced the previous converter steel works, which had provided the rolling mill in Peine with material since 1964. During the course of the converter steel works operation, three converters produced more than 34 million metric tons of crude steel in some 380,000 melts. Production at the former converter steel works was shut down in mid-1996 (Preussag Stahl AG, 1997, accessed January 20, 1998, at URL http://www.preussag.de/engl/archiv/magazin/etstahl.html).

Cement.—The Treuhandanstalt sold the former GDR's cement operations mostly to either German or other Western European companies. A number of these plants were being extensively modernized. Cement demand had increased significantly; so,

modernized. Cement demand had increased significantly; so, companies were upgrading their plants for more cost-efficient production.

Clays.—Between 140 and 160 small to medium-sized clay mines were in operation at one time in Germany. About one-half of the high-quality refractory and ceramic clays produced in Germany were from the Rhineland-Palatinate area. Production in Bavaria was concentrated in the Oberfalz area.

Bentonite was almost exclusively mined in Bavaria. Süd-Chemie AG, in Moosburg, was the largest bentonite producer in Western Europe. The second largest company was Erbslöh Geisenheim Industrie GmbH, in Geisenheim. About 30% of the bentonite production was exported for use by the drilling, construction, foundry, and water purification industries.

Germany was the second largest producer of kaolin in Western Europe after the United Kingdom. Still, the country imported about 50% of its requirements of high-quality paper-coating-grade kaolins. Most of the German kaolin was mined in Bavaria, and Amberger Kaolinwerke GmbH was the largest producer and had mines in Hirschau.

Graphite.—Graphitwerk Kropfmühl AG was the only natural graphite mining and processing company in Germany. The company operated a mine and plant at Kropfmühl, Passau, and a plant at Werk Wedel, Holstein. About one-half of the company's production, which has been falling in recent years because of declining reserves, went into the European refractory industry.

Gypsum.—Germany was a major European producer of crude gypsum. The largest producer was Gebr. Knauf Westdeutsche Gipswerke GmbH, which accounted for more than two-thirds of the gypsum produced. The company operated mines in Bavaria, Baden-Württemberg, Hesse, Saarrland, and Lower Saxony. The second largest producer was Rigips Baustoffwerke GmbH, which operated mines in Baden-Württemberg and Lower Saxony.

Magnesia.—After withdrawing from fused alumina and fused spinel production in recent years, Hüls AG was also withdrawing from fused magnesia production. With a production capacity of 15,000 t/yr of fused magnesia at its Niederkassel plant, Hüls was the world's second largest supplier after Universal Ceramic Materials Plc. of the United Kingdom. Because the world electric-grade fused-magnesia supply market was about 45,000 t/yr, the Hüls withdrawal took out a considerable portion of the world's capacity. The major use of fused magnesia is in ceramic insulators for heating elements.

Potash.—Kali und Salz AG operated 17 mines and plants and, after closings and restructuring, had a potassium chloride production capacity of 4 Mt/yr of which 2 Mt/yr was standard grade and 2 Mt/yr was granular grade. Germany was the world's second largest potash producer after Canada.

Mineral Fuels

The most important energy source in Germany's consumption of primary energy was petroleum with a 40% share of total consumption, followed by natural gas with a 20% share; coal, 15% share; lignite, 13% share; nuclear, 10% share; hydroelectricity and wind power, 1% share each; and miscellaneous sources, such as firewood and waste, with a 1% share. About 30% of Germany's primary energy requirement was satisfied from domestic sources; the remaining 70% was imported (Reuther, 1998).

Coal, Anthracite and Bituminous.—Subsidies that have for so long supported Western Europe's coal industry were gradually being phased out, and coal producers will be operating without subsidies by 2000. This was in line with EU policy to eliminate subsidies to industries.

About 77% of hard coal production was from the Ruhr Coalfield where it was mined from seams at depths exceeding 900 meters (m). The coal ranged from anthracite to high-volatile bituminous. The Saar Coalfield was also important, with substantial deposits of bituminous coal. The coal mining industry of Germany was controlled by two companies. The largest was Ruhrkohle AG, a private company, which accounted for more than 85% of total production. The other company, Saarbergwerke AG, accounted for 12% of production and was a state-owned company. One smaller company, Preussag Anthrazit GmbH, accounted for about 3% of production. The brown coal mining industry was controlled almost entirely by Rheinsche Braunkohlenwerke AG, a privately owned company (Coal Age, 1997).

Lignite.—Mining was mainly in the Rheinish area to the west of Cologne and the Lusatian area near Dresden. On a much smaller scale, lignite was mined near Helmstedt. Lignite mining was under less economic pressure than hard coal mining (World Coal, 1997).

The lignite deposit in the Rhine region is the largest single formation in Europe and has considerable domestic importance. Rheinbraun AG was Germany's major lignite producer and mined more than 100 Mt/yr from four open-cast mines—Bergheim, Garzweiler, Hambach, and Inden. The Hambach Mine accounted for one-third of total lignite output in the Rhenish mining area. Electricity generation by the coal-fired power stations of RWE Energie accounted for 85% of Rheinbraun's production (Rheinbraun AG, 1996-97).

Natural Gas.—Ruhrgas AG of Germany signed a 15-year agreement with BP Ltd. of the United Kingdom to supply 15 billion cubic meters of natural gas valued at more than \$1 billion beginning in October 1998. The gas will be supplied from BP's North Sea fields and delivered via the Interconnector pipeline being constructed from Bacton in the United Kingdom to Zeebrugge in Belgium. Onward transmission to the German border will be via a new pipeline to be built by Distrigaz of Belgium (Oil Online, 1997, German gas supplies secured into the future, accessed December 30, 1997, at URL http://www.oilonline.com/news/igerman.htm).

Infrastructure

Germany had a total of 625,600 kilometers (km) of highways and roads ranging from the high-speed Autobahn system to undeveloped gravel and packed-dirt country roads. Of the total, the Autobahn consisted of 10,814 km; national highways, 43,786 km; State highways, 99,447 km; and municipal, county, and secondary roads, 471,553 km. The railroad system included 45,468 km of track, about 90% of which was Government owned. Of the total, 44,769 km was 1,435-m standard-gauge track, and 699 km was 1.000-m gauge track. Pipelines included a 3,644-km line for petroleum, 3,964-km line for refined products, and a 97,564-km line for natural gas. Inland waterways and canals consisted of 7,541 km and 31 major ports, with the Kiel Canal serving as an important connection between the Baltic and the North Seas and the Rhein-Main-Danube Canal serving as a connection between the North and the Black Seas. The major maritime ports of Hamburg, Rostock, Bremerhaven, Bremen, and Wihelmshaven accounted for about 70% of total merchandise traffic.

Outlook

Germany's economy was expected to expand steadily for the next few years despite the huge burden of unification costs on the national economy. As growth in Germany's international trading partners increases, industrial production is expected to grow to meet the demands for consumer products. Restructuring industries to be more efficient was expected to result in increased unemployment, which, in turn, would cut into the available resources of the Federal Government in the form of payments for unemployment compensation, retraining, and other social costs. This is expected to continue in the short term.

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Bundesministerium für Wirtschaft, Abteiling III, Energiepolitik, Mineralische Rohstoffe (Federal Ministry for Economics, Section III, Energy Policy and Mineral Raw Materials) Villemombler Strasse 76

53100 Bonn-Duisdorf, Germany

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 ${\bf TABLE~1}$ GERMANY: PRODUCTION OF MINERAL COMMODITIES 1/2/

(Metric tons unless otherwise specified)

Commodity	1993	1994	1995	1996	1997 e/
METALS					
Aluminum:					
Alumina, Al2O3 equivalent					
Calcined thousand tons	840	824	750	755 r/	750
Hydrate do.	1,110	951	994	792	800
Metal:	551 022	504.056	555 160	55.6 100	551.044.0/
Primary	551,933	504,956	575,160	576,422	571,944 3/
Secondary Associated to Associate to Associ	408,120	438,082	530,990	416,915	432,467 3/
Arsenic, white, Ar2O3 content e/	300	250	250	250	250
Cadmium metal, refinery including secondary e/ Cobalt metal including alloys	1,056 602	1,145 856	1,145 800	1,145 800	1,140 600
Copper, metal refined:	002	830	800	800	000
Smelter:					
Primary	141,300	237,400	242,100	296,800	273,100 3/
Secondary e/	60,000	54,800	66,000	88,600	76,000
Refined:	00,000	34,000	00,000	88,000	70,000
Primary	270,400	252,900	247,200	315,600	297,800 3/
Secondary	361,487	339,000	369,100	355,200	375,800 r/
Iron and steel:	201,107	223,000	505,100	222,200	373,000 17
Ore and concentrate:					
Gross weight	145,640	145,760	68,700	100,200 r/	200,900 3/
Fe content	20,400	20,400	960	14,600 r/	28,100 3/
Metal:					
Pig iron thousand tons	26,969	29,923	30,012	27,722	30,939 3/
Ferroalloys 4/ do.	136	291	280	95 r/	96 3/
Of which ferrochromium do.	16	17	16	25 r/	26 3/
Steel, crude	37,625	40,836	42,051	39,791	45,009 3/
Semimanufactures do.	29,840	32,067	34,316	32,889	37,074 3/
Lead:					
Metal:					
Smelter	169,670	166,630	146,040	140,000	140,000
Refined:					
Primary Primary	174,595	189,435	146,750	68,700 r/	131,000 3/
Secondary	159,561	142,249	164,400	149,400 r/	198,300 3/
Nickel, metal, refined					co 000
Platinum-group metals, metal, refined e/ kilograms	60,000	65,000	65,000	60,000	60,000
Selenium metal do.	120	125	120	115	100
Silver. metal, refined e/ do.	600,000	600,000	600,000	600,000	500,000
Tin metal, primary including secondary e/ Uranium concentrate, U ₃ O ₈ content	17,000 r/ 116	16,000 r/ 47	15,000 r/ 35	14,836 3/ 46 r/	15,708 3/ 27 3/
Zinc, metal including secondary	380,948	359,878	322,460	327,015	317,700 3/
INDUSTRIAL MINERALS	360,946	339,676	322,400	327,013	317,700 3/
Abrasives:					
Natural, pumice	647,000	504,000	300,000 r/	210,000 r/	225,000
Artificial, corundum	58,931	56,601	56,000	60,000	60,000
Barite, marketable (contained BaSO4)	131,163	127,383	122,268	121,476	118,698 3/
Boron materials, processed borax, Na2B4O7 10H2O content e/	2,000	1,500	1,500	1,500	1,200
Bromine e/	750	750	750	750	700
Cement:	,,,,				
Clinker (intended for market) thousand tons	1,110	1,160	1,200	1,100	1,200
Hydraulic do.	36,649	40,380	37,480 r/	36,104 r/	37,000
Chalk, crude including ground do.	440	445	450	450	425
Clays:					
Bentonite do.	473	499	529	491	511 3/
Bleaching and fuller's earth do.	670	498	500	500	500
Ceramic clay do.	3,290	3,540	3,500	3,500	3,500
Fire clay do.	1,190	1,079	1,000	1,000	1,000
Fuller's earth do.	670	498	500	600	500
Kaolin, marketable do.	981	1,631	1,925	1,794 r/	1,800
Other, including brick clay do.	18,000 r/	20,000 r/	20,000 r/	21,600 r/	22,000 3/

TABLE 1--Continued GERMANY: PRODUCTION OF MINERAL COMMODITIES 1/2/

(Metric tons unless otherwise specified)

Fluorspar: Acid-grade e/ 39,000 35,000 38,000 3 Metallurgical-grade e/ 997 641 1,081 Total 39,997 35,641 39,081 3 Graphite, marketable 4,473 4,369 5,214 4	9,666 455,969 3 1,000 22,500 1,448 1,500 2,448 24,000 2,603 1,500 3,000 3,000 7,570 r/ 7,600 1,169 r/ 1,200 2,485 r/ 2,471 3
Feldspar 416,854 379,427 329,624 359 Fluorspar: 39,000 35,000 38,000 3 Metallurgical-grade e/ 997 641 1,081 Total 39,997 35,641 39,081 3 Graphite, marketable 4,473 4,369 5,214 2	1,000 22,500 1,448 1,500 2,448 24,000 2,603 1,500 3,000 3,000 7,570 r/ 7,600 1,169 r/ 1,200
Fluorspar: 39,000 35,000 38,000 3 Metallurgical-grade e/ 997 641 1,081 Total 39,997 35,641 39,081 33 Graphite, marketable 4,473 4,369 5,214 33	1,000 22,500 1,448 1,500 2,448 24,000 2,603 1,500 3,000 3,000 7,570 r/ 7,600 1,169 r/ 1,200
Acid-grade e/ 39,000 35,000 38,000 3 Metallurgical-grade e/ 997 641 1,081 Total 39,997 35,641 39,081 33 Graphite, marketable 4,473 4,369 5,214 33	1,448 1,500 2,448 24,000 2,603 1,500 3,000 3,000 7,570 r/ 7,600 1,169 r/ 1,200
Metallurgical-grade e/ 997 641 1,081 Total 39,997 35,641 39,081 33 Graphite, marketable 4,473 4,369 5,214 4	1,448 1,500 2,448 24,000 2,603 1,500 3,000 3,000 7,570 r/ 7,600 1,169 r/ 1,200
Total 39,997 35,641 39,081 35 Graphite, marketable 4,473 4,369 5,214 35	2,448 24,000 2,603 1,500 3,000 3,000 7,570 r/ 7,600 1,169 r/ 1,200
Graphite, marketable 4,473 4,369 5,214	2,603 1,500 3,000 3,000 7,570 r/ 7,600 1,169 r/ 1,200
	3,000 3,000 7,570 r/ 7,600 1,169 r/ 1,200
Gynsum and anhydrite marketable thousand tons 2 102 2 264 2 920	7,570 r/ 7,600 1,169 r/ 1,200
Gypsum and annyume, marketable mousand tons 2,105 2,204 2,829	1,169 r/ 1,200
Lime, quicklime, dead-burned dolomite e/	1,169 r/ 1,200
	*
Magnesium salts (byproduct of potash mining)	*
do. 797 818 1,000 r/	2,485 r/ 2,471 3
Nitrogen, N content of ammonia do. 2,100 2,170 2,518 r/	
Phosphate materials:	
Phosphatic fertilizers, P ₂ O ₅ content 730 750 750	750 800
Thomas slag:	
Gross weight thousand tons 110 134 150	150 150
P ₂ O ₅ content 16,000 19,000 19,000 19	9,000 19,000
Pigments, mineral, natural 7,710 7,475 5,000 r/	3,754 r/ 4,176 3
Potash:	
Crude, gross weight thousand tons 30,610 34,621 34,000 33	2,558 r/ 35,878 3
Crude, K2O content do. 2,861 3,277 3,278	4,049 r/ 4,197 3
	3,332 r/ 3,423 3
Pumice, marketable do. 647 504 625	600 600
Salt, marketable:	
Evaporated do. 558 542 617	731 700
	5,176 15,087 3
Sodium compounds, n.e.s.:	-,,
	1,400 1,400
Sulfate, manufactured do. 107 113 110	100 100
Stone, sand and gravel:	
Stone:	
	0,000 100,000
	1,000 4,500
	4,000 68,000
	0,000 26,000
	0,000 70,000
Sand and gravel:	.,,,,,,
	0,000 r/ 338,200 3
	5,000 200,000
Sand:	200,000
	3,000 4,000
	5,503 9,800
Sulfur, byproduct:	2,505
	0,000 25,000
	0,700 3/ 1,085,000 3
	0,000 50,000
	0,689 1,160,000
	0,005 r/ 8,819 3
MINERAL FUELS AND RELATED MATERIALS	0,000 1/ 0,017 2
	9,821 11,285 3
	3,000 3,000
Carbon black 355,000 299,000 500,000 Coal:	5,000 5,000
	7 013 46 702 7
	7,913 46,792 3
	7,247 177,099 3
Coke:	0.660 =/ 10.744 /
	0,662 r/ 10,744 3
Of lignite do. 186 172 175 See feetprotes at and of table	178 r/ 185 3

TABLE 1--Continued GERMANY: PRODUCTION OF MINERAL COMMODITIES 1/2/

Commodity	7	1993	1994	1995	1996	1997 e/
MINERAL FUELS AND RELATED I	MATERIALSContinued					
Fuel briquets:						
Of anthracite and bitminous coal	do.	585	460	379	357	322 3/
Of lignite (including dust and dried)	do.	9,933	6,849	5,011	4,896	3,539 3/
Gas:						
Manufactured:						
Blast furnace	million cubic meters	4,394	4,730	4,800	4,239 r/	4,655 3/
Coke oven	do.	2,900	2,640	2,600	2,406 r/	2,539 3/
Total	do.	7,294	7,370	7,400	6,645	7,194 3/
Natural:						
Gross	do.	20,330	20,442	21,452	23,058 r/	22,473 3/
Marketed e/	do.	17,500	18,330	19,000	21,360 r/	20,780 3/
Peat:						
Agricultural use	thousand tons	2,739	2,800	2,800	2,800	2,800
Fuel use		180,000	173,000	180,000	180,000	180,000
Petroleum:						
Crude	thousand 42-gallon barrels	22,028	21,198	21,638	20,756	20,361 3/
Refinery products:						
Liquefied petroleum gas	do.	32,800	39,500	35,287	32,352	29,208 3/
Gasoline including aviation	do.	214,000	225,000	246,660	226,058	219,311 3/
Naphtha Naphtha	do.	76,100	87,300	81,736	79,058	73,925 3/
Mineral jelly and wax	do.	3,930	3,820	3,600	3,600	3,600
Kerosene and jet fuel	do	20,600	23,000	24,258	25,691	26,000
Distillate fuel oil	do.	344,000	355,000	337,416	353,052	338,744 3/
Refinery gas	do.	3,510 r/	3,680 r/	3,600 r/	3,437 r/	2,821 3/
Lubricants	do.	4,690	4,880	4,800	4,800	4,800
Nonlubricating oils	do.	6,190	6,920	7,000	7,000	7,000
Residual fuel oil	do.	91,800	87,200	78,588	77,769	70,216 3/
Bitumen and other residues	do.	23,100	25,500	25,000	25,000	26,000
Bituminous mixtures	do.	1,100	1,170	1,200	1,200	1,200
Petroleum coke	do.	8,940	9,540	5,247	5,813	5,923 3/
Unspecified	do.	15,900	17,400	18,000	18,000	16,000
Total	do.	846,660	889,910	872,392	862,830	824,748

e/ Estimated. r/ Revised.

^{1/} Table contains data available through September 30, 1998.

^{2/} Data are from a combined Germany.

^{3/} Reported figure.

^{4/} Includes speigeleisen, unspecified crude iron, and blast furnace ferromanganese with 2% or more carbon.

 ${\bf TABLE~2}$ GERMANY: BALANCE OF PAYMENTS, SELECTED MINERAL COMMODITIES IN 1996 1/

(Thousand dollars)

	Exports	Imports	Net gain	Exports to	Imports from	Net gain
Mineral commodity	to EU	from EU	or (loss)	the world	the world	or (loss)
Crude industrial minerals:						
Chalk	3,154	17,270	(14,116)	4,393	17,480	(13,087)
Graphite, natural	7,080	847	6,233	10,000	20,310	(10,310)
Magnesite	413	2,425	(2,012)	741	9,305	(8,564)
Other	774,054	663,248	110,806	1,028,357	1,273,991	(245,634)
Total	784,701	683,790	100,911	1,043,491	1,321,086	(277,595)
Metalliferous ores:						
Copper	7,629	58,754	(51,125)	7,788	464,035	(456,247)
Iron ore	769	152,617	(151,848)	1,246	1,208,329	(1,207,083)
Lead		2,347	(2,347)		16,585	(16,585)
Tin		1	(1)	12	43	(31)
Zinc	14,358	11,208	3,150	14,444	112,180	(97,736)
Other, including waste and scrap	1,620,160	909,354	710,806	2,053,785	2,760,624	(706,839)
Total	1,642,916	1,134,281	508,635	2,077,275	4,561,796	(2,484,521)
Metals:						
Iron and steel 2/	8,979,069	8,669,666	309,403	15,260,389	11,742,003	3,518,386
Mercury	413	323	90	1,466	489	977
Other nonferrous metals	110,531	86,347	24,184	203,752	357,910	(154,158)
Total	9,090,013	8,756,336	333,677	15,465,607	12,100,402	3,365,205
Mineral fuels	4,345,991	13,961,657	(9,615,666)	6,460,864	35,054,052	(28,593,188)
Nonmetallic mineral manufactures:						
Abrasives, n.e.s., grinding and polishing						
wheels and stones	159,841	80,229	79,612	279,663	171,139	108,524
Cement	162,022	151,383	10,639	191,089	445,349	(254,260)
Diamond: natural gem, not set or strung	42,325	123,542	(81,217)	106,485	315,631	(209,146)
Dimension stone, worked	35,947	482,420	(446,473)	66,759	604,394	(537,635)
Lime	55,760	42,074	13,686	60,685	52,770	7,915
Mica, worked including agglomerated						
splittings	1,574	11,625	(10,051)	4,961	20,060	(15,099)
Precious and semiprecious stones other than						
diamond:						
Natural	24,626	2,719	21,907	172,079	89,845	82,234
Synthetic	3,810	2,832	978	24,000	28,174	(4,174)
Total	485,905	896,824	(410,919)	905,721	1,727,362	(821,641)

^{1/} Table prepared by Glenn J. Wallace, International Data Unit.

Source: United Nations Statistical Office (microfiche).

^{2/} Excludes ferrous waste and scrap.

${\bf TABLE~3}$ GERMANY: EXPORTS OF SELECTED MINERAL COMMODITIES IN 1996 1/

(Metric tons unless otherwise specified)

				Destinations
Commodity		Total	United States	Other (principal)
Commodity METALS		Total	States	Other (principal)
Aluminum:				
Ore and concentrate		26,552		Netherlands 9,961; France 3,166; Poland 3,085.
Oxides and hydroxides		539,812	55,301	Netherlands 64,890; Italy 63,067; United
•				Kingdom 58,432.
Metal including alloys:				
Scrap		414,209	788	Italy 105,238; Netherlands 71,287; Austria 44,922.
Unwrought		260,033	7,528	Netherlands 52,936; Italy 36,520; Belgium- Luxembourg 31,205.
Semimanufactures		911,731	42,678	United Kingdom 130,296; Italy 117,878; France 95,256.
Antimony, metal including alloys, all forms		86	6	Denmark 38; Belgium-Luxembourg 10; Turkey 10.
Chromium:				10.
Ore and concentrate		7,130		Czech Republic 2,971; Poland 1,403; Sweden 650.
Oxides and hydroxides		15,366	NA	NA.
Metal including alloys, all forms		500	103	France 119, Switzerland 39; United Kingdom 32.
Cobalt:				
Ore and concentrate va	alue, thousands	\$4		All to Poland.
Oxides and hydroxides		51	2	Austria 8; Netherlands 8; Sweden 5.
Metal including alloys, all forms		1,259	298	United Kingdom 227; France 197; Japan 116.
Copper:				
Ore and concentrate		14,898		Sweden 14,844.
Matte and speiss including cement copper		776		Netherlands 715; India 28; Poland 18.
Metal including alloys: Scrap		248,573	646	Italy 74,265; Belgium-Luxembourg 61,552;
Scrup		240,373	040	Austria 24,010.
Unwrought		269,202	9,967	China 73,317; Italy 43,924; France 26,583.
Semimanufactures		648,784	33,420	Italy 88,333; France 82,827; Austria 62,264.
Gold, metal including alloys, unwrought and partly wrought	kilograms	90,447	200	Switzerland 31,702; Italy 14,800; United Kingdom 7,700.
Iron and steel:				
Iron ore and concentrate:				
Excluding roasted pyrite		34,020		Belgium-Luxembourg 30,533; United Kingdom 1,250.
Pyrite, roasted		12,886		Switzerland 12,733.
Metal:				
Scrap	thousand tons	6,684	13	Italy 1,478; Belgium-Luxembourg 1,378; Netherlands 1,119.
Pig iron, cast iron, related materials		123,130	725	France 34,199; Italy 20,980; Belgium- Luxembourg 10,922,
Ferroalloys:				
Ferrochromium		45,426	8,625	France 10,756; Belgium-Luxembourg 5,120; Italy 4,056.
Ferromanganese		12,434	14	Austria 3,129; Belgium-Luxembourg 2,896; Netherlands 1,739.
Ferronickel		1,001		Republic of Korea 647; Belgium-Luxembourg 184; North Korea 81.
Ferrosilicochromium		3,719		Belgium-Luxembourg 2,139; Austria 525; Slovenia 351.
Ferrosilicomanganese		9,892		Netherlands 3,402; Belgium-Luxembourg 2,798; France 1,406.
Ferrosilicon		31,849	340	Belgium-Luxembourg 7,012; France 6,119; Austria 3,787.
Silicon metal		8,796	765	Austria 2,758; Italy 1,274; Belgium-Luxembourg 1,133.
Unspecified		26,845	777	France 5,704; Italy 4,638; Netherlands 2,524.
See footnotes at end of table.		,0.0		

			- I Inited	Destinations
Commodity		Total	United States	Other (principal)
METALSContinued		Total	States	оты (ринеграг)
Iron and steelContinued:				
MetalContinued:				
Steel, primary forms	thousand tons	2,254	1,138	France 236; Canada 162; Belgium-Luxembourg 150.
Semimanufactures:				
Flat-rolled products:				
Of iron or nonalloy steel:			20.5	T. J. 607 F 622 N. J. J. J. 400
Not clad, plated, coated	thousand tons	6,116	395	Italy 687; France 633; Netherlands 489. France 328; Netherlands 306; United Kingdom
Clad, plated, coated	do.	3,181	358	298.
Of alloy steel	do.	1,890	111	Belgium-Luxembourg 254; United Kingdom 20: Italy 176.
Bars, rods, angles, shapes, sections	do.	4,301	335	Netherlands 798; France 518; Belgium- Luxembourg 499.
Rails and accessories		123,917	9,971	Italy 34,279; Iran 19,618; Switzerland 16,970.
Wire		255,400	7,375	France 72,140; Netherlands 30,081; Denmark 16,949.
Tubes, pipes, fittings	thousand tons	2,444	158	Netherlands 327; France 242; United Kingdom 224.
Lead:				
Oxides		21,130	1	Sweden 4,519; Czech Republic 3,549; Netherlands 2,101.
Metal including alloys:				
Scrap		13,598		Netherlands 4,637; Belgium-Luxembourg 4,420 France 2,238.
Unwrought		53,785	882	Czech Republic 10,677; Austria 10,110; Netherlands 8,745.
Semimanufactures		16,701	146	Denmark 5,191; France 3,618; Belgium- Luxembourg 1,767.
Manganese:				
Ore and concentrate, metallurgical-grade		428	1	Iran 225; Czech Republic 58.
Oxides		1,762	92	Republic of Korea 535; Slovenia 178; France 170.
Metal including alloys, all forms		6,799	133	Austria 944; Belgium-Luxembourg 749; Australia 679.
Nickel:				
Ore and concentrate		2		All to Turkey.
Matte and speiss	value, thousands	\$5		Slovakia \$4; France \$1.
Oxides and hydroxides		1		All to France.
Metal including alloys: Scrap		7,203	1,136	Sweden 3,198; Netherlands 1,036; United Kingdom 464.
Unwrought		11,549	157	France 3,986; Belgium-Luxembourg 2,370; Italy 1,548.
Semimanufactures		13,581	3,142	Slovenia 1,512; United Kingdom 1,330; France 1,209.
Platinum-group metals:				-, </td
Waste and sweepings	value, thousands	\$35,546	\$290	United Kingdom \$30,242; Norway \$2,341.
Metals including alloys, unwrought and partly wrought	do.	\$338,494	\$53,118	Japan \$52,259; Switzerland \$46,220; United Kingdom \$44,156.
Silver, metal including alloys, unwrought and partly wrought	do.	\$166,757	\$4,651	Italy \$56,299; Spain \$9,652; United Kingdom \$9,004.
Tin:				
Ore and concentrate		6		All to Brazil.
Metal including alloys:		-		
Scrap		467	56	Belgium-Luxembourg 248; Netherlands 83; India 41.
Unwrought	-	731	39	Netherlands 171; Italy 102; Croatia 69.

(Metric tons unless otherwise specified)

	·			Destinations
			United	
Commodity		Total	States	Other (principal)
METALSContinued				
TinContinued: Metal including alloysContinued:				
Semimanufactures	value, thousands	\$13,768	\$410	Hungary \$1,362; Finland \$1,282; Switzerland
Seminanulactures	varue, mousanus	\$13,700	\$410	\$1,131.
Titanium:				¥1,101.
Ore and concentrate		970	2	Italy 427; France 191; Poland 115.
Oxides		46,767	12,988	Republic of Korea 2,904; China 2,727; India
				2,436.
Metal including alloys, scrap and unwrought		3,220	1,231	United Kingdom 1,158; Switzerland 451.
Uranium, metal including alloys, all forms	value thousands	\$581	\$49	United Kingdom \$226; France \$203; Canada
				\$97.
Zinc:		46.020		S day 42 024: Inday 12 046
Ore and concentrate Oxides		46,030 27,728	NA	Sweden 42,924; Ireland 2,946. NA.
Blue powder		9,341	7	Italy 1,692; France 1,065; Netherlands 1,091.
Metal including alloys:		7,541		mary 1,072, 11ance 1,003, Netherlands 1,071.
Scrap		29,044	124	Italy 7,752; Belgium-Luxembourg 7,044; Hong
		,,		Kong 2,914.
Unwrought		97,863	1,171	France 18,339; Italy 14,912; United Kingdom
				12,325.
Semimanufactures		35,737	NA	NA.
Zirconium, metal including alloys, scrap and unwrought		83	29	United Kingdom 22; Belgium-Luxembourg 13;
				Switzerland 5.
Other, waste and scrap of precious metals, n.e.s.		004.407	0045	D. 1
	value, thousands	\$21,185	\$817	Belgium-Luxembourg \$10,808; Spain \$3,055; Sweden \$2,712.
INDUSTRIAL MINERALS				Sweden \$2,712.
Abrasives, dust and powder of precious and semiprecious stones				
including diamond	do.	\$87,504	\$2,729	Ireland \$34,450; Italy \$11,955; Austria \$8,156.
Barite and witherite	40.	17,468	166	France 5,952; Netherlands 1,347; Austria 1,221.
Cement	thousand tons	2,272	(2/)	Netherlands 1,475; Belgium-Luxembourg 212;
		, .	()	France 138.
Chalk		68,144	128	Netherlands 23,684; Denmark 17,649; Belgium-
				Luxembourg 4,373.
Clays, crude:				
Bentonite		26,021	193	Poland 11,697; Switzerland 2,670; France 2,485.
Kaolin		196,062	3	Austria 48,072; Netherlands 42,423; Italy
II 'C' 1	4 1,	2.472	(2.)	25,373.
Unspecified Diamond, natural:	thousand tons	2,473	(2/)	Italy 1,409; Netherlands 423; France 263.
	value, thousands	\$106,485	\$7,909	Belgium-Luxembourg \$33,366; Switzerland
Gem, not set or strung	varue, mousanus	\$100,465	\$7,909	\$13,399; Israel \$12,080.
Industrial stones	do.	\$5,021	\$272	Switzerland \$1,679; Netherlands \$1,404;
Industrial stories	40.	φυ,υ21	42.2	Japan \$314.
Feldspar		61,176	99	France 23,000; Italy 14,049; Netherlands 6,939.
Fertilizer materials:				•
Crude, n.e.s.		31,253	15	France 9,308; Belgium-Luxembourg 4,763; Switzerland 4,343.
Manufactured:				•
Ammonia		530,521	24,683	United Kingdom 147,806; France 110,574; Belgium-Luxembourg 86,190.
Nitrogenous	thousand tons	2,498	17	Spain 230; Italy 215; France 212.
Phosphatic		48,450	8	Netherlands 15,768; France 15,050; United Kingdom 4,856.
Potassic	do.	4,707	93	Belgium-Luxembourg 1,019; Brazil 648; United

				Destinations
C P		m . 1	United	Other (' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '
Commodity INDUSTRIAL MINERALSContinued		Total	States	Other (principal)
Fertilizer materialsContinued:				
ManufacturedContinued:	-			
Unspecified and mixed	•	654,249	353	France 48,817; United Kingdom 13,308;
Chispothica and minor		00 .,2 .>	555	unspecified 539,145.
Fluorspar		238,905		South Africa 98,099; China 80,386; Kenya 31,398.
Graphite, natural		9,493	61	Netherlands 1,589; France 1,411; Austria 1,194.
Gypsum and plaster	thousand tons	1,111	(2/)	Belgium-Luxembourg 299; United Kingdom 189; France 129.
Lime		644,755	27	Netherlands 407,348; France 99,570; Belgium- Luxembourg 42,823.
Magnesium compounds, oxides and hydroxides		69,346	9	France 35,950; Austria 20,196; United Kingdom 2,153.
Phosphates, crude		217	2	Austria 100; Nigeria 82; Macedonia 16.
Pigments, mineral, iron oxides and hydroxides, processed		123,733	NA	NA.
Precious and semiprecious stones other than diamond:		#1 53 050	da	G 1, 1 1004 011 T7 T7 000 777
Natural	value, thousands	\$172,079	\$34,447	Switzerland \$34,311; Hong Kong \$29,728; Japan \$24,967.
Synthetic	do.	\$4,696	\$80	Philippines \$1,650; Spain \$796; France \$614.
Salt and brine	do.	2,852	1	Belgium-Luxembourg 1,167; Czech Republic 367; Sweden 361.
Sodium compounds, n.e.s., soda ash		605,495	29	France 60,975; Netherlands 55,114; Denmark 36,858.
Stone, sand and gravel:				
Dimension stone:		162 225	221	G '- 1 1102 021 N d 1 1 26 744 F 1
Crude and partly worked		162,335	221	Switzerland 103,021; Netherlands 26,744; Italy 5,948.
Worked		80,103	1,585	Belgium-Luxembourg 18,194; Netherlands 13,136; Switzerland 9,719.
Dolomite, chiefly refractory-grade		281,967	96	Belgium-Luxembourg 136,356; Netherlands 74,846; France 36,563.
Gravel and crushed rock	thousand tons	12,958	1	Netherlands 9,557; Switzerland 1,009; France 583.
Limestone other than dimension		78,596		Netherlands 39,524; Belgium-Luxembourg 28,448; Switzerland 7,897.
Quartz and quartzite		65,998	365	Netherlands 13,248; Belgium-Luxembourg 10,486; Switzerland 4,637.
Sand other than metal-bearing	thousand tons	7,714	1	Portugal 5,649; Belgium-Luxembourg 1,273; Switzerland 397.
Sulfur, elemental, crude including native and byproduct		969,429	87,456	Belgium-Luxembourg 183,191; Brazil 111,000; United Kingdom 110,096.
Talc, steatite, soapstone, pyrophyllite		6,099	7	Slovenia 936; Denmark 718; Hungary 695.
MINERAL FUELS AND RELATED MATERIALS Carbon black		116,915	3,116	France 31,580; Belgium-Luxembourg 17,412; Austria 12,243.
Coal:				,
Anthracite		539,499		Belgium-Luxembourg 205,558; France 149,856; United Kingdom 123,831.
Bituminous		377,438		Belgium-Luxembourg 357,465; Switzerland 16,213; Austria 2,975.
Briquets of anthracite and bituminous coal		132,804		France 78,905; United Kingdom 43,065.
Lignite including briquets		544,460		Belgium-Luxembourg 212,541; France 73,121; Netherlands 35,016.
Coke and semicoke		194,180	21	Netherlands 47,891; France 25,242; Norway 24,979.
Peat including briquets and litter	thousand tons	1,836	71	Netherlands 938; France 215; Italy 177.

(Metric tons unless otherwise specified)

				Destinations
		-	United	
Commodity		Total	States	Other (principal)
MINERAL FUELS AND RELATED MATERIALSContinued:				
Petroleum:				
Crude	do.	1,090		Netherlands 456; United Kingdom 199; Sweden
				157.
Refinery products:				
Liquefied petroleum gas		495,239		Austria 61,665; Poland 49,306; United Kingdom 45,223.
Gasoline, motor	thousand tons	3,593	80	Switzerland 1,188; Netherlands 628; France 399.
Mineral jelly and wax		217,636	14	Netherlands 23,699; France 14,741; Belgium-
				Luxembourg 13,897.
Kerosene and jet fuel	thousand tons	1,930	(2/)	Sweden 175; Switzerland 34; bunkers 1,608.
Distillate fuel oil	do.	3,491	60	France 882; Austria 739; Switzerland 521.
Lubricants		483,535	1,492	Austria 77,313; Belgium-Luxembourg 63,371;
				Netherlands 37,348.
Residual fuel oil		4,155	598	Sweden 1,191; United Kingdom 540; Nether-
				lands 417.
Bitumen and other residues		504,444		Netherlands 118,701; Austria 91,431; Switzer-
				land 78,759.
Bituminous mixtures		38,002	325	Switzerland 9,188; Austria 4,697; Czech
				Republic 4,649.
Petroleum coke		509,304	30	Netherlands 150,027; France 119,008; Slovakia
				53,211.

NA Not available.

1/ Table prepared by Virginia Woodson.

2/ Less than 1/2 unit.

Source: United Nations Statistical Office (microfiche).

${\bf TABLE~4}$ GERMANY: IMPORTS OF SELECTED MINERAL COMMODITIES IN 1996 1/

(Metric tons unless otherwise specified)

			I Initad	Destinations
Commodity		Total	United States	Other (principal)
METALS		Total	States	Other (principal)
Aluminum:				
Ore and concentrate	thousand tons	1,355	(2/)	Guyana 555; Guinea 344; China 133.
Oxides and hydroxides		929,267	10,950	Jamaica 340,098; Spain 150,760; Hungary 107,126.
Metal including alloys:				
Scrap		259,669	260	Netherlands 61,061; Italy 26,100; Switzerland 20,233.
Unwrought	thousand tons	1,109	1	Norway 246; Netherlands 149; Canada 103.
Semimanufactures		640,103	8	France 93,964; Austria 57,283; Italy 57,024.
Antimony, metal including alloys, all forms		592	12	China 327; Russia 130; Kyrgyzstan 48.
Chromium:				
Ore and concentrate		177,938	29	South Africa 128,969; Turkey 44,663.
Oxides and hydroxides		7,723	1,360	Kazakstan 1,816; Poland 1,552; Italy 1,547.
Metal including alloys, all forms		1,480	67	Russia 372; Belgium-Luxembourg 317; France 285.
Cobalt:				
Ore and concentrate		177,938	29	South Africa 128,969; Turkey 44,663.
Oxides and hydroxides		346	(3/)	Finland 139; Belgium-Luxembourg 71; Netherlands 47.
Metal including alloys, all forms		2,507	17	South Africa 559; Russia 392; Congo (Brazzaville) 202.
Copper:				
Ore and concentrate		689,055	10	Chile 210,629; Portugal 155,263; Indonesia 131,521.
Matte and speiss including cement copper		12,202	92	Australia 10,007; United Kingdom 664; Morocco 552.
Metal including alloys:				
Scrap		427,249	1,698	Russia 130,894; Netherlands 48,270; France 28,441.
Unwrought		574,194	1,797	Russia 246,985; Chile 98,329; Poland 44,354.
Semimanufactures		373,954	2,444	France 100,612; Belgium-Luxembourg 77,150; Italy 37,040.
Gold:				
Waste and sweepings	value, thousands	\$160,727	\$2,089	Sweden \$22,815; Eritrea \$18,812; Norway \$14,640.
Metal including alloys, unwrought and partly wrought	kilograms	94,890	2,000	United Kingdom 31,700; Canada 14,800; Switzerland 12,100.
Iron and steel:				Switzerland 12,100.
Iron ore and concentrate:				
Excluding roasted pyrite	thousand tons	39,303	(2/)	Canada 5,515; Brazil 5,351; Sweden 5,162.
Pyrite, roasted		71,484		Norway 67,500; Netherlands 3,984.
Metal:		,		
Scrap	thousand tons	1,335	4	Czech Republic 270; Denmark 213; Netherlands 167.
Pig iron, cast iron, related materials		330,788	1,161	Czech Republic 58,078; Canada 45,774; Brazil 40,468.
Ferroalloys:				,
Ferrochromium		339,641	412	South Africa 156,461; Norway 44,449; Zimbabwe 35,291.
Ferromanganese		152,090	193	France 54,975; South Africa 22,963; Norway 17,873.
Ferronickel		77,681	4	Domican Republic 19,163; Greece 18,151; Brazil 9,042.
Ferrosilicochromium		18,711		Zimbabwe 5,219; Russia 4,366; Ukraine 1,013.
Ferrosilicomanganese		121,775		China 32,300; Norway 24,545; Romania 21,208.
Ferrosilicon		179,526	231	Norway 92,142; Slovakia 17,024; Poland 11,758.
Silicon metal		95,901	87	Norway 42,999; France 15,385; Canada 11,702.
See footnotes at end of table		y		• • • • • • • • • • • • • • • • • • • •

(Metric tons unless otherwise specified)

				Destinations
			United	
Commodity		Total	States	Other (principal)
METALSContinued				
Iron and steelContinued:				
FerroalloysContinued:				
Unspecified		55,218	1,887	France 12,849; Russia 6,493; Brazil 5,657.
Steel, primary forms		998,893	196	Belgium-Luxembourg 379,996; United Kingdom 116,600; Netherlands 101,174.
Semimanufactures:				
Flat-rolled products:				
Of iron or nonalloy steel:				
Not clad, plated, coated	thousand tons	4,656	1	Belgium-Luxembourg 1,026; Netherlands 554; Austria 384.
Clad, plated, coated	do.	2,093	37	Belgium-Luxembourg 558; France 524; Austria 450.
Of alloy steel		671,217	2,502	France 157,631; Sweden 115,944; Belgium- Luxembourg 93,428.
Bars, rods, angles, shapes, sections	thousand tons	4,790	12	France 870; Italy 816; Czech Republic 537.
Rails and accessories		90,180	35	Poland 64,789; Czech Republic 7,194; United Kingdom 5,274.
Wire		504,198	789	France 108,350; Czech Republic 95,672; Belgium- Luxembourg 76,160.
Tubes, pipes, fittings	thousand tons	1,624	6	Italy 406; Czech Republic 153; France 145.
Lead:				
Ore and concentrate	_	48,673	5,618	Canada 17,707; Poland 9,961; Sweden 4,686.
Oxides		15,329	10	France 4,779; unspecified 9,101.
Metal including alloys:				
Scrap		8,707		Switzerland 1,643; Austria 1,428; Hungary 983.
Unwrought		126,582	4,570	Belgium-Luxembourg 26,655; United Kingdom 24,481; France 23,135.
Semimanufactures		8,949	12	United Kingdom 3,556; Belgium-Luxembourg 3,243; France 308.
Manganese:				
Ore and concentrate, metallurgical grade		12,717		South Africa 2,648; Morocco 2,613; Australia 2,242.
Oxides		6,567	332	Ireland 1,800; Belgium-Luxembourg 1,427; Japan 826.
Metal including alloys, all forms		18,665	66	China 7,770; Ukraine 4,379; South Africa 3,318.
Nickel:				
Ore and concentrate		2		Brazil 1, Norway 1.
Matte and speiss		40		All from United Kingdom.
Oxides and hydroxides		9,277		Russia 6,715; Canada 2,562.
Metal including alloys:				
Scrap		10,474	712	Russia 3,080; France 2,053; Lithuania 1,069.
Unwrought		61,423	110	Russia 27,239; Australia 7,500; Norway 6,687.
Semimanufactures		9,275	1,356	France 2,810; Slovenia 1,182; Austria 940.
Platinum-group metals:				
Waste and sweepings	value, thousands	\$176,296	\$37,973	Switzerland \$14,067; Croatia \$11,701; Czech Republic \$10,408.
Metals including alloys, unwrought and partly wrought	do.	\$435,472	\$53,129	South Africa \$142,774; Switzerland \$71,661; Russia \$48,649.
Silver, metal including alloys, unwrought and partly wrought	do.	\$181,391	\$9,273	United Kingdom \$37,373; Poland \$33,439; France \$31,390.
Tin:				•
Ore and concentrate		177		Rwanda 173; United Kingdom 4.
Metal including alloys:				
Scrap		248	6	Austria 49; Czech Republic 37; Netherlands 35.
Unwrought		20,387	678	China 9,648; Russia 2,832; Indonesia 2,503.
Semimanufactures		623	8	Netherlands 421; France 79; Belgium-
See footnotes at end of table.				Luxembourg 51.

			Inited	Destinations
Commodity		Total	United States	Other (principal)
METALSContinued		10111	States	out (pinterpur)
Γitanium, metal:				
Oxides		21,983	789	Slovenia 7,034; Belgium-Luxembourg 5,689; France 3,133.
Ore and concentrate		593,300	7,794	Canada 220,965; Norway 196,557; South Africa 79,870.
Metal including alloys:				
Scrap and unwrought		6,369	23	Switzerland 218; United Kingdom 178; unspecified 5,002.
Semimanufactures		1,606	549	France 289; Russia 175; Italy 172.
Uranium, metal including alloys, all forms	value, thousands	\$44,135		United Kingdom \$14,386; Russia \$6,325; Canada \$6,012.
Zinc:		120 215	55.506	G 1 102 000 B 51 646 A 4 1' 42 405
Ore and concentrate Oxides		439,315 18,539	55,506 34	Canada 192,890; Peru 51,646; Australia 42,495. Netherlands 7,326; United Kingdom 1,910;
				Poland 1,740.
Blue powder		7,946	1	Belgium-Luxembourg 5,630; Norway 1,467.
Metal including alloys: Scrap		10,021		France 5,330; Netherlands 887; Belgium- Luxembourg 408.
Unwrought		240,746	1	Belgium-Luxembourg 88,064; Netherlands 34,001 Norway 33,837.
Semimanufactures		63,196	7,218	France 20,694; Netherlands 9,044; Slovenia 8,237
Other:		· · · · · · · · · · · · · · · · · · ·		, , , , , , , , , , , , , , , , , , , ,
Ores and concentrates of precious metals, n.e.s.				
·	value, thousands	\$115,445		South Africa \$104,305; Sweden \$5,878; Finland \$5,247.
Waste of precious metals, n.e.s.	do.	\$403,086	\$85,015	Chile \$131,144; Philippines \$55,442; Singapore \$11,682.
INDUSTRIAL MINERALS				
Abrasives, n.e.s., dust and powder of precious and semiprecious				
stones including diamond	do.	\$69,703	\$18,846	Ireland \$40,936; Italy \$3,055.
Barite and witherite		203,474	(2/)	China 63,632; France 54,294; Bulgaria 37,197.
Cement	thousand tons	7,444	(2/)	Poland 3,284; Czech Republic 1,205; Belgium- Luxembourg 804.
Chalk		200,104	19	France 96,130; Belgium-Luxembourg 53,309; Denmark 20,181.
Clays, crude:		164547	10.010	C 46 420 to 1 10 407 Not 1 1 12 122
Bentonite Kaolin		164,547 633,465	18,019 138,775	Greece 46,439; Italy 18,497; Netherlands 13,132. United Kingdom 216,587; Czech Republic 111,866; Brazil 53,208.
Unspecified		331,467	63,333	Czech Republic 89,572; France 44,920; United Kingdom 31,500.
Diamond, natural:				
Gem, not set or strung	value thousands	\$315,631	\$9,200	Belgium-Luxembourg \$121,104; Israel \$75,345; Russia \$29,132.
Industrial stones	do.	\$8,043	\$449	Belgium-Luxembourg \$1,971; Switzerland \$1,165; South Africia \$847.
Feldspar		130,512	35	Norway 85,951; Italy 15,269; Finland 10,442.
Fertilizer materials: Crude, n.e.s.		14,390	270	Netherlands 6,549; Belgium-Luxembourg 3,971;
M C 1				Austria 1,299.
Manufactured: Ammonia		212,974	(3/)	Russia 90,118; Netherlands 38,649; Czech Republic 22,203.
Nitrogenous	thousand tons	4,258	2	Netherlands 1,430; Belgium-Luxembourg 663; Czech Republic 420.
Phosphatic		223,218		Belgium-Luxembourg 125,614; Netherlands 55,886; Russia 31,296.

		United	Destinations
Commodity	Total	States	Other (principal)
INDUSTRIAL MINERALSContinued:			(F
Fertilizer materialsContinued:			
ManufacturedContinued:			
Potassic	110,644	192	Israel 74,890; France 23,381; Netherlands 8,335.
Unspecified and mixed thousand tons	1,394	12	Netherlands 301; Russia 223; Belgium- Luxembourg 166.
Fluorspar	238,905		South Africa 98,099; China 80,386; Kenya 31,39
Graphite, natural	41,346	474	China 15,408; Madagascar 4,540; Ukraine 3,609.
Gypsum and plaster	276,408	1,317	France 158,557; Austria 48,490; Netherlands 23,276.
Lime	700,752		France 278,886; Belgium-Luxembourg 190,744; Czech Republic 52,933.
Magnesium compounds:			
Magnesite, crude	26,015	1,092	Spain 3,664; Greece 3,062; Netherlands 933.
Oxides and hydroxides	523,865	23,685	China 147,926; Netherlands 68,901; Austria 49,521.
Phosphates, crude	257,536	7,385	Israel 133,550; Russia 71,955; Algeria 19,579.
Precious and semiprecious stones other than diamond, natural			
value, thousands	\$89,845	\$5,352	Thailand \$23,384; Brazil \$15,557; India \$7,619.
Pyrite, unroasted	163,293	 #5.666	Finland 160,532; Italy 2,129.
Quartz crystal, piezoelectric value, thousands	\$14,163	\$5,666	Japan \$6,425; Russia \$647; United Kingdom \$63
Salt and brine do.	1,674	(2/)	Netherlands 1,520.
Sodium compounds, n.e.s., sulfate, natural and manufactured	70,658	1	Belgium-Luxembourg 29,464; Austria 18,060; Spain 12,438.
Stone, sand and gravel:			
Dimension stone:	505 757	2.025	N 100 270 I I' 70 704 E (4 600
Crude and partly worked	505,757	2,025	Norway 128,379; India 70,704; France 64,609.
Worked thousand tons	1,530	1 7	Italy 396; Poland 219; Portugal 213.
Dolomite, chiefly refractory-grade	567,185	7	Latvia 289,283; Belgium-Luxembourg 94,397; Denmark 83,561.
Gravel and crushed rock thousand tons	18,858	325	Norway 4,861; Poland 4,212; France 3,719.
Limestone other than dimension do.	1,913	(2/)	Poland 1,047; Austria 473; France 179.
Quartz and quartzite	40,839	223	Netherlands 20,332; Belgium-Luxembourg 6,337 Austria 5,113.
Sand other than metal-bearing thousand tons	3,608	5	France 1,840; Netherlands 1,107; Poland 342.
Γalc, steatite, soapstone, pyrophyllite	226,137	4,343	Finland 62,911; Austria 58,944; France 31,455.
Vermiculite, perlite, etc.	114,959	1,643	Greece 82,373; South Africa 12,914; Hungary 9,270.
MINERAL FUELS AND RELATED MATERIALS			
Carbon black	101,944	5,795	France 34,954; Netherlands 18,046; Hungary 10,679.
Coal:			
Anthracite	258,966	793	Netherlands 47,562; Belgium-Luxembourg 45,265; Russia 43,816.
Bituminous thousand tons	14,846	1,905	South Africa 5,635; Poland 3,074; Colombia 2,011.
Briquets of anthracite and bituminous coal	111,390	159	France 44,204; Colombia 29,389; Netherlands 18,512.
Lignite including briquets thousand tons	2,559		Czech Republic 2,332; Poland 127.
Coke and semicoke do.	3,263	263	Poland 1,027; Czech Republic 471; China 303.
Gas, natural, gaseous do.	66,932	NA	NA.
Peat including briquets and litter	314,149		Estonia 107,355; Latvia 57,180; Netherlands 56,674.
Petroleum:			
Crude thousand tons	103,542	8	Russia 25,541; Norway 22,137; United Kingdom 18,086.
Refinery products:			
Liquefied petroleum gas do.	915,102	284	Netherlands 268,630; Norway 225,132; Belgium-

(Metric tons unless otherwise specified)

				Destinations
			United	
Commodity		Total	States	Other (principal)
MINERAL FUELS AND RELATED MATERIALSContinued:				
PetroleumContinued:				
Refinery productsContinued:	_			
Gasoline, motor	do.	11,650	25	Netherlands 6,810; France 1,281; Belgium-
				Luxembourg 1,196.
Mineral jelly and wax		343,994	44,803	Netherlands 51,216; France 48,052; Malaysia
				18,425.
Kerosene and jet fuel	thousand tons	2,778	18	Netherlands 2,228; Belgium-Luxembourg 276;
				France 120.
Distillate fuel oil	do.	19,913	88	Netherlands 10,048; Sweden 2,046; Russia 1,841.
Lubricants		438,828	7,576	France 128,912; Netherlands 98,989; Belgium-
				Luxembourg 47,091.
Residual fuel oil	thousand tons	3,559	(2/)	Netherlands 1,018; Belgium-Luxembourg 968;
				Russia 391.
Bitumen and other residues		590,680	645	Belgium-Luxembourg 251,229; Czech Republic
				162,582; France 87,550.
Bituminous mixtures		15,882	222	Switzerland 5,406; Netherlands 4,390; Belgium-
				Luxembourg 2,563.
Petroleum coke	thousand tons	1,135	896	United Kingdom 94; Argentina 29.

^{1/} Table prepared by Virginia Woodson.

Source: United Nations Statistical Office (microfiche).

^{2/} Less than 1/2 unit.

^{3/} Unreported unit valued at less than \$10,000.

TABLE 5 GERMANY: STRUCTURE OF THE MINERAL INDUSTRY FOR 1997

(Thousand metric tons unless otherwise specified)

	Location of main facilities	Annual capacity
		430
VIVV I Idillillidii I IO	· •	430
Aluminium Oxid Stade GmbH (VAW,	Plant at Stade	750
50%)		
Martinswerke GmbH (Alusuisse, 100%)	Plant at Bergheim (fused	350
	,	
VAW Aluminium AG		300
	*	
	**	
Aluminium Essen GmbH		95
		120
	Shieller at Flameurg	120
Süd-Chemie AG	Mines at Gammelsdorf, upper	450
	Bavaria	
Do.	Plants at Mooseburg and	350
	Kelheim, upper Bavaria	
38 companies, the major ones are:	64 mills (grinding) including:	59,000
Heidelberger Zement AG	Plants at Blaubeuren-	(9,200)
	© 1	
		(7.250)
Dyckerhoff AG	_	(7,250)
E Schwark Zamantwarka KG		(6,000)
E. Schwenk, Zementwerke KO	•	(0,000)
Anneliese Zementwerke AG		(3,500)
Timenese Zementwerke 116		(3,300)
Zementwerke Deunan GmbH	Plant at Deuna	(3,000)
Kreidewerke Rugen GmbH	Quarries on Rugen Island	500
Four companies:	About 27 mines, including:	72,500,
Ruhrkohle AG	14 mines in Ruhr region	(40,000)
Saarbergwerke AG	5 mines in Saar basin	(14,000)
Preussag Anthrazit GmbH	Mine at Ibbenbüren	(2,500)
Norddeutsche Affinerie AG (Inmet	Smelter and refinery, both at	290
Mining, 35%; M.I.M. Holdings, 35%;	Hamburg	350
Degussa AG, 30%)		
		120
* *	•	8
		20
1		650
		1,000
Ъ0.		1,000
Kemmlitzer Kaolinwerke GmhH		100
Remininizer Raomiwerke Ginori	**	100
Do.		100
Harz Kalk GmbH	Quarries at Bad Kösen,	6,000
	Rubelaand, and Kaltes Tal	
Metaleurop Weser Blei GmbH	ISA refinery at Nordenham	90
-	Primary and secondary smelter at	120
	Nordenham	
Berzelius Metallhütten GmbH	QSL smelter at Stolberg	75
do.	Refinery at Duisberg	120
Norddeutsche Affinerie AG	Refinery at Hamburg	50
Rheinische Braunkohlenwerke AG	Surface mines in Rhenish mining	105,000
	and the second s	
(Rheinbraun)	area: Garzweiler, Bergheim, Inden, and Hambach	
	50%) Martinswerke GmbH (Alusuisse, 100%) VAW Aluminium AG Aluminium Essen GmbH Hamburger Aluminium-Werke GmbH (VAW, 33%) Süd-Chemie AG Do. 38 companies, the major ones are: Heidelberger Zement AG Dyckerhoff AG E. Schwenk, Zementwerke KG Anneliese Zementwerke AG Zementwerke Deunan GmbH Kreidewerke Rugen GmbH Four companies: Ruhrkohle AG Saarbergwerke AG Preussag Anthrazit GmbH Norddeutsche Affinerie AG (Inmet Mining, 35%; M.I.M. Holdings, 35%; Degussa AG, 30%) Hüttenwerke Kayser AG Graphitwerk Kropfmühl AG Do. Gebr. Knauf Westdeutsche Gipswerke GmbH Do. Kemmlitzer Kaolinwerke GmbH Do. Harz Kalk GmbH Metaleurop Weser Blei GmbH Berzelius Metallhütten GmbH do. Norddeutsche Affinerie AG	Decation of main facilities

TABLE 5--Continued GERMANY: STRUCTURE OF THE MINERAL INDUSTRY FOR 1997

(Thousand metric tons unless otherwise specified)

Lausitzer Braunkohle AG (LAUBAG) Surface mines in Lausatain mining are Jinschwalder			Major operating companies and		Annual
Natural gas		Commodity	major equity owners	Location of main facilities	capacity
Natural gas	Lignite		Lausitzer Braunkohle AG (LAUBAG)		50,000
Natural gas				E	
Natural gas					
Do.					
Do. do. Other companies Plants at Scholen 4,000	Natural gas	million cubic meters			9,500
Do. do. Other companies			<u> </u>		
Crude					
Crude	Do.	do.	Other companies		2,000
Do. do. Elwerath Erdgas-Erdöl GmbH West of Ems River (30,000					
Do.	Crude	thousand 42-gallon barrels	The largest companies were:	*	80,000
Do.	Do.	do.	Elwerath Erdgas-Erdöl GmbH	West of Ems River	(30,000)
Refined	Do.	do.	Wintershall AG	Weser-Ems Rivers	(21,000)
Do. Do. Deutsche Shell AG Refineries at Godorf, Hamburg, (256,000 and Grasbrook	Do.	do.	Deutsche Texaco AG	Elbe-Weser Rivers	(20,000)
Do. do. Esso AG Refineries at Karlsruhe and (245,000 Ingolstadt Do. Do. do. Ruhr Oel AG Refinery at Gelsenkirchen (215,500 Do. do. Erdoel Raffinerie Neustadt GmbH Refinery at Neustadt-Donau (145,000 Do. Do. Ruhr Oel AG Refinery at Neustadt-Donau (145,000 Do. Ruhr Oel AG Refinery at Neustadt-Donau (145,000 Rock of Nicedersachen-Riedel, Salzdetfurth, Sigmundshall, Hattorf, Neuhof-Ellers, and Wintershall Hattorf, Neuhof-Ellers, and Wintershall Hattorf, Neuhof-Ellers, and Wintershall Hattorf, Neuhof-Ellers, and Wintershall Ruhr Oel AG Mines at Bad Friedrichshall-Kochendorf, Braunschweig-Luneburg, Heilbronn, Riedel, Scheman Ruhr Oel AG Ruhr Oel	Refined	do.	• '	20 refineries, including:	2,062,000
Do. do. Ruhr Oel AG Refinery at Gelsenkirchen (215,500	Do.	do.	Deutsche Shell AG		(256,000)
Do. do. Ruhr Oel AG Refinery at Gelsenkirchen (215,500	Do.	do.	Esso AG		(245,000)
Do.	Do.	do.	Ruhr Oel AG	- E	(215,500)
Potash		2.23		<u> </u>	(145,000)
Salzdetfurth, Sigmundshall, Hattorf, Neuhof-Ellers, and Wintershall	-			Mines at Bergmannssegen-Hugo,	4,000 K ₂ O
Do. MDK (Mitteldeutsche Kali und Sondershausen) 10 mines mostly in the State of 2,500 K2C Sondershausen) Thüringen Salt (rock) Kali und Salz AG Mines at Bad Friedrichshall- 15,000 Kochendorf, Braunschweig- Luneburg, Heilbronn, Riedel, Stetten, and Wesel (Borth) Steel Major companies including: About 25 plants, including: 45,000 Plants at Krefeld, Duisburg, (13,000 Hattungen, Oberhausen and Written Do. Fried. Krupp AG Hoesch-Krupp Plants at Bochum, Dortmund, (9,000 and Rheinhausen Plants at Peine and Salzgitter (4,500 Do. Klöckner-Werke AG Plants at Bremen and (4,200 Osnabruck Do. Preussag Stahl AG Plant at Peine (4,500 Osnabruck Do. Preussag Stahl AG Plant at Peine (750 Zinc Ruhr-Zink GmbH Refinery at Datteln 200 Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg			Salzdetfurth, Sigmundshall,		
Salt (rock) Salt (rock) Kali und Salz AG Kali und Salz AG Kochendorf, Braunschweig- Luneburg, Heilbronn, Riedel, Stetten, and Wesel (Borth) Stetel Major companies including: About 25 plants, including: At Krefeld, Duisburg, Hattungen, Oberhausen and Written Do. Fried. Krupp AG Hoesch-Krupp Plants at Bochum, Dortmund, and Rheinhausen Do. Stahlwerke Peine-Salzgitter AG Plants at Peine and Salzgitter AG Plants at Bremen and Advance Osnabruck Do. Preussag Stahl AG Plant at Peine Osnabruck Do. Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg					
Salt (rock) Kali und Salz AG Mines at Bad Friedrichshall- Kochendorf, Braunschweig- Luneburg, Heilbronn, Riedel, Stetten, and Wesel (Borth) Steel Major companies including: About 25 plants, including: 45,000 Do. Thyssen Stahl AG Plants at Krefeld, Duisburg, Hattungen, Oberhausen and Written Do. Fried. Krupp AG Hoesch-Krupp Plants at Bochum, Dortmund, and Rheinhausen Do. Stahlwerke Peine-Salzgitter AG Plants at Peine and Salzgitter (4,500 Do. Klöckner-Werke AG Plants at Bremen and (4,200 Osnabruck Do. Preussag Stahl AG Plant at Peine Cross Zinc Ruhr-Zink GmbH Refinery at Datteln 200 Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg	Do.		MDK (Mitteldeutsche Kali und	10 mines mostly in the State of	2,500 K ₂ O
Kochendorf, Braunschweig- Luneburg, Heilbronn, Riedel, Stetten, and Wesel (Borth) Steel Major companies including: About 25 plants, including: 45,000 Do. Thyssen Stahl AG Plants at Krefeld, Duisburg, (13,000 Hattungen, Oberhausen and Written Do. Fried. Krupp AG Hoesch-Krupp Plants at Bochum, Dortmund, (9,000 and Rheinhausen Do. Stahlwerke Peine-Salzgitter AG Plants at Peine and Salzgitter (4,500 Do. Klöckner-Werke AG Plants at Bremen and (4,200 Osnabruck Do. Preussag Stahl AG Plant at Peine (750 Zinc Ruhr-Zink GmbH Refinery at Datteln 200 Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg			Sondershausen)	Thüringen	
Luneburg, Heilbronn, Riedel, Stetten, and Wesel (Borth) Steel Major companies including: About 25 plants, including: 45,000 Do. Thyssen Stahl AG Plants at Krefeld, Duisburg, (13,000 Hattungen, Oberhausen and Written Do. Fried. Krupp AG Hoesch-Krupp Plants at Bochum, Dortmund, (9,000 and Rheinhausen) Do. Stahlwerke Peine-Salzgitter AG Plants at Peine and Salzgitter (4,500 Osnabruck) Do. Klöckner-Werke AG Plants at Bremen and (4,200 Osnabruck) Do. Preussag Stahl AG Plant at Peine (750 Zinc Ruhr-Zink GmbH Refinery at Datteln 2000 At Duisburg	Salt (rock)		Kali und Salz AG	Mines at Bad Friedrichshall-	15,000
Stetlen, and Wesel (Borth) Steel Major companies including: About 25 plants, including: 45,000 Do. Thyssen Stahl AG Plants at Krefeld, Duisburg, (13,000 Hattungen, Oberhausen and Written Do. Fried. Krupp AG Hoesch-Krupp Plants at Bochum, Dortmund, (9,000 and Rheinhausen Do. Stahlwerke Peine-Salzgitter AG Plants at Peine and Salzgitter (4,500 Do. Klöckner-Werke AG Plants at Bremen and (4,200 Osnabruck Do. Preussag Stahl AG Plant at Peine (750 Zinc Ruhr-Zink GmbH Refinery at Datteln 200 Do. Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg			Kochendorf, Braunschweig-		
SteelMajor companies including:About 25 plants, including:45,000Do.Thyssen Stahl AGPlants at Krefeld, Duisburg, Hattungen, Oberhausen and Written(13,000Do.Fried. Krupp AG Hoesch-KruppPlants at Bochum, Dortmund, and Rheinhausen(9,000Do.Stahlwerke Peine-Salzgitter AGPlants at Peine and Salzgitter(4,500Do.Klöckner-Werke AGPlants at Bremen and Osnabruck(4,200Do.Preussag Stahl AGPlant at Peine(750ZincRuhr-Zink GmbHRefinery at Datteln200Do.Berzelius Metallhütten GmbHImperial smelter and fire refinery at Duisburg100			Luneburg, Heilbronn, Riedel,		
SteelMajor companies including:About 25 plants, including:45,000Do.Thyssen Stahl AGPlants at Krefeld, Duisburg, Hattungen, Oberhausen and Written(13,000Do.Fried. Krupp AG Hoesch-KruppPlants at Bochum, Dortmund, and Rheinhausen(9,000Do.Stahlwerke Peine-Salzgitter AGPlants at Peine and Salzgitter(4,500Do.Klöckner-Werke AGPlants at Bremen and Osnabruck(4,200Do.Preussag Stahl AGPlant at Peine(750ZincRuhr-Zink GmbHRefinery at Datteln200Do.Berzelius Metallhütten GmbHImperial smelter and fire refinery at Duisburg100				Stetten, and Wesel (Borth)	
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Do. Fried. Krupp AG Hoesch-Krupp Plants at Bochum, Dortmund, (9,000 and Rheinhausen Do. Stahlwerke Peine-Salzgitter AG Plants at Peine and Salzgitter (4,500 Do. Klöckner-Werke AG Plants at Bremen and (4,200 Osnabruck Do. Preussag Stahl AG Plant at Peine (750 Zinc Ruhr-Zink GmbH Refinery at Datteln 200 Do. Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg	Do.		Thyssen Stahl AG	Plants at Krefeld, Duisburg,	(13,000)
Do. Fried. Krupp AG Hoesch-Krupp Plants at Bochum, Dortmund, and Rheinhausen (9,000 and Rheinhausen) Do. Stahlwerke Peine-Salzgitter AG Plants at Peine and Salzgitter (4,500 Plants at Bremen and Osnabruck Do. Klöckner-Werke AG Plants at Bremen and Osnabruck Do. Preussag Stahl AG Plant at Peine (750 Plants at Peine) Zinc Ruhr-Zink GmbH Refinery at Datteln 200 Plants at Peine Do. Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg		•	Hattungen, Oberhausen and		
Do. Fried. Krupp AG Hoesch-Krupp Plants at Bochum, Dortmund, and Rheinhausen (9,000 and Rheinhausen) Do. Stahlwerke Peine-Salzgitter AG Plants at Peine and Salzgitter (4,500 Plants at Bremen and Osnabruck Do. Klöckner-Werke AG Plants at Bremen and Osnabruck Do. Preussag Stahl AG Plant at Peine (750 Plants at Peine) Zinc Ruhr-Zink GmbH Refinery at Datteln 200 Plants at Peine Do. Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg			<u> </u>		
Do. Stahlwerke Peine-Salzgitter AG Plants at Peine and Salzgitter (4,500 degrees) Do. Klöckner-Werke AG Plants at Bremen and Osnabruck Do. Preussag Stahl AG Plant at Peine (750 degrees) Zinc Ruhr-Zink GmbH Refinery at Datteln 200 degrees Do. Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg	Do.		Fried. Krupp AG Hoesch-Krupp	Plants at Bochum, Dortmund,	(9,000)
Do. Klöckner-Werke AG Plants at Bremen and (4,200 Osnabruck Do. Preussag Stahl AG Plant at Peine (750 Zinc Ruhr-Zink GmbH Refinery at Datteln 200 Do. Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg	Do.		Stahlwerke Peine-Salzgitter AG		(4,500)
Do. Preussag Stahl AG Plant at Peine (750) Zinc Ruhr-Zink GmbH Refinery at Datteln 200 Do. Berzelius Metallhütten GmbH Imperial smelter and fire refinery at Duisburg					(4,200)
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Do. Berzelius Metallhütten GmbH Imperial smelter and fire refinery 100 at Duisburg	Do.		Preussag Stahl AG	Plant at Peine	(750)
at Duisburg	Zinc		Ruhr-Zink GmbH	Refinery at Datteln	200
C	Do.		Berzelius Metallhütten GmbH	1	100
	Do.		Metaleurop Weser Zink GmbH	Refinery at Nordenham	130