THE MINERAL INDUSTRY OF

ITALY

By Harold R. Newman¹

Italy has been a significant processor of imported raw materials as well as a significant consumer and exporter of mineral and metal semimanufactured and finished products. The country was Western Europe's second largest cement producer after Germany, and the manufacturing of steel products was of world significance. Although Italy was an important producer of dimension stone, feldspar, and marble, and produced almost one-half of the world's pumice, the minerals sector experienced a further decline. Most traditional mining either had stopped because of reserve depletion or had been suspended for environmental reasons.

In 1994, there was an improvement in the Italian economy as measured by output growth, and inflation was reduced to less than 4%. Iron and steel, ceramics, and chemicals were among the positive export sectors. Unemployment, at the rate about 11% of the working population, continued to be a problem.

Government Policies and Programs

The basic mining legislation of Italy was Royal Decree No. 1443 of July 29, 1927, as amended by Law No. 1360 of November 7, 1941. This law vested ownership of subsoil minerals to the state. With certain limitations, quarried minerals were the property of the private landowner. Foreigners were permitted to explore, own, and operate mines but had to incorporate under Italian laws. Petroleum activities were governed by Law No. 6 of January 1957, as amended by Title II of Law No. 613 of July 21, 1967. Ownership of petroleum and gas also was vested in the state. Concessionaires were required to turn over 9% of all extracted hydrocarbons to the state or pay an equivalent sum.

Law No. 752, regulating mining in Italy, was approved by the Parliament on June 10, 1982. In general, the law strengthened involvement of the Government in the mineral industry. The concessionaires would have to reimburse the state for its contributions, starting after the property has been in production for 3 years. Mining of strategic minerals wiould be kept operational at the Government's expense. No stockpiling programs were under way in Italy except normal industrial stocks and stocks of crude oil for 90 days of consumption.

Under Italy's mining policy, copper, gold, lead, manganese, molybdenum, nickel, tungsten, zinc, and zirconium were identified as minerals considered essential for the Italian economy and were to be given priority in the funding of

Italian companies for exploration abroad.

Environmental Issues

There has been increasing sensitivity to environmental problems and resistance to the construction of new coal-fired and nuclear electricity-generating plants. Production of potash and some rock salt has been suspended until adaptations to conform to environmental regulations have been implemented. Strict enforcement of regulations was expected to induce private and public industries to install more pollution-control devices.

Production

The aggregated growth in the extractive industries was minimal. Among the metallic ores, lead, manganese, and zinc were mined in 1994, although production was declining significantly. Lead and zinc mining was expected to cease by yearend 1995.

Italmagnesio SpA's Dosseni magnesium mine remained closed throughout 1994. Reportedly, the closure was for economic and environmental reasons. Italmagnesio's magnesium alloy and anode production continued.

Industrial mineral production remained the most important sector with overall output remaining more or less constant. Domestic production of natural gas and petroleum continued to increase. Italy's most notable contribution to global mineral commodity supplies continued to be its production of processed materials based on imported raw materials. (See table 1.)

In 1994, the country ranked seventh globally in steel production and was second after Germany among European Union (EU) producers. Italy also ranked seventh globally in cement output and first in crude oil refining capacity among EU producers.

Italy increasingly has become dependent on its trade with other EU countries. It has been estimated that Italy's share of total exports going to EU partners increased from 48% in 1981 to more than 60% in 1993. (See table 2.)

Structure of the Mineral Industry

Private and public companies owned facilities for the production and processing of minerals, metals, fuels, and products. However, some state-owned enterprises were retained for economic and employment reasons. The Government bank allocated credit to state-owned corporations to avoid the social impact of closure of uneconomic ventures. The primary minerals administrative agency was the Direzione Generale delle Miniere, which also collected mineral statistics. (See table 3.)

Commodity Review

Metals

Alumina and Aluminum.—Alumina in Italy was produced only by Eurallumina S.p.A., at Portoscuso in Sardinia. The company was owned jointly by Alumix S.p.A. (52.1%) and by Australian interests. Almost all alumina in Italy was produced from imported bauxite, most of which was obtained from Australia and Guinea. Bauxite was no longer mined in any significant amount in Italy.

Alumix S.p.A., part of the state holding company Eute Fiere Italiane Atacchine, was the only primary aluminum producer in Italy. Alumix operated five smelters: one at Bolzano, one at Porto Marghera, and two at Fusina, all of which are near Venice, and one at Portoscuso in Sardinia.

More than 80% of the production was used domestically. Italy imported almost 50% of its total aluminum requirements. Details on output and/or capacity were not readily available on Italy's several secondary aluminum producers.

Copper.—Italian refined copper production has remained fairly consistent. Enirisorse S.p.A., formerly Nuova Samim S.p.A., was the largest producer of refined copper, lead, and zinc metal in Italy, employing almost 3,350 workers. Enirisorse produced about 55% of Italian copper metal. Virtually all of the country's output was derived from scrap, ashes, slag, and other residues.

Enirisorse also produced antimony metal, bismuth, gold, and silver. All sources of Enirisorse's scrap, from copper and aluminum cables to batteries, were handled by two subsidiaries, Nonfermet S.p.A. and Eurobatex S.p.A., which selected and sorted the material before passing it on to the refining plants.

Secondary copper was produced by Enirisorse at Paderno Dugnano, near Milan, using alloy scrap and low-grade copper scrap as raw materials. Plant capacity for secondary copper was 50,000 metric tons per annum (mt/a). Copper scrap from European sources was refined by Enirisorse at its Porto Marghera copper-zinc plant, near Venice. Copper cathode capacity at the plant reportedly was increased to 60,000 mt/a. In an attempt to reduce the cost of scrap material, a new furnace using Boliden technology will produce 25,000 mt/a of blister copper from lower grade dusts, which will then be fed into the existing Maerz anode furnace.

Lead and Zinc.—Italy imported most of its supplies of

lead and zinc concentrates, with Canada being the largest single source for lead and zinc concentrates. Within Italy, most lead and zinc concentrate production came from Enirisorse's mines in Sardinia. This production had virtually stopped because reserves have been depleted. There was a small quantity of byproduct lead concentrate produced from fluorite operations. Enirisorse's lead and zinc smelters were also in Sardinia, and the zinc electrolytic plant was near Venice. The Porto Vesme smelter in Sardinia produced primary lead and zinc metal and cadmium, while the San Gavino complex, near Porto Vesme, produced refined lead and byproducts, such as bismuth, gold, and silver. Secondary lead, including soft lead and alloys, was produced by Enirisorse at the Paderno Dugnano and Marcianise plants, whose capacities were 50,000 mt/a and 35,000 mt/a. respectively.

In 1994, Enirisorse's zinc smelter in Crotone was closed, pending a decision whether to go ahead with production or convert to other types of processing. This smelter was acquired from Pertusola Sud S.p.A. in 1990 and expanded Enirisorse's control over the country's lead and zinc industry. Enirisorse operated four zinc plants with a total capacity of 349,000 mt/a. The company also produced cadmium and germanium.

Steel.—Italy was the second largest producer of crude steel in the EU, after Germany. About 40% of steel in Italy was produced by basic oxygen furnaces and 60% was produced by electric arc furnaces. In Italy, about one-half of the steel was produced by private companies, with the rest by Government-owned enterprises. All iron ore was imported in 1994, of which 37% came from Australia and 35% from Brazil. The country's steel industry imports about 3.5 million metric tons a year (Mmt/a) of scrap, mostly from France and Germany.

Ilva S.p.A. was the country's largest steel company. With a crude steel output of about 10.6 Mmt/a, Ilva was the sixth largest steel producer in the world. Flat products were the company's main strength, with Taranto being one of the largest flat-rolled steel centers in the world. Ilva employed about 45,000 workers in 1994. Almost 20% of the company's steel was exported. Ilva continued to be a major importer of metallurgical coal, primarily from the United States.

Ilva was in the process of divesting itself of facilities to make long products and changing almost entirely to light, flat-rolled products. The company reportedly was considering private investment in the company's core business and the sale or closure of the rest. Investors could be either domestic or foreign. At yearend, details of the privatization were being considered by the Government.

Several Italian and foreign steel companies have expressed interest in buying Ilva Laminati Pianti (flat products) and Acciai Speciali Terni (stainless steel products) of the Ilva group. Presentation of preliminary nonbinding offers were due in February 1994.

Industrial Minerals

Asbestos.—Amiantifera di Balangero S.p.A. was the only company in Italy that produced asbestos. The San Vittore Mine was the only significant asbestos producer in Western Europe. The surface mine was in the village of Balangero near Lonzo, about 50 kilometers (km) north of Turin. Reserves were estimated to be large, and the grade of asbestos averages more than 6% fiber. Tailings were stored in a valley about 4 km from the mill. Owing to reduced demand, production started to decline in the late 1970's. It went from 165,000 metric tons (mt) tons in 1977 to about 35,000 mt in 1990.

At yearend 1990, the mine had ceased production and remained closed through 1994. The future of the mine reportedly was uncertain because of environmental problems. The Government's announcement of new legislation that, if passed, would result in the termination of chrysotile and amphibole applications within Italy, could result in the mine being permanently closed.

Barite.—Three companies in Italy were mainly producing barite: Mineraria Baritina S.p.A., with mines at Trentino, Monte Elto, and Primaluna, east of Milan; Samatec S.p.A. with one mine at Mastricarro in Calabri and one mine at Schilipario in the Alps; the Sardinian regional government's holding company Ente Mineraria Sarda, with mines at Barega, Iglesias Province, Mont 'Ega, Narcao Province, and Monte Tamara Province in Sardinia.

Most of the mines produced a 91% to 92% $BaSO_4$ granulated barite that was used by the well-drilling industry. The Mont 'Ega Mine produced a relatively high-grade 97% barite material that was used by the chemical industry.

Cement.—Italy was a major EU producer of cement, second only to Germany in the EU, and ranked seventh in the world. Italcementi S.p.A. was the largest of Italy's 50 cement producers, with about 40% of the Italian market.

Clays and Refactory Materials.—Unimin S.p.A. was the largest supplier of raw materials for the abrasive and refractory markets in Italy. Unimin's production facilities were in the city of Massa, in the Carrera area. Unimin imported bauxite from Brazil and China, kyanite from Brazil, flint clay and kaolin from China, and andalusite from South Africa to augment its domestic raw material production.

Most of Italy's bentonite mining took place on the island of Sardinia, with processing plants on the mainland. More than one-half of the country's bentonite production came from Industria Chimica Carlo Laviosa S.p.A. The company's main mining activity was in the Pedra de Fogu and Puntenuova areas of Sardinia. Production from these areas fed the processing plants at Oristano in Sardinia and at Livorno, south of Pisa. Montmorillonite clay (white bentonite) was quarried at S`Aliderru in northwestern Sardinia. Caffaro S.p.A., operating in Sardinia, was Italy's only producer of

acid-activated montmorillonite. The clay was shipped to the company's plant at Porto Marghera near Venice. Several small bentonite producers operated on the mainland, at Foggia in the district of Puglia, and at Pietracuta di S. Leo in the Pesaro district.

Acdal S.p.A., a subsidiary of Industria Generale Ceramiche S.p.A., produced about 150,000 mt/a of clay from its Cave del Mastro operation at Lozzolo, near Gattinara, in the Province of Vercelli. About 80% of the clay was used in the manufacturing of tile. Industria Chimica Carlo Laviosa S.p.A. produced clay at Cagliari in Sardinia. The company operated several quarries in the Province of Nuoro, with production amounting to about 130,000 mt/a.

Feldspar.—Italy was the world's leading producer of feldspar and feldspathic minerals. These materials were important constituents of ceramic tile. Italy accounted for 30% of world tile output and more than 50% of the total tile produced in the EU. In Italy there were more than 350 small companies producing tiles, employing about 30,000 workers. Clay was imported from France, Germany, and the United Kingdom.

The largest producer of albite was Maffei S.p.A., which operated a surface mine at Pinzola in the Trentin district. Miniera di Fragne S.p.A. also produced albite from its surface mine at Mud di Mezzo and processed the material at its processing plant at Aladna Valsesia in Vercelli.

Fluorspar.—Production of fluorspar in Italy has been steadily declining. The main fluorspar-producing area was in the Gerrai region, about 40 km from Cagliari, Sardinia. Six mines were in operation: two in Sardinia, operated by Mineraria Silius S.p.A. at Genna Tres Montes and Muscadroxiu; and four in the Latium/Lazio area. Soricom S.p.A. operated the mine at Pianciano, and IPIM S.p.A. operated mines at Prato del Casone and Acquaforte e Valentano.

Assets and operations of Mineraria Silius were taken over by Nuova Mineraria Silius S.p.A. However, the Sardinian regional autonomous government maintained its majority share in the company's equity. Production capacity of Mineraria Silius was about 110,000 mt/a of fluorspar, 30,000 mt/a of barite, and 15,000 mt/a of lead concentrate.

Marble.—Marble and travertine production from the world famous quarries at Massa and Carrara has increased slightly in the past 2 years. Italian marble occurred in many localities, from the Alps to Sicily, and was quarried at hundreds of operations. The most important geographic area producing white marble was in the Apuan Alps in Tuscany, particularly near the town of Carrara. The Lazio region, Lombardy, the Po Valley, Puglia, the Island of Sicily, and Venice were important colored marble-producing areas.

About one-half of production was in block form, and 45% of total production was exported. Annual output of the Carrara district was about 700,000 mt, or almost 35% of the

country's total white marble production.

Other major areas included the Valle di Susa, near Turin in the northwestern Italian Alps; the valley of the Po River in Lombardy; the Verona-Vicenza area of Venice; and the vicinity of Benevento, northeast of Naples in southern Italy. Reserves were considered to be unlimited.

Perlite.—Since the closing of the perlite mines on the Island of Ponza off the coast of Naples, most of the perlite produced in Italy comes from Sardinia. Perlite was produced by Perlite S.p.A. at Monti Arci from a volcanic zone of that name in west-central Sardinia. Perlite's processing facilities were at Torre Grande near the Port of Oristano.

Potash.—The production of potash continued to be suspended. The main reasons for the suspension were the result of a severe drought that has restricted availability of process water to the plants and the prevention of removal of waste material and mine water owing to environmental/ecological concerns. At yearend, the three underground mines that were operating in Sicily at Pasquasia, Racalmuto, and Realmonte were on standby.

Pumice and Pozzolan.—Italy was the world's leading producer of pumice and pozzolan. The Mediterranean Island of Lipari, 40 km off the northern coast of Sicily, was the focus of the Italian pumice industry. Two companies in Italy quarried pumice for world markets, Italpomice S.p.A. and Pumex S.p.A. Pumex, with about a 650,000-mt/a capacity, was Italy's largest pumice producer. The company quarried the Mount Pelato deposit on Lipari. Most pumice was exported to the United Kingdom. W. R. Luscombe Ltd., formerly an equity partner, became a wholly owned subsidiary of Pumex. Italpomice produced pumice at Acqualcalda on Lipari, with an output of about 70,000 mt/a.

Pyrite.—Pyrite was mined almost exclusively by Solmine S.p.A. at its Compiano Mine in Tuscany. The Niccioleta Mine was closed in late 1992 because of mineral reserve depletion and associated problems. Societa Edem S.p.A. produced small amounts of pyrite in its Val de Castello Mine.

Salt.—Italy's three major producers of salt were Italkali Societa Italiana, Solvay S.p.A., and Societa Montecatina. Salt was produced at seven areas in Italy. Italkali, based in Sicily, was a major producer of rock salt, with underground mines at Racalmuto and Realmonte in Agrigento, Petralia in Palermo, and Pasquasia in Enna. In addition, Solvay operated mines in Tuscany at Buriano, Ponteginori, and Querceto. Solvay moves the salt extracted by solution mining via pipeline to its Rosignano plant to produce sodium carbonate and bicarbonate by electrolytic processing.

Societa Montecatina operated the Timpa del Salto salt brine chamber at Calabria. The ultra pure (99.9% NaCl) salt was shipped to the Endichem plant at Porto Marghera to produce chlorine and sodium.

Sulfur.—Italy, once the world's leading producer of mined sulfur, was a modest producer of sulfur in 1994, obtaining one-half or more of its output as a byproduct of petroleum refinery operations. Other sources were iron and cupreous pyrite deposits in the Maremma district of Tuscany. Elemental sulfur was obtained from pyrite from Solmine's Campiano Mine in southern Tuscany. Sulfuric acid was produced at the Torviscosa plant near Porto Marghera.

Talc.—Talco e Grafite Val Chisone S.p.A. operated two underground mines at Pinerolo near Turin. The white talc, mined from metamorphic rocks, has been of very high quality. Talco owned 10% interest in an open pit mine at Orani, in Sardinia, with the other 90% belonging to the Sardinian Mining Board. Talco Sarda S.p.A. also operated a mine at Orani. Talco e Grafite Val Chisone S.p.A. operated an underground mine at Fontane, and Industria Mineraria Italiana S.p.A. (IMI) operated mines at Largone and Predaccia in Val Malenco, northern Italy. About 35% of IMI's production reportedly was exported to France, Germany, and the Netherlands.

Mineral Fuels

The country relied heavily on imported energy, satisfying 80% of total demand with purchases from abroad. Energy was the largest deficit item in the trade account. Ente Nazionale Electria (ENEL), the state electricity corporation, imported about 15% of its electricity from France and Switzerland.

Coal.—Domestic production of lignite in Italy was concentrated on one surface mine at St. Barbara, in Tuscany, operated by ENEL for use in domestic electricity production. Production from Carbosulcis S.p.A.'s underground subbituminous coal (sulcis) mine in Sardinia ceased, and the mine closed. Italy was heavily dependent on imported coal, mostly from the United States and South Africa, to meet its coal requirements.

Geothermal Energy.—Most Italian geothermal energy is produced in the Larderello, Monte Amiata, and Travale areas in Tuscany. Geologic, geostructural, and seismic exploration has been actively pursued in these areas along with research for power stations exploiting geothermal energy.

Natural Gas and Petroleum.—More than 100 natural gasfields were in operation, of which 70% were located offshore. Natural gas supplied almost 25% of Italy's total energy needs. About 35% was produced domestically. More than 25% was imported from Algeria through a 1,070-kmlong natural gas pipeline from Algeria to Mazzara del Vallo in Sicily. The former Soviet Union continued to supply 25% of the country's natural gas through a pipeline across Austria

and the Czech Republic.

About 20% of Italy's very small domestic petroleum production came from Sicily. With an annual consumption of almost 95 Mmt of petroleum, Italy was the EU's second largest petroleum consumer after Germany.

Unione Petrolifera represented the country's private oil companies. The Saras refinery was the largest in Italy and reportedly was the most competitive in the Mediterranean area.

Italy was almost totally dependent on imported petroleum. With no large coal or gas industries, petroleum accounted for 75% of the country's energy needs.

Infrastructure

A total of 20,085 km of railroad track was operational in 1994. Highways totaled 294,410 km. Superhighways totaled 5,900 km, and 7,010 km of Italy's roads was unpaved, mostly in the southern half of the country. There were 1,203 km of crude oil pipelines in service, 2,143 km of refined product pipelines, and 13,740 km of gas pipelines.

Outlook

Public and private spending on environmental controls was expected to grow, particularly in the areas of water-treatment and transportation equipment and services, urban and industrial waste disposal, soil contamination, and emissions.

Mining of metallic ores is expected, for all practical purposes, to cease. The metals processing industry, based primarily on imported stocks, will continue to play an important role in Italy's economy. Italy is expected to remain a large producer of secondary aluminum and the second largest producer, after Germany, of crude steel in the EU.

The industrial minerals quarrying industry and preparation plants will remain significant in Italy, especially the production of barite, cement, clays, fluorspar, marble, and talc. Italy will continue to be the world's leading producer of feldspar, feldspathic minerals, and pumice. The ceramics sector will continue to be important, particularly regarding exports.

Domestic output of natural gas, crude petroleum, and petroleum refinery products is expected to grow, while Italy will continue to depend on imported coal, gas, and petroleum.

Major Sources of Information

Ministero dell' Industria, del Commercio e dell' Artiginato Via Molise, 2

00187 Rome, Italy

Includes:

Direzione Generale delle Miniere.

Corpo delle Miniere.

Associazione Mineraria Italiana per l'Industria Mineria e Petrolifera

Via A. Bertoloni, 31

00197 Rome, Italy

Instituto per il Tratamento dei Minerali

Via Molise 2,

00187 Rome, Italy

Major Publications

Annuario di Statistiche Industriali.

Annuario Statistico Italiano.

Bolletino Mensile di Statistica.

Relazione sul Servizio Minerario e Statistica delle Industrie Estrative in Italia, published annually.

Statistica Mensile del Commercio con l'Estero

Statistica Annuale del Commercio con l'Estero.

L'Industria Mineraria published monthly.

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TABLE 1 ITALY: PRODUCTION OF MINERAL COMMODITIES 1/ $2 \slash$

(Metric tons unless otherwise specified)

| Commodity METALS | | 1990 | 1991 | 1992 | 1993 | 1994 e/ |
|---------------------------------------|---------------|---------------|-----------|------------|---------------|-------------------|
| | | | | | | |
| Aluminum: | | 752,000 | 905 000 | 762 000/ | 940,000 | 925 000 |
| Alumina | | 752,000 | 805,000 | 762,000 r/ | 840,000 | 825,000 90,000 |
| Bauxite Metal: | | 338 | 8,600 | 97,500 r/ | 90,100 | 90,000 |
| | | 232.000 | 206.000 | 161.000 | 156,000 | 177.000 |
| Primary | | - , | , | . , | 156,000 | 177,000 |
| Secondary Orida and Secondary | | 350,000 | 343,000 | 353,000 | 346,000 | 319,000 |
| Antimony: Oxides, gross weight 3/ | | 940 | 861 | 1,170 | 942 | 900 |
| Bismuth metal | | 34 | 45 | 20 r/ | 15 | 5 |
| Cadmium metal, smelter | | 691 | 658 | 742 | 517 | 659 |
| Copper: Metal, refined, all kinds | | 83,000 | 82,500 | 76,000 | 90,300 | 81,000 |
| Iron and steel: Metal: | | 11.000 | 10.000 | 10.500 | 11.100 | 11.200 |
| Pig iron | thousand tons | 11,900 | 10,900 | 10,500 | 11,100 | 11,200 |
| Ferroalloys: | | | | | | |
| Blast furnace: | | , | | | | |
| Ferromanganese | | r/ | | | | |
| Silicon pig iron e/ | | 1,000 | 600 | 500 | 500 | 500 |
| Electric furnace: | | 50 100 | 45.000 | 60.600 | 50 500 | 22 = 22 |
| Ferrochromium | | 53,100 | 47,200 | 60,300 | 53,500 | 22,700 |
| Ferromanganese | | 41,800 | 14,100 | 17,100 | 17,000 | 16,000 |
| Ferrosilicon | | 39,800 | 12,600 | 12,000 | 3,350 | |
| Silicomanganese e/ | | 56,000 | 55,000 | 50,000 | 50,000 | 50,000 |
| Silicon metal | | 13,000 | 6,200 | 10,000 | | |
| Other e/ | | 14,500 | 14,500 | 12,000 | 12,000 | 10,000 |
| Total e/ | | 219,000 | 150,000 | 162,000 | 136,000 | 99,200 |
| Steel, crude | | 25,400 | 25,000 | 24,900 | 25,700 | 26,100 |
| Semimanufactures | do. | 23,100 | 23,800 | 23,300 | 21,800 | 22,800 |
| Lead: | | | | | | |
| Mine output, Pb content | | 16,000 | 14,200 | 16,000 | 10,000 | 7,400 |
| Metal, refined: | | | | | | |
| Primary | | 64,600 | 112,000 | 102,000 | 89,900 | 91,700 |
| Secondary | | 102,000 | 96,500 | 84,300 | 92,900 | 114,000 |
| Total | | 167,000 | 208,000 | 186,000 | 183,000 | 206,000 |
| Magnesium: | | | | | | |
| Mine output, Mg content | | 7,920 | 3,910 | | | |
| Metal, primary | | 5,730 | 3,920 r/ | 1,210 r/ | | |
| Manganese, mine output: | | | | | | |
| Gross weight | | 6,660 | 8,340 | 8,350 r/ | 8,300 | 8,000 |
| Mn content | | 1,660 | 2,350 | 2,090 r/ | 2,080 | 2,000 |
| Silver metal | kilograms | 105,000 | 179,000 | 129,000 r/ | 93,400 | 90,000 |
| Zinc: | | | | | | |
| Mine output, Zn content | | 43,000 | 36,300 | 35,000 r/ | 7,100 | 26,700 |
| Metal, primary | | 264,000 | 264,000 | 253,000 | 254,000 | 242,000 |
| INDUSTRIAL MINERALS | | | | | | |
| Asbestos | | 3,860 | 15,000 | | | |
| Barite | | 44,300 | 88,500 | 74,900 r/ | 52,000 | 61,000 |
| Bromine e/ | | 400 | 400 | 300 | 300 | 300 |
| Cement, hydraulic | thousand tons | 40,000 | 40,800 r/ | 41,300 r/ | 42,000 | 42,000 |
| Clays, crude: | | | | | | |
| Bentonite\ | thousand tons | 228 | 385 | 150 r/ | | |
| Refractory excluding kaolinitic earth | do. | 641 | 462 | 400 | 400 | 500 |
| Fuller's earth | do. | 46 | 23 | 28 r/ | 30 | |
| Kaolin | _ | 67 | 49 | 33 r/ | | |
| Kaolinitic earth | | 18 | 16 | 15 | 15 | 15 |
| See footnotes at end of table | | - | - | | | |

See footnotes at end of table.

(Metric tons unless otherwise specified)

| Commodity | 1990 | 1991 | 1992 | 1993 | 1994 e/ |
|---|-----------|-----------|--------------|-----------|-----------|
| INDUSTRIAL MINERALSContinued | | | | | |
| Diatomite e/ | 25,000 | 23,000 | 26,000 | 25,000 | |
| Feldspar | 1,610,000 | 1,300,000 | 1,690,000 r/ | 1,550,000 | 1,650,000 |
| Fluorspar: | | | | | |
| Acid-grade | 81,800 | 60,700 | 40,000 | 50,000 | 45,000 |
| Metallurgical-grade | 40,700 | 37,900 | 20,000 | 39,000 | 39,500 |
| Total | 122,000 | 98,500 | 60,000 | 89,000 | 84,800 |
| Gypsum thousand tons | 1,260 | 1,290 | 1,300 | 1,200 | 1,200 |
| Lime, hydrated, hydraulic and quicklime e/ do. | 3,850 | 3,800 | 3,600 | 3,600 | 3,500 |
| Nitrogen: N content of ammonia do. | 1,200 | 1,150 | 1,100 | 729 | 504 |
| Perlite e/ | 71,000 | 70,000 | 65,000 | 65,000 | 65,000 |
| Pigments, mineral: Iron oxides, natural e/ Potash, crude salts: | 850 | 800 | 700 | 700 | 600 |
| Gross weight thousand tons | 661 | 429 | 940 | 200 | |
| K20 equivalent do. | 138 | 63 | 126 | 24 | |
| Marketable product, K20 equivalent do. | 51 | 31 | 86 | 20 | |
| Pumice and related materials: e/ | 51 | 51 | 00 | 20 | |
| Pumice and pumiceous lapilli do. | 725 | 700 | 600 | 700 | 700 |
| Pozzolan do. | 4,500 | 4,500 | 4,500 | 4,500 | 4,500 |
| Pyrite, all types, gross weight do. | 806 | 553 | 441 | 402 | , |
| Salt: | | | | | |
| Marine, crude e/ 4/ do. | 680 | 450 | 610 | 580 | 600 |
| Rock and brine do. | 3,750 | 3,500 | 3,210 r/ | 2,490 | 2,500 |
| Sand and gravel: e/ | | | | | |
| Volcanic sand do. | 100 | 100 | 100 | 100 | 100 |
| Silica sand thousand tons | 4,300 | 4,200 | 4,000 | 4,000 | 4,000 |
| Other sand and gravel | 124,000 | 125,000 | 125,000 | 125,000 | 125,000 |
| Sodium compounds: e/ | | | | | |
| Soda ash thousand tons | 610 | 600 | 600 | 500 | 500 |
| Sodium sulfate | 125 | 125 | 125 | 125 | 125 |
| Stone: e/ | | | | | |
| Dimension: 6/ | | | | | |
| Calcareous: | 20 | 20 | 20 | 20 | 25 |
| Alabaster | 20 | 20 | 20 | 20 | 25 |
| Marble in blocks: White do. | 1,700 | 1,600 | 2,700 | 3,600 | 3,600 |
| Colored do. | 1,700 | 1,000 | 2,000 | 2,900 | 3,000 |
| Travertine do. | 1,150 | 1,100 | 1,000 | 1,000 | 1,000 |
| Other: | 1,130 | 1,100 | 1,000 | 1,000 | 1,000 |
| Granite do. | 2,500 | 2,500 | 1,500 | 1,000 | 1,000 |
| Sandstone do. | 1,800 | 1,800 | 1,800 | 1,800 | 1,800 |
| Slate do. | 120 | 120 | 120 | 120 | 120 |
| Crushed and broken: | 120 | 120 | 120 | 120 | 120 |
| Dolomite do. | 900 | 800 | 700 r/ | 700 | 700 |
| Limestone do. | 120,000 | 120,000 | 125,000 | 120.000 | 120,000 |
| Marl for cement do. | 12,600 | 13,100 | 14,100 | 14,000 | 12,000 |
| Serpentine do. | 1,500 | 1,500 | 1,500 | 1,500 | 1,500 |
| Quartz and quartzite do. | 250 | 250 | 250 | 250 | 250 |
| Sulfur: | | | | | |
| Recovered as elemental and in compounds: | | | | | |
| S content of pyrite do. | 290 | 214 | 174 | 145 | 130 |
| Byproduct, oil refining and other sources e/ | 297 | 280 | 280 | 300 | 300 |
| Total e/ do. | 587 | 494 | 454 | 445 | 430 |
| Talc and related materials | 152,000 | 161,000 | 173,000 r/ | 142,000 | 125,000 |
| MINERAL FUELS AND RELATED MATERIALS | | | | | |
| Asphalt and bituminous rock, natural | 39,800 | 39,300 | 36,000 | 38,000 | 36,000 |
| Carbon black e/ | 155,000 | 150,000 | 140,000 | 130,000 | 130,000 |
| Coal: | 4 400 | | | 1070 | |
| Lignite thousand tons | 1,490 | 1,550 | 1,140 r/ | 1,050 | 56 |
| Subbituminous (Sulcis coal) | 56,300 | 172,000 | 109,000 r/ | 7,600 | |
| Coke, metallurgical thousand tons | 6,210 | 5,770 | 5,350 | 5,000 | 5,000 |
| Gas, natural million cubic meters | 17,300 | 17,400 | 18,200 | 19,400 | 20,500 |
| Natural gas liquids e/ thousand 42-gallon barrels | 400 | 400 | 400 | 400 | 400 |
| See footnotes at end of table. | | | | | |

TABLE 1--Continued ITALY: PRODUCTION OF MINERAL COMMODITIES 1/2/

(Metric tons unless otherwise specified)

| Commodity | | 1990 | 1991 | 1992 | 1993 | 1994 e/ |
|---------------------------------------|----------|---------|---------|---------|---------|---------|
| MINERAL FUELS AND RELATED MATERIALSCo | ontinued | | | | | |
| Petroleum: | | | | | | |
| Crude | do. | 31,600 | 29,300 | 30,000 | 31,300 | 31,700 |
| Refinery products: | | | | | | |
| Liquefied petroleum gas | do. | 26,300 | 24,600 | 30,000 | 25,500 | 26,600 |
| Gasoline | do. | 153,000 | 152,000 | 164,000 | 162,000 | 160,000 |
| Naphtha | do. | 15,400 | 15,800 | 16,000 | 16,000 | 16,000 |
| Jet fuel e/ | do. | 17,000 | 18,000 | 22,200 | 22,200 | 23,000 |
| Kerosene e/ | do. | 31,500 | 30,000 | 34,100 | 34,000 | 34,900 |
| Distillate fuel oil | do. | 216,000 | 222,000 | 220,000 | 218,000 | 220,000 |
| Residual fuel oil | do. | 155,000 | 148,000 | 157,000 | 154,000 | 139,000 |
| Other | do. | 33,600 | 32,200 | 35,000 | 35,000 | 35,000 |
| Refinery fuel and losses e/ | do. | 41,500 | 40,000 | 38,000 | 39,000 | 38,000 |
| Total e/ | | 689,000 | 682,000 | 716,000 | 706,000 | 693,000 |

e/ Estimated. r/ Revised.

 ${\it TABLE~2}\\ {\it ITALY:}~~1993~{\it BALANCE~OF~PAYMENTS}, {\it SELECTED~MINERAL~COMMODITIES~1/}\\$

(Thousand dollars)

| | Exports | Imports | Net gain | Exports to | Imports from | Net gain |
|-----------------------------------|-----------|-----------|-----------|------------|--------------|--------------|
| Mineral commodity | to EU | from EU | or (loss) | the world | the world | or (loss) |
| Crude industrial minerals: | | | | | | |
| Feldspar | 1,820 | 2,160 | (341) | 2,930 | 16,100 | (13,200) |
| Magnesite | 753 | 1,270 | (515) | 1,470 | 5,290 | (3,820) |
| Slate | 169 | 836 | (667) | 2,270 | 1,260 | 1,010 |
| Other | 150,000 | 408,000 | (258,000) | 388,000 | 963,000 | (574,000) |
| Total | 153,000 | 412,000 | (260,000) | 395,000 | 985,000 | (591,000) |
| Metalliferous ores: | | | | | | |
| Copper | 493 | 375 | 118 | 571 | 401 | 170 |
| Lead | | 1,620 | (1,620) | 517 | 12,100 | (11,600) |
| Tin | | 185 | (185) | 13 | 185 | (172) |
| Zinc | 58 | 20,600 | (20,500) | 58 | 100,000 | (100,000) |
| Other (including waste and scrap) | 71,200 | 924,000 | (853,000) | 158,000 | 1,940,000 | (1,780,000) |
| Total | 71,800 | 946,000 | (875,000) | 160,000 | 2,050,000 | (1,890,000) |
| Nonmetallic mineral manufactures | 773,000 | 263,000 | 510,000 | 1,790,000 | 415,000 | 1,380,000 |
| Metals: | | | | | | |
| Iron and steel | 2,940,000 | 3,130,000 | (193,000) | 6,380,000 | 4,750,000 | 1,640,000 |
| Mercury | 7 | 85 | (78) | 387 | 107 | 280 |
| Other nonferrous metals | 1,030,000 | 1,730,000 | (708,000) | 1,610,000 | 3,460,000 | (1,850,000) |
| Total | 3,960,000 | 4,870,000 | (901,000) | 8,000,000 | 8,210,000 | (211,000) |
| Mineral fuels | 693,000 | 1,520,000 | (830,000) | 3,880,000 | 14,600,000 | (10,700,000) |

^{1/} Table prepared by Harold Willis, Section of International Data.

^{1/} Previously published and 1994 data are rounded by the U.S. Bureau of Mines to three significant digits; may not add to totals shown.

^{2/} Table includes data available through Mar. 1995.

^{3/} Reported figure.

^{4/} Antimony content is 83% of gross weight.

^{5/} Does not include production from Sardinia and Sicily estimated at 200, 000 tons annually.

^{6/} Output of limestone and serpentine for dimension stone is included with "Stone: Crushed and broken." In addition to the commodities listed, a variety of other dimension stone was produced and previously listed, but available general information was inadequate for continued reliable estimation of output levels.

TABLE 3 ITALY: STRUCTURE OF THE MINERAL INDUSTRY OF 1994

(Thousand metric tons unless otherwise specified)

| | (Thousand metric tons unless othe Major operating companies | Location of main | Annual |
|--------------------|---|--|----------|
| Commodity | and major equity owners | facilities | capacity |
| Aluminna | Eurallumina S.p.A. (Alumix S.p.A. 52.1%, and Comalco 26.9%, Clarendon 21%,- both Australian companies) | Plants at Portoscuso, Sardinia, and Porto Marghera, near Venice | 720 |
| Aluminum | Alumix S.p.A. | Smelters at Portoscuso, Sardinia; Porto Marghera and Fusina near Venice | 255 |
| Asbestos | Amiantifera di Balangero S.p.A. | Mine at Balangero, near Turin | 100 |
| Barite | Bariosarda S.p.A (Ente Mineraria Sarda) | Mines at Barega, and Mont 'Ega, in Sardinia | 100 |
| Do. | Edem S.p.A. (Government) | Mines at Val di Castello, in Lucca | 20 |
| Do. | Edemsarda S.p.A. (Soc. Imprese Industriali) | Mines at Su Benatzu, Sto Stefano, and Peppixeddu, in Sardinia | 20 |
| Do. | Mineraria Baritina S.p.A | Mines at Marigolek, Monte Elto, and Primaluna, near Milan | 20 |
| Bauxite | Sardabauxiti S.p.A. (Government) | Mine at Olmedo, Sardinia | 350 |
| Cement | 52 companies, of which the largest are: | , | |
| Do. | Italcement-Fabbriche Riunite Cemento S.p.A. | 19 plants, of which the largest are Calusco, Monselice, and Collefero | (6,003) |
| Do. | Cementerie del Tirreno S.p.A (Cementir) | Plants at Arquasta Scivia, Livorno, Maddaloni, Napoi, Spoleto, and Taranto | (6,250) |
| Do. | Unicem S.p.A. | Plants at Guidonia, Lugagnano, Morano, Piacenza, S'Arcangelo di Romagna, and Settimello | (4,630) |
| Copper, refined | Enirisorse (Government) | Refineries at Porto Marghera, and Pieve Vergonte | 46 |
| Do. | Europa Metalli - LMI S.p.A. | Refineries at Campo Tizzoro,, Fornaci di Barga, and Villa Carcina | 26 |
| Do. | Chimet S.p.A. | Refinery at Arezzo | 13 |
| Feldspar | At least 5 companies, of which the largest are: | | 1,500 |
| Do. | Maffei S.p.A. | Surface mines at Pinzolo, Sondalo, and Campiglia | (200) |
| | | Marittima; underground mine at Vipiteno | (300) |
| Do. | Miniera di Fragne S.p.A. | Surface mine at Alagna Valsesia | (60) |
| Do. | Sabbie Silicee Fossanova S.P.A. (Sasifo) | Surface mine at Fossanova | (30) |
| ead-Zinc, ore | Enirisorse (Government) | Mines at Masua, Monteponi and Sardinia | 60 |
| ead, metal | Enirisorse (Government) | Refinery at San Gavino, Sardinia | 80 |
| | | Kivcet smelter and Imperial Smelter at Porto Vesme, in Sardinia | 114 |
| Zinc, metal | Enirisorse (Government) | Plants at Crotone and orto Vesme, in Sardinia; and Porto Marghera, near Venice | 349 |
| Lignite | Ente Nazional per L'Energia Electtrica (ENEL) | Surface mines at Pietrafitta (in Umbria) and San Barbara (in Tuscany) | 1,500 |
| Magnesium, metal | Societa Italiana Magnesio S.p.A. (INDEL) | Plant at Bolzano | 8 |
| Marble | A number of companies including: | Quarries mostly at Carrara and Massa | 2,000 |
| | Mineraria Marittima Srl | Quarries in the Carrara and Massa areas | (500) |
| | Industria dei Marmi Vicentini S.p.A. | Quarries in the Carrara area | (300) |
| | Figaia S.p.A. | Quarries in the Carrara area | (100) |
| Petroleum, crude | Ente Nazional/Idrocarburi (ENI) Government | Oilfields: Offshore Sicily and in the Adriatic sea; onshore | 90 1/ |
| 2 . 1 | | in Po River Valley | 2.000 :: |
| Petroleum, refined | do. | About 30 refineries | 2,000 1/ |
| Potash ore | Industria Sali Otassici e Affini per Aziono S.p.A. | Underground mines at Corvillo, Pasquasia, Racalmuto, and San Cataldo, in Sicily | 1,300 |
| Do. | Sta Italiana Sali Alcalini S.p.A (Italkali) | Underground mines at Casteltermini and Pasquasia, in Sicily | 700 |
| Pumice | Pumex S.p.A. | Quarries on the Lipari Island north of Sicily | 600 |
| Do. | Sta Siciliana per l'Industria ed il Commercio della Pomice di Lipari S.p.A. (Italpomice) | do. | 200 |
| Pyrite | Nuova Solmine S.p.A. | Underground mines at Campiano and Niccioleta | 900 |
| Salt, rock | Sta Italiana Sali Alcalini S.p.A. (Italkahi) | Underground mines at: Petralia, Racalmuto, and Realmonte, in Scility | 4000 |
| Do. | Solvay S.p.A. | Underground mines at Buriano, Pontteginori and Querceto in Tuscany | 2,000 |
| Steel | Ilva S.p.A. (Government) | 34 steel plants, the largest of which: | 13,000 |
| | | Taranto | (8,000) |
| Do. | Riva S.p.A | About 5 plants | 5,000 |
| Do. | Others | Various locations | 10,000 |
| Talc . | Talco e Grafite Val Chisone S.p.A. | Mines at Pinerolo, near Turin, and at Orani, Sardinia | 120 |
| Do. | Industria Mineraria Italiana S.p.A. | Mine at Largone Predaccia | 20 |
| Do. | Talco Sarda S.p.A. urrels per day. | Maine at Orani, Sardinia | 20 |

^{1/} Thousand 42-gallon barrels per day.