## ALUMINUM

By Patricia A. Plunkert

Domestic primary aluminum production increased slightly in 1997 to just over 3.6 million metric tons. Thirteen companies operated 22 primary aluminum reduction plants, and 1 plant remained closed. Montana, Oregon, and Washington accounted for $38 \%$ of the production; Kentucky, North Carolina, South Carolina, and Tennessee, $21 \%$; and other States, $41 \%$. The value was estimated to be $\$ 6.1$ billion.

Aluminum recovered from purchased scrap increased to almost 3.7 million tons. Of this recovered metal, $59 \%$ came from new (manufacturing) scrap and $41 \%$ from old (discarded aluminum products) scrap. Aluminum used beverage can (UBC) scrap accounted for more than one-half of the reported old scrap consumption in 1997. The recycling rate for aluminum UBC's increased to $66.5 \%$.
Transportation and the container and packaging industries remained the largest domestic markets for aluminum products in 1997. The transportation industry accounted for an estimated $34 \%$ of domestic consumption; containers and packaging, $25 \%$; building and construction, $15 \%$; electrical and consumer durables, $8 \%$ each; and other uses $10 \%$.
U.S. imports for consumption of aluminum materials increased in 1997, reversing a downward trend that began in 1995. Canada remained the largest shipper of aluminum materials to the United States. Shipments of crude metal and alloys from Russia, the second largest source of U.S. imports, appear to have stabilized in the area of 400,000 tons over the last 3 years. Total exports from the United States also increased in 1997.

The price of primary ingot on the domestic and the international markets fluctuated during the year. The annual average price of primary ingot was modestly higher than that in 1996. Prices in the aluminum scrap markets paralleled the general trend of primary ingot prices during the year.

World inventory levels at the end of 1997 were mixed, though overall there was about a 130,000-ton net decrease. Inventories held by the London Metal Exchange (LME) decreased by about 300,000 tons. World producer total metal stocks, however, increased slightly, as reported by the International Primary Aluminum Institute (IPAI). U.S. inventories also increased slightly during the year.

Primary aluminum was produced in 43 countries in 1997. The United States was the largest producer with $17 \%$ of the world total, followed by Russia with $14 \%$ and Canada with $11 \%$. World metal production increased 3\% compared with that of 1996.

## Legislation and Government Programs

The 1997 Defense Authorization Act authorized the Defense Logistics Agency (DLA) to sell the entire inventory of aluminum metal, 57,046 tons ( 62,882 short tons), from the National Defense Stockpile (NDS). Sales began in April and continued through

October. By the end of the calendar year, 56,665 tons $(62,462$ short tons) of metal had been sold. The value of the metal sold was approximately $\$ 92.7$ million.

## Production

Primary.—Domestic primary aluminum production, totaling 3,603,362 tons, increased by $1 \%$ compared with that in 1996. (See tables 1 and 2.) Production data were obtained from the 13 domestic producers, all of whom responded to the request from the U.S. Geological Survey (USGS) for data.

Reynolds Metals Co. announced the planned restart of limited production at its Troutdale, OR, primary aluminum smelter by February 1998 at an annual rate of 27,000 tons. The Troutdale smelter, which has an installed capacity of 121,000 tons per year, had been idle since December 1991 (Reynolds Metals Co., 1998).

Reynolds also announced that it had begun the process of restarting 47,000 tons per year of production at its 204,000-ton-per-year Longview, WA, primary aluminum smelter. The restart was expected to be completed in the second quarter of 1998 (Reynolds Metals Co., 1998).

Noranda Aluminum Inc. announced that it had awarded a \$3million contract to ICF Kaiser International Inc. to provide engineering and design services for a $\$ 54$-million modernization project at its New Madrid, MO, primary aluminum smelter. The 10-month project, which involves the conversion to a new singlepiece anode technology, was expected to increase existing annual capacity of 220,000 tons by about 33,000 tons ( 33 Metal Producing, 1997).

Noranda also announced the signing of a new 5-year labor agreement with its workers at the New Madrid smelter. The agreement reportedly includes an $8 \%$ wage increase over 5 years and improved pension and vacation benefits. The new contract went into effect September 1 and was set to expire August 31, 2002 (Platt's Metals Week, 1997c).

Ormet Primary Aluminum Corp. announced that it had signed a 10 -year agreement, beginning in 2000, with CNG Energy Services that will provide most of Ormet's power supply for its Hannibal, OH , smelter and rolling mill through a jointmanagement committee and power trading desk. The trading desk will be responsible for acquiring power, arranging for transmission, developing price and risk management strategies to control Ormet's power costs, and assuring reliability of the power supply (Ormet Primary Aluminum Corp., 1997).

Alumax Inc. announced that it was investing $\$ 18$ million to increase aluminum extrusion billet production capacity by $30 \%$ to 227,000 tons per year. The production of aluminum extrusion billet involves casting primary aluminum into logs, followed by a process called homogenizing-heat-treating the logs to prevent the chemical segregation of alloying elements. Continuous
homogenizing furnace systems are being installed at the company's Eastalco smelter in Frederick, MD, and the Intalco smelter in Ferndale, WA. Both systems are expected to be fully operational by the end of 1998 (Alumax Inc., 1997b).
Alumax also announced plans to construct a fully integrated extrusion plant on the site of its old rolling mill in Morris, IL, that was closed in 1994. The $\$ 35$-million investment will include the installation of two extrusion presses-an existing 3,300-ton press to be relocated from the company's Franklin, NH, facility and a new 7,300 -ton press. Initially, the plant, scheduled to begin production in early 1998, will manufacture extrusions for the automotive and truck-trailer markets, as well as various shapes for service centers (Alumax Inc., 1997a).

Kaiser Aluminum \& Chemical Corp. reported the consolidation of its aluminum forging operations into two facilities with the closure of its Erie, PA, plant. Kaiser will shift the manufacture of its Erie forgings to its other plants in Greenwood, SC, and Oxnard, CA (Kaiser Aluminum \& Chemical Corp., 1997b).

During the year, Reynolds announced the sale of several of its fabrication plants. In March, the company's U.S. residential construction products operations were sold to AmeriMark Building Products Inc. In May, the extrusion plant in El Campo, TX, was sold to William L. Bonnell, a subsidiary of Tredegar Industries Inc. In June, Kaiser bought the Bellwood, VA, extrusion plant; and in November, Eckart Aluminium L.P. purchased a powder and paste plant in Louisville, KY (Reynolds Metals Co., 1998).
In addition to the changes announced by the integrated aluminum companies, several independent fabricators reported significant plant expansions. In the die-casting industry, Mitsui Components (U.S.A.) Inc. opened a new plant in Casa Grande, AZ , that will produce small aluminum die-cast components for the automotive and consumer electronics markets (Furukawa, 1997). SPX Corp.'s Contech division began construction of a new $\$ 8.4$-million, die-casting facility in Pierceton, IN, which is expected to produce power steering components for the automotive industry (American Metal Market, 1997b). Ryobi Die Casting (USA) Inc. announced a major expansion at its Shelbyville, IN, plant that will add an estimated 25,000 to 27,000 tons ( 55 million to 60 million pounds) of annual production capability for light-alloy castings (Wrigley, 1997b).

JW Aluminum Co. reported that it had begun a 2 -year, $\$ 31$ million expansion project at its Mount Holly, SC, rolling mill that is expected to increase its capacity by $60 \%$ to 109,000 tons ( 240 million pounds) per year. This plant produces high-quality aluminum foil, fin stock, litho sheet, and coiled sheet products (Platt's Metals Week, 1997a).

Secondary.-Metal recovered from new and old scrap increased to 3.7 million tons in 1997, according to data derived by the USGS from its "Aluminum Scrap" survey. (See tables 3, 4, and 5.) Of the 93 companies and/or plants to which monthly or annual survey requests were sent, 66 responded, representing $86 \%$ of the total scrap consumed shown in table 4.

According to figures released by the Aluminum Association Inc., the Can Manufacturers Institute, and the Institute of Scrap Recycling Industries, 66.8 billion aluminum UBC's were recycled in the United States during 1997. The recycling rate, based on the number of cans shipped during the year, was $66.5 \%$, a modest
increase from the $63.5 \%$ recycling rate reported in 1996. According to the organizations' joint press release, aluminum beverage cans produced domestically in 1997 had an average $54.7 \%$ postconsumer recycled content, the highest recycled content percentage of all packaging materials.
During the year, there were several major acquisitions of recycling plants by Philip Services Corp., Wabash Alloys, and Imco Recycling.
Reynolds reported the sale of its Bellwood, VA, secondary recycling plant to Philip Metals Recovery (USA) Inc., a subsidiary of Philip Services Corp. The plant processes scrap aluminum into a deoxidizing agent used by the steel industry (Reynolds Metals Co., 1998). Philip Services also purchased Roth Brothers Smelting Corp. Prior to the sale, Roth Brothers' secondary aluminum smelter in Syracuse, NY, had begun an expansion program to increase production capacity from 74,000 tons per year to 110,000 tons of ingot per year. The expansion was expected to continue under the new ownership (Platt's Metals Week, 1997d).

In September, Wabash Alloys announced that it had purchased the 2,700-ton-per-month Tipton, IN, secondary aluminum smelter from U.S. Reduction Co. (Platt's Metals Week, 1997e). In late November, Wabash purchased most of the remaining major assets of U.S. Reduction. In this court-ordered auction, Wabash took over ownership of the secondary aluminum smelters in Marietta, PA, Checotah, OK, and Russellville, AL, as well as the equipment from the smelters in East Chicago, IL, and Toledo, OH. The \$29million purchase was expected to bring Wabash's rated capacity for the production of aluminum ingot to 545,000 tons ( 1.2 billion pounds) per year (Metal Bulletin, 1997e).
In January, Imco Recycling Inc. acquired Imsamet, a wholly owned subsidiary of EnviroSource Inc. The purchase included three aluminum recycling plants-Goodyear, AZ, Post Falls, ID, and Wendover, UT-and a $50 \%$ interest in a facility, near the Utah plant, that reclaims materials from salt cake, a byproduct of aluminum recycling (American Metal Market, 1997d). Earlier in the month, Imco purchased Rock Creek Aluminum Inc., a supplier of deoxidation products to the steel industry. Rock Creek's three plants in Cleveland, Elyria, and Rock Creek, OH, mechanically process about 68,000 tons ( 150 million pounds) per year of aluminum scrap and dross (Worden, 1997a). In September, Imco acquired Alchem Aluminum Inc., a privately owned producer of specification aluminum alloys for automobile manufacturers and their suppliers. The purchase included two secondary aluminum smelters in Coldwater, MI, with a combined annual capacity of approximately 135,000 tons ( 300 million pounds) of specification ingot and a new customer facility in Knoxville, TN. These acquisitions and other expansions were expected to increase Imco's processing capacity to about 1.2 million tons ( 2.6 billion pounds) per year (Platt's Metals Week, 1997b).
Superior Aluminum Alloys LLC, a subsidiary of OmniSource Corp., announced that construction had begun on a new secondary aluminum smelter in New Haven, IN. Upon completion in early 1998, the smelter was expected to have a production capacity of 54,000 to 68,000 tons ( 120 million to 150 million pounds) per year (Worden, 1997b).

Metal Exchange Corp.'s Continental Aluminum, a producer of
deoxidized aluminum for the steel industry, announced that it had begun construction of a secondary aluminum smelter in New Hudson, MI, for the production of specification aluminum ingot. Upon completion, the plant was expected to produce about 45,000 tons ( 100 million pounds) of ingot per year (Worden, 1997c).

Three Japanese companies, Toyota Tsusho America Inc. (50\%), Daiki International Trading Corp. (45\%), and Toyota Tsusho Corp. Ltd. (5\%), announced the formation of a joint venture to construct a new secondary aluminum smelter in Troy, MI, capable of producing 30,000 tons ( 66 million pounds) per year of aluminum ingot for the automotive industry. According to the companies, production is targeted for Bodine Aluminum Inc., Toyota Motor's St. Louis-based aluminum parts-casting subsidiary, which also has a plant in Troy (Wrigley, 1997c).

Crown Cork \& Seal Co. Inc. reported that it had exercised its option to purchase Golden Aluminum Co. from ACX Technologies, but retained option to return it to ACX within 2 years. Golden processes aluminum UBC scrap at its continuous caster sheet mills in Fort Lupton, CO, and San Antonio, TX (American Metal Market, 1997c).

## Consumption

The transportation industry, accounting for approximately 3 million tons ( $29 \%$ ) of total U.S. shipments of aluminum products, remained the largest domestic consumer of aluminum. The container and packaging industry consumed just over 2.2 million tons of aluminum in 1997. (See tables 6 and 7.)

With new casting applications leading the way, the North American automotive industry indicated that it planned to expand the use of aluminum in 1998 model cars and light-duty trucks. Depending on the number of vehicles produced, this could increase the net use of aluminum by more than 67,000 tons (149 million pounds) in 1998 compared with that of 1997. Chrysler, General Motors, and Toyota have all announced plans to use aluminum cylinder blocks and heads in many of their automotive engines. The new block- and head-casting uses for aluminum involve secondary aluminum alloys, including A319.1 and A380.1 with the 319 material accounting for most of the applications. An increase in the use of aluminum sheet alloys, including 6111 and 6022, has also been mentioned along with new applications for aluminum extrusions and forgings (Wrigley, 1997a).

Accuride Corp. and Kaiser have formed a joint venture, AKW L.P., to design, manufacture, and market aluminum wheels for the commercial transportation industry. AKW plans to introduce a new brand of forged aluminum wheels for medium and heavy trucks, trailers, RV's, buses, and other commercial equipment (Kaiser Aluminum \& Chemical Corp., 1997a).

## Stocks

Inventories of aluminum ingot, mill products, and scrap at reduction and other processing plants, as reported by the U.S. Department of Commerce, increased from a revised 1.86 million tons at yearend 1996 to 1.88 million tons at yearend 1997.

The LME reported that its U.S. warehouses held 325 tons of primary aluminum metal ingot at yearend 1997, a dramatic
decrease from the approximately 12,400 tons of metal held in these warehouses at yearend 1996. The LME also reported that aluminum alloy ingot at its U.S. warehouses at yearend 1997 totaled 7,260 tons, a significant decrease from the 20,100 tons of alloy held at yearend 1996.

The DLA began the sale of aluminum metal from the NDS in April 1997. By the end of the year, the DLA reported that almost the entire inventory of 57,000 tons (about 62,900 short tons) of aluminum metal had been sold, and the NDS inventory had decreased to 345 tons ( 380 short tons) of aluminum metal.

## Prices

The monthly average U.S. market price of primary aluminum metal, as reported by Platt's Metals Week, fluctuated during the year. The monthly average price began the year at 76.1 cents per pound and reached a high of 80.1 cents per pound in August. By December, the monthly average had fallen to a low for the year of 74.7 cents per pound. The average price for the year was 77.1 cents per pound, a moderate increase compared with the 1996 average annual price of 71.3 cents per pound.

The LME cash price for high-grade primary aluminum ingot followed the same general trend as the U.S. market price. The 1997 average annual LME cash price was 72.5 cents per pound.

Purchase prices for aluminum scrap, as quoted by American Metal Market (AMM), followed the general trend of primary ingot prices. However, scrap prices closed the year at slightly higher levels than those at the beginning of the year. The yearend price ranges for selected types of aluminum scrap were as follows: mixed low-copper-content aluminum clips, 56 to 57 cents per pound; old sheet and cast, 49 to 50 cents per pound; and clean, dry aluminum turnings, 50 to 51 cents per pound.

Aluminum producers' buying price range for processed and delivered UBC's, as quoted by AMM, fluctuated during the year. The price range began the year at 53 to 54 cents per pound, reached a high of 59 to 61 cents per pound in April and in August, and closed the year at 55 to 56 cents per pound. Resource Recycling published a monthly transaction price for aluminum UBC's in its Container Recycling Report. The average annual UBC transaction price for 1997 was 60.3 cents per pound, a moderate increase from the 1996 annual average of 54.7 cents per pound.

The yearend indicator prices, as published in AMM, for selected secondary aluminum ingots also increased compared with those of 1996 and were as follows: alloy 380 ( $1 \%$ zinc content), 81.31 cents per pound; alloy 360 ( $0.6 \%$ copper content), 86.53 cents per pound; alloy 413 ( $0.6 \%$ copper content), 86.35 cents per pound; and alloy $319,84.71$ cents per pound. Platt's Metals Week published an annual average U.S. price of 75.5 cents per pound for A-380 alloy ( $3 \%$ zinc content). The average annual LME cash price for a similar 380 alloy was 66 cents per pound.

## Foreign Trade

Total exports of aluminum from the United States increased in 1997 compared with those of 1996. Although exports of crude metal and alloys decreased, semifabricated materials and scrap exports increased compared with those of 1996. Canada, Mexico,
and Japan, in decreasing order of shipments, accounted for almost two-thirds of total U.S. exports. (See tables 8 and 9.)

Imports for consumption increased in 1997, reversing a downward trend that began in 1995. Canada remained the major source country, supplying about two-thirds of total imports. Russia remained the second largest supplier of aluminum materials. Imports of crude metal and alloys from Russia have stabilized in the 400,000-ton-per-year range over the last 3 years, following the rapid growth in shipments that occurred between 1991 and 1994. (See tables 10 and 11.)

## World Review

World production of primary aluminum metal increased 3\% in 1997 compared with that of 1996. (See table 12.) Strong demand for primary aluminum, tight supply, and rising premiums characterized the U.S. and European markets. By contrast, the financial turmoil in Asia began to take its toll on that area's aluminum market during the latter part of the year. As the financial and economic crises in Asia spread, the LME prices also came under pressure and began a downward slide in September that continued through the end of the year; this occurred despite a decrease in world inventories and strong growth in demand in the United States and Western Europe.

Unwrought primary aluminum inventories held by members of the IPAI decreased from 1.69 million tons at yearend 1996 to 1.64 million tons at yearend 1997. IPAI total metal inventories, including secondary aluminum, increased from 3.14 million tons at yearend 1996 to 3.16 million tons at yearend 1997.

Inventories of primary aluminum metal held by the LME decreased steadily during the first half of the year, increased briefly during the late summer and early autumn, before continuing its downward trend. By the end of the year, inventories had decreased to 622,000 tons from 951,000 tons at the end of 1996.

Australia.-Comalco Ltd. reported the commissioning of a third potline at its Boyne Island primary aluminum smelter. The $\$ 740$ million project included the construction of a new potline of 264 cells, a carbon-baking furnace, additional metal casting facilities and auxiliary equipment. The expansion was completed 6 months ahead of schedule and increased annual capacity at the smelter from 260,000 tons per year to 490,000 tons per year, making the smelter one of the largest in the world (van Os, 1997).

Tomago Aluminium Co. Pty. Ltd. reported that work was continuing on the upgrade of existing potlines at its 380,000-ton-per-year smelter in New South Wales. Upon completion of the work in mid-1998, the annual capacity of the primary aluminum smelter would increase to 440,000 tons. Tomago also announced that the joint-venture partners were looking at the feasibility of adding a fourth potline at Tomago that could increase capacity at the smelter to 660,000 tons per year by 2003 (Metal Bulletin, 1997d).

Brazil.-Alcan Aluminium Ltd. announced that it would invest approximately $\$ 350$ million over the next 3 years to expand and modernize aluminum rolling operations in Brazil to serve the rapidly growing South American market for aluminum beverage cans. In a two-phase expansion program, Alcan's Brazilian subsidiary, Alcan Alumínio do Brasil S.A. (Alcanbrasil), will
more than double production capacity at its Pindamonhangaba (Pinda) aluminum sheet rolling facility from 100,000 tons per year to 250,000 tons per year. The existing Pinda plant is already the largest aluminum rolling operation in Latin America and the only one capable of producing beverage can sheet. The first phase of the expansion will involve the installation of a tandem finishing mill for the existing hot mill and should be operational within 2 years. The second phase will include the addition of a second cold-rolling mill and associated equipment and is targeted for startup in 2000 (Alcan Aluminium Ltd., 1997b). As part of the expansion project, Alcanbrasil also constructed a 30,000-ton-peryear UBC recycling facility that was commissioned in February 1998 (Alcan Aluminium Ltd., 1998).

Canada.-Alcan announced its decision to proceed with the development of a new 375,000-ton-per-year primary aluminum smelter at Alma, Quebec. Preliminary planning for this $\$ 1.6-$ billion project was completed during 1997. Environmental clearance for the project was obtained from the Government of Quebec, and a long-term contract was reached for the supply of electricity from Hydro-Québec. Work at the site began in March 1998 and the first aluminum production was expected in the fall of 2000 (Alcan Aluminium Ltd., 1998).

Alcan also announced the restart of 22,000 tons per year of capacity at its primary aluminum smelter in Kitimat, British Columbia, which would return the smelter to its full operating capacity of 272,000 tons per year. The restart, which began in November, was one element of a legal agreement with the Government of British Columbia to settle the outstanding issues related to the Kemano Completion (hydroelectric) Project (Alcan Aluminium Ltd., 1998).

Wabash Alloys moved into a new secondary aluminum smelter complex in Mississauga, Ontario, which replaces its Toronto facility. The new smelter has an initial monthly capacity of 5,400 tons ( 12 million pounds) of specification aluminum alloys. The company reported that, if demand increased, the smelter capacity would be expanded to 9,100 tons ( 20 million pounds) per month (Worden, 1997d).

China.-Alcan and China National Non-Ferrous Metals Industry Corp. announced the signing of a Memorandum of Understanding to complete a detailed feasibility study on a proposed primary aluminum smelter and power complex at Hejin City, Shanxi Province. The project has received the consent of all relevant government departments and has been approved by the State Planning Commission. The feasibility study on the 240,000-ton-per-year smelter and dedicated power complex was expected to take approximately 12 to 18 months to complete (Alcan Aluminium Ltd., 1997a).

Shanghai Sigma Metals, China's largest secondary aluminum producer, announced plans to increase capacity at its secondary smelter in Shanghai from 7,000 tons per month to 11,000 tons per month of aluminum alloy ingot by the end of 1998. The company is a joint venture between Taiwan's Sigma Brothers Inc. and the local Shanghai government. Most of the alloy produced at this plant is destined for the automotive industry in Japan (Reed, 1997).

Dubai.-Dubai Aluminium Co. (Dubal) completed a \$503million expansion of its primary aluminum smelter 8 weeks ahead of schedule. The expansion project included a new 240-cell
potline, two new gas turbines, improvements to the carbon plant, and the construction of a new casthouse. The potline cell technology was developed jointly by Dubal and Comalco. The addition of this fifth potline increased capacity at the smelter from 245,000 tons per year to 375,000 tons per year (Metal Bulletin Monthly, 1997).

Egypt.-At the end of October, the Aluminium Co. of Egypt (Egyptalum) completed the installation of its new 50,000-ton-peryear potline at the Nag Hammadi primary aluminum smelter. This sixth potline, with 92 prebaked cells, increased capacity at the smelter to 230,000 tons per year. Egyptalum announced plans to gradually convert the smelter's original five Soderberg potlines to prebake technology over the next 5 years. Upon completion, the conversion was expected to add 60,000 to 70,000 tons of annual capacity to the smelter (Karpel, 1997).

France.-In mid-September, Pechiney announced plans to restart all of the company's 125,000 tons of idled primary aluminum production capacity by the end of 1998. By the end of 1997, capacity restarts of approximately 25,000 tons per year had taken place at the Bécancour smelter in Canada and the Saint-Jean-de Maurienne smelter in France. The remaining idled capacity is split between another potline at Saint-Jean-deMaurienne, two more smelters in France, one in the Netherlands, and one in Greece (Mining Journal, 1997b).

Hungary.-Aluminum Company of America (Alcoa) opened a new plant in Székesfehérvár, 80 kilometers southwest of Budapest, for the production of forged aluminum truck wheels. The plant was designed to serve Alcoa's European truck wheel customers and those in Brazil and Australia who require European-style wheels (Aluminum Company of America, 1998).

Iceland.-Icelandic Aluminium Co. Ltd., a subsidiary of Alusuisse-Lonza Holding AG, officially opened a third potline at its Straumsvik primary aluminum smelter. The new 160-cell potline increased the smelter's annual capacity from 100,000 tons to 162,000 tons (Hotter, 1997).

Iran.-In June, the first 30,000 tons per year of capacity was commissioned at Almahdi Aluminium Corp.'s greenfield smelter in Bandar Abbas. Capacity at the smelter was expected to be increased gradually until the 110,000 -ton-per-year potline was fully commissioned. A second 110,000-ton-per year potline has been planned (Metal Bulletin, 1997c).

Japan.-Japan's aluminum can recycling rate hit a record high of $70.2 \%$ in the year ended March 31, up from $65.7 \%$ in the previous 12-month period. The Japan Aluminum Can Recycling Association estimated that 190,000 tons of aluminum cans wererecycled versus total sales of 271,000 tons of aluminum cans (American Metal Market, 1997e).

Mexico.-Wabash Alloys has begun construction of a new secondary aluminum smelter at Monclova in northern Mexico with a planned capacity of 2,700 tons ( 6 million pounds) per month of aluminum alloys, to be expanded to between 4,500 and 5,400 tons ( 10 to 12 million pounds) per month, if demand increases. The smelter is scheduled to begin production in the first half of 1998. Wabash also announced that it has negotiated a 10year contract with Teksid Aluminio de Mexico to provide molten 319 alloy to Teksid's foundry located near the new smelter (Platt's Metals Week, 1997f).

Nigeria.-The Aluminium Smelting Co. of Nigeria (Alscon)
announced that production has begun at its 193,000-ton-per-year Ikot Abasi primary aluminum smelter. Startup of one line began in late 1997, and it was operating at $16 \%$ of its 96,500 -ton-peryear capacity at yearend. Alscon is joint venture between the Nigerian government (70\%), Ferrostaal AG of Germany (20\%), and Reynolds Metals (10\%) (Reynolds Metals Co., 1998).

Norway.-Norsk Hydro AS announced that it planned to restart all previously idled primary aluminum smelting capacity (70,000 tons per year) by the end of 1997. In addition, brownfield expansions at the Karmøy smelter ( 35,000 tons per year) and Årdal smelter ( 12,000 tons per year) were expected to be operational by the end of the year. Capacity at these two smelters would increase to 267,000 tons per year at Karmøy and 204,000 tons per year at Årdal (Nurse, 1997).

Romania.-The 265,000-ton-per-year primary aluminum smelter, Alro Slatina, has completed the first phase of its modernization program. With the technological support of Pechiney, the upgrade of one potline reduced environmental emissions and raised dust extraction efficiency from $68 \%$ to $98 \%$. A second potline is scheduled to be upgraded, and there are plans to modernize the entire plant, decreasing power consumption and gas emissions, by 2005 (Standish, 1997).

Russia.-AluminProduct ImpEx Ltd., a joint-venture company formed by Reynolds and Sayansk Aluminium Zavod, has signed an agreement to supply primary aluminum ingot to Samara Metallurgical Company (Sameco) for conversion into beverage can stock. The agreement calls for AluminProduct to supply primary aluminum to Sameco's rolling plant in Samara where it will be manufactured initially into aluminum can end, tab, and body stock for customers in Asia and the Middle East. AluminProduct also plans to ship can stock to customers in the Commonwealth of Independent States as the aluminum beverage can industry develops there (Reynolds Metals Co., 1997).

South Africa.-Gencor of South Africa announced that it will restructure its assets into two separate companies by transferring its base metal and coal assets to a new company to be called Billiton Plc. and retaining its precious metals assets in Gencor Ltd. The new Billiton will be listed on the London Stock exchange and will have an international portfolio held in six main divisions: aluminum, steel and ferroalloys, coal, titanium, base metals, and nickel (Mining Journal, 1997a).

Alusaf Ltd., a subsidiary of Billiton, is conducting a feasibility study for the environmental upgrade of potrooms B and C at its 170,000-ton-per-year Bayside smelter. Potroom A has already been modernized to meet environmental standards. The company is also reported to be upgrading the casthouse at Bayside to produce value-added products such as rolling slab, extrusion billet, electrical conductor rods, and rim alloy (Metal Bulletin, 1997a).

Spain.-After approval by the European Commission and the Spanish government, Alcoa completed the purchase of Inespal S.A., the state-owned aluminum producer. The purchase includes substantially all of Inespal's businesses (Aluminum Company of America, 1998). The businesses include the 1.1-million-ton-peryear alumina refinery at San Ciprian; three primary aluminum smelters, at San Ciprian, La Coruna, and Aviles, with a combined capacity of 365,000 tons per year; three rolling mills, at Amorebieta, Alicante, and Sabinanigo, with a combined capacity
of 220,000 tons per year; two extrusion plants, at Noblejas and La Coruna, with a combined annual capacity of 29,000 tons, and an administrative center in Madrid (Aluminum Company of America, 1997).

Thailand.-Mitsubishi Aluminum Co. and Muang-Thong Aluminium Industry Co. have formed a joint venture to construct and manage a plant near Bangkok that will produce extruded aluminum heat exchanger components for the automotive industry. Initially, the new company, Muang-Max (Thailand) Co., will have a capacity of 180 tons per month when commercial production begins in mid-1998 (Metal Bulletin, 1997b).

United Kingdom.-The recycling rate for aluminum UBC's in 1996 increased to $31 \%$, according to the Aluminium Can Recycling Association, London. Approximately 1.5 billion UBC's, or about 24,000 tons, were collected for recycling (American Metal Market, 1997a).

## Outlook

Despite the economic crisis in Asia, which began in 1997, the demand for aluminum in the United States and Western Europe continues to show strength. U.S. demand remains strong and demand in Western Europe has been described as stable. World production is expected to increase as previously idled capacity continues to come back on-stream and smelter expansions are being planned or initiated. Based on the growth indicators for the aluminum industry, prior to the downturns in the Asian economies, an increase in world production capacity appeared to be required in the next couple of years. Now, however, the timetable for these increases may have to be adjusted outward until the demand for aluminum in the Asian markets recovers.

## References Cited

33 Metal Producing, 1997, Noranda's smelter modernization detailed: 33 Metal Producing, v. 35, no. 10, p. 16.
Alcan Aluminium Ltd., 1997a, Alcan Aluminium Limited announces signing of a memorandum of understanding on feasibility study for Chinese smelter and power complex: Montreal, Canada, Alcan Aluminium Ltd. press release, November 27, 1 p.
-1997b, Alcan Aluminium Limited announces US\$350-million investment in Brazil: Montreal, Canada, Alcan Aluminium Ltd. press release, April 22, 1 p.
_-1998, Alcan annual report 1997: Montreal, Canada, Alcan Aluminium Ltd., 65 p.
Alumax Inc., 1997a, Alumax Extrusions to expand capacity with model plant built for the future: Atlanta, GA, Alumax news, October 2, 2 p.
-1997b, Alumax invests $\$ 18$ million in aluminum billet expansion: Atlanta, GA, Alumax news, September 16, 2 p.
Aluminum Company of America, 1997, Alcoa to acquire Spanish aluminum producer Inespal: Pittsburgh, PA, Aluminum Company of America press release, July 29, 1 p .
-1998, Alcoa annual report 1997: Pittsburgh, PA, Aluminum Company of America, 63 p.
American Metal Market, 1997a, British UBC recycling climbs for eighth year: American Metal Market, v. 105, no. 106, June 3, p. 10.
-1997b, Contech starts work on new die-casting plant: American Metal Market, v. 105, no. 89, May 8, p. 6.

- 1997c, Crown Cork takes over Golden: American Metal Market, v. 105, no. 45, March 6, p. 12.
__ 1997d, Imco closes deal on Imsamet purchase: American Metal Market, v. 105, no. 17, January 24, p. 7.
_1997e, Japan's can recycling rate hits record high: American Metal Market, v. 105, no. 118, June 19, p. 7.

Furukawa, Tsukasa, 1997, Mitsui sets opening of US die cast plant: American Metal Market, v. 105, no. 82, April 29, p. 2.
Hotter, Andrea, 1997, More from the land of ice and fire: Metal Bulletin Monthly, no. 324, December, p. 64-67.
Kaiser Aluminum \& Chemical Corp., 1997a, Accuride and Kaiser Aluminum formalize partnership to form AKW L.P.: Houston, TX, Kaiser Aluminum \& Chemical Corp. press release, May 5, 2 p.
-_1997b, Kaiser Aluminum to consolidate forgings business into two facilities, resulting in shut down of forgings operations at Erie, Pennsylvania, plant; separate joint venture to continue at Erie: Houston, TX, Kaiser Aluminum \& Chemical Corp. press release, July 21, 2 p.
Karpel, Steve, 1997, Egyptalum prepares for new markets: Metal Bulletin Monthly, no. 318, June, p. 62-64.
Metal Bulletin, 1997a, Alusaf conducts feasibility study at Bayside: Metal Bulletin, no. 8228, November 13, p. 5.
_1997b, Extrusion joint venture to enter Thailand: Metal Bulletin, no. 8184, June 5, p. 6.
-1997c, Rafsanjani inaugurates Almahdi smelter: Metal Bulletin, no. 8186, June 12, p. 5.
_-1997d, Tomago considering fourth potline: Metal Bulletin, no. 8233, December 1, p. 5.
_-1997e, Wabash Alloys secures US Reduction at auction: Metal Bulletin, no. 8234, December 4, p. 11.
Metal Bulletin Monthly, 1997, Falcon project on stream ahead of time: Metal Bulletin Monthly, no. 315, March, p. 12-15.
Mining Journal, 1997a, New Billiton to acquire QNI: Mining Journal, v. 328, no. 8434, June 20, p. 481-482.
_-1997b, Pechiney restart plan: Mining Journal, v. 329, no. 8459, December 12, p. 487.

Nurse, Milton, 1997, Hydro continues to grow: Metal Bulletin Monthly Supplement, September, p. 41-45.
Ormet Primary Aluminum Corp., 1997, Ormet Primary Aluminum Corp. announces 10-year energy management agreement with CNG: Wheeling, WV, Ormet Primary Aluminum Corp. press release, June 17,1 p. Platt's Metals Week, 1997a, Aluminum sheet mill JW Aluminum to expand $60 \%$ : Platt's Metals Week, v. 68, no. 29, July 21, p. 10.
_1997b, Imco Recycling to acquire US secondary Alchem Aluminum: Platt's Metals Week, v. 68, no. 38, September 22, p. 11-12.
_-1997c, Noranda labor deal assures customers: Platt's Metals Week, v. 68, no. 13, March 31, p. 9-10.
_-1997d, Roth Brothers sold to Philip, new aluminum powerhouse: Platt's Metals Week, v. 68, no. 28, July 14, p. 4.
_-1997e, US secondary Wabash buys US Reduction's Tipton plant: Platt's Metals Week, v. 68, no. 38, September 22, p. 12-13.
_1997f, Wabash Alloys plans Mexican smelter near Teksid: Platt's Metals Week, v. 68, no. 8, February 24, p. 2, 10.
Reed, Camila, 1997, Sigma Metals to expand secondary aluminium output: Metal Bulletin, no. 8225, November 3, p. 12.
Reynolds Metals Co., 1997, Reynolds Metals joint venture company and Sameco sign agreement to produce beverage can stock: Richmond, VA, Reynolds Metals Co. press release, September 26, 1 p.
-1998, Reynolds Metals Co. 10-K report 1997: Securities and Exchange Commission, 77 p.
Standish, Alex, 1997, Alro proceeds with smelter modernization: Metal Bulletin, no. 8190, June 26, p. 6.
van Os, John, 1997, Boyne Island expansion starts up: Metal Bulletin Monthly Supplement, September, p. 23-27.
Worden, Edward, 1997a, Imco to acquire Rock Creek: American Metal Market, v. 105, no. 4, January 7, p. 10.
_-1997b, OmniSource picks Indiana smelter site: American Metal Market, v. 105, no. 130, July 8, p. 9.
-1997c, Secondary smelter joins crowd: American Metal Market, v. 105, no. 118, June 19, p. 1.
-1997d, Wabash Alloys moving to new Ontario facility: American Metal Market, v. 105, no. 8, January 13, p. 8.
Wrigley, Al, 1997a, Detroit still finding aluminum add-ons: American Metal Market, v. 105, no. 165, August 26, p. 1, 9.
-1997b, Ryobi boosts capacity for aluminum castings: American Metal Market, v. 105, no. 180, September 17, p. 2.
-1997c, US smelter planned by Japanese group: American Metal Market, v. 105, no. 102, May 28, p. 1.

## SOURCES OF INFORMATION

## U.S. Geological Survey Publications

Aluminum. Ch. in Mineral Commodity Summaries, annual. ${ }^{1}$ Aluminum. Mineral Industry Surveys, monthly. ${ }^{1}$

[^0]Aluminum and Bauxite. Ch. in United States mineral resources, U.S. Geological Survey Professional Paper 820, 1973.

Bauxite and Alumina. Ch. in Mineral Commodity Summaries, annual. ${ }^{1}$

Bauxite and Alumina. Mineral Industry Surveys, quarterly. ${ }^{1}$
World bauxite resources, U.S. Geological Survey Professional Paper 1076-B, 1986.

## Other

Aluminum Association Inc. Aluminum Statistical Review, annual.

Alumina Plants Worldwide, U.S. Bureau of Mines, 1993.
Bauxite Mines Worldwide, U.S. Bureau of Mines, 1994.
Primary Aluminum Plants Worldwide, U.S. Bureau of Mines, 1990.

TABLE 1
SALIENT ALUMINUM STATISTICS 1/
(Thousand metric tons, unless otherwise specified)

|  | 1993 | 1994 | 1995 | 1996 | 1997 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| United States: |  |  |  |  |  |
| Primary production | 3,695 | 3,299 | 3,375 | 3,577 | 3,603 |
| Value (million dollars) | \$4,340 | \$5,180 | \$6,390 | \$5,630 | \$6,120 |
| Price (average cents per pound) |  |  |  |  |  |
| U.S. market (spot) | 53.3 | 71.2 | 85.9 | 71.3 | 77.1 |
| Inventories (December 31) |  |  |  |  |  |
| Aluminum industry $2 /$ | 1,980 | 2,070 | 2,000 | 1,860 r/ | 1,880 |
| LME stocks in U.S. warehouses | 168 | 16 | 14 | 12 | (3/) |
| National Defense Stockpile | 57 | 57 | 57 | 57 | (3/) |
| Secondary recovery 4/ | 2,940 | 3,090 | 3,190 | 3,310 r/ | 3,690 |
| New scrap | 1,310 | 1,580 | 1,680 | 1,730 r/ | 2,160 |
| Old scrap | 1,630 | 1,500 | 1,510 | 1,580 r/ | 1,530 |
| Exports (crude and semicrude) | 1,210 | 1,370 | 1,610 | 1,500 | 1,570 |
| Imports for consumption (crude and semicrude) | 2,540 | 3,380 | 2,980 r/ | 2,810 | 3,080 |
| Aluminum industry shipments 5/ | 7,300 | 8,160 | 8,260 | 8,330 r/ | 8,880 |
| Supply, apparent 6/ | 7,920 | 8,460 | 8,010 | 8,330 r/ | 8,850 |
| Consumption, apparent 7/ | 6,600 | 6,880 | 6,320 | 6,600 r/ | 6,690 |
| World: Production | 19,800 | 19,200 | 19,700 r/ | 20,800 r/ | 21,400 e/ |

e/ Estimated. r/ Revised.
1/ Data are rounded to three significant digits, except "Primary production" and "prices."
2/ Includes ingot, semifabricated material, and scrap. Data from Current Industrial Reports, Series M33-D, U.S. Department of Commerce, Bureau of the Census.
3/ Less than $1 / 2$ unit.
4/ Metallic recovery from purchased, tolled, or imported new and old scrap expanded for full industry coverage.
5/ Shipped to domestic industry.
6/ Defined as domestic primary metal production + secondary recovery + imports - exports + adjustments for Government and industry stock changes.
7/ Apparent supply less recovery from purchased new scrap.

TABLE 2
PRIMARY ANNUAL ALUMINUM PRODUCTION CAPACITY IN THE UNITED STATES, BY COMPANY 1/

| Company | Yearend capacity (thousand metric tons) |  | 1997 ownership (percent) |
| :---: | :---: | :---: | :---: |
|  | 1996 | 1997 |  |
| Alcan Aluminum Corp.: |  |  |  |
| Sebree, KY | 186 | 186 | Alcan Aluminum Ltd., 100\%. |
| Alumax Inc.: |  |  |  |
| Ferndale, WA (Intalco) | 272 | 272 | Alumax Inc., $61 \%$; Mitsui \& Co., $23 \%$; TosTem Corp., $9 \%$; YKK Corp., 7\%. |
| Frederick, MD (Eastalco) | 174 | 174 | Do. |
| Mount Holly, SC | 205 | 205 | Alumax, 50.3\%; Century Aluminum Co., 26.7\%; Glencore |
| Total | 651 | 651 | Primary Aluminum Co., 23\%. |
| Aluminum Co. of America: 2/ |  |  |  |
| Alcoa, TN | 210 | 210 | Aluminum Co. of America, 100\%. |
| Badin, NC | 115 | 115 | Do. |
| Evansville, IN (Warrick) | 300 | 300 | Do. |
| Massena, NY | 125 | 125 | Do. |
| Rockdale, TX | 315 | 315 | Do. |
| Wenatchee, WA | 220 | 220 | Do. |
| Total | 1,290 | 1,290 |  |
| Century Aluminum Co.: |  |  |  |
| Ravenswood, WV | 168 | 168 | Century Aluminum Co., 100\%. |
| Columbia Falls Aluminum Co.: |  |  |  |
| Columbia Falls, MT | 168 | 168 | Montana Aluminum Investors Corp., 100\%. |
| Goldendale Aluminum Co.: |  |  |  |
| Goldendale, WA | $160 \mathrm{r} /$ | 160 | Private interest, $60 \%$; employees, $40 \%$. |
| Kaiser Aluminum \& Chemical Corp.: |  |  |  |
| Mead, WA (Spokane) | 200 | 200 | MAXXAM Inc., $100 \%$. |
| Tacoma, WA | 73 | 73 | Do. |
| Total | 273 | 273 |  |
| NSA: |  |  |  |
| Hawesville, KY | 186 | 186 | Southwire Co., 100\%. |
| Noranda Aluminum Inc.: |  |  |  |
| New Madrid, MO | 215 | 215 | Noranda Mines Ltd., 100\%. |
| Northwest Aluminum Corp.: |  |  |  |
| The Dalles, OR | 82 | 82 | Private interests, $100 \%$. |
| Ormet Corp.: |  |  |  |
| Hannibal, OH | 256 | 256 | Ormet Corp., 100\%. |
| Reynolds Metals Co.: |  |  |  |
| Longview, WA | 204 | 204 | Reynolds Metals Co., 100\%. |
| Massena, NY | 123 | 123 | Do. |
| Troutdale, OR | 121 | 121 | Do. |
| Total | 448 | 448 |  |
| Vanalco Inc.: |  |  |  |
| Vancouver, WA | 116 | 116 | Vanalco Inc., 100\%. |
| Grand total | 4,190 r/ | 4,190 |  |
| r/ Revised. |  |  |  |
| 1/ Data are rounded to three significant <br> 2/ Individual plant capacities are U.S. | not add to urvey estim | shown. based on | y reported total. |

TABLE 3
U.S. CONSUMPTION OF AND RECOVERY FROM PURCHASED NEW

AND OLD ALUMINUM SCRAP, 1/ BY CLASS $2 /$
(Metric tons)

| Class | Consumption | Calculated recovery |  |
| :---: | :---: | :---: | :---: |
|  |  | Aluminum | Metallic |
| 1996: |  |  |  |
| Secondary smelters | 1,460,000 r/ | 1,050,000 r/ | 1,120,000 r/ |
| Integrated aluminum companies | 1,410,000 | 1,170,000 | 1,250,000 |
| Independent mill fabricators | 709,000 | 613,000 | 654,000 r/ |
| Foundries | 95,300 | 78,500 | 84,400 |
| Other consumers | 9,910 | 8,730 | 8,770 r/ |
| Total | 3,680,000 r/ | 2,920,000 r/ | 3,120,000 r/ |
| Estimated full industry coverage | 3,910,000 r/ | 3,090,000 r/ | 3,310,000 r/ |
| 1997: |  |  |  |
| Secondary smelters | 1,750,000 | 1,240,000 | 1,330,000 |
| Integrated aluminum companies | 1,470,000 | 1,230,000 | 1,310,000 |
| Independent mill fabricators | 812,000 | 707,000 | 756,000 |
| Foundries | 73,900 | 60,700 | 65,400 |
| Other consumers | 10,300 | 9,440 | 9,470 |
| Total | 4,120,000 | 3,240,000 | 3,470,000 |
| Estimated full industry coverage | 4,380,000 | 3,450,000 | 3,690,000 |

r/ Revised.
1/ Excludes recovery from other than aluminum-base scrap.
2/ Data are rounded to three significant digits; may not add to totals shown.

TABLE 4
U.S. STOCKS, RECEIPTS, AND CONSUMPTION OF PURCHASED NEW AND OLD ALUMINUM SCRAP AND SWEATED PIG IN 1997 1/ 2/
(Metric tons)

| Class of consumer and type of scrap | Stocks, Jan. 1 | Net receipts 3/ | Consumption | Stocks, <br> Dec. 31 |
| :---: | :---: | :---: | :---: | :---: |
| Secondary smelters: |  |  |  |  |
| New scrap: |  |  |  |  |
| Solids | 7,440 r/ | 272,000 | 273,000 | 6,020 |
| Borings and turnings | 5,450 r/ | 278,000 | 271,000 | 11,700 |
| Dross and skimmings | 3,320 r/ | 417,000 | 417,000 | 3,030 |
| Other 4/ | 7,950 r/ | 223,000 | 228,000 | 3,660 |
| Total | 24,200 r/ | 1,190,000 | 1,190,000 | 24,400 |
| Old scrap: |  |  |  |  |
| Castings, sheet, clippings | 22,500 r/ | 355,000 | 353,000 | 25,000 |
| Aluminum-copper radiators | 767 r/ | 16,100 | 15,600 | 1,290 |
| Aluminum cans 5/ | 2,500 r/ | 87,600 | 88,100 | 1,990 |
| Other 6/ | 1,350 r/ | 93,400 | 93,000 | 1,750 |
| Total | 27,100 r/ | 552,000 | 549,000 | 30,000 |
| Sweated pig | 1,240 r/ | 11,900 | 10,700 | 2,400 |
| Total secondary smelters | 52,500 r/ | 1,750,000 | 1,750,000 | 56,800 |
| Integrated aluminum companies, foundries, independent mill fabricators, other consumers: |  |  |  |  |
| New scrap: |  |  |  |  |
| Solids | 27,000 r/ | 934,000 | 945,000 | 16,400 |
| Borings and turnings | 376 r/ | 28,100 | 28,200 | 259 |
| Dross and skimmings | 233 r/ | 11,000 | 10,900 | 347 |
| Other 4/ | 11,900 | 254,000 | 256,000 | 9,590 |
| Total | 39,500 r/ | 1,230,000 | 1,240,000 | 26,600 |
| Old scrap: |  |  |  |  |
| Castings, sheet, clippings | 7,210 r/ | 239,000 | 235,000 | 11,300 |
| Aluminum-copper radiators | $528 \mathrm{r} /$ | 9,750 | 9,760 | 515 |
| Aluminum cans | 26,000 r/ | 862,000 | 861,000 | 26,700 |
| Other 6/ | $480 \mathrm{r} /$ | 16,700 | 17,100 | 139 |
| Total | 34,200 r/ | 1,130,000 | 1,120,000 | 38,700 |
| Sweated pig | $325 \mathrm{r} /$ | 4,220 | 4,430 | 117 |
| Total intergrated aluminum companies, etc. | 74,100 | 2,360,000 | 2,370,000 | 65,500 |
| All scrap consumed: |  |  |  |  |
| New scrap: |  |  |  |  |
| Solids | 34,500 r/ | 1,210,000 | 1,220,000 | 22,500 |
| Borings and turnings | 5,830 r/ | 306,000 | 300,000 | 11,900 |
| Dross and skimmings | 3,550 r/ | 428,000 | 428,000 | 3,380 |
| Other 4/ | 19,800 r/ | 477,000 | 484,000 | 13,300 |
| Total | 63,700 r/ | 2,420,000 | 2,430,000 | 51,000 |
| Old scrap: |  |  |  |  |
| Castings, sheet, clippings | 29,700 r/ | 594,000 | 587,000 | 36,300 |
| Aluminum-copper radiators | 1,300 r/ | 25,900 | 25,400 | 1,810 |
| Aluminum cans | 28,500 r/ | 949,000 | 949,000 | 28,700 |
| Other 6/ | 1,830 r/ | 110,000 | 110,000 | 1,890 |
| Total | 61,400 r/ | 1,680,000 | 1,670,000 | 68,700 |
| Sweated pig | 1,560 r/ | 16,100 | 15,200 | 2,520 |
| Total of all scrap consumed | 127,000 r/ | 4,110,000 | 4,120,000 | 122,000 |

r/ Revised.
1/ Includes imported scrap. According to reporting companies, $17.38 \%$ of total receipts of aluminum-base scrap, or 715,173 metric tons, was received on toll arrangements.
2/ Data are rounded to three significant digits; may not add to totals shown.
3/ Includes inventory adjustment.
4/ Includes data on foil, can stock clippings, and other miscellaneous.
5/ Used beverage cans toll treated for primary producers are included in secondary smelter tabulation.
6/ Includes municipal wastes (includes litter) and fragmentized scrap (auto shredder).

TABLE 5
PRODUCTION AND SHIPMENTS OF SECONDARY ALUMINUM ALLOYS BY
INDEPENDENT SMELTERS IN THE UNITED STATES 1/
(Metric tons)


TABLE 6
DISTRIBUTION OF END-USE SHIPMENTS OF ALUMINUM PRODUCTS IN THE UNITED STATES, BY INDUSTRY 1/

| Industry | 1996 |  | 1997 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity (thousand metric tons) | $\begin{gathered} \text { Percent } \\ \text { of } \\ \text { grand total } \\ \hline \end{gathered}$ | Quantity (thousand metric tons) | $\begin{gathered} \text { Percent } \\ \text { of } \\ \text { grand total } \\ \hline \end{gathered}$ |
| Containers and packaging | 2,180 | 22.6 | 2,220 | 21.7 |
| Building and construction | 1,330 r/ | 13.8 | 1,320 | 12.9 |
| Transportation | 2,640 r/ | 27.5 | 2,990 | 29.2 |
| Electrical | 671 r/ | 7.0 | 708 | 6.9 |
| Consumer durables | 655 r/ | 6.8 | 694 | 6.8 |
| Machinery and equipment | 569 r/ | 5.9 | 626 | 6.1 |
| Other markets | 291 r/ | 3.0 | 318 | 3.1 |
| Total to domestic users | 8,330 r/ | 86.6 | 8,880 | 86.8 |
| Exports e/ | 1,290 | 13.4 | 1,360 | 13.2 |
| Grand total | 9,610 r/ | 100.0 | 10,200 | 100.0 |

e/ Estimated. r/ Revised.
1/ Data are rounded to three significant digits; may not add to totals shown.
Source: The Aluminum Association Inc.

TABLE 7
U.S. NET SHIPMENTS OF ALUMINUM WROUGHT AND CAST PRODUCTS, BY PRODUCERS 1/2/
(Thousand metric tons)

|  | 1996 | 1997 p/ |
| :---: | :---: | :---: |
| Wrought products: |  |  |
| Sheet, plate, foil | 4,430 r/ | 4,640 |
| Rod, bar, pipe, tube, shapes | 1,540 r/ | 1,710 |
| Rod, wire, cable | $350 \mathrm{r} /$ | 366 |
| Forgings (including impacts) | $99 \mathrm{r} /$ | 96 |
| Powder, flake, paste | $53 \mathrm{r} /$ | 63 |
| Total | 6,480 r/ | 6,870 |
| Castings: |  |  |
| Sand | 180 | NA |
| Permanent and semipermanent mold | 473 | NA |
| Die | 612 | NA |
| Other | 121 | NA |
| Total | 1,390 | NA |
| Grand total | 7,860 | NA |

p/ Preliminary. r/ Revised. NA Not available.
1/ Net shipments derived by subtracting the sum of producers' domestic receipts of each mill shape from the domestic industry's gross shipments of that shape.
2/ Data are rounded to three significant digits; may not add to totals shown.
Source: U.S. Department of Commerce.

TABLE 8
U.S. EXPORTS OF ALUMINUM, BY COUNTRY 1/

| Country or territory | Metals and alloys, crude |  | Plates, sheets, bars, etc. 2/ |  | Scrap |  | Total |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity (metric tons) | Value (thousands) | Quantity (metric tons) | Value (thousands) | $\begin{gathered} \text { Quantity } \\ \text { (metric tons) } \end{gathered}$ | Value (thousands) | Quantity (metric tons) | Value (thousands) |
| 1996: |  |  |  |  |  |  |  |  |
| Armenia | -- | -- | 23 | \$99 | -- | -- | 23 | \$99 |
| Brazil | 101 | \$380 | 22,500 | 77,100 | 129 | \$156 | 22,800 | 77,700 |
| Canada | 131,000 | 191,000 | 352,000 | 955,000 | 61,500 | 63,400 | 544,000 | 1,210,000 |
| France | 418 | 1,810 | 4,070 | 23,300 | 24 | 55 | 4,510 | 25,100 |
| Georgia | -- | -- | 7 | 47 | -- | -- | 7 | 47 |
| Germany | 343 | 1,170 | 21,900 | 30,600 | 190 | 216 | 22,400 | 31,900 |
| Hong Kong | 3,170 | 6,100 | 13,200 | 40,500 | 41,600 | 52,800 | 57,900 | 99,400 |
| Italy | 35 | 325 | 3,280 | 16,400 | 80 | 79 | 3,390 | 16,800 |
| Japan | 188,000 | 307,000 | 30,400 | 168,000 | 54,900 | 67,600 | 273,000 | 543,000 |
| Korea, Republic of | 20,500 | 36,200 | 22,000 | 93,200 | 37,800 | 42,400 | 80,200 | 172,000 |
| Latvia | -- | -- | 33 | 14 | -- | -- | 33 | 14 |
| Mexico | 48,000 | 80,400 | 105,000 | 333,000 | 17,100 | 21,300 | 170,000 | 435,000 |
| Netherlands | 410 | 432 | 1,710 | 8,740 | 375 | 458 | 2,500 | 9,630 |
| Philippines | 1,280 | 2,130 | 1,220 | 6,510 | 179 | 123 | 2,680 | 8,770 |
| Russia | 15 | 274 | 1 | 12 | -- | -- | 16 | 286 |
| Saudi Arabia | 32 | 40 | 18,900 | 53,900 | -- | -- | 18,900 | 53,900 |
| Singapore | 205 | 873 | 3,170 | 12,300 | 14 | 18 | 3,390 | 13,200 |
| South Africa | 13 | 105 | 1,500 | 5,520 | -- | -- | 1,520 | 5,620 |
| Taiwan | 8,650 | 14,800 | 12,800 | 45,700 | 48,200 | 42,100 | 69,600 | 103,000 |
| Thailand | 6,300 | 11,000 | 4,680 | 15,100 | 868 | 1,310 | 11,800 | 27,500 |
| Turkmenistan | -- | -- | -- | -- | -- | -- | -- | -- |
| Ukraine | -- | -- | 1 | 19 | -- | -- | 1 | 19 |
| United Kingdom | 706 | 4,550 | 18,300 | 86,700 | 12,700 | 17,400 | 31,700 | 109,000 |
| Venezuela | 46 | 173 | 11,600 | 33,600 | 418 | 424 | 12,100 | 34,200 |
| Other | 8,120 | 22,600 | 111,000 | 382,000 | 44,300 | 45,200 | 164,000 | 450,000 |
| Total | 417,000 | 682,000 | 760,000 | 2,390,000 | 320,000 | 355,000 | 1,500,000 | 3,420,000 |
| 1997: |  |  |  |  |  |  |  |  |
| Armenia | -- | -- | -- | -- | -- | -- | -- | -- |
| Brazil | 90 | 340 | 75,600 | 225,000 | 13 | 79 | 75,700 | 226,000 |
| Canada | 155,000 | 240,000 | 394,000 | 1,080,000 | 86,700 | 99,800 | 636,000 | 1,420,000 |
| France | 287 | 1,440 | 5,740 | 34,100 | 9 | 91 | 6,030 | 35,600 |
| Georgia | -- | -- | 3 | 20 | -- | -- | 3 | 20 |
| Germany | 530 | 1,750 | 8,930 | 34,000 | 395 | 400 | 9,860 | 36,200 |
| Hong Kong | 4,080 | 7,460 | 20,800 | 55,700 | 31,700 | 43,300 | 56,500 | 106,000 |
| Italy | 57 | 252 | 3,090 | 12,000 | 20 | 48 | 3,170 | 12,300 |
| Japan | 95,300 | 160,000 | 37,600 | 162,000 | 35,400 | 47,400 | 168,000 | 370,000 |
| Korea, Republic of | 14,300 | 27,300 | 28,600 | 108,000 | 33,800 | 42,600 | 76,700 | 178,000 |
| Latvia | -- | -- | -- | -- | -- | -- | -- | -- |
| Mexico | 63,000 | 113,000 | 102,000 | 293,000 | 33,400 | 45,600 | 198,000 | 451,000 |
| Netherlands | 85 | 190 | 1,530 | 8,350 | 67 | 76 | 1,680 | 8,610 |
| Philippines | 226 | 415 | 3,140 | 11,900 | 641 | 403 | 4,010 | 12,800 |
| Russia | 18 | 34 | 41 | 164 | 5 | 22 | 63 | 220 |
| Saudi Arabia | 42 | 32 | 18,100 | 43,500 | -- | -- | 18,200 | 43,600 |
| Singapore | 190 | 529 | 3,220 | 34,100 | 107 | 270 | 3,510 | 34,900 |
| South Africa | 179 | 2,720 | 267 | 1,580 | -- | -- | 446 | 4,300 |
| Taiwan | 9,070 | 16,300 | 14,500 | 46,800 | 61,800 | 64,600 | 85,400 | 128,000 |
| Thailand | 2,050 | 3,870 | 8,480 | 21,100 | 1,060 | 1,650 | 11,600 | 26,700 |
| Turkmenistan | (3/) | 3 | -- | -- | -- | -- | (3/) | 3 |
| Ukraine | -- | -- | 8 | 34 | -- | -- | 8 | 34 |
| United Kingdom | 1,460 | 13,100 | 14,600 | 75,600 | 4,760 | 9,090 | 20,800 | 97,800 |
| Venezuela | 96 | 581 | 9,740 | 27,300 | 383 | 523 | 10,200 | 28,400 |
| Other | 5,820 | 15,600 | 132,000 | 471,000 | 47,300 | 49,800 | 185,000 | 537,000 |
| Total | 352,000 | 606,000 | 882,000 | 2,750,000 | 338,000 | 406,000 | 1,570,000 | 3,760,000 |

1/ Data are rounded to three significant digits; may not add to totals shown.
2/ Includes castings, forgings, and unclassified semifabricated forms.
3/ Less than $1 / 2$ unit.
Source: Bureau of the Census.

TABLE 9
U.S. EXPORTS OF ALUMINUM, BY CLASS 1/

| Class | 1996 |  | 1997 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity (metric tons) | Value (thousands) | Quantity (metric tons) | Value (thousands) |
| Crude and semicrude: |  |  |  |  |
| Metals and alloys, crude | 417,000 | \$682,000 | 352,000 | \$606,000 |
| Scrap | 320,000 | 355,000 | 338,000 | 406,000 |
| Plates, sheets, bars, strip, etc. | 703,000 | 2,130,000 | 837,000 | 2,460,000 |
| Castings and forgings | 12,200 | 105,000 | 10,900 | 131,000 |
| Semifabricated forms, n.e.c. | 44,800 | 147,000 | 33,700 | 155,000 |
| Total | 1,500,000 | 3,420,000 | 1,570,000 | 3,760,000 |
| Manufactures: |  |  |  |  |
| Foil and leaf | 99,700 | 274,000 | 100,000 | 298,000 |
| Powders and flakes | 6,340 | 30,800 | 8,770 | 35,800 |
| Wire and cable | 28,500 | 104,000 | 26,500 | 94,100 |
| Total | 134,000 | 410,000 | 136,000 | 428,000 |
| Grand total | 1,630,000 | 3,830,000 | 1,710,000 | 4,190,000 |

1/ Data are rounded to three significant digits; may not add to totals shown.

Source: Bureau of the Census.

TABLE 10
U.S. IMPORTS FOR CONSUMPTION OF ALUMINUM, BY CLASS 1/

| Class | 1996 |  | 1997 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity (metric tons) | Value (thousands) | Quantity (metric tons) | Value (thousands) |
| Crude and semicrude: |  |  |  |  |
| Metals and alloys, crude | 1,910,000 | \$3,040,000 | 2,060,000 | \$3,500,000 |
| Plates, sheets, strip, etc., n.e.c. 2/ | 428,000 | 1,050,000 | 461,000 | 1,180,000 |
| Pipes, tubes, etc. | 11,300 | 54,300 | 14,200 | 72,800 |
| Rods and bars | 59,300 | 179,000 | 85,800 | 266,000 |
| Scrap | 402,000 | 460,000 | 454,000 | 574,000 |
| Total | 2,810,000 | 4,790,000 | 3,080,000 | 5,590,000 |
| Manufactures: |  |  |  |  |
| Foil and leaf 3/ | 57,100 | 207,000 | 64,300 | 231,000 |
| Flakes and powders | 1,840 | 5,920 | 2,360 | 6,820 |
| Wire | 76,900 | 148,000 | 81,800 | 165,000 |
| Total | 136,000 | 361,000 | 148,000 | 403,000 |
| Grand total | 2,940,000 | 5,150,000 | 3,230,000 | 6,000,000 |

1/ Data are rounded to three significant digits; may not add to totals shown.
2/ Includes plates, sheets, circles, and disks.
3/ Excludes etched capacitor foil.

Source: Bureau of the Census.

TABLE 11
U.S. IMPORTS FOR CONSUMPTION OF ALUMINUM, BY COUNTRY 1/

| Country | Metals and alloys, crude |  | Plates, sheets, bars, etc. 2/ |  | Scrap |  | Total |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity (metric tons) | Value (thousands) | Quantity (metric tons) | Value (thousands) | $\begin{gathered} \text { Quantity } \\ \text { (metric tons) } \end{gathered}$ | Value (thousands) | Quantity (metric tons) | Value (thousands) |
| 1996: |  |  |  |  |  |  |  |  |
| Argentina | 1,450 | \$2,270 | 1,030 | \$2,660 | 3,060 | \$3,490 | 5,540 | \$8,420 |
| Australia | 1,080 | 1,840 | 1,660 | 4,470 | 1,310 | 1,300 | 4,050 | 7,610 |
| Bahrain | -- | -- | 8,930 | 20,200 | -- | -- | 8,930 | 20,200 |
| Belgium | 931 | 1,620 | 5,560 | 15,200 | 80 | 102 | 6,570 | 17,000 |
| Brazil | 11,700 | 18,400 | 436 | 1,110 | 415 | 515 | 12,500 | 20,100 |
| Canada | 1,340,000 | 2,210,000 | 296,000 | 674,000 | 223,000 | 265,000 | 1,850,000 | 3,150,000 |
| Estonia | -- | -- | -- | -- | -- | -- | -- | -- |
| France | 1,040 | 7,130 | 8,480 | 35,100 | 3,950 | 3,740 | 13,500 | 46,000 |
| Germany | 1,100 | 5,080 | 26,700 | 112,000 | 7,840 | 10,900 | 35,700 | 128,000 |
| Italy | 25 | 1,520 | 9,550 | 30,700 | 62 | 46 | 9,630 | 32,200 |
| Japan | 353 | 1,130 | 10,300 | 41,700 | 280 | 466 | 11,000 | 43,300 |
| Kazakstan | 18 | 226 | -- | -- | -- | -- | 18 | 226 |
| Mexico | 953 | 1,470 | 13,300 | 35,300 | 73,700 | 80,600 | 88,000 | 117,000 |
| Netherlands | 410 | 766 | 4,640 | 15,200 | 743 | 962 | 5,790 | 16,900 |
| Norway | 511 | 1,660 | 3,650 | 7,570 | -- | -- | 4,160 | 9,230 |
| Russia | 402,000 | 559,000 | 11,200 | 21,800 | 9,750 | 11,800 | 423,000 | 593,000 |
| Slovenia | -- | -- | 3,510 | 10,900 | -- | -- | 3,510 | 10,900 |
| South Africa | 2,310 | 3,870 | 3,240 | 7,400 | 204 | 230 | 5,750 | 11,500 |
| Spain | 120 | 173 | 19,100 | 42,100 | 6 | 22 | 19,200 | 42,300 |
| Tajikistan | 20,000 | 27,400 | -- | -- | -- | -- | 20,000 | 27,400 |
| Ukraine | 4,300 | 5,030 | 8 | 36 | -- | -- | 4,300 | 5,070 |
| United Arab Emirates | -- | -- | -- | -- | 1,920 | 2,160 | 1,920 | 2,160 |
| United Kingdom | 2,130 | 2,470 | 18,000 | 66,900 | 13,100 | 15,100 | 33,200 | 84,500 |
| Venezuela | 116,000 | 181,000 | 29,700 | 56,600 | 23,600 | 23,700 | 169,000 | 261,000 |
| Other | 6,330 | 8,600 | 23,000 | 85,700 | 38,300 | 39,900 | 67,600 | 134,000 |
| Total | 1,910,000 | 3,040,000 | 498,000 | 1,290,000 | 402,000 | 460,000 | 2,810,000 | 4,790,000 |
| 1997: |  |  |  |  |  |  |  |  |
| Argentina | 13,000 | 22,000 | 1,270 | 2,800 | 3,680 | 4,370 | 18,000 | 29,200 |
| Australia | 1,250 | 2,030 | 1,060 | 2,860 | 1,340 | 1,510 | 3,650 | 6,400 |
| Bahrain | -- | -- | 11,800 | 26,600 | -- | -- | 11,800 | 26,600 |
| Belgium | 321 | 690 | 4,600 | 13,100 | 140 | 184 | 5,060 | 14,000 |
| Brazil | 23,900 | 39,900 | 776 | 2,610 | 319 | 356 | 25,000 | 42,900 |
| Canada | 1,410,000 | 2,470,000 | 330,000 | 803,000 | 252,000 | 320,000 | 2,000,000 | 3,590,000 |
| Estonia | 4 | 65 | -- | -- | -- | -- | 4 | 65 |
| France | 386 | 4,690 | 10,700 | 48,700 | 6,110 | 6,470 | 17,200 | 59,900 |
| Germany | 1,020 | 4,730 | 38,200 | 146,000 | 2,150 | 4,760 | 41,400 | 156,000 |
| Italy | 18 | 63 | 3,520 | 12,100 | 16 | 5 | 3,550 | 12,100 |
| Japan | 134 | 581 | 19,600 | 77,900 | 947 | 1,640 | 20,700 | 80,200 |
| Kazakstan | -- | -- | -- | -- | -- | -- | -- | -- |
| Mexico | 1,740 | 3,740 | 13,200 | 34,800 | 84,900 | 107,000 | 99,900 | 145,000 |
| Netherlands | 2,370 | 14,500 | 4,960 | 16,800 | 1,480 | 2,140 | 8,810 | 33,400 |
| Norway | 765 | 2,640 | 1,660 | 2,930 | -- | -- | 2,420 | 5,570 |
| Russia | 423,000 | 653,000 | 7,640 | 13,000 | 4,670 | 11,600 | 435,000 | 678,000 |
| Slovenia | -- | -- | 3,520 | 11,700 | -- | -- | 3,520 | 11,700 |
| South Africa | 11,400 | 18,600 | 5,550 | 11,500 | 809 | 980 | 17,800 | 31,100 |
| Spain | 151 | 307 | 14,300 | 32,700 | 994 | 1,280 | 15,400 | 34,300 |
| Tajikistan | 4,030 | 5,540 | -- | -- | -- | -- | 4,030 | 5,540 |
| Ukraine | 4,190 | 6,120 | 19 | 60 | 614 | 750 | 4,830 | 6,930 |
| United Arab Emirates | -- | -- | -- | -- | 2,460 | 2,910 | 2,460 | 2,910 |
| United Kingdom | 18,700 | 30,800 | 19,000 | 74,300 | 10,400 | 14,400 | 48,000 | 119,000 |
| Venezuela | 114,000 | 190,000 | 29,700 | 59,000 | 17,100 | 19,700 | 161,000 | 269,000 |
| Other | 28,900 | 32,200 | 40,300 | 123,000 | 63,900 | 73,800 | 133,000 | 229,000 |
| Total | 2,060,000 | 3,500,000 | 561,000 | 1,520,000 | 454,000 | 574,000 | 3,080,000 | 5,590,000 |

1/ Data are rounded to three significant digits; may not add to totals shown.
2/ Includes circles, disks, rods, pipes, tubes, etc.
Source: Bureau of the Census.

TABLE 12
ALUMINUM, PRIMARY: WORLD PRODUCTION, BY COUNTRY 1/ $2 /$
(Thousand metric tons)

| Country | 1993 | 1994 | 1995 | 1996 | 1997 e/ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Argentina | 173 r/ | 175 r/ | 186 r/ | 186 r/ | 185 |
| Australia | 1,381 | 1,317 | 1,297 | 1,372 | 1,495 3/ |
| Azerbaijan e/ | 20 | 15 | 10 | 10 | 10 |
| Bahrain | 448 | 447 | 451 | 461 r/ | 480 |
| Bosnia and Herzegovina e/ 4/ | 15 | 10 | 10 | 10 | 15 |
| Brazil | 1,172 | 1,185 | 1,188 | 1,195 r/ | 1,200 |
| Cameroon e/ | 87 | 89 3/ | $79 \mathrm{r} /$ | $82 \mathrm{r} /$ | 82 |
| Canada | 2,308 | 2,255 | 2,172 | 2,283 r/ | 2,327 3/ |
| China e/ | 1,220 | 1,450 | 1,680 r/ | 1,770 r/ | 2,000 |
| Croatia 4/ | 26 | 26 | 31 | $38 \mathrm{r} /$ | 35 |
| Egypt | 178 | 188 | 180 r/ | 177 r/ | 177 |
| France | 426 | 438 r/ | 372 r/ | 380 r/ | 390 |
| Germany | 552 | 505 | 575 | 576 r/ | 575 |
| Ghana | 175 | 141 | 135 | 137 | 152 3/ |
| Greece | 148 | 144 | 144 r/ | 141 r/ | 145 |
| Hungary | 28 | 31 | $25 \mathrm{e} /$ | -- r/ | -- |
| Iceland 5/ | 94 | 99 | 100 | 104 | 104 |
| India 6/ | 466 | 472 | 537 r/ | $531 \mathrm{r} /$ | 494 3/ |
| Indonesia 6/ | 206 | 222 | 220 e/ | 225 e/ | 200 |
| Iran e/ | 109 3/ | 116 | 118 | 118 | 118 |
| Italy | 156 | 176 | 198 r/ | 184 r/ | 185 |
| Japan 7/ | 18 | 17 | 18 | 17 | 17 |
| Mexico 6/ | -- | -- | 10 | $61 \mathrm{r} /$ | 65 |
| Netherlands | 232 | 219 | 216 | 227 r/ | 230 |
| New Zealand | 277 | 269 r/ | 273 | 285 r/ | 305 |
| Norway | 887 | 857 r/ | 847 | 863 r/ | 919 3/ |
| Poland 8/ | 47 | 50 | 56 | $52 \mathrm{e} /$ | 55 |
| Romania 9/ | 116 | 120 r/ | 141 r/ | 141 r/ | 140 |
| Russia | 2,820 | 2,670 | 2,724 r/ | 2,874 r/ | 2,906 3/ |
| Serbia and Montenegro 4/ | 26 | 7 | 17 | $37 \mathrm{r} /$ | 65 |
| Slovakia e/ 6/ | 39 r/ | $33 \mathrm{r} /$ | $31 \mathrm{r} /$ | $35 \mathrm{r} /$ | 35 |
| Slovenia 4/ | 83 r/ | 77 r/ | 58 r/ | $60 \mathrm{r} / \mathrm{e} /$ | 60 |
| South Africa | 175 | 172 | 195 r/ | 617 r/e/ | 660 |
| Spain | 364 r/ | 338 | 361 r/ | 362 | 362 |
| Suriname | 30 | 27 r/ | 28 r/ | 32 | 32 |
| Sweden | 82 | 84 | 95 | 98 | 98 |
| Switzerland | 36 | 24 | 21 | 27 | 27 |
| Tajikistan | 250 e/ | 235 | 232 r/ | 198 | 189 |
| Turkey | 59 | 60 | 62 | $62 \mathrm{r} /$ | 60 |
| Ukraine e/ | 100 | 100 | 98 3/ | 90 r/ | 101 3/ |
| United Arab Emirates: Dubai | 242 | 247 | 240 e/ | 251 r/ | 250 |
| United Kingdom | 239 | 231 | 238 | 240 | 240 |
| United States | 3,695 | 3,299 | 3,375 | 3,577 | 3,603 3/ |
| Venezuela | 568 | 585 | 630 | 635 r/ | 640 |
| Total | 19,800 | 19,200 | 19,700 r/ | 20,800 r/ | 21,400 |

e/ Estimated. r/ Revised.
1/ World totals and estimated data are rounded to three significant digits; may not add to totals shown.
2/ Primary aluminum is defined as "The weight of liquid aluminum as tapped from pots, excluding the weight of any alloying materials as well as that of any metal produced from either returned scrap or remelted materials." International reporting practices vary from country to country, some nations conforming to the foregoing definition and others using different definitions. For those countries for which a different definition is given specifically in the source publication, that definition is provided in this table by footnote. Table includes data available through May 11, 1998.
3/ Reported figure.
4/ Primary ingot plus secondary ingot.
5/ Ingot and rolling billet production.
6/ Primary ingot.
7/ Excludes high-purity aluminum containing 99.995\% or more as follows, in metric tons: 1993--20,300; 1994--23,800; 1995--28,400; 1996--29,400 (revised); and 1997--29,000 (estimated).
8/ Primary unalloyed ingot plus secondary unalloyed ingot.
9/ Primary unalloyed metal plus primary alloyed metal, thus including weight of alloying material.


[^0]:    ${ }^{1}$ Prior to January 1996, published by the U.S. Bureau of Mines.

