

# Illinois: 2002

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## 2002 Economic Census

*Manufacturing*

Geographic Area Series



**USCENSUSBUREAU**

*Helping You Make Informed Decisions*

U.S. Department of Commerce  
Economics and Statistics Administration  
U.S. CENSUS BUREAU



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**Table 1. Industry Statistics for the State: 2002—Con.**

[Includes data for industry groups and industries with 100 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ILLINOIS—Con.</b>													
315	Apparel manufacturing .....	4	225	59	6 343	148 129	4 849	8 861	84 682	311 667	257 972	573 937	9 927
3151	Apparel knitting mills .....	3	10	4	268	7 715	211	411	4 641	10 684	8 059	18 642	D
31519	Other apparel knitting mills ....	3	9	4	e	D	D	D	D	D	D	D	D
315191	Outerwear knitting mills .....	3	8	3	c	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	5	155	44	4 925	109 463	3 868	7 011	66 059	269 875	153 442	423 293	D
31521	Cut and sew apparel contractors .....	6	83	14	f	D	D	D	D	D	D	D	190
315212	Women's, girls', and infants' cut and sew apparel contractors .....	7	68	13	768	11 367	695	1 138	9 183	16 972	3 518	20 625	180
31522	Men's and boys' cut and sew apparel manufacturing .....	6	29	15	2 633	65 726	1 863	3 446	32 744	162 721	85 917	251 828	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	8	15	5	1 504	42 977	992	1 993	19 755	100 432	31 822	134 702	907
315223	Men's and boys' cut and sew shirt (except work shirt) manufacturing .....	7	2	2	e	D	D	D	D	D	D	D	D
315225	Men's and boys' cut and sew work clothing manufacturing .....	-	6	6	585	13 082	416	728	6 169	35 046	22 075	57 804	D
315228	Men's and boys' cut and sew other outerwear manufacturing .....	7	3	2	174	2 860	145	271	1 952	3 622	711	4 391	58
31523	Women's and girls' cut and sew apparel manufacturing .....	5	24	6	435	10 413	329	597	5 884	24 475	33 907	58 577	1 597
315233	Women's and girls' cut and sew dress manufacturing .....	3	10	2	173	3 936	135	225	2 257	11 329	16 772	28 345	782
31529	Other cut and sew apparel manufacturing .....	3	19	9	g	D	D	D	D	D	D	D	2 458
315299	All other cut and sew apparel manufacturing .....	3	16	8	924	18 338	842	1 552	15 946	60 042	25 229	81 693	D
3159	Apparel accessories and other apparel manufacturing .....	2	60	11	1 150	30 951	770	1 439	13 982	31 108	96 471	132 002	324
31599	Apparel accessories and other apparel manufacturing .....	2	60	11	1 150	30 951	770	1 439	13 982	31 108	96 471	132 002	324
315991	Hat, cap, and millinery manufacturing .....	7	6	4	e	D	D	D	D	D	D	D	43
315992	Glove and mitten manufacturing .....	-	8	5	593	19 239	309	609	6 026	11 031	79 337	95 255	D
315999	Other apparel accessories and other apparel manufacturing .....	7	44	2	223	5 349	165	310	3 296	7 967	11 350	18 904	87
316	Leather and allied product manufacturing .....	-	41	16	2 069	53 942	1 644	3 452	33 395	120 821	95 181	231 116	6 166
3161	Leather and hide tanning and finishing .....	-	5	3	e	D	D	D	D	D	D	D	D
31611	Leather and hide tanning and finishing .....	-	5	3	e	D	D	D	D	D	D	D	D
316110	Leather and hide tanning and finishing .....	-	5	3	e	D	D	D	D	D	D	D	D
3162	Footwear manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
31621	Footwear manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
316211	Rubber and plastics footwear manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
316213	Men's footwear (except athletic) manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
3169	Other leather and allied product manufacturing .....	1	32	11	991	24 848	756	1 564	13 173	65 980	36 209	107 653	1 464
31699	Other leather and allied product manufacturing .....	1	32	11	991	24 848	756	1 564	13 173	65 980	36 209	107 653	1 464
316991	Luggage manufacturing .....	4	11	3	c	D	D	D	D	D	D	D	371
316993	Personal leather goods (except women's handbag and purse) manufacturing ..	-	3	1	c	D	D	D	D	D	D	D	D
316999	All other leather goods manufacturing .....	-	17	7	620	13 395	493	1 034	7 984	38 482	20 422	65 146	D
321	Wood product manufacturing .....	2	464	130	9 067	269 058	6 992	13 756	171 972	592 178	709 712	1 300 520	29 756
3211	Sawmills and wood preservation ..	2	61	8	544	16 929	432	841	12 062	43 157	106 810	148 658	2 768
32111	Sawmills and wood preservation .....	2	61	8	544	16 929	432	841	12 062	43 157	106 810	148 658	2 768
321113	Sawmills .....	4	50	4	375	11 064	291	521	7 543	27 201	33 580	59 648	1 107
321114	Wood preservation .....	1	11	4	169	5 865	141	320	4 519	15 956	73 230	89 010	1 661
3212	Veneer, plywood, and engineered wood product manufacturing .....	1	44	24	2 128	67 551	1 571	3 225	39 883	128 042	185 126	313 964	7 125
32121	Veneer, plywood, and engineered wood product manufacturing .....	1	44	24	2 128	67 551	1 571	3 225	39 883	128 042	185 126	313 964	7 125
321211	Hardwood veneer and plywood manufacturing ....	7	7	1	145	4 599	123	247	3 310	7 140	13 471	20 560	D
321214	Truss manufacturing .....	1	24	18	1 247	37 746	871	1 737	20 565	72 180	80 399	152 951	3 380
321219	Reconstituted wood product manufacturing .....	-	10	5	729	24 975	570	1 228	15 811	48 157	90 034	138 666	D









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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ILLINOIS—Con.</b>													
326	Plastics and rubber products manufacturing—Con.												
3262	Rubber product manufacturing—Con.												
32629	Other rubber product manufacturing—Con.												
326299	All other rubber product manufacturing .....	—	'33	'21	'2 229	'79 089	'1 583	'3 473	'48 718	'219 891	'244 875	'463 620	'10 663
327	Nonmetallic mineral product manufacturing .....	1	'646	241	'18 020	'707 844	'13 739	'27 996	'470 277	'2 030 671	'1 658 593	'3 682 289	'177 118
3271	Clay product and refractory manufacturing .....	1	56	22	1 884	64 553	1 522	3 182	45 723	155 735	169 491	323 970	12 616
32711	Pottery, ceramics, and plumbing fixture manufacturing .....	3	31	9	943	27 674	806	1 714	20 478	57 244	25 794	80 440	2 116
327112	Vitreous china, fine earthenware, and other pottery product manufacturing .....	—	19	5	403	11 725	335	689	8 574	19 849	7 059	26 713	529
327113	Porcelain electrical supply manufacturing .....	4	8	4	531	15 684	464	1 012	11 685	36 655	18 534	52 786	1 560
32712	Clay building material and refractories manufacturing .....	—	25	13	941	36 879	716	1 468	25 245	98 491	143 697	243 530	10 500
327121	Brick and structural clay tile manufacturing .....	—	4	2	127	5 189	104	201	3 292	5 638	4 298	10 610	93
327124	Clay refractory manufacturing .....	—	9	7	576	21 930	479	991	17 128	70 447	106 160	179 238	D
327125	Nonclay refractory manufacturing .....	—	6	4	219	9 237	117	245	4 424	20 924	32 579	51 543	337
3272	Glass and glass product manufacturing .....	1	77	23	3 576	126 900	2 923	5 654	88 462	432 928	344 022	770 598	54 922
32721	Glass and glass product manufacturing .....	1	77	23	3 576	126 900	2 923	5 654	88 462	432 928	344 022	770 598	54 922
327211	Flat glass manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
327212	Other pressed and blown glass and glassware manufacturing .....	6	13	3	c	D	D	D	D	D	D	D	330
327213	Glass container manufacturing .....	1	4	4	988	46 245	879	1 859	39 156	167 504	85 067	245 785	26 804
327215	Glass product manufacturing made of purchased glass ..	1	58	14	1 845	49 878	1 444	2 723	27 514	138 431	185 995	327 176	D
3273	Cement and concrete product manufacturing .....	2	'378	137	'8 857	'358 137	'6 800	'14 005	'251 649	'1 007 641	'850 714	'1 857 114	'83 412
32731	Cement manufacturing .....	3	13	6	686	31 215	489	1 027	18 798	154 926	128 536	280 000	15 461
327310	Cement manufacturing .....	3	13	6	686	31 215	489	1 027	18 798	154 926	128 536	280 000	15 461
32732	Ready-mix concrete manufacturing .....	2	222	'76	'3 915	165 578	'3 286	6 602	136 553	'424 283	438 745	863 251	32 480
327320	Ready-mix concrete manufacturing .....	2	222	'76	'3 915	165 578	'3 286	6 602	136 553	'424 283	438 745	863 251	32 480
32733	Concrete pipe, brick, and block manufacturing .....	1	54	29	1 608	70 694	1 027	2 243	38 841	204 243	130 067	331 894	12 870
327331	Concrete block and brick manufacturing .....	2	32	15	821	36 581	506	1 092	18 855	115 619	77 193	191 437	6 414
327332	Concrete pipe manufacturing .....	—	22	14	787	34 113	521	1 151	19 986	88 624	52 874	140 457	6 456
32739	Other concrete product manufacturing .....	1	'89	'26	'2 648	'90 650	'1 998	'4 133	'57 457	'224 189	'153 366	'381 969	'22 601
327390	Other concrete product manufacturing .....	1	'89	'26	'2 648	'90 650	'1 998	'4 133	'57 457	'224 189	'153 366	'381 969	'22 601
3274	Lime and gypsum product manufacturing .....	2	13	7	341	13 341	272	599	9 834	44 984	37 647	83 001	1 523
32742	Gypsum product manufacturing .....	2	10	5	e	D	D	D	D	D	D	D	D
327420	Gypsum product manufacturing .....	2	10	5	e	D	D	D	D	D	D	D	D
3279	Other nonmetallic mineral product manufacturing .....	1	122	52	3 362	144 913	2 222	4 556	74 609	389 383	256 719	647 606	24 645
32791	Abrasive product manufacturing .....	—	39	21	1 833	86 664	1 111	2 342	35 037	225 535	139 455	368 330	9 842
327910	Abrasive product manufacturing .....	—	39	21	1 833	86 664	1 111	2 342	35 037	225 535	139 455	368 330	9 842
32799	All other nonmetallic mineral product manufacturing .....	2	83	31	1 529	58 249	1 111	2 214	39 572	163 848	117 264	279 276	14 803
327991	Cut stone and stone product manufacturing .....	4	49	15	661	24 080	507	971	17 172	56 288	25 253	79 182	D
327992	Ground or treated mineral and earth manufacturing ..	2	18	9	416	16 624	341	679	13 160	52 530	47 718	99 321	5 729
327993	Mineral wool manufacturing ..	—	4	4	216	9 096	172	382	6 251	23 716	15 577	40 695	D
327999	All other miscellaneous nonmetallic mineral product manufacturing .....	1	12	3	236	8 449	91	182	2 989	31 314	28 716	60 078	1 148
331	Primary metal manufacturing .....	—	311	'177	'28 435	'1 201 129	'21 866	'44 923	'813 358	'2 906 146	'3 941 087	'6 913 007	186 292
3311	Iron and steel mills and ferroalloy manufacturing .....	—	'31	25	'6 480	'309 579	'5 159	'10 212	'232 940	'812 862	'1 100 837	'1 920 302	28 054
33111	Iron and steel mills and ferroalloy manufacturing .....	—	'31	25	'6 480	'309 579	'5 159	'10 212	'232 940	'812 862	'1 100 837	'1 920 302	28 054
331111	Iron and steel mills .....	—	31	25	6 480	309 579	5 159	10 212	232 940	812 862	1 100 837	1 920 302	28 054

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		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
		<b>ILLINOIS—Con.</b>											
331	Primary metal manufacturing—Con.												
3312	Steel product manufacturing from purchased steel.....	—	43	'30	'3 449	'141 367	'2 587	'5 367	'100 395	'404 221	'667 151	'1 066 887	33 628
33121	Iron and steel pipe and tube manufacturing from purchased steel.....	—	16	'14	'2 223	'92 918	'1 641	'3 373	'65 839	'281 476	'475 929	'753 186	14 630
331210	Iron and steel pipe and tube manufacturing from purchased steel.....	—	16	'14	'2 223	'92 918	'1 641	'3 373	'65 839	'281 476	'475 929	'753 186	14 630
33122	Rolling and drawing of purchased steel.....	—	27	16	1 226	48 449	946	1 994	34 556	122 745	191 222	313 701	18 998
331221	Rolled steel shape manufacturing.....	—	10	7	539	21 226	395	808	13 520	57 393	115 982	174 603	8 773
331222	Steel wire drawing.....	—	17	9	687	27 223	551	1 186	21 036	65 352	75 240	139 098	10 225
3313	Alumina and aluminum production and processing.....	—	33	17	1 980	75 198	1 546	3 204	51 224	179 633	503 149	718 355	7 210
33131	Alumina and aluminum production and processing... ..	—	33	17	1 980	75 198	1 546	3 204	51 224	179 633	503 149	718 355	7 210
331314	Secondary smelting and alloying of aluminum.....	—	12	5	373	15 452	269	595	9 421	32 057	165 682	196 853	2 004
331315	Aluminum sheet, plate, and foil manufacturing.....	2	7	3	331	15 671	258	531	11 519	44 827	195 563	277 057	2 292
331316	Aluminum extruded product manufacturing.....	—	6	4	898	30 323	726	1 473	20 930	66 502	60 899	126 958	1 632
331319	Other aluminum rolling and drawing.....	—	8	5	378	13 752	293	605	9 354	36 247	81 005	117 487	1 282
3314	Nonferrous metal (except aluminum) production and processing.....	—	'50	23	'6 174	'302 902	'4 102	'8 614	'160 571	'655 098	'1 081 798	'1 759 158	58 429
33141	Nonferrous metal (except aluminum) smelting and refining.....	—	9	3	e	D	D	D	D	D	D	D	D
331419	Primary smelting and refining of nonferrous metal (except copper and aluminum).....	—	8	3	399	16 510	282	578	9 797	32 001	107 035	139 944	D
33142	Copper rolling, drawing, extruding, and alloying.....	—	'20	15	'5 263	'263 996	'3 492	'7 322	'140 764	'560 115	'897 427	'1 481 048	29 760
331421	Copper rolling, drawing, and extruding.....	—	'8	7	'3 034	'137 535	'2 389	'4 815	'97 106	'217 897	'657 971	'871 969	12 093
331422	Copper wire (except mechanical) drawing.....	—	6	4	1 888	108 015	923	2 104	36 611	313 372	160 854	500 868	D
331423	Secondary smelting, refining, and alloying of copper.....	—	6	4	341	18 446	180	403	7 047	28 846	78 602	108 211	D
33149	Nonferrous metal (except copper and aluminum) rolling, drawing, extruding, and alloying.....	4	21	5	f	D	D	D	D	D	D	D	D
331491	Nonferrous metal (except copper and aluminum) rolling, drawing, and extruding.....	5	16	4	407	16 622	271	607	7 799	52 600	48 563	99 139	D
3315	Foundries.....	1	154	82	10 352	372 083	8 472	17 526	268 228	854 332	588 152	1 448 305	58 971
33151	Ferrous metal foundries.....	1	47	25	4 190	160 033	3 383	7 091	116 801	356 457	259 471	625 910	29 297
331511	Iron foundries.....	—	34	19	2 602	108 484	2 024	4 031	74 368	231 813	187 322	429 842	24 253
331513	Steel foundries (except investment).....	4	12	5	g	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries.....	—	107	57	6 162	212 050	5 089	10 435	151 427	497 875	328 681	822 395	29 674
331521	Aluminum die-casting foundries.....	—	29	20	2 685	93 248	2 197	4 894	65 908	220 463	146 942	363 751	16 793
331522	Nonferrous (except aluminum) die-casting foundries.....	—	19	14	1 962	65 941	1 678	3 151	49 782	163 945	123 930	287 972	9 280
331524	Aluminum foundries (except die-casting).....	2	32	10	773	28 223	620	1 236	18 143	59 274	32 146	91 499	1 996
331525	Copper foundries (except die-casting).....	1	18	9	593	20 166	492	976	14 671	43 082	22 096	64 573	1 412
331528	Other nonferrous foundries (except die-casting).....	1	9	4	149	4 472	102	178	2 923	11 111	3 567	14 600	193
332	Fabricated metal product manufacturing.....	1	'3 673	1 229	'113 469	'4 314 075	'85 168	'171 070	'2 797 729	'10 223 472	'7 667 881	'17 822 184	'575 528
3321	Forging and stamping.....	2	302	158	16 150	613 045	12 339	24 166	397 349	1 298 393	1 329 242	2 615 501	71 555
33211	Forging and stamping.....	2	302	158	16 150	613 045	12 339	24 166	397 349	1 298 393	1 329 242	2 615 501	71 555
332111	Iron and steel forging.....	1	35	24	2 325	88 474	1 749	3 497	56 784	192 542	287 639	483 111	12 178
332112	Nonferrous forging.....	7	8	4	1 192	59 053	815	1 625	31 815	93 031	101 282	188 287	D
332114	Custom roll forming.....	—	30	18	1 725	62 691	1 331	2 860	42 213	155 769	165 801	313 579	8 146
332115	Crown and closure manufacturing.....	—	6	2	e	D	D	D	D	D	D	D	D
332116	Metal stamping.....	2	214	105	10 081	370 719	7 759	15 220	241 576	823 748	683 378	1 506 014	39 760
332117	Powder metallurgy part manufacturing.....	—	9	5	e	D	D	D	D	D	D	D	6 926
3322	Cutlery and handtool manufacturing.....	'1	'108	'46	'5 264	'192 339	'3 884	'7 969	'118 020	'505 557	'266 297	'747 119	'19 564
33221	Cutlery and handtool manufacturing.....	'1	'108	'46	'5 264	'192 339	'3 884	'7 969	'118 020	'505 557	'266 297	'747 119	'19 564
332212	Hand and edge tool manufacturing.....	—	92	39	4 410	162 031	3 279	6 677	99 775	435 209	205 627	610 877	17 224
332213	Saw blade and handsaw manufacturing.....	—	8	3	e	D	D	D	D	D	D	D	D
332214	Kitchen utensil, pot, and pan manufacturing.....	'1	'4	'3	'518	'18 238	'383	'816	'10 628	'30 858	'49 398	'84 173	'1 147

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<b>ILLINOIS—Con.</b>													
332	Fabricated metal product manufacturing—Con.												
3323	Architectural and structural metals manufacturing .....	1	'472	'188	'16 313	'589 039	'11 575	'23 072	'357 514	'1 434 322	'1 206 454	'2 633 522	'65 629
33231	Plate work and fabricated structural product manufacturing .....	2	196	78	6 519	244 295	4 472	9 067	144 917	599 200	568 400	1 164 575	23 870
332311	Prefabricated metal building and component manufacturing .....	2	17	12	1 685	50 781	1 180	2 294	35 697	176 837	203 140	379 714	5 310
332312	Fabricated structural metal manufacturing .....	3	133	47	3 572	150 461	2 374	4 909	84 699	346 207	308 076	652 265	15 802
332313	Plate work manufacturing .....	2	46	19	1 262	43 053	918	1 864	24 521	76 156	57 184	132 596	2 758
33232	Ornamental and architectural metal products manufacturing .....	1	'276	'110	'9 794	'344 744	'7 103	'14 005	'212 597	'835 122	'638 054	'1 468 947	'41 759
332321	Metal window and door manufacturing .....	—	44	16	2 282	73 069	1 580	3 230	43 687	155 059	185 274	338 846	12 622
332322	Sheet metal work manufacturing .....	1	156	68	5 668	202 614	4 247	8 219	131 040	500 069	349 904	847 790	19 935
332323	Ornamental and architectural metal work manufacturing ..	1	'76	'26	'1 844	'69 061	'1 276	'2 556	'37 870	'179 994	'102 876	'282 311	'9 202
3324	Boiler, tank, and shipping container manufacturing .....	—	91	51	6 812	257 721	5 407	11 887	185 621	731 601	762 403	1 475 666	54 686
33241	Power boiler and heat exchanger manufacturing ....	6	18	8	501	18 979	365	707	11 238	43 064	22 130	63 512	1 993
332410	Power boiler and heat exchanger manufacturing ..	6	18	8	501	18 979	365	707	11 238	43 064	22 130	63 512	1 993
33242	Metal tank (heavy gauge) manufacturing .....	2	26	13	956	35 740	740	1 556	23 820	73 201	65 013	136 146	2 884
332420	Metal tank (heavy gauge) manufacturing .....	2	26	13	956	35 740	740	1 556	23 820	73 201	65 013	136 146	2 884
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	47	30	5 355	203 002	4 302	9 624	150 563	615 336	675 260	1 276 008	49 809
332431	Metal can manufacturing ....	—	16	13	1 688	81 189	1 465	3 199	67 653	308 326	334 566	639 448	36 100
332439	Other metal container manufacturing .....	—	31	17	3 667	121 813	2 837	6 425	82 910	307 010	340 694	636 560	13 709
3325	Hardware manufacturing .....	—	69	36	5 399	197 213	4 017	6 997	117 782	561 852	317 841	883 792	22 528
33251	Hardware manufacturing .....	—	69	36	5 399	197 213	4 017	6 997	117 782	561 852	317 841	883 792	22 528
332510	Hardware manufacturing ....	—	69	36	5 399	197 213	4 017	6 997	117 782	561 852	317 841	883 792	22 528
3326	Spring and wire product manufacturing .....	2	200	71	5 592	198 127	4 250	8 615	118 978	435 655	304 451	740 643	23 292
33261	Spring and wire product manufacturing .....	2	200	71	5 592	198 127	4 250	8 615	118 978	435 655	304 451	740 643	23 292
332611	Spring (heavy gauge) manufacturing .....	1	14	7	490	16 374	405	788	11 285	35 745	26 825	62 564	1 930
332612	Spring (light gauge) manufacturing .....	1	48	26	1 737	67 161	1 255	2 491	40 248	138 841	80 899	219 739	10 292
332618	Other fabricated wire product manufacturing .....	3	138	38	3 365	114 592	2 590	5 336	67 445	261 069	196 727	458 340	11 070
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	'1 571	377	'29 167	'1 149 048	'22 094	'45 491	'770 826	'2 410 792	'1 353 346	'3 756 426	'171 403
33271	Machine shops .....	2	'1 233	207	'14 782	'575 865	'11 177	'22 215	'383 327	'1 136 045	'508 519	'1 639 928	'75 408
332710	Machine shops .....	2	'1 233	207	'14 782	'575 865	'11 177	'22 215	'383 327	'1 136 045	'508 519	'1 639 928	'75 408
33272	Turned product and screw, nut, and bolt manufacturing .....	2	338	170	14 385	573 183	10 917	23 276	387 499	1 274 747	844 827	2 116 498	95 995
332721	Precision turned product manufacturing .....	1	212	99	7 023	269 458	5 485	11 721	189 080	536 224	255 415	789 729	51 501
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	2	126	71	7 362	303 725	5 432	11 555	198 419	738 523	589 412	1 326 769	44 494
3328	Coating, engraving, heat treating, and allied activities .....	—	445	155	10 887	387 842	8 343	17 069	255 899	905 237	531 252	1 431 221	40 901
33281	Coating, engraving, heat treating, and allied activities ..	—	445	155	10 887	387 842	8 343	17 069	255 899	905 237	531 252	1 431 221	40 901
332811	Metal heat treating .....	—	46	18	1 298	47 730	992	2 112	33 758	161 748	42 133	199 152	7 433
332812	Metal coating, engraving (except jewelry and silverware), and allied services to manufacturers ..	—	144	56	3 693	136 040	2 914	5 784	95 991	330 321	292 183	620 472	19 350
332813	Electroplating, plating, polishing, anodizing, and coloring .....	1	255	81	5 896	204 072	4 437	9 173	126 150	413 168	196 936	611 597	14 118
3329	Other fabricated metal product manufacturing .....	—	415	147	17 885	729 701	13 259	25 804	475 740	1 940 063	1 596 595	3 538 294	105 970
33291	Metal valve manufacturing ....	—	82	54	6 303	266 161	4 345	8 587	151 964	669 796	586 532	1 270 561	22 889
332911	Industrial valve manufacturing .....	—	24	17	2 343	101 676	1 631	3 385	60 948	285 619	207 366	493 351	10 153
332912	Fluid power valve and hose fitting manufacturing .....	—	25	15	1 176	45 035	820	1 663	24 850	83 210	113 943	198 126	3 513
332913	Plumbing fixture fitting and trim manufacturing .....	—	14	8	1 713	72 016	1 162	2 002	40 066	198 328	172 318	379 941	5 722
332919	Other metal valve and pipe fitting manufacturing .....	3	19	14	1 071	47 434	732	1 537	26 100	102 639	92 905	199 143	3 501

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NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>ILLINOIS—Con.</b>													
332	Fabricated metal product manufacturing—Con.												
3329	Other fabricated metal product manufacturing—Con.												
33299	All other fabricated metal product manufacturing .....	1	333	93	11 582	463 540	8 914	17 217	323 776	1 270 267	1 010 063	2 267 733	83 081
332991	Ball and roller bearing manufacturing .....	—	16	12	1 977	81 857	1 632	3 156	64 065	227 627	157 806	386 857	28 534
332992	Small arms ammunition manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
332993	Ammunition (except small arms) manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
332994	Small arms manufacturing ...	—	2	2	c	D	D	D	D	D	D	D	D
332996	Fabricated pipe and pipe fitting manufacturing .....	6	34	8	528	17 166	424	900	11 438	38 378	28 334	67 103	3 362
332997	Industrial pattern manufacturing .....	2	37	4	303	14 108	228	457	9 560	27 706	5 425	32 163	746
332998	Enameled iron and metal sanitary ware manufacturing .....	—	6	3	896	31 947	542	998	18 689	111 548	30 785	142 740	1 882
332999	All other miscellaneous fabricated metal product manufacturing .....	1	233	60	5 796	226 282	4 438	8 192	153 480	612 227	600 193	1 212 656	42 303
333	Machinery manufacturing .....	1	'1 931	'682	'87 123	'3 882 041	'54 605	'110 312	'2 030 205	'10 404 608	'10 453 663	'21 014 084	'579 360
3331	Agriculture, construction, and mining machinery manufacturing .....	—	129	61	17 374	866 376	11 157	23 005	484 912	2 785 741	4 101 936	7 125 757	159 726
33311	Agricultural implement manufacturing .....	—	61	28	7 988	336 845	5 846	11 251	215 167	1 226 696	1 246 864	2 499 118	38 933
333111	Farm machinery and equipment manufacturing ..	—	52	23	6 644	298 446	4 751	8 778	190 439	1 157 356	986 347	2 168 766	34 144
333112	Lawn and garden tractor and home lawn and garden equipment manufacturing ..	—	9	5	1 344	38 399	1 095	2 473	24 728	69 340	260 517	330 352	4 789
33312	Construction machinery manufacturing .....	—	52	26	8 908	511 041	5 013	11 262	260 349	1 493 779	2 754 561	4 460 373	120 292
333120	Construction machinery manufacturing .....	—	52	26	8 908	511 041	5 013	11 262	260 349	1 493 779	2 754 561	4 460 373	120 292
33313	Mining and oil and gas field machinery manufacturing ....	—	16	7	478	18 490	298	492	9 396	65 266	100 511	166 266	501
333131	Mining machinery and equipment manufacturing ..	—	14	7	e	D	D	D	D	D	D	D	D
3332	Industrial machinery manufacturing .....	1	'260	'92	'8 297	'387 287	'4 586	'9 180	'177 919	'960 623	'665 987	'1 634 062	'26 871
33321	Sawmill and woodworking machinery manufacturing ....	3	13	4	232	8 363	147	271	4 466	18 669	8 389	27 205	504
333210	Sawmill and woodworking machinery manufacturing ..	3	13	4	232	8 363	147	271	4 466	18 669	8 389	27 205	504
33322	Plastics and rubber industry machinery manufacturing ....	—	31	9	1 247	57 551	660	1 392	24 269	147 359	94 038	237 967	9 323
333220	Plastics and rubber industry machinery manufacturing ..	—	31	9	1 247	57 551	660	1 392	24 269	147 359	94 038	237 967	9 323
33329	Other industrial machinery manufacturing .....	1	'216	'79	'6 818	'321 373	'3 779	'7 517	'149 184	'794 595	'563 560	'1 368 890	'17 044
333291	Paper industry machinery manufacturing .....	2	11	3	c	D	D	D	D	D	D	D	675
333292	Textile machinery manufacturing .....	1	11	2	461	16 897	363	844	11 580	41 618	19 903	62 239	D
333293	Printing machinery and equipment manufacturing ..	1	66	30	1 749	83 475	900	1 806	32 525	158 325	138 850	301 189	3 494
333294	Food product machinery manufacturing .....	—	38	15	1 601	81 905	970	1 878	44 816	195 885	174 185	372 115	6 266
333298	All other industrial machinery manufacturing .....	1	'89	'28	'2 810	'128 716	'1 479	'2 858	'57 692	'375 577	'224 076	'604 452	'6 275
3333	Commercial and service industry machinery manufacturing .....	2	'155	'67	'7 889	'337 378	'4 146	'8 323	'137 097	'810 219	'682 393	'1 470 056	'40 738
33331	Commercial and service industry machinery manufacturing .....	2	'155	'67	'7 889	'337 378	'4 146	'8 323	'137 097	'810 219	'682 393	'1 470 056	'40 738
333311	Automatic vending machine manufacturing .....	—	10	4	846	40 414	232	468	6 552	79 353	55 623	135 914	D
333312	Commercial laundry, drycleaning, and pressing machine manufacturing ....	1	8	4	346	14 712	224	497	7 025	35 336	35 724	70 887	910
333313	Office machinery manufacturing .....	—	7	4	838	37 688	397	781	11 885	110 056	63 714	160 615	D
333314	Optical instrument and lens manufacturing .....	2	12	2	131	6 462	77	163	3 273	16 049	7 969	22 907	485
333315	Photographic and photocopying equipment manufacturing .....	3	17	4	243	10 012	133	233	4 448	24 623	12 038	36 720	640
333319	Other commercial and service industry machinery manufacturing .....	2	'101	'49	'5 485	'228 090	'3 083	'6 181	'103 914	'544 802	'507 325	'1 043 013	'31 366

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NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ILLINOIS—Con.</b>													
333 3334	Machinery manufacturing—Con. Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	103	61	6 858	243 361	4 818	9 497	135 333	759 201	569 242	1 331 264	21 962
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	103	61	6 858	243 361	4 818	9 497	135 333	759 201	569 242	1 331 264	21 962
333411	Air purification equipment manufacturing .....	3	29	15	1 150	39 502	745	1 490	19 920	93 541	72 471	166 694	2 519
333412	Industrial and commercial fan and blower manufacturing ..	—	11	9	1 268	46 878	877	1 648	25 486	89 851	73 583	163 386	4 324
333414	Heating equipment (except warm air furnaces) manufacturing .....	—	16	6	700	28 764	372	626	10 147	63 622	44 108	113 280	2 757
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	—	47	31	3 740	128 217	2 824	5 733	79 780	512 187	379 080	887 904	12 362
3335	Metalworking machinery manufacturing .....	3	786	181	14 674	658 781	10 100	20 433	399 765	1 350 198	707 954	2 031 539	80 529
33351	Metalworking machinery manufacturing .....	3	786	181	14 674	658 781	10 100	20 433	399 765	1 350 198	707 954	2 031 539	80 529
333511	Industrial mold manufacturing .....	1	237	50	3 368	160 828	2 492	5 022	109 391	298 065	104 755	400 369	18 056
333512	Machine tool (metal cutting types) manufacturing .....	4	30	15	1 237	58 757	664	1 356	24 668	120 221	103 545	222 075	D
333513	Machine tool (metal forming types) manufacturing .....	—	14	8	584	30 766	310	648	13 556	57 072	44 522	100 148	4 838
333514	Special die and tool, die set, jig, and fixture manufacturing .....	2	288	58	4 217	191 191	3 060	6 233	121 922	345 839	155 707	502 319	17 814
333515	Cutting tool and machine tool accessory manufacturing ..	3	167	29	3 487	132 516	2 444	4 768	84 517	289 280	152 312	423 708	22 342
333516	Rolling mill machinery and equipment manufacturing ..	3	6	2	131	7 006	68	160	2 819	8 802	10 264	20 603	D
333518	Other metalworking machinery manufacturing ..	5	44	19	1 650	77 717	1 062	2 246	42 892	230 919	136 849	362 317	8 681
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	71	47	11 014	486 323	6 752	13 928	249 579	1 557 328	1 865 238	3 384 293	112 906
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	71	47	11 014	486 323	6 752	13 928	249 579	1 557 328	1 865 238	3 384 293	112 906
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	1	31	18	2 332	111 355	1 638	3 298	66 935	230 591	127 121	357 375	9 094
333613	Mechanical power transmission equipment manufacturing .....	1	19	14	g	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	—	20	14	6 229	276 897	3 421	7 298	124 810	1 133 835	1 571 687	2 662 185	97 183
3339	Other general purpose machinery manufacturing .....	1	427	173	21 017	902 535	13 046	25 946	445 600	2 181 298	1 860 913	4 037 113	136 628
33391	Pump and compressor manufacturing .....	—	47	27	4 300	188 203	2 753	5 742	96 147	489 490	326 042	822 211	15 284
333911	Pump and pumping equipment manufacturing ..	—	24	17	1 960	95 159	1 147	2 541	44 692	227 530	188 251	420 838	9 588
333912	Air and gas compressor manufacturing .....	—	22	9	g	D	D	D	D	D	D	D	D
333913	Measuring and dispensing pump manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33392	Material handling equipment manufacturing .....	1	92	38	3 932	170 355	2 278	4 489	75 957	342 587	408 537	752 065	27 104
333921	Elevator and moving stairway manufacturing .....	—	13	9	833	33 764	515	1 025	18 334	63 618	81 210	145 370	1 849
333922	Conveyor and conveying equipment manufacturing ..	3	56	17	1 727	83 353	914	1 923	34 306	153 129	114 452	267 726	21 487
333923	Overhead traveling crane, hoist, and monorail system manufacturing .....	2	9	6	312	11 325	153	269	4 382	18 841	23 541	42 767	344
333924	Industrial truck, tractor, trailer, and stacker machinery manufacturing ..	—	14	6	1 060	41 913	696	1 272	18 935	106 999	189 334	296 202	3 424
33399	All other general purpose machinery manufacturing ....	1	288	108	12 785	543 977	8 015	15 715	273 496	1 349 221	1 126 334	2 462 837	94 240
333991	Power-driven handtool manufacturing .....	—	10	6	472	21 462	394	752	17 319	130 506	92 757	223 413	D
333992	Welding and soldering equipment manufacturing ..	3	13	9	419	15 929	246	489	6 965	37 862	24 794	59 180	3 293
333993	Packaging machinery manufacturing .....	2	51	19	2 357	133 366	963	1 993	40 804	299 499	226 863	514 965	9 565
333994	Industrial process furnace and oven manufacturing ....	1	20	10	1 022	41 711	621	1 282	20 027	111 213	64 316	172 503	3 550
333995	Fluid power cylinder and actuator manufacturing ....	—	32	13	2 895	118 857	1 951	4 177	67 340	262 732	216 265	494 723	D
333996	Fluid power pump and motor manufacturing .....	—	12	8	1 788	73 534	1 344	2 577	49 430	178 508	226 759	380 759	10 629
333997	Scale and balance (except laboratory) manufacturing ..	—	7	2	278	13 937	151	307	6 267	22 693	20 584	53 180	D

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NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ILLINOIS—Con.</b>													
333	Machinery manufacturing—Con.												
3339	Other general purpose machinery manufacturing—Con.												
33399	All other general purpose machinery manufacturing—Con.												
333999	All other miscellaneous general purpose machinery manufacturing .....	3	143	41	3 554	125 181	2 345	4 138	65 344	306 208	253 996	564 114	15 000
334	Computer and electronic product manufacturing .....	—	'686	292	'43 128	'1 988 350	'22 239	'42 561	'673 541	'5 147 461	'4 640 317	'10 056 803	175 908
3341	Computer and peripheral equipment manufacturing .....	—	47	10	2 317	136 448	809	1 612	29 919	361 296	312 993	673 863	12 694
33411	Computer and peripheral equipment manufacturing .....	—	47	10	2 317	136 448	809	1 612	29 919	361 296	312 993	673 863	12 694
334119	Other computer peripheral equipment manufacturing ..	—	38	9	2 270	134 326	780	1 563	29 202	356 866	309 324	665 767	12 125
3342	Communications equipment manufacturing .....	—	89	41	12 441	663 202	4 886	10 161	189 541	1 958 054	2 011 087	4 224 488	57 162
33421	Telephone apparatus manufacturing .....	1	25	15	6 895	391 149	1 571	3 255	58 275	667 309	628 449	1 364 046	39 672
334210	Telephone apparatus manufacturing .....	1	25	15	6 895	391 149	1 571	3 255	58 275	667 309	628 449	1 364 046	39 672
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	—	40	16	3 215	174 121	1 980	4 350	90 057	1 094 723	1 235 023	2 514 393	12 183
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	—	40	16	3 215	174 121	1 980	4 350	90 057	1 094 723	1 235 023	2 514 393	12 183
33429	Other communications equipment manufacturing ....	3	24	10	2 331	97 932	1 335	2 556	41 209	196 022	147 615	346 049	5 307
334290	Other communications equipment manufacturing ..	3	24	10	2 331	97 932	1 335	2 556	41 209	196 022	147 615	346 049	5 307
3343	Audio and video equipment manufacturing .....	—	25	11	2 125	80 752	1 176	1 955	24 934	231 505	386 907	614 996	9 183
33431	Audio and video equipment manufacturing .....	—	25	11	2 125	80 752	1 176	1 955	24 934	231 505	386 907	614 996	9 183
334310	Audio and video equipment manufacturing .....	—	25	11	2 125	80 752	1 176	1 955	24 934	231 505	386 907	614 996	9 183
3344	Semiconductor and other electronic component manufacturing .....	1	280	135	11 589	364 420	8 088	15 236	189 418	805 994	534 963	1 352 708	43 478
33441	Semiconductor and other electronic component manufacturing .....	1	280	135	11 589	364 420	8 088	15 236	189 418	805 994	534 963	1 352 708	43 478
334411	Electron tube manufacturing .	1	4	2	189	8 162	105	171	2 204	8 711	5 990	14 495	D
334412	Bare printed circuit board manufacturing .....	1	66	33	2 634	79 859	2 023	3 725	47 741	156 601	104 266	260 501	13 361
334413	Semiconductor and related device manufacturing .....	6	21	9	e	D	D	D	D	D	D	D	960
334414	Electronic capacitor manufacturing .....	1	6	3	c	D	D	D	D	D	D	D	460
334415	Electronic resistor manufacturing .....	—	5	2	353	11 016	222	400	3 987	30 468	8 590	38 807	D
334416	Electronic coil, transformer, and other inductor manufacturing .....	1	41	24	1 333	37 555	999	1 870	21 060	69 825	45 721	115 384	2 387
334417	Electronic connector manufacturing .....	1	15	8	868	29 234	582	1 081	15 061	66 095	40 813	109 446	2 830
334418	Printed circuit assembly (electronic assembly) manufacturing .....	1	40	28	2 592	76 241	1 601	3 165	36 107	154 299	158 105	318 374	5 415
334419	Other electronic component manufacturing .....	1	82	26	3 121	104 231	2 238	4 263	55 658	272 555	152 941	428 900	16 200
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	—	'202	83	'12 198	'659 755	'5 475	'10 062	'187 388	'1 592 210	'1 275 852	'2 868 985	43 984
33451	Navigational, measuring, electromedical, and control instruments manufacturing ...	—	'202	83	'12 198	'659 755	'5 475	'10 062	'187 388	'1 592 210	'1 275 852	'2 868 985	43 984
334510	Electromedical and electrotherapeutic apparatus manufacturing ...	1	20	12	1 536	73 221	760	1 498	21 268	216 087	150 184	371 206	4 996
334511	Search, detection, navigation, guidance, aeronautical, and nautical system and instrument manufacturing .....	—	14	6	2 790	211 842	944	1 293	44 388	327 575	353 961	708 124	14 959
334512	Automatic environmental control manufacturing for residential, commercial, and appliance use.....	—	19	9	1 690	60 782	1 016	1 883	25 296	243 631	139 592	381 623	3 377
334513	Instruments and related products manufacturing for measuring, displaying, and controlling industrial process variables .....	1	40	17	1 659	74 498	748	1 450	24 693	159 004	103 899	267 090	4 420

**Table 1. Industry Statistics for the State: 2002—Con.**

[Includes data for industry groups and industries with 100 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>ILLINOIS—Con.</b>													
334	Computer and electronic product manufacturing—Con.												
3345	Navigational, measuring, electromedical, and control instruments manufacturing—Con.												
33451	Navigational, measuring, electromedical, and control instruments manufacturing—Con.												
334514	Totalizing fluid meter and counting device manufacturing	—	14	6	703	31 327	378	688	11 045	91 758	69 669	160 706	2 231
334515	Instrument manufacturing for measuring and testing electricity and electrical signals	2	20	8	1 681	136 085	1304	1594	10 084	74 940	42 656	118 310	2 522
334516	Analytical laboratory instrument manufacturing	—	16	6	480	22 839	142	306	4 861	77 491	44 689	123 067	1 468
334517	Irradiation apparatus manufacturing	—	22	8	1 571	99 496	705	1 377	29 405	283 951	284 137	533 011	6 877
334519	Other measuring and controlling device manufacturing	1	31	10	1 024	47 277	436	881	15 364	112 783	81 997	195 795	2 961
3346	Manufacturing and reproducing magnetic and optical media	2	43	12	2 458	83 773	1 805	3 535	52 341	198 402	118 515	321 763	9 407
33461	Manufacturing and reproducing magnetic and optical media	2	43	12	2 458	83 773	1 805	3 535	52 341	198 402	118 515	321 763	9 407
334612	Prerecorded compact disc (except software), tape, and record reproducing	2	28	11	2 378	80 673	1 745	3 475	50 513	191 205	114 211	310 278	9 133
335	Electrical equipment, appliance, and component manufacturing	1	430	207	34 635	1 350 874	23 445	47 558	717 933	3 656 473	3 098 141	6 778 021	175 594
3351	Electric lighting equipment manufacturing	—	72	36	5 256	189 632	3 419	6 759	91 202	630 690	377 364	1 008 039	11 463
33511	Electric lamp bulb and part manufacturing	1	5	4	585	24 698	525	1 021	20 995	33 913	25 366	59 196	3 672
335110	Electric lamp bulb and part manufacturing	1	5	4	585	24 698	525	1 021	20 995	33 913	25 366	59 196	3 672
33512	Lighting fixture manufacturing	—	67	32	4 671	164 934	2 894	5 738	70 207	596 777	351 998	948 843	7 791
335121	Residential electric lighting fixture manufacturing	1	26	13	2 960	104 544	1 763	3 426	41 055	394 258	227 910	622 009	3 791
335122	Commercial, industrial, and institutional electric lighting fixture manufacturing	—	22	11	907	31 698	597	1 280	15 276	95 479	65 624	160 572	2 162
335129	Other lighting equipment manufacturing	—	19	8	804	28 692	534	1 032	13 876	107 040	58 464	166 262	1 838
3352	Household appliance manufacturing	—	19	14	6 678	233 799	5 098	9 363	150 693	567 500	831 243	1 396 251	41 038
33521	Small electrical appliance manufacturing	—	6	5	1 290	44 961	1 004	2 037	30 365	165 300	119 282	282 007	D
335211	Electric housewares and household fan manufacturing	—	6	5	1 290	44 961	1 004	2 037	30 365	165 300	119 282	282 007	D
33522	Major appliance manufacturing	—	13	9	5 388	188 838	4 094	7 326	120 328	402 200	711 961	1 114 244	D
335221	Household cooking appliance manufacturing	—	7	6	g	D	D	D	D	D	D	D	D
335222	Household refrigerator and home freezer manufacturing	—	2	1	g	D	D	D	D	D	D	D	D
335224	Household laundry equipment manufacturing	—	2	1	g	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing	1	188	87	12 863	524 633	8 395	17 346	266 739	1 423 647	1 027 683	2 471 346	73 085
33531	Electrical equipment manufacturing	1	188	87	12 863	524 633	8 395	17 346	266 739	1 423 647	1 027 683	2 471 346	73 085
335311	Power, distribution, and specialty transformer manufacturing	—	22	12	1 492	55 300	882	1 695	21 611	253 942	127 952	397 590	2 139
335312	Motor and generator manufacturing	—	32	18	2 416	92 014	1 778	3 641	58 085	215 766	119 267	333 356	12 273
335313	Switchgear and switchboard apparatus manufacturing	—	43	23	5 676	248 425	3 669	8 160	127 646	691 443	466 237	1 157 119	46 164
335314	Relay and industrial control manufacturing	2	91	34	3 279	128 894	2 066	3 850	59 397	262 496	314 227	583 281	12 509
3359	Other electrical equipment and component manufacturing	1	151	70	9 838	402 810	6 533	14 090	209 299	1 034 636	861 851	1 902 385	50 008
33591	Battery manufacturing	—	10	4	632	21 743	486	893	14 323	71 704	89 193	163 519	4 687
335911	Storage battery manufacturing	—	10	4	632	21 743	486	893	14 323	71 704	89 193	163 519	4 687
33592	Communication and energy wire and cable manufacturing	1	10	8	908	30 516	713	1 532	20 193	70 646	137 106	206 159	4 423
335929	Other communication and energy wire manufacturing	1	9	8	f	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing	—	58	34	6 007	267 161	4 021	9 102	143 006	720 201	442 505	1 163 888	34 766
335931	Current-carrying wiring device manufacturing	—	38	21	3 999	181 009	2 628	6 231	94 472	426 479	254 602	682 284	16 539
335932	Noncurrent-carrying wiring device manufacturing	—	20	13	2 008	86 152	1 393	2 871	48 534	293 722	187 903	481 604	18 227

**Table 1. Industry Statistics for the State: 2002—Con.**

[Includes data for industry groups and industries with 100 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ILLINOIS—Con.</b>													
335	Electrical equipment, appliance, and component manufacturing—Con.												
3359	Other electrical equipment and component manufacturing—Con.												
33599	All other electrical equipment and component manufacturing .....	6	'73	24	'2 291	'83 390	'1 313	'2 563	'31 777	'172 085	'193 047	'368 819	6 132
335999	All other miscellaneous electrical equipment and component manufacturing ..	6	'70	24	'2 274	'82 862	'1 298	'2 535	'31 435	'171 049	'191 863	'366 544	6 103
336	Transportation equipment manufacturing .....	—	430	205	50 871	2 246 609	37 029	71 936	1 473 369	7 411 984	11 389 115	18 745 598	529 613
3361	Motor vehicle manufacturing .....	—	17	4	7 499	491 926	6 622	13 165	425 233	1 861 519	6 208 255	8 063 158	D
33611	Automobile and light duty motor vehicle manufacturing .....	—	17	4	7 499	491 926	6 622	13 165	425 233	1 861 519	6 208 255	8 063 158	D
336111	Automobile manufacturing .....	—	11	4	7 472	490 303	6 599	13 118	423 799	1 857 923	6 193 163	8 044 458	D
3362	Motor vehicle body and trailer manufacturing .....	1	42	18	2 775	102 615	2 067	4 385	67 606	246 465	274 265	522 220	D
33621	Motor vehicle body and trailer manufacturing .....	1	42	18	2 775	102 615	2 067	4 385	67 606	246 465	274 265	522 220	D
336211	Motor vehicle body manufacturing .....	—	25	9	1 372	56 540	947	1 935	33 562	128 924	144 914	276 237	4 241
336212	Truck trailer manufacturing ..	2	5	3	644	17 157	541	1 105	13 107	54 555	78 209	132 250	578
336213	Motor home manufacturing ..	—	1	1	c	D	D	D	D	D	D	D	D
336214	Travel trailer and camper manufacturing .....	—	11	5	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	274	139	28 952	1 053 484	22 375	41 632	706 921	3 247 450	3 252 326	6 461 487	225 987
33631	Motor vehicle gasoline engine and engine parts manufacturing .....	1	37	12	g	D	D	D	D	D	D	D	7 275
336312	Gasoline engine and engine parts manufacturing .....	1	33	11	1 457	53 653	1 059	2 153	35 071	227 330	220 480	435 883	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	—	66	33	6 855	221 967	4 845	10 325	121 629	708 985	634 186	1 360 420	49 522
336321	Vehicular lighting equipment manufacturing .....	—	13	10	2 742	89 099	2 258	4 905	58 910	232 903	203 842	436 949	21 724
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	1	53	23	4 113	132 868	2 587	5 420	62 719	476 082	430 344	923 471	27 798
33633	Motor vehicle steering and suspension component (except spring) manufacturing .....	2	4	1	c	D	D	D	D	D	D	D	656
336330	Motor vehicle steering and suspension component (except spring) manufacturing .....	2	4	1	c	D	D	D	D	D	D	D	656
33634	Motor vehicle brake system manufacturing .....	—	14	6	1 999	68 570	1 644	3 373	49 129	175 466	293 956	462 510	7 190
336340	Motor vehicle brake system manufacturing .....	—	14	6	1 999	68 570	1 644	3 373	49 129	175 466	293 956	462 510	7 190
33635	Motor vehicle transmission and power train parts manufacturing .....	—	29	13	2 774	127 164	2 224	4 821	89 535	350 039	250 992	597 498	17 131
336350	Motor vehicle transmission and power train parts manufacturing .....	—	29	13	2 774	127 164	2 224	4 821	89 535	350 039	250 992	597 498	17 131
33636	Motor vehicle seating and interior trim manufacturing .....	—	10	6	1 672	55 079	1 274	2 448	34 685	184 565	466 381	650 751	11 493
336360	Motor vehicle seating and interior trim manufacturing ..	—	10	6	1 672	55 079	1 274	2 448	34 685	184 565	466 381	650 751	11 493
33637	Motor vehicle metal stamping ..	—	54	36	7 483	292 698	6 021	8 302	212 076	664 084	732 415	1 374 416	60 332
336370	Motor vehicle metal stamping .....	—	54	36	7 483	292 698	6 021	8 302	212 076	664 084	732 415	1 374 416	60 332
33639	Other motor vehicle parts manufacturing .....	—	60	32	6 489	225 130	5 137	9 945	158 405	923 002	636 372	1 548 332	72 388
336391	Motor vehicle air-conditioning manufacturing .....	—	5	3	461	21 220	379	792	17 392	59 092	109 345	166 449	2 111
336399	All other motor vehicle parts manufacturing .....	—	55	29	6 028	203 910	4 758	9 153	141 013	863 910	527 027	1 381 883	70 277
3364	Aerospace product and parts manufacturing .....	1	22	14	6 055	316 260	2 641	5 851	127 497	1 181 276	523 887	1 708 282	30 073
33641	Aerospace product and parts manufacturing .....	1	22	14	6 055	316 260	2 641	5 851	127 497	1 181 276	523 887	1 708 282	30 073
336411	Aircraft manufacturing .....	9	3	1	e	D	D	D	D	D	D	D	D
336412	Aircraft engine and engine parts manufacturing .....	—	5	4	g	D	D	D	D	D	D	D	D
336413	Other aircraft parts and auxiliary equipment manufacturing .....	—	12	8	4 184	227 964	1 150	2 879	60 923	1 016 487	354 694	1 369 773	19 754
3365	Railroad rolling stock manufacturing .....	1	32	21	3 961	228 706	2 199	4 694	112 936	747 790	972 038	1 705 901	11 939
33651	Railroad rolling stock manufacturing .....	1	32	21	3 961	228 706	2 199	4 694	112 936	747 790	972 038	1 705 901	11 939
336510	Railroad rolling stock manufacturing .....	1	32	21	3 961	228 706	2 199	4 694	112 936	747 790	972 038	1 705 901	11 939



**Table 1. Industry Statistics for the State: 2002—Con.**

[Includes data for industry groups and industries with 100 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ILLINOIS—Con.</b>													
336	Transportation equipment manufacturing—Con.												
3366	Ship and boat building .....	—	14	4	1 032	31 313	782	1 532	24 295	77 865	113 646	191 511	D
33661	Ship and boat building .....	—	14	4	1 032	31 313	782	1 532	24 295	77 865	113 646	191 511	D
336612	Boat building .....	—	12	3									D
3369	Other transportation equipment manufacturing .....	1	29	5	597	22 305	343	677	8 881	49 619	44 698	93 039	D
33699	Other transportation equipment manufacturing .....	1	29	5	597	22 305	343	677	8 881	49 619	44 698	93 039	D
336991	Motorcycle, bicycle, and parts manufacturing .....	1	7	2	211	7 983	147	317	3 825	18 588	16 084	34 163	D
336999	All other transportation equipment manufacturing ..	1	22	3	386	14 322	196	360	5 056	31 031	28 614	58 876	D
337	Furniture and related product manufacturing .....	2	'872	'192	'21 169	'653 722	'16 166	'32 758	'415 644	'1 623 664	'1 296 307	'2 924 744	'47 157
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	2	'629	101	'9 575	'278 682	'7 646	'15 321	'191 093	'660 928	'471 665	'1 132 651	'22 626
33711	Wood kitchen cabinet and countertop manufacturing ....	2	'347	43	'4 715	'146 025	'3 669	'7 509	'99 218	'313 242	'194 116	'506 632	'8 794
337110	Wood kitchen cabinet and countertop manufacturing ..	2	'347	43	'4 715	'146 025	'3 669	'7 509	'99 218	'313 242	'194 116	'506 632	'8 794
33712	Household and institutional furniture manufacturing .....	2	282	58	4 860	132 657	3 977	7 812	91 875	347 686	277 549	626 019	13 832
337121	Upholstered household furniture manufacturing ....	1	84	20	1 171	29 150	996	1 876	22 221	94 870	90 089	184 392	3 668
337122	Nonupholstered wood household furniture manufacturing .....	4	136	14	1 574	37 038	1 354	2 641	28 851	77 314	72 980	151 482	2 536
337124	Metal household furniture manufacturing .....	—	8	4	399	10 865	355	790	8 536	44 446	25 322	70 368	1 766
337127	Institutional furniture manufacturing .....	2	39	16	1 359	45 434	1 012	1 974	26 839	114 018	76 525	190 293	5 493
337129	Wood television, radio, and sewing machine cabinet manufacturing .....	2	9	4	323	9 079	234	484	4 974	15 068	9 773	24 654	290
3372	Office furniture (including fixtures) manufacturing .....	1	'187	'78	'9 404	'307 108	'7 025	'14 706	'187 101	'765 517	'574 914	'1 336 083	'19 574
33721	Office furniture (including fixtures) manufacturing .....	1	'187	'78	'9 404	'307 108	'7 025	'14 706	'187 101	'765 517	'574 914	'1 336 083	'19 574
337211	Wood office furniture manufacturing .....	4	24	7	672	24 259	513	1 076	15 315	61 713	32 850	86 885	D
337212	Custom architectural woodwork and millwork manufacturing .....	2	'56	'19	'1 187	'51 757	'757	'1 496	'27 028	'107 132	'63 879	'168 165	'2 805
337214	Office furniture (except wood) manufacturing .....	—	10	4	1 024	33 495	806	1 692	19 795	76 056	53 621	131 182	D
337215	Showcase, partition, shelving, and locker manufacturing .....	—	97	48	6 521	197 597	4 949	10 442	124 963	520 616	424 564	949 851	11 612
3379	Other furniture related product manufacturing .....	3	56	13	2 190	67 932	1 495	2 731	37 450	197 219	249 728	456 010	4 957
33791	Mattress manufacturing .....	1	28	8	830	30 915	624	1 245	19 585	88 770	78 481	167 221	2 245
337910	Mattress manufacturing .....	1	28	8	830	30 915	624	1 245	19 585	88 770	78 481	167 221	2 245
33792	Blind and shade manufacturing .....	4	28	5	1 360	37 017	871	1 486	17 865	108 449	171 247	288 789	2 712
337920	Blind and shade manufacturing .....	4	28	5	1 360	37 017	871	1 486	17 865	108 449	171 247	288 789	2 712
339	Miscellaneous manufacturing .....	2	'1 345	'323	'32 929	'1 222 655	'20 493	'39 265	'552 886	'3 231 934	'2 153 552	'5 407 120	'182 918
3391	Medical equipment and supplies manufacturing .....	2	491	82	8 620	316 538	5 555	11 044	153 405	756 054	375 211	1 130 885	58 081
33911	Medical equipment and supplies manufacturing .....	2	491	82	8 620	316 538	5 555	11 044	153 405	756 054	375 211	1 130 885	58 081
339111	Laboratory apparatus and furniture manufacturing ....	—	13	8	655	30 384	336	736	10 974	70 030	37 957	108 846	D
339112	Surgical and medical instrument manufacturing ..	1	44	15	1 503	55 186	967	2 003	28 283	163 029	70 195	231 882	18 906
339113	Surgical appliance and supplies manufacturing ....	5	62	22	2 218	79 019	1 625	3 323	36 279	184 321	107 812	290 528	10 215
339114	Dental equipment and supplies manufacturing ....	—	48	8	1 316	55 991	624	1 197	20 383	175 945	96 856	275 988	10 305
339115	Ophthalmic goods manufacturing .....	2	24	6	965	37 474	567	1 069	16 036	64 818	40 467	103 986	D
339116	Dental laboratories .....	3	300	23	1 963	58 484	1 436	2 716	41 450	97 911	21 924	119 655	3 153
3399	Other miscellaneous manufacturing .....	2	'854	'241	'24 309	'906 117	'14 938	'28 221	'399 481	'2 475 880	'1 778 341	'4 276 235	'124 837
33991	Jewelry and silverware manufacturing .....	3	67	16	1 163	35 046	739	1 321	17 300	87 822	99 786	184 079	2 610
339911	Jewelry (except costume) manufacturing .....	3	41	10	763	23 718	450	818	11 146	65 082	90 203	151 764	1 903
339912	Silverware and hollowware manufacturing .....	1	7	3	251	6 466	180	300	3 763	11 155	7 250	18 404	D
339914	Costume jewelry and novelty manufacturing .....	7	17	3									451
33992	Sporting and athletic goods manufacturing .....	—	'75	'21	'2 488	'99 142	'1 430	'2 626	'30 530	'412 276	'246 408	'667 718	'11 895
339920	Sporting and athletic goods manufacturing .....	—	'75	'21	'2 488	'99 142	'1 430	'2 626	'30 530	'412 276	'246 408	'667 718	'11 895

**Table 1. Industry Statistics for the State: 2002—Con.**

[Includes data for industry groups and industries with 100 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>ILLINOIS—Con.</b>													
339	Miscellaneous manufacturing—Con.												
3399	Other miscellaneous manufacturing—Con.												
33993	Doll, toy, and game manufacturing . . . . .	2	43	10	917	33 788	553	990	12 892	97 571	126 749	233 801	10 993
339932	Game, toy, and children's vehicle manufacturing . . . . .	1	35	9	865	32 526	510	917	11 869	101 172	122 504	224 676	10 859
33994	Office supplies (except paper) manufacturing . . . . .	5	47	14	1 984	76 895	1 163	2 307	30 340	398 704	233 432	631 743	13 800
339941	Pen and mechanical pencil manufacturing . . . . .	9	3	2	f	D	D	D	D	D	D	D	D
339942	Lead pencil and art good manufacturing . . . . .	2	12	8	895	31 126	575	1 118	15 306	149 681	128 994	278 577	8 147
339943	Marking device manufacturing . . . . .	1	29	4	e	D	D	D	D	D	D	D	D
33995	Sign manufacturing . . . . .	3	'247	'62	'4 885	'191 384	'2 836	'5 431	'82 653	'409 567	'305 282	'711 725	'14 573
339950	Sign manufacturing . . . . .	3	'247	'62	'4 885	'191 384	'2 836	'5 431	'82 653	'409 567	'305 282	'711 725	'14 573
33999	All other miscellaneous manufacturing . . . . .	1	'375	'118	'12 872	'469 862	'8 217	'15 546	'225 766	'1 069 940	'766 684	'1 847 169	'70 966
339991	Gasket, packing, and sealing device manufacturing . . . . .	—	37	18	3 792	150 591	2 649	4 722	83 107	246 062	247 916	497 652	14 630
339992	Musical instrument manufacturing . . . . .	1	31	11	679	22 127	505	976	13 151	46 698	29 006	76 849	D
339993	Fastener, button, needle, and pin manufacturing . . . . .	—	7	2	c	D	D	D	D	D	D	D	97
339994	Broom, brush, and mop manufacturing . . . . .	1	20	13	1 447	52 445	917	1 849	25 726	141 787	69 625	212 621	7 010
339999	All other miscellaneous manufacturing . . . . .	2	'277	'73	'6 755	'236 285	'4 031	'7 764	'100 621	'597 194	'409 175	'1 010 998	'48 294

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Industries with 100 employees or more are shown. Some statistics are withheld to avoid disclosing data for individual companies. If employment is 100 or more, number of establishments is shown and employment-size range is indicated by one of the following symbols: c–100 to 249 employees; e–250 to 499 employees; f–500 to 999 employees; g–1,000 to 2,499 employees; h–2,500 to 4,999 employees; i–5,000 to 9,999 employees; j–10,000 to 24,999 employees; k–25,000 to 49,999 employees; l–50,000 to 99,999 employees; m–100,000 employees or more.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CAPE GIRARDEAU-SIKESTON-JACKSON, MO-IL COMBINED STATISTICAL AREA</b>												
31-33	Manufacturing .....	-	205	70	8 413	272 927	6 869	13 474	197 952	1 711 193	1 352 503	3 050 230	193 587
311	Food manufacturing .....	-	15	6	f	D	D	D	D	D	D	D	D
3115	Dairy product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
31152	Ice cream and frozen dessert manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
311520	Ice cream and frozen dessert manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	7	5	4	f	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	9	3	2	e	D	D	D	D	D	D	D	D
31522	Men's and boys' cut and sew apparel manufacturing .....	9	2	1	e	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	3	25	9	674	17 435	561	1 002	11 803	31 068	42 094	72 689	2 930
3219	Other wood product manufacturing .....	4	14	6	f	D	D	D	D	D	D	D	D
32191	Millwork .....	6	7	3	e	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
3221	Pulp, paper, and paperboard mills .....	-	1	1	g	D	D	D	D	D	D	D	D
32212	Paper mills .....	-	1	1	g	D	D	D	D	D	D	D	D
322121	Paper (except newsprint) mills .....	-	1	1	g	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	-	4	3	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	1	8	4	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	6	3	e	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	-	19	7	564	19 494	446	900	14 275	89 202	50 766	138 868	3 343
3273	Cement and concrete product manufacturing .....	-	16	5	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	25	6	f	D	D	D	D	D	D	D	D
3326	Spring and wire product manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
33261	Spring and wire product manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
332618	Other fabricated wire product manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	9	5	f	D	D	D	D	D	D	D	D
3359	Other electrical equipment and component manufacturing .....	-	5	5	f	D	D	D	D	D	D	D	D
33592	Communication and energy wire and cable manufacturing ..	-	3	3	e	D	D	D	D	D	D	D	D
335929	Other communication and energy wire manufacturing ..	-	3	3	e	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	6	21	7	f	D	D	D	D	D	D	D	3 537
3362	Motor vehicle body and trailer manufacturing .....	2	12	4	e	D	D	D	D	D	D	D	774
33621	Motor vehicle body and trailer manufacturing .....	2	12	4	e	D	D	D	D	D	D	D	774
3363	Motor vehicle parts manufacturing .....	9	5	1	e	D	D	D	D	D	D	D	D
33635	Motor vehicle transmission and power train parts manufacturing .....	9	2	1	e	D	D	D	D	D	D	D	D
336350	Motor vehicle transmission and power train parts manufacturing .....	9	2	1	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CAPE GIRARDEAU-SIKESTON-JACKSON, MO-IL COMBINED STATISTICAL AREA—Con.</b>													
<b>Cape Girardeau-Jackson, MO-IL Micropolitan Statistical Area</b>													
31-33	Manufacturing .....	—	129	39	5 818	196 184	4 751	9 897	141 876	1 423 043	1 040 000	2 451 593	178 232
315	Apparel manufacturing .....	9	3	2	e	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	9	3	2	e	D	D	D	D	D	D	D	D
31522	Men's and boys' cut and sew apparel manufacturing .....	9	2	1	e	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D
3221	Pulp, paper, and paperboard mills .....	—	1	1	g	D	D	D	D	D	D	D	D
32212	Paper mills .....	—	1	1	g	D	D	D	D	D	D	D	D
322121	Paper (except newsprint) mills .....	—	1	1	g	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	3	3	257	10 679	206	413	7 108	28 267	44 952	76 022	D
326	Plastics and rubber products manufacturing .....	1	6	3	480	19 114	328	751	10 048	69 900	80 556	150 348	5 426
3261	Plastics product manufacturing ..	—	4	2	e	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	—	14	5	494	17 485	399	796	12 972	85 919	46 067	131 092	2 973
3273	Cement and concrete product manufacturing .....	—	12	3	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	—	13	2	f	D	D	D	D	D	D	D	D
3326	Spring and wire product manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
33261	Spring and wire product manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
332618	Other fabricated wire product manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	1	7	3	420	13 991	311	700	7 305	33 669	30 497	59 749	D
3359	Other electrical equipment and component manufacturing .....	2	3	3	402	13 074	304	687	7 080	31 940	26 293	53 920	D
336	Transportation equipment manufacturing .....	7	9	3	543	17 778	438	871	13 675	36 679	47 191	84 835	2 763
3363	Motor vehicle parts manufacturing .....	9	5	1	e	D	D	D	D	D	D	D	D
33635	Motor vehicle transmission and power train parts manufacturing .....	9	2	1	e	D	D	D	D	D	D	D	D
336350	Motor vehicle transmission and power train parts manufacturing .....	9	2	1	e	D	D	D	D	D	D	D	D
<b>Sikeston, MO Micropolitan Statistical Area</b>													
31-33	Manufacturing .....	1	76	31	2 595	76 743	2 118	3 577	56 076	288 150	312 503	598 637	15 355
311	Food manufacturing .....	—	5	2	f	D	D	D	D	D	D	D	D
3115	Dairy product manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
31152	Ice cream and frozen dessert manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
311520	Ice cream and frozen dessert manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	2	6	5	435	11 938	345	582	7 536	18 875	24 876	43 409	827
3219	Other wood product manufacturing .....	2	4	4	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CAPE GIRARDEAU-SIKESTON-JACKSON, MO-IL COMBINED STATISTICAL AREA—Con.</b>													
<b>Sikeston, MO Micropolitan Statistical Area—Con.</b>													
335	Electrical equipment, appliance, and component manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
3359	Other electrical equipment and component manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
33592	Communication and energy wire and cable manufacturing .	—	2	2	e	D	D	D	D	D	D	D	D
335929	Other communication and energy wire manufacturing .	—	2	2	e	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	2	12	4	e	D	D	D	D	D	D	D	774
3362	Motor vehicle body and trailer manufacturing .....	2	12	4	e	D	D	D	D	D	D	D	774
33621	Motor vehicle body and trailer manufacturing .....	2	12	4	e	D	D	D	D	D	D	D	774
<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA</b>													
31-33	Manufacturing .....	1	'13 347	'4 736	'560 985	'23 406 439	'377 510	'763 140	'12 925 777	'70 485 458	'69 057 598	'140 014 659	'4 354 695
311	Food manufacturing .....	2	'957	'368	'60 193	'2 058 609	'41 521	'84 650	'1 281 403	'9 071 933	'8 509 984	'17 550 181	'425 699
3111	Animal food manufacturing .....	3	22	7	e	D	D	D	D	D	D	D	D
31111	Animal food manufacturing ....	3	22	7	e	D	D	D	D	D	D	D	D
311119	Other animal food manufacturing .....	2	15	7	408	16 424	212	448	6 541	76 930	64 943	141 740	D
3112	Grain and oilseed milling .....	2	24	19	h	D	D	D	D	D	D	D	D
31121	Flour milling and malt manufacturing .....	—	8	6	f	D	D	D	D	D	D	D	D
311211	Flour milling .....	—	7	5	e	D	D	D	D	D	D	D	D
31122	Starch and vegetable fats and oils manufacturing .....	5	12	10	g	D	D	D	D	D	D	D	D
311221	Wet corn milling .....	6	3	3	1 438	77 551	956	2 102	49 367	355 625	765 084	1 109 666	D
311222	Soybean processing .....	6	3	2	308	12 311	224	491	7 996	40 760	71 831	115 870	D
311225	Fats and oils refining and blending .....	—	6	5	f	D	D	D	D	D	D	D	D
31123	Breakfast cereal manufacturing .....	—	4	3	g	D	D	D	D	D	D	D	D
311230	Breakfast cereal manufacturing .....	—	4	3	g	D	D	D	D	D	D	D	D
3113	Sugar and confectionery product manufacturing .....	1	74	30	i	D	D	D	D	D	D	D	72 412
31133	Confectionery manufacturing from purchased chocolate . . .	1	41	14	i	D	D	D	D	D	D	D	D
311330	Confectionery manufacturing from purchased chocolate . .	1	41	14	i	D	D	D	D	D	D	D	D
31134	Nonchocolate confectionery manufacturing .....	—	28	15	h	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	—	28	15	h	D	D	D	D	D	D	D	D
3114	Fruit and vegetable preserving and specialty food manufacturing .....	2	68	36	i	D	D	D	D	D	D	D	D
31141	Frozen food manufacturing ....	—	34	18	h	D	D	D	D	D	D	D	D
311412	Frozen specialty food manufacturing .....	—	31	17	h	D	D	D	D	D	D	D	D
31142	Fruit and vegetable canning, pickling, and drying .....	3	34	18	h	D	D	D	D	D	D	D	D
311421	Fruit and vegetable canning .	2	20	13	1 278	42 954	1 079	2 088	30 996	122 023	143 004	264 997	D
311423	Dried and dehydrated food manufacturing .....	4	9	3	g	D	D	D	D	D	D	D	D
3115	Dairy product manufacturing .....	3	37	16	g	D	D	D	D	D	D	D	D
31151	Dairy product (except frozen) manufacturing .....	1	24	13	g	D	D	D	D	D	D	D	D
311511	Fluid milk manufacturing ....	—	13	8	760	28 562	476	991	20 025	126 730	259 666	386 017	11 171
311513	Cheese manufacturing .....	3	8	4	e	D	D	D	D	D	D	D	D
31152	Ice cream and frozen dessert manufacturing .....	6	13	3	926	45 280	708	1 538	31 771	274 439	111 257	386 938	8 880
311520	Ice cream and frozen dessert manufacturing .....	6	13	3	926	45 280	708	1 538	31 771	274 439	111 257	386 938	8 880

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
311	Food manufacturing—Con.												
3116	Animal slaughtering and processing .....	1	125	76	j	D	D	D	D	D	D	D	
31161	Animal slaughtering and processing .....	1	125	76	j	D	D	D	D	D	D	D	
311611	Animal (except poultry) slaughtering .....	1	38	22	h	D	D	D	D	D	D	D	
311612	Meat processed from carcasses .....	1	73	47	7 067	238 647	5 360	11 989	146 834	818 554	1 411 049	2 225 808	57 977
311613	Rendering and meat byproduct processing .....	8	5	2	e	D	D	D	D	D	D	D	
311615	Poultry processing .....	1	9	5	g	D	D	D	D	D	D	D	
3118	Bakeries and tortilla manufacturing .....	1	441	115	j	D	D	D	D	D	D	D	
31181	Bread and bakery product manufacturing .....	1	387	86	j	D	D	D	D	D	D	D	
311811	Retail bakeries .....	4	298	40	h	D	D	D	D	D	D	D	
311812	Commercial bakeries .....	—	77	37	i	D	D	D	D	D	D	D	
311813	Frozen cakes, pies, and other pastries manufacturing .....	3	12	9	f	D	D	D	D	D	D	D	
31182	Cookie, cracker, and pasta manufacturing .....	1	42	21	i	D	D	D	D	D	D	D	
311821	Cookie and cracker manufacturing .....	1	21	13	h	D	D	D	D	D	D	D	
311822	Flour mixes and dough manufacturing from purchased flour .....	2	10	6	f	D	D	D	D	D	D	D	
311823	Dry pasta manufacturing .....	—	11	2	e	D	D	D	D	D	D	D	
31183	Tortilla manufacturing .....	1	12	8	f	D	D	D	D	D	D	D	
311830	Tortilla manufacturing .....	1	12	8	f	D	D	D	D	D	D	D	
3119	Other food manufacturing .....	2	161	67	i	D	D	D	D	D	D	D	
31191	Snack food manufacturing .....	—	14	7	g	D	D	D	D	D	D	D	
311911	Roasted nuts and peanut butter manufacturing .....	—	6	4	f	D	D	D	D	D	D	D	
311919	Other snack food manufacturing .....	—	8	3	f	D	D	D	D	D	D	D	
31192	Coffee and tea manufacturing .....	—	10	3	e	D	D	D	D	D	D	D	
311920	Coffee and tea manufacturing .....	—	10	3	e	D	D	D	D	D	D	D	
31194	Seasoning and dressing manufacturing .....	3	35	24	h	D	D	D	D	D	D	D	
311941	Mayonnaise, dressing, and other prepared sauce manufacturing .....	2	11	6	e	D	D	D	D	D	D	D	
311942	Spice and extract manufacturing .....	3	24	18	g	D	D	D	D	D	D	D	
31199	All other food manufacturing .....	3	93	31	h	D	D	D	D	D	D	13 974	
311991	Perishable prepared food manufacturing .....	7	24	12	1 076	25 445	896	1 750	16 460	56 430	66 347	122 505	7 884
311999	All other miscellaneous food manufacturing .....	2	69	19	g	D	D	D	D	D	D	D	
312	Beverage and tobacco product manufacturing .....	1	35	17	h	D	D	D	D	D	D	D	
3121	Beverage manufacturing .....	2	34	16	g	D	D	D	D	D	D	D	
31211	Soft drink and ice manufacturing .....	—	23	14	g	D	D	D	D	D	D	D	
312111	Soft drink manufacturing .....	—	14	10	g	D	D	D	D	D	D	D	
31214	Distilleries .....	9	2	1	e	D	D	D	D	D	D	D	
312140	Distilleries .....	9	2	1	e	D	D	D	D	D	D	D	
3122	Tobacco manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	
31222	Tobacco product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	
312229	Other tobacco product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	
313	Textile mills .....	4	51	10	f	D	D	D	D	D	D	D	
3132	Fabric mills .....	4	23	5	405	11 350	339	582	7 589	28 893	26 458	54 319	
3133	Textile and fabric finishing and fabric coating mills .....	4	25	5	e	D	D	D	D	D	D	D	
31331	Textile and fabric finishing mills .....	6	22	4	e	D	D	D	D	D	D	D	
313311	Broadwoven fabric finishing mills .....	5	19	4	e	D	D	D	D	D	D	D	

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
314	Textile product mills .....	2	211	45	h	D	D	D	D	D	D	D	D
3141	Textile furnishings mills .....	1	107	19	g	D	D	D	D	D	D	D	D
31412	Curtain and linen mills .....	—	104	18	g	D	D	D	D	D	D	D	D
314121	Curtain and drapery mills .....	1	84	8	f	D	D	D	D	D	D	D	D
314129	Other household textile product mills .....	—	20	10	f	D	D	D	D	D	D	D	D
3149	Other textile product mills .....	3	104	26	g	D	D	D	D	D	D	D	D
31491	Textile bag and canvas mills .....	2	43	12	g	D	D	D	D	D	D	D	D
314912	Canvas and related product mills .....	2	39	11	f	D	D	D	D	D	D	D	D
31499	All other textile product mills .....	4	61	14	g	D	D	D	D	D	D	D	D
314999	All other miscellaneous textile product mills .....	4	59	13	g	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	5	175	41	h	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	6	118	31	h	D	D	D	D	D	D	D	D
31521	Cut and sew apparel contractors .....	6	65	13	f	D	D	D	D	D	D	D	D
315212	Women's, girls', and infants' cut and sew apparel contractors .....	7	52	11	f	D	D	D	D	D	D	D	D
31522	Men's and boys' cut and sew apparel manufacturing .....	7	25	11	g	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	9	12	2	870	29 130	477	979	10 543	68 223	17 510	88 281	D
315223	Men's and boys' cut and sew shirt (except work shirt) manufacturing .....	7	2	2	e	D	D	D	D	D	D	D	D
315224	Men's and boys' cut and sew trouser, slack, and jean manufacturing .....	9	4	1	e	D	D	D	D	D	D	D	D
315225	Men's and boys' cut and sew work clothing manufacturing .....	—	4	4	e	D	D	D	D	D	D	D	D
3159	Apparel accessories and other apparel manufacturing .....	1	49	7	f	D	D	D	D	D	D	D	D
31599	Apparel accessories and other apparel manufacturing .....	1	49	7	f	D	D	D	D	D	D	D	D
315992	Glove and mitten manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
316	Leather and allied product manufacturing .....	—	32	13	g	D	D	D	D	D	D	D	D
3161	Leather and hide tanning and finishing .....	—	5	3	252	8 584	196	399	5 677	17 664	21 137	39 033	D
31611	Leather and hide tanning and finishing .....	—	5	3	252	8 584	196	399	5 677	17 664	21 137	39 033	D
316110	Leather and hide tanning and finishing .....	—	5	3	252	8 584	196	399	5 677	17 664	21 137	39 033	D
3169	Other leather and allied product manufacturing .....	1	25	10	f	D	D	D	D	D	D	D	D
31699	Other leather and allied product manufacturing .....	1	25	10	f	D	D	D	D	D	D	D	D
316999	All other leather goods manufacturing .....	—	10	6	f	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	2	256	81	i	D	D	D	D	D	D	D	D
3212	Veneer, plywood, and engineered wood product manufacturing .....	1	22	11	f	D	D	D	D	D	D	D	D
32121	Veneer, plywood, and engineered wood product manufacturing .....	1	22	11	f	D	D	D	D	D	D	D	D
321214	Truss manufacturing .....	—	9	7	620	19 255	414	856	9 966	34 499	41 074	75 898	D
3219	Other wood product manufacturing .....	2	223	67	h	D	D	D	D	D	D	D	D
32191	Millwork .....	3	101	29	g	D	D	D	D	D	D	D	D
321911	Wood window and door manufacturing .....	4	43	11	780	25 680	511	1 004	12 489	55 518	84 825	140 628	D
321918	Other millwork (including flooring) .....	3	54	17	g	D	D	D	D	D	D	D	D
32192	Wood container and pallet manufacturing .....	2	67	26	g	D	D	D	D	D	D	D	D
321920	Wood container and pallet manufacturing .....	2	67	26	g	D	D	D	D	D	D	D	D
32199	All other wood product manufacturing .....	1	55	12	f	D	D	D	D	D	D	D	D
321999	All other miscellaneous wood product manufacturing .....	—	52	12	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>													
322	Paper manufacturing .....	1	285	189	19 057	782 936	13 969	29 268	479 680	1 907 950	2 408 108	4 357 081	169 364
3221	Pulp, paper, and paperboard mills .....	—	8	7	904	46 827	727	1 537	36 536	123 533	130 931	255 860	D
32212	Paper mills .....	—	6	5	f	D	D	D	D	D	D	D	D
322121	Paper (except newsprint) mills .....	—	6	5	f	D	D	D	D	D	D	D	D
32213	Paperboard mills .....	—	2	2	e	D	D	D	D	D	D	D	D
322130	Paperboard mills .....	—	2	2	e	D	D	D	D	D	D	D	D
3222	Converted paper product manufacturing .....	1	277	182	18 153	736 109	13 242	27 731	443 144	1 784 417	2 277 177	4 101 221	D
32221	Paperboard container manufacturing .....	1	153	105	j	D	D	D	D	D	D	D	D
322211	Corrugated and solid fiber box manufacturing .....	1	92	69	i	D	D	D	D	D	D	D	D
322212	Folding paperboard box manufacturing .....	—	39	24	h	D	D	D	D	D	D	D	D
322214	Fiber can, tube, drum, and similar products manufacturing .....	—	11	5	e	D	D	D	D	D	D	D	D
322215	Nonfolding sanitary food container manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
32222	Paper bag and coated and treated paper manufacturing .....	2	62	40	h	D	D	D	D	D	D	D	D
322221	Coated and laminated packaging paper and plastics film manufacturing .....	—	7	4	310	13 269	209	410	6 774	26 930	26 489	53 040	1 246
322222	Coated and laminated paper manufacturing .....	1	38	23	g	D	D	D	D	D	D	D	D
322223	Plastics, foil, and coated paper bag manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
322226	Surface-coated paperboard manufacturing .....	7	4	3	e	D	D	D	D	D	D	D	D
32223	Stationery product manufacturing .....	—	30	20	g	D	D	D	D	D	D	D	D
322231	Die-cut paper and paperboard office supplies manufacturing .....	1	9	4	e	D	D	D	D	D	D	D	D
322232	Envelope manufacturing .....	—	18	15	g	D	D	D	D	D	D	D	D
32229	Other converted paper product manufacturing .....	2	32	17	g	D	D	D	D	D	D	D	D
322299	All other converted paper product manufacturing .....	2	28	17	g	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	1 782	1 422	k	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	2	1 782	1 422	k	D	D	D	D	D	D	D	D
32311	Printing .....	2	1 577	360	k	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	1	749	207	j	D	D	D	D	D	D	D	D
323111	Commercial gravure printing .....	2	22	4	e	D	D	D	D	D	D	D	D
323112	Commercial flexographic printing .....	2	54	20	1 330	53 072	825	1 521	26 057	122 997	87 282	209 420	5 357
323113	Commercial screen printing .....	1	139	31	g	D	D	D	D	D	D	D	D
323114	Quick printing .....	4	344	20	g	D	D	D	D	D	D	D	D
323115	Digital printing .....	—	57	18	1 463	64 178	942	1 839	36 707	142 384	87 205	229 538	5 581
323116	Manifold business forms printing .....	4	33	20	1 873	69 916	1 377	2 745	47 460	224 481	164 557	388 005	7 841
323117	Books printing .....	1	22	7	f	D	D	D	D	D	D	D	D
323118	Blankbook, looseleaf binders, and devices manufacturing .....	4	30	18	g	D	D	D	D	D	D	D	D
323119	Other commercial printing .....	2	127	15	g	D	D	D	D	D	D	D	D
32312	Support activities for printing .....	3	205	62	4 811	192 709	3 631	7 233	121 682	380 797	109 284	488 230	19 381
323121	Tradebinding and related work .....	3	75	31	2 621	77 468	2 174	4 411	51 533	153 720	35 118	188 794	5 068
323122	Prepress services .....	3	130	31	2 190	115 241	1 457	2 822	70 149	227 077	74 166	299 436	14 313
324	Petroleum and coal products manufacturing .....	—	67	32	h	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	—	67	32	h	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	—	7	5	2 443	166 020	1 445	3 373	91 256	841 550	7 503 185	8 407 811	D
324110	Petroleum refineries .....	—	7	5	2 443	166 020	1 445	3 373	91 256	841 550	7 503 185	8 407 811	D
32412	Asphalt paving, roofing, and saturated materials manufacturing .....	—	32	13	f	D	D	D	D	D	D	D	D
324121	Asphalt paving mixture and block manufacturing .....	—	20	8	e	D	D	D	D	D	D	D	D
324122	Asphalt shingle and coating materials manufacturing .....	—	12	5	f	D	D	D	D	D	D	D	D
32419	Other petroleum and coal products manufacturing .....	2	28	14	1 202	68 599	690	1 462	32 420	397 998	440 290	829 992	D
324191	Petroleum lubricating oil and grease manufacturing .....	3	24	11	f	D	D	D	D	D	D	D	D
324199	All other petroleum and coal products manufacturing .....	—	4	3	e	D	D	D	D	D	D	D	D

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
325	Chemical manufacturing . . . . .	—	607	282	49 199	2 865 505	22 498	47 839	1 067 512	12 366 801	8 165 853	20 540 223	852 883
3251	Basic chemical manufacturing . . .	2	97	46	h	D	D	D	D	D	D	D	D
32511	Petrochemical manufacturing . . .	—	3	1	e	D	D	D	D	D	D	D	D
325110	Petrochemical manufacturing . . . . .	—	3	1	e	D	D	D	D	D	D	D	D
32512	Industrial gas manufacturing . . .	—	16	5	e	D	D	D	D	D	D	D	D
325120	Industrial gas manufacturing . . . . .	—	16	5	e	D	D	D	D	D	D	D	D
32513	Synthetic dye and pigment manufacturing . . . . .	1	7	4	e	D	D	D	D	D	D	D	D
32518	Other basic inorganic chemical manufacturing . . . . .	2	32	19	g	D	D	D	D	D	D	D	D
325188	All other basic inorganic chemical manufacturing . . . . .	2	31	18	g	D	D	D	D	D	D	D	D
32519	Other basic organic chemical manufacturing . . . . .	3	39	17	1 642	91 489	872	1 557	37 157	349 064	424 252	764 901	49 988
325199	All other basic organic chemical manufacturing . . . . .	3	36	17	1 637	91 173	868	1 550	36 981	347 979	421 404	760 968	49 855
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing . . . . .	—	51	37	g	D	D	D	D	D	D	D	D
32521	Resin and synthetic rubber manufacturing . . . . .	—	48	35	g	D	D	D	D	D	D	D	D
325211	Plastics material and resin manufacturing . . . . .	—	38	31	g	D	D	D	D	D	D	D	D
3253	Pesticide, fertilizer, and other agricultural chemical manufacturing . . . . .	5	14	5	e	D	D	D	D	D	D	D	D
3254	Pharmaceutical and medicine manufacturing . . . . .	—	42	20	j	D	D	D	D	D	D	D	D
32541	Pharmaceutical and medicine manufacturing . . . . .	—	42	20	j	D	D	D	D	D	D	D	D
325411	Medicinal and botanical manufacturing . . . . .	—	8	4	e	D	D	D	D	D	D	D	D
325412	Pharmaceutical preparation manufacturing . . . . .	—	26	12	21 352	1 506 585	6 642	15 922	420 718	5 558 507	1 848 819	7 439 827	D
325414	Biological product (except diagnostic) manufacturing . . . . .	—	4	1	g	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing . . . . .	—	120	61	5 637	245 804	3 161	6 310	104 585	890 929	1 201 529	2 141 043	44 305
32551	Paint and coating manufacturing . . . . .	—	90	44	h	D	D	D	D	D	D	D	D
325510	Paint and coating manufacturing . . . . .	—	90	44	h	D	D	D	D	D	D	D	D
32552	Adhesive manufacturing . . . . .	—	30	17	g	D	D	D	D	D	D	D	D
325520	Adhesive manufacturing . . . . .	—	30	17	g	D	D	D	D	D	D	D	D
3256	Soap, cleaning compound, and toilet preparation manufacturing . . . . .	1	127	55	i	D	D	D	D	D	D	D	D
32561	Soap and cleaning compound manufacturing . . . . .	—	84	30	h	D	D	D	D	D	D	D	D
325611	Soap and other detergent manufacturing . . . . .	—	39	12	g	D	D	D	D	D	D	D	D
325612	Polish and other sanitation good manufacturing . . . . .	4	32	10	f	D	D	D	D	D	D	D	D
325613	Surface active agent manufacturing . . . . .	—	13	8	g	D	D	D	D	D	D	D	D
32562	Toilet preparation manufacturing . . . . .	1	43	25	4 796	209 307	2 878	5 705	90 226	1 385 104	528 546	1 942 418	49 196
325620	Toilet preparation manufacturing . . . . .	1	43	25	4 796	209 307	2 878	5 705	90 226	1 385 104	528 546	1 942 418	49 196
3259	Other chemical product and preparation manufacturing . . . . .	1	156	58	h	D	D	D	D	D	D	D	D
32591	Printing ink manufacturing . . . . .	1	41	19	g	D	D	D	D	D	D	D	D
325910	Printing ink manufacturing . . . . .	1	41	19	g	D	D	D	D	D	D	D	D
32599	All other chemical product and preparation manufacturing . . . . .	1	115	39	h	D	D	D	D	D	D	D	D
325991	Custom compounding of purchased resins . . . . .	—	30	11	f	D	D	D	D	D	D	D	D
325992	Photographic film, paper, plate, and chemical manufacturing . . . . .	5	21	6	749	41 453	460	960	17 023	138 459	114 721	251 132	D
325998	All other miscellaneous chemical product and preparation manufacturing . . . . .	1	64	22	g	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing . . . . .	1	'720	'420	'50 320	'1 710 734	'38 390	'78 832	'1 091 315	'4 890 999	'3 967 431	'8 874 487	'358 913

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
326	Plastics and rubber products manufacturing—Con.												
3261	Plastics product manufacturing ..	1	'646	'380	k	D	D	D	D	D	D	D	
32611	Plastics packaging materials and un laminated film and sheet manufacturing ..	1	'88	'55	i	D	D	D	D	D	D	D	
326111	Plastics bag manufacturing ..	1	22	15	2 120	74 065	1 724	3 816	54 210	243 821	231 520	475 036	28 725
326112	Plastics packaging film and sheet (including laminated) manufacturing ..	—	'21	'18	g	D	D	D	D	D	D	D	
326113	Unlaminated plastics film and sheet (except packaging) manufacturing ..	2	45	22	1 706	60 873	1 287	2 639	39 379	160 386	203 121	366 025	8 547
32612	Plastics pipe, pipe fitting, and un laminated profile shape manufacturing ..	—	43	19	g	D	D	D	D	D	D	D	
326121	Un laminated plastics profile shape manufacturing ..	—	34	16	g	D	D	D	D	D	D	D	
32613	Laminated plastics plate, sheet, (except packaging), and shape manufacturing ..	—	14	4	f	D	D	D	D	D	D	D	
326130	Laminated plastics plate, sheet, (except packaging), and shape manufacturing ..	—	14	4	f	D	D	D	D	D	D	D	
32614	Polystyrene foam product manufacturing ..	2	21	12	1 626	48 108	1 425	2 840	37 714	222 149	139 802	361 645	7 946
326140	Polystyrene foam product manufacturing ..	2	21	12	1 626	48 108	1 425	2 840	37 714	222 149	139 802	361 645	7 946
32615	Urethane and other foam product (except polystyrene) manufacturing ..	5	15	10	846	30 389	663	1 410	19 175	141 499	73 574	216 249	D
326150	Urethane and other foam product (except polystyrene) manufacturing ..	5	15	10	846	30 389	663	1 410	19 175	141 499	73 574	216 249	D
32616	Plastics bottle manufacturing ..	—	20	16	g	D	D	D	D	D	D	D	
326160	Plastics bottle manufacturing ..	—	20	16	g	D	D	D	D	D	D	D	
32619	Other plastics product manufacturing ..	1	'445	'264	k	D	D	D	D	D	D	D	
326191	Plastics plumbing fixture manufacturing ..	—	13	11	f	D	D	D	D	D	D	D	
326192	Resilient floor covering manufacturing ..	—	1	1	e	D	D	D	D	D	D	D	
326199	All other plastics product manufacturing ..	1	'431	'252	k	D	D	D	D	D	D	D	
3262	Rubber product manufacturing ..	1	'74	'40	h	D	D	D	D	D	D	D	
32621	Tire manufacturing ..	—	13	5	e	D	D	D	D	D	D	D	
32622	Rubber and plastics hoses and belting manufacturing ..	5	11	7	f	D	D	D	D	D	D	D	
326220	Rubber and plastics hoses and belting manufacturing ..	5	11	7	f	D	D	D	D	D	D	D	
32629	Other rubber product manufacturing ..	1	'50	'28	h	D	D	D	D	D	D	D	
326291	Rubber product manufacturing for mechanical use ..	1	23	12	1 521	46 982	1 172	2 539	33 421	119 049	72 471	191 883	2 498
326299	All other rubber product manufacturing ..	1	'27	'16	g	D	D	D	D	D	D	D	
327	Nonmetallic mineral product manufacturing ..	1	'405	173	j	D	D	D	D	D	D	D	
3271	Clay product and refractory manufacturing ..	1	53	17	g	D	D	D	D	D	D	D	
32711	Pottery, ceramics, and plumbing fixture manufacturing ..	1	25	6	f	D	D	D	D	D	D	D	
327113	Porcelain electrical supply manufacturing ..	1	8	3	e	D	D	D	D	D	D	D	
32712	Clay building material and refractories manufacturing ..	1	28	11	f	D	D	D	D	D	D	D	
327124	Clay refractory manufacturing ..	2	10	5	e	D	D	D	D	D	D	8 111	
327125	Nonclay refractory manufacturing ..	—	9	6	e	D	D	D	D	D	D	D	
3272	Glass and glass product manufacturing ..	2	65	17	g	D	D	D	D	D	D	D	
32721	Glass and glass product manufacturing ..	2	65	17	g	D	D	D	D	D	D	D	
327213	Glass container manufacturing ..	3	2	2	f	D	D	D	D	D	D	D	
327215	Glass product manufacturing made of purchased glass ..	1	53	13	g	D	D	D	D	D	D	D	

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
327	Nonmetallic mineral product manufacturing—Con.												
3273	Cement and concrete product manufacturing .....	1	'168	82	h	D	D	D	D	D	D	D	D
32732	Ready-mix concrete manufacturing .....	1	89	'47	g	D	D	D	D	D	D	D	D
327320	Ready-mix concrete manufacturing .....	1	89	'47	g	D	D	D	D	D	D	D	D
32733	Concrete pipe, brick, and block manufacturing .....	1	31	20	985	45 416	583	1 269	23 280	138 143	83 652	219 490	D
327331	Concrete block and brick manufacturing .....	1	19	12	561	27 629	324	731	13 324	87 452	57 316	143 941	5 022
327332	Concrete pipe manufacturing .....	2	12	8	424	17 787	259	538	9 956	50 691	26 336	75 549	D
32739	Other concrete product manufacturing .....	2	'45	'14	g	D	D	D	D	D	D	D	D
327390	Other concrete product manufacturing .....	2	'45	'14	g	D	D	D	D	D	D	D	D
3274	Lime and gypsum product manufacturing .....	1	17	10	f	D	D	D	D	D	D	D	D
32742	Gypsum product manufacturing .....	—	12	8	f	D	D	D	D	D	D	D	D
327420	Gypsum product manufacturing .....	—	12	8	f	D	D	D	D	D	D	D	D
3279	Other nonmetallic mineral product manufacturing .....	1	102	47	h	D	D	D	D	D	D	D	D
32791	Abrasive product manufacturing .....	—	36	20	g	D	D	D	D	D	D	D	D
327910	Abrasive product manufacturing .....	—	36	20	g	D	D	D	D	D	D	D	D
32799	All other nonmetallic mineral product manufacturing .....	2	66	27	g	D	D	D	D	D	D	D	D
327991	Cut stone and stone product manufacturing .....	3	38	14	f	D	D	D	D	D	D	D	D
327992	Ground or treated mineral and earth manufacturing ...	2	13	7	e	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	—	261	143	38 261	1 897 262	28 925	61 185	1 343 421	4 986 193	7 073 491	12 234 081	D
3311	Iron and steel mills and ferroalloy manufacturing .....	—	'29	24	j	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing .....	—	'29	24	j	D	D	D	D	D	D	D	D
331111	Iron and steel mills .....	—	29	24	j	D	D	D	D	D	D	D	D
3312	Steel product manufacturing from purchased steel .....	—	38	28	h	D	D	D	D	D	D	D	D
33121	Iron and steel pipe and tube manufacturing from purchased steel .....	—	12	10	1 577	72 630	1 079	2 245	49 631	228 575	424 358	649 355	10 215
331210	Iron and steel pipe and tube manufacturing from purchased steel .....	—	12	10	1 577	72 630	1 079	2 245	49 631	228 575	424 358	649 355	10 215
33122	Rolling and drawing of purchased steel .....	—	26	18	g	D	D	D	D	D	D	D	D
331221	Rolled steel shape manufacturing .....	—	15	12	g	D	D	D	D	D	D	D	D
331222	Steel wire drawing .....	—	11	6	f	D	D	D	D	D	D	D	D
3313	Alumina and aluminum production and processing .....	1	31	14	1 606	65 294	1 240	2 707	44 522	160 593	458 828	655 158	D
33131	Alumina and aluminum production and processing ...	1	31	14	1 606	65 294	1 240	2 707	44 522	160 593	458 828	655 158	D
331314	Secondary smelting and alloying of aluminum .....	—	10	4	308	13 115	216	475	7 922	31 980	122 866	154 709	1 881
331315	Aluminum sheet, plate, and foil manufacturing .....	1	8	4	f	D	D	D	D	D	D	D	D
331316	Aluminum extruded product manufacturing .....	—	5	2	e	D	D	D	D	D	D	D	D
331319	Other aluminum rolling and drawing .....	—	7	4	e	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	1	'45	17	h	D	D	D	D	D	D	D	D
33142	Copper rolling, drawing, extruding, and alloying .....	—	'17	11	'2 414	'134 401	'1 218	'2 748	'47 238	'365 757	'456 291	'838 584	17 994
331421	Copper rolling, drawing, and extruding .....	1	'6	5	e	D	D	D	D	D	D	D	D
331422	Copper wire (except mechanical) drawing .....	—	4	2	g	D	D	D	D	D	D	D	D
331423	Secondary smelting, refining, and alloying of copper .....	—	7	4	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
331	Primary metal manufacturing—Con.												
3314	Nonferrous metal (except aluminum) production and processing—Con.												
33149	Nonferrous metal (except copper and aluminum) rolling, drawing, extruding, and alloying .....	3	21	4	f	D	D	D	D	D	D	D	
331491	Nonferrous metal (except copper and aluminum) rolling, drawing, and extruding .....	4	15	2	e	D	D	D	D	D	D	D	
3315	Foundries .....	1	118	60	i	D	D	D	D	D	D	32 872	
33151	Ferrous metal foundries .....	2	36	18	h	D	D	D	D	D	D	7 895	
331511	Iron foundries .....	1	20	10	g	D	D	D	D	D	D	D	
331512	Steel investment foundries ..	—	4	4	g	D	D	D	D	D	D	D	
331513	Steel foundries (except investment) .....	5	12	4	f	D	D	D	D	D	D	D	
33152	Nonferrous metal foundries ...	—	82	42	4 576	161 578	3 736	7 866	115 682	378 331	242 345	618 667	24 977
331521	Aluminum die-casting foundries .....	—	25	16	2 644	91 437	2 189	4 900	67 370	218 570	145 176	360 784	D
331522	Nonferrous (except aluminum) die-casting foundries .....	1	16	11	f	D	D	D	D	D	D	D	D
331524	Aluminum foundries (except die-casting) .....	2	20	6	496	18 138	401	802	11 763	40 754	19 177	60 171	908
331525	Copper foundries (except die-casting) .....	2	12	4	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	'2 917	984	'83 370	'3 222 691	'62 387	'125 766	'2 070 467	'7 562 799	'5 812 500	'13 332 192	'405 818
3321	Forging and stamping .....	2	269	134	j	D	D	D	D	D	D	D	D
33211	Forging and stamping .....	2	269	134	j	D	D	D	D	D	D	D	D
332111	Iron and steel forging .....	2	21	15	1 340	48 593	1 041	2 097	36 096	100 531	103 202	205 484	D
332112	Nonferrous forging .....	8	6	3	g	D	D	D	D	D	D	D	D
332114	Custom roll forming .....	—	28	15	g	D	D	D	D	D	D	D	D
332115	Crown and closure manufacturing .....	—	6	2	e	D	D	D	D	D	D	D	444
332116	Metal stamping .....	2	200	95	i	D	D	D	D	D	D	D	D
332117	Powder metallurgy part manufacturing .....	—	8	4	e	D	D	D	D	D	D	D	6 926
3322	Cutlery and handtool manufacturing .....	1	'93	'40	h	D	D	D	D	D	D	D	D
33221	Cutlery and handtool manufacturing .....	1	'93	'40	h	D	D	D	D	D	D	D	D
332212	Hand and edge tool manufacturing .....	—	79	34	3 463	132 809	2 523	5 141	80 487	357 576	171 214	498 197	15 942
332214	Kitchen utensil, pot, and pan manufacturing .....	1	'4	'2	e	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	2	'376	'140	i	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing .....	2	138	52	h	D	D	D	D	D	D	D	D
332312	Fabricated structural metal manufacturing .....	2	97	35	g	D	D	D	D	D	D	D	D
332313	Plate work manufacturing ...	2	33	14	783	26 025	575	1 132	15 087	47 156	35 668	81 999	1 590
33232	Ornamental and architectural metal products manufacturing .....	1	'238	'88	i	D	D	D	D	D	D	D	D
332321	Metal window and door manufacturing .....	2	36	11	914	28 249	661	1 346	18 381	76 967	54 593	131 894	3 086
332322	Sheet metal work manufacturing .....	1	138	55	h	D	D	D	D	D	D	D	D
332323	Ornamental and architectural metal work manufacturing ..	1	'64	'22	g	D	D	D	D	D	D	D	D
3324	Boiler, tank, and shipping container manufacturing .....	1	65	35	h	D	D	D	D	D	D	D	D
33241	Power boiler and heat exchanger manufacturing ....	7	14	8	f	D	D	D	D	D	D	D	D
332410	Power boiler and heat exchanger manufacturing ..	7	14	8	f	D	D	D	D	D	D	D	D
33242	Metal tank (heavy gauge) manufacturing .....	6	11	4	312	11 930	222	450	7 320	26 509	21 588	47 438	457
332420	Metal tank (heavy gauge) manufacturing .....	6	11	4	312	11 930	222	450	7 320	26 509	21 588	47 438	457
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	40	23	h	D	D	D	D	D	D	D	D
332431	Metal can manufacturing ....	—	14	10	g	D	D	D	D	D	D	D	D
332439	Other metal container manufacturing .....	—	26	13	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
332	Fabricated metal product manufacturing—Con.												
3325	Hardware manufacturing .....	—	51	26	h	D	D	D	D	D	D	D	
33251	Hardware manufacturing .....	—	51	26	h	D	D	D	D	D	D	D	
332510	Hardware manufacturing .....	—	51	26	h	D	D	D	D	D	D	D	
3326	Spring and wire product manufacturing .....	2	176	61	h	D	D	D	D	D	D	20 256	
33261	Spring and wire product manufacturing .....	2	176	61	h	D	D	D	D	D	D	20 256	
332611	Spring (heavy gauge) manufacturing .....	1	15	8	f	D	D	D	D	D	D	D	
332612	Spring (light gauge) manufacturing .....	—	43	25	g	D	D	D	D	D	D	D	
332618	Other fabricated wire product manufacturing .....	3	118	28	g	D	D	D	D	D	D	D	
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	176	282	j	D	D	D	D	D	D	D	
33271	Machine shops .....	2	901	147	j	D	D	D	D	D	D	D	
332710	Machine shops .....	2	901	147	j	D	D	D	D	D	D	D	
33272	Turned product and screw, nut, and bolt manufacturing .....	2	275	135	i	D	D	D	D	D	D	71 939	
332721	Precision turned product manufacturing .....	2	178	81	i	D	D	D	D	D	D	D	
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	3	97	54	h	D	D	D	D	D	D	D	
3328	Coating, engraving, heat treating, and allied activities .....	—	375	144	9 887	356 876	7 579	15 561	237 224	780 631	510 095	1 291 753	D
33281	Coating, engraving, heat treating, and allied activities ..	—	375	144	9 887	356 876	7 579	15 561	237 224	780 631	510 095	1 291 753	D
332811	Metal heat treating .....	—	38	18	1 125	40 424	846	1 761	28 336	96 963	45 108	142 550	7 530
332812	Metal coating, engraving (except jewelry and silverware), and allied services to manufacturers ..	—	126	49	h	D	D	D	D	D	D	D	D
332813	Electroplating, plating, polishing, anodizing, and coloring .....	1	211	77	i	D	D	D	D	D	D	D	D
3329	Other fabricated metal product manufacturing .....	1	336	122	13 029	541 381	9 554	18 487	346 519	1 457 913	1 240 166	2 706 729	91 880
33291	Metal valve manufacturing ....	1	77	50	h	D	D	D	D	D	D	D	D
332911	Industrial valve manufacturing .....	—	20	14	1 393	63 573	918	1 904	34 772	202 164	123 093	322 996	7 283
332912	Fluid power valve and hose fitting manufacturing .....	—	21	12	f	D	D	D	D	D	D	D	D
332913	Plumbing fixture fitting and trim manufacturing .....	2	14	8	g	D	D	D	D	D	D	D	D
332919	Other metal valve and pipe fitting manufacturing .....	3	22	16	g	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	1	259	72	i	D	D	D	D	D	D	D	D
332991	Ball and roller bearing manufacturing .....	—	10	7	1 498	67 561	1 213	2 377	51 563	205 527	124 466	331 859	24 353
332996	Fabricated pipe and pipe fitting manufacturing .....	7	26	5	328	12 500	263	533	8 166	29 762	22 715	52 749	2 946
332998	Enameled iron and metal sanitary ware manufacturing .....	—	6	3	896	31 947	542	998	18 689	111 548	30 785	142 740	1 882
332999	All other miscellaneous fabricated metal product manufacturing .....	1	200	56	i	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	1	522	506	52 238	2 365 756	32 333	66 174	1 185 852	5 721 756	4 947 127	10 674 397	296 357
3331	Agriculture, construction, and mining machinery manufacturing .....	—	44	17	h	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	—	17	5	g	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	2	12	2	299	9 854	225	418	6 122	4 287	9 458	15 605	D
333112	Lawn and garden tractor and home lawn and garden equipment manufacturing ..	—	5	3	f	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	—	25	10	h	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	—	25	10	h	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
333	Machinery manufacturing—Con.												
3332	Industrial machinery manufacturing .....	1	'216	'77	i	D	D	D	D	D	D	D	
33322	Plastics and rubber industry machinery manufacturing ....	—	29	8	g	D	D	D	D	D	D	D	
333220	Plastics and rubber industry machinery manufacturing ..	—	29	8	g	D	D	D	D	D	D	D	
33329	Other industrial machinery manufacturing .....	2	'181	'68	i	D	D	D	D	D	D	D	
333292	Textile machinery manufacturing .....	1	9	2	e	D	D	D	D	D	D	281	
333293	Printing machinery and equipment manufacturing ..	2	58	26	g	D	D	D	D	D	D	D	
333294	Food product machinery manufacturing .....	—	30	13	1 246	71 261	663	1 440	34 226	158 893	112 559	270 141	7 303
333298	All other industrial machinery manufacturing .....	2	'74	'24	g	D	D	D	D	D	D	D	
3333	Commercial and service industry machinery manufacturing .....	2	'113	'47	i	D	D	D	D	D	D	D	
33331	Commercial and service industry machinery manufacturing .....	2	'113	'47	i	D	D	D	D	D	D	D	
333311	Automatic vending machine manufacturing .....	—	7	2	f	D	D	D	D	D	D	D	
333312	Commercial laundry, drycleaning, and pressing machine manufacturing ....	1	7	4	e	D	D	D	D	D	D	D	
333313	Office machinery manufacturing .....	—	7	4	838	37 688	397	781	11 885	110 056	63 714	160 615	D
333319	Other commercial and service industry machinery manufacturing .....	3	'66	'31	h	D	D	D	D	D	D	D	
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	78	43	h	D	D	D	D	D	D	D	
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	78	43	h	D	D	D	D	D	D	D	
333411	Air purification equipment manufacturing .....	2	28	14	g	D	D	D	D	D	D	D	
333412	Industrial and commercial fan and blower manufacturing ..	—	10	8	g	D	D	D	D	D	D	D	
333414	Heating equipment (except warm air furnaces) manufacturing .....	—	10	4	f	D	D	D	D	D	D	D	
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	1	30	17	1 531	54 704	1 077	2 120	29 742	133 849	157 280	287 964	4 373
3335	Metalworking machinery manufacturing .....	3	'654	'142	j	D	D	D	D	D	D	D	
33351	Metalworking machinery manufacturing .....	3	'654	'142	j	D	D	D	D	D	D	D	
333511	Industrial mold manufacturing .....	1	213	42	h	D	D	D	D	D	D	D	
333512	Machine tool (metal cutting types) manufacturing .....	5	26	12	f	D	D	D	D	D	D	D	
333513	Machine tool (metal forming types) manufacturing .....	—	12	5	294	16 879	176	344	7 981	36 332	29 605	60 637	D
333514	Special die and tool, die set, jig, and fixture manufacturing .....	2	238	43	h	D	D	D	D	D	D	D	
333515	Cutting tool and machine tool accessory manufacturing ...	3	127	22	g	D	D	D	D	D	D	D	
333518	Other metalworking machinery manufacturing ..	'6	'31	'15	'1 396	'65 925	'915	'1 962	'36 491	'216 207	'122 088	'335 108	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	1	53	32	h	D	D	D	D	D	D	D	
33361	Engine, turbine, and power transmission equipment manufacturing .....	1	53	32	h	D	D	D	D	D	D	D	
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	1	29	14	g	D	D	D	D	D	D	D	
333613	Mechanical power transmission equipment manufacturing .....	5	14	10	f	D	D	D	D	D	D	D	
333618	Other engine equipment manufacturing .....	—	9	7	1 100	53 447	884	1 852	39 179	140 753	338 413	470 055	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
333	Machinery manufacturing—Con.												
3339	Other general purpose machinery manufacturing .....	1	'364	'148	j	D	D	D	D	D	D	D	D
33391	Pump and compressor manufacturing .....	—	'38	'24	h	D	D	D	D	D	D	D	D
333911	Pump and pumping equipment manufacturing ..	—	18	14	1 707	85 957	1 028	2 319	43 639	193 108	165 098	378 420	5 831
333912	Air and gas compressor manufacturing .....	—	'20	'10	g	D	D	D	D	D	D	D	D
33392	Material handling equipment manufacturing .....	1	73	30	h	D	D	D	D	D	D	D	D
333921	Elevator and moving stairway manufacturing .....	1	10	5	369	15 468	198	364	7 065	33 766	26 640	56 478	422
333922	Conveyor and conveying equipment manufacturing ..	2	45	16	g	D	D	D	D	D	D	D	D
333923	Overhead traveling crane, hoist, and monorail system manufacturing .....	—	9	5	276	9 899	124	224	3 835	17 289	19 886	37 509	D
333924	Industrial truck, tractor, trailer, and stacker machinery manufacturing ..	—	9	4	741	34 436	440	797	13 533	86 722	160 875	246 430	D
33399	All other general purpose machinery manufacturing ....	2	253	94	i	D	D	D	D	D	D	D	D
333991	Power-driven handtool manufacturing .....	—	6	4	e	D	D	D	D	D	D	D	D
333992	Welding and soldering equipment manufacturing ..	3	13	9	e	D	D	D	D	D	D	D	D
333993	Packaging machinery manufacturing .....	2	48	18	g	D	D	D	D	D	D	D	D
333994	Industrial process furnace and oven manufacturing ...	1	19	9	830	33 966	548	1 159	17 474	93 714	44 853	137 861	D
333995	Fluid power cylinder and actuator manufacturing ....	—	25	13	2 800	114 446	1 901	4 061	65 883	263 493	216 558	495 024	D
333997	Scale and balance (except laboratory) manufacturing ..	—	6	2	e	D	D	D	D	D	D	D	D
333999	All other miscellaneous general purpose machinery manufacturing .....	5	132	37	h	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	—	'611	258	k	D	D	D	D	D	D	D	D
3341	Computer and peripheral equipment manufacturing .....	—	44	11	2 319	136 010	813	1 623	29 777	361 905	311 375	672 848	D
33411	Computer and peripheral equipment manufacturing ....	—	44	11	2 319	136 010	813	1 623	29 777	361 905	311 375	672 848	D
334119	Other computer peripheral equipment manufacturing ..	—	36	10	g	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	—	74	35	j	D	D	D	D	D	D	D	D
33421	Telephone apparatus manufacturing .....	1	21	13	i	D	D	D	D	D	D	D	D
334210	Telephone apparatus manufacturing .....	1	21	13	i	D	D	D	D	D	D	D	D
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	—	28	12	g	D	D	D	D	D	D	D	D
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	—	28	12	g	D	D	D	D	D	D	D	D
33429	Other communications equipment manufacturing ....	3	25	10	g	D	D	D	D	D	D	D	D
334290	Other communications equipment manufacturing ..	3	25	10	g	D	D	D	D	D	D	D	D
3343	Audio and video equipment manufacturing .....	—	19	9	g	D	D	D	D	D	D	D	D
33431	Audio and video equipment manufacturing .....	—	19	9	g	D	D	D	D	D	D	D	D
334310	Audio and video equipment manufacturing .....	—	19	9	g	D	D	D	D	D	D	D	D
3344	Semiconductor and other electronic component manufacturing .....	1	255	120	j	D	D	D	D	D	D	D	D
33441	Semiconductor and other electronic component manufacturing .....	1	255	120	j	D	D	D	D	D	D	D	D
334412	Bare printed circuit board manufacturing .....	1	64	33	2 578	78 537	1 991	3 666	47 207	152 628	100 502	254 150	12 976
334413	Semiconductor and related device manufacturing .....	6	18	7	275	12 245	156	316	4 773	30 015	12 478	43 251	D
334415	Electronic resistor manufacturing .....	—	4	1	e	D	D	D	D	D	D	D	D
334416	Electronic coil, transformer, and other inductor manufacturing .....	—	36	22	1 376	38 011	1 048	1 846	21 188	72 152	47 983	119 956	1 883

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
334	Computer and electronic product manufacturing—Con.												
3344	Semiconductor and other electronic component manufacturing—Con.												
33441	Semiconductor and other electronic component manufacturing—Con.												
334417	Electronic connector manufacturing .....	1	14	7	f	D	D	D	D	D	D	D	D
334418	Printed circuit assembly (electronic assembly) manufacturing .....	1	35	22	2 336	68 074	1 426	2 897	32 678	142 075	176 203	319 487	3 526
334419	Other electronic component manufacturing .....	1	76	25	h	D	D	D	D	D	D	D	D
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	—	'183	74	j	D	D	D	D	D	D	D	D
33451	Navigational, measuring, electromedical, and control instruments manufacturing ...	—	'183	74	j	D	D	D	D	D	D	D	D
334510	Electromedical and electrotherapeutic apparatus manufacturing ...	1	16	11	1 494	71 087	743	1 466	20 772	204 219	145 436	354 590	4 649
334511	Search, detection, navigation, guidance, aeronautical, and nautical system and instrument manufacturing .....	—	11	5	2 679	207 373	890	1 204	43 626	315 154	344 758	686 685	14 324
334512	Automatic environmental control manufacturing for residential, commercial, and appliance use .....	—	19	7	1 295	48 444	768	1 403	17 240	226 173	128 084	354 367	3 207
334513	Instruments and related products manufacturing for measuring, displaying, and controlling industrial process variables .....	1	37	15	g	D	D	D	D	D	D	D	D
334514	Totalizing fluid meter and counting device manufacturing .....	—	13	6	f	D	D	D	D	D	D	D	D
334515	Instrument manufacturing for measuring and testing electricity and electrical signals .....	1	'19	7	f	D	D	D	D	D	D	D	D
334516	Analytical laboratory instrument manufacturing ..	—	14	5	e	D	D	D	D	D	D	D	D
334517	Irradiation apparatus manufacturing .....	—	22	8	1 573	99 637	705	1 377	29 402	284 361	284 519	533 803	D
334519	Other measuring and controlling device manufacturing .....	1	27	9	851	41 447	338	677	11 656	91 411	59 732	152 304	2 139
3346	Manufacturing and reproducing magnetic and optical media .....	6	36	9	f	D	D	D	D	D	D	D	D
33461	Manufacturing and reproducing magnetic and optical media ...	6	36	9	f	D	D	D	D	D	D	D	D
334612	Prerecorded compact disc (except software), tape, and record reproducing .....	7	22	8	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	1	'371	172	j	D	D	D	D	D	D	D	D
3351	Electric lighting equipment manufacturing .....	—	67	34	h	D	D	D	D	D	D	D	8 898
33512	Lighting fixture manufacturing ..	—	63	31	4 614	163 252	2 851	5 658	69 306	593 729	349 299	943 069	D
335121	Residential electric lighting fixture manufacturing .....	1	24	13	h	D	D	D	D	D	D	D	D
335122	Commercial, industrial, and institutional electric lighting fixture manufacturing .....	—	21	11	f	D	D	D	D	D	D	D	D
335129	Other lighting equipment manufacturing .....	—	18	7	f	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	—	13	9	g	D	D	D	D	D	D	D	12 737
33521	Small electrical appliance manufacturing .....	—	5	4	f	D	D	D	D	D	D	D	D
335211	Electric housewares and household fan manufacturing .....	—	5	4	f	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing ..	—	8	5	g	D	D	D	D	D	D	D	D
335221	Household cooking appliance manufacturing .....	—	5	4	g	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	1	156	71	9 391	405 683	5 946	12 274	196 493	1 041 464	646 104	1 708 082	51 331

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
335	Electrical equipment, appliance, and component manufacturing—Con.												
3353	Electrical equipment manufacturing—Con.												
33531	Electrical equipment manufacturing .....	1	156	71	9 391	405 683	5 946	12 274	196 493	1 041 464	646 104	1 708 082	51 331
335311	Power, distribution, and specialty transformer manufacturing .....	—	15	9	1 218	47 810	674	1 230	16 258	239 967	115 632	371 242	1 757
335312	Motor and generator manufacturing .....	1	30	17	1 938	73 509	1 456	2 895	47 815	167 684	97 609	264 405	6 487
335313	Switchgear and switchboard apparatus manufacturing .....	—	33	16	3 938	184 412	2 440	5 540	90 114	440 152	278 771	719 279	38 560
335314	Relay and industrial control manufacturing .....	3	78	29	2 297	99 952	1 376	2 609	42 306	193 661	154 092	353 156	4 527
3359	Other electrical equipment and component manufacturing .....	1	'135	58	i	D	D	D	D	D	D	D	D
33591	Battery manufacturing .....	—	8	4	f	D	D	D	D	D	D	D	D
335911	Storage battery manufacturing .....	—	8	4	f	D	D	D	D	D	D	D	D
33592	Communication and energy wire and cable manufacturing .....	1	'10	'8	g	D	D	D	D	D	D	D	D
335929	Other communication and energy wire manufacturing .....	1	9	8	g	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing .....	—	'55	'28	h	D	D	D	D	D	D	D	D
335931	Current-carrying wiring device manufacturing .....	1	38	18	2 902	106 879	1 995	3 774	55 235	279 820	224 349	500 088	12 124
335932	Noncurrent-carrying wiring device manufacturing .....	—	'17	'10	g	D	D	D	D	D	D	D	D
33599	All other electrical equipment and component manufacturing .....	6	'62	18	'1 659	'65 213	'824	'1 562	'22 548	'135 616	'146 036	'284 800	4 502
335999	All other miscellaneous electrical equipment and component manufacturing .....	6	'59	18	'1 642	'64 685	'809	'1 534	'22 206	'134 580	'144 852	'282 525	4 473
336	Transportation equipment manufacturing .....	—	309	145	k	D	D	D	D	D	D	D	D
3361	Motor vehicle manufacturing .....	—	12	2	g	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	—	11	2	g	D	D	D	D	D	D	D	D
336111	Automobile manufacturing .....	—	6	2	g	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	—	18	8	f	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	—	18	8	f	D	D	D	D	D	D	D	D
336211	Motor vehicle body manufacturing .....	1	12	4	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	215	104	j	D	D	D	D	D	D	D	D
33631	Motor vehicle gasoline engine and engine parts manufacturing .....	—	31	11	g	D	D	D	D	D	D	D	D
336312	Gasoline engine and engine parts manufacturing .....	—	27	10	g	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	1	51	22	h	D	D	D	D	D	D	D	D
336321	Vehicular lighting equipment manufacturing .....	—	9	6	e	D	D	D	D	D	D	D	D
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	1	42	16	g	D	D	D	D	D	D	D	D
33634	Motor vehicle brake system manufacturing .....	—	9	3	1 032	27 817	893	1 877	22 202	99 945	147 108	244 105	D
336340	Motor vehicle brake system manufacturing .....	—	9	3	1 032	27 817	893	1 877	22 202	99 945	147 108	244 105	D
33635	Motor vehicle transmission and power train parts manufacturing .....	—	22	11	2 613	121 658	2 106	4 546	85 513	330 964	214 854	542 183	16 936
336350	Motor vehicle transmission and power train parts manufacturing .....	—	22	11	2 613	121 658	2 106	4 546	85 513	330 964	214 854	542 183	16 936
33636	Motor vehicle seating and interior trim manufacturing .....	—	8	6	1 443	58 126	1 135	2 451	42 144	154 495	291 132	444 862	D
336360	Motor vehicle seating and interior trim manufacturing .....	—	8	6	1 443	58 126	1 135	2 451	42 144	154 495	291 132	444 862	D
33637	Motor vehicle metal stamping .....	—	49	32	7 129	277 434	5 728	7 705	201 593	626 270	711 406	1 316 594	58 834
336370	Motor vehicle metal stamping .....	—	49	32	7 129	277 434	5 728	7 705	201 593	626 270	711 406	1 316 594	58 834
33639	Other motor vehicle parts manufacturing .....	2	41	19	g	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	3	39	18	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
336	Transportation equipment manufacturing—Con.												
3364	Aerospace product and parts manufacturing .....	4	9	6	f	D	D	D	D	D	D	D	
33641	Aerospace product and parts manufacturing .....	4	9	6	f	D	D	D	D	D	D	D	
336413	Other aircraft parts and auxiliary equipment manufacturing .....	5	6	4	e	D	D	D	D	D	D	D	
3365	Railroad rolling stock manufacturing .....	—	29	21	3 960	227 729	1 921	4 015	106 191	705 136	953 266	1 648 885	D
33651	Railroad rolling stock manufacturing .....	—	29	21	3 960	227 729	1 921	4 015	106 191	705 136	953 266	1 648 885	D
336510	Railroad rolling stock manufacturing .....	—	29	21	3 960	227 729	1 921	4 015	106 191	705 136	953 266	1 648 885	D
3369	Other transportation equipment manufacturing .....	1	20	3	e	D	D	D	D	D	D	D	D
33699	Other transportation equipment manufacturing .....	1	20	3	e	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	2	'649	'154	j	D	D	D	D	D	D	D	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	3	'446	76	i	D	D	D	D	D	D	D	D
33711	Wood kitchen cabinet and countertop manufacturing ....	3	'231	29	h	D	D	D	D	D	D	D	D
337110	Wood kitchen cabinet and countertop manufacturing ..	3	'231	29	h	D	D	D	D	D	D	D	D
33712	Household and institutional furniture manufacturing .....	2	215	47	h	D	D	D	D	D	D	D	D
337121	Upholstered household furniture manufacturing ....	—	77	16	1 070	27 012	912	1 734	20 618	91 443	86 187	177 078	3 583
337122	Nonupholstered wood household furniture manufacturing .....	4	85	12	g	D	D	D	D	D	D	D	D
337124	Metal household furniture manufacturing .....	—	7	3	e	D	D	D	D	D	D	D	D
337127	Institutional furniture manufacturing .....	2	33	13	g	D	D	D	D	D	D	D	D
337129	Wood television, radio, and sewing machine cabinet manufacturing .....	1	7	3	e	D	D	D	D	D	D	D	D
3372	Office furniture (including fixtures) manufacturing .....	1	'159	'67	i	D	D	D	D	D	D	D	D
33721	Office furniture (including fixtures) manufacturing .....	1	'159	'67	i	D	D	D	D	D	D	D	D
337211	Wood office furniture manufacturing .....	6	21	6	f	D	D	D	D	D	D	D	D
337212	Custom architectural woodwork and millwork manufacturing .....	2	'43	'16	g	D	D	D	D	D	D	D	D
337214	Office furniture (except wood) manufacturing .....	—	11	4	g	D	D	D	D	D	D	D	D
337215	Showcase, partition, shelving, and locker manufacturing .....	—	84	41	i	D	D	D	D	D	D	D	D
3379	Other furniture related product manufacturing .....	3	44	11	1 162	38 691	815	1 590	23 382	108 048	92 547	201 336	D
33791	Mattress manufacturing .....	1	19	7	690	25 273	516	1 021	15 857	76 909	63 774	140 640	D
337910	Mattress manufacturing .....	1	19	7	690	25 273	516	1 021	15 857	76 909	63 774	140 640	D
33792	Blind and shade manufacturing .....	6	25	4	472	13 418	299	569	7 525	31 139	28 773	60 696	D
337920	Blind and shade manufacturing .....	6	25	4	472	13 418	299	569	7 525	31 139	28 773	60 696	D
339	Miscellaneous manufacturing .....	2	'1 124	'281	k	D	D	D	D	D	D	D	D
3391	Medical equipment and supplies manufacturing .....	2	404	73	i	D	D	D	D	D	D	D	D
33911	Medical equipment and supplies manufacturing .....	2	404	73	i	D	D	D	D	D	D	D	D
339111	Laboratory apparatus and furniture manufacturing ....	—	9	7	567	25 334	293	642	9 187	58 146	34 632	93 713	D
339112	Surgical and medical instrument manufacturing ..	2	43	18	1 634	60 834	1 002	2 111	28 041	175 446	74 303	249 243	14 811
339113	Surgical appliance and supplies manufacturing ....	5	55	19	g	D	D	D	D	D	D	D	D
339114	Dental equipment and supplies manufacturing ....	—	45	9	g	D	D	D	D	D	D	D	D
339115	Ophthalmic goods manufacturing .....	2	20	5	904	35 821	518	937	14 845	60 002	36 968	95 652	D
339116	Dental laboratories .....	3	232	15	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>													
339	Miscellaneous manufacturing—Con.												
3399	Other miscellaneous manufacturing .....	2	'720	'208	j	D	D	D	D	D	D	D	
33991	Jewelry and silverware manufacturing .....	4	64	16	f	D	D	D	D	D	D	D	
339911	Jewelry (except costume) manufacturing .....	4	39	10	f	D	D	D	D	D	D	D	
339912	Silverware and hollowware manufacturing .....	1	6	3	e	D	D	D	D	D	D	D	
33992	Sporting and athletic goods manufacturing .....	—	'56	'11	'1 538	'75 075	'650	'1 276	'16 472	'296 251	'180 018	'476 489	
339920	Sporting and athletic goods manufacturing .....	—	'56	'11	'1 538	'75 075	'650	'1 276	'16 472	'296 251	'180 018	'476 489	
33993	Doll, toy, and game manufacturing .....	2	37	9	f	D	D	D	D	D	D	D	
339932	Game, toy, and children's vehicle manufacturing .....	2	31	8	f	D	D	D	D	D	D	D	
33994	Office supplies (except paper) manufacturing .....	5	41	13	g	D	D	D	D	D	D	D	
339941	Pen and mechanical pencil manufacturing .....	9	2	1	f	D	D	D	D	D	D	D	
339942	Lead pencil and art good manufacturing .....	2	11	9	f	D	D	D	D	D	D	D	
339943	Marking device manufacturing .....	—	25	3	e	D	D	D	D	D	D	D	
33995	Sign manufacturing .....	3	'197	'53	h	D	D	D	D	D	D	D	
339950	Sign manufacturing .....	3	'197	'53	h	D	D	D	D	D	D	D	
33999	All other miscellaneous manufacturing .....	1	'325	'106	j	D	D	D	D	D	D	D	
339991	Gasket, packing, and sealing device manufacturing .....	—	33	13	3 084	128 388	2 038	3 438	64 875	209 249	171 377	384 348	
339992	Musical instrument manufacturing .....	2	26	13	952	29 707	719	1 398	19 758	61 753	37 520	102 912	
339994	Broom, brush, and mop manufacturing .....	2	15	10	g	D	D	D	D	D	D	D	
339999	All other miscellaneous manufacturing .....	2	'242	'67	i	D	D	D	D	D	D	D	
<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area</b>													
31-33	Manufacturing .....	1	'13 036	'4 611	'545 582	'22 807 136	'366 767	'741 015	'12 570 564	'68 593 222	'66 865 881	'135 995 452	'4 232 138
311	Food manufacturing .....	2	'936	'358	'58 145	'2 003 214	'40 022	'81 644	'1 241 398	'8 915 917	'8 250 252	'17 133 783	'415 181
3111	Animal food manufacturing .....	3	22	7	e	D	D	D	D	D	D	D	
31111	Animal food manufacturing .....	3	22	7	e	D	D	D	D	D	D	D	
311119	Other animal food manufacturing .....	2	15	7	408	16 424	212	448	6 541	76 930	64 943	141 740	
3112	Grain and oilseed milling .....	3	20	16	3 658	196 355	2 657	5 721	135 121	1 377 192	1 379 872	2 752 156	62 890
31121	Flour milling and malt manufacturing .....	—	5	4	e	D	D	D	D	D	D	D	
311211	Flour milling .....	—	4	3	e	D	D	D	D	D	D	D	
31122	Starch and vegetable fats and oils manufacturing .....	5	11	9	2 243	110 012	1 573	3 478	71 918	426 586	996 702	1 414 357	33 046
311221	Wet corn milling .....	6	3	3	1 438	77 551	956	2 102	49 367	355 625	765 084	1 109 666	D
311222	Soybean processing .....	6	3	2	308	12 311	224	491	7 996	40 760	71 831	115 870	D
311225	Fats and oils refining and blending .....	—	5	4	497	20 150	393	885	14 555	30 201	159 787	188 821	D
31123	Breakfast cereal manufacturing .....	—	4	3	g	D	D	D	D	D	D	D	
311230	Breakfast cereal manufacturing .....	—	4	3	g	D	D	D	D	D	D	D	
3113	Sugar and confectionery product manufacturing .....	1	73	29	9 803	307 049	6 406	13 118	216 941	1 752 852	903 745	2 669 529	72 412
31133	Confectionery manufacturing from purchased chocolate .....	—	40	13	5 353	148 780	2 761	5 791	103 332	874 905	447 828	1 331 980	D
311330	Confectionery manufacturing from purchased chocolate .....	—	40	13	5 353	148 780	2 761	5 791	103 332	874 905	447 828	1 331 980	D
31134	Nonchocolate confectionery manufacturing .....	—	28	15	h	D	D	D	D	D	D	D	
311340	Nonchocolate confectionery manufacturing .....	—	28	15	h	D	D	D	D	D	D	D	
3114	Fruit and vegetable preserving and specialty food manufacturing .....	2	67	36	6 388	180 263	4 967	10 012	112 041	564 976	535 092	1 101 900	22 184
31141	Frozen food manufacturing .....	—	34	18	h	D	D	D	D	D	D	D	
311412	Frozen specialty food manufacturing .....	—	31	17	h	D	D	D	D	D	D	D	
31142	Fruit and vegetable canning, pickling, and drying .....	3	33	18	h	D	D	D	D	D	D	D	
311421	Fruit and vegetable canning .....	2	20	13	1 278	42 954	1 079	2 088	30 996	122 023	143 004	264 997	
311423	Dried and dehydrated food manufacturing .....	4	8	3	g	D	D	D	D	D	D	4 217	

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
311	Food manufacturing—Con.												
3115	Dairy product manufacturing . . . . .	3	36	15	1 999	85 542	1 432	3 052	60 093	429 950	475 852	906 509	22 741
31151	Dairy product (except frozen) manufacturing . . . . .	—	23	12	1 073	40 262	724	1 514	28 322	155 511	364 595	519 571	13 861
311511	Fluid milk manufacturing . . . . .	—	13	8	760	28 562	476	991	20 025	126 730	259 666	386 017	11 171
311513	Cheese manufacturing . . . . .	3	8	4	e	D	D	D	D	D	D	D	D
31152	Ice cream and frozen dessert manufacturing . . . . .	6	13	3	926	45 280	708	1 538	31 771	274 439	111 257	386 938	8 880
311520	Ice cream and frozen dessert manufacturing . . . . .	6	13	3	926	45 280	708	1 538	31 771	274 439	111 257	386 938	8 880
3116	Animal slaughtering and processing . . . . .	1	124	75	12 002	394 039	9 304	20 849	249 249	1 370 060	2 559 951	3 898 941	83 000
31161	Animal slaughtering and processing . . . . .	1	124	75	12 002	394 039	9 304	20 849	249 249	1 370 060	2 559 951	3 898 941	83 000
311611	Animal (except poultry) slaughtering . . . . .	1	37	21	h	D	D	D	D	D	D	D	D
311612	Meat processed from carcasses . . . . .	1	73	47	7 067	238 647	5 360	11 989	146 834	818 554	1 411 049	2 225 808	57 977
311613	Rendering and meat byproduct processing . . . . .	8	5	2	e	D	D	D	D	D	D	D	D
311615	Poultry processing . . . . .	1	9	5	g	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing . . . . .	1	431	112	16 004	527 562	9 948	18 327	312 011	2 106 428	1 018 083	3 118 455	68 455
31181	Bread and bakery product manufacturing . . . . .	1	379	84	j	D	D	D	D	D	D	D	D
311811	Retail bakeries . . . . .	4	294	40	3 021	49 846	1 585	2 274	26 561	95 684	46 533	141 639	D
311812	Commercial bakeries . . . . .	—	73	35	6 295	238 808	3 297	6 064	117 217	624 115	287 619	916 315	30 996
311813	Frozen cakes, pies, and other pastries manufacturing . . . . .	3	12	9	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing . . . . .	1	40	20	i	D	D	D	D	D	D	D	D
311821	Cookie and cracker manufacturing . . . . .	1	20	12	3 911	154 939	3 143	6 031	111 691	1 146 003	367 087	1 512 963	21 952
311822	Flour mixes and dough manufacturing from purchased flour . . . . .	3	9	6	f	D	D	D	D	D	D	D	D
311823	Dry pasta manufacturing . . . . .	—	11	2	e	D	D	D	D	D	D	D	D
31183	Tortilla manufacturing . . . . .	1	12	8	f	D	D	D	D	D	D	D	D
311830	Tortilla manufacturing . . . . .	1	12	8	f	D	D	D	D	D	D	D	D
3119	Other food manufacturing . . . . .	2	'158	'66	'7 693	'287 404	'4 987	'9 895	'147 093	'1 202 989	'1 166 697	'2 364 042	'77 690
31191	Snack food manufacturing . . . . .	—	14	7	g	D	D	D	D	D	D	D	D
311911	Roasted nuts and peanut butter manufacturing . . . . .	—	6	4	f	D	D	D	D	D	D	D	D
311919	Other snack food manufacturing . . . . .	—	8	3	f	D	D	D	D	D	D	D	D
31192	Coffee and tea manufacturing . . . . .	—	10	3	e	D	D	D	D	D	D	D	D
311920	Coffee and tea manufacturing . . . . .	—	10	3	e	D	D	D	D	D	D	D	D
31194	Seasoning and dressing manufacturing . . . . .	3	34	23	2 467	107 889	1 459	2 969	49 788	516 837	511 629	1 025 360	19 532
311941	Mayonnaise, dressing, and other prepared sauce manufacturing . . . . .	3	10	5	e	D	D	D	D	D	D	D	5 558
311942	Spice and extract manufacturing . . . . .	3	24	18	g	D	D	D	D	D	D	D	13 974
31199	All other food manufacturing . . . . .	'3	'91	'31	'3 246	'117 154	'2 119	'4 259	'62 089	'260 178	'330 965	'589 768	'38 619
311991	Perishable prepared food manufacturing . . . . .	7	24	12	1 076	25 445	896	1 750	16 460	56 430	66 347	122 505	7 884
311999	All other miscellaneous food manufacturing . . . . .	'2	'67	'19	'2 170	'91 709	'1 223	'2 509	'45 629	'203 748	'264 618	'467 263	'30 735
312	Beverage and tobacco product manufacturing . . . . .	1	34	17	h	D	D	D	D	D	D	D	D
3121	Beverage manufacturing . . . . .	2	33	16	g	D	D	D	D	D	D	D	D
31211	Soft drink and ice manufacturing . . . . .	—	23	14	g	D	D	D	D	D	D	D	D
312111	Soft drink manufacturing . . . . .	—	14	10	g	D	D	D	D	D	D	D	D
31214	Distilleries . . . . .	9	2	1	e	D	D	D	D	D	D	D	D
312140	Distilleries . . . . .	9	2	1	e	D	D	D	D	D	D	D	D
3122	Tobacco manufacturing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
31222	Tobacco product manufacturing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
312229	Other tobacco product manufacturing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
313	Textile mills .....	4	51	10	f	D	D	D	D	D	D	D	D
3132	Fabric mills .....	4	23	5	405	11 350	339	582	7 589	28 893	26 458	54 319	D
3133	Textile and fabric finishing and fabric coating mills .....	4	25	5	e	D	D	D	D	D	D	D	D
31331	Textile and fabric finishing mills .....	6	22	4	e	D	D	D	D	D	D	D	D
313311	Broadwoven fabric finishing mills .....	5	19	4	e	D	D	D	D	D	D	D	D
314	Textile product mills .....	2	205	45	h	D	D	D	D	D	D	D	D
3141	Textile furnishings mills .....	1	106	19	g	D	D	D	D	D	D	D	D
31412	Curtain and linen mills .....	—	103	18	g	D	D	D	D	D	D	D	D
314121	Curtain and drapery mills .....	1	83	8	f	D	D	D	D	D	D	D	D
314129	Other household textile product mills .....	—	20	10	f	D	D	D	D	D	D	D	D
3149	Other textile product mills .....	3	99	26	2 161	54 870	1 761	3 471	34 782	119 178	94 551	216 472	D
31491	Textile bag and canvas mills .....	2	41	12	g	D	D	D	D	D	D	D	D
314912	Canvas and related product mills .....	2	37	11	971	22 464	834	1 697	15 603	48 641	37 529	88 820	D
31499	All other textile product mills .....	4	58	14	g	D	D	D	D	D	D	D	1 526
314999	All other miscellaneous textile product mills .....	4	56	13	g	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	4	173	40	h	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	6	117	30	h	D	D	D	D	D	D	D	D
31521	Cut and sew apparel contractors .....	6	65	13	f	D	D	D	D	D	D	D	D
315212	Women's, girls', and infants' cut and sew apparel contractors .....	7	52	11	f	D	D	D	D	D	D	D	D
31522	Men's and boys' cut and sew apparel manufacturing .....	6	24	10	g	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	9	12	2	870	29 130	477	979	10 543	68 223	17 510	88 281	D
315223	Men's and boys' cut and sew shirt (except work shirt) manufacturing .....	7	2	2	e	D	D	D	D	D	D	D	D
315225	Men's and boys' cut and sew work clothing manufacturing .....	—	4	4	e	D	D	D	D	D	D	D	D
3159	Apparel accessories and other apparel manufacturing .....	1	48	7	882	26 142	523	983	10 009	24 318	89 125	117 747	D
31599	Apparel accessories and other apparel manufacturing .....	1	48	7	882	26 142	523	983	10 009	24 318	89 125	117 747	D
315992	Glove and mitten manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
316	Leather and allied product manufacturing .....	—	32	13	g	D	D	D	D	D	D	D	D
3161	Leather and hide tanning and finishing .....	—	5	3	252	8 584	196	399	5 677	17 664	21 137	39 033	D
31611	Leather and hide tanning and finishing .....	—	5	3	252	8 584	196	399	5 677	17 664	21 137	39 033	D
316110	Leather and hide tanning and finishing .....	—	5	3	252	8 584	196	399	5 677	17 664	21 137	39 033	D
3169	Other leather and allied product manufacturing .....	1	25	10	f	D	D	D	D	D	D	D	D
31699	Other leather and allied product manufacturing .....	1	25	10	f	D	D	D	D	D	D	D	D
316999	All other leather goods manufacturing .....	—	10	6	f	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	2	246	77	h	D	D	D	D	D	D	D	D
3212	Veneer, plywood, and engineered wood product manufacturing .....	1	22	11	f	D	D	D	D	D	D	D	D
32121	Veneer, plywood, and engineered wood product manufacturing .....	1	22	11	f	D	D	D	D	D	D	D	D
321214	Truss manufacturing .....	—	9	7	620	19 255	414	856	9 966	34 499	41 074	75 898	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>													
<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>													
321	Wood product manufacturing—Con.												
3219	Other wood product manufacturing .....	3	214	64	h	D	D	D	D	D	D	D	D
32191	Millwork .....	4	98	28	1 726	59 412	1 245	2 482	35 598	126 225	139 089	264 795	D
321911	Wood window and door manufacturing .....	4	43	11	780	25 680	511	1 004	12 489	55 518	84 825	140 628	D
321918	Other millwork (including flooring) .....	3	51	16	f	D	D	D	D	D	D	D	D
32192	Wood container and pallet manufacturing .....	2	62	25	1 312	34 157	1 033	2 003	21 552	75 203	72 881	147 675	D
321920	Wood container and pallet manufacturing .....	2	62	25	1 312	34 157	1 033	2 003	21 552	75 203	72 881	147 675	D
32199	All other wood product manufacturing .....	1	54	11	f	D	D	D	D	D	D	D	D
321999	All other miscellaneous wood product manufacturing .....	1	51	11	f	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	1	275	181	18 472	764 600	13 524	28 313	467 545	1 861 741	2 335 124	4 238 387	167 088
3221	Pulp, paper, and paperboard mills .....	—	8	7	904	46 827	727	1 537	36 536	123 533	130 931	255 860	D
32212	Paper mills .....	—	6	5	f	D	D	D	D	D	D	D	D
322121	Paper (except newsprint) mills .....	—	6	5	f	D	D	D	D	D	D	D	D
32213	Paperboard mills .....	—	2	2	e	D	D	D	D	D	D	D	D
322130	Paperboard mills .....	—	2	2	e	D	D	D	D	D	D	D	D
3222	Converted paper product manufacturing .....	1	267	174	17 568	717 773	12 797	26 776	431 009	1 738 208	2 204 193	3 982 527	D
32221	Paperboard container manufacturing .....	1	147	101	10 267	437 286	7 465	15 799	262 725	1 031 987	1 450 758	2 512 332	76 089
322211	Corrugated and solid fiber box manufacturing .....	1	89	67	6 116	261 166	4 393	9 432	151 892	635 524	988 811	1 622 870	37 277
322212	Folding paperboard box manufacturing .....	—	38	23	2 843	133 810	2 175	4 545	87 527	323 797	333 565	653 426	33 207
322214	Fiber can, tube, drum, and similar products manufacturing .....	—	10	5	e	D	D	D	D	D	D	D	D
322215	Nonfolding sanitary food container manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
32222	Paper bag and coated and treated paper manufacturing ..	2	61	39	3 915	159 418	2 672	5 445	85 384	427 410	495 716	932 849	25 490
322221	Coated and laminated packaging paper and plastics film manufacturing ..	—	7	4	310	13 269	209	410	6 774	26 930	26 489	53 040	1 246
322222	Coated and laminated paper manufacturing .....	1	37	22	2 294	97 349	1 460	3 009	49 179	293 490	294 150	592 243	16 424
322223	Plastics, foil, and coated paper bag manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
322226	Surface-coated paperboard manufacturing .....	7	4	3	e	D	D	D	D	D	D	D	D
32223	Stationery product manufacturing .....	—	29	19	1 997	71 235	1 552	3 316	49 085	162 098	174 488	339 513	10 316
322232	Envelope manufacturing .....	—	18	15	g	D	D	D	D	D	D	D	D
32229	Other converted paper product manufacturing .....	2	30	15	1 389	49 834	1 108	2 216	33 815	116 713	83 231	197 833	D
322299	All other converted paper product manufacturing .....	1	26	15	g	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	1 763	'417	'38 236	'1 567 946	'27 050	'53 288	'934 625	'3 349 312	'2 041 844	'5 395 334	'208 589
3231	Printing and related support activities .....	2	1 763	'417	'38 236	'1 567 946	'27 050	'53 288	'934 625	'3 349 312	'2 041 844	'5 395 334	'208 589
32311	Printing .....	2	'1 558	355	'33 425	'1 375 237	'23 419	'46 055	'812 943	'2 968 515	'1 932 560	'4 907 104	'189 208
323110	Commercial lithographic printing .....	'1	'737	'203	'20 585	'914 466	'14 469	'28 853	'546 456	'1 868 497	'1 221 247	'3 093 298	'141 608
323111	Commercial gravure printing ..	2	22	4	e	D	D	D	D	D	D	D	D
323112	Commercial flexographic printing .....	2	54	20	1 330	53 072	825	1 521	26 057	122 997	87 282	209 420	5 357
323113	Commercial screen printing ..	1	'137	'30	'2 317	'73 452	'1 648	'3 021	'36 426	'154 425	'98 848	'253 131	'6 397
323114	Quick printing .....	4	341	20	2 103	62 262	1 450	2 540	37 524	129 437	57 793	188 442	6 421
323115	Digital printing .....	—	57	18	1 463	64 178	942	1 839	36 707	142 384	87 205	229 538	5 581
323116	Manifold business forms printing .....	4	33	20	1 873	69 916	1 377	2 745	47 460	224 481	164 557	388 005	7 841
323117	Books printing .....	1	21	7	f	D	D	D	D	D	D	D	9 411
323118	Blankbook, looseleaf binders, and devices manufacturing ..	4	30	18	g	D	D	D	D	D	D	D	D
323119	Other commercial printing .....	2	'126	'15	'1 333	'51 297	'936	'1 803	'31 408	'135 483	'71 819	'207 386	D
32312	Support activities for printing...	3	'205	'62	'4 811	'192 709	'3 631	'7 233	'121 682	'380 797	'109 284	'488 230	'19 381
323121	Tradebinding and related work .....	3	75	31	2 621	77 468	2 174	4 411	51 533	153 720	35 118	188 794	5 068
323122	Prepress services .....	3	'130	'31	'2 190	'115 241	'1 457	'2 822	'70 149	'227 077	'74 166	'299 436	'14 313

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>													
<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>													
324	Petroleum and coal products manufacturing .....	—	64	32	4 552	271 151	2 721	5 915	142 694	1 443 329	8 200 159	9 688 420	D
3241	Petroleum and coal products manufacturing .....	—	64	32	4 552	271 151	2 721	5 915	142 694	1 443 329	8 200 159	9 688 420	D
32411	Petroleum refineries .....	—	7	5	2 443	166 020	1 445	3 373	91 256	841 550	7 503 185	8 407 811	D
324110	Petroleum refineries .....	—	7	5	2 443	166 020	1 445	3 373	91 256	841 550	7 503 185	8 407 811	D
32412	Asphalt paving, roofing, and saturated materials manufacturing .....	—	29	13	907	36 532	586	1 080	19 018	203 781	256 684	450 617	D
324121	Asphalt paving mixture and block manufacturing .....	—	18	8	e	D	D	D	D	D	D	D	D
324122	Asphalt shingle and coating materials manufacturing .....	—	11	5	f	D	D	D	D	D	D	D	D
32419	Other petroleum and coal products manufacturing .....	2	28	14	1 202	68 599	690	1 462	32 420	397 998	440 290	829 992	D
324191	Petroleum lubricating oil and grease manufacturing .....	3	24	11	f	D	D	D	D	D	D	D	D
324199	All other petroleum and coal products manufacturing .....	—	4	3	e	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	585	268	46 898	2 745 332	21 350	45 556	1 012 639	11 849 913	7 462 118	19 384 618	785 766
3251	Basic chemical manufacturing .....	2	92	43	3 648	213 583	2 020	3 852	101 128	845 556	871 305	1 712 426	D
32511	Petrochemical manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
325110	Petrochemical manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
32513	Synthetic dye and pigment manufacturing .....	1	7	4	e	D	D	D	D	D	D	D	D
32518	Other basic inorganic chemical manufacturing .....	2	30	18	g	D	D	D	D	D	D	D	D
325188	All other basic inorganic chemical manufacturing .....	2	29	17	g	D	D	D	D	D	D	D	D
32519	Other basic organic chemical manufacturing .....	3	39	17	1 642	91 489	872	1 557	37 157	349 064	424 252	764 901	49 988
325199	All other basic organic chemical manufacturing .....	3	36	17	1 637	91 173	868	1 550	36 981	347 979	421 404	760 968	49 855
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing .....	—	47	34	2 250	122 444	1 549	3 254	74 822	892 178	974 667	1 837 836	D
32521	Resin and synthetic rubber manufacturing .....	—	44	32	g	D	D	D	D	D	D	D	D
325211	Plastics material and resin manufacturing .....	—	36	29	2 030	114 578	1 395	2 961	70 267	874 853	957 254	1 803 108	D
3253	Pesticide, fertilizer, and other agricultural chemical manufacturing .....	5	12	4	253	15 189	108	197	4 368	96 059	172 259	272 517	D
3254	Pharmaceutical and medicine manufacturing .....	—	40	18	21 744	1 528 883	6 787	16 190	425 065	5 621 783	1 879 063	7 529 995	D
32541	Pharmaceutical and medicine manufacturing .....	—	40	18	21 744	1 528 883	6 787	16 190	425 065	5 621 783	1 879 063	7 529 995	D
325412	Pharmaceutical preparation manufacturing .....	—	26	12	21 352	1 506 585	6 642	15 922	420 718	5 558 507	1 848 819	7 439 827	D
3255	Paint, coating, and adhesive manufacturing .....	—	117	58	5 336	230 989	2 983	5 917	96 747	865 683	1 112 587	2 024 648	40 900
32551	Paint and coating manufacturing .....	—	89	43	4 063	173 637	2 246	4 403	70 710	670 605	906 121	1 621 252	20 149
325510	Paint and coating manufacturing .....	—	89	43	4 063	173 637	2 246	4 403	70 710	670 605	906 121	1 621 252	20 149
32552	Adhesive manufacturing .....	—	28	15	1 273	57 352	737	1 514	26 037	195 078	206 466	403 396	20 751
325520	Adhesive manufacturing .....	—	28	15	1 273	57 352	737	1 514	26 037	195 078	206 466	403 396	20 751
3256	Soap, cleaning compound, and toilet preparation manufacturing .....	1	125	54	9 014	402 319	5 150	10 495	202 534	2 685 767	1 602 622	4 319 976	94 616
32561	Soap and cleaning compound manufacturing .....	—	82	29	4 218	193 012	2 272	4 790	112 308	1 300 663	1 074 076	2 377 558	45 420
325611	Soap and other detergent manufacturing .....	—	39	12	g	D	D	D	D	D	D	D	D
325612	Polish and other sanitation good manufacturing .....	3	30	9	665	24 805	348	705	10 635	136 403	60 062	209 286	5 225
325613	Surface active agent manufacturing .....	—	13	8	g	D	D	D	D	D	D	D	D
32562	Toilet preparation manufacturing .....	1	43	25	4 796	209 307	2 878	5 705	90 226	1 385 104	528 546	1 942 418	49 196
325620	Toilet preparation manufacturing .....	1	43	25	4 796	209 307	2 878	5 705	90 226	1 385 104	528 546	1 942 418	49 196

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
325	Chemical manufacturing—Con.												
3259	Other chemical product and preparation manufacturing . . . . .	1	152	57	4 653	231 925	2 753	5 651	107 975	842 887	849 615	1 687 220	36 280
32591	Printing ink manufacturing . . . . .	1	40	18	1 337	66 533	793	1 611	33 404	184 659	287 593	471 940	D
325910	Printing ink manufacturing . . . . .	1	40	18	1 337	66 533	793	1 611	33 404	184 659	287 593	471 940	D
32599	All other chemical product and preparation manufacturing . . . . .	1	112	39	3 316	165 392	1 960	4 040	74 571	658 228	562 022	1 215 280	D
325991	Custom compounding of purchased resins . . . . .	—	29	11	776	34 679	457	999	15 296	100 010	104 626	203 661	6 835
325992	Photographic film, paper, plate, and chemical manufacturing . . . . .	5	21	6	749	41 453	460	960	17 023	138 459	114 721	251 132	D
325998	All other miscellaneous chemical product and preparation manufacturing . . . . .	1	62	22	1 791	89 260	1 043	2 081	42 252	419 759	342 675	760 487	15 038
326	Plastics and rubber products manufacturing . . . . .	1	'697	'410	'49 118	'1 662 315	'37 392	'76 687	'1 055 248	'4 679 993	'3 783 876	'8 478 525	'350 274
3261	Plastics product manufacturing . . . . .	1	'625	'372	'45 040	'1 532 661	'34 496	'70 721	'975 634	'4 332 602	'3 492 383	'7 836 873	'328 092
32611	Plastics packaging materials and un laminated film and sheet manufacturing . . . . .	1	'87	'54	'5 376	'204 354	'4 203	'9 126	'141 585	'588 666	'652 037	'1 243 818	'51 091
326111	Plastics bag manufacturing . . . . .	1	22	15	2 120	74 065	1 724	3 816	54 210	243 821	231 520	475 036	28 725
326112	Plastics packaging film and sheet (including laminated) manufacturing . . . . .	—	'20	'17	'1 550	'69 416	'1 192	'2 671	'47 996	'184 459	'217 396	'402 757	'13 819
326113	Un laminated plastics film and sheet (except packaging) manufacturing . . . . .	2	45	22	1 706	60 873	1 287	2 639	39 379	160 386	203 121	366 025	8 547
32612	Plastics pipe, pipe fitting, and un laminated profile shape manufacturing . . . . .	—	41	19	1 884	64 600	1 494	2 853	43 202	138 664	142 179	279 303	17 574
326121	Un laminated plastics profile shape manufacturing . . . . .	—	33	16	1 692	58 657	1 343	2 582	39 337	115 947	97 287	212 639	16 962
32613	Laminated plastics plate, sheet, (except packaging), and shape manufacturing . . . . .	—	13	4	863	40 647	575	744	20 213	78 605	81 924	159 960	D
326130	Laminated plastics plate, sheet, (except packaging), and shape manufacturing . . . . .	—	13	4	863	40 647	575	744	20 213	78 605	81 924	159 960	D
32614	Polystyrene foam product manufacturing . . . . .	2	20	12	1 615	47 789	1 416	2 823	37 477	222 758	139 802	361 645	7 946
326140	Polystyrene foam product manufacturing . . . . .	2	20	12	1 615	47 789	1 416	2 823	37 477	222 758	139 802	361 645	7 946
32615	Urethane and other foam product (except polystyrene) manufacturing . . . . .	5	15	10	846	30 389	663	1 410	19 175	141 499	73 574	216 249	D
326150	Urethane and other foam product (except polystyrene) manufacturing . . . . .	5	15	10	846	30 389	663	1 410	19 175	141 499	73 574	216 249	D
32616	Plastics bottle manufacturing . . . . .	—	19	16	1 500	59 416	1 304	2 581	48 592	193 550	170 861	360 975	27 767
326160	Plastics bottle manufacturing . . . . .	—	19	16	1 500	59 416	1 304	2 581	48 592	193 550	170 861	360 975	27 767
32619	Other plastics product manufacturing . . . . .	1	'430	'257	'32 956	'1 085 466	'24 841	'51 184	'665 390	'2 968 860	'2 232 006	'5 214 923	'216 101
326191	Plastics plumbing fixture manufacturing . . . . .	—	12	10	655	18 826	434	924	11 371	27 985	21 867	50 223	3 851
326199	All other plastics product manufacturing . . . . .	1	'418	'247	'32 301	'1 066 640	'24 407	'50 260	'654 019	'2 940 875	'2 210 139	'5 164 700	'212 250
3262	Rubber product manufacturing . . . . .	1	'72	'38	'4 078	'129 654	'2 896	'5 966	'79 614	'347 391	'291 493	'641 652	'22 182
32621	Tire manufacturing . . . . .	—	13	5	e	D	D	D	D	D	D	D	D
32622	Rubber and plastics hoses and belting manufacturing . . . . .	5	11	7	f	D	D	D	D	D	D	D	D
326220	Rubber and plastics hoses and belting manufacturing . . . . .	5	11	7	f	D	D	D	D	D	D	D	D
32629	Other rubber product manufacturing . . . . .	—	'48	'26	'2 938	'97 669	'2 193	'4 713	'63 591	'273 477	'209 763	'483 805	'7 676
326291	Rubber product manufacturing for mechanical use . . . . .	1	23	12	1 521	46 982	1 172	2 539	33 421	119 049	72 471	191 883	2 498
326299	All other rubber product manufacturing . . . . .	—	'25	'14	'1 417	'50 687	'1 021	'2 174	'30 170	'154 428	'137 292	'291 922	'5 178
327	Nonmetallic mineral product manufacturing . . . . .	1	'388	169	'12 141	'483 878	'9 197	'18 836	'315 959	'1 321 893	'1 083 555	'2 404 893	'77 355
3271	Clay product and refractory manufacturing . . . . .	1	51	17	g	D	D	D	D	D	D	D	D
32711	Pottery, ceramics, and plumbing fixture manufacturing . . . . .	1	24	6	f	D	D	D	D	D	D	D	D
327113	Porcelain electrical supply manufacturing . . . . .	1	8	3	e	D	D	D	D	D	D	D	D

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
327	Nonmetallic mineral product manufacturing—Con.												
3271	Clay product and refractory manufacturing—Con.												
32712	Clay building material and refractories manufacturing . . . .	1	27	11	f	D	D	D	D	D	D	D	D
327124	Clay refractory manufacturing . . . . .	2	10	5	e	D	D	D	D	D	D	D	8 111
327125	Nonclay refractory manufacturing . . . . .	—	8	6	e	D	D	D	D	D	D	D	D
3272	Glass and glass product manufacturing . . . . .	2	64	17	2 433	74 684	1 977	3 884	49 324	225 233	198 383	419 578	8 746
32721	Glass and glass product manufacturing . . . . .	2	64	17	2 433	74 684	1 977	3 884	49 324	225 233	198 383	419 578	8 746
327213	Glass container manufacturing . . . . .	3	2	2	f	D	D	D	D	D	D	D	D
327215	Glass product manufacturing made of purchased glass . .	1	52	13	g	D	D	D	D	D	D	D	D
3273	Cement and concrete product manufacturing . . . . .	1	160	80	4 785	201 295	3 681	7 614	142 210	544 210	456 428	1 004 057	36 309
32732	Ready-mix concrete manufacturing . . . . .	1	83	45	2 134	100 577	1 845	3 753	85 766	278 298	285 018	564 592	19 114
327320	Ready-mix concrete manufacturing . . . . .	1	83	45	2 134	100 577	1 845	3 753	85 766	278 298	285 018	564 592	19 114
32733	Concrete pipe, brick, and block manufacturing . . . . .	1	31	20	985	45 416	583	1 269	23 280	138 143	83 652	219 490	D
327331	Concrete block and brick manufacturing . . . . .	1	19	12	561	27 629	324	731	13 324	87 452	57 316	143 941	5 022
327332	Concrete pipe manufacturing . . . . .	2	12	8	424	17 787	259	538	9 956	50 691	26 336	75 549	D
32739	Other concrete product manufacturing . . . . .	2	43	14	1 549	50 898	1 188	2 457	31 870	111 623	77 844	193 699	7 366
327390	Other concrete product manufacturing . . . . .	2	43	14	1 549	50 898	1 188	2 457	31 870	111 623	77 844	193 699	7 366
3274	Lime and gypsum product manufacturing . . . . .	1	16	9	f	D	D	D	D	D	D	D	D
32742	Gypsum product manufacturing . . . . .	—	12	8	f	D	D	D	D	D	D	D	D
327420	Gypsum product manufacturing . . . . .	—	12	8	f	D	D	D	D	D	D	D	D
3279	Other nonmetallic mineral product manufacturing . . . . .	1	97	46	2 963	130 529	1 998	4 064	69 192	349 152	200 487	553 012	18 820
32791	Abrasive product manufacturing . . . . .	—	35	19	1 537	71 693	963	1 979	29 267	178 824	113 970	297 082	8 722
327910	Abrasive product manufacturing . . . . .	—	35	19	1 537	71 693	963	1 979	29 267	178 824	113 970	297 082	8 722
32799	All other nonmetallic mineral product manufacturing . . . . .	2	62	27	1 426	58 836	1 035	2 085	39 925	170 328	86 517	255 930	10 098
327991	Cut stone and stone product manufacturing . . . . .	3	36	14	604	22 228	467	898	15 782	52 296	23 579	73 518	1 493
327992	Ground or treated mineral and earth manufacturing . . .	2	12	7	420	19 996	323	663	15 336	73 974	23 011	96 951	1 261
331	Primary metal manufacturing . . . . .	—	250	134	36 447	1 820 956	27 485	57 935	1 289 228	4 834 994	6 879 407	11 891 769	208 343
3311	Iron and steel mills and ferroalloy manufacturing . . . . .	—	27	22	22 232	1 222 841	17 155	35 895	926 363	3 278 213	4 656 217	8 075 268	125 963
33111	Iron and steel mills and ferroalloy manufacturing . . . . .	—	27	22	22 232	1 222 841	17 155	35 895	926 363	3 278 213	4 656 217	8 075 268	125 963
331111	Iron and steel mills . . . . .	—	27	22	22 232	1 222 841	17 155	35 895	926 363	3 278 213	4 656 217	8 075 268	125 963
3312	Steel product manufacturing from purchased steel . . . . .	—	37	27	3 155	142 285	2 283	4 784	98 564	448 466	826 091	1 266 747	22 029
33121	Iron and steel pipe and tube manufacturing from purchased steel . . . . .	—	12	10	1 577	72 630	1 079	2 245	49 631	228 575	424 358	649 355	10 215
331210	Iron and steel pipe and tube manufacturing from purchased steel . . . . .	—	12	10	1 577	72 630	1 079	2 245	49 631	228 575	424 358	649 355	10 215
33122	Rolling and drawing of purchased steel . . . . .	—	25	17	1 578	69 655	1 204	2 539	48 933	219 891	401 733	617 392	11 814
331221	Rolled steel shape manufacturing . . . . .	—	15	12	g	D	D	D	D	D	D	D	D
331222	Steel wire drawing . . . . .	—	10	5	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>													
<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>													
331	Primary metal manufacturing—Con.												
3313	Alumina and aluminum production and processing .....	1	31	14	1 606	65 294	1 240	2 707	44 522	160 593	458 828	655 158	D
33131	Alumina and aluminum production and processing ...	1	31	14	1 606	65 294	1 240	2 707	44 522	160 593	458 828	655 158	D
331314	Secondary smelting and alloying of aluminum .....	—	10	4	308	13 115	216	475	7 922	31 980	122 866	154 709	1 881
331315	Aluminum sheet, plate, and foil manufacturing .....	1	8	4	f	D	D	D	D	D	D	D	D
331316	Aluminum extruded product manufacturing .....	—	5	2	e	D	D	D	D	D	D	D	D
331319	Other aluminum rolling and drawing .....	—	7	4	e	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	1	44	17	3 098	164 914	1 687	3 772	63 063	438 338	549 201	1 004 176	D
33142	Copper rolling, drawing, extruding, and alloying .....	—	17	11	2 414	134 401	1 218	2 748	47 238	365 757	456 291	838 584	17 994
331421	Copper rolling, drawing, and extruding .....	1	6	5	e	D	D	D	D	D	D	D	D
331422	Copper wire (except mechanical) drawing .....	—	4	2	g	D	D	D	D	D	D	D	D
331423	Secondary smelting, refining, and alloying of copper .....	—	7	4	e	D	D	D	D	D	D	D	D
33149	Nonferrous metal (except copper and aluminum) rolling, drawing, and alloying .....	3	20	4	f	D	D	D	D	D	D	D	D
331491	Nonferrous metal (except copper and aluminum) rolling, drawing, and extruding .....	4	14	2	332	13 998	231	508	6 899	39 595	36 273	75 846	D
3315	Foundries .....	1	111	54	6 356	225 622	5 120	10 777	156 716	509 384	389 070	890 420	30 207
33151	Ferrous metal foundries .....	4	29	12	1 780	64 044	1 384	2 911	41 034	131 053	146 725	271 753	5 230
331511	Iron foundries .....	2	17	7	f	D	D	D	D	D	D	D	D
331513	Steel foundries (except investment) .....	5	11	4	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries .....	—	82	42	4 576	161 578	3 736	7 866	115 682	378 331	242 345	618 667	24 977
331521	Aluminum die-casting foundries .....	—	25	16	2 644	91 437	2 189	4 900	67 370	218 570	145 176	360 784	D
331522	Nonferrous (except aluminum) die-casting foundries .....	1	16	11	f	D	D	D	D	D	D	D	D
331524	Aluminum foundries (except die-casting) .....	2	20	6	496	18 138	401	802	11 763	40 754	19 177	60 171	908
331525	Copper foundries (except die-casting) .....	2	12	4	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	2 843	961	81 390	3 148 453	60 850	122 693	2 021 207	7 356 726	5 545 795	12 860 227	397 927
3321	Forging and stamping .....	2	264	132	13 665	522 742	10 515	20 757	343 237	1 087 633	1 121 467	2 198 732	54 882
33211	Forging and stamping .....	2	264	132	13 665	522 742	10 515	20 757	343 237	1 087 633	1 121 467	2 198 732	54 882
332111	Iron and steel forging .....	2	21	15	1 340	48 593	1 041	2 097	36 096	100 531	103 202	205 484	D
332112	Nonferrous forging .....	8	6	3	g	D	D	D	D	D	D	D	D
332114	Custom roll forming .....	—	27	14	1 516	55 393	1 142	2 488	39 023	139 339	197 447	327 875	6 406
332115	Crown and closure manufacturing .....	—	6	2	e	D	D	D	D	D	D	D	444
332116	Metal stamping .....	2	196	94	9 051	337 133	7 058	13 787	219 196	741 014	637 453	1 380 127	32 145
332117	Powder metallurgy part manufacturing .....	—	8	4	e	D	D	D	D	D	D	D	6 926
3322	Cutlery and handtool manufacturing .....	1	92	40	4 165	159 059	3 032	6 232	96 406	418 990	224 173	617 657	17 315
33221	Cutlery and handtool manufacturing .....	1	92	40	4 165	159 059	3 032	6 232	96 406	418 990	224 173	617 657	17 315
332212	Hand and edge tool manufacturing .....	—	79	34	3 463	132 809	2 523	5 141	80 487	357 576	171 214	498 197	15 942
332214	Kitchen utensil, pot, and pan manufacturing .....	1	3	2	e	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	2	367	137	9 637	364 920	6 843	13 778	218 689	892 764	619 870	1 508 252	37 526
33231	Plate work and fabricated structural product manufacturing .....	2	132	50	3 012	121 840	2 066	4 291	68 080	267 910	239 209	499 662	11 344
332312	Fabricated structural metal manufacturing .....	3	92	34	2 120	91 059	1 444	3 048	51 523	205 162	187 652	388 315	9 412
332313	Plate work manufacturing ...	2	33	14	783	26 025	575	1 132	15 087	47 156	35 668	81 999	1 590

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
332	Fabricated metal product manufacturing—Con.												
3323	Architectural and structural metals manufacturing—Con.												
33232	Ornamental and architectural metal products manufacturing .....	1	'235	'87	'6 625	'243 080	'4 777	'9 487	'150 609	'624 854	'380 661	'1 008 590	'26 182
332321	Metal window and door manufacturing .....	2	36	11	914	28 249	661	1 346	18 381	76 967	54 593	131 894	3 086
332322	Sheet metal work manufacturing .....	1	136	55	4 173	156 566	3 082	6 080	101 001	397 659	255 422	655 530	14 544
332323	Ornamental and architectural metal work manufacturing ..	1	'63	'21	'1 538	'58 265	'1 034	'2 061	'31 227	'150 228	'70 646	'221 166	'8 552
3324	Boiler, tank, and shipping container manufacturing .....	1	60	32	4 026	160 571	3 153	6 823	111 586	507 378	603 488	1 104 603	21 387
33241	Power boiler and heat exchanger manufacturing ....	8	12	7	542	20 697	398	783	12 104	47 164	27 401	74 710	1 030
332410	Power boiler and heat exchanger manufacturing ..	8	12	7	542	20 697	398	783	12 104	47 164	27 401	74 710	1 030
33242	Metal tank (heavy gauge) manufacturing .....	6	11	4	312	11 930	222	450	7 320	26 509	21 588	47 438	457
332420	Metal tank (heavy gauge) manufacturing .....	6	11	4	312	11 930	222	450	7 320	26 509	21 588	47 438	457
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	37	21	3 172	127 944	2 533	5 590	92 162	433 705	554 499	982 455	19 900
332431	Metal can manufacturing ....	—	12	8	1 284	65 788	1 113	2 506	54 615	297 373	363 925	658 558	12 422
332439	Other metal container manufacturing .....	—	25	13	1 888	62 156	1 420	3 084	37 547	136 332	190 574	323 897	7 478
3325	Hardware manufacturing .....	—	47	25	2 525	91 440	1 840	3 286	51 120	204 494	125 715	331 365	8 276
33251	Hardware manufacturing .....	—	47	25	2 525	91 440	1 840	3 286	51 120	204 494	125 715	331 365	8 276
332510	Hardware manufacturing ....	—	47	25	2 525	91 440	1 840	3 286	51 120	204 494	125 715	331 365	8 276
3326	Spring and wire product manufacturing .....	2	174	60	4 835	170 187	3 766	7 721	106 507	396 890	291 246	688 239	20 256
33261	Spring and wire product manufacturing .....	2	174	60	4 835	170 187	3 766	7 721	106 507	396 890	291 246	688 239	20 256
332611	Spring (heavy gauge) manufacturing .....	1	15	8	f	D	D	D	D	D	D	D	D
332612	Spring (light gauge) manufacturing .....	—	43	25	g	D	D	D	D	D	D	D	D
332618	Other fabricated wire product manufacturing .....	3	116	27	g	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	'1 143	277	'20 157	'801 018	'14 968	'30 837	'522 389	'1 676 327	'892 818	'2 561 995	'109 271
33271	Machine shops .....	2	'872	144	'10 305	'410 682	'7 809	'15 625	'275 054	'807 008	'340 491	'1 138 262	'37 860
332710	Machine shops .....	2	'872	144	'10 305	'410 682	'7 809	'15 625	'275 054	'807 008	'340 491	'1 138 262	'37 860
33272	Turned product and screw, nut, and bolt manufacturing .....	2	271	133	9 852	390 336	7 159	15 212	247 335	869 319	552 327	1 423 733	71 411
332721	Precision turned product manufacturing .....	2	175	80	5 850	225 813	4 538	9 670	157 648	454 832	209 253	663 078	47 241
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	3	96	53	4 002	164 523	2 621	5 542	89 687	414 487	343 074	760 655	24 170
3328	Coating, engraving, heat treating, and allied activities .....	1	369	140	9 621	347 022	7 369	15 155	230 259	742 535	478 231	1 221 902	38 448
33281	Coating, engraving, heat treating, and allied activities ..	1	369	140	9 621	347 022	7 369	15 155	230 259	742 535	478 231	1 221 902	38 448
332811	Metal heat treating .....	—	38	18	1 125	40 424	846	1 761	28 336	96 963	45 108	142 550	7 530
332812	Metal coating, engraving (except jewelry and silverware), and allied services to manufacturers ..	—	122	47	3 217	123 720	2 534	5 127	87 069	280 378	271 846	549 948	17 774
332813	Electroplating, plating, polishing, anodizing, and coloring .....	1	209	75	5 279	182 878	3 989	8 267	114 854	365 194	161 277	529 404	13 144
3329	Other fabricated metal product manufacturing .....	1	327	118	12 759	531 494	9 364	18 104	341 014	1 429 715	1 188 787	2 627 482	90 566
33291	Metal valve manufacturing ....	1	74	48	4 639	206 154	3 199	6 377	117 884	506 844	428 061	942 308	19 103
332911	Industrial valve manufacturing .....	—	20	14	1 393	63 573	918	1 904	34 772	202 164	123 093	322 996	7 283
332912	Fluid power valve and hose fitting manufacturing .....	—	19	11	f	D	D	D	D	D	D	D	D
332913	Plumbing fixture fitting and trim manufacturing .....	1	13	7	g	D	D	D	D	D	D	D	D
332919	Other metal valve and pipe fitting manufacturing .....	3	22	16	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
332	Fabricated metal product manufacturing—Con.												
3329	Other fabricated metal product manufacturing—Con.												
33299	All other fabricated metal product manufacturing .....	1	253	70	8 120	325 340	6 165	11 727	223 130	922 871	760 726	1 685 174	71 463
332991	Ball and roller bearing manufacturing .....	—	10	7	1 498	67 561	1 213	2 377	51 563	205 527	124 466	331 859	24 353
332996	Fabricated pipe and pipe fitting manufacturing .....	7	26	5	328	12 500	263	533	8 166	29 762	22 715	52 749	2 946
332998	Enameled iron and metal sanitary ware manufacturing .....	—	6	3	896	31 947	542	998	18 689	111 548	30 785	142 740	1 882
332999	All other miscellaneous fabricated metal product manufacturing .....	1	195	54	5 332	210 773	4 097	7 757	142 930	570 773	581 005	1 150 900	42 058
333	Machinery manufacturing .....	1	'1 479	'484	'49 728	'2 262 794	'30 646	'62 783	'1 132 010	'5 395 077	'4 694 461	'10 095 712	'290 248
3331	Agriculture, construction, and mining machinery manufacturing .....	—	42	16	4 146	202 670	2 519	5 482	90 750	753 721	1 137 042	1 924 358	D
33311	Agricultural implement manufacturing .....	—	16	5	g	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	2	12	2	299	9 854	225	418	6 122	4 287	9 458	15 605	D
333112	Lawn and garden tractor and home lawn and garden equipment manufacturing ..	—	4	3	f	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	—	25	10	h	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	—	25	10	h	D	D	D	D	D	D	D	D
3332	Industrial machinery manufacturing .....	1	'210	'77	'6 814	'326 589	'3 687	'7 677	'144 811	'711 297	'532 379	'1 242 757	D
33322	Plastics and rubber industry machinery manufacturing ....	—	27	8	g	D	D	D	D	D	D	D	9 253
333220	Plastics and rubber industry machinery manufacturing ..	—	27	8	g	D	D	D	D	D	D	D	9 253
33329	Other industrial machinery manufacturing .....	2	'177	'68	'5 531	'268 005	'2 984	'6 193	'118 807	'562 450	'442 554	'1 007 439	'16 889
333292	Textile machinery manufacturing .....	1	9	2	e	D	D	D	D	D	D	D	281
333293	Printing machinery and equipment manufacturing ..	2	58	26	g	D	D	D	D	D	D	D	D
333294	Food product machinery manufacturing .....	—	30	13	1 246	71 261	663	1 440	34 226	158 893	112 559	270 141	7 303
333298	All other industrial machinery manufacturing .....	2	'71	'24	'2 283	'104 570	'1 193	'2 364	'44 831	'218 512	'171 918	'390 906	'5 739
3333	Commercial and service industry machinery manufacturing .....	2	'112	'46	'4 905	'219 065	'2 281	'4 589	'74 693	'529 249	'423 917	'937 066	'24 046
33331	Commercial and service industry machinery manufacturing .....	2	'112	'46	'4 905	'219 065	'2 281	'4 589	'74 693	'529 249	'423 917	'937 066	'24 046
333311	Automatic vending machine manufacturing .....	—	7	2	f	D	D	D	D	D	D	D	D
333312	Commercial laundry, drycleaning, and pressing machine manufacturing ....	1	7	4	e	D	D	D	D	D	D	D	D
333313	Office machinery manufacturing .....	—	7	4	838	37 688	397	781	11 885	110 056	63 714	160 615	D
333319	Other commercial and service industry machinery manufacturing .....	2	'65	'30	'2 635	'114 324	'1 307	'2 625	'43 879	'278 389	'258 221	'533 345	'15 009
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	72	38	3 612	133 708	2 431	4 741	69 676	292 945	279 495	569 489	D
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	72	38	3 612	133 708	2 431	4 741	69 676	292 945	279 495	569 489	D
333411	Air purification equipment manufacturing .....	4	23	10	724	27 996	447	918	13 671	60 864	47 804	109 089	D
333412	Industrial and commercial fan and blower manufacturing ..	—	10	8	g	D	D	D	D	D	D	D	D
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	1	30	17	1 531	54 704	1 077	2 120	29 742	133 849	157 280	287 964	4 373

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
333	Machinery manufacturing—Con.												
3335	Metalworking machinery manufacturing .....	3	'645	'139	'10 867	'501 235	'7 642	'15 537	'310 496	'1 066 289	'518 754	'1 556 539	'61 728
33351	Metalworking machinery manufacturing .....	3	'645	'139	'10 867	'501 235	'7 642	'15 537	'310 496	'1 066 289	'518 754	'1 556 539	'61 728
333511	Industrial mold manufacturing .....	1	210	41	2 842	139 708	2 113	4 253	95 082	260 776	94 739	353 260	16 088
333512	Machine tool (metal cutting types) manufacturing .....	6	25	11	769	36 846	410	867	16 673	75 827	66 380	141 400	4 057
333513	Machine tool (metal forming types) manufacturing .....	—	12	5	294	16 879	176	344	7 981	36 332	29 605	60 637	D
333514	Special die and tool, die set, jig, and fixture manufacturing .....	2	235	42	3 065	141 912	2 200	4 430	90 033	262 863	87 965	350 169	12 886
333515	Cutting tool and machine tool accessory manufacturing .....	3	125	22	2 255	87 302	1 671	3 308	57 269	195 765	96 112	272 173	16 746
333518	Other metalworking machinery manufacturing ..	'6	'31	'15	'1 396	'65 925	'915	'1 962	'36 491	'216 207	'122 088	'335 108	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	1	51	30	4 125	192 996	2 961	6 043	118 432	407 903	495 006	893 849	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	1	51	30	4 125	192 996	2 961	6 043	118 432	407 903	495 006	893 849	D
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	1	29	14	g	D	D	D	D	D	D	D	D
333613	Mechanical power transmission equipment manufacturing .....	5	12	8	f	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	—	9	7	1 100	53 447	884	1 852	39 179	140 753	338 413	470 055	D
3339	Other general purpose machinery manufacturing .....	1	'347	'138	'15 259	'686 531	'9 125	'18 714	'323 152	'1 633 673	'1 307 868	'2 971 654	'108 291
33391	Pump and compressor manufacturing .....	1	'35	'21	'3 278	'150 883	'2 096	'4 407	'79 123	'368 827	'233 343	'622 633	'9 247
333911	Pump and pumping equipment manufacturing ..	—	18	14	1 707	85 957	1 028	2 319	43 639	193 108	165 098	378 420	5 831
333912	Air and gas compressor manufacturing .....	1	'17	'7	'1 571	'64 926	'1 068	'2 088	'35 484	'175 719	'68 245	'244 213	'3 416
33392	Material handling equipment manufacturing .....	1	72	29	2 637	120 764	1 453	2 832	53 462	251 645	301 788	548 966	24 291
333921	Elevator and moving stairway manufacturing .....	1	10	5	369	15 468	198	364	7 065	33 766	26 640	56 478	422
333922	Conveyor and conveying equipment manufacturing ..	2	44	15	1 251	60 961	691	1 447	29 029	113 868	94 387	208 549	20 565
333923	Overhead traveling crane, hoist, and monorail system manufacturing .....	—	9	5	276	9 899	124	224	3 835	17 289	19 886	37 509	D
333924	Industrial truck, tractor, trailer, and stacker machinery manufacturing ..	—	9	4	741	34 436	440	797	13 533	86 722	160 875	246 430	D
33399	All other general purpose machinery manufacturing ....	2	240	88	9 344	414 884	5 576	11 475	190 567	1 013 201	772 737	1 800 055	74 753
333991	Power-driven handtool manufacturing .....	—	6	4	e	D	D	D	D	D	D	D	D
333992	Welding and soldering equipment manufacturing ..	2	12	8	364	13 752	215	425	6 126	34 753	18 567	50 020	D
333993	Packaging machinery manufacturing .....	2	44	17	2 112	124 049	855	1 751	35 748	279 213	213 860	482 846	D
333994	Industrial process furnace and oven manufacturing ...	1	19	9	830	33 966	548	1 159	17 474	93 714	44 853	137 861	D
333995	Fluid power cylinder and actuator manufacturing ....	—	25	13	2 800	114 446	1 901	4 061	65 883	263 493	216 558	495 024	D
333997	Scale and balance (except laboratory) manufacturing ..	—	6	2	e	D	D	D	D	D	D	D	D
333999	All other miscellaneous general purpose machinery manufacturing .....	4	124	33	2 596	101 662	1 595	3 141	48 996	248 062	173 842	425 471	7 910
334	Computer and electronic product manufacturing .....	—	'605	255	'37 822	'1 770 827	'18 984	'36 373	'567 753	'4 484 222	'4 080 292	'8 865 894	154 514
3341	Computer and peripheral equipment manufacturing .....	—	44	11	2 319	136 010	813	1 623	29 777	361 905	311 375	672 848	D
33411	Computer and peripheral equipment manufacturing ....	—	44	11	2 319	136 010	813	1 623	29 777	361 905	311 375	672 848	D
334119	Other computer peripheral equipment manufacturing ..	—	36	10	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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334	Computer and electronic product manufacturing—Con.												
3342	Communications equipment manufacturing .....	-	73	34	j	D	D	D	D	D	D	D	52 855
33421	Telephone apparatus manufacturing .....	1	21	13	i	D	D	D	D	D	D	D	D
334210	Telephone apparatus manufacturing .....	1	21	13	i	D	D	D	D	D	D	D	D
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	27	11	g	D	D	D	D	D	D	D	D
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	27	11	g	D	D	D	D	D	D	D	D
33429	Other communications equipment manufacturing ....	3	25	10	g	D	D	D	D	D	D	D	D
334290	Other communications equipment manufacturing ..	3	25	10	g	D	D	D	D	D	D	D	D
3343	Audio and video equipment manufacturing .....	-	18	9	g	D	D	D	D	D	D	D	8 505
33431	Audio and video equipment manufacturing .....	-	18	9	g	D	D	D	D	D	D	D	8 505
334310	Audio and video equipment manufacturing .....	-	18	9	g	D	D	D	D	D	D	D	8 505
3344	Semiconductor and other electronic component manufacturing .....	1	254	119	10 901	344 838	7 657	14 603	182 533	767 698	554 442	1 330 346	38 270
33441	Semiconductor and other electronic component manufacturing .....	1	254	119	10 901	344 838	7 657	14 603	182 533	767 698	554 442	1 330 346	38 270
334412	Bare printed circuit board manufacturing .....	1	64	33	2 578	78 537	1 991	3 666	47 207	152 628	100 502	254 150	12 976
334413	Semiconductor and related device manufacturing .....	6	18	7	275	12 245	156	316	4 773	30 015	12 478	43 251	D
334415	Electronic resistor manufacturing .....	-	4	1	e	D	D	D	D	D	D	D	D
334416	Electronic coil, transformer, and other inductor manufacturing .....	-	36	22	1 376	38 011	1 048	1 846	21 188	72 152	47 983	119 956	1 883
334417	Electronic connector manufacturing .....	1	14	7	f	D	D	D	D	D	D	D	D
334418	Printed circuit assembly (electronic assembly) manufacturing .....	1	35	22	2 336	68 074	1 426	2 897	32 678	142 075	176 203	319 487	3 526
334419	Other electronic component manufacturing .....	1	75	24	3 104	106 584	2 207	4 289	56 394	272 506	165 602	441 058	14 765
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	-	'180	73	'11 101	'617 454	'4 892	'8 880	'168 534	'1 465 895	'1 205 559	'2 673 216	40 155
33451	Navigational, measuring, electromedical, and control instruments manufacturing ...	-	'180	73	'11 101	'617 454	'4 892	'8 880	'168 534	'1 465 895	'1 205 559	'2 673 216	40 155
334510	Electromedical and electrotherapeutic apparatus manufacturing ...	1	16	11	1 494	71 087	743	1 466	20 772	204 219	145 436	354 590	4 649
334511	Search, detection, navigation, guidance, aeronautical, and nautical system and instrument manufacturing .....	-	11	5	2 679	207 373	890	1 204	43 626	315 154	344 758	686 685	14 324
334512	Automatic environmental control manufacturing for residential, commercial, and appliance use .....	-	19	7	1 295	48 444	768	1 403	17 240	226 173	128 084	354 367	3 207
334513	Instruments and related products manufacturing for measuring, displaying, and controlling industrial process variables .....	1	36	15	1 465	65 870	649	1 224	21 152	140 161	94 865	238 175	D
334514	Totalizing fluid meter and counting device manufacturing .....	-	13	6	f	D	D	D	D	D	D	D	D
334515	Instrument manufacturing for measuring and testing electricity and electrical signals .....	1	'18	7	f	D	D	D	D	D	D	D	D
334516	Analytical laboratory instrument manufacturing ..	-	13	4	e	D	D	D	D	D	D	D	D
334517	Irradiation apparatus manufacturing .....	-	22	8	1 573	99 637	705	1 377	29 402	284 361	284 519	533 803	D

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334	Computer and electronic product manufacturing—Con.												
3345	Navigational, measuring, electromedical, and control instruments manufacturing—Con.												
33451	Navigational, measuring, electromedical, and control instruments manufacturing—Con.												
334519	Other measuring and controlling device manufacturing .....	1	27	9	851	41 447	338	677	11 656	91 411	59 732	152 304	2 139
3346	Manufacturing and reproducing magnetic and optical media.....	6	36	9	f	D	D	D	D	D	D	D	D
33461	Manufacturing and reproducing magnetic and optical media...	6	36	9	f	D	D	D	D	D	D	D	D
334612	Prerecorded compact disc (except software), tape, and record reproducing .....	7	22	8	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	1	'369	171	'24 051	'952 313	'15 333	'30 753	'456 390	'2 727 196	'2 099 329	'4 843 093	118 262
3351	Electric lighting equipment manufacturing .....	—	67	34	h	D	D	D	D	D	D	D	8 898
33512	Lighting fixture manufacturing ..	—	63	31	4 614	163 252	2 851	5 658	69 306	593 729	349 299	943 069	D
335121	Residential electric lighting fixture manufacturing .....	1	24	13	h	D	D	D	D	D	D	D	D
335122	Commercial, industrial, and institutional electric lighting fixture manufacturing .....	—	21	11	f	D	D	D	D	D	D	D	D
335129	Other lighting equipment manufacturing .....	—	18	7	f	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	—	13	9	g	D	D	D	D	D	D	D	12 737
33521	Small electrical appliance manufacturing .....	—	5	4	f	D	D	D	D	D	D	D	D
335211	Electric housewares and household fan manufacturing .....	—	5	4	f	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing.	—	8	5	g	D	D	D	D	D	D	D	D
335221	Household cooking appliance manufacturing .....	—	5	4	g	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	1	156	71	9 391	405 683	5 946	12 274	196 493	1 041 464	646 104	1 708 082	51 331
33531	Electrical equipment manufacturing .....	1	156	71	9 391	405 683	5 946	12 274	196 493	1 041 464	646 104	1 708 082	51 331
335311	Power, distribution, and specialty transformer manufacturing .....	—	15	9	1 218	47 810	674	1 230	16 258	239 967	115 632	371 242	1 757
335312	Motor and generator manufacturing .....	1	30	17	1 938	73 509	1 456	2 895	47 815	167 684	97 609	264 405	6 487
335313	Switchgear and switchboard apparatus manufacturing ...	—	33	16	3 938	184 412	2 440	5 540	90 114	440 152	278 771	719 279	38 560
335314	Relay and industrial control manufacturing .....	3	78	29	2 297	99 952	1 376	2 609	42 306	193 661	154 092	353 156	4 527
3359	Other electrical equipment and component manufacturing .....	1	'133	57	i	D	D	D	D	D	D	D	45 296
33591	Battery manufacturing .....	—	7	3	e	D	D	D	D	D	D	D	D
335911	Storage battery manufacturing .....	—	7	3	e	D	D	D	D	D	D	D	D
33592	Communication and energy wire and cable manufacturing ..	1	'10	'8	g	D	D	D	D	D	D	D	D
335929	Other communication and energy wire manufacturing ..	1	9	8	g	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing ...	—	'54	'28	'4 553	'180 939	'3 091	'6 024	'94 384	'546 030	'398 558	'940 588	'29 769
335931	Current-carrying wiring device manufacturing .....	1	38	18	2 902	106 879	1 995	3 774	55 235	279 820	224 349	500 088	12 124
335932	Noncurrent-carrying wiring device manufacturing .....	—	'16	'10	'1 651	'74 060	'1 096	'2 250	'39 149	'266 210	'174 209	'440 500	'17 645
33599	All other electrical equipment and component manufacturing .....	6	'62	18	'1 659	'65 213	'824	'1 562	'22 548	'135 616	'146 036	'284 800	4 502
335999	All other miscellaneous electrical equipment and component manufacturing ..	6	'59	18	'1 642	'64 685	'809	'1 534	'22 206	'134 580	'144 852	'282 525	4 473

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b> <b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>													
336	Transportation equipment manufacturing .....	—	302	142	26 478	1 234 167	19 753	36 750	836 069	3 759 276	5 727 929	9 429 032	191 072
3361	Motor vehicle manufacturing .....	—	11	2	g	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	—	10	2	g	D	D	D	D	D	D	D	D
336111	Automobile manufacturing .....	—	6	2	g	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	—	16	7	f	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	—	16	7	f	D	D	D	D	D	D	D	D
336211	Motor vehicle body manufacturing .....	1	11	4	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	212	102	18 259	766 296	14 432	25 832	547 772	1 965 283	2 346 511	4 265 440	144 924
33631	Motor vehicle gasoline engine and engine parts manufacturing .....	—	31	11	g	D	D	D	D	D	D	D	D
336312	Gasoline engine and engine parts manufacturing .....	—	27	10	g	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	1	49	20	2 154	76 382	1 369	2 692	33 697	286 087	210 950	498 176	D
336321	Vehicular lighting equipment manufacturing .....	—	8	5	370	10 416	258	484	4 696	24 566	12 596	37 761	D
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	1	41	15	1 784	65 966	1 111	2 208	29 001	261 521	198 354	460 415	12 588
33634	Motor vehicle brake system manufacturing .....	—	9	3	1 032	27 817	893	1 877	22 202	99 945	147 108	244 105	D
336340	Motor vehicle brake system manufacturing .....	—	9	3	1 032	27 817	893	1 877	22 202	99 945	147 108	244 105	D
33635	Motor vehicle transmission and power train parts manufacturing .....	—	22	11	2 613	121 658	2 106	4 546	85 513	330 964	214 854	542 183	16 936
336350	Motor vehicle transmission and power train parts manufacturing .....	—	22	11	2 613	121 658	2 106	4 546	85 513	330 964	214 854	542 183	16 936
33636	Motor vehicle seating and interior trim manufacturing .....	—	8	6	1 443	58 126	1 135	2 451	42 144	154 495	291 132	444 862	D
336360	Motor vehicle seating and interior trim manufacturing .....	—	8	6	1 443	58 126	1 135	2 451	42 144	154 495	291 132	444 862	D
33637	Motor vehicle metal stamping .....	—	49	32	7 129	277 434	5 728	7 705	201 593	626 270	711 406	1 316 594	58 834
336370	Motor vehicle metal stamping .....	—	49	32	7 129	277 434	5 728	7 705	201 593	626 270	711 406	1 316 594	58 834
33639	Other motor vehicle parts manufacturing .....	2	41	19	g	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	3	39	18	g	D	D	D	D	D	D	D	D
3364	Aerospace product and parts manufacturing .....	4	9	6	f	D	D	D	D	D	D	D	D
33641	Aerospace product and parts manufacturing .....	4	9	6	f	D	D	D	D	D	D	D	D
336413	Other aircraft parts and auxiliary equipment manufacturing .....	5	6	4	e	D	D	D	D	D	D	D	D
3365	Railroad rolling stock manufacturing .....	—	29	21	3 960	227 729	1 921	4 015	106 191	705 136	953 266	1 648 885	D
33651	Railroad rolling stock manufacturing .....	—	29	21	3 960	227 729	1 921	4 015	106 191	705 136	953 266	1 648 885	D
336510	Railroad rolling stock manufacturing .....	—	29	21	3 960	227 729	1 921	4 015	106 191	705 136	953 266	1 648 885	D
3369	Other transportation equipment manufacturing .....	1	19	3	e	D	D	D	D	D	D	D	D
33699	Other transportation equipment manufacturing .....	1	19	3	e	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	2	'637	'149	'16 296	'515 305	'12 364	'25 425	'323 232	'1 247 260	'922 775	'2 166 817	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	3	'439	74	'6 880	'201 884	'5 429	'10 930	'135 525	'446 355	'332 821	'778 479	D
33711	Wood kitchen cabinet and countertop manufacturing .....	3	'228	29	'3 016	'93 901	'2 303	'4 778	'62 567	'177 256	'106 474	'283 576	D
337110	Wood kitchen cabinet and countertop manufacturing .....	3	'228	29	'3 016	'93 901	'2 303	'4 778	'62 567	'177 256	'106 474	'283 576	D

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
337	Furniture and related product manufacturing—Con.												
3371	Household and institutional furniture and kitchen cabinet manufacturing—Con.												
33712	Household and institutional furniture manufacturing . . . . .	2	211	45	3 864	107 983	3 126	6 152	72 958	269 099	226 347	494 903	D
337121	Upholstered household furniture manufacturing . . . . .	—	77	16	1 070	27 012	912	1 734	20 618	91 443	86 187	177 078	3 583
337122	Nonupholstered wood household furniture manufacturing . . . . .	5	83	11	1 230	28 600	1 036	2 071	21 924	68 760	56 009	124 543	D
337127	Institutional furniture manufacturing . . . . .	2	32	13	1 037	36 638	785	1 532	21 509	79 556	64 708	144 414	D
337129	Wood television, radio, and sewing machine cabinet manufacturing . . . . .	1	7	3	e	D	D	D	D	D	D	D	D
3372	Office furniture (including fixtures) manufacturing . . . . .	1	'154	'64	'8 254	'274 730	'6 120	'12 905	'164 325	'692 857	'497 407	'1 187 002	D
33721	Office furniture (including fixtures) manufacturing . . . . .	1	'154	'64	'8 254	'274 730	'6 120	'12 905	'164 325	'692 857	'497 407	'1 187 002	D
337211	Wood office furniture manufacturing . . . . .	6	21	6	f	D	D	D	D	D	D	D	D
337212	Custom architectural woodwork and millwork manufacturing . . . . .	2	'41	'16	'1 073	'48 851	'671	'1 340	'25 318	'101 386	'61 015	'159 680	D
337214	Office furniture (except wood) manufacturing . . . . .	—	11	4	g	D	D	D	D	D	D	D	D
337215	Showcase, partition, shelving, and locker manufacturing . . . . .	—	81	38	5 589	171 596	4 186	8 911	105 090	464 511	354 823	824 983	10 085
3379	Other furniture related product manufacturing . . . . .	3	44	11	1 162	38 691	815	1 590	23 382	108 048	92 547	201 336	D
33791	Mattress manufacturing . . . . .	1	19	7	690	25 273	516	1 021	15 857	76 909	63 774	140 640	D
337910	Mattress manufacturing . . . . .	1	19	7	690	25 273	516	1 021	15 857	76 909	63 774	140 640	D
33792	Blind and shade manufacturing . . . . .	6	25	4	472	13 418	299	569	7 525	31 139	28 773	60 696	D
337920	Blind and shade manufacturing . . . . .	6	25	4	472	13 418	299	569	7 525	31 139	28 773	60 696	D
339	Miscellaneous manufacturing . . . . .	2	'1 102	'278	'28 497	'1 103 305	'17 454	'33 466	'479 617	'2 903 535	'1 882 788	'4 805 409	'166 781
3391	Medical equipment and supplies manufacturing . . . . .	2	396	72	7 742	291 006	4 868	9 702	134 992	704 712	354 494	1 060 041	50 368
33911	Medical equipment and supplies manufacturing . . . . .	2	396	72	7 742	291 006	4 868	9 702	134 992	704 712	354 494	1 060 041	50 368
339111	Laboratory apparatus and surgical manufacturing . . . . .	—	9	7	567	25 334	293	642	9 187	58 146	34 632	93 713	D
339112	Surgical and medical instrument manufacturing . . . . .	2	43	18	1 634	60 834	1 002	2 111	28 041	175 446	74 303	249 243	14 811
339113	Surgical appliance and supplies manufacturing . . . . .	5	54	19	1 976	71 933	1 450	2 942	33 039	166 213	95 655	260 672	7 807
339114	Dental equipment and supplies manufacturing . . . . .	—	42	8	1 300	55 549	612	1 186	20 198	175 048	96 557	274 792	10 287
339115	Ophthalmic goods manufacturing . . . . .	2	20	5	904	35 821	518	937	14 845	60 002	36 968	95 652	D
339116	Dental laboratories . . . . .	3	228	15	1 361	41 535	993	1 884	29 682	69 857	16 379	85 969	D
3399	Other miscellaneous manufacturing . . . . .	2	'706	'206	'20 755	'812 299	'12 586	'23 764	'344 625	'2 198 823	'1 528 294	'3 745 368	'116 413
33991	Jewelry and silverware manufacturing . . . . .	4	63	15	f	D	D	D	D	D	D	D	D
339911	Jewelry (except costume) manufacturing . . . . .	4	38	9	f	D	D	D	D	D	D	D	D
339912	Silverware and hollowware manufacturing . . . . .	1	6	3	e	D	D	D	D	D	D	D	D
33992	Sporting and athletic goods manufacturing . . . . .	—	'56	'11	'1 538	'75 075	'650	'1 276	'16 472	'296 251	'180 018	'476 489	D
339920	Sporting and athletic goods manufacturing . . . . .	—	'56	'11	'1 538	'75 075	'650	'1 276	'16 472	'296 251	'180 018	'476 489	D
33993	Doll, toy, and game manufacturing . . . . .	2	35	9	f	D	D	D	D	D	D	D	10 879
339932	Game, toy, and children's vehicle manufacturing . . . . .	2	29	8	f	D	D	D	D	D	D	D	D
33994	Office supplies (except paper) manufacturing . . . . .	5	40	13	g	D	D	D	D	D	D	D	D
339941	Pen and mechanical pencil manufacturing . . . . .	9	2	1	f	D	D	D	D	D	D	D	D
339942	Lead pencil and art good manufacturing . . . . .	2	11	9	f	D	D	D	D	D	D	D	D
339943	Marking device manufacturing . . . . .	—	25	3	e	D	D	D	D	D	D	D	D
33995	Sign manufacturing . . . . .	3	'196	'53	'4 249	'171 596	'2 395	'4 621	'71 776	'364 536	'273 033	'634 028	'12 987
339950	Sign manufacturing . . . . .	3	'196	'53	'4 249	'171 596	'2 395	'4 621	'71 776	'364 536	'273 033	'634 028	'12 987

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
339	Miscellaneous manufacturing—Con.												
3399	Other miscellaneous manufacturing—Con.												
33999	All other miscellaneous manufacturing . . . . .	1	'316	'105	'11 197	'429 012	'7 226	'13 504	'199 566	'975 005	'657 776	'1 644 869	'68 942
339991	Gasket, packing, and sealing device manufacturing . . . . .	—	33	13	3 084	128 388	2 038	3 438	64 875	209 249	171 377	384 348	13 018
339992	Musical instrument manufacturing . . . . .	2	26	13	952	29 707	719	1 398	19 758	61 753	37 520	102 912	D
339994	Broom, brush, and mop manufacturing . . . . .	2	14	10	1 063	40 505	601	1 157	17 475	99 807	57 372	157 886	3 920
339999	All other miscellaneous manufacturing . . . . .	2	'234	'66	'5 912	'222 085	'3 754	'7 281	'93 897	'566 239	'382 824	'953 176	'50 300
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division</b>												
31-33	Manufacturing . . . . .	1	'11 272	'4 020	'443 505	'17 688 771	'302 443	'606 754	'9 842 946	'52 570 840	'49 685 266	'102 633 179	'3 130 806
311	Food manufacturing . . . . .	1	823	321	53 960	1 854 804	37 113	75 473	1 147 740	8 337 269	7 253 146	15 569 514	352 868
3111	Animal food manufacturing . . . . .	3	17	5	370	14 976	191	408	5 900	72 441	52 266	124 611	D
31111	Animal food manufacturing . . . . .	3	17	5	370	14 976	191	408	5 900	72 441	52 266	124 611	D
311119	Other animal food manufacturing . . . . .	3	11	5	e	D	D	D	D	D	D	D	D
3112	Grain and oilseed milling . . . . .	—	16	12	2 543	139 240	1 927	4 083	100 305	1 099 614	812 695	1 917 364	D
31121	Flour milling and malt manufacturing . . . . .	—	4	3	e	D	D	D	D	D	D	D	D
311211	Flour milling . . . . .	—	3	2	e	D	D	D	D	D	D	D	D
31122	Starch and vegetable fats and oils manufacturing . . . . .	1	8	6	g	D	D	D	D	D	D	D	11 846
311221	Wet corn milling . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
311222	Soybean processing . . . . .	9	2	1	e	D	D	D	D	D	D	D	D
311225	Fats and oils refining and blending . . . . .	—	5	4	497	20 150	393	885	14 555	30 201	159 787	188 821	D
31123	Breakfast cereal manufacturing . . . . .	—	4	3	g	D	D	D	D	D	D	D	D
311230	Breakfast cereal manufacturing . . . . .	—	4	3	g	D	D	D	D	D	D	D	D
3113	Sugar and confectionery product manufacturing . . . . .	—	64	23	i	D	D	D	D	D	D	D	D
31133	Confectionery manufacturing from purchased chocolate . . . . .	—	34	8	5 099	140 192	2 551	5 314	97 520	855 705	433 852	1 299 106	D
311330	Confectionery manufacturing from purchased chocolate . . . . .	—	34	8	5 099	140 192	2 551	5 314	97 520	855 705	433 852	1 299 106	D
31134	Nonchocolate confectionery manufacturing . . . . .	—	25	14	h	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing . . . . .	—	25	14	h	D	D	D	D	D	D	D	D
3114	Fruit and vegetable preserving and specialty food manufacturing . . . . .	2	63	35	i	D	D	D	D	D	D	D	D
31141	Frozen food manufacturing . . . . .	—	33	18	h	D	D	D	D	D	D	D	D
311412	Frozen specialty food manufacturing . . . . .	—	30	17	h	D	D	D	D	D	D	D	11 194
31142	Fruit and vegetable canning, pickling, and drying . . . . .	3	30	17	g	D	D	D	D	D	D	D	D
311421	Fruit and vegetable canning . . . . .	2	18	12	g	D	D	D	D	D	D	D	D
311423	Dried and dehydrated food manufacturing . . . . .	4	7	3	g	D	D	D	D	D	D	D	D
3115	Dairy product manufacturing . . . . .	3	30	11	1 771	78 114	1 270	2 709	54 446	413 574	428 603	843 047	D
31151	Dairy product (except frozen) manufacturing . . . . .	1	19	8	f	D	D	D	D	D	D	D	D
311511	Fluid milk manufacturing . . . . .	—	11	6	f	D	D	D	D	D	D	D	D
31152	Ice cream and frozen dessert manufacturing . . . . .	6	11	3	f	D	D	D	D	D	D	D	D
311520	Ice cream and frozen dessert manufacturing . . . . .	6	11	3	f	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing . . . . .	2	111	72	11 331	376 596	8 782	19 699	238 326	1 284 899	2 381 274	3 635 150	71 678
31161	Animal slaughtering and processing . . . . .	2	111	72	11 331	376 596	8 782	19 699	238 326	1 284 899	2 381 274	3 635 150	71 678
311611	Animal (except poultry) slaughtering . . . . .	1	33	20	h	D	D	D	D	D	D	D	9 810
311612	Meat processed from carcasses . . . . .	2	66	45	6 565	225 947	4 962	11 043	137 953	761 405	1 271 212	2 029 484	D
311613	Rendering and meat byproduct processing . . . . .	8	4	2	e	D	D	D	D	D	D	D	D
311615	Poultry processing . . . . .	1	8	5	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
311	Food manufacturing—Con.												
3118	Bakeries and tortilla manufacturing .....	1	374	102	15 056	505 174	9 378	17 330	296 965	2 047 493	924 411	2 966 606	65 420
31181	Bread and bakery product manufacturing .....	1	327	76	9 275	294 621	4 998	8 739	147 816	732 742	359 511	1 096 517	D
311811	Retail bakeries .....	4	251	36	2 537	42 150	1 331	1 914	22 752	82 359	39 579	121 363	D
311812	Commercial bakeries .....	—	68	33	6 160	234 977	3 197	5 852	114 158	615 138	284 011	903 834	30 778
311813	Frozen cakes, pies, and other pastries manufacturing .....	6	8	7	578	17 494	470	973	10 906	35 245	35 921	71 320	D
31182	Cookie, cracker, and pasta manufacturing .....	1	36	18	i	D	D	D	D	D	D	D	28 100
311821	Cookie and cracker manufacturing .....	1	17	11	h	D	D	D	D	D	D	D	D
311822	Flour mixes and dough manufacturing from purchased flour .....	3	9	6	f	D	D	D	D	D	D	D	D
311823	Dry pasta manufacturing .....	1	10	1	e	D	D	D	D	D	D	D	D
31183	Tortilla manufacturing .....	1	11	8	f	D	D	D	D	D	D	D	D
311830	Tortilla manufacturing .....	1	11	8	f	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	2	143	59	7 032	263 877	4 487	8 757	132 340	1 137 975	1 105 914	2 238 990	56 958
31191	Snack food manufacturing .....	—	12	7	g	D	D	D	D	D	D	D	D
311911	Roasted nuts and peanut butter manufacturing .....	—	6	4	f	D	D	D	D	D	D	D	D
311919	Other snack food manufacturing .....	—	6	3	f	D	D	D	D	D	D	D	D
31192	Coffee and tea manufacturing .....	—	10	3	e	D	D	D	D	D	D	D	D
311920	Coffee and tea manufacturing .....	—	10	3	e	D	D	D	D	D	D	D	D
31194	Seasoning and dressing manufacturing .....	3	30	20	g	D	D	D	D	D	D	D	D
311941	Mayonnaise, dressing, and other prepared sauce manufacturing .....	3	9	4	e	D	D	D	D	D	D	D	D
311942	Spice and extract manufacturing .....	3	21	16	1 774	80 557	921	1 750	32 621	239 850	334 085	571 443	D
31199	All other food manufacturing .....	2	83	27	h	D	D	D	D	D	D	D	D
311991	Perishable prepared food manufacturing .....	7	22	11	g	D	D	D	D	D	D	D	D
311999	All other miscellaneous food manufacturing .....	1	61	16	1 902	81 444	1 013	2 043	37 445	170 807	243 324	413 025	D
312	Beverage and tobacco product manufacturing .....	2	29	15	g	D	D	D	D	D	D	D	D
3121	Beverage manufacturing .....	3	28	14	1 930	65 181	1 004	2 182	34 500	668 825	789 536	1 419 883	D
31211	Soft drink and ice manufacturing .....	—	20	12	g	D	D	D	D	D	D	D	23 506
312111	Soft drink manufacturing .....	—	12	8	g	D	D	D	D	D	D	D	D
31214	Distilleries .....	9	2	1	e	D	D	D	D	D	D	D	D
312140	Distilleries .....	9	2	1	e	D	D	D	D	D	D	D	D
3122	Tobacco manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
31222	Tobacco product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
312229	Other tobacco product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
313	Textile mills .....	4	45	9	f	D	D	D	D	D	D	D	D
3132	Fabric mills .....	4	21	5	e	D	D	D	D	D	D	D	D
3133	Textile and fabric finishing and fabric coating mills .....	4	21	4	e	D	D	D	D	D	D	D	D
31331	Textile and fabric finishing mills .....	6	18	3	322	10 137	257	489	7 016	23 988	29 244	52 931	789
313311	Broadwoven fabric finishing mills .....	6	15	3	e	D	D	D	D	D	D	D	D
314	Textile product mills .....	2	168	40	h	D	D	D	D	D	D	D	D
3141	Textile furnishings mills .....	1	87	17	g	D	D	D	D	D	D	D	D
31412	Curtain and linen mills .....	—	86	17	g	D	D	D	D	D	D	D	D
314121	Curtain and drapery mills .....	1	68	8	f	D	D	D	D	D	D	D	D
314129	Other household textile product mills .....	—	18	9	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
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	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
314	Textile product mills—Con.												
3149	Other textile product mills . . . . .	3	81	23	g	D	D	D	D	D	D	D	D
31491	Textile bag and canvas mills . . .	2	34	12	f	D	D	D	D	D	D	D	D
314912	Canvas and related product mills . . . . .	1	30	11	f	D	D	D	D	D	D	D	1 049
31499	All other textile product mills . . .	4	47	11	f	D	D	D	D	D	D	D	D
314999	All other miscellaneous textile product mills . . . . .	4	45	10	f	D	D	D	D	D	D	D	D
315	Apparel manufacturing . . . . .	4	158	39	h	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing . . . . .	6	106	29	h	D	D	D	D	D	D	D	D
31521	Cut and sew apparel contractors . . . . .	6	55	12	f	D	D	D	D	D	D	D	D
315212	Women's, girls', and infants' cut and sew apparel contractors . . . . .	7	44	11	f	D	D	D	D	D	D	D	D
31522	Men's and boys' cut and sew apparel manufacturing . . . . .	6	24	10	g	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing . . . . .	9	12	2	870	29 130	477	979	10 543	68 223	17 510	88 281	D
315223	Men's and boys' cut and sew shirt (except work shirt) manufacturing . . . . .	7	2	2	e	D	D	D	D	D	D	D	D
315225	Men's and boys' cut and sew work clothing manufacturing . . . . .	—	4	4	e	D	D	D	D	D	D	D	D
3159	Apparel accessories and other apparel manufacturing . . . . .	1	45	7	f	D	D	D	D	D	D	D	D
31599	Apparel accessories and other apparel manufacturing . . . . .	1	45	7	f	D	D	D	D	D	D	D	D
315992	Glove and mitten manufacturing . . . . .	—	2	2	e	D	D	D	D	D	D	D	D
316	Leather and allied product manufacturing . . . . .	1	27	11	g	D	D	D	D	D	D	D	D
3161	Leather and hide tanning and finishing . . . . .	—	5	3	252	8 584	196	399	5 677	17 664	21 137	39 033	D
31611	Leather and hide tanning and finishing . . . . .	—	5	3	252	8 584	196	399	5 677	17 664	21 137	39 033	D
316110	Leather and hide tanning and finishing . . . . .	—	5	3	252	8 584	196	399	5 677	17 664	21 137	39 033	D
3169	Other leather and allied product manufacturing . . . . .	1	20	8	f	D	D	D	D	D	D	D	D
31699	Other leather and allied product manufacturing . . . . .	1	20	8	f	D	D	D	D	D	D	D	D
316999	All other leather goods manufacturing . . . . .	—	8	5	478	11 078	365	802	6 427	33 948	16 926	57 105	D
321	Wood product manufacturing . . . . .	3	206	64	h	D	D	D	D	D	D	D	D
3212	Veneer, plywood, and engineered wood product manufacturing . . . . .	1	19	9	f	D	D	D	D	D	D	D	D
32121	Veneer, plywood, and engineered wood product manufacturing . . . . .	1	19	9	f	D	D	D	D	D	D	D	D
321214	Truss manufacturing . . . . .	—	8	6	f	D	D	D	D	D	D	D	D
3219	Other wood product manufacturing . . . . .	3	178	53	h	D	D	D	D	D	D	D	D
32191	Millwork . . . . .	4	79	25	g	D	D	D	D	D	D	D	D
321911	Wood window and door manufacturing . . . . .	4	34	11	f	D	D	D	D	D	D	D	D
321918	Other millwork (including flooring) . . . . .	4	41	13	f	D	D	D	D	D	D	D	D
32192	Wood container and pallet manufacturing . . . . .	1	54	18	988	27 121	752	1 454	16 345	61 013	57 655	118 208	D
321920	Wood container and pallet manufacturing . . . . .	1	54	18	988	27 121	752	1 454	16 345	61 013	57 655	118 208	D
32199	All other wood product manufacturing . . . . .	2	45	10	f	D	D	D	D	D	D	D	D
321999	All other miscellaneous wood product manufacturing . . . . .	1	43	10	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
322	Paper manufacturing .....	1	249	160	16 528	683 428	12 009	25 315	413 451	1 664 307	2 085 170	3 780 697	D
3221	Pulp, paper, and paperboard mills .....	—	6	6	f	D	D	D	D	D	D	D	D
32212	Paper mills .....	—	4	4	e	D	D	D	D	D	D	D	D
322121	Paper (except newsprint) mills .....	—	4	4	e	D	D	D	D	D	D	D	D
32213	Paperboard mills .....	—	2	2	e	D	D	D	D	D	D	D	D
322130	Paperboard mills .....	—	2	2	e	D	D	D	D	D	D	D	D
3222	Converted paper product manufacturing .....	1	243	154	j	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	1	137	94	9 744	414 522	7 091	15 227	249 373	972 078	1 349 603	2 340 958	D
322211	Corrugated and solid fiber box manufacturing .....	1	85	65	i	D	D	D	D	D	D	D	D
322212	Folding paperboard box manufacturing .....	1	33	19	2 576	121 474	1 982	4 324	79 698	302 418	315 980	614 755	D
322214	Fiber can, tube, drum, and similar products manufacturing .....	—	10	5	e	D	D	D	D	D	D	D	D
322215	Nonfolding sanitary food container manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
32222	Paper bag and coated and treated paper manufacturing .....	1	53	32	3 467	140 913	2 345	4 733	74 361	385 519	427 101	822 495	D
322221	Coated and laminated packaging paper and plastics film manufacturing .....	—	7	4	310	13 269	209	410	6 774	26 930	26 489	53 040	1 246
322222	Coated and laminated paper manufacturing .....	1	33	19	2 101	87 998	1 324	2 710	43 477	270 148	266 075	540 635	D
322223	Plastics, foil, and coated paper bag manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
322226	Surface-coated paperboard manufacturing .....	7	4	3	e	D	D	D	D	D	D	D	D
32223	Stationery product manufacturing .....	—	26	16	1 621	57 951	1 231	2 606	39 050	128 053	128 716	257 233	D
322232	Envelope manufacturing .....	—	15	12	g	D	D	D	D	D	D	D	9 168
32229	Other converted paper product manufacturing .....	2	27	12	f	D	D	D	D	D	D	D	D
322299	All other converted paper product manufacturing .....	1	23	12	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	1 557	'380	'35 019	'1 443 271	'24 923	'49 161	'868 155	'3 098 608	'1 860 032	'4 960 052	'193 160
3231	Printing and related support activities .....	2	1 557	'380	'35 019	'1 443 271	'24 923	'49 161	'868 155	'3 098 608	'1 860 032	'4 960 052	'193 160
32311	Printing .....	2	'1 372	318	'30 300	'1 253 795	'21 358	'42 046	'748 590	'2 723 416	'1 753 125	'4 479 821	'173 963
323110	Commercial lithographic printing .....	1	'643	'182	'18 781	'837 305	'13 274	'26 495	'504 715	'1 727 965	'1 127 614	'2 855 275	'132 954
323111	Commercial gravure printing .....	2	20	4	e	D	D	D	D	D	D	D	D
323112	Commercial flexographic printing .....	2	48	17	1 134	44 656	704	1 269	21 432	100 062	71 449	171 026	3 842
323113	Commercial screen printing .....	1	'120	'26	'1 903	'59 177	'1 386	'2 586	'31 183	'119 280	'66 531	'186 495	D
323114	Quick printing .....	4	300	18	1 916	57 011	1 331	2 317	34 291	119 270	52 720	173 163	6 038
323115	Digital printing .....	—	50	17	1 401	62 446	895	1 762	35 648	137 182	84 302	221 433	5 443
323116	Manifold business forms printing .....	4	32	20	g	D	D	D	D	D	D	D	D
323117	Books printing .....	1	21	7	f	D	D	D	D	D	D	D	9 411
323118	Blankbook, looseleaf binders, and devices manufacturing .....	2	25	13	f	D	D	D	D	D	D	D	D
323119	Other commercial printing .....	3	'113	'14	'1 254	'48 524	'885	'1 708	'29 824	'129 501	'68 992	'198 577	'2 376
32312	Support activities for printing .....	1	'185	'62	'4 719	'189 476	'3 565	'7 115	'119 565	'375 192	'106 907	'480 231	'19 197
323121	Tradebinding and related work .....	3	69	31	2 589	76 409	2 148	4 358	50 789	151 606	34 042	185 608	4 973
323122	Prepress services .....	3	'116	'31	'2 130	'113 067	'1 417	'2 757	'68 776	'223 586	'72 865	'294 623	'14 224
324	Petroleum and coal products manufacturing .....	—	54	26	h	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	—	54	26	h	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	—	6	4	g	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	—	6	4	g	D	D	D	D	D	D	D	D
32412	Asphalt paving, roofing, and saturated materials manufacturing .....	—	25	11	f	D	D	D	D	D	D	D	D
324121	Asphalt paving mixture and block manufacturing .....	—	16	7	e	D	D	D	D	D	D	D	D
324122	Asphalt shingle and coating materials manufacturing .....	—	9	4	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
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	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
324	Petroleum and coal products manufacturing—Con.												
3241	Petroleum and coal products manufacturing—Con.												
32419	Other petroleum and coal products manufacturing .....	3	23	11	904	50 776	497	1 003	21 760	324 003	268 227	584 971	D
324191	Petroleum lubricating oil and grease manufacturing .....	3	20	9	f	D	D	D	D	D	D	D	6 870
325	Chemical manufacturing .....	1	503	232	24 659	1 186 038	13 959	28 516	545 995	5 977 827	5 318 447	11 377 306	267 584
3251	Basic chemical manufacturing ...	3	65	29	h	D	D	D	D	D	D	D	D
32511	Petrochemical manufacturing ..	—	3	1	e	D	D	D	D	D	D	D	D
325110	Petrochemical manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
32518	Other basic inorganic chemical manufacturing .....	2	22	14	1 050	63 181	625	1 132	34 914	276 871	187 559	461 977	D
325188	All other basic inorganic chemical manufacturing ....	2	21	13	f	D	D	D	D	D	D	D	D
32519	Other basic organic chemical manufacturing .....	4	28	10	g	D	D	D	D	D	D	D	39 344
325199	All other basic organic chemical manufacturing ....	4	26	10	g	D	D	D	D	D	D	D	D
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing .....	—	38	30	g	D	D	D	D	D	D	D	22 057
32521	Resin and synthetic rubber manufacturing .....	—	35	28	1 915	106 206	1 304	2 798	65 001	785 298	883 391	1 640 795	D
325211	Plastics material and resin manufacturing .....	—	31	26	1 818	102 634	1 244	2 679	63 427	774 482	874 479	1 621 138	D
3254	Pharmaceutical and medicine manufacturing .....	1	35	16	g	D	D	D	D	D	D	D	D
32541	Pharmaceutical and medicine manufacturing .....	1	35	16	g	D	D	D	D	D	D	D	D
325412	Pharmaceutical preparation manufacturing .....	1	21	10	g	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing .....	—	108	52	h	D	D	D	D	D	D	D	D
32551	Paint and coating manufacturing .....	—	84	40	h	D	D	D	D	D	D	D	D
325510	Paint and coating manufacturing .....	—	84	40	h	D	D	D	D	D	D	D	D
32552	Adhesive manufacturing .....	—	24	12	1 177	53 992	659	1 358	23 811	188 273	200 784	390 934	D
325520	Adhesive manufacturing ....	—	24	12	1 177	53 992	659	1 358	23 811	188 273	200 784	390 934	D
3256	Soap, cleaning compound, and toilet preparation manufacturing ..	1	114	48	8 373	359 311	4 716	9 523	174 627	2 237 321	1 394 835	3 669 276	D
32561	Soap and cleaning compound manufacturing .....	—	74	25	h	D	D	D	D	D	D	D	D
325611	Soap and other detergent manufacturing .....	—	35	10	g	D	D	D	D	D	D	D	D
325612	Polish and other sanitation good manufacturing .....	3	29	9	f	D	D	D	D	D	D	D	D
325613	Surface active agent manufacturing .....	—	10	6	g	D	D	D	D	D	D	D	15 428
32562	Toilet preparation manufacturing .....	1	40	23	h	D	D	D	D	D	D	D	D
325620	Toilet preparation manufacturing .....	1	40	23	h	D	D	D	D	D	D	D	D
3259	Other chemical product and preparation manufacturing .....	1	133	53	h	D	D	D	D	D	D	D	D
32591	Printing ink manufacturing ....	1	37	18	g	D	D	D	D	D	D	D	D
325910	Printing ink manufacturing ...	1	37	18	g	D	D	D	D	D	D	D	D
32599	All other chemical product and preparation manufacturing ...	1	96	35	3 075	155 534	1 784	3 665	68 251	626 051	532 359	1 153 442	D
325991	Custom compounding of purchased resins .....	—	26	10	f	D	D	D	D	D	D	D	D
325992	Photographic film, paper, plate, and chemical manufacturing .....	5	19	6	f	D	D	D	D	D	D	D	D
325998	All other miscellaneous chemical product and preparation manufacturing ..	—	51	19	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
326	Plastics and rubber products manufacturing .....	1	605	362	42 906	1 439 598	32 786	66 805	921 957	4 061 263	3 318 723	7 383 639	303 677
3261	Plastics product manufacturing ..	1	'544	'328	'39 130	'1 320 179	'30 112	'61 303	'847 989	'3 742 813	'3 047 490	'6 792 036	'282 941
32611	Plastics packaging materials and un laminated film and sheet manufacturing .....	1	73	44	4 057	158 159	3 194	7 135	108 977	461 466	527 178	988 491	46 261
326111	Plastics bag manufacturing ..	—	19	12	g	D	D	D	D	D	D	D	27 303
326112	Plastics packaging film and sheet (including laminated) manufacturing .....	—	16	15	g	D	D	D	D	D	D	D	13 036
326113	Unlaminated plastics film and sheet (except packaging) manufacturing .....	3	38	17	1 148	45 120	814	1 780	27 175	107 158	159 190	267 573	5 922
32612	Plastics pipe, pipe fitting, and un laminated profile shape manufacturing .....	—	33	16	g	D	D	D	D	D	D	D	17 099
326121	Unlaminated plastics profile shape manufacturing .....	—	26	14	g	D	D	D	D	D	D	D	D
32613	Laminated plastics plate, sheet, (except packaging), and shape manufacturing .....	—	11	3	f	D	D	D	D	D	D	D	D
326130	Laminated plastics plate, sheet, (except packaging), and shape manufacturing ..	—	11	3	f	D	D	D	D	D	D	D	D
32614	Polystyrene foam product manufacturing .....	2	18	11	g	D	D	D	D	D	D	D	D
326140	Polystyrene foam product manufacturing .....	2	18	11	g	D	D	D	D	D	D	D	D
32615	Urethane and other foam product (except polystyrene) manufacturing .....	5	15	10	846	30 389	663	1 410	19 175	141 499	73 574	216 249	D
326150	Urethane and other foam product (except polystyrene) manufacturing .....	5	15	10	846	30 389	663	1 410	19 175	141 499	73 574	216 249	D
32616	Plastics bottle manufacturing ..	—	17	14	g	D	D	D	D	D	D	D	D
326160	Plastics bottle manufacturing .....	—	17	14	g	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	1	'377	'230	'28 944	'943 266	'21 879	'44 654	'583 990	'2 573 104	'1 984 865	'4 562 343	'179 489
326191	Plastics plumbing fixture manufacturing .....	—	9	8	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	1	'368	'222	k	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing ...	1	'61	'34	'3 776	'119 419	'2 674	'5 502	'73 968	'318 450	'271 233	'591 603	'20 736
32622	Rubber and plastics hoses and belting manufacturing .....	6	9	7	f	D	D	D	D	D	D	D	D
326220	Rubber and plastics hoses and belting manufacturing ..	6	9	7	f	D	D	D	D	D	D	D	D
32629	Other rubber product manufacturing .....	—	'41	'22	'2 674	'88 658	'1 999	'4 306	'58 735	'252 963	'198 685	'451 665	'6 581
326291	Rubber product manufacturing for mechanical use .....	1	21	11	g	D	D	D	D	D	D	D	D
326299	All other rubber product manufacturing .....	—	'20	'11	g	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	1	'302	138	'9 551	'380 337	'7 223	'14 907	'247 063	'1 015 861	'840 544	'1 856 782	D
3271	Clay product and refractory manufacturing .....	1	35	9	f	D	D	D	D	D	D	D	D
32712	Clay building material and refractories manufacturing ....	1	16	6	408	16 465	285	596	10 839	29 466	66 064	92 950	D
3272	Glass and glass product manufacturing .....	2	58	17	2 400	73 592	1 950	3 832	48 522	223 069	196 299	415 317	D
32721	Glass and glass product manufacturing .....	2	58	17	2 400	73 592	1 950	3 832	48 522	223 069	196 299	415 317	D
327213	Glass container manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
327215	Glass product manufacturing made of purchased glass ..	1	46	13	g	D	D	D	D	D	D	D	D
3273	Cement and concrete product manufacturing .....	2	'121	68	'3 708	'158 990	'2 915	'6 163	'118 131	'438 866	'375 163	'817 085	D
32732	Ready-mix concrete manufacturing .....	1	60	'39	'1 756	83 775	'1 517	3 130	71 711	'232 424	237 959	471 617	D
327320	Ready-mix concrete manufacturing .....	1	60	'39	'1 756	83 775	'1 517	3 130	71 711	'232 424	237 959	471 617	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
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	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
327	Nonmetallic mineral product manufacturing—Con.												
3273	Cement and concrete product manufacturing—Con.												
32733	Concrete pipe, brick, and block manufacturing .....	1	26	16	f	D	D	D	D	D	D	D	D
327331	Concrete block and brick manufacturing .....	1	16	10	e	D	D	D	D	D	D	D	D
327332	Concrete pipe manufacturing .....	1	10	6	e	D	D	D	D	D	D	D	D
32739	Other concrete product manufacturing .....	'3	'33	'12	'1 056	'36 945	'832	'1 818	'25 206	'80 485	'64 212	'148 042	D
327390	Other concrete product manufacturing .....	'3	'33	'12	'1 056	'36 945	'832	'1 818	'25 206	'80 485	'64 212	'148 042	D
3279	Other nonmetallic mineral product manufacturing .....	1	79	39	2 543	113 188	1 680	3 440	57 091	290 577	175 702	470 039	D
32791	Abrasive product manufacturing .....	—	27	16	1 403	67 446	854	1 788	26 626	166 394	103 097	274 446	D
327910	Abrasive product manufacturing .....	—	27	16	1 403	67 446	854	1 788	26 626	166 394	103 097	274 446	D
32799	All other nonmetallic mineral product manufacturing .....	2	52	23	1 140	45 742	826	1 652	30 465	124 183	72 605	195 593	D
327991	Cut stone and stone product manufacturing .....	3	32	13	552	20 729	421	806	14 669	49 067	21 730	68 377	D
331	Primary metal manufacturing .....	1	208	108	13 363	565 336	9 606	20 578	337 364	1 344 858	1 832 297	3 228 439	D
3311	Iron and steel mills and ferroalloy manufacturing .....	—	'19	14	'1 750	'76 149	'1 297	'2 926	'50 273	'121 968	'227 081	'354 204	9 719
33111	Iron and steel mills and ferroalloy manufacturing .....	—	'19	14	'1 750	'76 149	'1 297	'2 926	'50 273	'121 968	'227 081	'354 204	9 719
331111	Iron and steel mills .....	—	19	14	1 750	76 149	1 297	2 926	50 273	121 968	227 081	354 204	9 719
3312	Steel product manufacturing from purchased steel .....	—	26	19	2 276	100 966	1 600	3 294	69 282	298 767	559 970	856 780	D
33121	Iron and steel pipe and tube manufacturing from purchased steel .....	—	11	10	g	D	D	D	D	D	D	D	D
331210	Iron and steel pipe and tube manufacturing from purchased steel .....	—	11	10	g	D	D	D	D	D	D	D	D
33122	Rolling and drawing of purchased steel .....	—	15	9	f	D	D	D	D	D	D	D	D
331221	Rolled steel shape manufacturing .....	—	9	6	f	D	D	D	D	D	D	D	8 690
3313	Alumina and aluminum production and processing .....	2	25	11	1 051	42 074	795	1 724	27 664	58 401	213 800	307 356	D
33131	Alumina and aluminum production and processing .....	2	25	11	1 051	42 074	795	1 724	27 664	58 401	213 800	307 356	D
331314	Secondary smelting and alloying of aluminum .....	—	9	4	e	D	D	D	D	D	D	D	D
331316	Aluminum extruded product manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
331319	Other aluminum rolling and drawing .....	—	7	4	e	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	1	'37	16	'2 927	'157 782	'1 557	'3 474	'58 010	'422 212	'540 788	'979 599	21 070
33142	Copper rolling, drawing, extruding, and alloying .....	—	'16	11	g	D	D	D	D	D	D	D	D
331421	Copper rolling, drawing, and extruding .....	1	'6	5	e	D	D	D	D	D	D	D	D
331422	Copper wire (except mechanical) drawing .....	—	4	2	g	D	D	D	D	D	D	D	D
331423	Secondary smelting, refining, and alloying of copper .....	—	6	4	341	18 446	180	403	7 047	28 846	78 602	108 211	3 355
33149	Nonferrous metal (except copper and aluminum) rolling, drawing, extruding, and alloying .....	3	14	3	e	D	D	D	D	D	D	D	D
331491	Nonferrous metal (except copper and aluminum) rolling, drawing, and extruding .....	4	11	2	316	13 302	220	487	6 450	38 488	34 667	73 095	D

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
331	Primary metal manufacturing—Con.												
3315	Foundries .....	2	101	48	5 359	188 365	4 357	9 160	132 135	443 510	290 658	730 500	D
33151	Ferrous metal foundries .....	5	26	10	g	D	D	D	D	D	D	D	D
331511	Iron foundries .....	2	17	7	f	D	D	D	D	D	D	D	D
331513	Steel foundries (except investment) .....	9	8	2	651	18 153	611	1 365	17 361	56 296	27 705	84 311	1 562
33152	Nonferrous metal foundries....	—	75	38	h	D	D	D	D	D	D	D	D
331521	Aluminum die-casting foundries .....	—	21	13	g	D	D	D	D	D	D	D	8 947
331522	Nonferrous (except aluminum) die-casting foundries .....	1	16	11	f	D	D	D	D	D	D	D	D
331524	Aluminum foundries (except die-casting) .....	2	20	6	496	18 138	401	802	11 763	40 754	19 177	60 171	908
331525	Copper foundries (except die-casting) .....	2	11	4	285	9 539	236	407	6 663	16 913	8 238	25 044	D
332	Fabricated metal product manufacturing .....	1	'2 473	847	'71 104	'2 742 682	'53 165	'107 324	'1 759 811	'6 404 674	'4 628 760	'10 990 558	'346 640
3321	Forging and stamping.....	2	244	121	12 245	474 995	9 369	18 831	308 151	942 961	949 393	1 882 511	47 577
33211	Forging and stamping.....	2	244	121	12 245	474 995	9 369	18 831	308 151	942 961	949 393	1 882 511	47 577
332111	Iron and steel forging .....	2	20	14	g	D	D	D	D	D	D	D	D
332112	Nonferrous forging .....	8	6	3	g	D	D	D	D	D	D	D	D
332114	Custom roll forming .....	—	21	12	g	D	D	D	D	D	D	D	D
332115	Crown and closure manufacturing .....	—	5	2	e	D	D	D	D	D	D	D	D
332116	Metal stamping .....	2	184	86	8 098	303 600	6 249	12 505	194 225	640 160	569 378	1 211 413	25 710
332117	Powder metallurgy part manufacturing .....	—	8	4	e	D	D	D	D	D	D	D	6 926
3322	Cutlery and handtool manufacturing .....	1	'84	'36	'3 357	'125 477	'2 395	'4 804	'74 361	'359 367	'181 086	'511 661	'15 612
33221	Cutlery and handtool manufacturing .....	1	'84	'36	'3 357	'125 477	'2 395	'4 804	'74 361	'359 367	'181 086	'511 661	'15 612
332212	Hand and edge tool manufacturing .....	—	73	32	h	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	2	'308	'119	'8 568	'319 447	'6 105	'12 227	'190 925	'785 734	'523 395	'1 306 697	'34 784
33231	Plate work and fabricated structural product manufacturing .....	3	102	39	2 438	97 308	1 683	3 465	54 561	200 675	171 240	367 204	9 318
332312	Fabricated structural metal manufacturing .....	3	71	26	1 700	72 779	1 163	2 442	41 164	154 158	133 400	283 710	7 880
332313	Plate work manufacturing ...	2	25	12	f	D	D	D	D	D	D	D	D
33232	Ornamental and architectural metal products manufacturing .....	1	'206	'80	'6 130	'222 139	'4 422	'8 762	'136 364	'585 059	'352 155	'939 493	'25 466
332321	Metal window and door manufacturing .....	2	32	10	830	25 072	600	1 224	16 324	70 137	51 136	121 577	3 002
332322	Sheet metal work manufacturing .....	1	119	49	3 842	141 941	2 842	5 576	90 605	370 831	234 982	607 607	14 177
332323	Ornamental and architectural metal work manufacturing ..	1	'55	'21	'1 458	'55 126	'980	'1 962	'29 435	'144 091	'66 037	'210 309	'8 287
3324	Boiler, tank, and shipping container manufacturing .....	1	50	26	3 310	132 876	2 594	5 600	92 860	403 721	387 142	783 381	14 535
33241	Power boiler and heat exchanger manufacturing ....	6	9	5	e	D	D	D	D	D	D	D	D
332410	Power boiler and heat exchanger manufacturing ..	6	9	5	e	D	D	D	D	D	D	D	D
33242	Metal tank (heavy gauge) manufacturing .....	6	10	4	e	D	D	D	D	D	D	D	D
332420	Metal tank (heavy gauge) manufacturing .....	6	10	4	e	D	D	D	D	D	D	D	D
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	31	17	h	D	D	D	D	D	D	D	D
332431	Metal can manufacturing ....	—	9	6	g	D	D	D	D	D	D	D	D
332439	Other metal container manufacturing .....	—	22	11	g	D	D	D	D	D	D	D	D
3325	Hardware manufacturing .....	—	41	21	1 993	72 604	1 462	2 520	43 396	160 413	109 778	271 736	7 501
33251	Hardware manufacturing .....	—	41	21	1 993	72 604	1 462	2 520	43 396	160 413	109 778	271 736	7 501
332510	Hardware manufacturing .....	—	41	21	1 993	72 604	1 462	2 520	43 396	160 413	109 778	271 736	7 501

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
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	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
332	Fabricated metal product manufacturing—Con.												
3326	Spring and wire product manufacturing .....	2	157	56	4 122	140 213	3 195	6 412	86 714	306 984	240 325	547 928	14 900
33261	Spring and wire product manufacturing .....	2	157	56	4 122	140 213	3 195	6 412	86 714	306 984	240 325	547 928	14 900
332611	Spring (heavy gauge) manufacturing .....	1	14	7	490	16 374	405	788	11 285	35 745	26 825	62 564	D
332612	Spring (light gauge) manufacturing .....	1	40	23	1 310	44 162	981	1 886	27 502	94 643	68 593	163 224	D
332618	Other fabricated wire product manufacturing .....	3	103	26	2 322	79 677	1 809	3 738	47 927	176 596	144 907	322 140	6 237
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	3	'975	243	'17 782	'711 210	'13 225	'27 567	'463 870	'1 483 037	'783 083	'2 258 047	'94 464
33271	Machine shops .....	3	'736	126	'8 828	'354 327	'6 695	'13 548	'238 004	'698 483	'300 204	'990 068	'32 931
332710	Machine shops .....	3	'736	126	'8 828	'354 327	'6 695	'13 548	'238 004	'698 483	'300 204	'990 068	'32 931
33272	Turned product and screw, nut, and bolt manufacturing .....	3	239	117	8 954	356 883	6 530	14 019	225 866	784 554	482 879	1 267 979	61 533
332721	Precision turned product manufacturing .....	2	152	70	5 362	207 785	4 186	9 013	145 840	411 302	188 105	597 638	39 580
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	3	87	47	3 592	149 098	2 344	5 006	80 026	373 252	294 774	670 341	21 953
3328	Coating, engraving, heat treating, and allied activities .....	1	325	121	8 513	303 993	6 484	13 369	198 559	641 152	398 619	1 041 581	33 601
33281	Coating, engraving, heat treating, and allied activities ..	1	325	121	8 513	303 993	6 484	13 369	198 559	641 152	398 619	1 041 581	33 601
332811	Metal heat treating .....	—	27	13	894	32 113	664	1 432	22 205	75 170	17 310	93 014	6 868
332812	Metal coating, engraving (except jewelry and silverware), and allied services to manufacturers ..	—	104	40	2 768	105 660	2 179	4 364	73 929	235 095	227 746	462 505	14 778
332813	Electroplating, plating, polishing, anodizing, and coloring .....	1	194	68	4 851	166 220	3 641	7 573	102 425	330 887	153 563	486 062	11 955
3329	Other fabricated metal product manufacturing .....	1	289	104	11 214	461 867	8 336	15 994	300 975	1 321 305	1 055 939	2 387 016	83 666
33291	Metal valve manufacturing ....	1	66	43	4 068	177 991	2 883	5 745	105 237	480 036	348 519	835 186	16 111
332911	Industrial valve manufacturing .....	—	19	13	g	D	D	D	D	D	D	D	D
332912	Fluid power valve and hose fitting manufacturing .....	—	17	10	f	D	D	D	D	D	D	D	D
332913	Plumbing fixture fitting and trim manufacturing .....	1	13	7	g	D	D	D	D	D	D	D	D
332919	Other metal valve and pipe fitting manufacturing .....	4	17	13	877	34 703	632	1 312	20 464	84 364	75 248	162 528	3 031
33299	All other fabricated metal product manufacturing .....	1	223	61	7 146	283 876	5 453	10 249	195 738	841 269	707 420	1 551 830	67 555
332991	Ball and roller bearing manufacturing .....	—	9	6	g	D	D	D	D	D	D	D	D
332996	Fabricated pipe and pipe fitting manufacturing .....	7	25	5	e	D	D	D	D	D	D	D	D
332998	Enameled iron and metal sanitary ware manufacturing .....	—	4	2	f	D	D	D	D	D	D	D	D
332999	All other miscellaneous fabricated metal product manufacturing .....	—	172	47	4 716	183 949	3 635	6 767	124 362	525 667	538 318	1 064 112	D
333	Machinery manufacturing .....	1	'1 275	'421	'44 039	'2 018 380	'26 976	'54 882	'1 007 493	'4 788 048	'4 089 294	'8 863 754	'257 087
3331	Agriculture, construction, and mining machinery manufacturing .....	—	36	14	h	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	—	13	4	e	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	2	10	2	e	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	—	22	9	h	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	—	22	9	h	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
333	Machinery manufacturing—Con.												
3332	Industrial machinery manufacturing .....	1	'182	'69	'6 113	'291 405	'3 298	'6 813	'129 343	'633 126	'484 999	'1 116 577	D
33322	Plastics and rubber industry machinery manufacturing ....	—	24	7	g	D	D	D	D	D	D	D	D
333220	Plastics and rubber industry machinery manufacturing ..	—	24	7	g	D	D	D	D	D	D	D	D
33329	Other industrial machinery manufacturing .....	2	'152	'61	h	D	D	D	D	D	D	D	D
333292	Textile machinery manufacturing .....	1	8	2	e	D	D	D	D	D	D	D	D
333293	Printing machinery and equipment manufacturing ..	2	51	24	1 263	61 779	635	1 274	23 469	119 914	118 615	241 169	D
333294	Food product machinery manufacturing .....	—	22	10	906	49 355	484	1 030	23 996	109 056	89 817	196 728	D
333298	All other industrial machinery manufacturing .....	2	'63	'23	'2 227	'102 322	'1 163	'2 313	'43 859	'213 350	'168 738	'382 570	D
3333	Commercial and service industry machinery manufacturing .....	2	'102	'41	'4 618	'206 905	'2 155	'4 326	'70 915	'496 030	'395 408	'876 664	D
33331	Commercial and service industry machinery manufacturing .....	2	'102	'41	'4 618	'206 905	'2 155	'4 326	'70 915	'496 030	'395 408	'876 664	D
333311	Automatic vending machine manufacturing .....	—	7	2	f	D	D	D	D	D	D	D	D
333312	Commercial laundry, drycleaning, and pressing machine manufacturing ....	1	7	4	e	D	D	D	D	D	D	D	D
333313	Office machinery manufacturing .....	—	7	4	838	37 688	397	781	11 885	110 056	63 714	160 615	D
333319	Other commercial and service industry machinery manufacturing .....	3	'56	'26	g	D	D	D	D	D	D	D	D
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	62	33	h	D	D	D	D	D	D	D	D
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	62	33	h	D	D	D	D	D	D	D	D
333411	Air purification equipment manufacturing .....	4	21	8	f	D	D	D	D	D	D	D	D
333412	Industrial and commercial fan and blower manufacturing ..	—	9	7	g	D	D	D	D	D	D	D	D
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	1	24	15	1 465	52 200	1 032	2 024	28 413	129 641	152 252	278 662	D
3335	Metalworking machinery manufacturing .....	2	'563	'122	'9 081	'419 546	'6 465	'12 988	'266 486	'820 116	'381 626	'1 175 490	'52 253
33351	Metalworking machinery manufacturing .....	2	'563	'122	'9 081	'419 546	'6 465	'12 988	'266 486	'820 116	'381 626	'1 175 490	'52 253
333511	Industrial mold manufacturing .....	1	184	38	2 453	121 219	1 836	3 689	84 822	223 163	83 823	304 598	D
333512	Machine tool (metal cutting types) manufacturing .....	6	22	10	728	35 391	389	831	16 157	73 541	64 974	137 708	D
333514	Special die and tool, die set, jig, and fixture manufacturing .....	2	214	41	2 956	137 671	2 119	4 277	87 048	256 154	86 186	341 666	D
333515	Cutting tool and machine tool accessory manufacturing ..	3	108	19	2 000	76 764	1 497	2 965	51 318	171 760	84 593	236 657	D
333518	Other metalworking machinery manufacturing ..	—	'23	'9	'604	'28 881	'430	'825	'18 195	'60 990	'29 076	'89 483	'1 807
3336	Engine, turbine, and power transmission equipment manufacturing .....	1	43	27	3 785	181 158	2 686	5 440	110 231	379 607	474 390	845 117	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	1	43	27	3 785	181 158	2 686	5 440	110 231	379 607	474 390	845 117	D
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	1	25	14	2 104	102 726	1 477	3 026	61 547	212 512	116 681	328 629	D
333613	Mechanical power transmission equipment manufacturing .....	5	10	7	781	29 306	490	997	13 144	43 925	29 439	74 113	D
333618	Other engine equipment manufacturing .....	—	7	5	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
333	Machinery manufacturing—Con.												
3339	Other general purpose machinery manufacturing .....	1	'287	'115	'13 576	'611 295	'8 108	'16 638	'285 309	'1 458 595	'1 121 509	'2 592 292	'96 782
33391	Pump and compressor manufacturing .....	1	'31	'19	'3 071	'139 420	'1 970	'4 155	'71 674	'366 480	'218 878	'587 442	D
333911	Pump and pumping equipment manufacturing ..	1	17	13	g	D	D	D	D	D	D	D	5 831
333912	Air and gas compressor manufacturing .....	1	'14	'6	g	D	D	D	D	D	D	D	D
33392	Material handling equipment manufacturing .....	—	57	23	2 416	112 535	1 317	2 545	49 514	233 629	284 510	513 603	D
333921	Elevator and moving stairway manufacturing .....	1	9	5	e	D	D	D	D	D	D	D	D
333922	Conveyor and conveying equipment manufacturing ..	2	37	11	1 114	55 660	604	1 260	26 629	102 590	82 814	185 492	D
333924	Industrial truck, tractor, trailer, and stacker machinery manufacturing ..	—	6	4	f	D	D	D	D	D	D	D	D
33399	All other general purpose machinery manufacturing ....	1	199	73	8 089	359 340	4 821	9 938	164 121	858 486	618 121	1 491 247	D
333992	Welding and soldering equipment manufacturing ..	—	9	5	256	10 164	156	308	4 215	25 917	11 153	33 596	D
333993	Packaging machinery manufacturing .....	1	36	15	1 704	104 332	620	1 261	26 836	244 299	187 720	422 484	D
333994	Industrial process furnace and oven manufacturing ...	1	16	8	752	29 505	501	1 050	15 783	86 025	41 659	126 918	2 518
333995	Fluid power cylinder and actuator manufacturing ....	—	23	11	h	D	D	D	D	D	D	D	D
333997	Scale and balance (except laboratory) manufacturing ..	—	5	2	e	D	D	D	D	D	D	D	D
333999	All other miscellaneous general purpose machinery manufacturing .....	3	102	28	2 108	80 284	1 321	2 592	39 754	182 760	112 614	299 163	D
334	Computer and electronic product manufacturing .....	—	'518	217	'33 073	'1 560 392	'16 543	'31 543	'493 198	'3 870 826	'3 637 073	'7 798 922	135 636
3341	Computer and peripheral equipment manufacturing .....	—	37	8	g	D	D	D	D	D	D	D	D
33411	Computer and peripheral equipment manufacturing ....	—	37	8	g	D	D	D	D	D	D	D	D
334119	Other computer peripheral equipment manufacturing ..	—	30	7	g	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	—	66	31	j	D	D	D	D	D	D	D	D
33421	Telephone apparatus manufacturing .....	1	19	11	i	D	D	D	D	D	D	D	D
334210	Telephone apparatus manufacturing .....	1	19	11	i	D	D	D	D	D	D	D	D
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	—	24	10	2 002	108 456	1 216	2 751	51 419	892 283	1 045 313	2 119 871	8 590
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	—	24	10	2 002	108 456	1 216	2 751	51 419	892 283	1 045 313	2 119 871	8 590
33429	Other communications equipment manufacturing ....	3	23	10	g	D	D	D	D	D	D	D	D
334290	Other communications equipment manufacturing ..	3	23	10	g	D	D	D	D	D	D	D	D
3343	Audio and video equipment manufacturing .....	—	15	7	g	D	D	D	D	D	D	D	D
33431	Audio and video equipment manufacturing .....	—	15	7	g	D	D	D	D	D	D	D	D
334310	Audio and video equipment manufacturing .....	—	15	7	g	D	D	D	D	D	D	D	D
3344	Semiconductor and other electronic component manufacturing .....	1	224	106	9 437	298 122	6 712	12 818	158 751	645 015	432 475	1 086 199	34 333
33441	Semiconductor and other electronic component manufacturing .....	1	224	106	9 437	298 122	6 712	12 818	158 751	645 015	432 475	1 086 199	34 333
334412	Bare printed circuit board manufacturing .....	1	59	29	2 311	70 311	1 780	3 264	41 505	137 636	91 192	229 371	12 513
334413	Semiconductor and related device manufacturing .....	6	16	7	e	D	D	D	D	D	D	D	D
334415	Electronic resistor manufacturing .....	—	4	1	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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334	Computer and electronic product manufacturing—Con.												
3344	Semiconductor and other electronic component manufacturing—Con.												
33441	Semiconductor and other electronic component manufacturing—Con.												
334416	Electronic coil, transformer, and other inductor manufacturing . . . . .	1	30	18	g	D	D	D	D	D	D	D	D
334417	Electronic connector manufacturing . . . . .	2	12	6	f	D	D	D	D	D	D	D	D
334418	Printed circuit assembly (electronic assembly) manufacturing . . . . .	1	28	20	1 900	55 772	1 169	2 350	26 509	106 417	120 096	230 978	3 290
334419	Other electronic component manufacturing . . . . .	1	68	22	2 799	94 284	2 033	3 945	51 538	234 309	130 365	367 258	D
3345	Navigational, measuring, electromedical, and control instruments manufacturing . . . . .	—	142	57	9 122	522 899	3 931	6 955	132 876	1 131 059	1 005 966	2 136 220	33 387
33451	Navigational, measuring, electromedical, and control instruments manufacturing . . . . .	—	142	57	9 122	522 899	3 931	6 955	132 876	1 131 059	1 005 966	2 136 220	33 387
334510	Electromedical and electrotherapeutic apparatus manufacturing . . . . .	2	14	9	g	D	D	D	D	D	D	D	D
334511	Search, detection, navigation, guidance, aeronautical, and nautical system and instrument manufacturing . . . . .	—	6	3	h	D	D	D	D	D	D	D	D
334512	Automatic environmental control manufacturing for residential, commercial, and appliance use . . . . .	1	12	4	f	D	D	D	D	D	D	D	D
334513	Instruments and related products manufacturing for measuring, displaying, and controlling industrial process variables . . . . .	1	32	14	g	D	D	D	D	D	D	D	D
334514	Totalizing fluid meter and counting device manufacturing . . . . .	—	11	5	f	D	D	D	D	D	D	D	D
334515	Instrument manufacturing for measuring and testing electricity and electrical signals . . . . .	1	14	4	1490	26 749	183	352	6 312	56 990	32 475	89 813	D
334517	Irradiation apparatus manufacturing . . . . .	—	17	7	1 517	96 758	683	1 329	28 811	278 481	279 578	523 135	D
334519	Other measuring and controlling device manufacturing . . . . .	1	22	8	802	39 200	316	636	11 062	86 163	57 332	144 587	2 006
3346	Manufacturing and reproducing magnetic and optical media . . . . .	5	34	8	f	D	D	D	D	D	D	D	D
33461	Manufacturing and reproducing magnetic and optical media . . . . .	5	34	8	f	D	D	D	D	D	D	D	D
334612	Prerecorded compact disc (except software), tape, and record reproducing . . . . .	5	21	7	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing . . . . .	1	317	145	20 822	826 492	13 375	27 044	404 453	2 269 817	1 735 689	4 015 650	100 476
3351	Electric lighting equipment manufacturing . . . . .	—	61	31	h	D	D	D	D	D	D	D	D
33512	Lighting fixture manufacturing . . . . .	—	57	28	h	D	D	D	D	D	D	D	D
335121	Residential electric lighting fixture manufacturing . . . . .	1	22	12	h	D	D	D	D	D	D	D	D
335122	Commercial, industrial, and institutional electric lighting fixture manufacturing . . . . .	—	20	10	f	D	D	D	D	D	D	D	D
335129	Other lighting equipment manufacturing . . . . .	—	15	6	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>													
335	Electrical equipment, appliance, and component manufacturing—Con.													
3352	Household appliance manufacturing .....	—	11	8	g	D	D	D	D	D	D	D	D	
33521	Small electrical appliance manufacturing .....	—	5	4	f	D	D	D	D	D	D	D	D	
335211	Electric housewares and household fan manufacturing .....	—	5	4	f	D	D	D	D	D	D	D	D	
33522	Major appliance manufacturing.	—	6	4	g	D	D	D	D	D	D	D	D	
335221	Household cooking appliance manufacturing .....	—	3	3	g	D	D	D	D	D	D	D	D	
3353	Electrical equipment manufacturing .....	1	138	61		8 750	376 649	5 549	11 673	186 041	842 999	592 153	1 445 270	49 349
33531	Electrical equipment manufacturing .....	1	138	61		8 750	376 649	5 549	11 673	186 041	842 999	592 153	1 445 270	49 349
335311	Power, distribution, and specialty transformer manufacturing .....	—	14	8	f	D	D	D	D	D	D	D	D	
335312	Motor and generator manufacturing .....	1	26	13		1 831	70 760	1 370	2 769	45 904	159 676	92 763	251 588	D
335313	Switchgear and switchboard apparatus manufacturing . . .	—	28	15		3 884	182 647	2 395	5 450	88 770	426 760	264 023	691 139	38 524
335314	Relay and industrial control manufacturing .....	4	70	25	g	D	D	D	D	D	D	D	D	
3359	Other electrical equipment and component manufacturing .....	1	107	45		15 562	217 776	13 813	17 515	117 597	605 386	512 020	1 119 512	D
33591	Battery manufacturing .....	—	7	3	e	D	D	D	D	D	D	D	D	
335911	Storage battery manufacturing .....	—	7	3	e	D	D	D	D	D	D	D	D	
33592	Communication and energy wire and cable manufacturing .	2	8	6	e	D	D	D	D	D	D	D	D	
335929	Other communication and energy wire manufacturing .	2	7	6	e	D	D	D	D	D	D	D	D	
33593	Wiring device manufacturing . . .	—	41	22	h	D	D	D	D	D	D	D	21 982	
335931	Current-carrying wiring device manufacturing .....	1	29	14		1 732	61 671	1 389	2 751	40 440	178 388	116 501	293 586	5 236
335932	Noncurrent-carrying wiring device manufacturing .....	—	12	8	g	D	D	D	D	D	D	D	16 746	
33599	All other electrical equipment and component manufacturing .....	5	51	14	g	D	D	D	D	D	D	D	D	
335999	All other miscellaneous electrical equipment and component manufacturing ..	5	48	14	g	D	D	D	D	D	D	D	D	
336	Transportation equipment manufacturing .....	—	255	121		21 556	981 850	16 217	29 330	653 863	3 213 792	4 810 340	7 981 507	138 598
3361	Motor vehicle manufacturing .....	—	10	2	g	D	D	D	D	D	D	D	D	
33611	Automobile and light duty motor vehicle manufacturing .....	—	10	2	g	D	D	D	D	D	D	D	D	
336111	Automobile manufacturing . . .	—	6	2	g	D	D	D	D	D	D	D	D	
3362	Motor vehicle body and trailer manufacturing .....	—	10	4	f	D	D	D	D	D	D	D	D	
33621	Motor vehicle body and trailer manufacturing .....	—	10	4	f	D	D	D	D	D	D	D	D	
336211	Motor vehicle body manufacturing .....	—	9	3	f	D	D	D	D	D	D	D	D	
3363	Motor vehicle parts manufacturing .....	—	184	89		14 723	565 152	11 540	19 729	388 716	1 505 405	1 542 244	3 020 954	97 941
33631	Motor vehicle gasoline engine and engine parts manufacturing .....	4	24	10	f	D	D	D	D	D	D	D	D	
336312	Gasoline engine and engine parts manufacturing .....	3	21	9	f	D	D	D	D	D	D	D	D	
33632	Motor vehicle electrical and electronic equipment manufacturing .....	1	46	20	g	D	D	D	D	D	D	D	13 722	
336321	Vehicular lighting equipment manufacturing .....	—	7	5	e	D	D	D	D	D	D	D	D	
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	1	39	15	g	D	D	D	D	D	D	D	D	
33634	Motor vehicle brake system manufacturing .....	—	9	3		1 032	27 817	893	1 877	22 202	99 945	147 108	244 105	D
336340	Motor vehicle brake system manufacturing .....	—	9	3		1 032	27 817	893	1 877	22 202	99 945	147 108	244 105	D

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	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>											
336	Transportation equipment manufacturing—Con.											
3363	Motor vehicle parts manufacturing—Con.											
33635	Motor vehicle transmission and power train parts manufacturing . . . . .	—	19	9	g	D	D	D	D	D	D	D
336350	Motor vehicle transmission and power train parts manufacturing . . . . .	—	19	9	g	D	D	D	D	D	D	D
33636	Motor vehicle seating and interior trim manufacturing . . . . .	1	5	3	f	D	D	D	D	D	D	D
336360	Motor vehicle seating and interior trim manufacturing . . . . .	1	5	3	f	D	D	D	D	D	D	D
33637	Motor vehicle metal stamping . . . . .	—	44	28	6 875	267 854	5 566	7 414	196 009	604 379	698 137	1 282 660
336370	Motor vehicle metal stamping . . . . .	—	44	28	6 875	267 854	5 566	7 414	196 009	604 379	698 137	1 282 660
33639	Other motor vehicle parts manufacturing . . . . .	4	36	16	1 229	39 517	977	2 006	26 748	102 088	107 846	209 837
336399	All other motor vehicle parts manufacturing . . . . .	4	34	15	g	D	D	D	D	D	D	D
3364	Aerospace product and parts manufacturing . . . . .	4	8	6	f	D	D	D	D	D	D	D
33641	Aerospace product and parts manufacturing . . . . .	4	8	6	f	D	D	D	D	D	D	D
336413	Other aircraft parts and auxiliary equipment manufacturing . . . . .	5	6	4	e	D	D	D	D	D	D	D
3365	Railroad rolling stock manufacturing . . . . .	—	24	17	3 006	191 780	1 569	3 336	91 970	651 739	869 717	1 507 737
33651	Railroad rolling stock manufacturing . . . . .	—	24	17	3 006	191 780	1 569	3 336	91 970	651 739	869 717	1 507 737
336510	Railroad rolling stock manufacturing . . . . .	—	24	17	3 006	191 780	1 569	3 336	91 970	651 739	869 717	1 507 737
337	Furniture and related product manufacturing . . . . .	2	'546	'132	j	D	D	D	D	D	D	D
3371	Household and institutional furniture and kitchen cabinet manufacturing . . . . .	3	'370	61	i	D	D	D	D	D	D	D
33711	Wood kitchen cabinet and countertop manufacturing . . . . .	4	'187	22	g	D	D	D	D	D	D	D
337110	Wood kitchen cabinet and countertop manufacturing . . . . .	4	'187	22	g	D	D	D	D	D	D	D
33712	Household and institutional furniture manufacturing . . . . .	2	183	39	h	D	D	D	D	D	D	D
337121	Upholstered household furniture manufacturing . . . . .	—	66	15	949	24 051	811	1 544	18 342	80 939	74 945	155 332
337122	Nonupholstered wood household furniture manufacturing . . . . .	6	71	8	g	D	D	D	D	D	D	D
337127	Institutional furniture manufacturing . . . . .	2	29	11	f	D	D	D	D	D	D	D
337129	Wood television, radio, and sewing machine cabinet manufacturing . . . . .	1	7	3	e	D	D	D	D	D	D	D
3372	Office furniture (including fixtures) manufacturing . . . . .	1	'135	'62	'8 079	'268 684	'6 006	'12 668	'161 339	'679 276	'488 181	'1 164 135
33721	Office furniture (including fixtures) manufacturing . . . . .	1	'135	'62	'8 079	'268 684	'6 006	'12 668	'161 339	'679 276	'488 181	'1 164 135
337211	Wood office furniture manufacturing . . . . .	6	19	6	f	D	D	D	D	D	D	D
337212	Custom architectural woodwork and millwork manufacturing . . . . .	2	'36	'16	g	D	D	D	D	D	D	'2 445
337214	Office furniture (except wood) manufacturing . . . . .	—	10	4	1 024	33 495	806	1 692	19 795	76 056	53 621	131 182
337215	Showcase, partition, shelving, and locker manufacturing . . . . .	—	70	36	5 461	167 093	4 106	8 740	103 075	453 960	347 991	807 556
3379	Other furniture related product manufacturing . . . . .	2	41	9	f	D	D	D	D	D	D	D
33791	Mattress manufacturing . . . . .	1	18	7	f	D	D	D	D	D	D	D
337910	Mattress manufacturing . . . . .	1	18	7	f	D	D	D	D	D	D	D
33792	Blind and shade manufacturing . . . . .	7	23	2	e	D	D	D	D	D	D	D
337920	Blind and shade manufacturing . . . . .	7	23	2	e	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
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	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL Metropolitan Division—Con.</b>												
339	Miscellaneous manufacturing . . . . .	2	'954	'232	'24 089	'927 099	'14 684	'27 978	'407 266	'2 343 119	'1 598 750	'3 959 943	'116 604
3391	Medical equipment and supplies manufacturing . . . . .	1	339	56	5 964	222 507	3 677	7 344	103 381	517 484	258 550	780 582	43 174
33911	Medical equipment and supplies manufacturing . . . . .	1	339	56	5 964	222 507	3 677	7 344	103 381	517 484	258 550	780 582	43 174
339111	Laboratory apparatus and furniture manufacturing . . . . .	—	8	6	e	D	D	D	D	D	D	D	D
339112	Surgical and medical instrument manufacturing . . . . .	1	32	10	907	33 368	560	1 208	15 195	91 086	35 270	127 343	11 777
339113	Surgical appliance and supplies manufacturing . . . . .	2	47	15	1 246	42 753	891	1 786	19 519	88 284	46 697	136 293	D
339114	Dental equipment and supplies manufacturing . . . . .	—	39	8	g	D	D	D	D	D	D	D	10 178
339115	Ophthalmic goods manufacturing . . . . .	2	16	4	875	35 011	498	923	14 493	57 526	34 890	91 067	D
339116	Dental laboratories . . . . .	4	197	13	1 163	36 251	849	1 643	25 777	60 866	13 497	74 155	D
3399	Other miscellaneous manufacturing . . . . .	3	'615	'176	'18 125	'704 592	'11 007	'20 634	'303 885	'1 825 635	'1 340 200	'3 179 361	'73 430
33991	Jewelry and silverware manufacturing . . . . .	4	57	14	f	D	D	D	D	D	D	D	D
339911	Jewelry (except costume) manufacturing . . . . .	4	34	9	f	D	D	D	D	D	D	D	D
339912	Silverware and hollowware manufacturing . . . . .	1	6	3	e	D	D	D	D	D	D	D	D
33992	Sporting and athletic goods manufacturing . . . . .	—	'44	'10	'1 455	'71 881	'588	'1 160	'14 782	'288 017	'173 737	'461 919	D
339920	Sporting and athletic goods manufacturing . . . . .	—	'44	'10	'1 455	'71 881	'588	'1 160	'14 782	'288 017	'173 737	'461 919	D
33993	Doll, toy, and game manufacturing . . . . .	2	29	7	f	D	D	D	D	D	D	D	D
339932	Game, toy, and children's vehicle manufacturing . . . . .	2	24	6	f	D	D	D	D	D	D	D	D
33994	Office supplies (except paper) manufacturing . . . . .	6	35	10	1 787	70 696	1 027	2 026	27 591	338 442	185 496	523 544	11 635
339941	Pen and mechanical pencil manufacturing . . . . .	9	2	1	f	D	D	D	D	D	D	D	D
339942	Lead pencil and art good manufacturing . . . . .	3	8	6	775	26 934	495	961	13 425	92 623	83 742	176 271	6 028
339943	Marking device manufacturing . . . . .	—	23	3	e	D	D	D	D	D	D	D	D
33995	Sign manufacturing . . . . .	3	'169	'44	'3 747	'155 039	'2 035	'3 919	'62 433	'335 257	'253 896	'585 748	D
339950	Sign manufacturing . . . . .	3	'169	'44	'3 747	'155 039	'2 035	'3 919	'62 433	'335 257	'253 896	'585 748	D
33999	All other miscellaneous manufacturing . . . . .	2	'281	'91	'9 465	'351 399	'6 273	'11 596	'174 358	'711 069	'550 080	'1 268 170	D
339991	Gasket, packing, and sealing device manufacturing . . . . .	—	31	13	h	D	D	D	D	D	D	D	D
339992	Musical instrument manufacturing . . . . .	1	21	10	f	D	D	D	D	D	D	D	D
339994	Broom, brush, and mop manufacturing . . . . .	2	12	8	f	D	D	D	D	D	D	D	D
339999	All other miscellaneous manufacturing . . . . .	'3	'210	'59	'4 802	'165 461	'3 216	'6 173	'80 694	'364 678	'301 743	'667 684	D
	<b>Gary, IN Metropolitan Division</b>												
31-33	Manufacturing . . . . .	—	631	206	41 056	2 004 432	30 553	63 412	1 423 346	6 428 211	11 291 443	17 838 672	323 301
311	Food manufacturing . . . . .	8	'39	'13	'1 947	'80 769	'1 309	'2 819	'53 360	'319 354	'583 773	'892 427	'44 939
3112	Grain and oilseed milling . . . . .	9	3	3	g	D	D	D	D	D	D	D	21 200
31122	Starch and vegetable fats and oils manufacturing . . . . .	9	3	3	g	D	D	D	D	D	D	D	21 200
311221	Wet corn milling . . . . .	9	2	2	g	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing . . . . .	—	19	3	399	10 211	253	428	8 121	20 678	47 220	66 635	D
31181	Bread and bakery product manufacturing . . . . .	—	17	3	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing . . . . .	2	23	8	e	D	D	D	D	D	D	D	D
3219	Other wood product manufacturing . . . . .	3	20	6	e	D	D	D	D	D	D	D	D
32192	Wood container and pallet manufacturing . . . . .	3	6	5	e	D	D	D	D	D	D	D	217
321920	Wood container and pallet manufacturing . . . . .	3	6	5	e	D	D	D	D	D	D	D	217
322	Paper manufacturing . . . . .	6	6	5	374	15 498	316	676	12 058	46 043	38 766	83 634	D
3222	Converted paper product manufacturing . . . . .	7	5	4	e	D	D	D	D	D	D	D	D

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
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	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Gary, IN Metropolitan Division—Con.</b>												
323	Printing and related support activities .....	2	60	7	663	24 754	470	774	14 869	52 709	30 267	83 141	3 017
3231	Printing and related support activities .....	2	60	7	663	24 754	470	774	14 869	52 709	30 267	83 141	3 017
32311	Printing .....	2	52	7	629	23 736	450	746	14 235	50 943	29 396	80 497	2 949
323110	Commercial lithographic printing .....	3	30	5	373	16 379	279	510	11 165	28 969	15 310	45 048	2 259
324	Petroleum and coal products manufacturing .....	—	7	5	g	D	D	D	D	D	D	D	63 043
3241	Petroleum and coal products manufacturing .....	—	7	5	g	D	D	D	D	D	D	D	63 043
32411	Petroleum refineries .....	—	1	1	g	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	—	1	1	g	D	D	D	D	D	D	D	D
32419	Other petroleum and coal products manufacturing .....	2	4	3	e	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	36	14	1 236	73 783	825	1 769	45 259	690 444	377 335	1 063 903	D
3251	Basic chemical manufacturing ...	—	19	10	f	D	D	D	D	D	D	D	D
32519	Other basic organic chemical manufacturing .....	1	5	3	277	9 948	201	430	5 353	21 071	17 155	38 191	753
325199	All other basic organic chemical manufacturing ....	1	4	3	e	D	D	D	D	D	D	D	D
3256	Soap, cleaning compound, and toilet preparation manufacturing .	—	2	1	e	D	D	D	D	D	D	D	D
32561	Soap and cleaning compound manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
325611	Soap and other detergent manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	—	20	11	1 479	52 007	1 104	2 242	31 530	133 448	114 615	248 444	6 195
3261	Plastics product manufacturing ..	—	19	11	g	D	D	D	D	D	D	D	D
32611	Plastics packaging materials and unlaminated film and sheet manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
326113	Unlaminated plastics film and sheet (except packaging) manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	—	9	6	641	18 820	484	1 002	11 302	54 888	31 198	88 635	3 270
326199	All other plastics product manufacturing .....	—	6	4	e	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	1	54	19	1 459	61 634	1 125	2 239	44 496	197 063	165 026	361 344	D
3271	Clay product and refractory manufacturing .....	1	13	6	e	D	D	D	D	D	D	D	D
32712	Clay building material and refractories manufacturing ....	1	11	5	e	D	D	D	D	D	D	D	D
3273	Cement and concrete product manufacturing .....	1	24	6	362	14 685	258	439	9 392	42 749	33 045	75 733	D
3274	Lime and gypsum product manufacturing .....	—	6	3	e	D	D	D	D	D	D	D	D
32742	Gypsum product manufacturing .....	—	4	3	300	14 032	250	525	11 694	55 803	79 635	135 125	D
327420	Gypsum product manufacturing .....	—	4	3	300	14 032	250	525	11 694	55 803	79 635	135 125	D
3279	Other nonmetallic mineral product manufacturing .....	1	9	4	e	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	—	29	20	22 203	1 223 532	17 131	35 734	926 518	3 375 150	4 865 805	8 366 980	123 315
3311	Iron and steel mills and ferroalloy manufacturing .....	—	8	8	20 482	1 146 692	15 858	32 969	876 090	3 156 245	4 429 136	7 721 064	116 244
33111	Iron and steel mills and ferroalloy manufacturing .....	—	8	8	20 482	1 146 692	15 858	32 969	876 090	3 156 245	4 429 136	7 721 064	116 244
331111	Iron and steel mills .....	—	8	8	20 482	1 146 692	15 858	32 969	876 090	3 156 245	4 429 136	7 721 064	116 244

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Gary, IN Metropolitan Division—Con.</b>												
331	Primary metal manufacturing—Con.												
3312	Steel product manufacturing from purchased steel .....	—	8	7	f	D	D	D	D	D	D	D	D
33122	Rolling and drawing of purchased steel .....	—	8	7	f	D	D	D	D	D	D	D	D
331221	Rolled steel shape manufacturing .....	—	6	6	660	32 004	501	1 062	21 591	112 402	199 328	306 723	D
3313	Alumina and aluminum production and processing .....	—	5	2	e	D	D	D	D	D	D	D	D
33131	Alumina and aluminum production and processing ...	—	5	2	e	D	D	D	D	D	D	D	D
3315	Foundries .....	—	2	2	e	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	—	1	1	e	D	D	D	D	D	D	D	D
331513	Steel foundries (except investment) .....	—	1	1	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	—	156	50	4 060	156 693	3 107	6 359	110 385	435 072	486 306	919 977	18 722
3321	Forging and stamping.....	1	5	3	e	D	D	D	D	D	D	D	654
33211	Forging and stamping.....	1	5	3	e	D	D	D	D	D	D	D	654
3323	Architectural and structural metals manufacturing .....	1	29	11	f	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing .....	1	15	7	e	D	D	D	D	D	D	D	D
3326	Spring and wire product manufacturing .....	—	7	2	403	10 958	385	882	9 811	53 642	37 655	90 683	2 081
33261	Spring and wire product manufacturing .....	—	7	2	403	10 958	385	882	9 811	53 642	37 655	90 683	2 081
332612	Spring (light gauge) manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	73	12	806	32 020	598	1 125	22 305	64 515	23 985	87 290	3 387
33271	Machine shops .....	2	64	10	685	28 538	526	990	20 038	56 593	20 958	76 337	D
332710	Machine shops .....	2	64	10	685	28 538	526	990	20 038	56 593	20 958	76 337	D
3328	Coating, engraving, heat treating, and allied activities .....	—	24	14	839	33 756	663	1 359	25 021	83 777	73 179	156 235	3 603
33281	Coating, engraving, heat treating, and allied activities ..	—	24	14	839	33 756	663	1 359	25 021	83 777	73 179	156 235	3 603
332812	Metal coating, engraving (except jewelry and silverware), and allied services to manufacturers ..	1	12	6	398	16 681	313	694	12 116	42 728	42 131	82 900	D
332813	Electroplating, plating, polishing, anodizing, and coloring .....	—	6	4	250	10 266	200	406	7 784	23 044	4 129	28 502	D
3329	Other fabricated metal product manufacturing .....	—	14	6	790	34 541	552	1 118	21 061	66 202	42 127	107 140	4 361
33299	All other fabricated metal product manufacturing .....	—	11	5	f	D	D	D	D	D	D	D	D
332991	Ball and roller bearing manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
332999	All other miscellaneous fabricated metal product manufacturing .....	1	8	4	339	15 847	249	547	10 469	20 571	28 560	48 521	1 548
333	Machinery manufacturing .....	1	52	18	1 260	58 735	763	1 656	29 564	143 868	94 087	239 763	D
3332	Industrial machinery manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
33329	Other industrial machinery manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
333294	Food product machinery manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	—	18	4	309	13 311	221	503	8 505	27 586	20 444	49 850	D
33351	Metalworking machinery manufacturing .....	—	18	4	309	13 311	221	503	8 505	27 586	20 444	49 850	D
3339	Other general purpose machinery manufacturing .....	2	24	9	396	16 474	232	454	7 441	51 661	36 066	87 723	D

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**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Gary, IN Metropolitan Division—Con.</b>												
334	Computer and electronic product manufacturing .....	1	20	4	397	13 038	291	474	7 144	30 504	30 544	61 490	280
3344	Semiconductor and other electronic component manufacturing .....	—	10	3	e	D	D	D	D	D	D	D	D
33441	Semiconductor and other electronic component manufacturing .....	—	10	3	e	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	—	22	10	2 149	85 457	1 337	2 864	52 957	190 304	335 328	528 256	9 563
3363	Motor vehicle parts manufacturing .....	—	12	5	1 103	46 863	910	2 011	37 172	134 104	245 265	377 584	4 809
33636	Motor vehicle seating and interior trim manufacturing ....	—	3	3	f	D	D	D	D	D	D	D	D
336360	Motor vehicle seating and interior trim manufacturing ..	—	3	3	f	D	D	D	D	D	D	D	D
3365	Railroad rolling stock manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
33651	Railroad rolling stock manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
336510	Railroad rolling stock manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	1	23	2	e	D	D	D	D	D	D	D	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	—	19	2	e	D	D	D	D	D	D	D	D
33711	Wood kitchen cabinet and countertop manufacturing ....	—	13	2	e	D	D	D	D	D	D	D	D
337110	Wood kitchen cabinet and countertop manufacturing ..	—	13	2	e	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	4	53	13	894	27 377	631	1 215	15 208	66 103	38 824	104 469	4 572
3391	Medical equipment and supplies manufacturing .....	6	21	6	426	13 481	320	594	7 768	35 031	13 706	48 716	1 137
33911	Medical equipment and supplies manufacturing .....	6	21	6	426	13 481	320	594	7 768	35 031	13 706	48 716	1 137
339112	Surgical and medical instrument manufacturing ..	7	4	3	277	9 564	204	422	5 042	27 098	8 849	35 911	912
3399	Other miscellaneous manufacturing .....	2	32	7	468	13 896	311	621	7 440	31 072	25 118	55 753	3 435
	<b>Lake County-Kenosha County, IL-WI Metropolitan Division</b>												
31-33	Manufacturing .....	—	1 133	385	61 021	3 113 933	33 771	70 849	1 304 272	9 594 171	5 889 172	15 523 601	778 031
311	Food manufacturing .....	—	74	24	2 238	67 641	1 600	3 352	40 298	259 294	413 333	671 842	17 374
3113	Sugar and confectionery product manufacturing .....	1	6	4	e	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	—	8	3	f	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	—	8	3	f	D	D	D	D	D	D	D	D
311612	Meat processed from carcasses .....	—	5	2	e	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	1	38	7	549	12 177	317	569	6 925	38 257	46 452	85 214	D
31181	Bread and bakery product manufacturing .....	2	35	5	e	D	D	D	D	D	D	D	D
311811	Retail bakeries .....	4	31	4	372	6 170	198	299	3 067	10 159	5 381	15 538	D
3119	Other food manufacturing .....	2	13	6	e	D	D	D	D	D	D	D	D
31194	Seasoning and dressing manufacturing .....	—	4	3	e	D	D	D	D	D	D	D	D
311942	Spice and extract manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Lake County-Kenosha County, IL-WI Metropolitan Division—Con.</b>												
312	Beverage and tobacco product manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
3121	Beverage manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
31211	Soft drink and ice manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
312111	Soft drink manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
314	Textile product mills .....	1	30	5	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	1	17	5	e	D	D	D	D	D	D	D	D
3219	Other wood product manufacturing .....	1	16	5	e	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	—	20	16	1 570	65 674	1 199	2 322	42 036	151 391	211 188	374 056	D
3222	Converted paper product manufacturing .....	—	19	16	g	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	—	8	6	e	D	D	D	D	D	D	D	D
32222	Paper bag and coated and treated paper manufacturing ..	—	7	6	e	D	D	D	D	D	D	D	D
32223	Stationery product manufacturing .....	—	3	3	376	13 284	321	710	10 035	34 045	45 772	82 280	D
322232	Envelope manufacturing .....	—	3	3	376	13 284	321	710	10 035	34 045	45 772	82 280	D
32229	Other converted paper product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
322299	All other converted paper product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	4	146	30	2 554	99 921	1 657	3 353	51 601	197 995	151 545	352 141	12 412
3231	Printing and related support activities .....	4	146	30	2 554	99 921	1 657	3 353	51 601	197 995	151 545	352 141	12 412
32311	Printing .....	4	134	30	2 496	97 706	1 611	3 263	50 118	194 156	150 039	346 786	12 296
323110	Commercial lithographic printing .....	5	64	16	1 431	60 782	916	1 848	30 576	111 563	78 323	192 975	6 395
323113	Commercial screen printing ..	—	11	3	e	D	D	D	D	D	D	D	D
323118	Blankbook, looseleaf binders, and devices manufacturing ..	8	5	5	e	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	46	22	21 003	1 485 511	6 566	15 271	421 385	5 181 642	1 766 336	6 943 409	D
3251	Basic chemical manufacturing ...	1	8	4	e	D	D	D	D	D	D	D	D
32519	Other basic organic chemical manufacturing .....	1	6	4	e	D	D	D	D	D	D	D	9 891
325199	All other basic organic chemical manufacturing .....	1	6	4	e	D	D	D	D	D	D	D	9 891
3254	Pharmaceutical and medicine manufacturing .....	—	5	2	j	D	D	D	D	D	D	D	D
32541	Pharmaceutical and medicine manufacturing .....	—	5	2	j	D	D	D	D	D	D	D	D
325412	Pharmaceutical preparation manufacturing .....	—	5	2	j	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing .....	—	7	5	e	D	D	D	D	D	D	D	D
32551	Paint and coating manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
325510	Paint and coating manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
3256	Soap, cleaning compound, and toilet preparation manufacturing ..	1	9	5	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	—	72	37	4 733	170 710	3 502	7 640	101 761	485 282	350 538	846 442	40 402
3261	Plastics product manufacturing ..	—	62	33	h	D	D	D	D	D	D	D	D
32611	Plastics packaging materials and unlaminated film and sheet manufacturing .....	1	11	8	f	D	D	D	D	D	D	D	D
326111	Plastics bag manufacturing ..	2	3	3	f	D	D	D	D	D	D	D	1 422
326113	Unlaminated plastics film and sheet (except packaging) manufacturing .....	—	5	4	e	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	—	44	21	3 371	123 380	2 478	5 528	70 098	340 868	215 943	563 945	33 342
326199	All other plastics product manufacturing .....	—	44	21	3 371	123 380	2 478	5 528	70 098	340 868	215 943	563 945	33 342

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)					
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>													
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>													
	<b>Lake County-Kenosha County, IL-WI Metropolitan Division—Con.</b>													
326	Plastics and rubber products manufacturing—Con.													
3262	Rubber product manufacturing . . .	—	10	4	e	D	D	D	D	D	D	D	D	
32629	Other rubber product manufacturing . . .	—	7	4		264	9 011	194	407	4 856	20 514	11 078	32 140	1 095
327	Nonmetallic mineral product manufacturing . . .	—	32	12		1 131	41 907	849	1 690	24 400	108 969	77 985	186 767	D
3273	Cement and concrete product manufacturing . . .	—	15	6		715	27 620	508	1 012	14 687	62 595	48 220	111 239	D
32739	Other concrete product manufacturing . . .	—	3	1	e	D	D	D	D	D	D	D	D	D
327390	Other concrete product manufacturing . . .	—	3	1	e	D	D	D	D	D	D	D	D	D
331	Primary metal manufacturing . . .	—	13	6		881	32 088	748	1 623	25 346	114 986	181 305	296 350	D
3315	Foundries . . .	—	8	4	f	D	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries . . .	—	6	3	f	D	D	D	D	D	D	D	D	D
331521	Aluminum die-casting foundries . . .	—	4	3	f	D	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing . . .	1	214	64		6 226	249 078	4 578	9 010	151 011	516 980	430 729	949 692	32 565
3321	Forging and stamping . . .	2	15	8	f	D	D	D	D	D	D	D	D	6 651
33211	Forging and stamping . . .	2	15	8	f	D	D	D	D	D	D	D	D	6 651
332116	Metal stamping . . .	2	10	7	f	D	D	D	D	D	D	D	D	D
3322	Cutlery and handtool manufacturing . . .	1	8	4		808	33 582	637	1 428	22 045	59 623	43 087	105 996	1 703
33221	Cutlery and handtool manufacturing . . .	1	8	4		808	33 582	637	1 428	22 045	59 623	43 087	105 996	1 703
332212	Hand and edge tool manufacturing . . .	—	6	2	e	D	D	D	D	D	D	D	D	D
332214	Kitchen utensil, pot, and pan manufacturing . . .	—	1	1	e	D	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing . . .	—	30	7	f	D	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing . . .	—	15	4	e	D	D	D	D	D	D	D	D	D
3324	Boiler, tank, and shipping container manufacturing . . .	3	6	4	f	D	D	D	D	D	D	D	D	D
33243	Metal can, box, and other metal container (light gauge) manufacturing . . .	—	3	2	e	D	D	D	D	D	D	D	D	D
332439	Other metal container manufacturing . . .	—	2	1	e	D	D	D	D	D	D	D	D	D
3325	Hardware manufacturing . . .	—	6	4		532	18 836	378	766	7 724	44 081	15 937	59 629	775
33251	Hardware manufacturing . . .	—	6	4		532	18 836	378	766	7 724	44 081	15 937	59 629	775
332510	Hardware manufacturing . . .	—	6	4		532	18 836	378	766	7 724	44 081	15 937	59 629	775
3326	Spring and wire product manufacturing . . .	2	10	2		310	19 016	186	427	9 982	36 264	13 266	49 628	3 275
33261	Spring and wire product manufacturing . . .	2	10	2		310	19 016	186	427	9 982	36 264	13 266	49 628	3 275
332612	Spring (light gauge) manufacturing . . .	—	2	1	e	D	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing . . .	—	95	22		1 569	57 788	1 145	2 145	36 214	128 775	85 750	216 658	11 420
33271	Machine shops . . .	1	72	8		792	27 817	588	1 087	17 012	51 932	19 329	71 857	D
332710	Machine shops . . .	1	72	8		792	27 817	588	1 087	17 012	51 932	19 329	71 857	D
33272	Turned product and screw, nut, and bolt manufacturing . . .	—	23	14		777	29 971	557	1 058	19 202	76 843	66 421	144 801	D
332721	Precision turned product manufacturing . . .	1	15	8	e	D	D	D	D	D	D	D	D	D
332722	Bolt, nut, screw, rivet, and washer manufacturing . . .	—	8	6	e	D	D	D	D	D	D	D	D	D
3328	Coating, engraving, heat treating, and allied activities . . .	3	20	5		269	9 273	222	427	6 679	17 606	6 433	24 086	1 244
33281	Coating, engraving, heat treating, and allied activities . . .	3	20	5		269	9 273	222	427	6 679	17 606	6 433	24 086	1 244

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Lake County-Kenosha County, IL-WI Metropolitan Division—Con.</b>												
332	Fabricated metal product manufacturing—Con.												
3329	Other fabricated metal product manufacturing .....	1	24	8	755	35 086	476	992	18 978	42 208	90 721	133 326	2 539
33291	Metal valve manufacturing ....	—	5	4	e	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	5	19	4	e	D	D	D	D	D	D	D	D
332999	All other miscellaneous fabricated metal product manufacturing .....	4	15	3	277	10 977	213	443	8 099	24 535	14 127	38 267	D
333	Machinery manufacturing .....	4	152	45	4 429	185 679	2 907	6 245	94 953	463 161	511 080	992 195	D
3331	Agriculture, construction, and mining machinery manufacturing .....	—	3	1	f	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
333112	Lawn and garden tractor and home lawn and garden equipment manufacturing ..	—	1	1	f	D	D	D	D	D	D	D	D
3332	Industrial machinery manufacturing .....	2	25	6	e	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	—	8	4	e	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	—	8	4	e	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	—	8	4	e	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	6	64	13	1 477	68 378	956	2 046	35 505	218 587	116 684	331 199	D
33351	Metalworking machinery manufacturing .....	6	64	13	1 477	68 378	956	2 046	35 505	218 587	116 684	331 199	D
333511	Industrial mold manufacturing .....	4	21	3	351	17 022	246	497	9 192	34 947	9 902	44 982	D
333518	Other metalworking machinery manufacturing ..	7	8	6	792	37 044	485	1 137	18 296	155 217	93 012	245 625	D
3339	Other general purpose machinery manufacturing .....	5	36	14	1 287	58 762	785	1 622	30 402	123 417	150 293	291 639	D
33399	All other general purpose machinery manufacturing ....	6	27	11	1 020	45 087	614	1 267	21 714	117 879	136 096	253 269	D
333993	Packaging machinery manufacturing .....	9	5	2	e	D	D	D	D	D	D	D	D
333999	All other miscellaneous general purpose machinery manufacturing .....	8	16	4	386	16 279	223	444	7 705	52 035	56 539	108 390	D
334	Computer and electronic product manufacturing .....	—	67	34	4 352	197 397	2 150	4 356	67 411	582 892	412 675	1 005 482	18 598
3341	Computer and peripheral equipment manufacturing .....	—	7	3	f	D	D	D	D	D	D	D	D
33411	Computer and peripheral equipment manufacturing ....	—	7	3	f	D	D	D	D	D	D	D	D
334119	Other computer peripheral equipment manufacturing ..	—	6	3	f	D	D	D	D	D	D	D	D
3344	Semiconductor and other electronic component manufacturing .....	1	20	10	g	D	D	D	D	D	D	D	D
33441	Semiconductor and other electronic component manufacturing .....	1	20	10	g	D	D	D	D	D	D	D	D
334412	Bare printed circuit board manufacturing .....	3	5	4	267	8 226	211	402	5 702	14 992	9 310	24 779	463
334418	Printed circuit assembly (electronic assembly) manufacturing .....	—	4	2	408	11 308	236	505	5 518	33 597	54 243	84 584	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Lake County-Kenosha County, IL-WI Metropolitan Division—Con.</b>												
334	Computer and electronic product manufacturing—Con.												
3345	Navigational, measuring, electromedical, and control instruments manufacturing . . . .	—	30	15	1 919	91 802	934	1 873	34 930	328 193	196 371	527 108	6 592
33451	Navigational, measuring, electromedical, and control instruments manufacturing . . .	—	30	15	1 919	91 802	934	1 873	34 930	328 193	196 371	527 108	6 592
334512	Automatic environmental control manufacturing for residential, commercial, and appliance use . . . . .	—	6	3	f	D	D	D	D	D	D	D	1 846
334516	Analytical laboratory instrument manufacturing . .	—	3	2	264	13 294	50	111	1 706	29 515	30 274	60 380	819
335	Electrical equipment, appliance, and component manufacturing . . . . .	1	41	22	3 055	118 338	1 840	3 508	47 855	441 415	352 733	800 609	D
3351	Electric lighting equipment manufacturing . . . . .	—	6	3	e	D	D	D	D	D	D	D	D
33512	Lighting fixture manufacturing . .	—	6	3	e	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing . . . . .	—	11	6	490	22 397	297	437	6 913	184 620	44 488	239 541	D
33531	Electrical equipment manufacturing . . . . .	—	11	6	490	22 397	297	437	6 913	184 620	44 488	239 541	D
3359	Other electrical equipment and component manufacturing . . . . .	2	22	12	g	D	D	D	D	D	D	D	D
33592	Communication and energy wire and cable manufacturing .	—	2	2	f	D	D	D	D	D	D	D	D
335929	Other communication and energy wire manufacturing .	—	2	2	f	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing . . .	—	10	6	g	D	D	D	D	D	D	D	D
335931	Current-carrying wiring device manufacturing . . . . .	—	6	4	g	D	D	D	D	D	D	D	D
33599	All other electrical equipment and component manufacturing . . . . .	8	10	4	e	D	D	D	D	D	D	D	D
335999	All other miscellaneous electrical equipment and component manufacturing . .	8	10	4	e	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing . . . . .	—	25	11	2 773	166 860	2 199	4 556	129 249	355 180	582 261	919 269	42 911
3363	Motor vehicle parts manufacturing . . . . .	—	16	8	2 433	154 281	1 982	4 092	121 884	325 774	559 002	866 902	42 174
33631	Motor vehicle gasoline engine and engine parts manufacturing . . . . .	—	5	1	g	D	D	D	D	D	D	D	D
336312	Gasoline engine and engine parts manufacturing . . . . .	—	5	1	g	D	D	D	D	D	D	D	D
33635	Motor vehicle transmission and power train parts manufacturing . . . . .	—	2	2	e	D	D	D	D	D	D	D	D
336350	Motor vehicle transmission and power train parts manufacturing . . . . .	—	2	2	e	D	D	D	D	D	D	D	D
33637	Motor vehicle metal stamping . .	—	5	4	254	9 580	162	291	5 584	21 891	13 269	33 934	D
336370	Motor vehicle metal stamping . . . . .	—	5	4	254	9 580	162	291	5 584	21 891	13 269	33 934	D
337	Furniture and related product manufacturing . . . . .	2	68	15	g	D	D	D	D	D	D	D	D
3371	Household and institutional furniture and kitchen cabinet manufacturing . . . . .	2	50	11	f	D	D	D	D	D	D	D	D
33711	Wood kitchen cabinet and countertop manufacturing . . . .	3	28	5	f	D	D	D	D	D	D	D	D
337110	Wood kitchen cabinet and countertop manufacturing . .	3	28	5	f	D	D	D	D	D	D	D	D
33712	Household and institutional furniture manufacturing . . . . .	2	22	6	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
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	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Chicago-Naperville-Joliet, IL-IN-WI Metropolitan Statistical Area—Con.</b>												
	<b>Lake County-Kenosha County, IL-WI Metropolitan Division—Con.</b>												
339	Miscellaneous manufacturing . . . . .	2	95	33	3 514	148 829	2 139	4 273	57 143	494 313	245 214	740 997	45 605
3391	Medical equipment and supplies manufacturing . . . . .	4	36	10	1 352	55 018	871	1 764	23 843	152 197	82 238	230 743	6 057
33911	Medical equipment and supplies manufacturing . . . . .	4	36	10	1 352	55 018	871	1 764	23 843	152 197	82 238	230 743	6 057
339112	Surgical and medical instrument manufacturing . . . . .	—	7	5	450	17 902	238	481	7 804	57 262	30 184	85 989	2 122
339113	Surgical appliance and supplies manufacturing . . . . .	8	5	3	f	D	D	D	D	D	D	D	D
3399	Other miscellaneous manufacturing . . . . .	—	59	23	2 162	93 811	1 268	2 509	33 300	342 116	162 976	510 254	39 548
33995	Sign manufacturing . . . . .	2	15	7	371	11 905	276	524	6 842	20 918	13 500	34 361	D
339950	Sign manufacturing . . . . .	2	15	7	371	11 905	276	524	6 842	20 918	13 500	34 361	D
33999	All other miscellaneous manufacturing . . . . .	—	27	10	1 522	71 525	818	1 635	22 084	249 276	93 995	348 691	D
339992	Musical instrument manufacturing . . . . .	2	4	2	e	D	D	D	D	D	D	D	D
339999	All other miscellaneous manufacturing . . . . .	—	19	5	1 045	54 415	486	1 013	11 735	197 456	78 499	278 908	D
	<b>Kankakee-Bradley, IL Metropolitan Statistical Area</b>												
31-33	Manufacturing . . . . .	—	116	45	6 308	271 656	4 181	8 937	158 108	967 841	1 373 500	2 281 138	89 129
311	Food manufacturing . . . . .	—	13	6	955	28 133	666	1 491	19 656	80 180	208 644	289 743	7 974
3112	Grain and oilseed milling . . . . .	—	3	2	e	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
322	Paper manufacturing . . . . .	—	4	3	318	10 007	249	560	7 101	20 986	38 720	59 788	1 243
3222	Converted paper product manufacturing . . . . .	—	4	3	318	10 007	249	560	7 101	20 986	38 720	59 788	1 243
325	Chemical manufacturing . . . . .	—	10	7	1 765	98 801	862	1 797	44 926	430 562	610 262	981 097	61 303
3254	Pharmaceutical and medicine manufacturing . . . . .	—	2	2	g	D	D	D	D	D	D	D	D
32541	Pharmaceutical and medicine manufacturing . . . . .	—	2	2	g	D	D	D	D	D	D	D	D
325411	Medicinal and botanical manufacturing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
325414	Biological product (except diagnostic) manufacturing . . . . .	—	1	1	g	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing . . . . .	—	3	3	301	14 815	178	393	7 838	25 246	88 942	116 395	3 405
326	Plastics and rubber products manufacturing . . . . .	—	9	6	774	34 415	670	1 478	27 996	192 984	162 169	355 748	7 396
3261	Plastics product manufacturing . . . . .	—	9	6	774	34 415	670	1 478	27 996	192 984	162 169	355 748	7 396
32619	Other plastics product manufacturing . . . . .	—	6	5	633	28 969	546	1 201	23 456	162 837	129 612	292 543	D
326192	Resilient floor covering manufacturing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing . . . . .	—	5	4	e	D	D	D	D	D	D	D	D
331	Primary metal manufacturing . . . . .	—	3	3	559	27 053	447	999	20 924	54 315	127 403	179 778	2 192
3311	Iron and steel mills and ferroalloy manufacturing . . . . .	—	2	2	e	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing . . . . .	—	2	2	e	D	D	D	D	D	D	D	D
331111	Iron and steel mills . . . . .	—	2	2	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing . . . . .	—	25	4	507	20 099	401	826	12 995	45 405	94 212	138 999	1 301
3323	Architectural and structural metals manufacturing . . . . .	—	6	2	261	9 777	200	420	5 000	12 771	41 108	53 625	D
333	Machinery manufacturing . . . . .	4	11	5	632	22 731	431	867	10 619	57 207	43 175	99 742	1 706

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Michigan City-La Porte, IN Metropolitan Statistical Area</b>												
31-33	Manufacturing .....	1	195	80	9 095	327 647	6 562	13 188	197 105	924 395	818 217	1 738 069	33 428
311	Food manufacturing .....	—	8	4	1 093	27 262	833	1 515	20 349	75 836	51 088	126 655	2 544
3118	Bakeries and tortilla manufacturing .....	—	5	3	g	D	D	D	D	D	D	D	D
31181	Bread and bakery product manufacturing .....	—	4	2	f	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	—	3	2	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
311821	Cookie and cracker manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	9	2	1	e	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
31522	Men's and boys' cut and sew apparel manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
315224	Men's and boys' cut and sew trouser, slack, and jean manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	—	6	3	403	12 628	335	618	9 102	15 509	71 154	80 805	1 744
3219	Other wood product manufacturing .....	—	5	2	e	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	1	6	5	267	8 329	196	395	5 034	25 223	34 264	58 906	1 033
3222	Converted paper product manufacturing .....	1	6	5	267	8 329	196	395	5 034	25 223	34 264	58 906	1 033
325	Chemical manufacturing .....	1	12	7	536	21 372	286	486	9 947	86 326	93 473	174 508	5 814
326	Plastics and rubber products manufacturing .....	6	14	4	428	14 004	328	667	8 071	18 022	21 386	40 214	1 243
331	Primary metal manufacturing .....	—	8	6	1 255	49 253	993	2 251	33 269	96 884	66 681	162 534	D
3315	Foundries .....	—	7	6	g	D	D	D	D	D	D	D	2 665
33151	Ferrous metal foundries .....	—	7	6	g	D	D	D	D	D	D	D	2 665
331512	Steel investment foundries ..	—	3	3	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	2	49	19	1 473	54 139	1 136	2 247	36 265	160 668	172 493	332 966	6 590
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	17	4	292	12 347	220	443	8 210	37 112	21 145	56 265	1 102
3328	Coating, engraving, heat treating, and allied activities .....	—	6	4	266	9 854	210	406	6 965	38 096	31 864	69 851	D
33281	Coating, engraving, heat treating, and allied activities ..	—	6	4	266	9 854	210	406	6 965	38 096	31 864	69 851	D
3329	Other fabricated metal product manufacturing .....	4	9	4	270	9 887	190	383	5 505	28 198	51 379	79 247	1 314
333	Machinery manufacturing .....	1	32	17	1 878	80 231	1 256	2 524	43 223	269 472	209 491	478 943	4 403
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	—	5	4	905	34 757	656	1 376	20 346	163 367	83 466	245 664	1 924
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	—	5	4	905	34 757	656	1 376	20 346	163 367	83 466	245 664	1 924
333411	Air purification equipment manufacturing .....	—	4	3	e	D	D	D	D	D	D	D	D
333414	Heating equipment (except warm air furnaces) manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	2	14	9	793	37 983	497	938	19 589	92 773	114 755	208 674	1 731
33391	Pump and compressor manufacturing .....	—	3	3	e	D	D	D	D	D	D	D	D
333912	Air and gas compressor manufacturing .....	—	3	3	e	D	D	D	D	D	D	D	D
33399	All other general purpose machinery manufacturing .....	7	10	5	284	10 495	182	352	5 771	28 305	27 634	56 569	976

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>CHICAGO-NAPERVILLE-MICHIGAN CITY, IL-IN-WI COMBINED STATISTICAL AREA—Con.</b>												
	<b>Michigan City-La Porte, IN Metropolitan Statistical Area—Con.</b>												
336	Transportation equipment manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	2	15	3	456	12 826	317	650	6 071	26 823	10 433	35 297	1 843
3391	Medical equipment and supplies manufacturing .....	—	6	1	e	D	D	D	D	D	D	D	D
33911	Medical equipment and supplies manufacturing .....	—	6	1	e	D	D	D	D	D	D	D	D
339114	Dental equipment and supplies manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
	<b>PADUCAH-MAYFIELD, KY-IL COMBINED STATISTICAL AREA</b>												
31-33	Manufacturing .....	1	137	47	7 008	304 052	4 803	10 159	187 399	898 770	1 000 119	1 940 496	62 129
311	Food manufacturing .....	1	14	6	g	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	—	3	2	f	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	—	3	2	f	D	D	D	D	D	D	D	D
311615	Poultry processing .....	—	1	1	f	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
3221	Pulp, paper, and paperboard mills .....	—	1	1	f	D	D	D	D	D	D	D	D
32212	Paper mills .....	—	1	1	f	D	D	D	D	D	D	D	D
322121	Paper (except newsprint) mills .....	—	1	1	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	4	3	1 892	118 070	990	1 978	58 835	367 918	433 201	799 690	D
3251	Basic chemical manufacturing ...	—	3	2	g	D	D	D	D	D	D	D	D
32518	Other basic inorganic chemical manufacturing .....	—	3	2	g	D	D	D	D	D	D	D	D
325188	All other basic inorganic chemical manufacturing ....	—	3	2	g	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	—	7	2	g	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing ...	—	2	1	g	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	—	1	1	g	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	8	16	4	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	4	30	13	f	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	16	5	e	D	D	D	D	D	D	D	D
	<b>Mayfield, KY Micropolitan Statistical Area</b>												
31-33	Manufacturing .....	1	54	15	2 833	90 268	2 188	4 847	69 383	256 844	293 430	566 232	23 937
311	Food manufacturing .....	1	4	2	f	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	—	2	1	f	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	—	2	1	f	D	D	D	D	D	D	D	D
311615	Poultry processing .....	—	1	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>PADUCAH-MAYFIELD, KY-IL COMBINED STATISTICAL AREA—Con.</b>													
<b>Mayfield, KY Micropolitan Statistical Area—Con.</b>													
326	Plastics and rubber products manufacturing .....	—	4	1	g	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing ...	—	2	1	g	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	—	1	1	g	D	D	D	D	D	D	D	D
<b>Paducah, KY-IL Micropolitan Statistical Area</b>													
31-33	Manufacturing .....	1	83	32	4 175	213 784	2 615	5 312	118 016	641 926	706 689	1 374 264	38 192
311	Food manufacturing .....	2	10	4	342	11 618	221	499	5 701	33 191	25 137	58 370	4 389
322	Paper manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
3221	Pulp, paper, and paperboard mills .....	—	1	1	f	D	D	D	D	D	D	D	D
32212	Paper mills .....	—	1	1	f	D	D	D	D	D	D	D	D
322121	Paper (except newsprint) mills .....	—	1	1	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	4	3	1 892	118 070	990	1 978	58 835	367 918	433 201	799 690	D
3251	Basic chemical manufacturing ...	—	3	2	g	D	D	D	D	D	D	D	D
32518	Other basic inorganic chemical manufacturing .....	—	3	2	g	D	D	D	D	D	D	D	D
325188	All other basic inorganic chemical manufacturing ....	—	3	2	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	2	19	9	468	15 946	374	728	10 117	28 726	25 133	55 873	717
<b>PEORIA-CANTON, IL COMBINED STATISTICAL AREA</b>													
31-33	Manufacturing .....	—	388	152	j	D	D	D	D	D	D	D	207 195
311	Food manufacturing .....	2	29	14	g	D	D	D	D	D	D	D	D
3114	Fruit and vegetable preserving and specialty food manufacturing .....	5	4	3	e	D	D	D	D	D	D	D	3 311
31142	Fruit and vegetable canning, pickling, and drying .....	5	4	3	e	D	D	D	D	D	D	D	3 311
3118	Bakeries and tortilla manufacturing .....	—	11	5	906	27 078	549	683	15 152	74 305	37 170	111 436	2 438
31181	Bread and bakery product manufacturing .....	—	9	4	f	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	—	1	1	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
311821	Cookie and cracker manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	2	18	5	e	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	—	5	3	349	12 505	293	585	9 663	31 700	29 375	60 249	2 146
3222	Converted paper product manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	3	56	17	g	D	D	D	D	D	D	D	3 025
3231	Printing and related support activities .....	3	56	17	g	D	D	D	D	D	D	D	3 025
32311	Printing .....	3	53	17	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	3	26	11	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	1	25	13	1 513	75 925	1 039	2 601	48 524	783 530	879 933	1 675 175	50 418
3251	Basic chemical manufacturing ...	—	12	9	1 005	52 316	671	1 606	32 086	441 221	650 500	1 082 268	40 203
32519	Other basic organic chemical manufacturing .....	—	8	7	896	47 345	614	1 518	30 076	422 786	642 983	1 056 283	39 263
325193	Ethyl alcohol manufacturing .	—	3	3	f	D	D	D	D	D	D	D	D
325199	All other basic organic chemical manufacturing ....	3	5	4	e	D	D	D	D	D	D	D	D
3256	Soap, cleaning compound, and toilet preparation manufacturing .	9	3	1	e	D	D	D	D	D	D	D	D
32561	Soap and cleaning compound manufacturing .....	9	2	1	e	D	D	D	D	D	D	D	D
325613	Surface active agent manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>PEORIA-CANTON, IL COMBINED STATISTICAL AREA—Con.</b>												
326	Plastics and rubber products manufacturing .....	1	10	5	e	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	1	7	5	e	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	1	5	5	336	12 836	224	405	5 489	7 656	49 091	60 264	1 736
326199	All other plastics product manufacturing .....	1	5	5	336	12 836	224	405	5 489	7 656	49 091	60 264	1 736
327	Nonmetallic mineral product manufacturing .....	2	24	6	e	D	D	D	D	D	D	D	3 028
3273	Cement and concrete product manufacturing .....	2	21	5	e	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	—	15	12	h	D	D	D	D	D	D	D	D
3311	Iron and steel mills and ferroalloy manufacturing .....	—	3	3	g	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing .....	—	3	3	g	D	D	D	D	D	D	D	D
331111	Iron and steel mills .....	—	3	3	g	D	D	D	D	D	D	D	D
3312	Steel product manufacturing from purchased steel .....	—	2	1	e	D	D	D	D	D	D	D	D
33121	Iron and steel pipe and tube manufacturing from purchased steel .....	—	1	1	e	D	D	D	D	D	D	D	D
331210	Iron and steel pipe and tube manufacturing from purchased steel .....	—	1	1	e	D	D	D	D	D	D	D	D
3315	Foundries .....	—	9	7	g	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	—	1	1	f	D	D	D	D	D	D	D	D
331511	Iron foundries .....	—	1	1	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries .....	—	8	6	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	86	39	h	D	D	D	D	D	D	D	17 185
3323	Architectural and structural metals manufacturing .....	2	18	13	1 728	58 639	1 324	2 446	43 148	162 142	120 210	280 797	6 029
33231	Plate work and fabricated structural product manufacturing .....	4	9	5	607	21 597	446	882	17 407	81 889	60 091	143 319	3 271
332312	Fabricated structural metal manufacturing .....	7	7	4	e	D	D	D	D	D	D	D	D
33232	Ornamental and architectural metal products manufacturing .....	—	9	8	1 121	37 042	878	1 564	25 741	80 253	60 119	137 478	2 758
332322	Sheet metal work manufacturing .....	—	9	8	1 121	37 042	878	1 564	25 741	80 253	60 119	137 478	2 758
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	1	49	19	g	D	D	D	D	D	D	D	7 443
33271	Machine shops .....	1	44	16	g	D	D	D	D	D	D	D	D
332710	Machine shops .....	1	44	16	g	D	D	D	D	D	D	D	D
3329	Other fabricated metal product manufacturing .....	—	8	2	f	D	D	D	D	D	D	D	D
33291	Metal valve manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
332913	Plumbing fixture fitting and trim manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	27	14	i	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	—	13	5	h	D	D	D	D	D	D	D	48 870
33311	Agricultural implement manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	—	3	1	e	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	—	9	4	h	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	—	9	4	h	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	2	2	h	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	2	2	h	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	—	2	2	h	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>PEORIA-CANTON, IL COMBINED STATISTICAL AREA—Con.</b>													
335	Electrical equipment, appliance, and component manufacturing .....	4	11	5	453	18 506	273	581	8 099	33 934	26 146	60 102	723
3353	Electrical equipment manufacturing .....	1	7	3	e	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	1	7	3	e	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	—	30	8	585	17 316	481	1 068	13 993	35 851	47 805	85 241	1 536
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	—	24	6	355	9 912	294	642	7 780	23 653	12 811	36 521	D
339	Miscellaneous manufacturing .....	5	26	5	e	D	D	D	D	D	D	D	816
3391	Medical equipment and supplies manufacturing .....	6	16	4	e	D	D	D	D	D	D	D	756
33911	Medical equipment and supplies manufacturing .....	6	16	4	e	D	D	D	D	D	D	D	756
<b>Canton, IL Micropolitan Statistical Area</b>													
31-33	Manufacturing .....	3	21	4	e	D	D	D	D	D	D	D	562
<b>Peoria, IL Metropolitan Statistical Area</b>													
31-33	Manufacturing .....	—	367	148	20 760	872 665	13 583	27 746	496 313	2 916 341	3 767 513	6 771 614	206 633
311	Food manufacturing .....	2	28	13	1 481	49 425	996	1 695	29 119	167 742	130 237	297 733	6 550
3114	Fruit and vegetable preserving and specialty food manufacturing .....	5	4	3	e	D	D	D	D	D	D	D	3 311
31142	Fruit and vegetable canning, pickling, and drying .....	5	4	3	e	D	D	D	D	D	D	D	3 311
3118	Bakeries and tortilla manufacturing .....	—	11	5	906	27 078	549	683	15 152	74 305	37 170	111 436	2 438
31181	Bread and bakery product manufacturing .....	—	9	4	f	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	—	1	1	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
311821	Cookie and cracker manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	2	15	5	289	7 374	228	467	5 408	24 701	25 752	50 451	588
322	Paper manufacturing .....	—	5	3	349	12 505	293	585	9 663	31 700	29 375	60 249	2 146
3222	Converted paper product manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	3	53	17	1 338	50 599	794	1 468	25 399	97 118	49 843	147 720	3 009
3231	Printing and related support activities .....	3	53	17	1 338	50 599	794	1 468	25 399	97 118	49 843	147 720	3 009
32311	Printing .....	3	50	17	1 329	50 033	786	1 452	25 042	96 440	49 685	146 884	D
323110	Commercial lithographic printing .....	3	25	11	864	33 196	447	854	15 142	60 259	26 627	87 427	1 156
325	Chemical manufacturing .....	1	25	13	1 513	75 925	1 039	2 601	48 524	783 530	879 933	1 675 175	50 418
3251	Basic chemical manufacturing ...	—	12	9	1 005	52 316	671	1 606	32 086	441 221	650 500	1 082 268	40 203
32519	Other basic organic chemical manufacturing .....	—	8	7	896	47 345	614	1 518	30 076	422 786	642 983	1 056 283	39 263
325193	Ethyl alcohol manufacturing .	—	3	3	f	D	D	D	D	D	D	D	D
325199	All other basic organic chemical manufacturing ....	3	5	4	e	D	D	D	D	D	D	D	D
3256	Soap, cleaning compound, and toilet preparation manufacturing .	9	3	1	e	D	D	D	D	D	D	D	D
32561	Soap and cleaning compound manufacturing .....	9	2	1	e	D	D	D	D	D	D	D	D
325613	Surface active agent manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	1	9	5	377	14 181	244	440	5 963	10 627	52 943	66 669	D
3261	Plastics product manufacturing ..	1	7	5	e	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	1	5	5	336	12 836	224	405	5 489	7 656	49 091	60 264	1 736
326199	All other plastics product manufacturing .....	1	5	5	336	12 836	224	405	5 489	7 656	49 091	60 264	1 736
327	Nonmetallic mineral product manufacturing .....	1	19	6	278	9 695	245	491	7 757	28 085	17 112	44 199	2 706

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>PEORIA-CANTON, IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>Peoria, IL Metropolitan Statistical Area—Con.</b>												
331	Primary metal manufacturing .....	-	14	11	2 711	126 915	2 207	4 479	96 284	262 404	300 201	560 733	33 017
3311	Iron and steel mills and ferroalloy manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
331111	Iron and steel mills .....	-	3	3	g	D	D	D	D	D	D	D	D
3312	Steel product manufacturing from purchased steel .....	-	2	1	e	D	D	D	D	D	D	D	D
33121	Iron and steel pipe and tube manufacturing from purchased steel .....	-	1	1	e	D	D	D	D	D	D	D	D
331210	Iron and steel pipe and tube manufacturing from purchased steel .....	-	1	1	e	D	D	D	D	D	D	D	D
3315	Foundries .....	-	8	6	1 061	51 469	867	1 953	38 753	117 378	84 575	209 028	22 068
33151	Ferrous metal foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
331511	Iron foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries .....	-	7	5	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	83	38	3 659	128 721	2 668	4 973	82 663	342 238	236 306	582 106	17 109
3323	Architectural and structural metals manufacturing .....	2	18	13	1 728	58 639	1 324	2 446	43 148	162 142	120 210	280 797	6 029
33231	Plate work and fabricated structural product manufacturing .....	4	9	5	607	21 597	446	882	17 407	81 889	60 091	143 319	3 271
332312	Fabricated structural metal manufacturing .....	7	7	4	e	D	D	D	D	D	D	D	D
33232	Ornamental and architectural metal products manufacturing .....	-	9	8	1 121	37 042	878	1 564	25 741	80 253	60 119	137 478	2 758
332322	Sheet metal work manufacturing .....	-	9	8	1 121	37 042	878	1 564	25 741	80 253	60 119	137 478	2 758
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	1	46	18	1 163	45 340	860	1 779	29 087	98 623	54 099	153 241	7 367
33271	Machine shops .....	1	42	16	1 066	40 650	805	1 672	27 114	90 544	50 873	141 831	7 107
332710	Machine shops .....	1	42	16	1 066	40 650	805	1 672	27 114	90 544	50 873	141 831	7 107
3329	Other fabricated metal product manufacturing .....	-	8	2	f	D	D	D	D	D	D	D	D
33291	Metal valve manufacturing ....	-	1	1	e	D	D	D	D	D	D	D	D
332913	Plumbing fixture fitting and trim manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	26	13	6 887	336 124	3 556	7 731	150 184	1 040 248	1 926 519	3 038 188	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	13	5	h	D	D	D	D	D	D	D	48 870
33311	Agricultural implement manufacturing .....	-	3	1	e	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	-	3	1	e	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	-	9	4	h	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	-	9	4	h	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	-	2	2	h	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	-	2	2	h	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	-	2	2	h	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	4	11	5	453	18 506	273	581	8 099	33 934	26 146	60 102	723
3353	Electrical equipment manufacturing .....	1	7	3	e	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	1	7	3	e	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	-	30	8	585	17 316	481	1 068	13 993	35 851	47 805	85 241	1 536
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	-	24	6	355	9 912	294	642	7 780	23 653	12 811	36 521	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>PEORIA-CANTON, IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>Peoria, IL Metropolitan Statistical Area—Con.</b>												
339	Miscellaneous manufacturing .....	5	24	5	e	D	D	D	D	D	D	D	816
3391	Medical equipment and supplies manufacturing .....	6	15	4	e	D	D	D	D	D	D	D	756
33911	Medical equipment and supplies manufacturing .....	6	15	4	e	D	D	D	D	D	D	D	756
	<b>ROCKFORD-FREEPORT-ROCHELLE, IL COMBINED STATISTICAL AREA</b>												
31-33	Manufacturing .....	—	921	320	45 161	1 929 944	31 188	64 351	1 168 298	5 411 282	5 335 444	10 741 809	239 657
311	Food manufacturing .....	—	40	18	4 185	138 283	3 466	6 843	103 138	788 308	803 402	1 586 906	30 691
3113	Sugar and confectionery product manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
31134	Nonchocolate confectionery manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
3114	Fruit and vegetable preserving and specialty food manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
31141	Frozen food manufacturing ....	—	1	1	e	D	D	D	D	D	D	D	D
311411	Frozen fruit, juice, and vegetable manufacturing ...	—	1	1	e	D	D	D	D	D	D	D	D
3115	Dairy product manufacturing ....	—	11	9	f	D	D	D	D	D	D	D	D
31151	Dairy product (except frozen) manufacturing .....	—	10	8	f	D	D	D	D	D	D	D	D
311513	Cheese manufacturing .....	—	4	3	314	9 290	228	484	6 480	20 586	91 034	113 688	2 678
3116	Animal slaughtering and processing .....	—	3	2	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	—	3	2	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	—	3	2	g	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	4	12	4	e	D	D	D	D	D	D	D	D
31191	Snack food manufacturing ....	6	5	2	e	D	D	D	D	D	D	D	D
311919	Other snack food manufacturing .....	6	5	2	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	3	22	9	f	D	D	D	D	D	D	D	D
3219	Other wood product manufacturing .....	2	18	7	f	D	D	D	D	D	D	D	D
32199	All other wood product manufacturing .....	2	9	5	e	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	—	8	5	e	D	D	D	D	D	D	D	D
3222	Converted paper product manufacturing .....	—	6	4	e	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	—	6	4	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	—	61	11	1 277	47 172	1 008	2 111	34 436	115 858	60 306	175 561	D
3231	Printing and related support activities .....	—	61	11	1 277	47 172	1 008	2 111	34 436	115 858	60 306	175 561	D
32311	Printing .....	—	58	11	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	1	29	8	e	D	D	D	D	D	D	D	D
323111	Commercial gravure printing ..	—	1	1	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	1	29	11	g	D	D	D	D	D	D	D	D
3254	Pharmaceutical and medicine manufacturing .....	2	7	3	f	D	D	D	D	D	D	D	D
32541	Pharmaceutical and medicine manufacturing .....	2	7	3	f	D	D	D	D	D	D	D	D
325412	Pharmaceutical preparation manufacturing .....	2	4	2	e	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing .....	—	7	4	f	D	D	D	D	D	D	D	D
32551	Paint and coating manufacturing .....	—	6	3	453	18 573	317	669	10 127	61 190	86 001	148 257	1 680
325510	Paint and coating manufacturing .....	—	6	3	453	18 573	317	669	10 127	61 190	86 001	148 257	1 680

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ROCKFORD-FREEPORT-ROCHELLE, IL COMBINED STATISTICAL AREA—Con.</b>													
325	Chemical manufacturing—Con.												
3256	Soap, cleaning compound, and toilet preparation manufacturing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
32561	Soap and cleaning compound manufacturing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
325611	Soap and other detergent manufacturing . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing . . . . .	2	34	14	g	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing . . . . .	5	28	11	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing . . . . .	3	20	7	e	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing . . . . .	3	20	7	e	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing . . . . .	—	6	3	g	D	D	D	D	D	D	D	D
32621	Tire manufacturing . . . . .	—	3	2	f	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) . . . . .	—	2	1	f	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing . . . . .	1	30	11	f	D	D	D	D	D	D	D	D
3273	Cement and concrete product manufacturing . . . . .	1	24	9	f	D	D	D	D	D	D	D	D
32739	Other concrete product manufacturing . . . . .	—	6	3	e	D	D	D	D	D	D	D	D
327390	Other concrete product manufacturing . . . . .	—	6	3	e	D	D	D	D	D	D	D	D
331	Primary metal manufacturing . . . . .	1	13	9	f	D	D	D	D	D	D	D	D
3315	Foundries . . . . .	—	8	5	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries . . . . .	—	5	3	f	D	D	D	D	D	D	D	D
331522	Nonferrous (except aluminum) die-casting foundries . . . . .	—	1	1	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing . . . . .	1	332	100	10 480	408 061	8 259	16 539	282 664	938 705	539 355	1 469 216	D
3321	Forging and stamping . . . . .	1	8	5	e	D	D	D	D	D	D	D	D
33211	Forging and stamping . . . . .	1	8	5	e	D	D	D	D	D	D	D	D
3322	Cutlery and handtool manufacturing . . . . .	—	9	4	745	25 441	566	1 178	16 004	62 892	27 730	89 251	2 027
33221	Cutlery and handtool manufacturing . . . . .	—	9	4	745	25 441	566	1 178	16 004	62 892	27 730	89 251	2 027
332212	Hand and edge tool manufacturing . . . . .	—	8	3	f	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing . . . . .	2	31	10	f	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing . . . . .	4	22	6	e	D	D	D	D	D	D	D	D
33232	Ornamental and architectural metal products manufacturing . . . . .	—	9	4	e	D	D	D	D	D	D	D	D
3324	Boiler, tank, and shipping container manufacturing . . . . .	—	6	4	e	D	D	D	D	D	D	D	D
33243	Metal can, box, and other metal container (light gauge) manufacturing . . . . .	—	3	3	e	D	D	D	D	D	D	D	D
3325	Hardware manufacturing . . . . .	—	5	3	g	D	D	D	D	D	D	D	D
33251	Hardware manufacturing . . . . .	—	5	3	g	D	D	D	D	D	D	D	D
332510	Hardware manufacturing . . . . .	—	5	3	g	D	D	D	D	D	D	D	D
3326	Spring and wire product manufacturing . . . . .	—	13	6	f	D	D	D	D	D	D	D	D
33261	Spring and wire product manufacturing . . . . .	—	13	6	f	D	D	D	D	D	D	D	D
332618	Other fabricated wire product manufacturing . . . . .	—	10	5	f	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing . . . . .	1	193	49	5 142	212 136	4 145	8 659	158 705	448 066	282 618	728 053	D
33271	Machine shops . . . . .	2	140	19	1 281	50 178	945	1 736	32 629	90 114	34 625	126 263	D
332710	Machine shops . . . . .	2	140	19	1 281	50 178	945	1 736	32 629	90 114	34 625	126 263	D
33272	Turned product and screw, nut, and bolt manufacturing . . . . .	1	53	30	3 861	161 958	3 200	6 923	126 076	357 952	247 993	601 790	23 209
332721	Precision turned product manufacturing . . . . .	—	28	16	819	31 987	651	1 413	23 368	63 325	37 015	100 437	4 411
332722	Bolt, nut, screw, rivet, and washer manufacturing . . . . .	1	25	14	3 042	129 971	2 549	5 510	102 708	294 627	210 978	501 353	18 798

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ROCKFORD-FREEPORT-ROCHELLE, IL COMBINED STATISTICAL AREA—Con.</b>													
332	Fabricated metal product manufacturing—Con.												
3328	Coating, engraving, heat treating, and allied activities .....	—	42	12	f	D	D	D	D	D	D	D	D
33281	Coating, engraving, heat treating, and allied activities ..	—	42	12	f	D	D	D	D	D	D	D	D
332813	Electroplating, plating, polishing, anodizing, and coloring .....	—	24	8	f	D	D	D	D	D	D	D	D
3329	Other fabricated metal product manufacturing .....	1	25	7	e	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	2	21	5	e	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	1	204	83	10 402	441 396	6 545	12 693	240 258	1 028 573	768 101	1 786 092	40 446
3331	Agriculture, construction, and mining machinery manufacturing .....	1	10	7	g	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	—	3	2	f	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	2	6	5	f	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	2	6	5	f	D	D	D	D	D	D	D	D
3332	Industrial machinery manufacturing .....	—	19	9	g	D	D	D	D	D	D	D	D
33329	Other industrial machinery manufacturing .....	—	16	7	g	D	D	D	D	D	D	D	D
333293	Printing machinery and equipment manufacturing ..	—	5	3	345	15 759	188	372	6 596	28 918	11 600	41 910	D
333294	Food product machinery manufacturing .....	—	4	2	f	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	4	18	7	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	4	18	7	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	4	15	6	f	D	D	D	D	D	D	D	D
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	3	5	5	f	D	D	D	D	D	D	D	D
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	3	5	5	f	D	D	D	D	D	D	D	D
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	4	4	4	e	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	2	101	27	h	D	D	D	D	D	D	D	D
33351	Metalworking machinery manufacturing .....	2	101	27	h	D	D	D	D	D	D	D	D
333512	Machine tool (metal cutting types) manufacturing .....	1	7	4	e	D	D	D	D	D	D	D	D
333514	Special die and tool, die set, jig, and fixture manufacturing .....	—	28	6	f	D	D	D	D	D	D	D	D
333515	Cutting tool and machine tool accessory manufacturing...	4	36	8	g	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	12	11	g	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	12	11	g	D	D	D	D	D	D	D	D
333613	Mechanical power transmission equipment manufacturing .....	—	5	5	1 012	44 603	703	1 358	28 130	103 013	71 918	175 659	D
333618	Other engine equipment manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ROCKFORD-FREEPORT-ROCHELLE, IL COMBINED STATISTICAL AREA—Con.</b>													
333	Machinery manufacturing—Con.												
3339	Other general purpose machinery manufacturing .....	—	39	17	g	D	D	D	D	D	D	D	D
33399	All other general purpose machinery manufacturing ....	—	30	14	g	D	D	D	D	D	D	D	D
333996	Fluid power pump and motor manufacturing .....	—	5	4	g	D	D	D	D	D	D	D	D
333999	All other miscellaneous general purpose machinery manufacturing .....	—	9	4	e	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	—	12	7	e	D	D	D	D	D	D	D	D
3344	Semiconductor and other electronic component manufacturing .....	—	6	4	253	9 221	153	209	3 082	9 250	6 043	15 908	1 258
33441	Semiconductor and other electronic component manufacturing .....	—	6	4	253	9 221	153	209	3 082	9 250	6 043	15 908	1 258
335	Electrical equipment, appliance, and component manufacturing .....	—	12	8	g	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	—	7	4	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	—	7	4	f	D	D	D	D	D	D	D	D
335312	Motor and generator manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
3359	Other electrical equipment and component manufacturing .....	—	5	4	g	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing ...	—	1	1	g	D	D	D	D	D	D	D	D
335931	Current-carrying wiring device manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
33599	All other electrical equipment and component manufacturing .....	9	4	3	e	D	D	D	D	D	D	D	D
335999	All other miscellaneous electrical equipment and component manufacturing ..	9	4	3	e	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	—	28	15	i	D	D	D	D	D	D	D	D
3361	Motor vehicle manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
336111	Automobile manufacturing ...	—	2	1	g	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
336214	Travel trailer and camper manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	1	17	7	f	D	D	D	D	D	D	D	D
33634	Motor vehicle brake system manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
336340	Motor vehicle brake system manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33637	Motor vehicle metal stamping ..	—	3	3	285	13 447	227	474	9 028	34 456	22 024	55 966	D
336370	Motor vehicle metal stamping .....	—	3	3	285	13 447	227	474	9 028	34 456	22 024	55 966	D
3364	Aerospace product and parts manufacturing .....	—	5	4	h	D	D	D	D	D	D	D	D
33641	Aerospace product and parts manufacturing .....	—	5	4	h	D	D	D	D	D	D	D	D
336412	Aircraft engine and engine parts manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
336413	Other aircraft parts and auxiliary equipment manufacturing .....	—	4	3	h	D	D	D	D	D	D	D	D
3369	Other transportation equipment manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
33699	Other transportation equipment manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
336999	All other transportation equipment manufacturing ..	—	3	2	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ROCKFORD-FREEPORT-ROCHELLE, IL COMBINED STATISTICAL AREA—Con.</b>													
337	Furniture and related product manufacturing .....	3	39	5	g	D	D	D	D	D	D	D	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	4	27	3	e	D	D	D	D	D	D	D	D
33711	Wood kitchen cabinet and countertop manufacturing ....	6	21	2	e	D	D	D	D	D	D	D	D
337110	Wood kitchen cabinet and countertop manufacturing ..	6	21	2	e	D	D	D	D	D	D	D	D
3379	Other furniture related product manufacturing .....	3	3	2	f	D	D	D	D	D	D	D	D
33792	Blind and shade manufacturing .....	3	3	2	f	D	D	D	D	D	D	D	D
337920	Blind and shade manufacturing .....	3	3	2	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	1	39	10	e	D	D	D	D	D	D	D	D
3399	Other miscellaneous manufacturing .....	1	27	8	e	D	D	D	D	D	D	D	D
<b>Freeport, IL Micropolitan Statistical Area</b>													
31-33	Manufacturing .....	1	65	28	4 858	215 313	3 330	7 719	126 786	515 051	520 590	1 047 178	15 692
311	Food manufacturing .....	2	9	6	594	16 276	463	961	9 951	44 421	105 363	151 635	3 485
3115	Dairy product manufacturing .....	1	6	4	e	D	D	D	D	D	D	D	D
31151	Dairy product (except frozen) manufacturing .....	1	6	4	e	D	D	D	D	D	D	D	D
311513	Cheese manufacturing .....	—	4	3	314	9 290	228	484	6 480	20 586	91 034	113 688	2 678
326	Plastics and rubber products manufacturing .....	—	5	1	f	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	—	2	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	13	5	442	15 958	347	617	11 844	54 065	20 220	74 118	2 051
335	Electrical equipment, appliance, and component manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D
3359	Other electrical equipment and component manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
335931	Current-carrying wiring device manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
3379	Other furniture related product manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
33792	Blind and shade manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
337920	Blind and shade manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
<b>Rochelle, IL Micropolitan Statistical Area</b>													
31-33	Manufacturing .....	—	71	23	4 957	165 005	3 994	8 422	115 432	399 771	539 681	944 564	41 943
311	Food manufacturing .....	—	5	4	1 139	34 449	965	2 248	27 267	81 925	291 214	374 746	3 106
3116	Animal slaughtering and processing .....	—	2	2	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	—	2	2	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	—	2	2	g	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	—	7	3	811	29 464	697	1 552	23 950	78 822	41 130	119 339	D
3231	Printing and related support activities .....	—	7	3	811	29 464	697	1 552	23 950	78 822	41 130	119 339	D
32311	Printing .....	—	6	3	f	D	D	D	D	D	D	D	D
323111	Commercial gravure printing ..	—	1	1	f	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
3315	Foundries .....	—	1	1	e	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries ....	—	1	1	e	D	D	D	D	D	D	D	D
331522	Nonferrous (except aluminum) die-casting foundries .....	—	1	1	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ROCKFORD-FREEPORT-ROCHELLE, IL COMBINED STATISTICAL AREA—Con.</b>													
<b>Rochelle, IL Micropolitan Statistical Area—Con.</b>													
332	Fabricated metal product manufacturing .....	1	15	2	364	11 745	308	609	8 814	21 957	11 550	30 635	D
333	Machinery manufacturing .....	1	15	8	1 555	57 734	1 091	2 108	31 884	158 489	119 553	284 697	7 089
3331	Agriculture, construction, and mining machinery manufacturing .....	1	3	3	920	36 489	617	1 176	19 521	85 153	71 685	163 502	3 977
33311	Agricultural implement manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	—	1	1	e	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	2	2	2	e	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	2	2	2	e	D	D	D	D	D	D	D	D
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	5	3	3	e	D	D	D	D	D	D	D	D
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	5	3	3	e	D	D	D	D	D	D	D	D
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	5	3	3	e	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
<b>Rockford, IL Metropolitan Statistical Area</b>													
31-33	Manufacturing .....	—	785	269	35 346	1 549 626	23 864	48 210	926 080	4 496 460	4 275 173	8 750 067	182 022
311	Food manufacturing .....	—	26	8	2 452	87 558	2 038	3 634	65 920	661 962	406 825	1 060 525	24 100
3113	Sugar and confectionery product manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
31134	Nonchocolate confectionery manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
3114	Fruit and vegetable preserving and specialty food manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
31141	Frozen food manufacturing ....	—	1	1	e	D	D	D	D	D	D	D	D
311411	Frozen fruit, juice, and vegetable manufacturing ...	—	1	1	e	D	D	D	D	D	D	D	D
3115	Dairy product manufacturing .....	—	4	4	e	D	D	D	D	D	D	D	D
31151	Dairy product (except frozen) manufacturing .....	—	3	3	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	2	16	6	512	11 980	440	843	8 939	29 759	16 330	46 545	D
3219	Other wood product manufacturing .....	3	15	5	e	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	—	7	5	367	13 310	315	646	10 229	40 250	53 843	92 967	D
3222	Converted paper product manufacturing .....	—	5	4	e	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	—	5	4	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	1	48	7	406	14 724	266	480	8 604	34 209	17 821	52 043	2 771
3231	Printing and related support activities .....	1	48	7	406	14 724	266	480	8 604	34 209	17 821	52 043	2 771
32311	Printing .....	1	46	7	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ROCKFORD-FREEPORT-ROCHELLE, IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>Rockford, IL Metropolitan Statistical Area—Con.</b>												
325	Chemical manufacturing .....	1	20	9	1 434	63 199	920	1 890	30 435	219 105	251 139	478 629	12 314
3254	Pharmaceutical and medicine manufacturing .....	2	6	3	522	28 699	260	566	9 726	135 584	74 988	214 321	D
32541	Pharmaceutical and medicine manufacturing .....	2	6	3	522	28 699	260	566	9 726	135 584	74 988	214 321	D
325412	Pharmaceutical preparation manufacturing .....	2	3	2	e	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing .....	—	6	3	453	18 573	317	669	10 127	61 190	86 001	148 257	1 680
32551	Paint and coating manufacturing .....	—	6	3	453	18 573	317	669	10 127	61 190	86 001	148 257	1 680
325510	Paint and coating manufacturing .....	—	6	3	453	18 573	317	669	10 127	61 190	86 001	148 257	1 680
3256	Soap, cleaning compound, and toilet preparation manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
32561	Soap and cleaning compound manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
325611	Soap and other detergent manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	4	25	13	750	24 741	617	1 302	18 484	90 442	77 243	168 608	9 098
3261	Plastics product manufacturing ..	4	21	11	675	22 049	567	1 189	16 905	84 950	72 533	158 628	8 863
32619	Other plastics product manufacturing .....	2	15	7	388	11 703	325	665	8 370	28 663	21 115	49 870	2 397
326199	All other plastics product manufacturing .....	2	15	7	388	11 703	325	665	8 370	28 663	21 115	49 870	2 397
327	Nonmetallic mineral product manufacturing .....	1	21	9	575	27 540	380	851	15 673	78 225	41 449	118 803	4 086
3273	Cement and concrete product manufacturing .....	2	15	7	447	21 554	310	725	13 247	55 895	30 743	86 003	D
331	Primary metal manufacturing .....	1	12	8	391	16 771	286	594	8 977	39 677	90 364	134 894	D
332	Fabricated metal product manufacturing .....	1	306	94	9 876	386 656	7 765	15 578	267 327	888 305	515 653	1 398 264	47 571
3322	Cutlery and handtool manufacturing .....	—	9	4	745	25 441	566	1 178	16 004	62 892	27 730	89 251	2 027
33221	Cutlery and handtool manufacturing .....	—	9	4	745	25 441	566	1 178	16 004	62 892	27 730	89 251	2 027
332212	Hand and edge tool manufacturing .....	—	8	3	f	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	3	26	8	390	16 866	280	560	9 984	32 327	26 592	59 391	1 774
33231	Plate work and fabricated structural product manufacturing .....	4	19	6	304	13 504	214	416	7 502	24 670	22 719	47 788	860
3324	Boiler, tank, and shipping container manufacturing .....	—	5	3	304	11 283	230	529	8 665	26 898	15 248	42 149	712
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
3325	Hardware manufacturing .....	—	5	3	g	D	D	D	D	D	D	D	D
33251	Hardware manufacturing .....	—	5	3	g	D	D	D	D	D	D	D	D
332510	Hardware manufacturing .....	—	5	3	g	D	D	D	D	D	D	D	D
3326	Spring and wire product manufacturing .....	—	11	6	725	25 611	535	1 133	14 598	63 161	33 878	96 956	4 290
33261	Spring and wire product manufacturing .....	—	11	6	725	25 611	535	1 133	14 598	63 161	33 878	96 956	4 290
332618	Other fabricated wire product manufacturing .....	—	9	5	f	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	1	182	48	5 077	210 205	4 092	8 583	157 372	443 991	281 301	722 646	28 024
33271	Machine shops .....	2	129	18	1 216	48 247	892	1 660	31 296	86 039	33 308	120 856	4 815
332710	Machine shops .....	2	129	18	1 216	48 247	892	1 660	31 296	86 039	33 308	120 856	4 815
33272	Turned product and screw, nut, and bolt manufacturing .....	1	53	30	3 861	161 958	3 200	6 923	126 076	357 952	247 993	601 790	23 209
332721	Precision turned product manufacturing .....	—	28	16	819	31 987	651	1 413	23 368	63 325	37 015	100 437	4 411
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	1	25	14	3 042	129 971	2 549	5 510	102 708	294 627	210 978	501 353	18 798

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ROCKFORD-FREEPORT-ROCHELLE, IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>Rockford, IL Metropolitan Statistical Area—Con.</b>												
332	Fabricated metal product manufacturing—Con.												
3328	Coating, engraving, heat treating, and allied activities .....	-	39	11	856	28 819	711	1 478	20 576	62 061	23 272	85 260	1 467
33281	Coating, engraving, heat treating, and allied activities ..	-	39	11	856	28 819	711	1 478	20 576	62 061	23 272	85 260	1 467
332813	Electroplating, plating, polishing, anodizing, and coloring .....	-	22	7	494	17 014	399	859	11 213	30 847	11 647	42 473	844
3329	Other fabricated metal product manufacturing .....	1	23	7	452	16 390	314	653	9 545	36 154	29 620	64 648	850
33299	All other fabricated metal product manufacturing .....	2	19	5	313	10 246	222	453	6 844	21 075	12 808	33 166	569
333	Machinery manufacturing .....	1	176	70	8 405	367 704	5 107	9 968	196 530	816 019	628 328	1 427 277	31 306
3332	Industrial machinery manufacturing .....	-	18	9	1 138	53 623	690	1 264	27 938	131 107	100 771	236 072	D
33329	Other industrial machinery manufacturing .....	-	16	7	g	D	D	D	D	D	D	D	D
333293	Printing machinery and equipment manufacturing ..	-	5	3	345	15 759	188	372	6 596	28 918	11 600	41 910	D
333294	Food product machinery manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	4	16	6	729	31 844	394	814	15 545	91 844	81 465	170 078	3 938
33331	Commercial and service industry machinery manufacturing .....	4	16	6	729	31 844	394	814	15 545	91 844	81 465	170 078	3 938
333319	Other commercial and service industry machinery manufacturing .....	4	14	6	f	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	2	92	26	2 798	116 561	1 704	3 380	63 019	211 474	157 825	374 018	12 028
33351	Metalworking machinery manufacturing .....	2	92	26	2 798	116 561	1 704	3 380	63 019	211 474	157 825	374 018	12 028
333512	Machine tool (metal cutting types) manufacturing .....	1	7	4	e	D	D	D	D	D	D	D	D
333514	Special die and tool, die set, jig, and fixture manufacturing .....	-	27	6	583	26 313	379	795	14 567	38 758	44 110	83 948	1 084
333515	Cutting tool and machine tool accessory manufacturing...	4	32	7	1 214	44 586	757	1 448	26 777	95 772	57 415	154 881	6 451
3336	Engine, turbine, and power transmission equipment manufacturing .....	-	11	10	1 331	56 957	910	1 702	34 267	131 019	87 804	219 702	6 214
33361	Engine, turbine, and power transmission equipment manufacturing .....	-	11	10	1 331	56 957	910	1 702	34 267	131 019	87 804	219 702	6 214
333613	Mechanical power transmission equipment manufacturing .....	-	5	5	1 012	44 603	703	1 358	28 130	103 013	71 918	175 659	D
3339	Other general purpose machinery manufacturing .....	-	34	15	2 063	91 887	1 262	2 523	50 331	218 476	179 176	375 056	6 430
33399	All other general purpose machinery manufacturing ....	-	27	12	1 858	81 002	1 178	2 355	47 544	206 804	170 656	354 494	6 103
333996	Fluid power pump and motor manufacturing .....	-	4	3	f	D	D	D	D	D	D	D	D
333999	All other miscellaneous general purpose machinery manufacturing .....	-	7	3	390	11 704	242	436	7 056	24 266	16 179	39 725	523
334	Computer and electronic product manufacturing .....	-	11	6	351	14 630	204	323	4 784	18 254	15 354	34 757	D
3344	Semiconductor and other electronic component manufacturing .....	-	6	4	253	9 221	153	209	3 082	9 250	6 043	15 908	1 258
33441	Semiconductor and other electronic component manufacturing .....	-	6	4	253	9 221	153	209	3 082	9 250	6 043	15 908	1 258
335	Electrical equipment, appliance, and component manufacturing .....	-	8	4	576	21 753	272	524	9 567	63 717	58 859	120 944	6 609
3353	Electrical equipment manufacturing .....	-	7	4	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	-	7	4	f	D	D	D	D	D	D	D	D
335312	Motor and generator manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
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<b>ROCKFORD-FREEPORT-ROCHELLE, IL COMBINED STATISTICAL AREA—Con.</b>													
<b>Rockford, IL Metropolitan Statistical Area—Con.</b>													
336	Transportation equipment manufacturing .....	—	26	15	8 159	464 976	4 503	10 143	262 455	1 448 118	2 039 429	3 484 307	D
3361	Motor vehicle manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
336111	Automobile manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
336214	Travel trailer and camper manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	1	15	7	888	42 990	622	1 323	26 307	94 174	110 770	203 439	3 580
33634	Motor vehicle brake system manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
336340	Motor vehicle brake system manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33637	Motor vehicle metal stamping .....	—	3	3	285	13 447	227	474	9 028	34 456	22 024	55 966	D
336370	Motor vehicle metal stamping .....	—	3	3	285	13 447	227	474	9 028	34 456	22 024	55 966	D
3364	Aerospace product and parts manufacturing .....	—	5	4	h	D	D	D	D	D	D	D	D
33641	Aerospace product and parts manufacturing .....	—	5	4	h	D	D	D	D	D	D	D	D
336412	Aircraft engine and engine parts manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
336413	Other aircraft parts and auxiliary equipment manufacturing .....	—	4	3	h	D	D	D	D	D	D	D	D
3369	Other transportation equipment manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
33699	Other transportation equipment manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
336999	All other transportation equipment manufacturing ..	—	3	2	e	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	4	33	3	489	14 500	370	718	9 509	24 680	27 465	52 856	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	4	24	3	401	12 242	304	611	8 030	20 288	23 766	44 844	D
33711	Wood kitchen cabinet and countertop manufacturing .....	6	18	2	260	7 879	198	408	5 234	13 598	8 874	22 450	D
337110	Wood kitchen cabinet and countertop manufacturing ..	6	18	2	260	7 879	198	408	5 234	13 598	8 874	22 450	D
339	Miscellaneous manufacturing .....	1	34	9	383	12 589	236	430	5 668	29 502	17 713	46 864	D
3399	Other miscellaneous manufacturing .....	1	25	8	321	11 072	190	348	4 678	26 847	16 697	43 186	D
<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA</b>													
31-33	Manufacturing .....	—	3 218	1 048	152 343	7 066 644	109 744	211 357	4 555 298	19 926 731	31 444 785	51 161 318	1 127 313
311	Food manufacturing .....	1	229	80	i	D	D	D	D	D	D	D	D
3111	Animal food manufacturing .....	1	11	4	e	D	D	D	D	D	D	2 443	D
31111	Animal food manufacturing .....	1	11	4	e	D	D	D	D	D	D	2 443	D
3112	Grain and oilseed milling .....	—	9	6	e	D	D	D	D	D	D	3 666	D
31121	Flour milling and malt manufacturing .....	—	5	4	274	12 095	217	505	8 991	143 907	283 140	427 855	2 638
311211	Flour milling .....	—	5	4	274	12 095	217	505	8 991	143 907	283 140	427 855	2 638
3113	Sugar and confectionery product manufacturing .....	—	14	7	900	28 952	715	1 302	20 655	79 821	66 338	146 853	6 524
31134	Nonchocolate confectionery manufacturing .....	—	6	5	f	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	—	6	5	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
311	Food manufacturing—Con.												
3114	Fruit and vegetable preserving and specialty food manufacturing .....	4	19	9	f	D	D	D	D	D	D	D	
31141	Frozen food manufacturing ....	2	11	6	e	D	D	D	D	D	D	D	
311412	Frozen specialty food manufacturing .....	2	11	6	e	D	D	D	D	D	D	D	
3115	Dairy product manufacturing ....	—	13	9	1 024	41 264	737	1 620	27 205	88 998	304 586	394 454	5 909
31151	Dairy product (except frozen) manufacturing .....	—	9	7	f	D	D	D	D	D	D	D	D
311511	Fluid milk manufacturing ....	—	5	4	516	19 980	361	850	12 505	43 713	128 219	171 770	4 019
3116	Animal slaughtering and processing .....	2	39	10	788	23 533	638	1 250	17 023	80 296	92 466	172 106	D
31161	Animal slaughtering and processing .....	2	39	10	788	23 533	638	1 250	17 023	80 296	92 466	172 106	D
311612	Meat processed from carcasses .....	1	19	6	f	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	—	94	24	h	D	D	D	D	D	D	D	8 450
31181	Bread and bakery product manufacturing .....	1	87	20	h	D	D	D	D	D	D	D	5 740
311811	Retail bakeries .....	5	55	8	f	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	—	29	10	1 819	58 957	1 009	2 268	30 589	207 677	59 722	267 278	4 585
31182	Cookie, cracker, and pasta manufacturing .....	—	7	4	551	24 154	390	825	15 307	75 596	100 866	172 531	2 710
3119	Other food manufacturing .....	4	30	11	893	31 174	698	1 343	19 137	251 134	134 628	382 673	7 913
31199	All other food manufacturing ...	1	16	5	348	8 921	297	494	6 613	91 190	44 422	135 574	1 937
312	Beverage and tobacco product manufacturing .....	—	24	11	h	D	D	D	D	D	D	D	D
3121	Beverage manufacturing .....	—	24	11	h	D	D	D	D	D	D	D	D
31211	Soft drink and ice manufacturing .....	—	14	8	g	D	D	D	D	D	D	D	D
312111	Soft drink manufacturing ....	—	8	5	g	D	D	D	D	D	D	D	D
31212	Breweries .....	—	3	2	g	D	D	D	D	D	D	D	D
312120	Breweries .....	—	3	2	g	D	D	D	D	D	D	D	D
314	Textile product mills .....	2	69	11	f	D	D	D	D	D	D	D	D
3141	Textile furnishings mills .....	2	26	2	e	D	D	D	D	D	D	D	D
31412	Curtain and linen mills .....	2	26	2	e	D	D	D	D	D	D	D	D
3149	Other textile product mills .....	2	43	9	f	D	D	D	D	D	D	D	D
31499	All other textile product mills ...	2	24	5	e	D	D	D	D	D	D	D	D
314999	All other miscellaneous textile product mills .....	2	24	5	e	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	3	46	9	g	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	5	29	5	g	D	D	D	D	D	D	D	D
31521	Cut and sew apparel contractors .....	6	21	2	693	11 079	630	1 109	8 603	22 989	3 764	26 607	D
315212	Women's, girls', and infants' cut and sew apparel contractors .....	6	17	2	682	10 885	621	1 092	8 437	22 641	3 726	26 221	D
31522	Men's and boys' cut and sew apparel manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
3159	Apparel accessories and other apparel manufacturing .....	1	17	4	478	13 619	346	648	6 336	35 304	25 273	60 324	D
31599	Apparel accessories and other apparel manufacturing .....	1	17	4	478	13 619	346	648	6 336	35 304	25 273	60 324	D
316	Leather and allied product manufacturing .....	3	20	6	g	D	D	D	D	D	D	D	D
3162	Footwear manufacturing .....	4	5	3	f	D	D	D	D	D	D	D	D
31621	Footwear manufacturing .....	4	5	3	f	D	D	D	D	D	D	D	D
316213	Men's footwear (except athletic) manufacturing .....	4	2	2	f	D	D	D	D	D	D	D	D
3169	Other leather and allied product manufacturing .....	2	12	2	e	D	D	D	D	D	D	D	D
31699	Other leather and allied product manufacturing .....	2	12	2	e	D	D	D	D	D	D	D	D

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>													
321	Wood product manufacturing . . . . .	2	84	20	1 190	32 728	955	1 856	21 712	75 914	91 140	166 913	D
3212	Veneer, plywood, and engineered wood product manufacturing . . . . .	1	13	7	e	D	D	D	D	D	D	D	D
32121	Veneer, plywood, and engineered wood product manufacturing . . . . .	1	13	7	e	D	D	D	D	D	D	D	D
321214	Truss manufacturing . . . . .	—	10	7	e	D	D	D	D	D	D	D	D
3219	Other wood product manufacturing . . . . .	4	57	10	f	D	D	D	D	D	D	D	D
32192	Wood container and pallet manufacturing . . . . .	—	19	6	e	D	D	D	D	D	D	D	D
321920	Wood container and pallet manufacturing . . . . .	—	19	6	e	D	D	D	D	D	D	D	D
322	Paper manufacturing . . . . .	1	66	45	h	D	D	D	D	D	D	D	D
3222	Converted paper product manufacturing . . . . .	1	65	44	h	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing . . . . .	—	37	25	g	D	D	D	D	D	D	D	D
322211	Corrugated and solid fiber box manufacturing . . . . .	1	27	18	g	D	D	D	D	D	D	D	D
322212	Folding paperboard box manufacturing . . . . .	—	7	4	465	19 891	375	819	15 076	47 267	50 215	94 989	D
32222	Paper bag and coated and treated paper manufacturing . . . . .	2	10	7	779	30 889	662	1 536	23 409	69 054	119 608	188 040	4 626
322222	Coated and laminated paper manufacturing . . . . .	3	5	4	427	19 880	353	816	15 269	45 009	82 278	126 605	D
32223	Stationery product manufacturing . . . . .	—	9	7	f	D	D	D	D	D	D	D	D
322231	Die-cut paper and paperboard office supplies manufacturing . . . . .	—	3	2	e	D	D	D	D	D	D	D	D
322232	Envelope manufacturing . . . . .	—	5	5	f	D	D	D	D	D	D	D	D
32229	Other converted paper product manufacturing . . . . .	3	9	5	e	D	D	D	D	D	D	D	D
322299	All other converted paper product manufacturing . . . . .	3	9	5	e	D	D	D	D	D	D	D	D
323	Printing and related support activities . . . . .	2	483	'106	'8 369	'325 425	'5 729	'11 264	'193 167	'754 445	'430 426	'1 175 575	'38 950
3231	Printing and related support activities . . . . .	2	483	'106	'8 369	'325 425	'5 729	'11 264	'193 167	'754 445	'430 426	'1 175 575	'38 950
32311	Printing . . . . .	2	431	'92	i	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing . . . . .	2	'185	47	'3 794	'160 969	'2 543	'5 019	'95 727	'336 892	'197 346	'533 788	'18 979
323112	Commercial flexographic printing . . . . .	3	23	8	501	19 409	353	723	11 024	48 134	41 476	89 953	6 850
323113	Commercial screen printing . . . . .	1	50	10	702	20 163	570	1 060	12 993	49 709	40 746	84 119	1 634
323114	Quick printing . . . . .	3	92	3	e	D	D	D	D	D	D	D	D
323115	Digital printing . . . . .	2	'16	'8	'428	'20 176	'279	'551	'12 319	'42 977	'10 850	'53 860	D
323116	Manifold business forms printing . . . . .	—	14	7	707	25 207	393	835	12 168	91 673	75 905	165 939	5 657
323118	Blankbook, looseleaf binders, and devices manufacturing . . . . .	—	7	4	392	9 835	302	549	6 294	30 846	18 059	47 609	D
32312	Support activities for printing . . . . .	1	52	14	g	D	D	D	D	D	D	D	D
323121	Tradebinding and related work . . . . .	—	17	6	e	D	D	D	D	D	D	D	D
323122	Prepress services . . . . .	1	35	8	765	35 813	470	917	20 393	87 525	12 574	100 071	1 603
324	Petroleum and coal products manufacturing . . . . .	—	37	10	g	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing . . . . .	—	37	10	g	D	D	D	D	D	D	D	D
32411	Petroleum refineries . . . . .	—	3	3	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries . . . . .	—	3	3	f	D	D	D	D	D	D	D	D
32419	Other petroleum and coal products manufacturing . . . . .	—	16	5	e	D	D	D	D	D	D	D	D
324191	Petroleum lubricating oil and grease manufacturing . . . . .	—	16	5	e	D	D	D	D	D	D	D	D
325	Chemical manufacturing . . . . .	1	191	90	j	D	D	D	D	D	D	D	D
3251	Basic chemical manufacturing . . . . .	1	30	21	2 043	118 236	1 339	2 814	71 752	495 815	480 797	979 786	24 511
32513	Synthetic dye and pigment manufacturing . . . . .	—	6	5	f	D	D	D	D	D	D	D	D
325131	Inorganic dye and pigment manufacturing . . . . .	1	4	4	e	D	D	D	D	D	D	D	D
325132	Synthetic organic dye and pigment manufacturing . . . . .	—	2	1	e	D	D	D	D	D	D	D	D
32518	Other basic inorganic chemical manufacturing . . . . .	4	8	7	400	23 941	284	541	16 614	156 451	130 601	287 552	D
325188	All other basic inorganic chemical manufacturing . . . . .	4	8	7	400	23 941	284	541	16 614	156 451	130 601	287 552	D
32519	Other basic organic chemical manufacturing . . . . .	—	12	8	887	53 443	543	1 188	29 635	181 905	230 561	416 263	9 478
325199	All other basic organic chemical manufacturing . . . . .	—	10	7	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)					
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>													
325	Chemical manufacturing—Con.													
3253	Pesticide, fertilizer, and other agricultural chemical manufacturing .....	—	9	5	g	D	D	D	D	D	D	D	D	
32531	Fertilizer manufacturing .....	—	3	1	f	D	D	D	D	D	D	D	D	
325314	Fertilizer (mixing only) manufacturing .....	—	3	1	f	D	D	D	D	D	D	D	D	
32532	Pesticide and other agricultural chemical manufacturing .....	—	6	4		629	35 707	257	552	8 747	187 345	227 680	415 340	6 616
325320	Pesticide and other agricultural chemical manufacturing .....	—	6	4		629	35 707	257	552	8 747	187 345	227 680	415 340	6 616
3254	Pharmaceutical and medicine manufacturing .....	2	35	18		4 248	217 306	1 995	4 004	77 553	1 516 896	542 266	2 081 843	142 869
32541	Pharmaceutical and medicine manufacturing .....	2	35	18		4 248	217 306	1 995	4 004	77 553	1 516 896	542 266	2 081 843	142 869
325412	Pharmaceutical preparation manufacturing .....	2	19	13		3 234	163 580	1 510	3 128	62 208	1 314 261	437 399	1 775 148	121 611
325413	In-vitro diagnostic substance manufacturing .....	—	7	2	f	D	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing .....	—	34	13	f	D	D	D	D	D	D	D	D	D
32551	Paint and coating manufacturing .....	—	28	10		821	39 349	437	897	15 615	178 599	183 330	364 096	3 234
325510	Paint and coating manufacturing .....	—	28	10		821	39 349	437	897	15 615	178 599	183 330	364 096	3 234
3256	Soap, cleaning compound, and toilet preparation manufacturing .....	—	48	15	g	D	D	D	D	D	D	D	D	D
32561	Soap and cleaning compound manufacturing .....	—	39	12	g	D	D	D	D	D	D	D	D	D
325611	Soap and other detergent manufacturing .....	—	24	7	g	D	D	D	D	D	D	D	D	D
325612	Polish and other sanitation good manufacturing .....	4	15	5		678	27 884	410	884	11 567	118 929	67 829	186 504	7 809
32562	Toilet preparation manufacturing .....	—	9	3	f	D	D	D	D	D	D	D	D	D
325620	Toilet preparation manufacturing .....	—	9	3	f	D	D	D	D	D	D	D	D	D
3259	Other chemical product and preparation manufacturing .....	3	32	15	g	D	D	D	D	D	D	D	D	D
32599	All other chemical product and preparation manufacturing .....	4	27	13	f	D	D	D	D	D	D	D	D	D
325998	All other miscellaneous chemical product and preparation manufacturing .....	5	16	6	f	D	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	1	155	84		9 949	329 396	7 554	15 126	214 725	722 029	790 890	1 528 888	D
3261	Plastics product manufacturing ..	2	124	69	i	D	D	D	D	D	D	D	D	D
32611	Plastics packaging materials and unlaminated film and sheet manufacturing .....	1	17	11		1 548	61 549	1 179	2 481	42 137	140 437	188 266	331 592	8 761
326111	Plastics bag manufacturing ..	—	3	3	e	D	D	D	D	D	D	D	D	D
326112	Plastics packaging film and sheet (including laminated) manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D	D
326113	Unlaminated plastics film and sheet (except packaging) manufacturing .....	3	12	6		760	29 962	625	1 331	21 772	68 905	95 589	164 062	5 737
32612	Plastics pipe, pipe fitting, and unlaminated profile shape manufacturing .....	—	7	5	e	D	D	D	D	D	D	D	D	958
32616	Plastics bottle manufacturing ..	—	7	5		610	22 043	531	1 017	17 051	61 546	54 797	115 316	7 173
326160	Plastics bottle manufacturing .....	—	7	5		610	22 043	531	1 017	17 051	61 546	54 797	115 316	7 173
32619	Other plastics product manufacturing .....	2	81	41	h	D	D	D	D	D	D	D	D	D
326191	Plastics plumbing fixture manufacturing .....	1	13	4		279	8 714	179	368	4 509	16 432	7 230	23 601	534
326199	All other plastics product manufacturing .....	2	68	37	h	D	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing .....	—	31	15	g	D	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	—	11	4	e	D	D	D	D	D	D	D	D	D
326212	Tire retreading .....	—	7	3		282	8 497	152	317	3 785	18 317	24 749	43 159	D
32629	Other rubber product manufacturing .....	—	18	10	g	D	D	D	D	D	D	D	D	D
326291	Rubber product manufacturing for mechanical use .....	—	4	1	f	D	D	D	D	D	D	D	D	D
326299	All other rubber product manufacturing .....	—	14	9	f	D	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
327	Nonmetallic mineral product manufacturing .....	2	163	54	4 113	156 684	3 144	5 960	108 779	419 834	359 796	789 455	34 466
3272	Glass and glass product manufacturing .....	3	15	5	f	D	D	D	D	D	D	D	D
32721	Glass and glass product manufacturing .....	3	15	5	f	D	D	D	D	D	D	D	D
327212	Other pressed and blown glass and glassware manufacturing .....	9	2	1	f	D	D	D	D	D	D	D	D
3273	Cement and concrete product manufacturing .....	1	118	40	h	D	D	D	D	D	D	D	D
32732	Ready-mix concrete manufacturing .....	2	74	28	g	D	D	D	D	D	D	D	D
327320	Ready-mix concrete manufacturing .....	2	74	28	g	D	D	D	D	D	D	D	D
32733	Concrete pipe, brick, and block manufacturing .....	—	10	5	391	17 731	215	486	7 267	36 300	27 001	63 675	2 400
327332	Concrete pipe manufacturing .....	—	6	4	264	12 233	152	345	5 183	21 138	14 948	36 754	1 349
32739	Other concrete product manufacturing .....	2	33	6	e	D	D	D	D	D	D	D	D
327390	Other concrete product manufacturing .....	2	33	6	e	D	D	D	D	D	D	D	D
3279	Other nonmetallic mineral product manufacturing .....	1	21	5	e	D	D	D	D	D	D	D	5 220
32799	All other nonmetallic mineral product manufacturing .....	2	20	4	e	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	1	66	39	9 812	433 651	7 764	15 846	320 116	1 121 516	1 406 286	2 537 075	67 843
3311	Iron and steel mills and ferroalloy manufacturing .....	—	5	5	h	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing .....	—	5	5	h	D	D	D	D	D	D	D	D
331111	Iron and steel mills .....	—	5	5	h	D	D	D	D	D	D	D	D
3312	Steel product manufacturing from purchased steel .....	1	12	6	f	D	D	D	D	D	D	D	D
33122	Rolling and drawing of purchased steel .....	—	7	2	e	D	D	D	D	D	D	D	D
3313	Alumina and aluminum production and processing .....	—	6	3	e	D	D	D	D	D	D	D	D
33131	Alumina and aluminum production and processing ...	—	6	3	e	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	—	13	6	3 227	147 188	2 549	5 162	104 800	222 767	520 325	740 297	D
33141	Nonferrous metal (except aluminum) smelting and refining .....	—	4	2	f	D	D	D	D	D	D	D	D
331419	Primary smelting and refining of nonferrous metal (except copper and aluminum) .....	—	4	2	f	D	D	D	D	D	D	D	D
33142	Copper rolling, drawing, extruding, and alloying .....	—	2	2	h	D	D	D	D	D	D	D	D
331421	Copper rolling, drawing, and extruding .....	—	2	2	h	D	D	D	D	D	D	D	D
3315	Foundries .....	5	30	19	2 872	111 977	2 257	5 060	83 803	309 788	182 417	493 721	D
33151	Ferrous metal foundries .....	1	13	7	g	D	D	D	D	D	D	D	D
331513	Steel foundries (except investment) .....	—	6	3	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries .....	7	17	12	g	D	D	D	D	D	D	D	11 737
331521	Aluminum die-casting foundries .....	2	6	4	361	11 643	279	606	7 622	30 433	14 741	45 381	D
331524	Aluminum foundries (except die-casting) .....	9	5	4	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	564	156	j	D	D	D	D	D	D	D	D
3321	Forging and stamping .....	1	35	14	990	36 938	696	1 280	23 584	62 976	63 385	129 738	5 712
33211	Forging and stamping .....	1	35	14	990	36 938	696	1 280	23 584	62 976	63 385	129 738	5 712
332116	Metal stamping .....	—	21	9	653	25 039	425	688	15 069	49 228	35 870	85 369	4 226
3322	Cutlery and handtool manufacturing .....	2	19	7	e	D	D	D	D	D	D	D	D
33221	Cutlery and handtool manufacturing .....	2	19	7	e	D	D	D	D	D	D	D	D
332212	Hand and edge tool manufacturing .....	3	16	5	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
332	Fabricated metal product manufacturing—Con.												
3323	Architectural and structural metals manufacturing .....	2	95	30	h	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing .....	1	46	23	h	D	D	D	D	D	D	D	D
332311	Prefabricated metal building and component manufacturing .....	7	5	3	267	10 347	153	301	4 454	67 203	31 999	101 383	D
332312	Fabricated structural metal manufacturing .....	—	35	19	h	D	D	D	D	D	D	D	D
33232	Ornamental and architectural metal products manufacturing .....	2	49	7	f	D	D	D	D	D	D	D	D
332322	Sheet metal work manufacturing .....	1	26	4	e	D	D	D	D	D	D	D	D
3324	Boiler, tank, and shipping container manufacturing .....	—	12	5	373	15 989	297	610	11 590	66 544	117 841	185 373	2 008
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	7	4	e	D	D	D	D	D	D	D	D
3326	Spring and wire product manufacturing .....	—	24	7	f	D	D	D	D	D	D	D	D
33261	Spring and wire product manufacturing .....	—	24	7	f	D	D	D	D	D	D	D	D
332618	Other fabricated wire product manufacturing .....	—	17	6	e	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	236	47	h	D	D	D	D	D	D	D	D
33271	Machine shops .....	2	191	28	g	D	D	D	D	D	D	D	D
332710	Machine shops .....	2	191	28	g	D	D	D	D	D	D	D	D
33272	Turned product and screw, nut, and bolt manufacturing .....	1	45	19	1 399	45 987	1 048	1 959	32 902	99 372	58 051	156 740	3 975
332721	Precision turned product manufacturing .....	—	34	13	1 110	34 737	834	1 516	25 698	70 750	42 748	112 688	3 066
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	4	11	6	289	11 250	214	443	7 204	28 622	15 303	44 052	909
3328	Coating, engraving, heat treating, and allied activities .....	—	73	21	g	D	D	D	D	D	D	D	11 115
33281	Coating, engraving, heat treating, and allied activities ..	—	73	21	g	D	D	D	D	D	D	D	11 115
332812	Metal coating, engraving (except jewelry and silverware), and allied services to manufacturers ..	—	31	10	f	D	D	D	D	D	D	D	5 822
332813	Electroplating, plating, polishing, anodizing, and coloring .....	2	37	8	539	15 312	435	807	9 952	35 048	13 163	46 863	4 519
3329	Other fabricated metal product manufacturing .....	—	63	24	h	D	D	D	D	D	D	D	D
33291	Metal valve manufacturing ....	—	14	10	1 813	63 942	1 424	2 872	42 521	181 756	125 485	309 131	6 777
332911	Industrial valve manufacturing .....	—	7	5	1 397	50 192	1 126	2 293	35 817	154 805	96 434	251 535	4 444
332912	Fluid power valve and hose fitting manufacturing .....	—	4	2	e	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	—	49	14	h	D	D	D	D	D	D	D	D
332992	Small arms ammunition manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
332999	All other miscellaneous fabricated metal product manufacturing .....	1	26	6	f	D	D	D	D	D	D	D	6 900
333	Machinery manufacturing .....	—	266	110	j	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	2	22	9	f	D	D	D	D	D	D	D	D
33313	Mining and oil and gas field machinery manufacturing ....	2	8	6	e	D	D	D	D	D	D	D	D
3332	Industrial machinery manufacturing .....	—	35	19	1 491	65 448	826	1 251	29 518	239 255	101 492	344 152	2 867
33329	Other industrial machinery manufacturing .....	—	32	18	1 453	64 374	797	1 193	28 941	236 288	100 586	340 272	2 856
333293	Printing machinery and equipment manufacturing ..	—	5	5	e	D	D	D	D	D	D	D	D
333298	All other industrial machinery manufacturing .....	—	16	7	704	30 477	369	622	15 049	160 613	63 665	232 800	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
333	Machinery manufacturing—Con.												
3333	Commercial and service industry machinery manufacturing .....	1	29	13	2 084	88 052	1 217	2 313	37 364	222 069	171 266	400 603	24 935
33331	Commercial and service industry machinery manufacturing .....	1	29	13	2 084	88 052	1 217	2 313	37 364	222 069	171 266	400 603	24 935
333311	Automatic vending machine manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	2	19	9	1 009	47 484	456	871	14 370	133 725	100 618	235 637	D
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	—	15	11	5 813	199 117	4 626	8 331	139 702	529 265	480 204	1 028 424	10 717
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	—	15	11	5 813	199 117	4 626	8 331	139 702	529 265	480 204	1 028 424	10 717
333414	Heating equipment (except warm air furnaces) manufacturing .....	—	4	2	e	D	D	D	D	D	D	D	D
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	—	9	7	i	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	1	87	28	h	D	D	D	D	D	D	D	D
33351	Metalworking machinery manufacturing .....	1	87	28	h	D	D	D	D	D	D	D	D
333511	Industrial mold manufacturing .....	—	25	10	607	27 332	446	903	18 261	49 617	14 998	64 762	D
333514	Special die and tool, die set, jig, and fixture manufacturing .....	—	40	9	956	42 328	711	1 745	27 122	86 010	36 545	122 928	D
333515	Cutting tool and machine tool accessory manufacturing...	2	12	4	g	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	12	6	594	18 302	495	982	12 261	55 438	51 035	107 312	906
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	12	6	594	18 302	495	982	12 261	55 438	51 035	107 312	906
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	—	6	4	530	15 393	449	882	10 458	49 576	43 935	94 137	D
3339	Other general purpose machinery manufacturing .....	—	66	24	3 503	150 894	1 857	3 418	62 072	360 089	209 813	572 420	7 750
33391	Pump and compressor manufacturing .....	2	9	4	e	D	D	D	D	D	D	D	D
33392	Material handling equipment manufacturing .....	—	22	8	g	D	D	D	D	D	D	D	D
333922	Conveyor and conveying equipment manufacturing ..	—	12	5	502	19 675	301	616	8 758	53 061	33 668	86 638	D
333924	Industrial truck, tractor, trailer, and stacker machinery manufacturing ..	—	8	3	f	D	D	D	D	D	D	D	D
33399	All other general purpose machinery manufacturing ....	—	35	12	1 977	84 662	1 088	1 870	37 656	203 767	111 365	317 552	D
333993	Packaging machinery manufacturing .....	—	9	4	e	D	D	D	D	D	D	D	D
333994	Industrial process furnace and oven manufacturing ...	—	7	5	641	23 852	372	799	11 388	43 551	19 609	64 154	D
333999	All other miscellaneous general purpose machinery manufacturing .....	—	15	3	872	38 247	563	789	19 828	99 191	57 407	161 235	D
334	Computer and electronic product manufacturing .....	1	85	35	3 812	179 024	2 273	4 361	78 461	316 470	233 552	548 953	22 758
3341	Computer and peripheral equipment manufacturing .....	8	12	2	e	D	D	D	D	D	D	D	500
33411	Computer and peripheral equipment manufacturing ....	8	12	2	e	D	D	D	D	D	D	D	500
334119	Other computer peripheral equipment manufacturing ..	6	5	2	e	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	—	9	5	e	D	D	D	D	D	D	D	D
33429	Other communications equipment manufacturing ....	—	7	4	e	D	D	D	D	D	D	D	D
334290	Other communications equipment manufacturing ..	—	7	4	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>													
334	Computer and electronic product manufacturing—Con.												
3344	Semiconductor and other electronic component manufacturing .....	1	26	14	g	D	D	D	D	D	D	D	D
33441	Semiconductor and other electronic component manufacturing .....	1	26	14	g	D	D	D	D	D	D	D	D
334413	Semiconductor and related device manufacturing .....	1	5	2	f	D	D	D	D	D	D	D	D
334418	Printed circuit assembly (electronic assembly) manufacturing .....	3	8	6	355	12 144	230	459	6 050	30 094	29 406	59 273	824
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	1	30	12	1 256	74 498	634	1 199	25 942	140 519	87 845	226 751	13 438
33451	Navigational, measuring, electromedical, and control instruments manufacturing .....	1	30	12	1 256	74 498	634	1 199	25 942	140 519	87 845	226 751	13 438
334511	Search, detection, navigation, guidance, aeronautical, and nautical system and instrument manufacturing .....	—	3	1	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	—	60	33	4 162	161 388	2 893	5 751	95 381	359 835	298 205	672 588	13 912
3351	Electric lighting equipment manufacturing .....	—	9	8	f	D	D	D	D	D	D	D	D
33511	Electric lamp bulb and part manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
335110	Electric lamp bulb and part manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33512	Lighting fixture manufacturing ..	1	8	7	e	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing.	—	2	1	e	D	D	D	D	D	D	D	D
335221	Household cooking appliance manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	—	30	16	2 264	87 988	1 464	2 906	45 146	149 471	168 637	317 731	9 268
33531	Electrical equipment manufacturing .....	—	30	16	2 264	87 988	1 464	2 906	45 146	149 471	168 637	317 731	9 268
335311	Power, distribution, and specialty transformer manufacturing .....	—	4	4	f	D	D	D	D	D	D	D	D
335312	Motor and generator manufacturing .....	—	6	4	f	D	D	D	D	D	D	D	3 609
335313	Switchgear and switchboard apparatus manufacturing ..	—	9	4	812	31 682	496	1 019	16 939	66 809	39 380	105 209	D
3359	Other electrical equipment and component manufacturing .....	2	19	8	f	D	D	D	D	D	D	D	2 989
33593	Wiring device manufacturing...	2	7	4	712	26 399	517	1 033	15 977	82 033	39 421	121 462	D
335931	Current-carrying wiring device manufacturing .....	7	4	2	e	D	D	D	D	D	D	D	D
335932	Noncurrent-carrying wiring device manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
33599	All other electrical equipment and component manufacturing .....	—	10	4	e	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	—	104	42	34 003	2 409 258	26 174	46 782	1 760 446	4 289 005	15 884 991	19 829 479	199 109
3361	Motor vehicle manufacturing .....	—	8	5	j	D	D	D	D	D	D	D	78 111
33611	Automobile and light duty motor vehicle manufacturing .....	—	8	5	j	D	D	D	D	D	D	D	78 111
336112	Light truck and utility vehicle manufacturing .....	—	5	4	j	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	3	18	3	f	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	3	18	3	f	D	D	D	D	D	D	D	D
336212	Truck trailer manufacturing ..	—	3	1	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)			
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)		
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>														
336	Transportation equipment manufacturing—Con.														
3363	Motor vehicle parts manufacturing .....	—	45	19	h	D	D	D	D	D	D	D			
33631	Motor vehicle gasoline engine and engine parts manufacturing .....	2	8	1	e	D	D	D	D	D	D	D			
336311	Carburetor, piston, piston ring, and valve manufacturing .....	—	2	1	e	D	D	D	D	D	D	D			
33632	Motor vehicle electrical and electronic equipment manufacturing .....	—	6	1	e	D	D	D	D	D	D	897			
336321	Vehicular lighting equipment manufacturing .....	—	2	1	e	D	D	D	D	D	D	D			
33634	Motor vehicle brake system manufacturing .....	—	2	2	e	D	D	D	D	D	D	D			
336340	Motor vehicle brake system manufacturing .....	—	2	2	e	D	D	D	D	D	D	D			
33636	Motor vehicle seating and interior trim manufacturing .....	—	5	5	1	755	94	528	68	179	546	638	294		
336360	Motor vehicle seating and interior trim manufacturing .....	—	5	5	1	755	94	528	68	179	546	638	294		
33637	Motor vehicle metal stamping .....	2	9	5	388	17	106	320	687	11	29	998	25	965	
336370	Motor vehicle metal stamping .....	2	9	5	388	17	106	320	687	11	29	998	25	965	
33639	Other motor vehicle parts manufacturing .....	1	10	4	989	37	201	853	1	672	30	95	504	120	240
336399	All other motor vehicle parts manufacturing .....	1	10	4	989	37	201	853	1	672	30	95	504	120	240
3364	Aerospace product and parts manufacturing .....	—	18	12	j	D	D	D	D	D	D	D	D		
33641	Aerospace product and parts manufacturing .....	—	18	12	j	D	D	D	D	D	D	D	D		
336411	Aircraft manufacturing .....	—	4	2	j	D	D	D	D	D	D	D	D		
336413	Other aircraft parts and auxiliary equipment manufacturing .....	1	13	10	f	D	D	D	D	D	D	D	D		
337	Furniture and related product manufacturing .....	3	162	45	h	D	D	D	D	D	D	D	D		
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	4	116	23	h	D	D	D	D	D	D	D	D		
33711	Wood kitchen cabinet and countertop manufacturing .....	1	76	10	f	D	D	D	D	D	D	D	D		
337110	Wood kitchen cabinet and countertop manufacturing .....	1	76	10	f	D	D	D	D	D	D	D	D		
33712	Household and institutional furniture manufacturing .....	5	40	13	g	D	D	D	D	D	D	D	D		
337122	Nonupholstered wood household furniture manufacturing .....	9	21	4	f	D	D	D	D	D	D	D	D		
337124	Metal household furniture manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D		
337127	Institutional furniture manufacturing .....	3	8	6	388	13	000	273	585	6	24	274	18	732	
3372	Office furniture (including fixtures) manufacturing .....	2	39	20	1	564	52	403	1	128	2	262	30	208	
33721	Office furniture (including fixtures) manufacturing .....	2	39	20	1	564	52	403	1	128	2	262	30	208	
337211	Wood office furniture manufacturing .....	1	5	4	e	D	D	D	D	D	D	D	D		
337215	Showcase, partition, shelving, and locker manufacturing .....	3	19	9	981	29	268	736	1	449	17	61	257	54	791
339	Miscellaneous manufacturing .....	3	329	58	i	D	D	D	D	D	D	D	D		
3391	Medical equipment and supplies manufacturing .....	2	146	21	h	D	D	D	D	D	D	D	D		
33911	Medical equipment and supplies manufacturing .....	2	146	21	h	D	D	D	D	D	D	D	D		
339112	Surgical and medical instrument manufacturing .....	3	18	7	g	D	D	D	D	D	D	D	D		
339113	Surgical appliance and supplies manufacturing .....	1	15	2	403	16	084	205	415	5	93	991	39	783	
339116	Dental laboratories .....	3	95	7	582	16	938	439	805	11	30	920	5	939	
3399	Other miscellaneous manufacturing .....	3	183	37	h	D	D	D	D	D	D	D	D		
33992	Sporting and athletic goods manufacturing .....	5	18	7	g	D	D	D	D	D	D	D	D		
339920	Sporting and athletic goods manufacturing .....	5	18	7	g	D	D	D	D	D	D	D	D		
33995	Sign manufacturing .....	1	69	14	g	D	D	D	D	D	D	D	D		
339950	Sign manufacturing .....	1	69	14	g	D	D	D	D	D	D	D	D		

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
339	Miscellaneous manufacturing—Con.												
3399	Other miscellaneous manufacturing—Con.												
33999	All other miscellaneous manufacturing .....	3	60	13	g	D	D	D	D	D	D	D	D
339999	All other miscellaneous manufacturing .....	4	44	8	807	23 113	563	1 027	12 804	46 128	29 868	75 380	1 316
	<b>Farmington, MO Micropolitan Statistical Area</b>												
31-33	Manufacturing .....	6	57	18	2 466	73 864	1 951	3 730	47 749	168 060	128 846	300 684	37 173
326	Plastics and rubber products manufacturing .....	—	4	3	543	14 078	455	814	9 099	26 599	13 777	41 141	D
3261	Plastics product manufacturing ..	—	3	2	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	8	9	3	626	20 371	498	1 006	14 896	40 915	27 321	77 092	3 032
3272	Glass and glass product manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
32721	Glass and glass product manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
327212	Other pressed and blown glass and glassware manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	2	2	2	e	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33351	Metalworking machinery manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
333515	Cutting tool and machine tool accessory manufacturing...	—	1	1	e	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	9	4	2	f	D	D	D	D	D	D	D	D
3399	Other miscellaneous manufacturing .....	9	3	2	f	D	D	D	D	D	D	D	D
33992	Sporting and athletic goods manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
339920	Sporting and athletic goods manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
	<b>St. Louis, MO-IL Metropolitan Statistical Area</b>												
31-33	Manufacturing .....	—	3 161	1 030	149 877	6 992 780	107 793	207 627	4 507 549	19 758 671	31 315 939	50 860 634	1 090 140
311	Food manufacturing .....	1	224	79	7 912	263 767	5 484	11 231	164 590	1 078 543	1 223 666	2 297 677	41 236
3111	Animal food manufacturing .....	1	11	4	e	D	D	D	D	D	D	D	2 443
31111	Animal food manufacturing ....	1	11	4	e	D	D	D	D	D	D	D	2 443
3112	Grain and oilseed milling .....	—	9	6	e	D	D	D	D	D	D	D	3 666
31121	Flour milling and malt manufacturing .....	—	5	4	274	12 095	217	505	8 991	143 907	283 140	427 855	2 638
311211	Flour milling .....	—	5	4	274	12 095	217	505	8 991	143 907	283 140	427 855	2 638
3113	Sugar and confectionery product manufacturing .....	—	14	7	900	28 952	715	1 302	20 655	79 821	66 338	146 853	6 524
31134	Nonchocolate confectionery manufacturing .....	—	6	5	f	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	—	6	5	f	D	D	D	D	D	D	D	D
3114	Fruit and vegetable preserving and specialty food manufacturing .....	5	18	8	540	14 425	483	993	11 836	44 843	35 105	79 907	1 755
31141	Frozen food manufacturing ....	2	11	6	e	D	D	D	D	D	D	D	D
311412	Frozen specialty food manufacturing .....	2	11	6	e	D	D	D	D	D	D	D	D
3115	Dairy product manufacturing .....	—	13	9	1 024	41 264	737	1 620	27 205	88 998	304 586	394 454	5 909
31151	Dairy product (except frozen) manufacturing .....	—	9	7	f	D	D	D	D	D	D	D	D
311511	Fluid milk manufacturing ....	—	5	4	516	19 980	361	850	12 505	43 713	128 219	171 770	4 019

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>St. Louis, MO-IL Metropolitan Statistical Area—Con.</b>												
311	Food manufacturing—Con.												
3116	Animal slaughtering and processing .....	1	36	10	774	23 114	626	1 225	16 720	79 211	89 873	168 428	4 576
31161	Animal slaughtering and processing .....	1	36	10	774	23 114	626	1 225	16 720	79 211	89 873	168 428	4 576
311612	Meat processed from carcasses .....	—	17	6	535	16 512	433	788	11 240	65 363	69 543	134 192	D
3118	Bakeries and tortilla manufacturing .....	—	93	24	3 147	97 555	1 813	3 812	54 377	318 534	180 564	492 338	8 450
31181	Bread and bakery product manufacturing .....	1	86	20	2 596	73 401	1 423	2 987	39 070	242 938	79 698	319 807	5 740
311811	Retail bakeries .....	5	54	8	f	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	—	29	10	1 819	58 957	1 009	2 268	30 589	207 677	59 722	267 278	4 585
31182	Cookie, cracker, and pasta manufacturing .....	—	7	4	551	24 154	390	825	15 307	75 596	100 866	172 531	2 710
3119	Other food manufacturing .....	4	30	11	893	31 174	698	1 343	19 137	251 134	134 628	382 673	7 913
31199	All other food manufacturing ...	1	16	5	348	8 921	297	494	6 613	91 190	44 422	135 574	1 937
312	Beverage and tobacco product manufacturing .....	—	23	11	2 984	140 999	2 377	4 645	101 013	1 010 171	860 812	1 866 928	D
3121	Beverage manufacturing .....	—	23	11	2 984	140 999	2 377	4 645	101 013	1 010 171	860 812	1 866 928	D
31211	Soft drink and ice manufacturing .....	—	13	8	g	D	D	D	D	D	D	D	D
312111	Soft drink manufacturing ...	—	8	5	g	D	D	D	D	D	D	D	D
31212	Breweries .....	—	3	2	g	D	D	D	D	D	D	D	D
312120	Breweries .....	—	3	2	g	D	D	D	D	D	D	D	D
314	Textile product mills .....	2	69	11	f	D	D	D	D	D	D	D	D
3141	Textile furnishings mills .....	2	26	2	e	D	D	D	D	D	D	D	D
31412	Curtain and linen mills .....	2	26	2	e	D	D	D	D	D	D	D	D
3149	Other textile product mills .....	2	43	9	f	D	D	D	D	D	D	D	D
31499	All other textile product mills ...	2	24	5	e	D	D	D	D	D	D	D	D
314999	All other miscellaneous textile product mills .....	2	24	5	e	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	3	46	9	g	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	5	29	5	g	D	D	D	D	D	D	D	D
31521	Cut and sew apparel contractors .....	6	21	2	693	11 079	630	1 109	8 603	22 989	3 764	26 607	D
315212	Women's, girls', and infants' cut and sew apparel contractors .....	6	17	2	682	10 885	621	1 092	8 437	22 641	3 726	26 221	D
31522	Men's and boys' cut and sew apparel manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
3159	Apparel accessories and other apparel manufacturing .....	1	17	4	478	13 619	346	648	6 336	35 304	25 273	60 324	D
31599	Apparel accessories and other apparel manufacturing .....	1	17	4	478	13 619	346	648	6 336	35 304	25 273	60 324	D
316	Leather and allied product manufacturing .....	3	18	6	g	D	D	D	D	D	D	D	D
3162	Footwear manufacturing .....	4	5	3	f	D	D	D	D	D	D	D	D
31621	Footwear manufacturing .....	4	5	3	f	D	D	D	D	D	D	D	D
316213	Men's footwear (except athletic) manufacturing .....	4	2	2	f	D	D	D	D	D	D	D	D
3169	Other leather and allied product manufacturing .....	2	10	2	286	5 658	237	512	3 730	7 888	3 617	11 509	D
31699	Other leather and allied product manufacturing .....	2	10	2	286	5 658	237	512	3 730	7 888	3 617	11 509	D
321	Wood product manufacturing .....	2	80	20	1 178	32 375	945	1 835	21 464	75 299	90 141	165 299	D
3212	Veneer, plywood, and engineered wood product manufacturing .....	1	12	7	442	13 582	322	661	7 655	28 766	29 522	58 243	D
32121	Veneer, plywood, and engineered wood product manufacturing .....	1	12	7	442	13 582	322	661	7 655	28 766	29 522	58 243	D
321214	Truss manufacturing .....	—	9	7	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>													
<b>St. Louis, MO-IL Metropolitan Statistical Area—Con.</b>													
321	Wood product manufacturing—Con.												
3219	Other wood product manufacturing .....	4	55	10	585	14 217	490	924	10 452	28 508	30 186	58 540	D
32192	Wood container and pallet manufacturing .....	—	17	6	281	6 323	242	471	4 841	12 556	10 555	22 909	D
321920	Wood container and pallet manufacturing .....	—	17	6	281	6 323	242	471	4 841	12 556	10 555	22 909	D
322	Paper manufacturing .....	1	65	45	4 352	164 431	3 476	7 418	114 635	565 668	617 044	1 186 268	29 105
3222	Converted paper product manufacturing .....	1	64	44	h	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	—	36	25	2 212	85 975	1 708	3 652	57 055	203 331	346 643	547 775	21 011
322211	Corrugated and solid fiber box manufacturing .....	1	26	18	1 623	61 958	1 238	2 643	39 408	149 456	288 757	438 515	D
322212	Folding paperboard box manufacturing .....	—	7	4	465	19 891	375	819	15 076	47 267	50 215	94 989	D
32222	Paper bag and coated and treated paper manufacturing ..	2	10	7	779	30 889	662	1 536	23 409	69 054	119 608	188 040	4 626
322222	Coated and laminated paper manufacturing .....	3	5	4	427	19 880	353	816	15 269	45 009	82 278	126 605	D
32223	Stationery product manufacturing .....	—	9	7	f	D	D	D	D	D	D	D	D
322231	Die-cut paper and paperboard office supplies manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
322232	Envelope manufacturing .....	—	5	5	f	D	D	D	D	D	D	D	D
32229	Other converted paper product manufacturing .....	3	9	5	e	D	D	D	D	D	D	D	D
322299	All other converted paper product manufacturing .....	3	9	5	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	479	105	8 314	324 514	5 680	11 178	192 435	752 039	429 724	1 172 463	38 930
3231	Printing and related support activities .....	2	479	105	8 314	324 514	5 680	11 178	192 435	752 039	429 724	1 172 463	38 930
32311	Printing .....	2	428	92	7 186	277 986	4 899	9 573	164 099	643 450	409 288	1 043 366	36 649
323110	Commercial lithographic printing .....	2	185	47	3 794	160 969	2 543	5 019	95 727	336 892	197 346	533 788	18 979
323112	Commercial flexographic printing .....	3	23	8	501	19 409	353	723	11 024	48 134	41 476	89 953	6 850
323113	Commercial screen printing ..	1	50	10	702	20 163	570	1 060	12 993	49 709	40 746	84 119	1 634
323114	Quick printing .....	3	90	3	387	11 785	272	497	7 708	23 894	10 921	34 816	813
323115	Digital printing .....	2	16	8	428	20 176	279	551	12 319	42 977	10 850	53 860	D
323116	Manifold business forms printing .....	—	14	7	707	25 207	393	835	12 168	91 673	75 905	165 939	5 657
323118	Blankbook, looseleaf binders, and devices manufacturing ..	—	7	4	392	9 835	302	549	6 294	30 846	18 059	47 609	D
32312	Support activities for printing ..	1	51	13	1 128	46 528	781	1 605	28 336	108 589	20 436	129 097	2 281
323121	Tradebinding and related work .....	—	16	5	363	10 715	311	688	7 943	21 064	7 862	29 026	678
323122	Prepress services .....	1	35	8	765	35 813	470	917	20 393	87 525	12 574	100 071	1 603
324	Petroleum and coal products manufacturing .....	—	36	9	g	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	—	36	9	g	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	—	3	3	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	—	3	3	f	D	D	D	D	D	D	D	D
32419	Other petroleum and coal products manufacturing .....	—	16	5	e	D	D	D	D	D	D	D	D
324191	Petroleum lubricating oil and grease manufacturing .....	—	16	5	e	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	1	188	90	11 963	591 524	6 880	14 301	281 053	4 167 494	2 620 159	6 836 620	230 774
3251	Basic chemical manufacturing ...	1	30	21	2 043	118 236	1 339	2 814	71 752	495 815	480 797	979 786	24 511
32513	Synthetic dye and pigment manufacturing .....	—	6	5	f	D	D	D	D	D	D	D	D
325131	Inorganic dye and pigment manufacturing .....	1	4	4	e	D	D	D	D	D	D	D	D
325132	Synthetic organic dye and pigment manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
32518	Other basic inorganic chemical manufacturing .....	4	8	7	400	23 941	284	541	16 614	156 451	130 601	287 552	D
325188	All other basic inorganic chemical manufacturing .....	4	8	7	400	23 941	284	541	16 614	156 451	130 601	287 552	D
32519	Other basic organic chemical manufacturing .....	—	12	8	887	53 443	543	1 188	29 635	181 905	230 561	416 263	9 478
325199	All other basic organic chemical manufacturing .....	—	10	7	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>St. Louis, MO-IL Metropolitan Statistical Area—Con.</b>												
325	Chemical manufacturing—Con.												
3253	Pesticide, fertilizer, and other agricultural chemical manufacturing .....	-	9	5	g	D	D	D	D	D	D	D	D
32531	Fertilizer manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
325314	Fertilizer (mixing only) manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
32532	Pesticide and other agricultural chemical manufacturing .....	-	6	4	629	35 707	257	552	8 747	187 345	227 680	415 340	6 616
325320	Pesticide and other agricultural chemical manufacturing .....	-	6	4	629	35 707	257	552	8 747	187 345	227 680	415 340	6 616
3254	Pharmaceutical and medicine manufacturing .....	2	35	18	4 248	217 306	1 995	4 004	77 553	1 516 896	542 266	2 081 843	142 869
32541	Pharmaceutical and medicine manufacturing .....	2	35	18	4 248	217 306	1 995	4 004	77 553	1 516 896	542 266	2 081 843	142 869
325412	Pharmaceutical preparation manufacturing .....	2	19	13	3 234	163 580	1 510	3 128	62 208	1 314 261	437 399	1 775 148	121 611
325413	In-vitro diagnostic substance manufacturing .....	-	7	2	f	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing .....	-	33	13	f	D	D	D	D	D	D	D	D
32551	Paint and coating manufacturing .....	-	28	10	821	39 349	437	897	15 615	178 599	183 330	364 096	3 234
325510	Paint and coating manufacturing .....	-	28	10	821	39 349	437	897	15 615	178 599	183 330	364 096	3 234
3256	Soap, cleaning compound, and toilet preparation manufacturing .....	-	47	15	g	D	D	D	D	D	D	D	D
32561	Soap and cleaning compound manufacturing .....	-	38	12	1 916	95 186	1 304	2 771	58 595	1 488 979	776 302	2 288 990	38 746
325611	Soap and other detergent manufacturing .....	-	23	7	1 238	67 302	894	1 887	47 028	1 370 050	708 473	2 102 486	30 937
325612	Polish and other sanitation good manufacturing .....	4	15	5	678	27 884	410	884	11 567	118 929	67 829	186 504	7 809
32562	Toilet preparation manufacturing .....	-	9	3	f	D	D	D	D	D	D	D	D
325620	Toilet preparation manufacturing .....	-	9	3	f	D	D	D	D	D	D	D	D
3259	Other chemical product and preparation manufacturing .....	3	31	15	g	D	D	D	D	D	D	D	8 215
32599	All other chemical product and preparation manufacturing .....	4	26	13	930	38 364	585	1 109	20 814	142 627	135 722	278 188	7 584
325998	All other miscellaneous chemical product and preparation manufacturing .....	5	16	6	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	1	151	81	9 406	315 318	7 099	14 312	205 626	695 430	777 113	1 487 747	71 182
3261	Plastics product manufacturing ..	2	121	67	7 313	245 880	5 605	11 297	159 908	557 913	612 861	1 186 612	52 414
32611	Plastics packaging materials and unaminated film and sheet manufacturing .....	1	17	11	1 548	61 549	1 179	2 481	42 137	140 437	188 266	331 592	8 761
326111	Plastics bag manufacturing ..	-	3	3	e	D	D	D	D	D	D	D	D
326112	Plastics packaging film and sheet (including laminated) manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
326113	Unaminated plastics film and sheet (except packaging) manufacturing .....	3	12	6	760	29 962	625	1 331	21 772	68 905	95 589	164 062	5 737
32612	Plastics pipe, pipe fitting, and unaminated profile shape manufacturing .....	-	7	5	e	D	D	D	D	D	D	D	958
32616	Plastics bottle manufacturing ..	-	7	5	610	22 043	531	1 017	17 051	61 546	54 797	115 316	7 173
326160	Plastics bottle manufacturing ..	-	7	5	610	22 043	531	1 017	17 051	61 546	54 797	115 316	7 173
32619	Other plastics product manufacturing .....	3	78	39	4 371	134 893	3 338	6 655	82 855	308 024	247 459	570 148	31 111
326191	Plastics plumbing fixture manufacturing .....	1	13	4	279	8 714	179	368	4 509	16 432	7 230	23 601	534
326199	All other plastics product manufacturing .....	3	65	35	4 092	126 179	3 159	6 287	78 346	291 592	240 229	546 547	30 577
3262	Rubber product manufacturing ..	-	30	14	2 093	69 438	1 494	3 015	45 718	137 517	164 252	301 135	18 768
32621	Tire manufacturing .....	-	11	4	e	D	D	D	D	D	D	D	D
326212	Tire retreading .....	-	7	3	282	8 497	152	317	3 785	18 317	24 749	43 159	D
32629	Other rubber product manufacturing .....	-	17	9	g	D	D	D	D	D	D	D	D
326291	Rubber product manufacturing for mechanical use .....	-	4	1	f	D	D	D	D	D	D	D	D
326299	All other rubber product manufacturing .....	-	13	8	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>St. Louis, MO-IL Metropolitan Statistical Area—Con.</b>												
327	Nonmetallic mineral product manufacturing .....	1	154	51	3 487	136 313	2 646	4 954	93 883	378 919	332 475	712 363	31 434
3272	Glass and glass product manufacturing .....	—	14	4	436	19 088	345	738	14 012	69 034	48 912	118 125	1 576
32721	Glass and glass product manufacturing .....	—	14	4	436	19 088	345	738	14 012	69 034	48 912	118 125	1 576
3273	Cement and concrete product manufacturing .....	1	112	39	2 480	95 137	1 924	3 467	67 657	263 405	225 880	489 515	24 418
32732	Ready-mix concrete manufacturing .....	2	72	28	1 547	57 945	1 299	2 257	46 005	132 168	142 723	274 689	17 415
327320	Ready-mix concrete manufacturing .....	2	72	28	1 547	57 945	1 299	2 257	46 005	132 168	142 723	274 689	17 415
32733	Concrete pipe, brick, and block manufacturing .....	—	10	5	391	17 731	215	486	7 267	36 300	27 001	63 675	2 400
327332	Concrete pipe manufacturing .....	—	6	4	264	12 233	152	345	5 183	21 138	14 948	36 754	1 349
32739	Other concrete product manufacturing .....	2	29	5	e	D	D	D	D	D	D	D	D
327390	Other concrete product manufacturing .....	2	29	5	e	D	D	D	D	D	D	D	D
3279	Other nonmetallic mineral product manufacturing .....	1	21	5	e	D	D	D	D	D	D	D	5 220
32799	All other nonmetallic mineral product manufacturing .....	2	20	4	e	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	1	66	39	9 812	433 651	7 764	15 846	320 116	1 121 516	1 406 286	2 537 075	67 843
3311	Iron and steel mills and ferroalloy manufacturing .....	—	5	5	h	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing .....	—	5	5	h	D	D	D	D	D	D	D	D
331111	Iron and steel mills .....	—	5	5	h	D	D	D	D	D	D	D	D
3312	Steel product manufacturing from purchased steel .....	1	12	6	f	D	D	D	D	D	D	D	D
33122	Rolling and drawing of purchased steel .....	—	7	2	e	D	D	D	D	D	D	D	D
3313	Alumina and aluminum production and processing .....	—	6	3	e	D	D	D	D	D	D	D	D
33131	Alumina and aluminum production and processing .....	—	6	3	e	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	—	13	6	3 227	147 188	2 549	5 162	104 800	222 767	520 325	740 297	D
33141	Nonferrous metal (except aluminum) smelting and refining .....	—	4	2	f	D	D	D	D	D	D	D	D
331419	Primary smelting and refining of nonferrous metal (except copper and aluminum) .....	—	4	2	f	D	D	D	D	D	D	D	D
33142	Copper rolling, drawing, extruding, and alloying .....	—	2	2	h	D	D	D	D	D	D	D	D
331421	Copper rolling, drawing, and extruding .....	—	2	2	h	D	D	D	D	D	D	D	D
3315	Foundries .....	5	30	19	2 872	111 977	2 257	5 060	83 803	309 788	182 417	493 721	D
33151	Ferrous metal foundries .....	1	13	7	g	D	D	D	D	D	D	D	D
331513	Steel foundries (except investment) .....	—	6	3	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries .....	7	17	12	g	D	D	D	D	D	D	D	11 737
331521	Aluminum die-casting foundries .....	2	6	4	361	11 643	279	606	7 622	30 433	14 741	45 381	D
331524	Aluminum foundries (except die-casting) .....	9	5	4	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	552	154	15 868	647 508	11 498	22 640	415 386	1 603 404	1 057 098	2 661 762	71 931
3321	Forging and stamping .....	1	35	14	990	36 938	696	1 280	23 584	62 976	63 385	129 738	5 712
33211	Forging and stamping .....	1	35	14	990	36 938	696	1 280	23 584	62 976	63 385	129 738	5 712
332116	Metal stamping .....	—	21	9	653	25 039	425	688	15 069	49 228	35 870	85 369	4 226
3322	Cutlery and handtool manufacturing .....	1	18	6	341	11 981	212	410	6 041	22 243	18 835	41 095	742
33221	Cutlery and handtool manufacturing .....	1	18	6	341	11 981	212	410	6 041	22 243	18 835	41 095	742

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>St. Louis, MO-IL Metropolitan Statistical Area—Con.</b>												
332	Fabricated metal product manufacturing—Con.												
3323	Architectural and structural metals manufacturing .....	2	92	29	3 845	182 229	2 439	4 801	103 659	492 215	261 906	764 517	19 753
33231	Plate work and fabricated structural product manufacturing .....	1	44	22	3 200	158 184	2 061	4 039	91 870	443 998	217 845	672 231	18 540
332311	Prefabricated metal building and component manufacturing .....	7	5	3	267	10 347	153	301	4 454	67 203	31 999	101 383	D
332312	Fabricated structural metal manufacturing .....	—	33	18	2 844	145 143	1 835	3 591	85 465	372 554	183 490	564 254	16 930
33232	Ornamental and architectural metal products manufacturing .....	2	48	7	645	24 045	378	762	11 789	48 217	44 061	92 286	1 213
332322	Sheet metal work manufacturing .....	1	25	4	328	13 099	179	358	5 782	25 477	19 321	44 717	392
3324	Boiler, tank, and shipping container manufacturing .....	—	12	5	373	15 989	297	610	11 590	66 544	117 841	185 373	2 008
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	7	4	e	D	D	D	D	D	D	D	D
3326	Spring and wire product manufacturing .....	—	23	7	558	18 944	416	820	11 575	47 468	53 046	99 526	1 326
33261	Spring and wire product manufacturing .....	—	23	7	558	18 944	416	820	11 575	47 468	53 046	99 526	1 326
332618	Other fabricated wire product manufacturing .....	—	16	6	446	15 042	343	675	9 330	36 511	46 588	81 841	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	231	47	3 451	129 659	2 606	4 929	90 140	266 252	129 628	394 443	12 167
33271	Machine shops .....	2	186	28	2 052	83 672	1 558	2 970	57 238	166 880	71 577	237 703	8 192
332710	Machine shops .....	2	186	28	2 052	83 672	1 558	2 970	57 238	166 880	71 577	237 703	8 192
33272	Turned product and screw, nut, and bolt manufacturing .....	1	45	19	1 399	45 987	1 048	1 959	32 902	99 372	58 051	156 740	3 975
332721	Precision turned product manufacturing .....	—	34	13	1 110	34 737	834	1 516	25 698	70 750	42 748	112 688	3 066
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	4	11	6	289	11 250	214	443	7 204	28 622	15 303	44 052	909
3328	Coating, engraving, heat treating, and allied activities .....	—	72	21	1 649	65 679	1 143	2 242	37 242	210 497	122 840	326 632	11 115
33281	Coating, engraving, heat treating, and allied activities ..	—	72	21	1 649	65 679	1 143	2 242	37 242	210 497	122 840	326 632	11 115
332812	Metal coating, engraving (except jewelry and silverware), and allied services to manufacturers ..	—	30	10	927	42 661	583	1 172	22 278	112 031	104 079	215 280	5 822
332813	Electroplating, plating, polishing, anodizing, and coloring .....	2	37	8	539	15 312	435	807	9 952	35 048	13 163	46 863	4 519
3329	Other fabricated metal product manufacturing .....	—	62	24	4 558	182 910	3 607	7 370	129 311	429 487	285 378	710 407	19 004
33291	Metal valve manufacturing ....	—	14	10	1 813	63 942	1 424	2 872	42 521	181 756	125 485	309 131	6 777
332911	Industrial valve manufacturing .....	—	7	5	1 397	50 192	1 126	2 293	35 817	154 805	96 434	251 535	4 444
332912	Fluid power valve and hose fitting manufacturing .....	—	4	2	e	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	—	48	14	2 745	118 968	2 183	4 498	86 790	247 731	159 893	401 276	12 227
332992	Small arms ammunition manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
332999	All other miscellaneous fabricated metal product manufacturing .....	1	26	6	f	D	D	D	D	D	D	D	6 900
333	Machinery manufacturing .....	—	264	108	16 821	668 918	11 183	20 840	361 055	1 678 657	1 161 651	2 874 988	60 304
3331	Agriculture, construction, and mining machinery manufacturing .....	2	21	8	545	20 895	340	666	9 834	35 861	40 964	77 013	1 885
33313	Mining and oil and gas field machinery manufacturing ....	1	7	5	401	15 707	250	493	7 374	25 897	24 537	51 194	D
3332	Industrial machinery manufacturing .....	—	35	19	1 491	65 448	826	1 251	29 518	239 255	101 492	344 152	2 867
33329	Other industrial machinery manufacturing .....	—	32	18	1 453	64 374	797	1 193	28 941	236 288	100 586	340 272	2 856
333293	Printing machinery and equipment manufacturing ..	—	5	5	e	D	D	D	D	D	D	D	D
333298	All other industrial machinery manufacturing .....	—	16	7	704	30 477	369	622	15 049	160 613	63 665	232 800	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>St. Louis, MO-IL Metropolitan Statistical Area—Con.</b>												
333	Machinery manufacturing—Con.												
3333	Commercial and service industry machinery manufacturing .....	1	29	13	2 084	88 052	1 217	2 313	37 364	222 069	171 266	400 603	24 935
33331	Commercial and service industry machinery .....	1	29	13	2 084	88 052	1 217	2 313	37 364	222 069	171 266	400 603	24 935
333311	Automatic vending machine manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	2	19	9	1 009	47 484	456	871	14 370	133 725	100 618	235 637	D
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	—	15	11	5 813	199 117	4 626	8 331	139 702	529 265	480 204	1 028 424	10 717
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	—	15	11	5 813	199 117	4 626	8 331	139 702	529 265	480 204	1 028 424	10 717
333414	Heating equipment (except warm air furnaces) manufacturing .....	—	4	2	e	D	D	D	D	D	D	D	D
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	—	9	7	i	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	1	86	27	2 791	126 210	1 822	3 879	70 304	236 680	106 877	345 064	11 244
33351	Metalworking machinery manufacturing .....	1	86	27	2 791	126 210	1 822	3 879	70 304	236 680	106 877	345 064	11 244
333511	Industrial mold manufacturing .....	—	25	10	607	27 332	446	903	18 261	49 617	14 998	64 762	D
333514	Special die and tool, die set, jig, and fixture manufacturing .....	—	40	9	956	42 328	711	1 745	27 122	86 010	36 545	122 928	D
333515	Cutting tool and machine tool accessory manufacturing...	3	11	3	914	40 249	495	915	16 712	71 128	27 223	100 059	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	12	6	594	18 302	495	982	12 261	55 438	51 035	107 312	906
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	12	6	594	18 302	495	982	12 261	55 438	51 035	107 312	906
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	—	6	4	530	15 393	449	882	10 458	49 576	43 935	94 137	D
3339	Other general purpose machinery manufacturing .....	—	66	24	3 503	150 894	1 857	3 418	62 072	360 089	209 813	572 420	7 750
33391	Pump and compressor manufacturing .....	2	9	4	e	D	D	D	D	D	D	D	D
33392	Material handling equipment manufacturing .....	—	22	8	g	D	D	D	D	D	D	D	D
333922	Conveyor and conveying equipment manufacturing ..	—	12	5	502	19 675	301	616	8 758	53 061	33 668	86 638	D
333924	Industrial truck, tractor, trailer, and stacker machinery manufacturing ..	—	8	3	f	D	D	D	D	D	D	D	D
33399	All other general purpose machinery manufacturing ....	—	35	12	1 977	84 662	1 088	1 870	37 656	203 767	111 365	317 552	D
333993	Packaging machinery manufacturing .....	—	9	4	e	D	D	D	D	D	D	D	D
333994	Industrial process furnace and oven manufacturing ...	—	7	5	641	23 852	372	799	11 388	43 551	19 609	64 154	D
333999	All other miscellaneous general purpose machinery manufacturing .....	—	15	3	872	38 247	563	789	19 828	99 191	57 407	161 235	D
334	Computer and electronic product manufacturing .....	1	85	35	3 812	179 024	2 273	4 361	78 461	316 470	233 552	548 953	22 758
3341	Computer and peripheral equipment manufacturing .....	8	12	2	e	D	D	D	D	D	D	D	500
33411	Computer and peripheral equipment manufacturing ....	8	12	2	e	D	D	D	D	D	D	D	500
334119	Other computer peripheral equipment manufacturing ..	6	5	2	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>													
	<b>St. Louis, MO-IL Metropolitan Statistical Area—Con.</b>													
334	Computer and electronic product manufacturing—Con.													
3342	Communications equipment manufacturing .....	-	9	5	e	D	D	D	D	D	D	D	D	
33429	Other communications equipment manufacturing ....	-	7	4	e	D	D	D	D	D	D	D	D	
334290	Other communications equipment manufacturing ..	-	7	4	e	D	D	D	D	D	D	D	D	
3344	Semiconductor and other electronic component manufacturing .....	1	26	14	g	D	D	D	D	D	D	D	D	
33441	Semiconductor and other electronic component manufacturing .....	1	26	14	g	D	D	D	D	D	D	D	D	
334413	Semiconductor and related device manufacturing .....	1	5	2	f	D	D	D	D	D	D	D	D	
334418	Printed circuit assembly (electronic assembly) manufacturing .....	3	8	6		355	12 144	230	459	6 050	30 094	29 406	59 273	824
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	1	30	12		1 256	74 498	634	1 199	25 942	140 519	87 845	226 751	13 438
33451	Navigational, measuring, electromedical, and control instruments manufacturing ...	1	30	12		1 256	74 498	634	1 199	25 942	140 519	87 845	226 751	13 438
334511	Search, detection, navigation, guidance, aeronautical, and nautical system and instrument manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	60	33		4 162	161 388	2 893	5 751	95 381	359 835	298 205	672 588	13 912
3351	Electric lighting equipment manufacturing .....	-	9	8	f	D	D	D	D	D	D	D	D	D
33511	Electric lamp bulb and part manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D	D
335110	Electric lamp bulb and part manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D	D
33512	Lighting fixture manufacturing..	1	8	7	e	D	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	-	2	1	e	D	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing.	-	2	1	e	D	D	D	D	D	D	D	D	D
335221	Household cooking appliance manufacturing .....	-	2	1	e	D	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	-	30	16		2 264	87 988	1 464	2 906	45 146	149 471	168 637	317 731	9 268
33531	Electrical equipment manufacturing .....	-	30	16		2 264	87 988	1 464	2 906	45 146	149 471	168 637	317 731	9 268
335311	Power, distribution, and specialty transformer manufacturing .....	-	4	4	f	D	D	D	D	D	D	D	D	D
335312	Motor and generator manufacturing .....	-	6	4	f	D	D	D	D	D	D	D	D	3 609
335313	Switchgear and switchboard apparatus manufacturing ...	-	9	4		812	31 682	496	1 019	16 939	66 809	39 380	105 209	D
3359	Other electrical equipment and component manufacturing .....	2	19	8	f	D	D	D	D	D	D	D	D	2 989
33593	Wiring device manufacturing...	2	7	4		712	26 399	517	1 033	15 977	82 033	39 421	121 462	D
335931	Current-carrying wiring device manufacturing .....	7	4	2	e	D	D	D	D	D	D	D	D	D
335932	Noncurrent-carrying wiring device manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D	D
33599	All other electrical equipment and component manufacturing .....	-	10	4	e	D	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	104	42		34 003	2 409 258	26 174	46 782	1 760 446	4 289 005	15 884 991	19 829 479	199 109
3361	Motor vehicle manufacturing .....	-	8	5	j	D	D	D	D	D	D	D	D	78 111
33611	Automobile and light duty motor vehicle manufacturing .....	-	8	5	j	D	D	D	D	D	D	D	D	78 111
336112	Light truck and utility vehicle manufacturing .....	-	5	4	j	D	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	3	18	3	f	D	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	3	18	3	f	D	D	D	D	D	D	D	D	D
336212	Truck trailer manufacturing ..	-	3	1	e	D	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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	<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>												
	<b>St. Louis, MO-IL Metropolitan Statistical Area—Con.</b>												
336	Transportation equipment manufacturing—Con.												
3363	Motor vehicle parts manufacturing .....	—	45	19	h	D	D	D	D	D	D	D	D
33631	Motor vehicle gasoline engine and engine parts manufacturing .....	2	8	1	e	D	D	D	D	D	D	D	D
336311	Carburetor, piston, piston ring, and valve manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	—	6	1	e	D	D	D	D	D	D	D	897
336321	Vehicular lighting equipment manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
33634	Motor vehicle brake system manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
336340	Motor vehicle brake system manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
33636	Motor vehicle seating and interior trim manufacturing .....	—	5	5	1 755	94 598	1 338	2 528	68 904	179 054	459 546	638 294	D
336360	Motor vehicle seating and interior trim manufacturing .....	—	5	5	1 755	94 598	1 338	2 528	68 904	179 054	459 546	638 294	D
33637	Motor vehicle metal stamping .....	2	9	5	388	17 106	320	687	11 587	29 998	25 965	56 233	751
336370	Motor vehicle metal stamping .....	2	9	5	388	17 106	320	687	11 587	29 998	25 965	56 233	751
33639	Other motor vehicle parts manufacturing .....	1	10	4	989	37 201	853	1 672	30 031	95 504	120 240	217 435	D
336399	All other motor vehicle parts manufacturing .....	1	10	4	989	37 201	853	1 672	30 031	95 504	120 240	217 435	D
3364	Aerospace product and parts manufacturing .....	—	18	12	j	D	D	D	D	D	D	D	D
33641	Aerospace product and parts manufacturing .....	—	18	12	j	D	D	D	D	D	D	D	D
336411	Aircraft manufacturing .....	—	4	2	j	D	D	D	D	D	D	D	D
336413	Other aircraft parts and auxiliary equipment manufacturing .....	1	13	10	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	3	159	43	4 150	124 986	3 211	6 324	78 824	270 854	197 033	458 143	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	4	113	21	2 442	66 694	1 974	3 852	45 245	135 030	100 212	224 803	D
33711	Wood kitchen cabinet and countertop manufacturing .....	1	74	9	728	21 818	548	1 025	13 959	37 273	22 444	59 567	D
337110	Wood kitchen cabinet and countertop manufacturing .....	1	74	9	728	21 818	548	1 025	13 959	37 273	22 444	59 567	D
33712	Household and institutional furniture manufacturing .....	5	39	12	1 714	44 876	1 426	2 827	31 286	97 757	77 768	165 236	D
337122	Nonupholstered wood household furniture manufacturing .....	9	20	3	952	22 279	847	1 645	17 448	53 101	37 714	81 090	D
337124	Metal household furniture manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
337127	Institutional furniture manufacturing .....	3	8	6	388	13 000	273	585	6 838	24 274	18 732	42 697	D
3372	Office furniture (including fixtures) manufacturing .....	2	39	20	1 564	52 403	1 128	2 262	30 208	111 227	92 557	204 622	D
33721	Office furniture (including fixtures) manufacturing .....	2	39	20	1 564	52 403	1 128	2 262	30 208	111 227	92 557	204 622	D
337211	Wood office furniture manufacturing .....	1	5	4	e	D	D	D	D	D	D	D	D
337215	Showcase, partition, shelving, and locker manufacturing .....	3	19	9	981	29 268	736	1 449	17 438	61 257	54 791	115 615	D
339	Miscellaneous manufacturing .....	2	325	56	6 339	206 941	4 179	7 282	104 048	565 899	274 004	839 790	18 432
3391	Medical equipment and supplies manufacturing .....	2	145	21	2 697	94 805	1 752	2 836	48 078	331 637	107 893	439 439	10 078
33911	Medical equipment and supplies manufacturing .....	2	145	21	2 697	94 805	1 752	2 836	48 078	331 637	107 893	439 439	10 078
339112	Surgical and medical instrument manufacturing .....	3	17	7	1 378	49 414	885	1 187	24 607	164 219	48 061	214 004	5 613
339113	Surgical appliance and supplies manufacturing .....	1	15	2	403	16 084	205	415	5 189	93 991	39 783	133 262	2 111
339116	Dental laboratories .....	3	95	7	582	16 938	439	805	11 813	30 920	5 939	35 289	D

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

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<b>ST. LOUIS-ST. CHARLES-FARMINGTON, MO-IL COMBINED STATISTICAL AREA—Con.</b>													
<b>St. Louis, MO-IL Metropolitan Statistical Area—Con.</b>													
339	Miscellaneous manufacturing—Con.												
3399	Other miscellaneous manufacturing .....	2	180	35	3 642	112 136	2 427	4 446	55 970	234 262	166 111	400 351	8 354
33992	Sporting and athletic goods manufacturing .....	2	17	6	588	17 714	434	715	9 182	52 764	40 996	93 625	1 821
339920	Sporting and athletic goods manufacturing .....	2	17	6	588	17 714	434	715	9 182	52 764	40 996	93 625	1 821
33995	Sign manufacturing .....	1	68	14	1 621	51 398	1 025	1 923	23 775	91 621	67 258	158 498	2 710
339950	Sign manufacturing .....	1	68	14	1 621	51 398	1 025	1 923	23 775	91 621	67 258	158 498	2 710
33999	All other miscellaneous manufacturing .....	3	59	12	1 160	34 956	792	1 484	18 802	73 240	46 699	120 345	D
339999	All other miscellaneous manufacturing .....	4	44	8	807	23 113	563	1 027	12 804	46 128	29 868	75 380	1 316
<b>BLOOMINGTON-NORMAL, IL METROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	—	113	36	6 574	321 553	5 284	10 159	246 537	1 039 530	2 964 504	4 005 339	234 046
311	Food manufacturing .....	1	13	7	741	26 239	584	1 347	20 397	73 557	159 311	232 426	D
3113	Sugar and confectionery product manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
31133	Confectionery manufacturing from purchased chocolate .....	—	2	1	e	D	D	D	D	D	D	D	D
311330	Confectionery manufacturing from purchased chocolate .....	—	2	1	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	21	6	759	29 791	481	917	15 298	61 594	37 748	98 816	D
3231	Printing and related support activities .....	2	21	6	759	29 791	481	917	15 298	61 594	37 748	98 816	D
32311	Printing .....	2	20	6	f	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	3	9	5	480	21 074	331	741	12 440	39 592	25 488	65 010	1 703
326	Plastics and rubber products manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	—	1	1	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	3	12	4	366	11 539	271	543	7 832	32 317	33 987	66 802	825
336	Transportation equipment manufacturing .....	—	7	4	h	D	D	D	D	D	D	D	D
3361	Motor vehicle manufacturing .....	—	1	1	h	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	—	1	1	h	D	D	D	D	D	D	D	D
336111	Automobile manufacturing .....	—	1	1	h	D	D	D	D	D	D	D	D
<b>BURLINGTON, IA-IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	—	68	26	5 751	216 397	4 115	8 404	155 809	542 814	589 037	1 157 876	25 316
311	Food manufacturing .....	—	6	3	f	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	—	4	2	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
311821	Cookie and cracker manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	—	11	3	613	20 211	492	1 131	15 749	95 427	78 862	174 551	D
3273	Cement and concrete product manufacturing .....	—	8	1	e	D	D	D	D	D	D	D	D
32739	Other concrete product manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
327390	Other concrete product manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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<b>BURLINGTON, IA-IL MICROPOLITAN STATISTICAL AREA—Con.</b>													
332	Fabricated metal product manufacturing .....	-	9	4	1 123	33 009	575	1 092	19 603	88 844	13 410	102 248	825
3329	Other fabricated metal product manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
332993	Ammunition (except small arms) manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	6	4	f	D	D	D	D	D	D	D	1 137
3331	Agriculture, construction, and mining machinery manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	5	4	f	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
335313	Switchgear and switchboard apparatus manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
<b>CARBONDALE, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	2	35	7	839	26 089	690	1 288	19 587	75 255	82 530	156 389	2 979
331	Primary metal manufacturing .....	-	2	1	e	D	D	D	D	D	D	D	D
3313	Alumina and aluminum production and processing .....	-	1	1	e	D	D	D	D	D	D	D	D
33131	Alumina and aluminum production and processing .....	-	1	1	e	D	D	D	D	D	D	D	D
331316	Aluminum extruded product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
<b>CENTRALIA, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	57	22	3 914	119 427	3 254	6 788	82 983	443 355	282 092	736 855	15 115
322	Paper manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D
3222	Converted paper product manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	6	4	988	28 621	824	1 683	18 128	87 643	49 706	136 928	2 773
3261	Plastics product manufacturing .....	-	6	4	988	28 621	824	1 683	18 128	87 643	49 706	136 928	2 773
32619	Other plastics product manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CENTRALIA, IL MICROPOLITAN STATISTICAL AREA—Con.</b>													
327	Nonmetallic mineral product manufacturing .....	-	6	3	377	14 617	254	566	8 108	33 994	13 635	49 063	D
333	Machinery manufacturing .....	-	5	3	421	14 286	310	575	8 757	27 050	22 816	51 752	D
336	Transportation equipment manufacturing .....	-	5	3	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336321	Vehicular lighting equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>CHAMPAIGN-URBANA, IL METROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	187	67	10 612	348 620	8 071	14 340	236 227	1 609 485	1 696 904	3 314 660	101 649
311	Food manufacturing .....	-	20	5	1 832	74 518	1 464	3 044	56 845	531 675	719 332	1 254 391	31 441
3112	Grain and oilseed milling .....	-	3	3	e	D	D	D	D	D	D	D	D
31122	Starch and vegetable fats and oils manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
311225	Fats and oils refining and blending .....	-	1	1	e	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	-	3	1	g	D	D	D	D	D	D	D	D
31194	Seasoning and dressing manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
311941	Mayonnaise, dressing, and other prepared sauce manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	-	2	1	e	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	-	2	1	e	D	D	D	D	D	D	D	D
31529	Other cut and sew apparel manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
315299	All other cut and sew apparel manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
3219	Other wood product manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
32191	Millwork .....	-	3	1	f	D	D	D	D	D	D	D	D
321911	Wood window and door manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	1	28	5	643	16 327	281	435	6 736	43 099	19 732	62 800	777
3231	Printing and related support activities .....	1	28	5	643	16 327	281	435	6 736	43 099	19 732	62 800	777
32311	Printing .....	1	25	4	f	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	7	3	495	11 059	183	260	4 226	34 924	16 058	50 948	375
325	Chemical manufacturing .....	-	5	4	489	17 382	381	590	9 884	90 181	51 271	139 584	2 711
3256	Soap, cleaning compound, and toilet preparation manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
32562	Toilet preparation manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
325620	Toilet preparation manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	13	9	2 473	74 847	2 024	3 135	55 659	296 266	315 044	610 383	26 561
3261	Plastics product manufacturing .....	-	13	9	2 473	74 847	2 024	3 135	55 659	296 266	315 044	610 383	26 561
32616	Plastics bottle manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
326160	Plastics bottle manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	9	5	1 687	50 314	1 304	2 371	33 739	192 409	217 872	410 198	D
326199	All other plastics product manufacturing .....	-	7	5	g	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	-	14	6	384	13 578	317	628	10 123	30 619	56 066	87 332	1 427
332	Fabricated metal product manufacturing .....	-	17	7	333	12 793	226	401	7 488	16 673	20 355	37 322	710

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHAMPAIGN-URBANA, IL METROPOLITAN STATISTICAL AREA—Con.</b>													
333	Machinery manufacturing .....	-	15	6	887	29 909	671	1 342	20 935	55 946	96 042	152 550	7 525
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	6	3	g	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	-	24	10	768	20 398	592	1 013	11 031	94 571	69 760	172 016	5 222
3399	Other miscellaneous manufacturing .....	-	16	8	674	17 836	534	918	9 835	88 638	67 629	164 211	D
33992	Sporting and athletic goods manufacturing .....	-	6	5	482	13 221	385	663	6 729	81 129	40 563	129 613	3 073
339920	Sporting and athletic goods manufacturing .....	-	6	5	482	13 221	385	663	6 729	81 129	40 563	129 613	3 073
<b>CHARLESTON-MATTOON, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	66	22	4 375	153 034	3 774	7 411	124 177	603 188	448 784	1 055 350	42 078
311	Food manufacturing .....	-	5	2	663	25 978	573	1 057	19 727	201 164	81 606	281 071	D
3118	Bakeries and tortilla manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
31181	Bread and bakery product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	-	1	1	e	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	-	2	1	e	D	D	D	D	D	D	D	D
3222	Converted paper product manufacturing .....	-	2	1	e	D	D	D	D	D	D	D	D
32223	Stationery product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
322231	Die-cut paper and paperboard office supplies manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	-	10	2	g	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	-	10	2	g	D	D	D	D	D	D	D	D
32311	Printing .....	-	9	2	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	6	1	g	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
3351	Electric lighting equipment manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
33511	Electric lamp bulb and part manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
335110	Electric lamp bulb and part manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
<b>DANVILLE, IL METROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	2	108	39	5 899	228 975	4 376	8 814	144 475	587 220	1 159 676	1 748 955	38 464

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>DANVILLE, IL METROPOLITAN STATISTICAL AREA—Con.</b>													
311	Food manufacturing .....	2	12	7	1 475	68 002	1 076	2 207	44 089	207 974	616 138	819 580	12 374
3112	Grain and oilseed milling .....	3	4	4	582	24 965	399	869	15 292	98 473	433 568	532 961	6 799
31122	Starch and vegetable fats and oils manufacturing .....	3	4	4	582	24 965	399	869	15 292	98 473	433 568	532 961	6 799
311222	Soybean processing .....	—	1	1	e	D	D	D	D	D	D	D	D
311225	Fats and oils refining and blending .....	9	3	3	e	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
311822	Flour mixes and dough manufacturing from purchased flour .....	—	1	1	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	—	6	3	695	25 710	521	1 064	16 344	83 847	35 687	119 642	4 058
3261	Plastics product manufacturing ..	—	5	2	f	D	D	D	D	D	D	D	D
32612	Plastics pipe, pipe fitting, and unlined profile shape manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
326121	Unlined plastics profile shape manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	—	28	8	1 054	42 124	805	1 520	25 242	101 076	216 052	321 275	8 070
3321	Forging and stamping .....	—	1	1	f	D	D	D	D	D	D	D	D
33211	Forging and stamping .....	—	1	1	f	D	D	D	D	D	D	D	D
332111	Iron and steel forging .....	—	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	14	6	668	25 138	497	1 026	17 505	27 824	81 071	110 173	3 680
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	6	5	4	1 184	43 094	888	1 774	27 912	98 237	79 445	177 787	2 886
3364	Aerospace product and parts manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33641	Aerospace product and parts manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
336412	Aircraft engine and engine parts manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
3365	Railroad rolling stock manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
33651	Railroad rolling stock manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
336510	Railroad rolling stock manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
<b>DAVENPORT-MOLINE-ROCK ISLAND, IA-IL METROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	—	436	156	24 671	965 683	17 893	35 778	623 952	3 766 353	3 881 457	7 604 788	193 973
311	Food manufacturing .....	—	38	11	5 733	176 152	4 343	9 255	123 175	812 011	1 245 711	2 040 336	33 445
3111	Animal food manufacturing .....	—	6	2	e	D	D	D	D	D	D	D	D
31111	Animal food manufacturing .....	—	6	2	e	D	D	D	D	D	D	D	D
311111	Dog and cat food manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	—	9	5	4 175	121 181	3 646	8 022	98 796	443 051	960 992	1 403 694	D
31161	Animal slaughtering and processing .....	—	9	5	4 175	121 181	3 646	8 022	98 796	443 051	960 992	1 403 694	D
311611	Animal (except poultry) slaughtering .....	—	5	2	g	D	D	D	D	D	D	D	D
311612	Meat processed from carcasses .....	—	3	2	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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	<b>DAVENPORT-MOLINE-ROCK ISLAND, IA-IL METROPOLITAN STATISTICAL AREA—Con.</b>												
311	Food manufacturing—Con.												
3118	Bakeries and tortilla manufacturing .....	—	12	2	g	D	D	D	D	D	D	D	D
31181	Bread and bakery product manufacturing .....	—	12	2	g	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	—	1	1	f	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	9	9	2	e	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	9	8	2	e	D	D	D	D	D	D	D	D
31522	Men's and boys' cut and sew apparel manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
316	Leather and allied product manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
3162	Footwear manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
31621	Footwear manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
316211	Rubber and plastics footwear manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	7	16	5	323	9 034	262	521	6 301	17 784	23 148	41 094	718
322	Paper manufacturing .....	2	5	4	446	13 215	345	771	7 331	33 893	38 056	72 044	D
3222	Converted paper product manufacturing .....	2	5	4	446	13 215	345	771	7 331	33 893	38 056	72 044	D
32221	Paperboard container manufacturing .....	1	3	2	e	D	D	D	D	D	D	D	D
322211	Corrugated and solid fiber box manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	—	38	4	800	26 265	538	1 049	16 910	63 634	35 669	99 431	D
3231	Printing and related support activities .....	—	38	4	800	26 265	538	1 049	16 910	63 634	35 669	99 431	D
32311	Printing .....	—	36	4	f	D	D	D	D	D	D	D	D
323117	Books printing .....	—	1	1	e	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	11	4	861	41 986	633	1 035	24 353	180 152	167 864	345 945	13 471
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
32521	Resin and synthetic rubber manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
325211	Plastics material and resin manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	1	'18	10	'592	'17 598	'495	'1 050	'13 329	'49 487	'62 992	'113 383	'2 045
3261	Plastics product manufacturing ..	1	'14	8	'496	'14 280	'424	'905	'11 017	'44 005	'56 772	'101 685	D
32619	Other plastics product manufacturing .....	—	'11	6	e	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	—	'10	5	'326	'9 005	'285	'594	'7 059	'26 280	'22 929	'49 838	D
327	Nonmetallic mineral product manufacturing .....	—	19	8	521	19 101	413	840	13 111	88 046	47 907	134 264	7 001
3273	Cement and concrete product manufacturing .....	—	18	7	e	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	—	15	9	h	D	D	D	D	D	D	D	D
3313	Alumina and aluminum production and processing .....	—	3	3	h	D	D	D	D	D	D	D	D
33131	Alumina and aluminum production and processing ...	—	3	3	h	D	D	D	D	D	D	D	D
331315	Aluminum sheet, plate, and foil manufacturing .....	—	3	3	h	D	D	D	D	D	D	D	D
3315	Foundries .....	—	11	5	f	D	D	D	D	D	D	D	2 874
33151	Ferrous metal foundries .....	—	3	2	f	D	D	D	D	D	D	D	D
331511	Iron foundries .....	—	3	2	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries .....	—	8	3	314	11 028	250	579	7 352	28 030	14 844	42 944	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>DAVENPORT-MOLINE-ROCK ISLAND, IA-IL METROPOLITAN STATISTICAL AREA—Con.</b>												
332	Fabricated metal product manufacturing .....	1	'114	44	'3 058	'105 234	'2 282	'4 680	'68 343	'259 627	'160 319	'412 743	'14 374
3321	Forging and stamping.....	—	9	5	411	13 441	295	610	8 828	31 257	40 261	71 328	2 312
33211	Forging and stamping.....	—	9	5	411	13 441	295	610	8 828	31 257	40 261	71 328	2 312
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	'48	19	'1 119	'37 247	'919	'1 942	'28 320	'68 798	'42 263	'110 491	D
33271	Machine shops .....	2	'43	15	'863	'28 496	'691	'1 432	'20 699	'49 992	'32 457	'82 260	'2 951
332710	Machine shops .....	2	'43	15	'863	'28 496	'691	'1 432	'20 699	'49 992	'32 457	'82 260	'2 951
33272	Turned product and screw, nut, and bolt manufacturing .....	—	5	4	256	8 751	228	510	7 621	18 806	9 806	28 231	D
332721	Precision turned product manufacturing .....	—	4	4	e	D	D	D	D	D	D	D	D
3328	Coating, engraving, heat treating, and allied activities .....	—	17	9	450	12 761	362	673	9 197	36 150	26 621	60 544	2 961
33281	Coating, engraving, heat treating, and allied activities ..	—	17	9	450	12 761	362	673	9 197	36 150	26 621	60 544	2 961
3329	Other fabricated metal product manufacturing .....	—	17	5	630	27 542	367	802	12 695	89 389	32 239	117 392	3 585
33291	Metal valve manufacturing ....	—	2	1	e	D	D	D	D	D	D	D	D
332911	Industrial valve manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	—	15	4	e	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	61	30	6 544	325 608	4 309	7 754	196 423	1 515 844	1 161 771	2 730 606	35 542
3331	Agriculture, construction, and mining machinery manufacturing .....	—	16	9	4 886	256 482	3 222	5 688	157 931	1 383 872	1 038 855	2 471 045	30 506
33311	Agricultural implement manufacturing .....	—	10	6	3 397	185 102	2 410	4 137	120 705	884 382	741 767	1 639 699	D
333111	Farm machinery and equipment manufacturing ..	—	10	6	3 397	185 102	2 410	4 137	120 705	884 382	741 767	1 639 699	D
33312	Construction machinery manufacturing .....	—	6	3	1 489	71 380	812	1 551	37 226	499 490	297 088	831 346	D
333120	Construction machinery manufacturing .....	—	6	3	1 489	71 380	812	1 551	37 226	499 490	297 088	831 346	D
3332	Industrial machinery manufacturing .....	—	5	3	304	15 472	147	227	5 762	30 364	20 011	49 193	D
33329	Other industrial machinery manufacturing .....	—	5	3	304	15 472	147	227	5 762	30 364	20 011	49 193	D
333294	Food product machinery manufacturing .....	—	2	2	e	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	2	19	8	555	21 828	401	721	13 686	35 343	28 716	65 444	1 854
33351	Metalworking machinery manufacturing .....	2	19	8	555	21 828	401	721	13 686	35 343	28 716	65 444	1 854
333515	Cutting tool and machine tool accessory manufacturing...	1	6	2	282	9 432	197	286	5 101	14 138	13 507	28 471	D
3339	Other general purpose machinery manufacturing .....	1	13	5	496	20 884	325	659	12 022	36 289	53 937	94 954	D
33392	Material handling equipment manufacturing .....	1	3	2	e	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	1	7	4	263	7 920	139	205	2 483	23 834	21 366	45 339	D
336	Transportation equipment manufacturing .....	—	12	3	f	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
336212	Truck trailer manufacturing ..	—	1	1	e	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	3	21	6	327	9 477	250	528	5 662	19 083	16 131	35 173	D
339	Miscellaneous manufacturing .....	2	32	8	393	13 749	259	510	6 720	29 611	12 969	41 644	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>DECATUR, IL METROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	126	39	8 826	409 924	6 287	12 983	272 293	1 760 168	2 731 498	4 551 972	144 881
311	Food manufacturing .....	-	15	8	g	D	D	D	D	D	D	D	D
3112	Grain and oilseed milling .....	-	6	5	g	D	D	D	D	D	D	D	D
31122	Starch and vegetable fats and oils manufacturing .....	-	6	5	g	D	D	D	D	D	D	D	D
311221	Wet corn milling .....	-	2	2	f	D	D	D	D	D	D	D	D
311222	Soybean processing .....	-	3	2	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	-	10	5	f	D	D	D	D	D	D	D	D
3251	Basic chemical manufacturing ...	-	5	3	e	D	D	D	D	D	D	D	D
32519	Other basic organic chemical manufacturing .....	-	4	3	e	D	D	D	D	D	D	D	D
325199	All other basic organic chemical manufacturing ....	-	4	3	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	3	2	g	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing ...	9	2	1	g	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	-	1	1	g	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	-	5	2	461	19 969	333	566	11 872	80 663	57 331	137 711	D
3272	Glass and glass product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
32721	Glass and glass product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
327211	Flat glass manufacturing ....	-	1	1	e	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3315	Foundries .....	-	2	2	f	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	-	2	2	f	D	D	D	D	D	D	D	D
331511	Iron foundries .....	-	2	2	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	29	6	937	36 894	727	1 450	26 321	66 111	97 093	164 005	3 338
3329	Other fabricated metal product manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
33291	Metal valve manufacturing ....	-	1	1	f	D	D	D	D	D	D	D	D
332911	Industrial valve manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	14	5	g	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
336391	Motor vehicle air-conditioning manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	-	11	2	266	9 141	241	439	7 668	27 263	11 725	37 901	D
<b>DIXON, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	37	24	4 056	128 857	3 058	6 131	85 017	425 582	393 118	812 925	23 022
311	Food manufacturing .....	-	5	4	f	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	-	3	3	684	19 528	558	1 137	14 133	65 766	53 939	119 747	D
31199	All other food manufacturing ...	-	3	3	684	19 528	558	1 137	14 133	65 766	53 939	119 747	D
311999	All other miscellaneous food manufacturing .....	-	3	3	684	19 528	558	1 137	14 133	65 766	53 939	119 747	D

See footnotes at end of table.



**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>DIXON, IL MICROPOLITAN STATISTICAL AREA—Con.</b>													
332	Fabricated metal product manufacturing .....	-	7	5	1 401	46 190	936	1 982	26 996	114 641	126 252	240 547	5 130
3321	Forging and stamping.....	-	1	1	e	D	D	D	D	D	D	D	D
33211	Forging and stamping.....	-	1	1	e	D	D	D	D	D	D	D	D
332116	Metal stamping .....	-	1	1	e	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33232	Ornamental and architectural metal products manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
332321	Metal window and door manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3329	Other fabricated metal product manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
33291	Metal valve manufacturing ....	-	2	2	e	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	8	6	978	28 698	767	1 458	17 997	110 935	92 676	202 096	6 663
3339	Other general purpose machinery manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33391	Pump and compressor manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
333913	Measuring and dispensing pump manufacturing.....	-	1	1	e	D	D	D	D	D	D	D	D
<b>EFFINGHAM, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	68	28	4 777	154 091	3 851	7 573	104 595	564 109	430 435	992 022	54 214
321	Wood product manufacturing .....	-	9	3	559	15 379	461	870	10 198	21 793	50 707	72 912	1 308
3212	Veneer, plywood, and engineered wood product manufacturing.....	-	1	1	e	D	D	D	D	D	D	D	D
32121	Veneer, plywood, and engineered wood product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
321219	Reconstituted wood product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	-	9	5	2 452	77 524	2 097	4 223	57 491	187 565	141 406	326 144	32 634
3231	Printing and related support activities .....	-	9	5	2 452	77 524	2 097	4 223	57 491	187 565	141 406	326 144	32 634
32311	Printing .....	-	8	4	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	4	4	2 340	74 452	2 002	4 028	55 401	181 818	140 477	319 502	D
333	Machinery manufacturing .....	-	8	5	f	D	D	D	D	D	D	D	2 742
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	-	6	4	409	13 060	281	566	7 133	51 465	20 260	71 567	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	-	5	3	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>GALESBURG, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	70	25	5 671	183 572	4 697	9 027	133 660	385 681	859 517	1 247 396	17 659
311	Food manufacturing .....	-	5	3	1 242	38 085	1 124	2 524	29 923	94 622	383 158	477 992	2 638
3116	Animal slaughtering and processing .....	-	2	1	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	2	1	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	1	1	g	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	5	5	4	492	15 349	409	784	11 879	74 046	15 476	90 310	3 727
3262	Rubber product manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
32622	Rubber and plastics hoses and belting manufacturing .....	9	1	1	e	D	D	D	D	D	D	D	D
326220	Rubber and plastics hoses and belting manufacturing ..	9	1	1	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	14	3	833	29 618	667	1 199	21 748	29 084	106 175	135 380	3 311
3323	Architectural and structural metals manufacturing .....	-	8	2	f	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
332311	Prefabricated metal building and component manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
335222	Household refrigerator and home freezer manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>HARRISBURG, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	4	28	6	e	D	D	D	D	D	D	D	638
<b>JACKSONVILLE, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	31	17	3 360	112 088	2 691	4 888	76 138	516 552	461 755	975 358	29 945
311	Food manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	5	6	4	852	29 971	581	1 148	14 498	103 664	56 967	158 741	3 660
3231	Printing and related support activities .....	5	6	4	852	29 971	581	1 148	14 498	103 664	56 967	158 741	3 660
32312	Support activities for printing .....	6	2	2	f	D	D	D	D	D	D	D	D
323121	Tradebinding and related work .....	6	2	2	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	2	1	f	D	D	D	D	D	D	D	D
32611	Plastics packaging materials and unlaminated film and sheet manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
326111	Plastics bag manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3346	Manufacturing and reproducing magnetic and optical media .....	-	1	1	f	D	D	D	D	D	D	D	D
33461	Manufacturing and reproducing magnetic and optical media ..	-	1	1	f	D	D	D	D	D	D	D	D
334612	Prerecorded compact disc (except software), tape, and record reproducing .....	-	1	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>LINCOLN, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	24	6	1 427	47 438	1 211	2 424	37 021	198 922	221 872	420 301	8 947
335	Electrical equipment, appliance, and component manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
335313	Switchgear and switchboard apparatus manufacturing ...	-	1	1	f	D	D	D	D	D	D	D	D
<b>MACOMB, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	2	30	12	1 510	48 331	1 229	2 355	36 434	102 313	76 407	176 550	5 426
327	Nonmetallic mineral product manufacturing .....	-	6	2	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	4	3	777	25 894	653	1 222	20 499	52 277	34 124	85 523	3 485
3329	Other fabricated metal product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
332991	Ball and roller bearing manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	6	5	3	271	8 889	186	389	5 633	18 097	16 646	35 125	D
3331	Agriculture, construction, and mining machinery manufacturing .....	6	3	3	e	D	D	D	D	D	D	D	D
<b>MARION-HERRIN, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	50	13	2 713	92 159	1 945	3 621	58 993	206 176	346 067	549 485	35 291
312	Beverage and tobacco product manufacturing .....	1	2	2	e	D	D	D	D	D	D	D	D
3121	Beverage manufacturing .....	1	2	2	e	D	D	D	D	D	D	D	D
31211	Soft drink and ice manufacturing .....	1	2	2	e	D	D	D	D	D	D	D	D
312111	Soft drink manufacturing ....	1	2	2	e	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	11	2	e	D	D	D	D	D	D	D	1 427
3329	Other fabricated metal product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
332993	Ammunition (except small arms) manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing.	-	1	1	g	D	D	D	D	D	D	D	D
335224	Household laundry equipment manufacturing ..	-	1	1	g	D	D	D	D	D	D	D	D
<b>MOUNT VERNON, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	-	48	9	2 652	112 508	2 041	3 845	78 134	463 349	424 026	891 147	D
326	Plastics and rubber products manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing ...	-	1	1	g	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	-	1	1	g	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	7	3	280	10 421	181	268	5 798	33 240	77 906	119 121	151

See footnotes at end of table.

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>OTTAWA-STREATOR, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	1	207	89	8 730	333 348	6 349	12 761	210 583	1 126 732	1 043 543	2 160 836	105 446
311	Food manufacturing .....	-	11	7	762	21 899	625	1 317	15 842	98 474	88 549	187 293	2 605
3119	Other food manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	18	5	535	18 510	403	798	12 562	47 170	28 770	75 672	2 900
3231	Printing and related support activities .....	2	18	5	535	18 510	403	798	12 562	47 170	28 770	75 672	2 900
32311	Printing .....	2	17	4	497	17 442	371	739	11 812	47 170	28 770	75 672	2 900
323110	Commercial lithographic printing .....	-	9	2	367	12 677	277	560	8 486	33 275	20 514	53 577	2 072
325	Chemical manufacturing .....	1	14	8	805	43 778	561	1 261	29 786	245 612	354 711	598 146	19 607
3251	Basic chemical manufacturing ...	5	7	4	e	D	D	D	D	D	D	D	D
32518	Other basic inorganic chemical manufacturing .....	6	4	4	274	14 553	181	377	8 859	65 005	59 388	123 218	D
325188	All other basic inorganic chemical manufacturing ....	6	4	4	274	14 553	181	377	8 859	65 005	59 388	123 218	D
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
32521	Resin and synthetic rubber manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
325211	Plastics material and resin manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	2	12	9	599	20 038	454	952	12 130	54 610	43 391	98 897	3 172
3261	Plastics product manufacturing ..	2	10	7	e	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	-	24	15	1 210	54 323	986	1 894	40 413	230 493	151 413	379 608	57 457
3272	Glass and glass product manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
32721	Glass and glass product manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
327213	Glass container manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
3273	Cement and concrete product manufacturing .....	-	12	6	450	20 579	361	681	14 760	89 583	73 327	162 007	19 211
332	Fabricated metal product manufacturing .....	-	43	15	1 523	61 027	1 093	2 189	36 711	199 618	135 025	335 727	9 570
3325	Hardware manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D
33251	Hardware manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D
332510	Hardware manufacturing .....	-	3	2	e	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	-	25	8	625	22 331	455	917	12 346	52 146	39 418	90 880	6 107
33271	Machine shops .....	-	18	4	328	12 695	212	445	5 699	28 330	20 527	48 276	5 546
332710	Machine shops .....	-	18	4	328	12 695	212	445	5 699	28 330	20 527	48 276	5 546
33272	Turned product and screw, nut, and bolt manufacturing .....	-	7	4	297	9 636	243	472	6 647	23 816	18 891	42 604	561
333	Machinery manufacturing .....	2	20	9	1 116	45 552	651	1 235	19 340	113 284	72 015	185 884	4 795
3339	Other general purpose machinery manufacturing .....	3	8	3	676	30 135	391	760	11 812	78 845	43 443	122 895	2 065
33392	Material handling equipment manufacturing .....	9	3	1	e	D	D	D	D	D	D	D	D
333922	Conveyor and conveying equipment manufacturing ..	9	3	1	e	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	1	9	5	682	20 909	471	848	12 935	46 607	20 703	65 449	874
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
33451	Navigational, measuring, electromedical, and control instruments manufacturing ...	-	1	1	e	D	D	D	D	D	D	D	D
334512	Automatic environmental control manufacturing for residential, commercial, and appliance use.....	-	1	1	e	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>OTTAWA-STREATOR, IL MICROPOLITAN STATISTICAL AREA—Con.</b>													
336	Transportation equipment manufacturing .....	1	7	3	513	16 371	447	986	12 463	45 008	31 934	76 954	D
3363	Motor vehicle parts manufacturing .....	—	3	2	e	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	—	8	2	e	D	D	D	D	D	D	D	D
<b>PONTIAC, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	—	55	19	4 531	192 053	3 113	6 597	122 157	613 722	479 248	1 089 858	54 761
323	Printing and related support activities .....	—	6	4	g	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	—	6	4	g	D	D	D	D	D	D	D	D
32311	Printing .....	—	5	3	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	—	5	3	g	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	1	3	3	253	8 515	206	392	7 016	21 478	38 110	59 070	D
3312	Steel product manufacturing from purchased steel .....	1	3	3	253	8 515	206	392	7 016	21 478	38 110	59 070	D
332	Fabricated metal product manufacturing .....	—	10	3	571	13 848	347	788	7 735	30 321	28 780	59 129	752
3323	Architectural and structural metals manufacturing .....	—	3	1	e	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
332311	Prefabricated metal building and component manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	5	3	g	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
<b>QUINCY, IL-MO MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	—	98	35	5 680	231 729	3 763	7 588	125 844	647 819	818 680	1 443 594	41 233
311	Food manufacturing .....	—	11	5	740	30 581	342	753	11 430	89 797	333 178	422 494	D
3111	Animal food manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
31111	Animal food manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
311119	Other animal food manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	—	25	7	563	21 261	429	894	13 289	42 836	27 176	70 194	1 856

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>QUINCY, IL-MO MICROPOLITAN STATISTICAL AREA—Con.</b>													
333	Machinery manufacturing .....	-	12	8	1 583	54 371	1 178	2 420	33 697	146 849	132 013	283 438	7 264
3331	Agriculture, construction, and mining machinery manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	-	2	2	f	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	-	4	4	616	24 749	405	773	13 101	53 562	53 210	109 491	5 211
33391	Pump and compressor manufacturing .....	-	2	2	e	D	D	D	D	D	D	D	D
333912	Air and gas compressor manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	4	3	1 313	80 231	654	1 316	35 070	252 909	181 153	408 391	3 499
3342	Communications equipment manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
33421	Telephone apparatus manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
334210	Telephone apparatus manufacturing .....	-	1	1	e	D	D	D	D	D	D	D	D
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	4	1	f	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336211	Motor vehicle body manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	-	6	3	280	6 785	234	385	5 183	13 225	8 470	19 670	D
<b>SPRINGFIELD, IL METROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	3	137	40	3 656	138 253	2 342	4 459	74 007	280 483	372 084	649 742	19 814
321	Wood product manufacturing .....	-	9	4	285	9 917	215	426	6 145	21 453	38 215	59 428	2 677
323	Printing and related support activities .....	1	26	4	290	10 005	205	384	6 660	17 875	12 910	30 799	724
3231	Printing and related support activities .....	1	26	4	290	10 005	205	384	6 660	17 875	12 910	30 799	724
32311	Printing .....	1	24	4	e	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	9	5	3	310	17 939	199	429	10 940	30 259	130 804	161 891	4 482
332	Fabricated metal product manufacturing .....	-	12	6	392	14 422	275	527	8 271	28 983	12 765	42 101	2 604
333	Machinery manufacturing .....	-	12	3	1 095	42 334	667	1 358	19 258	89 015	72 380	156 000	3 347
3331	Agriculture, construction, and mining machinery manufacturing .....	-	4	1	e	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	-	4	1	e	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	-	4	1	e	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	3	6	3	302	11 746	110	231	3 269	22 284	18 949	42 957	1 475

See footnotes at end of table.

**Table 2. Industry Statistics for Metropolitan and Micropolitan Statistical Areas: 2002—Con.**

[Includes data for industry groups and industries with 250 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For definitions of CSAs, MeSAs, MISAs, and MDs, see Appendix E. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text.]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>STERLING, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	1	100	38	4 550	163 207	3 437	6 934	108 249	415 400	351 411	770 112	28 083
311	Food manufacturing .....	—	8	5	304	11 188	174	301	4 824	14 335	37 513	52 233	805
332	Fabricated metal product manufacturing .....	—	34	17	1 989	67 932	1 510	3 037	46 407	175 274	133 424	310 631	12 701
3325	Hardware manufacturing .....	—	5	4	1 054	38 458	783	1 642	26 961	103 605	68 190	173 968	D
33251	Hardware manufacturing .....	—	5	4	1 054	38 458	783	1 642	26 961	103 605	68 190	173 968	D
332510	Hardware manufacturing .....	—	5	4	1 054	38 458	783	1 642	26 961	103 605	68 190	173 968	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	5	12	3	281	8 828	216	423	5 908	22 539	15 219	37 724	980
333	Machinery manufacturing .....	—	12	4	537	19 323	426	870	13 853	40 788	34 349	76 008	1 957
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	2	1	e	D	D	D	D	D	D	D	D
333613	Mechanical power transmission equipment manufacturing .....	—	1	1	e	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	1	7	5	1 193	47 178	951	1 974	32 144	126 462	83 736	209 029	9 388
3352	Household appliance manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
33521	Small electrical appliance manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
335211	Electric housewares and household fan manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	7	5	3	e	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	7	5	3	e	D	D	D	D	D	D	D	D
<b>TAYLORVILLE, IL MICROPOLITAN STATISTICAL AREA</b>													
31-33	Manufacturing .....	—	24	11	2 002	68 905	1 565	3 558	49 617	192 861	192 939	376 928	6 771
332	Fabricated metal product manufacturing .....	—	7	5	g	D	D	D	D	D	D	D	D
3324	Boiler, tank, and shipping container manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D
332439	Other metal container manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Industries with 250 employees or more are shown. Some statistics are withheld to avoid disclosing data for individual companies. If employment is 250 or more, number of establishments is shown and employment-size range is indicated by one of the following symbols: e–250 to 499 employees; f–500 to 999 employees; g–1,000 to 2,499 employees; h–2,500 to 4,999 employees; i–5,000 to 9,999 employees; j–10,000 to 24,999 employees; k–25,000 to 49,999 employees; l–50,000 to 99,999 employees; m–100,000 employees or more.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 3. Industry Statistics for Counties: 2002**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ADAMS</b>													
31-33	Manufacturing .....	-	91	33	i	D	D	D	D	D	D	D	D
311	Food manufacturing .....	-	10	5	f	D	D	D	D	D	D	D	D
3111	Animal food manufacturing .....	-	4	3	f	D	D	D	D	D	D	D	D
31111	Animal food manufacturing ....	-	4	3	f	D	D	D	D	D	D	D	D
311119	Other animal food manufacturing .....	-	4	3	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	25	7	563	21 261	429	894	13 289	42 836	27 176	70 194	1 856
333	Machinery manufacturing .....	-	12	8	1 583	54 371	1 178	2 420	33 697	146 849	132 013	283 438	7 264
3331	Agriculture, construction, and mining machinery manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	-	2	2	f	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	-	4	4	616	24 749	405	773	13 101	53 562	53 210	109 491	5 211
334	Computer and electronic product manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	4	1	f	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336211	Motor vehicle body manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>BOND</b>													
31-33	Manufacturing .....	-	11	5	736	25 774	548	1 109	17 319	65 564	115 172	180 728	D
<b>BOONE</b>													
31-33	Manufacturing .....	-	65	22	4 174	226 033	3 476	7 156	186 443	631 473	1 707 054	2 330 011	D
311	Food manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	25	9	753	27 944	570	1 158	18 741	61 863	41 800	103 169	1 471
336	Transportation equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3361	Motor vehicle manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
336111	Automobile manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>BUREAU</b>													
31-33	Manufacturing .....	1	48	24	2 520	88 874	1 677	3 124	48 150	262 369	168 551	426 911	D
332	Fabricated metal product manufacturing .....	-	10	5	642	24 326	489	954	15 720	107 545	49 122	157 097	2 907
334	Computer and electronic product manufacturing .....	-	4	4	f	D	D	D	D	D	D	D	D
<b>CARROLL</b>													
31-33	Manufacturing .....	-	27	9	1 113	35 525	884	1 731	23 656	144 565	132 525	263 050	8 080
<b>CASS</b>													
31-33	Manufacturing .....	-	11	6	g	D	D	D	D	D	D	D	D
311	Food manufacturing .....	-	4	2	g	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	-	3	2	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	3	2	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	3	2	g	D	D	D	D	D	D	D	D

See footnotes at end of table.



**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHAMPAIGN</b>													
31-33	Manufacturing .....	-	151	55	9 469	311 885	7 188	12 499	210 872	1 495 778	1 524 869	3 024 007	95 625
311	Food manufacturing .....	-	14	3	g	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	-	3	1	g	D	D	D	D	D	D	D	D
31194	Seasoning and dressing manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
311941	Mayonnaise, dressing, and other prepared sauce manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
3219	Other wood product manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
32191	Millwork .....	-	3	1	f	D	D	D	D	D	D	D	D
321911	Wood window and door manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	1	26	5	f	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	1	26	5	f	D	D	D	D	D	D	D	D
32311	Printing .....	1	23	4	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	10	7	g	D	D	D	D	D	D	D	26 478
3261	Plastics product manufacturing ..	-	10	7	g	D	D	D	D	D	D	D	26 478
32616	Plastics bottle manufacturing ..	-	2	2	f	D	D	D	D	D	D	D	D
326160	Plastics bottle manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	7	4	g	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	5	4	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	4	3	g	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	-	20	7	f	D	D	D	D	D	D	D	D
3399	Other miscellaneous manufacturing .....	-	13	5	f	D	D	D	D	D	D	D	D
<b>CHRISTIAN</b>													
31-33	Manufacturing .....	-	24	11	2 002	68 905	1 565	3 558	49 617	192 861	192 939	376 928	6 771
332	Fabricated metal product manufacturing .....	-	7	5	g	D	D	D	D	D	D	D	D
3324	Boiler, tank, and shipping container manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
332439	Other metal container manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
<b>CLARK</b>													
31-33	Manufacturing .....	1	20	9	1 434	48 181	1 051	1 969	27 171	155 051	152 564	308 656	11 770
336	Transportation equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>CLAY</b>													
31-33	Manufacturing .....	-	20	11	2 206	74 335	1 811	3 947	48 582	182 167	318 916	492 992	16 317
336	Transportation equipment manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
336321	Vehicular lighting equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>CLINTON</b>													
31-33	Manufacturing .....	5	44	15	1 141	30 941	872	1 734	19 306	120 730	82 587	205 276	5 233
<b>COLES</b>													
31-33	Manufacturing .....	-	48	18	h	D	D	D	D	D	D	D	D
311	Food manufacturing .....	-	5	2	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	-	9	2	g	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	-	9	2	g	D	D	D	D	D	D	D	D
32311	Printing .....	-	8	2	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	6	1	g	D	D	D	D	D	D	D	D
<b>COOK</b>													
31-33	Manufacturing .....	1	'6 937	2 509	'282 373	'11 125 964	'194 601	'388 285	'6 274 039	'33 292 244	'31 793 921	'65 387 978	'1 947 998
311	Food manufacturing .....	1	632	252	43 114	1 447 420	28 916	58 677	880 081	6 186 280	5 305 230	11 474 901	235 681
3112	Grain and oilseed milling .....	-	10	6	1 128	52 886	840	1 770	36 192	169 726	511 594	682 213	13 036
31122	Starch and vegetable fats and oils manufacturing .....	-	5	3	f	D	D	D	D	D	D	D	D
3113	Sugar and confectionery product manufacturing .....	-	49	20	8 432	255 521	5 359	10 952	185 339	1 550 874	811 638	2 375 517	59 391
31133	Confectionery manufacturing from purchased chocolate .....	-	24	8	5 045	139 321	2 519	5 270	96 992	852 467	432 705	1 294 722	D
311330	Confectionery manufacturing from purchased chocolate .....	-	24	8	5 045	139 321	2 519	5 270	96 992	852 467	432 705	1 294 722	D
31134	Nonchocolate confectionery manufacturing .....	-	20	11	h	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	-	20	11	h	D	D	D	D	D	D	D	D
3114	Fruit and vegetable preserving and specialty food manufacturing .....	2	47	26	4 784	138 365	3 693	7 622	86 410	456 781	372 180	829 479	17 602
31141	Frozen food manufacturing .....	-	27	14	3 604	101 117	2 726	5 860	60 749	280 560	265 198	545 179	9 869
311412	Frozen specialty food manufacturing .....	-	24	13	h	D	D	D	D	D	D	D	D
31142	Fruit and vegetable canning, pickling, and drying .....	6	20	12	1 180	37 248	967	1 762	25 661	176 221	106 982	284 300	7 733
311421	Fruit and vegetable canning .....	3	13	9	728	26 720	604	1 078	18 991	73 822	88 168	161 855	4 102
3116	Animal slaughtering and processing .....	2	91	60	9 069	303 744	6 879	15 393	187 754	1 001 446	1 692 689	2 667 214	39 748
31161	Animal slaughtering and processing .....	2	91	60	9 069	303 744	6 879	15 393	187 754	1 001 446	1 692 689	2 667 214	39 748
311611	Animal (except poultry) slaughtering .....	2	23	14	g	D	D	D	D	D	D	D	D
311612	Meat processed from carcasses .....	2	59	40	5 823	199 896	4 369	9 779	120 726	589 532	985 238	1 570 746	D
311615	Poultry processing .....	1	8	5	g	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	1	308	87	13 663	465 976	8 411	15 607	269 935	1 972 647	877 452	2 842 035	59 151
31181	Bread and bakery product manufacturing .....	1	264	62	i	D	D	D	D	D	D	D	D
311811	Retail bakeries .....	4	199	31	2 015	33 999	1 075	1 565	18 557	65 314	31 475	96 220	1 937
311812	Commercial bakeries .....	-	61	28	i	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	1	33	17	h	D	D	D	D	D	D	D	D
311821	Cookie and cracker manufacturing .....	1	16	11	h	D	D	D	D	D	D	D	D
311822	Flour mixes and dough manufacturing from purchased flour .....	3	7	5	f	D	D	D	D	D	D	D	D
31183	Tortilla manufacturing .....	1	11	8	f	D	D	D	D	D	D	D	D
311830	Tortilla manufacturing .....	1	11	8	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>COOK—Con.</b>													
311	Food manufacturing—Con.												
3119	Other food manufacturing .....	2	99	44	5 472	208 604	3 384	6 586	104 489	959 518	783 085	1 746 813	42 663
31191	Snack food manufacturing .....	—	10	6	g	D	D	D	D	D	D	D	D
311911	Roasted nuts and peanut butter manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
311919	Other snack food manufacturing .....	—	6	3	f	D	D	D	D	D	D	D	D
31194	Seasoning and dressing manufacturing .....	4	19	12	1 352	61 773	734	1 578	29 598	381 130	264 826	648 897	D
311942	Spice and extract manufacturing .....	6	11	8	f	D	D	D	D	D	D	D	D
31199	All other food manufacturing .....	2	58	23	g	D	D	D	D	D	D	D	D
311991	Perishable prepared food manufacturing .....	8	18	8	f	D	D	D	D	D	D	D	D
311999	All other miscellaneous food manufacturing .....	1	40	15	1 810	78 362	945	1 910	35 259	159 433	231 465	389 818	D
312	Beverage and tobacco product manufacturing .....	—	22	12	g	D	D	D	D	D	D	D	D
3121	Beverage manufacturing .....	—	21	11	g	D	D	D	D	D	D	D	D
31211	Soft drink and ice manufacturing .....	—	18	10	g	D	D	D	D	D	D	D	D
312111	Soft drink manufacturing .....	—	11	7	g	D	D	D	D	D	D	D	D
313	Textile mills .....	4	26	6	f	D	D	D	D	D	D	D	1 055
314	Textile product mills .....	2	106	29	2 550	60 799	2 118	4 124	40 691	130 309	141 223	275 532	D
3141	Textile furnishings mills .....	—	58	12	1 073	25 185	880	1 685	17 174	50 171	74 887	126 070	D
31412	Curtain and linen mills .....	—	58	12	1 073	25 185	880	1 685	17 174	50 171	74 887	126 070	D
314129	Other household textile product mills .....	—	12	8	f	D	D	D	D	D	D	D	D
3149	Other textile product mills .....	3	48	17	1 477	35 614	1 238	2 439	23 517	80 138	66 336	149 462	D
31491	Textile bag and canvas mills .....	1	19	9	761	16 703	662	1 326	11 449	37 841	30 646	71 138	908
314912	Canvas and related product mills .....	1	18	9	f	D	D	D	D	D	D	D	908
31499	All other textile product mills .....	5	29	8	716	18 911	576	1 113	12 068	42 297	35 690	78 324	D
314999	All other miscellaneous textile product mills .....	6	27	7	f	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	4	129	36	3 798	97 761	2 626	4 709	46 848	177 108	184 750	368 657	D
3152	Cut and sew apparel manufacturing .....	6	88	27	h	D	D	D	D	D	D	D	D
31521	Cut and sew apparel contractors .....	7	43	10	516	7 865	462	766	6 289	11 700	2 220	13 971	D
31522	Men's and boys' cut and sew apparel manufacturing .....	6	22	10	g	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	9	11	2	f	D	D	D	D	D	D	D	D
3159	Apparel accessories and other apparel manufacturing .....	1	34	6	f	D	D	D	D	D	D	D	D
31599	Apparel accessories and other apparel manufacturing .....	1	34	6	f	D	D	D	D	D	D	D	D
316	Leather and allied product manufacturing .....	1	27	11	g	D	D	D	D	D	D	D	D
3169	Other leather and allied product manufacturing .....	1	20	8	f	D	D	D	D	D	D	D	D
31699	Other leather and allied product manufacturing .....	1	20	8	f	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	3	109	27	g	D	D	D	D	D	D	D	D
3219	Other wood product manufacturing .....	2	93	24	g	D	D	D	D	D	D	D	D
32191	Millwork .....	2	41	10	f	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	1	159	107	11 610	480 879	8 273	17 349	280 459	1 177 569	1 455 637	2 663 906	126 387
3222	Converted paper product manufacturing .....	2	156	104	j	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	2	87	64	6 991	296 948	4 947	10 488	171 192	678 339	923 063	1 623 116	51 473
322211	Corrugated and solid fiber box manufacturing .....	2	50	41	4 068	178 023	2 830	6 013	99 406	410 556	640 309	1 051 905	23 556
322212	Folding paperboard box manufacturing .....	1	23	14	1 848	87 058	1 376	2 945	53 909	222 522	214 119	433 057	D
32222	Paper bag and coated and treated paper manufacturing .....	2	32	20	2 486	103 964	1 671	3 440	54 254	290 230	323 538	621 103	18 274
322222	Coated and laminated paper manufacturing .....	1	21	12	1 453	62 541	896	1 829	29 994	195 074	195 899	396 033	12 489
32223	Stationery product manufacturing .....	—	18	10	980	33 342	752	1 525	22 253	78 321	83 937	162 337	D
322232	Envelope manufacturing .....	—	10	7	f	D	D	D	D	D	D	D	D
32229	Other converted paper product manufacturing .....	2	19	10	f	D	D	D	D	D	D	D	1 027
322299	All other converted paper product manufacturing .....	2	16	10	749	22 697	594	1 209	14 462	50 995	33 862	84 240	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>COOK—Con.</b>													
323	Printing and related support activities .....	2	'998	'236	'21 182	'894 945	'15 134	'30 137	'542 385	'1 854 069	'1 150 500	'3 005 928	'108 190
3231	Printing and related support activities .....	2	'998	'236	'21 182	'894 945	'15 134	'30 137	'542 385	'1 854 069	'1 150 500	'3 005 928	'108 190
32311	Printing .....	2	866	187	'17 461	'741 627	'12 307	'24 324	'444 350	'1 571 431	'1 056 796	'2 630 488	'92 383
323110	Commercial lithographic printing .....	2	'409	'109	'10 609	'488 374	'7 489	'15 025	'295 833	'1 002 629	'684 494	'1 686 883	'73 120
323112	Commercial flexographic printing .....	2	25	8	546	22 315	325	638	10 122	48 414	36 495	84 445	1 731
323113	Commercial screen printing ..	1	'77	'16	'1 164	'35 746	'844	'1 684	'18 867	'70 464	'41 434	'112 201	D
323114	Quick printing .....	3	193	11	1 261	37 691	895	1 512	22 539	78 771	33 020	111 776	3 701
323115	Digital printing .....	-	31	11	961	45 433	627	1 228	26 683	90 135	60 705	150 234	3 046
323116	Manifold business forms printing .....	5	18	9	932	33 621	719	1 420	23 765	90 255	75 869	166 458	4 242
323118	Blankbook, looseleaf binders, and devices manufacturing ..	-	14	7	559	17 335	392	784	9 214	41 352	40 244	84 319	D
323119	Other commercial printing ..	1	76	10	833	34 633	593	1 088	22 875	96 077	53 565	149 723	1 429
32312	Support activities for printing ...	3	'132	'49	'3 721	'153 318	'2 827	'5 813	'98 035	'282 638	'93 704	'375 440	'15 807
323121	Tradebinding and related work .....	3	56	24	2 046	61 920	1 703	3 590	41 903	111 722	28 409	140 182	D
323122	Prepress services .....	3	'76	'25	'1 675	'91 398	'1 124	'2 223	'56 132	'170 916	'65 295	'235 258	D
324	Petroleum and coal products manufacturing .....	-	38	20	2 003	112 430	1 155	2 357	53 454	235 403	2 042 963	2 286 061	D
3241	Petroleum and coal products manufacturing .....	-	38	20	2 003	112 430	1 155	2 357	53 454	235 403	2 042 963	2 286 061	D
32411	Petroleum refineries .....	-	5	3	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	-	5	3	f	D	D	D	D	D	D	D	D
32412	Asphalt paving, roofing, and saturated materials manufacturing .....	-	17	9	587	23 933	408	749	13 203	171 833	199 485	362 441	D
32419	Other petroleum and coal products manufacturing .....	3	16	8	f	D	D	D	D	D	D	D	9 278
324191	Petroleum lubricating oil and grease manufacturing .....	3	14	6	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	1	303	144	14 806	698 046	8 814	17 966	319 704	3 730 058	2 849 923	6 665 226	154 180
3251	Basic chemical manufacturing ...	3	40	20	g	D	D	D	D	D	D	D	28 435
32518	Other basic inorganic chemical manufacturing .....	1	15	11	f	D	D	D	D	D	D	D	D
325188	All other basic inorganic chemical manufacturing .....	2	14	10	f	D	D	D	D	D	D	D	D
32519	Other basic organic chemical manufacturing .....	5	17	7	f	D	D	D	D	D	D	D	D
325199	All other basic organic chemical manufacturing .....	5	17	7	f	D	D	D	D	D	D	D	D
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing .....	-	18	16	f	D	D	D	D	D	D	D	D
32521	Resin and synthetic rubber manufacturing .....	-	17	15	f	D	D	D	D	D	D	D	D
325211	Plastics material and resin manufacturing .....	-	15	14	f	D	D	D	D	D	D	D	D
3254	Pharmaceutical and medicine manufacturing .....	-	23	11	g	D	D	D	D	D	D	D	16 476
32541	Pharmaceutical and medicine manufacturing .....	-	23	11	g	D	D	D	D	D	D	D	16 476
325412	Pharmaceutical preparation manufacturing .....	-	16	7	g	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing .....	-	66	30	2 899	133 709	1 609	3 231	52 506	485 422	728 285	1 222 588	19 315
32551	Paint and coating manufacturing .....	-	53	25	2 407	103 252	1 373	2 760	40 373	387 157	639 349	1 035 206	12 541
325510	Paint and coating manufacturing .....	-	53	25	2 407	103 252	1 373	2 760	40 373	387 157	639 349	1 035 206	12 541
3256	Soap, cleaning compound, and toilet preparation manufacturing ..	1	74	33	5 194	224 021	3 242	6 623	104 982	1 549 991	700 686	2 285 041	53 453
32561	Soap and cleaning compound manufacturing .....	2	42	13	1 100	48 486	622	1 358	22 406	259 268	216 029	482 134	D
325611	Soap and other detergent manufacturing .....	2	21	6	721	29 955	392	879	12 184	144 174	111 224	255 167	2 616
32562	Toilet preparation manufacturing .....	1	32	20	4 094	175 535	2 620	5 265	82 576	1 290 723	484 657	1 802 907	D
325620	Toilet preparation manufacturing .....	1	32	20	4 094	175 535	2 620	5 265	82 576	1 290 723	484 657	1 802 907	D
3259	Other chemical product and preparation manufacturing .....	1	78	34	2 951	147 429	1 739	3 488	68 243	621 596	587 462	1 204 167	26 497
32591	Printing ink manufacturing .....	-	21	12	875	41 965	520	1 032	21 359	136 697	170 875	306 449	4 952
325910	Printing ink manufacturing .....	-	21	12	875	41 965	520	1 032	21 359	136 697	170 875	306 449	4 952
32599	All other chemical product and preparation manufacturing ...	1	57	22	2 076	105 464	1 219	2 456	46 884	484 899	416 587	897 718	21 545
325992	Photographic film, paper, plate, and chemical manufacturing .....	5	10	4	506	28 667	342	717	11 944	108 675	84 721	192 418	4 476
325998	All other miscellaneous chemical product and preparation manufacturing ..	-	36	14	1 304	66 989	710	1 399	30 317	345 109	295 047	637 885	13 232

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>COOK—Con.</b>													
326	Plastics and rubber products manufacturing .....	2	284	164	20 868	704 769	16 105	32 041	443 180	1 841 182	1 509 668	3 348 421	145 791
3261	Plastics product manufacturing ..	1	'247	'145	'18 273	'628 634	'14 248	'28 221	'394 085	'1 650 286	'1 356 232	'3 001 917	'128 806
32611	Plastics packaging materials and un laminated film and sheet manufacturing .....	—	33	22	2 523	98 278	2 036	4 599	70 709	281 631	309 985	592 860	29 749
326111	Plastics bag manufacturing ..	—	11	6	1 033	34 151	920	2 074	28 395	117 471	101 338	218 675	D
326112	Plastics packaging film and sheet (including laminated) manufacturing .....	—	11	10	917	42 414	696	1 576	28 834	107 609	118 001	225 240	9 583
326113	Un laminated plastics film and sheet (except packaging) manufacturing .....	1	11	6	573	21 713	420	949	13 480	56 551	90 646	148 945	D
32612	Plastics pipe, pipe fitting, and un laminated profile shape manufacturing .....	—	16	10	1 140	38 139	875	1 605	24 033	64 441	53 364	118 726	12 343
326121	Un laminated plastics profile shape manufacturing .....	—	13	10	1 127	37 728	864	1 584	23 745	63 204	51 037	115 162	D
32614	Polystyrene foam product manufacturing .....	8	9	5	528	17 497	445	855	12 722	58 430	37 715	96 219	4 293
326140	Polystyrene foam product manufacturing .....	8	9	5	528	17 497	445	855	12 722	58 430	37 715	96 219	4 293
32619	Other plastics product manufacturing .....	2	'172	'99	'13 048	'431 016	'10 103	'19 892	'259 463	'1 138 562	'871 861	'2 003 722	'73 249
326199	All other plastics product manufacturing .....	2	'169	'96	'12 960	'428 633	'10 032	'19 763	'257 508	'1 133 933	'870 352	'1 997 569	D
3262	Rubber product manufacturing ...	2	'37	'19	'2 595	'76 135	'1 857	'3 820	'49 095	'190 896	'153 436	'346 504	'16 985
32622	Rubber and plastics hoses and belting manufacturing .....	7	6	4	f	D	D	D	D	D	D	D	D
326220	Rubber and plastics hoses and belting manufacturing ..	7	6	4	f	D	D	D	D	D	D	D	D
32629	Other rubber product manufacturing .....	—	'23	'13	g	D	D	D	D	D	D	D	D
326291	Rubber product manufacturing for mechanical use .....	—	11	6	g	D	D	D	D	D	D	D	D
326299	All other rubber product manufacturing .....	1	'12	'7	f	D	D	D	D	D	D	D	'1 692
327	Nonmetallic mineral product manufacturing .....	2	156	'71	'5 082	193 318	'4 053	8 308	138 208	'509 633	471 170	974 529	34 296
3272	Glass and glass product manufacturing .....	1	37	13	2 122	63 665	1 740	3 403	42 058	197 827	180 254	374 049	7 567
32721	Glass and glass product manufacturing .....	1	37	13	2 122	63 665	1 740	3 403	42 058	197 827	180 254	374 049	7 567
327213	Glass container manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
327215	Glass product manufacturing made of purchased glass ..	—	30	10	1 523	37 816	1 214	2 263	20 649	108 219	137 336	248 229	D
3273	Cement and concrete product manufacturing .....	2	45	'27	'1 361	67 398	'1 100	2 408	54 182	'167 765	174 354	343 437	15 697
32732	Ready-mix concrete manufacturing .....	2	26	'18	'936	49 748	'806	1 784	43 106	'122 629	141 756	265 303	7 308
327320	Ready-mix concrete manufacturing .....	2	26	'18	'936	49 748	'806	1 784	43 106	'122 629	141 756	265 303	7 308
3279	Other nonmetallic mineral product manufacturing .....	2	49	23	1 127	44 494	815	1 638	27 641	115 612	65 270	177 593	D
32799	All other nonmetallic mineral product manufacturing .....	3	36	17	722	29 066	545	1 069	20 278	79 210	40 673	117 330	1 680
331	Primary metal manufacturing .....	1	135	77	10 415	448 795	7 336	16 048	260 567	1 095 475	1 516 292	2 666 678	61 192
3311	Iron and steel mills and ferroalloy manufacturing .....	—	13	10	1 457	62 171	1 051	2 405	39 196	92 783	186 892	285 084	8 362
33111	Iron and steel mills and ferroalloy manufacturing .....	—	13	10	1 457	62 171	1 051	2 405	39 196	92 783	186 892	285 084	8 362
331111	Iron and steel mills .....	—	13	10	1 457	62 171	1 051	2 405	39 196	92 783	186 892	285 084	8 362
3312	Steel product manufacturing from purchased steel .....	—	18	15	2 025	89 691	1 412	2 906	60 923	275 246	506 563	779 509	D
33121	Iron and steel pipe and tube manufacturing from purchased steel .....	—	9	9	1 527	70 258	1 045	2 171	48 269	223 993	416 878	637 409	D
331210	Iron and steel pipe and tube manufacturing from purchased steel .....	—	9	9	1 527	70 258	1 045	2 171	48 269	223 993	416 878	637 409	D
3314	Nonferrous metal (except aluminum) production and processing .....	—	21	12	h	D	D	D	D	D	D	D	D
33142	Copper rolling, drawing, extruding, and alloying .....	—	9	7	g	D	D	D	D	D	D	D	D
331422	Copper wire (except mechanical) drawing .....	—	2	1	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>COOK—Con.</b>													
331	Primary metal manufacturing—Con.												
3315	Foundries .....	2	65	34	h	D	D	D	D	D	D	11 284	
33151	Ferrous metal foundries .....	7	15	7	g	D	D	D	D	D	D	2 203	
331513	Steel foundries (except investment) .....	9	6	2	f	D	D	D	D	D	D	D	
33152	Nonferrous metal foundries .....	1	50	27	2 733	96 687	2 182	4 787	66 991	239 686	146 982	386 642	9 081
331521	Aluminum die-casting foundries .....	—	15	9	1 604	54 750	1 322	3 056	40 299	136 605	84 393	219 702	D
332	Fabricated metal product manufacturing .....	1	'1 545	'564	'49 195	'1 870 749	'37 177	'75 024	'1 211 900	'4 362 837	'3 340 289	'7 693 446	'209 542
3321	Forging and stamping .....	2	166	83	9 116	344 913	7 153	14 165	233 235	655 171	745 429	1 400 583	35 621
33211	Forging and stamping .....	2	166	83	9 116	344 913	7 153	14 165	233 235	655 171	745 429	1 400 583	35 621
332111	Iron and steel forging .....	2	14	10	956	35 577	740	1 507	27 062	68 028	76 381	145 775	3 074
332112	Nonferrous forging .....	7	3	2	f	D	D	D	D	D	D	D	D
332116	Metal stamping .....	2	127	62	6 430	237 987	5 009	9 949	153 806	501 541	475 968	977 634	19 624
3322	Cutlery and handtool manufacturing .....	1	57	24	2 607	98 955	1 815	3 694	57 165	207 950	104 229	312 834	6 493
33221	Cutlery and handtool manufacturing .....	1	57	24	2 607	98 955	1 815	3 694	57 165	207 950	104 229	312 834	6 493
332212	Hand and edge tool manufacturing .....	1	49	20	2 287	87 980	1 594	3 220	49 751	175 089	85 691	259 817	5 542
3323	Architectural and structural metals manufacturing .....	2	'192	'77	'5 728	'210 498	'4 117	'8 234	'125 954	'521 922	'339 001	'854 824	'20 570
33231	Plate work and fabricated structural product manufacturing .....	3	61	27	1 579	63 988	1 055	2 204	34 543	135 542	127 998	257 983	5 483
332312	Fabricated structural metal manufacturing .....	3	45	18	1 129	49 124	749	1 571	26 384	108 019	105 100	208 594	4 383
33232	Ornamental and architectural metal products manufacturing .....	1	'131	'50	'4 149	'146 510	'3 062	'6 030	'91 411	'386 380	'211 003	'596 841	'15 087
332321	Metal window and door manufacturing .....	2	25	7	500	14 623	364	739	8 397	38 133	29 535	67 926	2 145
332322	Sheet metal work manufacturing .....	1	72	30	2 637	94 740	1 991	3 889	62 589	280 777	139 590	419 449	8 612
332323	Ornamental and architectural metal work manufacturing ..	1	'34	'13	'1 012	'37 147	'707	'1 402	'20 425	'67 470	'41 878	'109 466	'4 330
3324	Boiler, tank, and shipping container manufacturing .....	—	38	20	2 879	115 775	2 257	4 884	80 696	367 355	332 322	692 837	13 872
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	24	14	2 464	100 112	1 967	4 337	72 412	331 462	309 481	634 015	D
332431	Metal can manufacturing .....	—	7	5	999	52 020	881	1 975	44 260	218 947	176 345	390 844	D
332439	Other metal container manufacturing .....	—	17	9	1 465	48 092	1 086	2 362	28 152	112 515	133 136	243 171	5 893
3325	Hardware manufacturing .....	—	26	13	1 203	42 352	879	1 680	25 266	84 428	70 673	156 637	2 683
33251	Hardware manufacturing .....	—	26	13	1 203	42 352	879	1 680	25 266	84 428	70 673	156 637	2 683
332510	Hardware manufacturing .....	—	26	13	1 203	42 352	879	1 680	25 266	84 428	70 673	156 637	2 683
3326	Spring and wire product manufacturing .....	2	109	38	3 143	108 191	2 467	5 012	68 188	220 506	170 974	391 388	9 260
33261	Spring and wire product manufacturing .....	2	109	38	3 143	108 191	2 467	5 012	68 188	220 506	170 974	391 388	9 260
332612	Spring (light gauge) manufacturing .....	2	25	13	826	27 515	641	1 208	18 442	59 621	36 468	95 830	3 059
332618	Other fabricated wire product manufacturing .....	3	74	21	1 996	69 843	1 555	3 267	42 123	140 019	119 661	259 538	5 469
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	3	550	150	10 079	397 618	7 577	15 724	262 313	836 017	425 203	1 255 899	40 655
33271	Machine shops .....	2	409	84	5 390	212 244	4 080	8 273	142 061	420 135	174 415	588 626	15 984
332710	Machine shops .....	2	409	84	5 390	212 244	4 080	8 273	142 061	420 135	174 415	588 626	15 984
33272	Turned product and screw, nut, and bolt manufacturing .....	3	141	66	4 689	185 374	3 497	7 451	120 252	415 882	250 788	667 273	24 671
332721	Precision turned product manufacturing .....	2	88	40	2 761	110 275	2 192	4 646	78 014	216 184	94 771	310 845	16 322
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	3	53	26	1 928	75 099	1 305	2 805	42 238	199 698	156 017	356 428	8 349
3328	Coating, engraving, heat treating, and allied activities .....	—	238	94	6 890	244 645	5 301	10 984	160 909	524 882	351 183	878 346	29 335
33281	Coating, engraving, heat treating, and allied activities ..	—	238	94	6 890	244 645	5 301	10 984	160 909	524 882	351 183	878 346	29 335
332811	Metal heat treating .....	—	17	9	614	22 384	450	990	15 485	55 052	13 407	69 036	5 985
332812	Metal coating, engraving (except jewelry and silverware), and allied services to manufacturers ..	—	69	27	2 139	82 674	1 704	3 467	58 041	186 861	206 071	393 087	13 009
332813	Electroplating, plating, polishing, anodizing, and coloring .....	1	152	58	4 137	139 587	3 147	6 527	87 383	282 969	131 705	416 223	10 341

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
	<b>COOK—Con.</b>												
332	Fabricated metal product manufacturing—Con.												
3329	Other fabricated metal product manufacturing .....	1	169	65	7 550	307 802	5 611	10 647	198 174	944 606	801 275	1 750 098	51 053
33291	Metal valve manufacturing ....	1	34	22	2 814	127 559	2 039	4 053	76 970	360 287	257 602	620 838	10 146
332911	Industrial valve manufacturing .....	—	11	8	964	45 612	652	1 345	24 980	150 716	78 760	228 175	4 227
332913	Plumbing fixture fitting and trim manufacturing .....	—	9	5	1 142	54 282	853	1 613	35 224	133 293	117 820	255 960	D
33299	All other fabricated metal product manufacturing .....	1	135	43	4 736	180 243	3 572	6 594	121 204	584 319	543 673	1 129 260	40 907
332998	Enameled iron and metal sanitary ware manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
332999	All other miscellaneous fabricated metal product manufacturing .....	—	100	32	3 371	129 688	2 633	4 834	88 830	417 590	469 863	888 673	34 818
333	Machinery manufacturing .....	2	661	226	18 647	854 100	11 143	22 512	418 460	1 867 097	1 478 368	3 322 070	76 067
3332	Industrial machinery manufacturing .....	2	95	40	2 739	126 725	1 398	2 794	53 346	250 437	198 572	448 430	9 934
33329	Other industrial machinery manufacturing .....	2	84	37	2 599	119 364	1 324	2 640	50 617	233 897	189 051	422 460	8 884
333293	Printing machinery and equipment manufacturing ..	—	26	13	f	D	D	D	D	D	D	D	1 585
333294	Food product machinery manufacturing .....	—	11	7	505	23 774	275	559	12 289	39 190	34 988	75 823	D
333298	All other industrial machinery manufacturing .....	3	38	14	1 367	62 232	649	1 302	24 559	126 729	101 890	226 098	3 534
3333	Commercial and service industry machinery manufacturing .....	2	64	27	3 407	153 216	1 572	3 198	52 328	379 369	288 067	651 560	16 495
33331	Commercial and service industry machinery manufacturing .....	2	64	27	3 407	153 216	1 572	3 198	52 328	379 369	288 067	651 560	16 495
333311	Automatic vending machine manufacturing .....	—	5	1	f	D	D	D	D	D	D	D	D
333313	Office machinery manufacturing .....	—	6	4	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	4	29	14	1 395	59 819	740	1 536	26 015	154 206	150 050	300 576	8 611
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	2	29	17	1 136	36 815	816	1 569	19 482	60 573	66 288	126 684	3 712
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	2	29	17	1 136	36 815	816	1 569	19 482	60 573	66 288	126 684	3 712
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	3	14	10	f	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	3	297	66	4 430	206 911	3 074	6 199	124 836	408 362	195 843	600 759	23 041
33351	Metalworking machinery manufacturing .....	3	297	66	4 430	206 911	3 074	6 199	124 836	408 362	195 843	600 759	23 041
333511	Industrial mold manufacturing .....	1	79	17	1 007	48 915	755	1 493	33 805	95 573	34 851	127 879	9 775
333512	Machine tool (metal cutting types) manufacturing .....	6	13	9	630	30 793	335	725	14 037	66 740	57 866	123 725	3 641
333514	Special die and tool, die set, jig, and fixture manufacturing .....	2	126	25	1 590	75 573	1 119	2 271	45 353	142 015	44 951	187 139	4 650
333515	Cutting tool and machine tool accessory manufacturing .....	6	65	10	863	33 184	649	1 286	21 882	63 718	33 073	98 195	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	24	13	1 739	88 281	1 273	2 418	58 229	230 515	359 701	582 202	6 709
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	24	13	1 739	88 281	1 273	2 418	58 229	230 515	359 701	582 202	6 709
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	3	18	9	g	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	1	143	59	4 831	227 900	2 757	5 851	102 721	525 940	356 473	885 193	15 801
33391	Pump and compressor manufacturing .....	—	15	10	1 384	71 666	784	1 803	31 610	167 602	113 117	283 012	5 243
333911	Pump and pumping equipment manufacturing ..	—	11	8	g	D	D	D	D	D	D	D	D
33392	Material handling equipment manufacturing .....	2	29	15	1 005	42 174	582	1 191	21 376	90 711	72 311	160 114	1 636

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>COOK—Con.</b>													
333	Machinery manufacturing—Con.												
3339	Other general purpose machinery manufacturing—Con.												
33399	All other general purpose machinery manufacturing . . . .	2	99	34	2 442	114 060	1 391	2 857	49 735	267 627	171 045	442 067	8 922
333993	Packaging machinery manufacturing . . . . .	2	22	10	f	D	D	D	D	D	D	D	D
333999	All other miscellaneous general purpose machinery manufacturing . . . . .	2	50	14	980	40 295	557	1 114	17 754	79 584	54 782	137 222	2 328
334	Computer and electronic product manufacturing . . . . .	—	'262	108	'15 387	'767 466	'7 973	'15 014	'257 732	'2 274 283	'2 339 038	'4 796 131	65 824
3342	Communications equipment manufacturing . . . . .	—	37	16	2 729	142 206	1 557	3 440	62 251	968 354	1 112 355	2 255 902	12 796
33422	Radio and television broadcasting and wireless communications equipment manufacturing . . . . .	—	14	5	g	D	D	D	D	D	D	D	D
334220	Radio and television broadcasting and wireless communications equipment manufacturing . . . . .	—	14	5	g	D	D	D	D	D	D	D	D
33429	Other communications equipment manufacturing . . . . .	3	15	7	f	D	D	D	D	D	D	D	D
334290	Other communications equipment manufacturing . . . . .	3	15	7	f	D	D	D	D	D	D	D	D
3343	Audio and video equipment manufacturing . . . . .	—	8	4	g	D	D	D	D	D	D	D	D
33431	Audio and video equipment manufacturing . . . . .	—	8	4	g	D	D	D	D	D	D	D	D
334310	Audio and video equipment manufacturing . . . . .	—	8	4	g	D	D	D	D	D	D	D	D
3344	Semiconductor and other electronic component manufacturing . . . . .	1	99	45	4 531	145 217	3 024	5 559	71 729	297 444	203 490	502 046	19 193
33441	Semiconductor and other electronic component manufacturing . . . . .	1	99	45	4 531	145 217	3 024	5 559	71 729	297 444	203 490	502 046	19 193
334412	Bare printed circuit board manufacturing . . . . .	—	21	11	1 161	33 214	854	1 383	16 908	62 032	46 631	108 141	5 476
334418	Printed circuit assembly (electronic assembly) manufacturing . . . . .	1	10	7	778	22 945	410	793	10 738	44 324	47 830	93 565	D
334419	Other electronic component manufacturing . . . . .	2	37	11	1 299	48 313	819	1 646	22 523	98 616	69 608	168 022	9 254
3345	Navigational, measuring, electromedical, and control instruments manufacturing . . . . .	—	'80	34	'6 330	'399 127	'2 550	'4 494	'99 191	'823 838	'790 190	'1 611 612	24 696
33451	Navigational, measuring, electromedical, and control instruments manufacturing . . . . .	—	'80	34	'6 330	'399 127	'2 550	'4 494	'99 191	'823 838	'790 190	'1 611 612	24 696
334510	Electromedical and electrotherapeutic apparatus manufacturing . . . . .	—	8	6	1 035	48 012	545	1 083	12 969	146 425	101 897	251 476	3 288
334511	Search, detection, navigation, guidance, aeronautical, and nautical system and instrument manufacturing . . . . .	—	4	2	g	D	D	D	D	D	D	D	D
334517	Irradiation apparatus manufacturing . . . . .	—	11	5	1 127	76 350	480	949	24 938	211 709	226 090	403 360	3 548
335	Electrical equipment, appliance, and component manufacturing . . . . .	—	'192	92	'14 251	'574 168	'9 229	'18 971	'284 846	'1 584 641	'1 175 880	'2 761 998	85 863
3351	Electric lighting equipment manufacturing . . . . .	1	48	26	3 205	104 060	2 192	4 157	51 761	351 168	196 848	546 790	D
33512	Lighting fixture manufacturing . . . . .	1	45	24	h	D	D	D	D	D	D	D	D
335121	Residential electric lighting fixture manufacturing . . . . .	2	18	10	g	D	D	D	D	D	D	D	D
335122	Commercial, industrial, and institutional electric lighting fixture manufacturing . . . . .	—	17	9	f	D	D	D	D	D	D	D	D
335129	Other lighting equipment manufacturing . . . . .	—	10	5	f	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing . . . . .	—	7	5	1 566	59 222	864	1 783	24 907	199 136	239 349	436 558	D
33522	Major appliance manufacturing . . . . .	—	3	2	g	D	D	D	D	D	D	D	D
335221	Household cooking appliance manufacturing . . . . .	—	2	2	g	D	D	D	D	D	D	D	D

See footnotes at end of table.



**Table 3. Industry Statistics for Counties: 2002—Con.**

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NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>COOK—Con.</b>													
335	Electrical equipment, appliance, and component manufacturing—Con.												
3353	Electrical equipment manufacturing .....	—	76	36	6 495	287 655	4 053	8 724	139 609	662 653	439 091	1 107 909	46 239
33531	Electrical equipment manufacturing .....	—	76	36	6 495	287 655	4 053	8 724	139 609	662 653	439 091	1 107 909	46 239
335311	Power, distribution, and specialty transformer manufacturing .....	—	9	7	892	35 283	453	848	11 005	84 230	94 945	184 552	D
335312	Motor and generator manufacturing .....	—	16	9	1 509	60 254	1 114	2 253	38 438	134 288	72 114	205 781	5 878
335313	Switchgear and switchboard apparatus manufacturing .....	—	18	11	3 575	169 069	2 190	5 055	81 815	397 144	235 821	633 411	D
335314	Relay and industrial control manufacturing .....	4	33	9	519	23 049	296	568	8 351	46 991	36 211	84 165	1 792
3359	Other electrical equipment and component manufacturing .....	1	61	25	2 985	123 231	2 120	4 307	68 569	371 684	300 592	670 741	20 780
33593	Wiring device manufacturing .....	—	27	14	2 264	95 107	1 624	3 295	53 531	310 483	224 448	534 465	18 081
335931	Current-carrying wiring device manufacturing .....	3	19	8	831	30 850	625	1 246	17 487	73 895	72 667	146 431	D
335932	Noncurrent-carrying wiring device manufacturing .....	—	8	6	1 433	64 257	999	2 049	36 044	236 588	151 781	388 034	D
336	Transportation equipment manufacturing .....	—	150	75	15 607	719 643	12 097	20 830	496 519	2 513 437	4 151 596	6 624 238	84 475
3361	Motor vehicle manufacturing .....	—	6	1	g	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	—	6	1	g	D	D	D	D	D	D	D	D
336111	Automobile manufacturing .....	—	3	1	g	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	—	5	3	f	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	—	5	3	f	D	D	D	D	D	D	D	D
336211	Motor vehicle body manufacturing .....	—	5	3	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	1	111	56	9 839	352 146	8 110	12 601	255 937	916 214	968 159	1 860 519	47 355
33632	Motor vehicle electrical and electronic equipment manufacturing .....	3	23	8	945	30 155	693	1 294	16 615	83 699	71 377	156 168	4 374
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	4	19	5	f	D	D	D	D	D	D	D	D
33634	Motor vehicle brake system manufacturing .....	—	7	2	f	D	D	D	D	D	D	D	D
336340	Motor vehicle brake system manufacturing .....	—	7	2	f	D	D	D	D	D	D	D	D
33635	Motor vehicle transmission and power train parts manufacturing .....	—	12	7	1 742	76 879	1 370	2 896	52 631	247 925	177 872	422 876	12 193
336350	Motor vehicle transmission and power train parts manufacturing .....	—	12	7	1 742	76 879	1 370	2 896	52 631	247 925	177 872	422 876	12 193
33637	Motor vehicle metal stamping .....	—	28	20	5 077	184 885	4 342	5 071	143 677	441 927	487 505	910 740	D
336370	Motor vehicle metal stamping .....	—	28	20	5 077	184 885	4 342	5 071	143 677	441 927	487 505	910 740	D
33639	Other motor vehicle parts manufacturing .....	6	22	10	664	20 815	534	1 071	14 215	47 239	59 889	107 252	4 029
336399	All other motor vehicle parts manufacturing .....	6	22	10	664	20 815	534	1 071	14 215	47 239	59 889	107 252	4 029
3365	Railroad rolling stock manufacturing .....	—	13	10	g	D	D	D	D	D	D	D	D
33651	Railroad rolling stock manufacturing .....	—	13	10	g	D	D	D	D	D	D	D	D
336510	Railroad rolling stock manufacturing .....	—	13	10	g	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	2	354	93	10 121	304 953	7 773	15 750	187 906	669 078	501 344	1 163 875	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	4	227	40	3 463	94 683	2 836	5 595	66 162	198 043	152 156	350 133	D
33711	Wood kitchen cabinet and countertop manufacturing .....	5	104	11	1 023	29 291	796	1 599	19 294	61 445	42 987	104 633	D
337110	Wood kitchen cabinet and countertop manufacturing .....	5	104	11	1 023	29 291	796	1 599	19 294	61 445	42 987	104 633	D
33712	Household and institutional furniture manufacturing .....	3	123	29	2 440	65 392	2 040	3 996	46 868	136 598	109 169	245 500	D
337121	Upholstered household furniture manufacturing .....	1	41	10	634	16 183	545	1 045	12 246	45 917	38 261	83 945	D
337122	Nonupholstered wood household furniture manufacturing .....	7	51	6	883	19 903	789	1 588	16 249	38 882	29 986	68 746	D
337127	Institutional furniture manufacturing .....	4	20	9	f	D	D	D	D	D	D	D	2 442

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>COOK—Con.</b>													
337	Furniture and related product manufacturing—Con.												
3372	Office furniture (including fixtures) manufacturing .....	1	'94	'45	'5 984	'189 124	'4 487	'9 399	'111 119	'427 635	'306 944	'728 051	D
33721	Office furniture (including fixtures) manufacturing .....	1	'94	'45	'5 984	'189 124	'4 487	'9 399	'111 119	'427 635	'306 944	'728 051	D
337211	Wood office furniture manufacturing .....	6	15	6	f	D	D	D	D	D	D	D	D
337212	Custom architectural woodwork and millwork manufacturing .....	—	'20	'9	'696	'33 437	'413	'828	'16 428	'68 826	'34 094	'100 362	D
337214	Office furniture (except wood) manufacturing .....	—	9	3	f	D	D	D	D	D	D	D	D
337215	Showcase, partition, shelving, and locker manufacturing .....	1	50	27	3 795	103 869	2 896	6 075	62 559	237 207	195 172	434 561	D
3379	Other furniture related product manufacturing .....	5	33	8	674	21 146	450	756	10 625	43 400	42 244	85 691	D
339	Miscellaneous manufacturing .....	2	649	159	18 761	'742 993	'11 200	'21 490	'317 316	'1 868 942	'1 252 285	'3 137 167	'96 281
3391	Medical equipment and supplies manufacturing .....	1	248	38	4 865	185 709	2 879	5 890	81 704	436 378	223 622	665 084	39 290
33911	Medical equipment and supplies manufacturing .....	1	248	38	4 865	185 709	2 879	5 890	81 704	436 378	223 622	665 084	39 290
339112	Surgical and medical instrument manufacturing ..	1	22	9	812	30 140	491	1 076	13 323	84 549	32 113	117 678	D
339113	Surgical appliance and supplies manufacturing ....	3	33	9	862	28 738	603	1 324	11 797	55 038	30 205	86 852	2 779
339114	Dental equipment and supplies manufacturing ....	—	31	8	1 219	52 496	561	1 114	18 969	166 380	94 202	263 836	10 066
339115	Ophthalmic goods manufacturing .....	2	15	4	f	D	D	D	D	D	D	D	D
339116	Dental laboratories .....	4	143	5	749	23 960	545	1 035	16 993	38 905	9 115	47 834	D
3399	Other miscellaneous manufacturing .....	3	401	121	13 896	'557 284	'8 321	'15 600	'235 612	'1 432 564	'1 028 663	'2 472 083	'56 991
33991	Jewelry and silverware manufacturing .....	2	46	10	f	D	D	D	D	D	D	D	D
33992	Sporting and athletic goods manufacturing .....	—	'22	'7	'1 172	'62 672	'402	'836	'10 900	'262 898	'155 977	'418 091	D
339920	Sporting and athletic goods manufacturing .....	—	'22	'7	'1 172	'62 672	'402	'836	'10 900	'262 898	'155 977	'418 091	D
33993	Doll, toy, and game manufacturing .....	3	21	4	524	20 447	345	666	9 020	55 135	81 341	145 358	D
33994	Office supplies (except paper) manufacturing .....	6	29	10	g	D	D	D	D	D	D	D	11 586
339941	Pen and mechanical pencil manufacturing .....	9	2	1	f	D	D	D	D	D	D	D	D
339942	Lead pencil and art good manufacturing .....	3	8	6	775	26 934	495	961	13 425	92 623	83 742	176 271	6 028
33995	Sign manufacturing .....	4	'97	'30	'2 425	'106 106	'1 309	'2 479	'40 042	'242 280	'179 623	'419 420	'8 892
339950	Sign manufacturing .....	4	'97	'30	'2 425	'106 106	'1 309	'2 479	'40 042	'242 280	'179 623	'419 420	'8 892
33999	All other miscellaneous manufacturing .....	2	186	60	7 358	277 853	4 822	8 828	138 143	495 148	380 999	881 537	22 245
339991	Gasket, packing, and sealing device manufacturing .....	—	25	11	2 945	122 169	1 942	3 235	61 536	201 115	163 117	367 854	12 182
339994	Broom, brush, and mop manufacturing .....	2	10	7	f	D	D	D	D	D	D	D	D
339999	All other miscellaneous manufacturing .....	3	130	33	h	D	D	D	D	D	D	D	D
<b>CRAWFORD</b>													
31-33	Manufacturing .....	—	19	7	2 215	96 565	1 763	3 684	69 232	520 591	2 328 202	2 860 535	D
311	Food manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
3113	Sugar and confectionery product manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
31132	Chocolate and confectionery manufacturing from cacao beans .....	—	1	1	f	D	D	D	D	D	D	D	D
311320	Chocolate and confectionery manufacturing from cacao beans .....	—	1	1	f	D	D	D	D	D	D	D	D
324	Petroleum and coal products manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	—	1	1	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	—	1	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>DEKALB</b>													
31-33	Manufacturing .....	2	139	54	5 308	185 187	3 840	7 465	107 821	596 251	493 356	1 100 894	32 745
326	Plastics and rubber products manufacturing .....	1	6	5	511	19 519	388	710	11 595	32 428	20 143	52 182	D
332	Fabricated metal product manufacturing .....	2	32	7	804	29 448	613	1 210	19 247	87 232	76 394	164 118	9 045
333	Machinery manufacturing .....	6	16	6	f	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	9	4	2	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	9	5	954	33 884	624	1 180	15 208	126 068	36 100	178 404	D
<b>DE WITT</b>													
31-33	Manufacturing .....	3	12	6	641	23 829	446	858	13 162	79 009	59 641	138 774	1 799
<b>DOUGLAS</b>													
31-33	Manufacturing .....	2	89	19	2 538	82 739	2 028	3 814	55 107	252 208	236 545	481 222	16 995
332	Fabricated metal product manufacturing .....	-	13	4	738	24 179	579	1 013	16 516	56 424	55 292	109 486	D
<b>DUPAGE</b>													
31-33	Manufacturing .....	1	1 985	679	67 071	2 823 832	44 107	89 084	1 492 516	7 707 637	6 341 791	14 151 643	438 876
311	Food manufacturing .....	1	86	32	4 610	197 258	3 476	6 925	133 012	1 141 927	698 763	1 841 634	71 373
3112	Grain and oilseed milling .....	-	2	2	f	D	D	D	D	D	D	D	D
31123	Breakfast cereal manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
311230	Breakfast cereal manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3115	Dairy product manufacturing .....	5	7	3	899	45 218	675	1 480	30 916	271 219	131 668	404 055	8 676
31152	Ice cream and frozen dessert manufacturing .....	6	4	2	f	D	D	D	D	D	D	D	D
311520	Ice cream and frozen dessert manufacturing .....	6	4	2	f	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	1	37	11	1 008	31 702	733	1 334	22 171	60 274	39 849	102 900	5 781
31181	Bread and bakery product manufacturing .....	1	37	11	1 008	31 702	733	1 334	22 171	60 274	39 849	102 900	5 781
311812	Commercial bakeries .....	-	6	5	f	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	1	21	9	g	D	D	D	D	D	D	D	D
31194	Seasoning and dressing manufacturing .....	-	6	5	651	28 953	389	707	11 764	80 526	171 453	246 734	D
311942	Spice and extract manufacturing .....	-	6	5	651	28 953	389	707	11 764	80 526	171 453	246 734	D
322	Paper manufacturing .....	-	41	20	1 763	76 119	1 293	2 869	48 430	174 127	275 068	449 149	17 924
3222	Converted paper product manufacturing .....	-	41	20	1 763	76 119	1 293	2 869	48 430	174 127	275 068	449 149	17 924
32221	Paperboard container manufacturing .....	-	27	12	1 002	44 934	769	1 732	30 996	106 620	204 058	310 418	13 427
322211	Corrugated and solid fiber box manufacturing .....	-	17	10	644	26 794	475	1 082	16 669	64 212	134 223	197 926	D
323	Printing and related support activities .....	1	338	90	8 385	353 250	5 911	11 470	201 774	776 224	468 657	1 243 428	34 738
3231	Printing and related support activities .....	1	338	90	8 385	353 250	5 911	11 470	201 774	776 224	468 657	1 243 428	34 738
32311	Printing .....	1	305	83	7 868	333 138	5 542	10 785	190 760	724 105	461 411	1 184 829	32 898
323110	Commercial lithographic printing .....	-	142	47	5 409	245 252	3 788	7 415	139 941	497 184	319 961	816 004	24 296
32312	Support activities for printing .....	2	33	7	517	20 112	369	685	11 014	52 119	7 246	58 599	1 840
325	Chemical manufacturing .....	2	83	27	2 288	121 070	1 197	2 427	45 988	371 245	447 544	824 892	23 174
3259	Other chemical product and preparation manufacturing .....	1	25	8	640	36 475	374	810	17 174	78 264	141 256	219 557	3 831
326	Plastics and rubber products manufacturing .....	1	125	76	8 490	271 562	6 042	12 550	179 688	718 398	755 892	1 488 736	63 848
3261	Plastics product manufacturing ..	1	115	71	8 099	259 896	5 769	12 019	172 379	692 742	729 914	1 437 079	62 910
32616	Plastics bottle manufacturing ..	-	7	7	535	23 201	446	1 030	18 326	86 110	82 464	165 468	14 784
326160	Plastics bottle manufacturing .....	-	7	7	535	23 201	446	1 030	18 326	86 110	82 464	165 468	14 784
32619	Other plastics product manufacturing .....	1	79	49	5 907	181 482	3 942	8 527	115 070	478 071	487 570	982 923	37 616
326199	All other plastics product manufacturing .....	1	77	47	i	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>DUPAGE—Con.</b>													
327	Nonmetallic mineral product manufacturing .....	—	38	17	1 422	72 343	869	1 882	33 731	180 226	147 042	334 586	9 495
3279	Other nonmetallic mineral product manufacturing .....	—	12	5	680	39 378	394	826	15 248	103 284	66 459	174 185	6 675
32791	Abrasive product manufacturing .....	—	6	4	575	35 159	296	624	11 448	96 943	60 709	162 238	D
327910	Abrasive product manufacturing .....	—	6	4	575	35 159	296	624	11 448	96 943	60 709	162 238	D
331	Primary metal manufacturing .....	1	24	10	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	2	'436	'148	'9 820	'385 393	'7 259	'14 823	'241 526	'898 734	'498 890	'1 399 663	'50 468
3321	Forging and stamping.....	3	35	19	1 245	46 939	932	1 999	29 938	109 582	74 960	183 411	4 459
33211	Forging and stamping.....	3	35	19	1 245	46 939	932	1 999	29 938	109 582	74 960	183 411	4 459
332116	Metal stamping .....	3	29	15	1 005	37 978	747	1 593	24 041	83 798	54 291	136 899	2 791
3323	Architectural and structural metals manufacturing .....	2	54	23	1 323	51 745	913	1 813	28 569	110 858	71 917	183 828	6 086
33232	Ornamental and architectural metal products manufacturing .....	2	43	19	1 040	41 971	688	1 382	22 116	94 246	60 457	155 616	5 966
332322	Sheet metal work manufacturing .....	2	32	14	869	34 023	595	1 183	18 975	60 700	46 091	107 473	5 144
3326	Spring and wire product manufacturing .....	2	25	9	503	15 461	399	781	10 112	32 125	24 953	56 882	3 539
33261	Spring and wire product manufacturing .....	2	25	9	503	15 461	399	781	10 112	32 125	24 953	56 882	3 539
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	4	194	50	3 819	156 576	2 786	5 805	97 528	350 551	178 779	528 744	23 892
33271	Machine shops .....	5	143	18	1 415	55 620	1 116	2 151	38 811	112 708	48 975	161 393	7 198
332710	Machine shops .....	5	143	18	1 415	55 620	1 116	2 151	38 811	112 708	48 975	161 393	7 198
33272	Turned product and screw, nut, and bolt manufacturing .....	3	51	32	2 404	100 956	1 670	3 654	58 717	237 843	129 804	367 351	16 694
332721	Precision turned product manufacturing .....	2	33	18	1 256	48 079	968	2 135	33 312	104 608	43 163	145 211	7 310
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	4	18	14	1 148	52 877	702	1 519	25 405	133 235	86 641	222 140	9 384
3328	Coating, engraving, heat treating, and allied activities .....	1	48	18	967	33 988	725	1 461	21 615	73 351	22 694	95 725	2 929
33281	Coating, engraving, heat treating, and allied activities ..	1	48	18	967	33 988	725	1 461	21 615	73 351	22 694	95 725	2 929
3329	Other fabricated metal product manufacturing .....	—	54	18	1 426	60 081	1 103	2 208	40 263	168 635	69 907	242 132	4 975
33291	Metal valve manufacturing ....	—	15	9	661	26 052	487	1 006	15 118	69 042	43 580	114 093	2 171
33299	All other fabricated metal product manufacturing .....	1	39	9	765	34 029	616	1 202	25 145	99 593	26 327	128 039	2 804
333	Machinery manufacturing .....	—	'294	'96	'12 859	'639 201	'7 382	'15 287	'291 868	'1 757 371	'1 587 426	'3 362 897	'90 920
3331	Agriculture, construction, and mining machinery manufacturing .....	—	5	1	g	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
3332	Industrial machinery manufacturing .....	1	'46	'19	g	D	D	D	D	D	D	D	'4 288
33329	Other industrial machinery manufacturing .....	2	'37	'16	'1 434	'71 017	'819	'1 752	'31 907	'138 863	'119 832	'263 713	'2 073
333293	Printing machinery and equipment manufacturing ..	2	20	10	637	33 225	299	621	11 865	60 595	70 984	134 174	D
3333	Commercial and service industry machinery manufacturing .....	—	'14	'7	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	—	'14	'7	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	—	'12	'6	f	D	D	D	D	D	D	D	D
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	19	9	1 661	67 796	1 007	1 995	33 779	173 714	166 831	337 293	4 934
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	1	19	9	1 661	67 796	1 007	1 995	33 779	173 714	166 831	337 293	4 934
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	—	6	4	839	31 783	577	1 195	18 019	98 216	108 757	203 516	3 367

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>DUPAGE—Con.</b>													
333	Machinery manufacturing—Con.												
3335	Metalworking machinery manufacturing .....	2	'136	'32	'2 241	'109 148	'1 582	'3 256	'71 144	'196 664	'98 330	'290 155	'12 844
33351	Metalworking machinery manufacturing .....	2	'136	'32	'2 241	'109 148	'1 582	'3 256	'71 144	'196 664	'98 330	'290 155	'12 844
333511	Industrial mold manufacturing .....	1	53	10	660	35 313	507	1 092	26 281	59 451	22 186	81 716	2 975
333514	Special die and tool, die set, jig, and fixture manufacturing .....	3	47	10	808	38 212	586	1 191	25 456	63 921	24 874	88 455	7 160
3336	Engine, turbine, and power transmission equipment manufacturing .....	3	7	4	f	D	D	D	D	D	D	D	2 746
33361	Engine, turbine, and power transmission equipment manufacturing .....	3	7	4	f	D	D	D	D	D	D	D	2 746
3339	Other general purpose machinery manufacturing .....	1	67	24	3 794	181 536	2 145	4 187	73 187	468 736	239 338	704 189	27 617
33391	Pump and compressor manufacturing .....	1	11	5	1 331	52 211	991	1 961	33 190	152 555	49 719	201 855	D
333912	Air and gas compressor manufacturing .....	1	8	3	g	D	D	D	D	D	D	D	D
33399	All other general purpose machinery manufacturing ....	1	45	18	2 090	108 808	950	1 807	31 081	273 345	174 916	443 708	D
333993	Packaging machinery manufacturing .....	—	8	5	805	58 164	107	197	6 234	142 041	113 541	251 080	D
333999	All other miscellaneous general purpose machinery manufacturing .....	6	24	5	570	22 215	379	739	12 374	62 842	24 270	88 149	2 534
334	Computer and electronic product manufacturing .....	1	144	61	7 356	315 844	3 872	7 639	102 292	725 640	607 542	1 379 156	23 713
3341	Computer and peripheral equipment manufacturing .....	—	9	3	f	D	D	D	D	D	D	D	D
33411	Computer and peripheral equipment manufacturing ....	—	9	3	f	D	D	D	D	D	D	D	D
334119	Other computer peripheral equipment manufacturing ..	—	7	3	f	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	2	16	9	g	D	D	D	D	D	D	D	D
33421	Telephone apparatus manufacturing .....	3	8	4	1 467	59 367	491	1 046	13 882	94 149	130 185	268 621	D
334210	Telephone apparatus manufacturing .....	3	8	4	1 467	59 367	491	1 046	13 882	94 149	130 185	268 621	D
3344	Semiconductor and other electronic component manufacturing .....	2	77	32	2 562	80 170	1 963	3 855	44 580	178 919	142 110	324 702	D
33441	Semiconductor and other electronic component manufacturing .....	2	77	32	2 562	80 170	1 963	3 855	44 580	178 919	142 110	324 702	D
334412	Bare printed circuit board manufacturing .....	2	28	13	850	27 112	675	1 371	17 563	51 568	37 366	90 180	4 422
334418	Printed circuit assembly (electronic assembly) manufacturing .....	1	11	7	801	24 529	586	1 224	11 613	47 274	58 496	106 544	1 466
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	1	30	13	1 783	86 089	813	1 432	19 070	221 560	158 521	380 848	5 974
33451	Navigational, measuring, electromedical, and control instruments manufacturing ...	1	30	13	1 783	86 089	813	1 432	19 070	221 560	158 521	380 848	5 974
335	Electrical equipment, appliance, and component manufacturing .....	2	54	19	2 124	83 177	1 568	3 072	49 857	171 741	126 793	302 834	3 407
3353	Electrical equipment manufacturing .....	2	28	11	1 140	48 079	808	1 505	27 407	95 902	84 307	184 346	1 502
33531	Electrical equipment manufacturing .....	2	28	11	1 140	48 079	808	1 505	27 407	95 902	84 307	184 346	1 502
335314	Relay and industrial control manufacturing .....	2	17	7	809	36 338	571	1 038	21 038	69 653	62 340	135 875	930
3359	Other electrical equipment and component manufacturing .....	1	21	6	f	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing ...	—	6	2	559	19 167	478	982	14 322	44 242	24 205	68 662	D
336	Transportation equipment manufacturing .....	1	51	22	2 887	128 139	1 837	3 537	71 179	343 418	336 301	681 312	36 413

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

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<b>DUPAGE—Con.</b>													
336	Transportation equipment manufacturing—Con.												
3363	Motor vehicle parts manufacturing .....	—	34	16	g	D	D	D	D	D	D	33 694	
33632	Motor vehicle electrical and electronic equipment manufacturing .....	—	8	7	593	21 748	291	608	6 501	124 050	70 615	197 718	D
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	—	8	7	593	21 748	291	608	6 501	124 050	70 615	197 718	D
33637	Motor vehicle metal stamping ..	—	9	6	1 649	75 352	1 111	2 085	47 320	145 608	192 169	336 970	31 598
336370	Motor vehicle metal stamping .....	—	9	6	1 649	75 352	1 111	2 085	47 320	145 608	192 169	336 970	31 598
337	Furniture and related product manufacturing .....	3	74	14	1 063	37 358	783	1 629	21 655	95 061	70 550	167 144	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	1	57	7	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	1	131	34	2 532	93 165	1 572	2 981	43 005	251 216	204 216	456 519	6 395
3391	Medical equipment and supplies manufacturing .....	1	42	12	635	21 123	487	868	13 369	48 017	17 242	64 901	D
33911	Medical equipment and supplies manufacturing .....	1	42	12	635	21 123	487	868	13 369	48 017	17 242	64 901	D
3399	Other miscellaneous manufacturing .....	1	89	22	1 897	72 042	1 085	2 113	29 636	203 199	186 974	391 618	D
33995	Sign manufacturing .....	1	33	6	650	25 324	270	510	9 180	49 819	48 328	97 492	D
339950	Sign manufacturing .....	1	33	6	650	25 324	270	510	9 180	49 819	48 328	97 492	D
33999	All other miscellaneous manufacturing .....	—	41	13	1 025	40 505	645	1 300	17 214	137 690	127 477	267 267	3 907
339999	All other miscellaneous manufacturing .....	—	36	12	f	D	D	D	D	D	D	D	D
<b>EDGAR</b>													
31-33	Manufacturing .....	—	27	13	1 718	44 235	1 343	2 666	30 722	137 197	152 154	289 691	16 607
326	Plastics and rubber products manufacturing .....	—	5	5	f	D	D	D	D	D	D	D	4 007
3261	Plastics product manufacturing ..	1	4	4	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	1	3	3	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	1	3	3	f	D	D	D	D	D	D	D	D
<b>EDWARDS</b>													
31-33	Manufacturing .....	—	6	2	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	—	2	2	g	D	D	D	D	D	D	D	D
<b>EFFINGHAM</b>													
31-33	Manufacturing .....	—	68	28	4 777	154 091	3 851	7 573	104 595	564 109	430 435	992 022	54 214
321	Wood product manufacturing .....	—	9	3	559	15 379	461	870	10 198	21 793	50 707	72 912	1 308
323	Printing and related support activities .....	—	9	5	2 452	77 524	2 097	4 223	57 491	187 565	141 406	326 144	32 634
3231	Printing and related support activities .....	—	9	5	2 452	77 524	2 097	4 223	57 491	187 565	141 406	326 144	32 634
32311	Printing .....	—	8	4	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	—	4	4	2 340	74 452	2 002	4 028	55 401	181 818	140 477	319 502	D
333	Machinery manufacturing .....	—	8	5	f	D	D	D	D	D	D	D	2 742
<b>FAYETTE</b>													
31-33	Manufacturing .....	—	19	5	1 008	30 603	934	1 447	26 724	84 286	81 344	167 178	13 565
<b>FORD</b>													
31-33	Manufacturing .....	—	20	8	f	D	D	D	D	D	D	D	2 544

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>FRANKLIN</b>													
31-33	Manufacturing .....	-	37	8	1 323	38 241	996	1 963	28 063	120 579	124 805	245 136	6 048
336	Transportation equipment manufacturing .....	-	3	3	951	28 927	707	1 390	22 345	73 395	110 524	183 906	D
3366	Ship and boat building .....	-	2	2	f	D	D	D	D	D	D	D	D
33661	Ship and boat building .....	-	2	2	f	D	D	D	D	D	D	D	D
336612	Boat building .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>GRUNDY</b>													
31-33	Manufacturing .....	1	45	16	1 602	81 583	1 150	2 333	53 624	566 152	588 789	1 143 526	12 499
325	Chemical manufacturing .....	1	7	5	728	50 663	478	1 098	33 029	486 979	504 286	979 584	D
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
32521	Resin and synthetic rubber manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
325211	Plastics material and resin manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>HANCOCK</b>													
31-33	Manufacturing .....	-	26	3	1 616	38 398	970	1 759	18 543	100 266	103 519	219 811	5 440
336	Transportation equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>HENRY</b>													
31-33	Manufacturing .....	-	52	18	4 105	110 723	3 331	7 242	79 669	330 740	1 020 532	1 383 355	6 694
311	Food manufacturing .....	-	11	5	h	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	-	5	3	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	5	3	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	4	2	g	D	D	D	D	D	D	D	D
<b>IROQUOIS</b>													
31-33	Manufacturing .....	-	28	9	814	22 011	561	1 183	14 208	70 369	217 671	301 378	D
<b>JACKSON</b>													
31-33	Manufacturing .....	2	35	7	839	26 089	690	1 288	19 587	75 255	82 530	156 389	2 979
<b>JEFFERSON</b>													
31-33	Manufacturing .....	-	42	9	h	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>JO DAVIESS</b>													
31-33	Manufacturing .....	-	43	12	1 504	48 402	1 174	2 302	32 684	156 389	213 341	369 564	6 707

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**Table 3. Industry Statistics for Counties: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>KANE</b>													
31-33	Manufacturing .....	1	'908	'363	'37 647	'1 427 739	'27 021	'54 700	'850 990	'4 240 714	'3 269 566	'7 474 852	'240 052
311	Food manufacturing .....	-	37	16	2 713	90 490	1 995	4 163	56 292	582 965	570 950	1 153 359	22 221
3114	Fruit and vegetable preserving and specialty food manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
31142	Fruit and vegetable canning, pickling, and drying .....	-	1	1	f	D	D	D	D	D	D	D	D
311423	Dried and dehydrated food manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	-	5	5	836	29 846	675	1 499	20 193	164 982	286 735	452 565	8 730
31161	Animal slaughtering and processing .....	-	5	5	836	29 846	675	1 499	20 193	164 982	286 735	452 565	8 730
311612	Meat processed from carcasses .....	-	3	3	f	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	4	26	10	866	28 603	585	1 206	14 948	49 070	88 523	137 927	D
322	Paper manufacturing .....	-	23	15	1 653	66 314	1 247	2 651	43 964	173 064	178 823	348 765	6 512
3222	Converted paper product manufacturing .....	-	22	14	g	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	-	13	9	863	36 515	671	1 437	24 015	94 172	103 017	194 591	D
322211	Corrugated and solid fiber box manufacturing .....	-	12	9	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	-	91	26	2 061	76 878	1 507	2 895	45 527	178 747	95 362	275 074	12 897
3231	Printing and related support activities .....	-	91	26	2 061	76 878	1 507	2 895	45 527	178 747	95 362	275 074	12 897
32311	Printing .....	-	79	20	1 598	61 457	1 149	2 293	35 398	139 732	89 712	230 608	11 374
323110	Commercial lithographic printing .....	-	39	16	1 261	50 739	911	1 859	29 239	119 161	76 856	197 058	10 543
325	Chemical manufacturing .....	1	41	23	2 231	106 381	1 227	2 373	44 145	554 464	302 923	856 844	36 901
3255	Paint, coating, and adhesive manufacturing .....	-	9	7	627	23 253	300	643	8 634	121 795	86 367	211 367	D
3256	Soap, cleaning compound, and toilet preparation manufacturing .....	1	9	6	784	35 711	483	897	21 260	286 740	102 781	386 898	D
32561	Soap and cleaning compound manufacturing .....	-	6	4	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	1	89	54	6 303	205 594	5 141	10 848	140 256	661 562	481 697	1 138 541	41 281
3261	Plastics product manufacturing .....	1	84	50	i	D	D	D	D	D	D	D	D
32611	Plastics packaging materials and un laminated film and sheet manufacturing .....	1	14	8	661	24 719	522	1 146	17 803	91 251	115 805	205 563	9 086
32619	Other plastics product manufacturing .....	1	59	38	4 607	141 045	3 775	7 926	94 364	406 241	245 557	649 504	27 320
326199	All other plastics product manufacturing .....	1	56	36	h	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	'3	'31	'16	'1 077	'40 695	'788	'1 709	'27 389	'106 511	'75 760	'180 770	'5 760
3273	Cement and concrete product manufacturing .....	3	'16	'7	'541	'22 197	'433	'971	'17 088	'63 699	'48 396	'110 496	'3 782
331	Primary metal manufacturing .....	-	21	11	1 211	44 078	1 018	2 078	34 230	113 983	95 395	206 646	D
3315	Foundries .....	-	10	6	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries .....	-	7	5	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	192	70	6 087	243 597	4 520	9 264	163 119	592 238	382 068	940 854	56 011
3321	Forging and stamping .....	-	21	9	979	36 770	722	1 464	22 943	78 658	51 950	126 081	3 444
33211	Forging and stamping .....	-	21	9	979	36 770	722	1 464	22 943	78 658	51 950	126 081	3 444
332114	Custom roll forming .....	-	3	2	f	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	2	21	11	793	29 793	587	1 224	20 875	83 102	35 358	120 008	3 947
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	1	85	23	2 326	95 784	1 721	3 748	64 497	176 591	119 646	294 470	21 651
33271	Machine shops .....	1	58	10	918	41 311	690	1 488	27 266	77 930	40 029	115 846	5 446
332710	Machine shops .....	1	58	10	918	41 311	690	1 488	27 266	77 930	40 029	115 846	5 446
33272	Turned product and screw, nut, and bolt manufacturing .....	2	27	13	1 408	54 473	1 031	2 260	37 231	98 661	79 617	178 624	16 205
332721	Precision turned product manufacturing .....	1	18	8	1 099	41 856	832	1 862	29 625	73 445	45 419	119 494	15 109

See footnotes at end of table.



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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>KANE—Con.</b>													
332	Fabricated metal product manufacturing—Con.												
3329	Other fabricated metal product manufacturing .....	—	27	12	1 166	50 634	881	1 659	35 810	125 409	118 696	245 632	24 380
33299	All other fabricated metal product manufacturing .....	—	15	4	758	33 787	625	1 177	26 244	87 408	85 269	172 671	D
332991	Ball and roller bearing manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	1	121	42	3 820	169 243	2 633	5 311	98 125	321 740	257 074	579 404	13 034
3335	Metalworking machinery manufacturing .....	1	50	14	957	44 028	705	1 413	29 568	77 294	32 538	112 100	D
33351	Metalworking machinery manufacturing .....	1	50	14	957	44 028	705	1 413	29 568	77 294	32 538	112 100	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	1	7	6	g	D	D	D	D	D	D	D	3 037
33361	Engine, turbine, and power transmission equipment manufacturing .....	1	7	6	g	D	D	D	D	D	D	D	3 037
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	1	31	11	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	3	49	22	3 007	108 981	2 009	3 674	52 995	240 306	147 554	390 553	9 551
3342	Communications equipment manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
33429	Other communications equipment manufacturing ....	9	1	1	f	D	D	D	D	D	D	D	D
334290	Other communications equipment manufacturing ..	9	1	1	f	D	D	D	D	D	D	D	D
3343	Audio and video equipment manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
33431	Audio and video equipment manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
334310	Audio and video equipment manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
3344	Semiconductor and other electronic component manufacturing .....	1	20	12	1 041	38 069	773	1 617	23 394	98 333	53 638	153 259	D
33441	Semiconductor and other electronic component manufacturing .....	1	20	12	1 041	38 069	773	1 617	23 394	98 333	53 638	153 259	D
334419	Other electronic component manufacturing .....	—	9	4	659	25 711	498	1 050	15 874	73 445	31 081	106 213	2 315
335	Electrical equipment, appliance, and component manufacturing .....	—	22	8	1 425	51 802	839	1 370	22 257	114 597	153 378	273 302	3 932
3359	Other electrical equipment and component manufacturing .....	—	6	3	f	D	D	D	D	D	D	D	D
33599	All other electrical equipment and component manufacturing .....	—	4	1	f	D	D	D	D	D	D	D	D
335999	All other miscellaneous electrical equipment and component manufacturing ..	—	3	1	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	1	22	9	1 074	47 775	670	1 451	21 432	110 067	114 449	223 311	9 903
3363	Motor vehicle parts manufacturing .....	1	18	6	f	D	D	D	D	D	D	D	9 280
337	Furniture and related product manufacturing .....	—	46	11	1 807	70 634	1 311	2 825	49 451	256 105	181 248	440 819	D
3372	Office furniture (including fixtures) manufacturing .....	—	14	6	1 246	51 907	847	1 813	34 125	185 514	127 375	316 615	D
33721	Office furniture (including fixtures) manufacturing .....	—	14	6	1 246	51 907	847	1 813	34 125	185 514	127 375	316 615	D
337215	Showcase, partition, shelving, and locker manufacturing .....	—	8	4	1 153	48 248	791	1 698	31 989	177 261	122 138	303 200	D
339	Miscellaneous manufacturing .....	4	70	21	1 661	54 614	1 129	2 053	27 285	139 558	95 373	235 769	10 238
3399	Other miscellaneous manufacturing .....	4	49	17	g	D	D	D	D	D	D	D	9 670
33999	All other miscellaneous manufacturing .....	8	18	7	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>KANKAKEE</b>													
31-33	Manufacturing .....	-	116	45	6 308	271 656	4 181	8 937	158 108	967 841	1 373 500	2 281 138	D
311	Food manufacturing .....	-	13	6	955	28 133	666	1 491	19 656	80 180	208 644	289 743	7 974
325	Chemical manufacturing .....	-	10	7	1 765	98 801	862	1 797	44 926	430 562	610 262	981 097	D
3254	Pharmaceutical and medicine manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
32541	Pharmaceutical and medicine manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
325414	Biological product (except diagnostic) manufacturing ..	-	1	1	g	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	9	6	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	9	6	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	6	5	f	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	-	3	3	559	27 053	447	999	20 924	54 315	127 403	179 778	2 192
332	Fabricated metal product manufacturing .....	-	25	4	507	20 099	401	826	12 995	45 405	94 212	138 999	1 301
333	Machinery manufacturing .....	4	11	5	632	22 731	431	867	10 619	57 207	43 175	99 742	1 706
<b>KENDALL</b>													
31-33	Manufacturing .....	3	173	20	12 405	188 354	11 696	13 457	150 367	1300 841	1174 301	1475 712	118 002
311	Food manufacturing .....	1	7	5	f	D	D	D	D	D	D	D	8 783
326	Plastics and rubber products manufacturing .....	8	10	3	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	8	9	3	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	8	8	3	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	8	8	3	f	D	D	D	D	D	D	D	D
<b>KNOX</b>													
31-33	Manufacturing .....	-	44	19	4 150	139 949	3 346	6 080	99 865	338 378	545 094	885 072	14 964
332	Fabricated metal product manufacturing .....	-	9	3	f	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	-	5	2	f	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
332311	Prefabricated metal building and component manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing ..	-	1	1	g	D	D	D	D	D	D	D	D
335222	Household refrigerator and home freezer manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>LAKE</b>													
31-33	Manufacturing .....	-	928	299	51 336	2 695 742	26 692	56 421	1 023 756	8 552 279	4 398 885	12 961 562	691 713
311	Food manufacturing .....	2	58	15	1 451	46 025	977	2 039	24 843	163 651	115 935	278 396	13 235
322	Paper manufacturing .....	-	16	13	1 233	51 917	967	1 866	34 833	121 319	147 875	268 844	D
3222	Converted paper product manufacturing .....	-	15	13	g	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	4	124	26	2 192	88 227	1 429	2 884	45 088	179 848	126 887	305 432	D
3231	Printing and related support activities .....	4	124	26	2 192	88 227	1 429	2 884	45 088	179 848	126 887	305 432	D
32311	Printing .....	4	115	26	2 155	86 662	1 400	2 829	44 056	177 238	126 126	302 060	D
323110	Commercial lithographic printing .....	6	57	15	1 333	57 279	848	1 728	28 595	109 255	74 503	182 877	6 036
325	Chemical manufacturing .....	-	40	18	20 594	1 471 475	6 336	14 974	415 386	5 128 372	1 670 405	6 775 753	D
3254	Pharmaceutical and medicine manufacturing .....	-	5	2	j	D	D	D	D	D	D	D	D
32541	Pharmaceutical and medicine manufacturing .....	-	5	2	j	D	D	D	D	D	D	D	D
325412	Pharmaceutical preparation manufacturing .....	-	5	2	j	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
	<b>LAKE—Con.</b>												
326	Plastics and rubber products manufacturing .....	—	58	27	3 848	138 828	2 811	6 163	82 357	400 317	284 940	695 287	30 650
3261	Plastics product manufacturing ..	—	51	24	3 598	130 327	2 627	5 770	77 712	375 424	267 228	651 840	D
32611	Plastics packaging materials and unlaminated film and sheet manufacturing .....	—	10	7	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	—	36	15	2 693	100 525	1 945	4 405	55 683	277 367	171 895	455 939	26 405
326199	All other plastics product manufacturing .....	—	36	15	2 693	100 525	1 945	4 405	55 683	277 367	171 895	455 939	26 405
327	Nonmetallic mineral product manufacturing .....	—	26	10	1 043	38 443	775	1 562	21 833	101 296	70 890	172 246	D
3273	Cement and concrete product manufacturing .....	1	11	5	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	163	46	4 851	195 370	3 501	6 789	113 264	405 422	367 173	774 643	26 356
3321	Forging and stamping.....	3	14	8	f	D	D	D	D	D	D	D	D
33211	Forging and stamping.....	3	14	8	f	D	D	D	D	D	D	D	D
332116	Metal stamping .....	2	10	7	f	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	—	68	13	1 121	41 423	813	1 535	25 268	90 728	64 191	156 630	8 460
33271	Machine shops .....	1	57	6	673	23 860	500	935	14 511	45 964	16 706	63 369	1 391
332710	Machine shops .....	1	57	6	673	23 860	500	935	14 511	45 964	16 706	63 369	1 391
3329	Other fabricated metal product manufacturing .....	2	20	6	648	30 920	402	842	16 440	32 177	79 084	111 675	D
333	Machinery manufacturing .....	4	127	36	3 893	160 810	2 545	5 524	79 240	432 017	480 691	912 357	D
3331	Agriculture, construction, and mining machinery manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
333112	Lawn and garden tractor and home lawn and garden equipment manufacturing ..	—	1	1	f	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	6	53	11	1 358	63 873	885	1 915	33 095	207 779	113 867	317 829	D
33351	Metalworking machinery manufacturing .....	6	53	11	1 358	63 873	885	1 915	33 095	207 779	113 867	317 829	D
333518	Other metalworking machinery manufacturing ..	8	7	5	f	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	6	30	11	g	D	D	D	D	D	D	D	D
33399	All other general purpose machinery manufacturing ....	6	22	9	912	40 621	539	1 119	19 052	107 504	126 002	232 776	D
334	Computer and electronic product manufacturing .....	—	58	29	3 799	181 756	1 802	3 662	59 797	535 954	356 356	905 328	18 343
3341	Computer and peripheral equipment manufacturing .....	—	5	2	f	D	D	D	D	D	D	D	D
33411	Computer and peripheral equipment manufacturing ....	—	5	2	f	D	D	D	D	D	D	D	D
334119	Other computer peripheral equipment manufacturing ..	—	4	2	f	D	D	D	D	D	D	D	D
3344	Semiconductor and other electronic component manufacturing .....	1	17	7	f	D	D	D	D	D	D	D	D
33441	Semiconductor and other electronic component manufacturing .....	1	17	7	f	D	D	D	D	D	D	D	D
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	—	26	14	1 865	89 447	907	1 811	33 979	319 700	194 496	516 459	6 518
33451	Navigational, measuring, electromedical, and control instruments manufacturing ...	—	26	14	1 865	89 447	907	1 811	33 979	319 700	194 496	516 459	6 518
334512	Automatic environmental control manufacturing for residential, commercial, and appliance use.....	—	5	3	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	1	36	19	2 324	86 047	1 449	2 749	37 486	354 785	255 875	620 748	12 601
3359	Other electrical equipment and component manufacturing.....	3	20	10	g	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing...	1	9	5	f	D	D	D	D	D	D	D	D
335931	Current-carrying wiring device manufacturing .....	1	5	3	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>LAKE—Con.</b>													
336	Transportation equipment manufacturing .....	—	20	7	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	13	6	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	2	54	12	903	28 511	647	1 310	16 350	60 756	46 387	107 585	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	3	41	9	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	2	82	27	3 001	131 261	1 771	3 589	45 526	459 833	228 604	687 902	D
3391	Medical equipment and supplies manufacturing .....	5	31	9	g	D	D	D	D	D	D	D	D
33911	Medical equipment and supplies manufacturing .....	5	31	9	g	D	D	D	D	D	D	D	D
339113	Surgical appliance and supplies manufacturing .....	8	5	3	f	D	D	D	D	D	D	D	D
3399	Other miscellaneous manufacturing .....	—	51	18	g	D	D	D	D	D	D	D	D
33999	All other miscellaneous manufacturing .....	—	22	7	g	D	D	D	D	D	D	D	D
339999	All other miscellaneous manufacturing .....	—	17	5	g	D	D	D	D	D	D	D	D
<b>LASALLE</b>													
31-33	Manufacturing .....	—	150	63	5 955	233 889	4 516	9 310	158 184	837 138	853 084	1 686 454	90 118
311	Food manufacturing .....	—	9	6	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	1	11	7	f	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	—	22	13	g	D	D	D	D	D	D	D	D
3272	Glass and glass product manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
32721	Glass and glass product manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	—	29	9	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	15	6	619	21 949	402	715	12 720	56 697	35 730	92 776	D
<b>LAWRENCE</b>													
31-33	Manufacturing .....	—	15	4	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
33636	Motor vehicle seating and interior trim manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
336360	Motor vehicle seating and interior trim manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
<b>LEE</b>													
31-33	Manufacturing .....	—	37	24	4 056	128 857	3 058	6 131	85 017	425 582	393 118	812 925	23 022
311	Food manufacturing .....	—	5	4	f	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	—	3	3	684	19 528	558	1 137	14 133	65 766	53 939	119 747	D
31199	All other food manufacturing .....	—	3	3	684	19 528	558	1 137	14 133	65 766	53 939	119 747	D
311999	All other miscellaneous food manufacturing .....	—	3	3	684	19 528	558	1 137	14 133	65 766	53 939	119 747	D
332	Fabricated metal product manufacturing .....	—	7	5	1 401	46 190	936	1 982	26 996	114 641	126 252	240 547	5 130
3323	Architectural and structural metals manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
33232	Ornamental and architectural metal products manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
332321	Metal window and door manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	8	6	978	28 698	767	1 458	17 997	110 935	92 676	202 096	6 663
3339	Other general purpose machinery manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>LIVINGSTON</b>													
31-33	Manufacturing .....	-	55	19	4 531	192 053	3 113	6 597	122 157	613 722	479 248	1 089 858	54 761
323	Printing and related support activities .....	-	6	4	g	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	-	6	4	g	D	D	D	D	D	D	D	D
32311	Printing .....	-	5	3	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	5	3	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	10	3	571	13 848	347	788	7 735	30 321	28 780	59 129	752
333	Machinery manufacturing .....	-	5	3	g	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>LOGAN</b>													
31-33	Manufacturing .....	-	24	6	1 427	47 438	1 211	2 424	37 021	198 922	221 872	420 301	8 947
335	Electrical equipment, appliance, and component manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
335313	Switchgear and switchboard apparatus manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>MCDONOUGH</b>													
31-33	Manufacturing .....	2	30	12	1 510	48 331	1 229	2 355	36 434	102 313	76 407	176 550	5 426
332	Fabricated metal product manufacturing .....	-	4	3	777	25 894	653	1 222	20 499	52 277	34 124	85 523	3 485
<b>MCHENRY</b>													
31-33	Manufacturing .....	1	592	178	21 107	814 135	14 429	28 895	451 565	2 092 055	1 871 971	3 941 926	131 922
311	Food manufacturing .....	-	20	5	1 072	33 114	928	1 929	28 274	135 625	259 231	395 202	D
323	Printing and related support activities .....	-	53	12	1 853	67 115	1 363	2 607	45 269	159 559	97 894	257 616	30 862
3231	Printing and related support activities .....	-	53	12	1 853	67 115	1 363	2 607	45 269	159 559	97 894	257 616	30 862
32311	Printing .....	-	49	12	1 847	66 870	1 358	2 600	45 115	159 084	97 788	257 029	D
323110	Commercial lithographic printing .....	-	18	3	774	30 037	657	1 291	24 889	68 218	28 056	96 259	D
325	Chemical manufacturing .....	-	26	12	g	D	D	D	D	D	D	D	D
3255	Paint, coating, and adhesive manufacturing .....	-	7	6	580	22 947	347	720	11 055	112 083	131 511	248 389	D
326	Plastics and rubber products manufacturing .....	1	50	31	3 102	117 741	2 396	4 980	76 237	293 157	242 352	530 477	25 958
3261	Plastics product manufacturing ..	1	48	30	h	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	31	20	2 339	88 554	1 790	3 601	56 671	228 508	172 208	397 246	19 983
326199	All other plastics product manufacturing .....	-	31	20	2 339	88 554	1 790	3 601	56 671	228 508	172 208	397 246	19 983
327	Nonmetallic mineral product manufacturing .....	1	21	9	537	22 289	405	861	13 888	55 818	43 803	99 462	D
331	Primary metal manufacturing .....	-	13	5	711	31 702	494	955	17 050	54 591	79 217	131 184	D
3315	Foundries .....	-	9	3	539	24 066	358	705	10 547	36 781	47 672	81 772	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

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		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>MCHENRY—Con.</b>													
332	Fabricated metal product manufacturing .....	2	135	27	2 809	122 192	1 883	3 565	68 168	261 074	170 287	429 047	11 309
3321	Forging and stamping.....	5	14	6	705	38 994	406	884	17 091	74 751	51 534	124 681	3 142
33211	Forging and stamping.....	5	14	6	705	38 994	406	884	17 091	74 751	51 534	124 681	3 142
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	2	72	7	604	22 911	453	882	14 740	43 121	19 921	63 148	2 501
3329	Other fabricated metal product manufacturing .....	1	19	6	868	36 924	587	1 193	22 695	72 796	60 306	133 563	D
33299	All other fabricated metal product manufacturing .....	—	15	3	714	30 480	508	1 032	19 753	60 090	46 396	106 269	D
332999	All other miscellaneous fabricated metal product manufacturing .....	—	15	3	714	30 480	508	1 032	19 753	60 090	46 396	106 269	D
333	Machinery manufacturing .....	1	'103	'28	'3 880	'156 795	'2 563	'5 063	'84 832	'359 166	'328 326	'667 543	'20 441
3332	Industrial machinery manufacturing .....	1	15	5	1 101	45 370	657	1 330	21 169	118 643	85 637	205 757	3 184
33322	Plastics and rubber industry machinery manufacturing ....	—	5	1	f	D	D	D	D	D	D	D	D
333220	Plastics and rubber industry machinery manufacturing ..	—	5	1	f	D	D	D	D	D	D	D	D
33329	Other industrial machinery manufacturing .....	3	10	4	f	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	1	56	6	1 117	45 270	857	1 649	32 164	107 478	42 469	129 855	10 489
33351	Metalworking machinery manufacturing .....	1	56	6	1 117	45 270	857	1 649	32 164	107 478	42 469	129 855	10 489
333515	Cutting tool and machine tool accessory manufacturing ...	1	9	2	635	24 650	504	998	17 892	63 418	27 257	70 870	D
3339	Other general purpose machinery manufacturing .....	—	'13	'6	'820	'34 480	'467	'830	'14 330	'81 524	'161 232	'241 402	'3 205
334	Computer and electronic product manufacturing .....	—	30	11	1 016	31 624	686	1 286	16 590	55 616	46 281	103 708	D
3344	Semiconductor and other electronic component manufacturing .....	—	16	9	636	19 679	463	881	9 939	42 546	22 097	65 072	D
33441	Semiconductor and other electronic component manufacturing .....	—	16	9	636	19 679	463	881	9 939	42 546	22 097	65 072	D
335	Electrical equipment, appliance, and component manufacturing .....	2	23	14	2 224	85 081	1 172	2 509	28 605	284 980	207 533	494 637	2 874
3351	Electric lighting equipment manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
33512	Lighting fixture manufacturing ..	—	3	2	f	D	D	D	D	D	D	D	D
335121	Residential electric lighting fixture manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	6	12	6	593	19 563	358	755	8 347	40 439	28 271	69 509	1 004
33531	Electrical equipment manufacturing .....	6	12	6	593	19 563	358	755	8 347	40 439	28 271	69 509	1 004
336	Transportation equipment manufacturing .....	—	8	3	611	22 007	533	1 116	18 152	82 012	68 498	150 542	D
3363	Motor vehicle parts manufacturing .....	—	8	3	611	22 007	533	1 116	18 152	82 012	68 498	150 542	D
337	Furniture and related product manufacturing .....	1	31	4	f	D	D	D	D	D	D	D	D
<b>MCLEAN</b>													
31-33	Manufacturing .....	—	113	36	6 574	321 553	5 284	10 159	246 537	1 039 530	2 964 504	4 005 339	D
311	Food manufacturing .....	1	13	7	741	26 239	584	1 347	20 397	73 557	159 311	232 426	D
323	Printing and related support activities .....	2	21	6	759	29 791	481	917	15 298	61 594	37 748	98 816	D
3231	Printing and related support activities .....	2	21	6	759	29 791	481	917	15 298	61 594	37 748	98 816	D
32311	Printing .....	2	20	6	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	—	7	4	h	D	D	D	D	D	D	D	D
3361	Motor vehicle manufacturing .....	—	1	1	h	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	—	1	1	h	D	D	D	D	D	D	D	D
336111	Automobile manufacturing ...	—	1	1	h	D	D	D	D	D	D	D	D

See footnotes at end of table.

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>MACON</b>													
31-33	Manufacturing .....	—	126	39	8 826	409 924	6 287	12 983	272 293	1 760 168	2 731 498	4 551 972	144 881
311	Food manufacturing .....	—	15	8	g	D	D	D	D	D	D	D	D
3112	Grain and oilseed milling .....	—	6	5	g	D	D	D	D	D	D	D	D
31122	Starch and vegetable fats and oils manufacturing .....	—	6	5	g	D	D	D	D	D	D	D	D
311221	Wet corn milling .....	—	2	2	f	D	D	D	D	D	D	D	D
311222	Soybean processing .....	—	3	2	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	10	5	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	—	3	2	g	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing ...	9	2	1	g	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	—	1	1	g	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
3315	Foundries .....	—	2	2	f	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	—	2	2	f	D	D	D	D	D	D	D	D
331511	Iron foundries .....	—	2	2	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	—	29	6	937	36 894	727	1 450	26 321	66 111	97 093	164 005	3 338
3329	Other fabricated metal product manufacturing .....	—	4	2	f	D	D	D	D	D	D	D	D
33291	Metal valve manufacturing ....	—	1	1	f	D	D	D	D	D	D	D	D
332911	Industrial valve manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	14	5	g	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	—	2	1	g	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
<b>MACOUPIN</b>													
31-33	Manufacturing .....	1	44	9	833	25 269	612	1 387	17 995	67 240	85 859	153 226	5 760
<b>MADISON</b>													
31-33	Manufacturing .....	—	212	74	15 142	686 696	11 421	23 161	483 311	2 215 881	5 273 786	7 519 120	145 606
312	Beverage and tobacco product manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
3121	Beverage manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
31211	Soft drink and ice manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
312111	Soft drink manufacturing ....	—	1	1	f	D	D	D	D	D	D	D	D
324	Petroleum and coal products manufacturing .....	—	4	4	g	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	—	4	4	g	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	—	2	2	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	—	2	2	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	5	2	2	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	5	2	2	f	D	D	D	D	D	D	D	D
32611	Plastics packaging materials and unlaminated film and sheet manufacturing .....	5	2	2	f	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	3	19	11	523	19 764	395	832	13 501	40 664	38 594	78 462	6 444

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>MADISON—Con.</b>													
331	Primary metal manufacturing .....	—	12	7	i	D	D	D	D	D	D	D	D
3311	Iron and steel mills and ferroalloy manufacturing .....	—	3	3	h	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing .....	—	3	3	h	D	D	D	D	D	D	D	D
331111	Iron and steel mills .....	—	3	3	h	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	—	3	1	g	D	D	D	D	D	D	D	D
33142	Copper rolling, drawing, extruding, and alloying .....	—	1	1	g	D	D	D	D	D	D	D	D
331421	Copper rolling, drawing, and extruding .....	—	1	1	g	D	D	D	D	D	D	D	D
3315	Foundries .....	—	2	2	f	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	—	1	1	f	D	D	D	D	D	D	D	D
331513	Steel foundries (except investment) .....	—	1	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	—	43	18	2 875	128 936	2 137	4 530	87 642	335 672	202 512	525 304	D
3323	Architectural and structural metals manufacturing .....	—	7	3	f	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
332312	Fabricated structural metal manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
3329	Other fabricated metal product manufacturing .....	—	9	6	g	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	—	9	6	g	D	D	D	D	D	D	D	D
332992	Small arms ammunition manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	10	4	570	26 339	358	654	15 696	153 622	53 685	212 084	6 752
335	Electrical equipment, appliance, and component manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	4	7	3	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
<b>MARION</b>													
31-33	Manufacturing .....	—	57	22	3 914	119 427	3 254	6 788	82 983	443 355	282 092	736 855	15 115
326	Plastics and rubber products manufacturing .....	—	6	4	988	28 621	824	1 683	18 128	87 643	49 706	136 928	2 773
3261	Plastics product manufacturing ..	—	6	4	988	28 621	824	1 683	18 128	87 643	49 706	136 928	2 773
32619	Other plastics product manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	—	5	3	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
336321	Vehicular lighting equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
<b>MARSHALL</b>													
31-33	Manufacturing .....	2	18	7	854	31 434	722	1 389	23 647	106 808	89 279	196 396	5 237
<b>MASSAC</b>													
31-33	Manufacturing .....	4	9	4	603	29 896	444	978	19 621	104 930	83 836	185 595	14 280

See footnotes at end of table.



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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>MONTGOMERY</b>													
31-33	Manufacturing .....	-	37	13	1 491	46 910	1 175	2 328	32 727	122 283	174 166	297 946	3 646
336	Transportation equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
33634	Motor vehicle brake system manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336340	Motor vehicle brake system manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>MORGAN</b>													
31-33	Manufacturing .....	-	27	16	h	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	5	6	4	852	29 971	581	1 148	14 498	103 664	56 967	158 741	3 660
3231	Printing and related support activities .....	5	6	4	852	29 971	581	1 148	14 498	103 664	56 967	158 741	3 660
32312	Support activities for printing...	6	2	2	f	D	D	D	D	D	D	D	D
323121	Tradebinding and related work.....	6	2	2	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	2	1	f	D	D	D	D	D	D	D	D
32611	Plastics packaging materials and unlaminated film and sheet manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
326111	Plastics bag manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3346	Manufacturing and reproducing magnetic and optical media.....	-	1	1	f	D	D	D	D	D	D	D	D
33461	Manufacturing and reproducing magnetic and optical media...	-	1	1	f	D	D	D	D	D	D	D	D
334612	Prerecorded compact disc (except software), tape, and record reproducing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>MOULTRIE</b>													
31-33	Manufacturing .....	-	21	5	1 896	59 231	1 574	3 428	43 853	167 236	224 426	382 675	8 911
333	Machinery manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	-	5	2	f	D	D	D	D	D	D	D	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	-	5	2	f	D	D	D	D	D	D	D	D
33711	Wood kitchen cabinet and countertop manufacturing ....	-	2	2	f	D	D	D	D	D	D	D	D
337110	Wood kitchen cabinet and countertop manufacturing ..	-	2	2	f	D	D	D	D	D	D	D	D
<b>OGLE</b>													
31-33	Manufacturing .....	-	71	23	4 957	165 005	3 994	8 422	115 432	399 771	539 681	944 564	41 943
311	Food manufacturing .....	-	5	4	1 139	34 449	965	2 248	27 267	81 925	291 214	374 746	3 106
3116	Animal slaughtering and processing .....	-	2	2	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	2	2	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	2	2	g	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	-	7	3	811	29 464	697	1 552	23 950	78 822	41 130	119 339	D
3231	Printing and related support activities .....	-	7	3	811	29 464	697	1 552	23 950	78 822	41 130	119 339	D
32311	Printing .....	-	6	3	f	D	D	D	D	D	D	D	D
323111	Commercial gravure printing ..	-	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	1	15	8	1 555	57 734	1 091	2 108	31 884	158 489	119 553	284 697	7 089
3331	Agriculture, construction, and mining machinery manufacturing .....	1	3	3	920	36 489	617	1 176	19 521	85 153	71 685	163 502	3 977

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>PEORIA</b>													
31-33	Manufacturing .....	1	170	75	11 783	469 845	7 211	14 503	245 754	1 549 477	2 191 939	3 792 755	110 069
311	Food manufacturing .....	1	13	10	f	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	-	7	4	f	D	D	D	D	D	D	D	D
31181	Bread and bakery product manufacturing .....	-	6	4	f	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	-	1	1	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	3	33	13	g	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	3	33	13	g	D	D	D	D	D	D	D	D
32311	Printing .....	3	30	13	f	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	2	17	10	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	3	11	5	691	35 762	475	1 287	22 502	302 177	400 512	704 268	27 561
331	Primary metal manufacturing .....	-	7	5	g	D	D	D	D	D	D	D	D
3311	Iron and steel mills and ferroalloy manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
331111	Iron and steel mills .....	-	1	1	g	D	D	D	D	D	D	D	D
3315	Foundries .....	-	5	4	f	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
331511	Iron foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	2	38	17	1 673	58 283	1 152	2 031	33 174	174 138	124 794	303 923	D
3323	Architectural and structural metals manufacturing .....	5	10	7	685	24 062	505	941	17 037	73 404	46 488	120 573	D
3329	Other fabricated metal product manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	5	4	h	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	1	2	2	f	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	1	2	2	f	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	1	2	2	f	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
<b>PERRY</b>													
31-33	Manufacturing .....	-	27	10	1 899	57 987	1 465	2 770	35 289	132 812	139 973	284 112	D
334	Computer and electronic product manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
3346	Manufacturing and reproducing magnetic and optical media .....	-	2	2	g	D	D	D	D	D	D	D	D
33461	Manufacturing and reproducing magnetic and optical media .....	-	2	2	g	D	D	D	D	D	D	D	D
334612	Prerecorded compact disc (except software), tape, and record reproducing .....	-	2	2	g	D	D	D	D	D	D	D	D
<b>RANDOLPH</b>													
31-33	Manufacturing .....	-	31	19	2 720	76 464	2 439	5 154	63 173	203 894	270 845	472 823	D
311	Food manufacturing .....	-	7	6	g	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
311822	Flour mixes and dough manufacturing from purchased flour .....	-	2	2	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>RANDOLPH—Con.</b>													
331	Primary metal manufacturing .....	—	3	1	f	D	D	D	D	D	D	D	D
3315	Foundries .....	—	3	1	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries .....	—	3	1	f	D	D	D	D	D	D	D	D
331522	Nonferrous (except aluminum) die-casting foundries .....	—	1	1	f	D	D	D	D	D	D	D	D
<b>RICHLAND</b>													
31-33	Manufacturing .....	—	39	7	611	16 542	461	849	10 672	89 912	260 048	336 204	2 534
<b>ROCK ISLAND</b>													
31-33	Manufacturing .....	—	169	59	8 098	343 057	5 951	10 998	221 897	1 325 275	1 131 374	2 474 826	48 010
325	Chemical manufacturing .....	—	5	3	f	D	D	D	D	D	D	D	D
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
32521	Resin and synthetic rubber manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
325211	Plastics material and resin manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	'50	18	'1 135	'37 678	'867	'1 753	'26 148	'87 562	'74 356	'159 434	'6 214
333	Machinery manufacturing .....	—	25	14	h	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	—	6	5	h	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	—	6	5	h	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	—	6	5	h	D	D	D	D	D	D	D	D
<b>ST. CLAIR</b>													
31-33	Manufacturing .....	—	204	65	7 117	273 227	5 155	10 408	173 721	795 578	1 018 225	1 827 612	60 335
311	Food manufacturing .....	—	20	11	971	31 977	785	1 512	23 708	208 525	268 860	478 166	8 642
325	Chemical manufacturing .....	—	14	9	1 013	58 031	675	1 471	34 739	212 616	229 187	445 114	8 653
3251	Basic chemical manufacturing ...	—	7	6	f	D	D	D	D	D	D	D	D
32519	Other basic organic chemical manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
325199	All other basic organic chemical manufacturing ....	—	3	3	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	—	11	7	564	19 142	338	720	9 956	39 940	41 902	81 619	3 056
331	Primary metal manufacturing .....	—	8	8	g	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	—	2	2	f	D	D	D	D	D	D	D	D
33142	Copper rolling, drawing, extruding, and alloying .....	—	1	1	f	D	D	D	D	D	D	D	D
331421	Copper rolling, drawing, and extruding .....	—	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	14	8	765	29 540	408	674	13 810	69 843	47 697	123 416	3 801
335	Electrical equipment, appliance, and component manufacturing .....	—	5	3	f	D	D	D	D	D	D	D	D
<b>SANGAMON</b>													
31-33	Manufacturing .....	3	130	39	h	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	10	3	g	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	—	3	1	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	—	3	1	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	—	3	1	f	D	D	D	D	D	D	D	D
<b>SHELBY</b>													
31-33	Manufacturing .....	—	15	5	1 327	36 948	1 174	2 472	28 262	128 565	140 507	251 136	5 935
322	Paper manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
3222	Converted paper product manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
322215	Nonfolding sanitary food container manufacturing ...	—	1	1	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>STEPHENSON</b>													
31-33	Manufacturing .....	1	65	28	4 858	215 313	3 330	7 719	126 786	515 051	520 590	1 047 178	15 692
311	Food manufacturing .....	2	9	6	594	16 276	463	961	9 951	44 421	105 363	151 635	D
326	Plastics and rubber products manufacturing .....	-	5	1	f	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing ...	-	2	1	f	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	-	2	1	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
3359	Other electrical equipment and component manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing ...	-	1	1	g	D	D	D	D	D	D	D	D
335931	Current-carrying wiring device manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
3379	Other furniture related product manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
33792	Blind and shade manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
337920	Blind and shade manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
<b>TAZEWELL</b>													
31-33	Manufacturing .....	-	124	45	5 964	294 346	4 046	8 604	174 342	856 974	1 183 560	2 053 211	83 739
325	Chemical manufacturing .....	-	9	4	f	D	D	D	D	D	D	D	D
3251	Basic chemical manufacturing ...	-	6	4	f	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	-	4	4	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	32	13	g	D	D	D	D	D	D	D	9 117
3323	Architectural and structural metals manufacturing .....	-	4	3	f	D	D	D	D	D	D	D	4 070
33232	Ornamental and architectural metal products manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
332322	Sheet metal work manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	7	3	g	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	3	1	g	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
<b>VERMILION</b>													
31-33	Manufacturing .....	2	108	39	5 899	228 975	4 376	8 814	144 475	587 220	1 159 676	1 748 955	38 464
311	Food manufacturing .....	2	12	7	1 475	68 002	1 076	2 207	44 089	207 974	616 138	819 580	12 374
3112	Grain and oilseed milling .....	3	4	4	582	24 965	399	869	15 292	98 473	433 568	532 961	6 799
31122	Starch and vegetable fats and oils manufacturing .....	3	4	4	582	24 965	399	869	15 292	98 473	433 568	532 961	6 799
3118	Bakeries and tortilla manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
311822	Flour mixes and dough manufacturing from purchased flour .....	-	1	1	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	6	3	695	25 710	521	1 064	16 344	83 847	35 687	119 642	4 058
3261	Plastics product manufacturing ..	-	5	2	f	D	D	D	D	D	D	D	D
32612	Plastics pipe, pipe fitting, and unlaminated profile shape manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
326121	Unlaminated plastics profile shape manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	28	8	1 054	42 124	805	1 520	25 242	101 076	216 052	321 275	8 070
3321	Forging and stamping .....	-	1	1	f	D	D	D	D	D	D	D	D
33211	Forging and stamping .....	-	1	1	f	D	D	D	D	D	D	D	D
332111	Iron and steel forging .....	-	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	14	6	668	25 138	497	1 026	17 505	27 824	81 071	110 173	3 680

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)	
		E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)					Wages (\$1,000)
<b>VERMILION—Con.</b>													
336	Transportation equipment manufacturing .....	6	5	4	1 184	43 094	888	1 774	27 912	98 237	79 445	177 787	2 886
3365	Railroad rolling stock manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
33651	Railroad rolling stock manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
336510	Railroad rolling stock manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
<b>WABASH</b>													
31-33	Manufacturing .....	1	16	4	1 189	28 524	558	1 012	19 935	47 393	18 172	67 433	2 837
<b>WARREN</b>													
31-33	Manufacturing .....	-	26	6	1 521	43 623	1 351	2 947	33 795	47 303	314 423	362 324	2 695
311	Food manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	-	1	1	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	1	1	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>WASHINGTON</b>													
31-33	Manufacturing .....	-	16	4	1 840	54 985	1 269	1 700	31 540	223 633	166 657	389 979	9 861
326	Plastics and rubber products manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	1	1	g	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>WAYNE</b>													
31-33	Manufacturing .....	-	16	3	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33631	Motor vehicle gasoline engine and engine parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336312	Gasoline engine and engine parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>WHITESIDE</b>													
31-33	Manufacturing .....	1	100	38	4 550	163 207	3 437	6 934	108 249	415 400	351 411	770 112	28 083
332	Fabricated metal product manufacturing .....	-	34	17	1 989	67 932	1 510	3 037	46 407	175 274	133 424	310 631	12 701
3325	Hardware manufacturing .....	-	5	4	1 054	38 458	783	1 642	26 961	103 605	68 190	173 968	D
33251	Hardware manufacturing .....	-	5	4	1 054	38 458	783	1 642	26 961	103 605	68 190	173 968	D
332510	Hardware manufacturing .....	-	5	4	1 054	38 458	783	1 642	26 961	103 605	68 190	173 968	D
333	Machinery manufacturing .....	-	12	4	537	19 323	426	870	13 853	40 788	34 349	76 008	1 957
335	Electrical equipment, appliance, and component manufacturing .....	1	7	5	1 193	47 178	951	1 974	32 144	126 462	83 736	209 029	D
3352	Household appliance manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33521	Small electrical appliance manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
335211	Electric housewares and household fan manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>WILL</b>													
31-33	Manufacturing .....	1	593	201	25 992	1 141 977	15 599	32 535	562 024	3 774 946	5 151 571	8 956 648	308 712
311	Food manufacturing .....	3	30	7	1 385	45 233	1 123	2 470	30 264	136 322	295 517	426 916	9 299
3116	Animal slaughtering and processing .....	—	4	3	f	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	—	4	3	f	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	—	2	2	f	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	2	28	12	577	17 090	457	924	11 128	44 044	37 937	81 371	D
3219	Other wood product manufacturing .....	3	26	11	f	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	1	19	12	1 035	42 935	824	1 675	28 036	90 982	109 122	202 890	D
3222	Converted paper product manufacturing .....	1	17	10	f	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	1	8	7	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	'55	12	g	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	2	'55	12	g	D	D	D	D	D	D	D	D
32311	Printing .....	2	'53	12	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	'4	'25	5	f	D	D	D	D	D	D	D	D
324	Petroleum and coal products manufacturing .....	—	6	2	f	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	—	6	2	f	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	—	1	1	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	—	1	1	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	37	19	2 698	127 319	1 321	2 794	74 060	564 720	965 811	1 530 517	24 162
3251	Basic chemical manufacturing ...	—	11	7	f	D	D	D	D	D	D	D	D
3256	Soap, cleaning compound, and toilet preparation manufacturing ..	—	9	5	1 564	60 428	659	1 365	36 526	278 596	457 870	736 429	D
32561	Soap and cleaning compound manufacturing .....	—	8	5	g	D	D	D	D	D	D	D	D
325613	Surface active agent manufacturing .....	—	3	2	g	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	1	37	27	2 668	93 666	1 926	3 975	52 947	402 735	250 642	654 543	12 923
3261	Plastics product manufacturing ..	1	34	24	2 521	88 357	1 840	3 811	50 656	391 964	237 372	630 625	D
32619	Other plastics product manufacturing .....	—	24	17	1 754	60 846	1 227	2 569	32 197	200 994	145 129	345 783	D
326199	All other plastics product manufacturing .....	—	23	16	g	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	2	40	18	938	34 985	763	1 618	25 212	117 271	72 451	190 580	10 152
3273	Cement and concrete product manufacturing .....	1	23	13	662	23 886	540	1 132	17 814	84 278	50 058	133 863	D
332	Fabricated metal product manufacturing .....	2	'110	28	'2 140	'82 367	'1 533	'3 098	'49 892	'184 810	'153 239	'338 015	'9 740
3323	Architectural and structural metals manufacturing .....	1	25	6	538	20 227	370	723	11 589	51 749	65 344	118 120	3 684
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	1	'49	10	'658	'27 802	'478	'1 036	'18 118	'56 164	'33 419	'89 231	'3 986
33271	Machine shops .....	2	'44	7	'556	'23 702	'400	'878	'15 695	'48 298	'19 100	'67 124	'2 085
332710	Machine shops .....	2	'44	7	'556	'23 702	'400	'878	'15 695	'48 298	'19 100	'67 124	'2 085
333	Machinery manufacturing .....	—	70	18	3 806	161 943	2 509	5 300	91 031	350 105	322 752	683 444	50 842
3339	Other general purpose machinery manufacturing .....	—	28	11	3 086	123 456	2 049	4 344	70 144	249 739	244 347	508 966	D
33399	All other general purpose machinery manufacturing ....	—	18	7	2 612	101 665	1 813	3 896	60 568	216 856	197 433	430 437	D
333995	Fluid power cylinder and actuator manufacturing ....	—	3	3	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>WILL—Con.</b>													
334	Computer and electronic product manufacturing .....	-	21	8	5 296	300 479	1 342	2 668	47 182	444 428	459 078	945 102	D
3342	Communications equipment manufacturing .....	-	7	4	i	D	D	D	D	D	D	D	D
33421	Telephone apparatus manufacturing .....	-	2	2	h	D	D	D	D	D	D	D	D
334210	Telephone apparatus manufacturing .....	-	2	2	h	D	D	D	D	D	D	D	D
33429	Other communications equipment manufacturing ....	-	2	1	f	D	D	D	D	D	D	D	D
334290	Other communications equipment manufacturing ..	-	2	1	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	16	9	1 128	55 458	895	2 043	41 332	128 433	72 302	199 049	5 213
3363	Motor vehicle parts manufacturing .....	-	8	5	900	46 925	718	1 687	35 345	114 328	63 266	176 529	D
33635	Motor vehicle transmission and power train parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336350	Motor vehicle transmission and power train parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	1	33	9	864	32 880	673	1 451	22 501	65 522	38 516	103 678	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	1	28	9	f	D	D	D	D	D	D	D	D
33711	Wood kitchen cabinet and countertop manufacturing ....	1	19	7	666	27 231	505	1 114	18 236	45 933	18 368	64 326	D
337110	Wood kitchen cabinet and countertop manufacturing ..	1	19	7	666	27 231	505	1 114	18 236	45 933	18 368	64 326	D
<b>WILLIAMSON</b>													
31-33	Manufacturing .....	-	50	13	2 713	92 159	1 945	3 621	58 993	206 176	346 067	549 485	35 291
335	Electrical equipment, appliance, and component manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing.	-	1	1	g	D	D	D	D	D	D	D	D
335224	Household laundry equipment manufacturing ..	-	1	1	g	D	D	D	D	D	D	D	D
<b>WINNEBAGO</b>													
31-33	Manufacturing .....	1	720	247	31 172	1 323 593	20 388	41 054	739 637	3 864 987	2 568 119	6 420 056	D
311	Food manufacturing .....	-	24	6	g	D	D	D	D	D	D	D	D
3113	Sugar and confectionery product manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
31134	Nonchocolate confectionery manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	1	20	9	1 434	63 199	920	1 890	30 435	219 105	251 139	478 629	12 314
3254	Pharmaceutical and medicine manufacturing .....	2	6	3	522	28 699	260	566	9 726	135 584	74 988	214 321	D
32541	Pharmaceutical and medicine manufacturing .....	2	6	3	522	28 699	260	566	9 726	135 584	74 988	214 321	D
326	Plastics and rubber products manufacturing .....	5	20	10	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	5	19	9	f	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	2	16	8	521	24 664	349	787	14 277	69 799	34 336	103 285	D

See footnotes at end of table.

**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>WINNEBAGO—Con.</b>													
332	Fabricated metal product manufacturing .....	1	281	85	9 123	358 712	7 195	14 420	248 586	826 442	473 853	1 295 095	46 100
3322	Cutlery and handtool manufacturing .....	—	9	4	745	25 441	566	1 178	16 004	62 892	27 730	89 251	2 027
33221	Cutlery and handtool manufacturing .....	—	9	4	745	25 441	566	1 178	16 004	62 892	27 730	89 251	2 027
332212	Hand and edge tool manufacturing .....	—	8	3	f	D	D	D	D	D	D	D	D
3325	Hardware manufacturing .....	—	5	3	g	D	D	D	D	D	D	D	D
33251	Hardware manufacturing .....	—	5	3	g	D	D	D	D	D	D	D	D
332510	Hardware manufacturing .....	—	5	3	g	D	D	D	D	D	D	D	D
3326	Spring and wire product manufacturing .....	—	9	5	f	D	D	D	D	D	D	D	D
33261	Spring and wire product manufacturing .....	—	9	5	f	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	1	168	46	h	D	D	D	D	D	D	D	27 584
33271	Machine shops .....	1	118	17	g	D	D	D	D	D	D	D	4 517
332710	Machine shops .....	1	118	17	g	D	D	D	D	D	D	D	4 517
33272	Turned product and screw, nut, and bolt manufacturing .....	1	50	29	h	D	D	D	D	D	D	D	23 067
332721	Precision turned product manufacturing .....	—	27	16	f	D	D	D	D	D	D	D	D
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	1	23	13	h	D	D	D	D	D	D	D	D
3328	Coating, engraving, heat treating, and allied activities .....	—	35	8	f	D	D	D	D	D	D	D	1 324
33281	Coating, engraving, heat treating, and allied activities ..	—	35	8	f	D	D	D	D	D	D	D	1 324
333	Machinery manufacturing .....	1	166	67	i	D	D	D	D	D	D	D	D
3332	Industrial machinery manufacturing .....	—	18	9	1 138	53 623	690	1 264	27 938	131 107	100 771	236 072	D
33329	Other industrial machinery manufacturing .....	—	16	7	g	D	D	D	D	D	D	D	D
333294	Food product machinery manufacturing .....	—	4	2	f	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	5	13	5	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	5	13	5	f	D	D	D	D	D	D	D	D
3335	Metalworking machinery manufacturing .....	2	85	24	h	D	D	D	D	D	D	D	11 876
33351	Metalworking machinery manufacturing .....	2	85	24	h	D	D	D	D	D	D	D	11 876
333514	Special die and tool, die set, jig, and fixture manufacturing .....	—	26	5	f	D	D	D	D	D	D	D	D
333515	Cutting tool and machine tool accessory manufacturing...	4	30	7	g	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	11	10	1 331	56 957	910	1 702	34 267	131 019	87 804	219 702	6 214
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	11	10	1 331	56 957	910	1 702	34 267	131 019	87 804	219 702	6 214
333613	Mechanical power transmission equipment manufacturing .....	—	5	5	1 012	44 603	703	1 358	28 130	103 013	71 918	175 659	D
3339	Other general purpose machinery manufacturing .....	—	34	15	2 063	91 887	1 262	2 523	50 331	218 476	179 176	375 056	6 430
33399	All other general purpose machinery manufacturing ....	—	27	12	1 858	81 002	1 178	2 355	47 544	206 804	170 656	354 494	6 103
333996	Fluid power pump and motor manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	—	8	4	576	21 753	272	524	9 567	63 717	58 859	120 944	6 609
3353	Electrical equipment manufacturing .....	—	7	4	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	—	7	4	f	D	D	D	D	D	D	D	D

See footnotes at end of table.



**Table 3. Industry Statistics for Counties: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>WINNEBAGO—Con.</b>													
336	Transportation equipment manufacturing .....	—	25	14	i	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	1	15	7	888	42 990	622	1 323	26 307	94 174	110 770	203 439	3 580
3364	Aerospace product and parts manufacturing .....	—	5	4	h	D	D	D	D	D	D	D	D
33641	Aerospace product and parts manufacturing .....	—	5	4	h	D	D	D	D	D	D	D	D
336412	Aircraft engine and engine parts manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
336413	Other aircraft parts and auxiliary equipment manufacturing .....	—	4	3	h	D	D	D	D	D	D	D	D
<b>WOODFORD</b>													
31-33	Manufacturing .....	—	47	17	2 009	71 854	1 491	3 005	49 497	386 249	291 133	701 455	6 864
332	Fabricated metal product manufacturing .....	—	9	7	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	8	4	f	D	D	D	D	D	D	D	D

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Industries with 500 employees or more are shown. Some statistics are withheld to avoid disclosing data for individual companies. If employment is 500 or more, number of establishments is shown and employment-size range is indicated by one of the following symbols: f—500 to 999 employees; g—1,000 to 2,499 employees; h—2,500 to 4,999 employees; i—5,000 to 9,999 employees; j—10,000 to 24,999 employees; k—25,000 to 49,999 employees; l—50,000 to 99,999 employees; m—100,000 employees or more.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 4. Industry Statistics for Places: 2002**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ADDISON</b>													
31-33	Manufacturing .....	2	363	114	8 130	305 038	5 948	11 489	180 194	641 450	480 662	1 121 628	35 207
323	Printing and related support activities .....	1	41	10	692	30 818	500	1 071	18 930	52 578	39 468	91 662	1 852
3231	Printing and related support activities .....	1	41	10	692	30 818	500	1 071	18 930	52 578	39 468	91 662	1 852
32311	Printing .....	-	37	9	644	28 566	469	1 015	17 662	48 228	38 491	86 337	1 757
326	Plastics and rubber products manufacturing .....	3	35	18	1 588	49 491	1 303	2 201	33 103	107 465	101 453	210 961	7 940
3261	Plastics product manufacturing ..	3	34	18	g	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	4	23	12	874	25 465	724	1 367	17 810	70 012	43 937	115 429	3 605
326199	All other plastics product manufacturing .....	4	23	12	874	25 465	724	1 367	17 810	70 012	43 937	115 429	3 605
332	Fabricated metal product manufacturing .....	3	123	34	2 066	72 969	1 576	2 954	45 739	147 633	75 744	224 599	5 139
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	3	55	11	670	22 719	541	1 028	16 092	44 700	16 960	62 214	1 806
333	Machinery manufacturing .....	1	59	12	1 166	55 109	773	1 627	31 227	107 219	74 312	180 995	8 126
334	Computer and electronic product manufacturing .....	2	23	8	585	20 181	396	735	9 769	41 003	24 930	66 631	996
<b>ALGONQUIN</b>													
31-33	Manufacturing .....	1	35	7	782	26 740	565	1 089	17 281	57 541	39 039	99 806	2 287
<b>ALSIP</b>													
31-33	Manufacturing .....	1	90	44	4 480	185 629	2 896	5 961	103 882	437 226	634 557	1 067 820	73 705
311	Food manufacturing .....	3	5	4	g	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	4	4	3	g	D	D	D	D	D	D	D	D
31199	All other food manufacturing ...	-	3	2	f	D	D	D	D	D	D	D	D
311999	All other miscellaneous food manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	6	5	804	31 454	667	1 350	22 165	61 071	52 510	113 058	6 553
3261	Plastics product manufacturing ..	-	'6	'5	'804	'31 454	'667	'1 350	'22 165	'61 071	'52 510	'113 058	'6 553
32619	Other plastics product manufacturing .....	-	'4	'3	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	'3	'2	'673	'27 251	'551	'1 114	'18 640	'51 770	'41 622	'92 840	D
332	Fabricated metal product manufacturing .....	1	20	10	525	22 914	401	878	16 259	50 622	29 519	79 902	920
<b>ALTON</b>													
31-33	Manufacturing .....	3	23	9	675	24 073	511	1 076	16 836	48 598	101 030	150 044	3 530
<b>ANTIOCH</b>													
31-33	Manufacturing .....	1	34	11	719	23 589	528	996	12 701	45 989	42 107	86 477	D
<b>ARCOLA</b>													
31-33	Manufacturing .....	-	11	5	805	22 628	675	1 273	14 885	116 120	54 084	166 807	D
<b>ARLINGTON HEIGHTS</b>													
31-33	Manufacturing .....	-	111	27	2 875	135 832	1 610	3 174	57 199	578 940	917 126	1 655 823	20 221
334	Computer and electronic product manufacturing .....	-	6	2	f	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>AURORA</b>													
31-33	Manufacturing .....	-	171	72	9 484	413 808	5 919	12 370	200 594	1 474 594	1 662 492	3 173 019	78 486
322	Paper manufacturing .....	-	9	6	529	19 900	412	898	14 015	48 096	72 175	119 923	D
326	Plastics and rubber products manufacturing .....	-	18	5	560	16 546	435	954	10 516	56 166	54 428	107 402	7 502
3261	Plastics product manufacturing ..	-	17	4	f	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	1	6	4	711	41 640	407	901	16 755	112 816	70 490	186 837	7 344
332	Fabricated metal product manufacturing .....	1	30	14	1 382	51 774	1 028	2 135	34 748	181 742	110 312	257 317	5 651
3321	Forging and stamping.....	-	7	4	662	24 177	502	1 102	16 463	52 206	35 618	83 186	D
33211	Forging and stamping.....	-	7	4	662	24 177	502	1 102	16 463	52 206	35 618	83 186	D
332114	Custom roll forming .....	-	3	2	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	21	11	2 784	160 358	1 399	3 180	62 976	672 398	880 964	1 578 890	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	3	1	g	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	5	5	g	D	D	D	D	D	D	D	4 716
3342	Communications equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33421	Telephone apparatus manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
334210	Telephone apparatus manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>BARRINGTON</b>													
31-33	Manufacturing .....	1	26	4	740	30 237	539	1 113	15 471	52 480	63 164	115 012	6 837
<b>BARTLETT</b>													
31-33	Manufacturing .....	-	25	5	968	40 172	679	1 306	20 238	98 629	89 060	186 218	D
336	Transportation equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33637	Motor vehicle metal stamping ..	-	1	1	f	D	D	D	D	D	D	D	D
336370	Motor vehicle metal stamping.....	-	1	1	f	D	D	D	D	D	D	D	D
<b>BARTONVILLE</b>													
31-33	Manufacturing .....	-	15	7	1 497	70 989	1 207	2 264	54 046	135 421	189 913	316 623	D
331	Primary metal manufacturing .....	-	3	1	g	D	D	D	D	D	D	D	D
3311	Iron and steel mills and ferroalloy manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
331111	Iron and steel mills .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>BATAVIA</b>													
31-33	Manufacturing .....	-	88	31	3 215	124 148	2 526	5 287	82 932	503 261	303 547	805 888	30 688
326	Plastics and rubber products manufacturing .....	-	9	7	1 314	46 046	1 116	2 404	33 330	203 418	121 473	322 958	21 377
3261	Plastics product manufacturing ..	-	9	7	1 314	46 046	1 116	2 404	33 330	203 418	121 473	322 958	21 377
32619	Other plastics product manufacturing .....	-	4	4	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	4	4	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>BEDFORD PARK</b>													
31-33	Manufacturing .....	1	103	67	7 321	283 427	5 074	10 051	160 926	1 138 487	1 208 982	2 354 731	51 509
311	Food manufacturing .....	-	5	3	f	D	D	D	D	D	D	D	9 543
322	Paper manufacturing .....	-	10	8	935	41 504	659	1 213	24 647	178 163	224 315	409 087	14 777
3222	Converted paper product manufacturing .....	-	10	8	935	41 504	659	1 213	24 647	178 163	224 315	409 087	14 777
32221	Paperboard container manufacturing .....	-	9	7	f	D	D	D	D	D	D	D	D
322211	Corrugated and solid fiber box manufacturing .....	-	8	6	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	4	3	678	19 162	469	844	11 775	50 525	22 332	72 860	1 006
3231	Printing and related support activities .....	2	4	3	678	19 162	469	844	11 775	50 525	22 332	72 860	1 006
325	Chemical manufacturing .....	-	9	8	840	35 230	450	923	15 325	324 668	236 178	555 603	7 216
332	Fabricated metal product manufacturing .....	3	26	15	1 429	48 900	1 099	2 214	30 975	151 568	132 211	283 231	3 985
<b>BELLEVILLE</b>													
31-33	Manufacturing .....	-	59	17	2 383	73 561	1 640	3 410	44 978	178 951	163 475	347 799	10 045
333	Machinery manufacturing .....	-	8	5	560	20 477	285	494	9 820	52 538	39 754	98 032	3 418
<b>BELLWOOD</b>													
31-33	Manufacturing .....	4	47	29	3 949	156 701	2 735	5 427	86 208	535 104	320 034	849 640	21 829
323	Printing and related support activities .....	-	6	3	578	23 029	395	841	11 468	30 688	16 098	47 015	D
3231	Printing and related support activities .....	-	6	3	578	23 029	395	841	11 468	30 688	16 098	47 015	D
32311	Printing .....	-	6	3	578	23 029	395	841	11 468	30 688	16 098	47 015	D
336	Transportation equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33635	Motor vehicle transmission and power train parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336350	Motor vehicle transmission and power train parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	9	4	2	f	D	D	D	D	D	D	D	D
3399	Other miscellaneous manufacturing .....	9	2	2	f	D	D	D	D	D	D	D	D
33994	Office supplies (except paper) manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
339941	Pen and mechanical pencil manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
<b>BELVIDERE</b>													
31-33	Manufacturing .....	-	26	11	3 419	198 445	2 960	6 112	169 962	563 537	1 667 748	2 223 677	D
311	Food manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3361	Motor vehicle manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
336111	Automobile manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>BENSENVILLE</b>													
31-33	Manufacturing .....	2	237	84	5 829	216 899	4 344	8 614	131 664	468 235	379 580	850 146	25 242
323	Printing and related support activities .....	3	25	12	525	20 397	366	698	11 933	43 473	24 624	67 933	3 708
3231	Printing and related support activities .....	3	25	12	525	20 397	366	698	11 933	43 473	24 624	67 933	3 708
326	Plastics and rubber products manufacturing .....	2	17	10	962	27 869	718	1 461	15 873	62 590	87 592	152 174	2 773
3261	Plastics product manufacturing ..	2	17	10	962	27 869	718	1 461	15 873	62 590	87 592	152 174	2 773
32619	Other plastics product manufacturing .....	2	17	10	962	27 869	718	1 461	15 873	62 590	87 592	152 174	2 773
326199	All other plastics product manufacturing .....	2	16	9	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	3	94	27	1 564	60 577	1 196	2 379	38 005	139 699	79 362	219 295	9 603
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	4	51	10	720	26 869	525	1 072	17 604	53 903	25 873	79 707	2 394
333	Machinery manufacturing .....	4	38	9	773	34 479	525	951	19 122	68 396	40 625	109 099	2 314
<b>BENTON</b>													
31-33	Manufacturing .....	-	14	4	577	16 099	392	754	11 480	69 545	55 616	125 259	1 832
<b>BERKELEY</b>													
31-33	Manufacturing .....	2	13	8	782	31 730	538	1 193	17 063	123 870	106 506	232 453	3 947
<b>BLOOMINGDALE</b>													
31-33	Manufacturing .....	4	35	12	914	32 745	661	1 357	21 660	70 495	43 848	113 729	3 054
332	Fabricated metal product manufacturing .....	3	12	5	501	18 710	357	788	12 609	38 320	23 753	61 566	1 210
<b>BLOOMINGTON</b>													
31-33	Manufacturing .....	1	59	21	g	D	D	D	D	D	D	D	D
311	Food manufacturing .....	-	10	5	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	15	6	700	28 475	442	859	14 640	57 787	33 772	91 077	D
3231	Printing and related support activities .....	2	15	6	700	28 475	442	859	14 640	57 787	33 772	91 077	D
32311	Printing .....	2	14	6	f	D	D	D	D	D	D	D	D
<b>BLUE ISLAND</b>													
31-33	Manufacturing .....	2	38	13	1 836	61 049	1 281	2 626	40 185	159 036	129 886	292 377	6 483
311	Food manufacturing .....	-	8	1	531	15 817	293	690	9 342	38 574	18 957	57 952	1 139
3118	Bakeries and tortilla manufacturing .....	-	6	1	f	D	D	D	D	D	D	D	D
<b>BOLINGBROOK</b>													
31-33	Manufacturing .....	-	35	16	5 857	318 992	1 972	4 345	66 950	534 722	659 556	1 227 778	37 549
311	Food manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	-	1	1	f	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	1	1	f	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	1	1	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	4	3	h	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	-	2	2	h	D	D	D	D	D	D	D	D
33421	Telephone apparatus manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
334210	Telephone apparatus manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
<b>BOURBONNAIS</b>													
31-33	Manufacturing .....	-	10	3	f	D	D	D	D	D	D	D	D

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[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

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<b>BRADLEY</b>													
31-33	Manufacturing .....	—	21	9	2 195	101 780	1 224	2 581	50 562	330 769	537 013	796 632	D
311	Food manufacturing .....	—	4	2	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
3254	Pharmaceutical and medicine manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
32541	Pharmaceutical and medicine manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
325414	Biological product (except diagnostic) manufacturing ..	—	1	1	g	D	D	D	D	D	D	D	D
<b>BRIDGEVIEW</b>													
31-33	Manufacturing .....	2	81	24	2 860	114 306	2 071	3 882	72 879	339 430	406 615	744 965	38 492
332	Fabricated metal product manufacturing .....	—	23	5	559	24 479	409	717	15 854	63 229	108 421	172 578	14 987
<b>BROADVIEW</b>													
31-33	Manufacturing .....	1	82	46	4 201	165 410	3 104	6 516	103 159	402 414	275 320	676 840	20 932
323	Printing and related support activities .....	—	24	15	1 123	53 140	827	1 883	35 342	103 306	57 103	160 156	9 221
3231	Printing and related support activities .....	—	24	15	1 123	53 140	827	1 883	35 342	103 306	57 103	160 156	9 221
32311	Printing .....	—	18	11	741	39 640	512	1 155	25 954	78 912	52 384	131 023	9 046
332	Fabricated metal product manufacturing .....	1	24	12	1 233	43 682	1 005	2 156	32 465	151 724	42 167	193 312	5 176
3329	Other fabricated metal product manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
<b>BUFFALO GROVE</b>													
31-33	Manufacturing .....	3	62	32	4 044	167 001	2 804	5 873	92 147	612 579	425 418	1 040 156	32 503
326	Plastics and rubber products manufacturing .....	—	5	4	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	—	5	4	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	3	8	4	581	20 611	443	880	10 771	41 688	25 728	67 386	1 393
333	Machinery manufacturing .....	8	14	5	878	43 022	496	1 122	20 233	180 452	125 890	304 689	5 118
3335	Metalworking machinery manufacturing .....	8	9	4	f	D	D	D	D	D	D	D	D
33351	Metalworking machinery manufacturing .....	8	9	4	f	D	D	D	D	D	D	D	D
333518	Other metalworking machinery manufacturing ..	8	4	3	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	—	7	5	736	26 416	491	934	12 527	169 573	96 886	263 355	D
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
33451	Navigational, measuring, electromedical, and control instruments manufacturing ..	—	4	3	f	D	D	D	D	D	D	D	D
<b>BURR RIDGE</b>													
31-33	Manufacturing .....	1	39	17	1 445	72 091	957	1 888	40 630	197 722	116 515	316 122	7 413
<b>BYRON</b>													
31-33	Manufacturing .....	5	4	3	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

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<b>CAROL STREAM</b>													
31-33	Manufacturing .....	1	103	51	5 589	241 331	3 793	7 561	136 012	534 614	535 726	1 070 357	65 011
323	Printing and related support activities .....	1	19	10	1 390	63 851	1 015	2 150	37 043	123 549	103 451	228 090	9 724
3231	Printing and related support activities .....	1	19	10	1 390	63 851	1 015	2 150	37 043	123 549	103 451	228 090	9 724
32311	Printing .....	1	19	10	1 390	63 851	1 015	2 150	37 043	123 549	103 451	228 090	9 724
323110	Commercial lithographic printing .....	1	11	6	1 174	56 405	869	1 864	32 855	108 999	95 705	204 323	9 390
332	Fabricated metal product manufacturing .....	2	'22	'12	'987	'39 344	'770	'1 595	'24 841	'89 525	'48 701	'137 084	'5 454
333	Machinery manufacturing .....	-	'18	'7	'640	'27 487	'311	'611	'11 020	'67 466	'36 794	'104 100	'1 193
336	Transportation equipment manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
33637	Motor vehicle metal stamping ..	-	1	1	f	D	D	D	D	D	D	D	D
336370	Motor vehicle metal stamping .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>CARPENTERSVILLE</b>													
31-33	Manufacturing .....	-	28	9	1 780	72 946	1 186	2 008	29 571	183 635	83 227	265 318	26 983
334	Computer and electronic product manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
3343	Audio and video equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
33431	Audio and video equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
334310	Audio and video equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
<b>CARTHAGE</b>													
31-33	Manufacturing .....	-	4	1	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>CARY</b>													
31-33	Manufacturing .....	1	66	25	2 510	95 610	1 584	3 207	45 658	278 036	224 063	510 573	19 370
325	Chemical manufacturing .....	-	6	5	797	34 641	330	629	9 421	132 045	103 098	241 348	D
326	Plastics and rubber products manufacturing .....	2	7	6	625	27 216	444	954	15 064	64 064	74 450	139 605	7 035
3261	Plastics product manufacturing ..	2	7	6	625	27 216	444	954	15 064	64 064	74 450	139 605	7 035
32619	Other plastics product manufacturing .....	1	6	5	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	1	6	5	f	D	D	D	D	D	D	D	D
<b>CENTRALIA</b>													
31-33	Manufacturing .....	-	19	8	1 627	47 743	1 386	2 915	34 338	246 311	110 826	361 536	7 800
326	Plastics and rubber products manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	3	2	f	D	D	D	D	D	D	D	D
<b>CHAMPAIGN</b>													
31-33	Manufacturing .....	-	57	21	2 776	85 638	1 975	3 112	56 930	380 736	403 327	783 948	41 021
323	Printing and related support activities .....	1	17	3	545	12 257	218	310	4 877	36 969	17 470	54 401	637
3231	Printing and related support activities .....	1	17	3	545	12 257	218	310	4 877	36 969	17 470	54 401	637
32311	Printing .....	1	16	3	542	12 103	216	306	4 780	36 969	17 470	54 401	637
326	Plastics and rubber products manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	2	2	f	D	D	D	D	D	D	D	D
32616	Plastics bottle manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
326160	Plastics bottle manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHANNAHON</b>													
31-33	Manufacturing .....	-	13	5	604	33 927	392	874	18 475	253 606	363 067	608 636	4 228
<b>CHESTER</b>													
31-33	Manufacturing .....	1	7	4	595	14 752	563	1 291	13 444	35 243	78 219	113 629	356
311	Food manufacturing .....	1	4	4	577	14 075	548	1 261	12 973	33 455	77 209	110 831	D
<b>CHICAGO</b>													
31-33	Manufacturing .....	1	2 617	892	97 603	3 501 981	70 123	141 641	2 111 985	10 734 189	10 936 080	21 722 084	462 257
311	Food manufacturing .....	1	349	142	24 164	783 608	16 472	34 787	490 003	3 563 615	2 991 875	6 539 418	140 116
3112	Grain and oilseed milling .....	-	6	4	f	D	D	D	D	D	D	D	D
3113	Sugar and confectionery product manufacturing .....	1	23	14	6 601	184 347	3 895	8 094	133 534	1 097 500	594 882	1 705 815	D
31133	Confectionery manufacturing from purchased chocolate ...	1	9	6	h	D	D	D	D	D	D	D	34 323
311330	Confectionery manufacturing from purchased chocolate ..	1	9	6	h	D	D	D	D	D	D	D	34 323
31134	Nonchocolate confectionery manufacturing .....	-	13	7	g	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	-	13	7	g	D	D	D	D	D	D	D	D
3114	Fruit and vegetable preserving and specialty food manufacturing .....	1	21	10	2 088	54 370	1 732	3 832	35 841	120 675	107 701	227 628	2 845
31141	Frozen food manufacturing ....	-	11	6	1 913	49 262	1 606	3 565	33 183	102 266	87 431	189 134	1 469
311412	Frozen specialty food manufacturing .....	-	9	5	g	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	2	67	44	5 927	194 299	4 463	10 014	116 381	708 725	1 215 376	1 890 829	24 985
31161	Animal slaughtering and processing .....	2	67	44	5 927	194 299	4 463	10 014	116 381	708 725	1 215 376	1 890 829	24 985
311611	Animal (except poultry) slaughtering .....	2	16	9	f	D	D	D	D	D	D	D	D
311612	Meat processed from carcasses .....	2	46	32	4 461	152 064	3 247	7 270	87 407	465 475	788 163	1 244 279	13 903
311615	Poultry processing .....	1	5	3	f	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	1	167	46	6 560	236 453	4 298	8 674	139 179	1 107 477	408 010	1 518 721	36 577
31181	Bread and bakery product manufacturing .....	3	144	32	3 997	131 118	2 151	4 295	59 891	248 508	147 440	397 595	D
311811	Retail bakeries .....	4	107	13	f	D	D	D	D	D	D	D	827
311812	Commercial bakeries .....	1	34	16	2 645	104 954	1 320	2 918	45 695	195 949	106 403	304 007	19 098
31182	Cookie, cracker, and pasta manufacturing .....	-	15	7	2 085	94 954	1 726	3 554	70 685	836 015	233 832	1 071 309	D
311821	Cookie and cracker manufacturing .....	-	7	5	1 948	91 018	1 633	3 363	68 425	824 594	220 182	1 046 032	D
3119	Other food manufacturing .....	2	53	20	2 207	80 875	1 551	3 071	47 200	419 308	297 932	718 880	21 481
31191	Snack food manufacturing ....	-	5	3	636	15 807	421	810	9 157	134 465	56 008	192 667	D
311919	Other snack food manufacturing .....	-	5	3	636	15 807	421	810	9 157	134 465	56 008	192 667	D
31199	All other food manufacturing ...	2	32	11	1 124	40 816	903	1 818	30 020	104 299	158 899	262 557	7 323
311999	All other miscellaneous food manufacturing .....	-	20	7	686	30 538	552	1 191	23 385	75 460	127 893	202 613	5 948
312	Beverage and tobacco product manufacturing .....	-	11	6	897	30 811	431	880	15 004	191 718	215 183	410 582	D
3121	Beverage manufacturing .....	-	11	6	897	30 811	431	880	15 004	191 718	215 183	410 582	D
31211	Soft drink and ice manufacturing .....	-	9	5	f	D	D	D	D	D	D	D	D
312111	Soft drink manufacturing ....	-	5	3	f	D	D	D	D	D	D	D	D
314	Textile product mills .....	2	52	17	1 775	41 436	1 487	2 928	27 678	89 956	90 739	183 079	D
3141	Textile furnishings mills .....	-	28	8	673	16 045	549	1 048	11 003	31 963	44 002	75 680	838
31412	Curtain and linen mills .....	-	28	8	673	16 045	549	1 048	11 003	31 963	44 002	75 680	838
3149	Other textile product mills .....	4	24	9	1 102	25 391	938	1 880	16 675	57 993	46 737	107 399	D
31491	Textile bag and canvas mills ...	2	11	6	650	13 407	574	1 150	9 113	33 459	26 797	62 880	D
314912	Canvas and related product mills .....	2	10	6	f	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	2	89	27	2 402	58 461	1 683	2 925	29 163	88 747	148 798	241 932	D
3152	Cut and sew apparel manufacturing .....	4	63	21	g	D	D	D	D	D	D	D	D
31522	Men's and boys' cut and sew apparel manufacturing .....	4	17	9	f	D	D	D	D	D	D	D	D
3159	Apparel accessories and other apparel manufacturing .....	1	20	4	567	20 114	255	527	5 986	13 319	81 058	98 747	D
31599	Apparel accessories and other apparel manufacturing .....	1	20	4	567	20 114	255	527	5 986	13 319	81 058	98 747	D

See footnotes at end of table.



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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHICAGO—Con.</b>													
316	Leather and allied product manufacturing .....	1	20	9	817	21 989	659	1 363	13 750	46 280	41 822	92 397	D
3169	Other leather and allied product manufacturing .....	2	14	6	f	D	D	D	D	D	D	D	D
31699	Other leather and allied product manufacturing .....	2	14	6	f	D	D	D	D	D	D	D	D
321	Wood product manufacturing .....	2	55	16	727	20 377	569	1 126	12 900	50 931	42 454	93 522	D
3219	Other wood product manufacturing .....	2	49	15	f	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	2	70	47	4 871	187 326	3 456	7 387	110 021	399 115	533 907	951 519	30 201
3222	Converted paper product manufacturing .....	2	70	47	4 871	187 326	3 456	7 387	110 021	399 115	533 907	951 519	30 201
32221	Paperboard container manufacturing .....	2	43	31	3 028	120 079	2 128	4 579	70 697	250 956	356 473	624 872	20 849
322211	Corrugated and solid fiber box manufacturing .....	4	19	16	1 582	67 736	1 113	2 459	38 717	144 773	210 055	355 215	7 229
322212	Folding paperboard box manufacturing .....	2	14	8	f	D	D	D	D	D	D	D	10 108
32222	Paper bag and coated and treated paper manufacturing ..	3	11	7	1 084	42 646	744	1 576	24 126	96 715	118 356	216 250	3 920
32223	Stationery product manufacturing .....	1	11	6	597	19 657	457	948	11 927	40 920	50 221	91 005	5 011
322232	Envelope manufacturing ....	-	7	4	507	17 503	380	820	10 283	36 594	43 926	80 405	D
323	Printing and related support activities .....	3	'373	'81	'5 739	'225 469	'4 051	'7 787	'132 760	'467 171	'236 909	'702 377	'36 873
3231	Printing and related support activities .....	3	'373	'81	'5 739	'225 469	'4 051	'7 787	'132 760	'467 171	'236 909	'702 377	'36 873
32311	Printing .....	3	'317	'60	'4 514	'174 383	'3 127	'5 950	'99 897	'365 588	'196 210	'562 311	'28 069
323110	Commercial lithographic printing .....	3	139	36	2 372	107 222	1 612	3 181	60 507	225 117	123 328	348 552	22 635
323114	Quick printing .....	3	78	5	694	19 048	508	822	11 752	38 329	13 781	52 100	1 820
32312	Support activities for printing...	4	56	21	1 225	51 086	924	1 837	32 863	101 583	40 699	140 066	8 804
323121	Tradebinding and related work .....	2	30	10	653	20 341	519	1 075	11 914	36 329	8 952	45 315	1 189
323122	Prepress services .....	5	26	11	572	30 745	405	762	20 949	65 254	31 747	94 751	7 615
325	Chemical manufacturing .....	3	115	47	4 323	185 002	2 857	5 678	98 004	785 578	740 220	1 559 053	39 406
3255	Paint, coating, and adhesive manufacturing .....	-	25	7	535	21 805	344	651	10 250	108 116	261 537	370 614	D
32551	Paint and coating manufacturing .....	-	21	7	516	20 934	332	626	9 871	106 750	259 897	367 596	1 941
325510	Paint and coating manufacturing .....	-	21	7	516	20 934	332	626	9 871	106 750	259 897	367 596	1 941
3256	Soap, cleaning compound, and toilet preparation manufacturing ..	4	37	20	2 264	87 619	1 564	3 140	47 995	450 864	230 786	712 289	18 887
32562	Toilet preparation manufacturing .....	4	19	13	1 939	72 691	1 369	2 732	41 094	391 904	184 761	607 484	17 160
325620	Toilet preparation manufacturing .....	4	19	13	1 939	72 691	1 369	2 732	41 094	391 904	184 761	607 484	17 160
3259	Other chemical product and preparation manufacturing .....	1	22	8	602	29 233	378	786	17 164	81 078	56 632	137 770	2 711
326	Plastics and rubber products manufacturing .....	2	94	48	5 784	190 471	4 544	8 995	118 812	503 810	410 600	910 694	29 885
3261	Plastics product manufacturing ..	2	77	41	4 943	165 089	3 884	7 590	100 347	437 056	367 134	800 478	28 193
32611	Plastics packaging materials and un laminated film and sheet manufacturing .....	1	11	8	655	22 560	501	1 069	13 592	59 443	83 271	143 693	2 697
32619	Other plastics product manufacturing .....	1	54	28	3 701	122 075	2 948	5 656	73 813	328 455	246 414	569 668	21 572
326199	All other plastics product manufacturing .....	1	53	27	h	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing ...	-	17	7	841	25 382	660	1 405	18 465	66 754	43 466	110 216	1 692
32629	Other rubber product manufacturing .....	-	12	6	f	D	D	D	D	D	D	D	1 547
326299	All other rubber product manufacturing .....	-	7	4	540	15 370	411	887	10 983	43 266	31 823	75 052	1 190
327	Nonmetallic mineral product manufacturing .....	3	66	26	1 411	55 182	1 113	2 382	40 394	159 868	136 289	297 377	6 717

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHICAGO—Con.</b>													
331	Primary metal manufacturing .....	1	65	33	2 809	122 570	1 956	4 153	71 654	279 906	703 888	988 097	12 343
3311	Iron and steel mills and ferroalloy manufacturing .....	—	5	4	579	24 386	408	851	12 891	18 770	42 765	69 768	1 046
33111	Iron and steel mills and ferroalloy manufacturing .....	—	5	4	579	24 386	408	851	12 891	18 770	42 765	69 768	1 046
331111	Iron and steel mills .....	—	5	4	579	24 386	408	851	12 891	18 770	42 765	69 768	1 046
3312	Steel product manufacturing from purchased steel .....	—	8	6	598	30 683	381	793	19 443	100 093	171 537	266 128	3 094
33121	Iron and steel pipe and tube manufacturing from purchased steel .....	—	4	4	516	26 901	323	683	17 217	84 577	142 127	219 649	2 443
331210	Iron and steel pipe and tube manufacturing from purchased steel .....	—	4	4	516	26 901	323	683	17 217	84 577	142 127	219 649	2 443
3314	Nonferrous metal (except aluminum) production and processing .....	—	15	8	604	30 175	364	816	13 537	71 230	346 689	418 974	4 796
3315	Foundries .....	3	28	11	736	24 943	573	1 210	16 775	65 227	48 689	115 052	1 420
33152	Nonferrous metal foundries .....	2	23	8	631	20 984	487	1 035	13 714	55 705	43 352	100 193	1 079
332	Fabricated metal product manufacturing .....	2	'496	'162	'14 703	'525 420	'11 540	'22 933	'346 812	'1 105 790	'871 659	'1 974 460	'40 541
3321	Forging and stamping .....	2	63	25	3 879	139 859	3 227	6 168	102 242	234 443	312 329	545 142	12 958
33211	Forging and stamping .....	2	63	25	3 879	139 859	3 227	6 168	102 242	234 443	312 329	545 142	12 958
332112	Nonferrous forging .....	9	1	1	f	D	D	D	D	D	D	D	D
332116	Metal stamping .....	1	49	19	2 757	90 722	2 320	4 556	67 295	209 576	179 824	387 712	9 748
3322	Cutlery and handtool manufacturing .....	1	20	7	1 373	54 312	903	1 858	27 868	107 101	58 214	163 788	3 849
33221	Cutlery and handtool manufacturing .....	1	20	7	1 373	54 312	903	1 858	27 868	107 101	58 214	163 788	3 849
332212	Hand and edge tool manufacturing .....	—	16	6	1 330	53 186	866	1 785	26 979	104 637	49 968	152 727	D
3323	Architectural and structural metals manufacturing .....	'2	'68	'25	'1 530	'48 458	'1 199	'2 153	'29 343	'106 086	'80 574	'187 225	'4 108
33232	Ornamental and architectural metal products manufacturing .....	2	'49	'19	'1 201	'36 292	'957	'1 672	'22 931	'81 287	'51 921	'133 761	'3 074
332322	Sheet metal work manufacturing .....	1	25	9	623	17 928	514	756	11 747	34 924	26 554	61 647	1 347
3324	Boiler, tank, and shipping container manufacturing .....	—	22	10	1 242	45 640	1 037	2 219	32 458	162 706	146 172	308 267	3 255
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	—	15	9	1 171	42 712	987	2 123	30 939	155 127	137 550	292 152	D
332439	Other metal container manufacturing .....	—	12	6	767	24 455	631	1 276	15 888	50 283	58 623	108 803	D
3326	Spring and wire product manufacturing .....	1	44	16	1 342	46 741	1 085	2 237	32 292	94 881	67 620	161 954	3 093
33261	Spring and wire product manufacturing .....	1	44	16	1 342	46 741	1 085	2 237	32 292	94 881	67 620	161 954	3 093
332618	Other fabricated wire product manufacturing .....	—	28	10	818	29 011	656	1 459	19 406	60 736	44 660	104 732	1 240
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	4	128	28	1 583	61 830	1 204	2 485	41 043	118 217	55 020	172 595	4 714
33271	Machine shops .....	3	92	17	973	38 797	763	1 590	26 968	75 792	29 207	105 103	2 674
332710	Machine shops .....	3	92	17	973	38 797	763	1 590	26 968	75 792	29 207	105 103	2 674
33272	Turned product and screw, nut, and bolt manufacturing .....	5	36	11	610	23 033	441	895	14 075	42 425	25 813	67 492	2 040
3328	Coating, engraving, heat treating, and allied activities .....	1	102	37	2 532	80 692	1 951	3 942	51 638	151 205	76 206	228 116	3 838
33281	Coating, engraving, heat treating, and allied activities ..	1	102	37	2 532	80 692	1 951	3 942	51 638	151 205	76 206	228 116	3 838
332813	Electroplating, plating, polishing, anodizing, and coloring .....	1	71	26	1 926	59 441	1 510	3 051	37 959	111 900	60 745	172 974	3 129
3329	Other fabricated metal product manufacturing .....	2	44	13	1 155	45 234	883	1 766	28 287	127 124	72 370	200 192	4 644
33299	All other fabricated metal product manufacturing .....	3	35	10	736	27 511	581	1 167	18 434	68 414	46 898	115 190	2 594
332999	All other miscellaneous fabricated metal product manufacturing .....	2	26	7	562	20 963	440	914	13 844	52 776	37 964	90 714	2 110

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHICAGO—Con.</b>													
333	Machinery manufacturing .....	2	146	46	3 681	160 528	2 434	4 828	83 768	318 584	168 661	481 021	7 430
3335	Metalworking machinery manufacturing .....	5	48	10	747	30 906	575	1 152	19 421	61 041	22 155	81 300	2 999
33351	Metalworking machinery manufacturing .....	5	48	10	747	30 906	575	1 152	19 421	61 041	22 155	81 300	2 999
3336	Engine, turbine, and power transmission equipment manufacturing .....	2	11	4	566	24 823	409	775	15 121	57 049	25 565	83 462	1 278
33361	Engine, turbine, and power transmission equipment manufacturing .....	2	11	4	566	24 823	409	775	15 121	57 049	25 565	83 462	1 278
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	2	10	4	f	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	1	34	12	958	46 358	506	1 054	18 389	105 125	47 348	145 753	1 229
33399	All other general purpose machinery manufacturing ....	-	22	6	578	25 990	329	652	11 828	70 681	26 774	90 443	944
334	Computer and electronic product manufacturing .....	1	72	25	2 394	87 640	1 625	3 115	39 868	193 609	110 653	306 802	6 403
3344	Semiconductor and other electronic component manufacturing .....	2	23	11	898	27 582	692	1 249	17 314	58 623	29 927	89 827	2 797
33441	Semiconductor and other electronic component manufacturing .....	2	23	11	898	27 582	692	1 249	17 314	58 623	29 927	89 827	2 797
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	-	18	5	938	38 014	589	1 239	13 440	82 346	44 931	128 031	1 935
33451	Navigational, measuring, electromedical, and control instruments manufacturing ...	-	18	5	938	38 014	589	1 239	13 440	82 346	44 931	128 031	1 935
334510	Electromedical and electrotherapeutic apparatus manufacturing ...	-	2	1	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	62	31	5 114	208 305	3 275	6 627	104 263	559 752	417 364	982 676	31 833
3351	Electric lighting equipment manufacturing .....	3	25	11	1 227	39 514	848	1 528	20 806	105 144	54 475	160 085	D
33512	Lighting fixture manufacturing ..	3	24	11	g	D	D	D	D	D	D	D	1 304
335121	Residential electric lighting fixture manufacturing .....	5	13	7	976	29 082	692	1 170	16 367	72 256	31 571	103 454	934
3353	Electrical equipment manufacturing .....	-	18	10	2 456	119 550	1 350	2 895	53 163	278 745	190 645	475 832	D
33531	Electrical equipment manufacturing .....	-	18	10	2 456	119 550	1 350	2 895	53 163	278 745	190 645	475 832	D
335311	Power, distribution, and specialty transformer manufacturing .....	-	5	4	f	D	D	D	D	D	D	D	D
335313	Switchgear and switchboard apparatus manufacturing ...	-	3	2	g	D	D	D	D	D	D	D	D
3359	Other electrical equipment and component manufacturing .....	-	15	7	f	D	D	D	D	D	D	D	10 748
33593	Wiring device manufacturing ...	-	11	6	825	31 784	641	1 364	19 112	106 237	87 902	193 699	D
336	Transportation equipment manufacturing .....	-	52	21	4 748	224 126	4 013	8 128	182 123	1 080 665	2 415 792	3 487 908	28 857
3361	Motor vehicle manufacturing .....	-	4	1	g	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	-	4	1	g	D	D	D	D	D	D	D	D
336111	Automobile manufacturing ...	-	2	1	g	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	1	39	15	g	D	D	D	D	D	D	D	D
33634	Motor vehicle brake system manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
336340	Motor vehicle brake system manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	2	'163	'45	'4 927	'138 328	'4 078	'8 173	'91 036	'289 859	'230 207	'518 508	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	5	103	20	g	D	D	D	D	D	D	D	D
33712	Household and institutional furniture manufacturing .....	5	66	16	1 069	31 063	894	1 677	22 547	61 714	49 237	110 535	3 732

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>CHICAGO—Con.</b>													
337	Furniture and related product manufacturing—Con.												
3372	Office furniture (including fixtures) manufacturing .....	—	'42	'20	'3 002	'80 645	'2 528	'5 233	'53 879	'172 278	'130 889	'301 726	'5 730
33721	Office furniture (including fixtures) manufacturing .....	—	'42	'20	'3 002	'80 645	'2 528	'5 233	'53 879	'172 278	'130 889	'301 726	'5 730
337215	Showcase, partition, shelving, and locker manufacturing .....	—	23	13	2 286	54 619	1 991	4 201	38 823	118 088	100 415	216 632	4 461
339	Miscellaneous manufacturing .....	3	'239	'56	'5 747	'213 606	'3 459	'6 723	'93 305	'490 402	'342 237	'848 739	'23 133
3391	Medical equipment and supplies manufacturing .....	2	74	8	1 355	45 429	821	1 743	19 788	125 479	43 427	175 068	4 483
33911	Medical equipment and supplies manufacturing .....	2	74	8	1 355	45 429	821	1 743	19 788	125 479	43 427	175 068	4 483
339114	Dental equipment and supplies manufacturing .....	—	11	2	532	21 676	240	498	7 718	70 148	25 183	99 889	D
3399	Other miscellaneous manufacturing .....	3	'165	'48	'4 392	'168 177	'2 638	'4 980	'73 517	'364 923	'298 810	'673 671	'18 650
33995	Sign manufacturing .....	'5	'43	'15	'1 359	'64 015	'660	'1 221	'20 820	'145 183	'108 473	'253 977	'4 938
339950	Sign manufacturing .....	'5	'43	'15	'1 359	'64 015	'660	'1 221	'20 820	'145 183	'108 473	'253 977	'4 938
33999	All other miscellaneous manufacturing .....	1	66	20	1 934	64 794	1 229	2 296	32 399	116 185	63 419	181 273	D
339994	Broom, brush, and mop manufacturing .....	—	6	3	f	D	D	D	D	D	D	D	D
339999	All other miscellaneous manufacturing .....	4	43	11	837	24 445	568	1 075	12 142	35 818	19 147	55 878	1 309
<b>CHICAGO HEIGHTS</b>													
31-33	Manufacturing .....	—	68	36	3 268	123 249	2 162	4 185	75 310	428 631	409 591	917 634	25 627
325	Chemical manufacturing .....	—	8	6	609	29 647	412	630	19 816	161 193	144 370	390 963	7 106
331	Primary metal manufacturing .....	—	7	5	530	17 367	390	975	11 077	37 214	71 241	108 082	2 332
332	Fabricated metal product manufacturing .....	—	21	10	659	27 085	467	939	15 682	105 964	72 144	173 080	2 978
<b>CICERO</b>													
31-33	Manufacturing .....	2	114	53	4 435	167 887	3 191	6 442	99 783	'540 726	'424 482	946 951	20 643
322	Paper manufacturing .....	1	7	5	661	25 598	458	926	11 696	63 617	71 293	134 937	3 397
3222	Converted paper product manufacturing .....	1	7	5	661	25 598	458	926	11 696	63 617	71 293	134 937	3 397
331	Primary metal manufacturing .....	6	4	3	849	29 489	723	1 609	22 880	69 743	92 632	162 369	9 163
3315	Foundries .....	9	1	1	f	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	9	1	1	f	D	D	D	D	D	D	D	D
331513	Steel foundries (except investment) .....	9	1	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	2	27	14	899	31 330	672	1 181	18 803	61 430	31 423	92 544	1 718
333	Machinery manufacturing .....	4	12	8	602	24 449	326	664	11 217	43 035	35 342	79 115	1 313
<b>CLINTON</b>													
31-33	Manufacturing .....	3	7	4	f	D	D	D	D	D	D	D	1 608
<b>COUNTRYSIDE</b>													
31-33	Manufacturing .....	1	23	7	724	37 781	346	735	15 305	82 359	82 007	166 680	D
<b>CRYSTAL LAKE</b>													
31-33	Manufacturing .....	1	90	36	3 549	128 927	2 656	5 279	83 694	328 907	201 914	509 553	21 793
326	Plastics and rubber products manufacturing .....	—	7	4	617	20 735	541	1 076	16 331	64 625	35 221	97 837	4 840
3261	Plastics product manufacturing ..	—	7	4	617	20 735	541	1 076	16 331	64 625	35 221	97 837	4 840
32619	Other plastics product manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	—	19	6	706	28 165	522	1 046	19 335	63 190	38 039	101 010	1 744
333	Machinery manufacturing .....	'2	'15	'9	'1 130	'45 115	'822	'1 661	'27 605	'124 461	'71 526	'176 916	'12 175
3335	Metalworking machinery manufacturing .....	—	8	2	584	25 533	453	884	17 957	62 937	28 710	71 880	D
33351	Metalworking machinery manufacturing .....	—	8	2	584	25 533	453	884	17 957	62 937	28 710	71 880	D
333515	Cutting tool and machine tool accessory manufacturing ..	—	1	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>DANVILLE</b>													
31-33	Manufacturing .....	1	55	23	3 632	143 404	2 728	5 533	94 753	362 855	694 395	1 052 127	19 017
311	Food manufacturing .....	-	6	3	g	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
311822	Flour mixes and dough manufacturing from purchased flour .....	-	1	1	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	6	3	3	g	D	D	D	D	D	D	D	D
3365	Railroad rolling stock manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
33651	Railroad rolling stock manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
336510	Railroad rolling stock manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
<b>DARIEN</b>													
31-33	Manufacturing .....	8	15	2	f	D	D	D	D	D	D	D	1 529
334	Computer and electronic product manufacturing .....	9	2	1	f	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
33421	Telephone apparatus manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
334210	Telephone apparatus manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
<b>DECATUR</b>													
31-33	Manufacturing .....	-	97	34	7 949	378 369	5 575	11 748	248 796	1 627 772	2 637 863	4 325 610	132 779
311	Food manufacturing .....	-	13	7	g	D	D	D	D	D	D	D	D
3112	Grain and oilseed milling .....	-	6	5	g	D	D	D	D	D	D	D	D
31122	Starch and vegetable fats and oils manufacturing .....	-	6	5	g	D	D	D	D	D	D	D	D
311221	Wet corn milling .....	-	2	2	f	D	D	D	D	D	D	D	D
311222	Soybean processing .....	-	3	2	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	-	9	5	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	3	2	g	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing .....	9	2	1	g	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	-	1	1	g	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3315	Foundries .....	-	2	2	f	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	-	2	2	f	D	D	D	D	D	D	D	D
331511	Iron foundries .....	-	2	2	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	21	5	f	D	D	D	D	D	D	D	2 950
3329	Other fabricated metal product manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
33291	Metal valve manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
332911	Industrial valve manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	10	5	g	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>DEKALB</b>													
31-33	Manufacturing .....	4	47	19	2 205	75 217	1 712	3 334	49 370	219 090	202 745	418 781	12 225
333	Machinery manufacturing .....	9	7	2	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>DES PLAINES</b>													
31-33	Manufacturing .....	1	145	68	10 199	406 749	6 983	13 843	213 785	1 026 390	670 686	1 695 227	52 229
311	Food manufacturing .....	6	7	3	930	29 229	750	1 168	18 158	110 698	79 480	190 013	3 273
3118	Bakeries and tortilla manufacturing .....	9	4	2	f	D	D	D	D	D	D	D	D
31182	Cookie, cracker, and pasta manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
311821	Cookie and cracker manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
315	Apparel manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
3152	Cut and sew apparel manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
31522	Men's and boys' cut and sew apparel manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
315222	Men's and boys' cut and sew suit, coat, and overcoat manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	-	24	6	647	35 310	429	882	17 587	77 593	37 422	115 211	1 394
3231	Printing and related support activities .....	-	24	6	647	35 310	429	882	17 587	77 593	37 422	115 211	1 394
326	Plastics and rubber products manufacturing .....	-	12	9	1 023	34 682	799	1 327	21 291	95 355	53 004	148 589	8 945
3261	Plastics product manufacturing ..	-	9	7	868	29 883	690	1 111	18 650	86 538	47 943	134 766	8 672
332	Fabricated metal product manufacturing .....	-	33	18	2 430	96 613	1 783	3 772	62 476	194 236	152 654	350 532	10 170
3321	Forging and stamping.....	-	9	4	616	21 396	473	1 029	14 379	33 554	69 433	103 114	2 523
33211	Forging and stamping.....	-	9	4	616	21 396	473	1 029	14 379	33 554	69 433	103 114	2 523
332116	Metal stamping .....	-	9	4	616	21 396	473	1 029	14 379	33 554	69 433	103 114	2 523
3323	Architectural and structural metals manufacturing .....	-	7	5	890	35 069	649	1 385	23 850	67 599	33 677	101 567	4 632
33232	Ornamental and architectural metal products manufacturing .....	-	6	4	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	8	5	1 912	75 202	1 184	2 551	29 748	236 575	115 867	347 222	8 799
3351	Electric lighting equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33512	Lighting fixture manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
335121	Residential electric lighting fixture manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	-	4	2	g	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	-	4	2	g	D	D	D	D	D	D	D	D
335313	Switchgear and switchboard apparatus manufacturing ..	-	2	1	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	-	15	3	1 013	40 239	595	1 115	17 189	66 442	68 729	133 116	D
3391	Medical equipment and supplies manufacturing .....	-	7	1	f	D	D	D	D	D	D	D	D
33911	Medical equipment and supplies manufacturing .....	-	7	1	f	D	D	D	D	D	D	D	D
339115	Ophthalmic goods manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>DIXON</b>													
31-33	Manufacturing .....	-	21	15	2 665	89 201	1 948	4 087	56 491	252 966	291 626	544 051	13 318
332	Fabricated metal product manufacturing .....	-	5	5	g	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33232	Ornamental and architectural metal products manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
332321	Metal window and door manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	5	3	f	D	D	D	D	D	D	D	D
<b>DOLTON</b>													
31-33	Manufacturing .....	3	22	8	784	27 543	610	1 274	20 918	84 957	68 712	152 175	6 084

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>DOWNERS GROVE</b>													
31-33	Manufacturing .....	-	88	31	4 454	208 833	2 769	5 751	102 570	546 901	272 455	824 824	33 431
311	Food manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	1	27	6	754	30 259	531	1 181	17 306	63 798	39 793	102 688	3 074
3231	Printing and related support activities .....	1	27	6	754	30 259	531	1 181	17 306	63 798	39 793	102 688	3 074
32311	Printing .....	1	22	6	733	29 209	514	1 146	16 423	60 804	39 600	100 220	D
323110	Commercial lithographic printing .....	-	10	5	625	24 613	461	1 053	14 998	47 333	32 492	79 707	2 501
333	Machinery manufacturing .....	-	13	7	890	48 240	438	929	19 247	91 599	40 101	132 334	D
334	Computer and electronic product manufacturing .....	-	8	3	571	31 185	188	383	6 272	71 196	30 880	102 826	893
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33451	Navigational, measuring, electromedical, and control instruments manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>DWIGHT</b>													
31-33	Manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	-	1	1	f	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	-	1	1	f	D	D	D	D	D	D	D	D
32311	Printing .....	-	1	1	f	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>EAST ALTON</b>													
31-33	Manufacturing .....	1	11	6	h	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	-	1	1	g	D	D	D	D	D	D	D	D
33142	Copper rolling, drawing, extruding, and alloying .....	-	1	1	g	D	D	D	D	D	D	D	D
331421	Copper rolling, drawing, and extruding .....	-	1	1	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	3	2	g	D	D	D	D	D	D	D	D
3329	Other fabricated metal product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
332992	Small arms ammunition manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>EAST MOLINE</b>													
31-33	Manufacturing .....	-	24	7	h	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	5	3	h	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	3	2	h	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	-	3	2	h	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing .....	-	3	2	h	D	D	D	D	D	D	D	D
<b>EAST PEORIA</b>													
31-33	Manufacturing .....	-	29	7	g	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>EFFINGHAM</b>													
31-33	Manufacturing .....	-	43	18	3 452	112 677	2 797	5 607	76 221	457 491	296 442	751 392	40 904
323	Printing and related support activities .....	-	7	4	g	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	-	7	4	g	D	D	D	D	D	D	D	D
32311	Printing .....	-	6	3	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	3	3	g	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
<b>ELGIN</b>													
31-33	Manufacturing .....	1	194	90	19 406	1389 093	16 683	14 152	1236 370	1962 098	1874 009	11 833 039	169 548
325	Chemical manufacturing .....	1	9	7	673	32 163	206	356	7 776	59 282	66 513	128 078	4 093
326	Plastics and rubber products manufacturing .....	1	22	19	2 146	71 156	1 752	3 928	47 488	212 369	173 378	386 140	6 381
3261	Plastics product manufacturing ..	2	20	17	g	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	3	16	14	1 486	42 740	1 242	2 808	28 825	113 577	68 138	180 930	4 206
326199	All other plastics product manufacturing .....	3	16	14	1 486	42 740	1 242	2 808	28 825	113 577	68 138	180 930	4 206
332	Fabricated metal product manufacturing .....	-	40	16	2 402	106 095	1 914	4 038	82 106	259 888	230 877	488 642	38 967
3324	Boiler, tank, and shipping container manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
332431	Metal can manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	1	16	6	1 041	38 973	758	1 699	27 000	72 956	59 065	131 938	15 088
33272	Turned product and screw, nut, and bolt manufacturing .....	1	9	6	993	36 733	721	1 629	25 757	69 024	57 293	126 385	14 566
332721	Precision turned product manufacturing .....	1	5	3	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	25	8	788	37 117	511	1 030	20 357	81 467	75 626	157 158	3 999
334	Computer and electronic product manufacturing .....	2	16	9	743	32 239	452	901	13 789	104 009	50 241	155 821	4 904
336	Transportation equipment manufacturing .....	-	5	2	f	D	D	D	D	D	D	D	D
<b>ELK GROVE VILLAGE</b>													
31-33	Manufacturing .....	2	502	230	20 364	806 128	14 567	28 583	484 151	1 914 457	1 635 699	3 545 296	106 743
311	Food manufacturing .....	3	19	14	2 184	72 283	1 606	2 993	42 788	252 666	306 273	558 278	11 002
3114	Fruit and vegetable preserving and specialty food manufacturing .....	3	4	4	626	15 934	483	1 017	9 877	45 109	54 919	100 011	D
31141	Frozen food manufacturing ....	-	3	3	f	D	D	D	D	D	D	D	D
311412	Frozen specialty food manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	1	5	3	832	29 581	619	1 136	16 916	134 927	174 601	308 234	D
31191	Snack food manufacturing, ....	-	1	1	f	D	D	D	D	D	D	D	D
311911	Roasted nuts and peanut butter manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	-	7	6	855	33 209	693	1 431	23 703	97 055	106 146	204 899	7 123
3222	Converted paper product manufacturing .....	-	7	6	855	33 209	693	1 431	23 703	97 055	106 146	204 899	7 123
32221	Paperboard container manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
322212	Folding paperboard box manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	2	79	39	3 416	160 160	2 460	4 813	97 685	290 303	216 750	507 572	12 203
3231	Printing and related support activities .....	2	79	39	3 416	160 160	2 460	4 813	97 685	290 303	216 750	507 572	12 203
32311	Printing .....	1	61	26	2 427	121 542	1 699	3 283	72 890	226 185	195 925	422 389	8 705
323110	Commercial lithographic printing .....	1	38	18	1 787	90 722	1 299	2 459	56 949	165 463	138 169	304 470	7 277
32312	Support activities for printing, ...	5	18	13	989	38 618	761	1 530	24 795	64 118	20 825	85 183	3 498
323121	Tradebinding and related work .....	4	8	6	506	14 865	439	907	10 853	27 677	5 783	33 513	772
325	Chemical manufacturing .....	1	25	11	782	30 894	458	1 022	13 237	77 371	103 261	183 271	6 074

See footnotes at end of table.



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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ELK GROVE VILLAGE—Con.</b>													
326	Plastics and rubber products manufacturing .....	1	32	22	2 484	84 544	1 954	3 739	56 173	188 288	179 697	371 160	26 980
3261	Plastics product manufacturing ..	1	30	20	g	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	2	21	14	1 537	46 370	1 223	2 348	29 628	114 721	93 438	208 730	7 841
326199	All other plastics product manufacturing .....	2	21	14	1 537	46 370	1 223	2 348	29 628	114 721	93 438	208 730	7 841
332	Fabricated metal product manufacturing .....	2	156	68	5 338	209 995	4 066	8 366	137 621	530 590	329 194	860 143	20 374
3321	Forging and stamping.....	1	9	7	755	29 766	631	1 277	21 306	72 305	75 662	148 209	2 602
33211	Forging and stamping.....	1	9	7	755	29 766	631	1 277	21 306	72 305	75 662	148 209	2 602
332116	Metal stamping .....	1	7	5	f	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	1	10	6	739	26 661	559	1 148	17 178	131 136	46 801	177 561	3 073
33232	Ornamental and architectural metal products manufacturing .....	1	8	5	f	D	D	D	D	D	D	D	D
332322	Sheet metal work manufacturing .....	1	6	5	f	D	D	D	D	D	D	D	3 013
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	4	80	28	1 955	77 320	1 455	3 020	50 083	152 339	80 060	231 577	7 447
33271	Machine shops .....	3	64	16	1 028	41 090	765	1 562	27 098	70 138	24 470	93 266	2 740
332710	Machine shops .....	3	64	16	1 028	41 090	765	1 562	27 098	70 138	24 470	93 266	2 740
33272	Turned product and screw, nut, and bolt manufacturing .....	5	16	12	927	36 230	690	1 458	22 985	82 201	55 590	138 311	4 707
332721	Precision turned product manufacturing .....	4	10	8	f	D	D	D	D	D	D	D	2 147
3328	Coating, engraving, heat treating, and allied activities .....	—	27	17	1 355	55 586	1 013	2 099	35 294	129 180	100 368	231 221	5 277
33281	Coating, engraving, heat treating, and allied activities ..	—	27	17	1 355	55 586	1 013	2 099	35 294	129 180	100 368	231 221	5 277
332812	Metal coating, engraving (except jewelry and silverware), and allied services to manufacturers ..	—	8	6	558	22 956	433	906	14 935	64 234	76 981	142 122	D
332813	Electroplating, plating, polishing, anodizing, and coloring .....	—	16	9	641	25 683	448	904	14 676	47 392	20 022	67 937	2 347
333	Machinery manufacturing .....	2	83	32	1 699	80 615	1 104	2 248	46 632	161 978	115 111	264 739	8 285
3332	Industrial machinery manufacturing .....	4	16	8	512	21 673	277	523	10 085	43 065	38 804	79 120	D
3335	Metalworking machinery manufacturing .....	1	49	15	770	38 424	561	1 159	25 302	73 083	41 686	110 858	2 182
33351	Metalworking machinery manufacturing .....	1	49	15	770	38 424	561	1 159	25 302	73 083	41 686	110 858	2 182
334	Computer and electronic product manufacturing .....	—	26	12	1 484	52 684	772	1 044	18 208	141 647	134 934	275 553	D
3344	Semiconductor and other electronic component manufacturing .....	1	14	6	868	20 732	585	751	9 594	32 588	39 337	72 284	3 593
33441	Semiconductor and other electronic component manufacturing .....	1	14	6	868	20 732	585	751	9 594	32 588	39 337	72 284	3 593
334412	Bare printed circuit board manufacturing .....	—	7	5	656	15 572	464	567	7 311	19 827	31 979	51 713	3 413
339	Miscellaneous manufacturing .....	—	22	8	719	29 444	454	901	15 291	65 307	35 918	102 578	1 378
3399	Other miscellaneous manufacturing .....	—	15	4	550	22 808	336	656	11 735	45 665	29 775	75 978	794
<b>ELMHURST</b>													
31-33	Manufacturing .....	2	91	35	2 290	94 245	1 493	3 069	45 311	229 201	177 906	403 329	19 421
<b>EVANSTON</b>													
31-33	Manufacturing .....	1	65	16	1 939	90 312	1 000	2 074	35 553	145 455	134 122	280 511	6 151
334	Computer and electronic product manufacturing .....	—	7	1	616	34 873	138	270	4 571	20 665	21 216	43 716	D
3343	Audio and video equipment manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
33431	Audio and video equipment manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
334310	Audio and video equipment manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>FAIRFIELD</b>													
31-33	Manufacturing .....	-	8	2	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33631	Motor vehicle gasoline engine and engine parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336312	Gasoline engine and engine parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>FLORA</b>													
31-33	Manufacturing .....	-	12	9	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
336321	Vehicular lighting equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>FORD HEIGHTS</b>													
31-33	Manufacturing .....	-	2	1	h	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	2	1	h	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	1	h	D	D	D	D	D	D	D	D
33637	Motor vehicle metal stamping ..	-	1	1	h	D	D	D	D	D	D	D	D
336370	Motor vehicle metal stamping .....	-	1	1	h	D	D	D	D	D	D	D	D
<b>FOREST PARK</b>													
31-33	Manufacturing .....	-	27	11	1 258	47 361	960	1 894	29 739	163 278	142 068	305 314	5 223
311	Food manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
3113	Sugar and confectionery product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
31134	Nonchocolate confectionery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>FRANKFORT</b>													
31-33	Manufacturing .....	-	44	10	1 791	74 154	1 378	2 921	51 999	238 691	136 861	375 795	9 183
326	Plastics and rubber products manufacturing .....	-	4	4	691	21 796	521	1 011	12 795	116 869	82 647	198 818	D
3261	Plastics product manufacturing ..	-	4	4	691	21 796	521	1 011	12 795	116 869	82 647	198 818	D
336	Transportation equipment manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
33635	Motor vehicle transmission and power train parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336350	Motor vehicle transmission and power train parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D

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<b>FRANKLIN PARK</b>													
31-33	Manufacturing .....	-	279	108	11 779	464 741	8 314	17 034	267 832	2 131 041	1 015 465	3 147 527	58 492
311	Food manufacturing .....	-	10	3	1 064	46 330	800	1 597	33 102	311 008	141 108	451 949	11 249
3113	Sugar and confectionery product manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
31133	Confectionery manufacturing from purchased chocolate ....	-	1	1	f	D	D	D	D	D	D	D	D
311330	Confectionery manufacturing from purchased chocolate ..	-	1	1	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	1	14	11	1 627	54 116	1 301	2 868	35 271	149 725	121 320	269 853	5 784
3261	Plastics product manufacturing ..	1	14	11	1 627	54 116	1 301	2 868	35 271	149 725	121 320	269 853	5 784
32619	Other plastics product manufacturing .....	-	8	6	1 419	47 350	1 136	2 533	30 761	136 709	103 329	238 834	5 220
326199	All other plastics product manufacturing .....	-	8	6	1 419	47 350	1 136	2 533	30 761	136 709	103 329	238 834	5 220
331	Primary metal manufacturing .....	-	5	5	616	20 865	476	1 005	14 388	54 590	47 665	101 288	858
332	Fabricated metal product manufacturing .....	1	115	39	3 766	147 208	2 691	5 321	92 243	322 373	274 768	600 296	10 716
3321	Forging and stamping.....	2	23	10	576	22 253	456	934	14 248	57 416	43 256	100 997	1 542
33211	Forging and stamping.....	2	23	10	576	22 253	456	934	14 248	57 416	43 256	100 997	1 542
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	3	49	12	1 075	41 838	794	1 573	27 007	83 561	47 304	133 110	5 301
33271	Machine shops .....	5	38	8	716	27 413	563	1 084	19 015	50 998	28 899	80 554	D
332710	Machine shops .....	5	38	8	716	27 413	563	1 084	19 015	50 998	28 899	80 554	D
3329	Other fabricated metal product manufacturing .....	-	5	3	g	D	D	D	D	D	D	D	1 540
33291	Metal valve manufacturing ....	-	2	2	f	D	D	D	D	D	D	D	D
332913	Plumbing fixture fitting and trim manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	4	13	8	575	21 499	376	809	10 657	44 963	52 014	99 338	1 734
335	Electrical equipment, appliance, and component manufacturing .....	-	11	7	548	21 648	404	792	12 471	64 473	62 717	127 024	1 696
337	Furniture and related product manufacturing .....	1	11	4	835	26 118	674	1 461	17 204	61 579	42 573	104 884	D
3372	Office furniture (including fixtures) manufacturing .....	1	5	2	f	D	D	D	D	D	D	D	D
33721	Office furniture (including fixtures) manufacturing .....	1	5	2	f	D	D	D	D	D	D	D	D
337214	Office furniture (except wood) manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	-	21	11	1 167	58 847	446	898	10 676	282 250	125 115	404 699	5 935
3399	Other miscellaneous manufacturing .....	-	18	9	1 046	54 668	374	731	8 431	270 200	122 471	390 036	5 436
33992	Sporting and athletic goods manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
339920	Sporting and athletic goods manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>FREEPORT</b>													
31-33	Manufacturing .....	2	44	17	3 176	137 896	2 010	4 896	67 628	344 731	252 004	606 103	10 419
335	Electrical equipment, appliance, and component manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
3359	Other electrical equipment and component manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing ...	-	1	1	g	D	D	D	D	D	D	D	D
335931	Current-carrying wiring device manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
3379	Other furniture related product manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
33792	Blind and shade manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
337920	Blind and shade manufacturing .....	3	2	2	f	D	D	D	D	D	D	D	D
<b>FULTON</b>													
31-33	Manufacturing .....	-	9	4	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>GALESBURG</b>													
31-33	Manufacturing .....	-	39	18	h	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	8	3	f	D	D	D	D	D	D	D	D
3323	Architectural and structural metals manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
33231	Plate work and fabricated structural product manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
332311	Prefabricated metal building and component manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
335222	Household refrigerator and home freezer manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>GENEVA</b>													
31-33	Manufacturing .....	1	38	17	1 925	84 536	1 415	2 835	52 853	184 436	171 144	356 726	9 651
333	Machinery manufacturing .....	1	3	3	f	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333612	Speed changer, industrial high-speed drive, and gear manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>GENOA</b>													
31-33	Manufacturing .....	-	11	5	597	29 996	372	765	14 788	148 833	52 617	215 893	D
<b>GLENDALE HEIGHTS</b>													
31-33	Manufacturing .....	1	50	32	2 695	104 377	1 836	3 830	56 177	253 265	220 831	469 015	8 373
332	Fabricated metal product manufacturing .....	-	12	11	587	23 108	480	1 071	16 706	52 938	25 717	76 730	2 350
333	Machinery manufacturing .....	-	13	7	1 047	44 485	599	1 230	20 178	108 885	127 062	233 073	2 793
3334	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	-	4	3	807	30 928	462	921	13 306	79 271	100 153	176 701	1 807
33341	Ventilation, heating, air-conditioning, and commercial refrigeration equipment manufacturing .....	-	4	3	807	30 928	462	921	13 306	79 271	100 153	176 701	1 807
333415	Air-conditioning and warm air heating equipment and commercial and industrial refrigeration equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
<b>GLENVIEW</b>													
31-33	Manufacturing .....	3	58	13	842	31 752	630	1 217	20 730	82 230	49 177	129 197	3 901
<b>GRANITE CITY</b>													
31-33	Manufacturing .....	-	32	17	5 400	248 204	4 438	8 958	193 589	880 444	971 044	1 857 823	D
312	Beverage and tobacco product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3121	Beverage manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
31211	Soft drink and ice manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
312111	Soft drink manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	-	5	4	h	D	D	D	D	D	D	D	D
3311	Iron and steel mills and ferroalloy manufacturing .....	-	3	3	h	D	D	D	D	D	D	D	D
33111	Iron and steel mills and ferroalloy manufacturing .....	-	3	3	h	D	D	D	D	D	D	D	D
331111	Iron and steel mills .....	-	3	3	h	D	D	D	D	D	D	D	D
3315	Foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
331513	Steel foundries (except investment) .....	-	1	1	f	D	D	D	D	D	D	D	D

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<b>GRANITE CITY—Con.</b>													
336	Transportation equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>GREEN OAKS</b>													
31-33	Manufacturing .....	2	23	8	571	22 620	394	797	12 408	54 743	77 700	133 942	3 478
<b>GREENVILLE</b>													
31-33	Manufacturing .....	-	8	5	f	D	D	D	D	D	D	D	D
<b>GURNEE</b>													
31-33	Manufacturing .....	2	68	26	2 063	85 261	1 322	2 793	45 099	295 467	168 205	466 397	19 230
333	Machinery manufacturing .....	5	15	7	566	24 704	365	739	12 844	53 465	37 444	90 830	1 896
<b>HAMPSHIRE</b>													
31-33	Manufacturing .....	-	17	11	1 008	37 427	710	1 328	21 352	94 888	81 190	172 591	3 485
<b>HANOVER PARK</b>													
31-33	Manufacturing .....	-	16	7	533	26 277	349	772	13 850	77 433	86 597	165 356	2 353
<b>HARVEY</b>													
31-33	Manufacturing .....	2	32	15	1 664	59 980	1 170	2 221	39 013	192 700	287 589	488 091	12 541
331	Primary metal manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3312	Steel product manufacturing from purchased steel .....	-	1	1	f	D	D	D	D	D	D	D	D
33121	Iron and steel pipe and tube manufacturing from purchased steel .....	-	1	1	f	D	D	D	D	D	D	D	D
331210	Iron and steel pipe and tube manufacturing from purchased steel .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>HARWOOD HEIGHTS</b>													
31-33	Manufacturing .....	3	25	17	1 486	62 736	981	1 985	29 973	157 715	134 141	290 535	17 821
332	Fabricated metal product manufacturing .....	-	11	5	508	17 739	404	822	12 471	31 668	19 223	51 819	1 422
<b>HERRIN</b>													
31-33	Manufacturing .....	-	7	4	1 575	53 590	1 359	2 452	41 348	93 324	177 976	271 980	D
335	Electrical equipment, appliance, and component manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
335224	Household laundry equipment manufacturing ..	-	1	1	g	D	D	D	D	D	D	D	D
<b>HIGHLAND</b>													
31-33	Manufacturing .....	-	28	13	2 120	77 864	1 282	2 565	39 347	130 427	151 745	283 049	D
335	Electrical equipment, appliance, and component manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>HIGHLAND PARK</b>													
31-33	Manufacturing .....	1	39	6	854	30 355	545	1 136	16 464	117 514	71 446	188 634	2 856
326	Plastics and rubber products manufacturing .....	-	4	1	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	4	1	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	4	1	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	4	1	f	D	D	D	D	D	D	D	D
<b>HILLSIDE</b>													
31-33	Manufacturing .....	1	'25	'13	'679	'26 379	'478	'933	'12 956	'64 420	'58 866	'123 821	'4 623

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<b>HOFFMAN ESTATES</b>													
31-33	Manufacturing .....	-	26	7	1 085	70 597	492	930	26 907	196 657	180 650	344 660	2 942
334	Computer and electronic product manufacturing .....	-	5	2	f	D	D	D	D	D	D	D	D
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33451	Navigational, measuring, electromedical, and control instruments manufacturing ...	-	1	1	f	D	D	D	D	D	D	D	D
334517	Irradiation apparatus manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>HOOPESTON</b>													
31-33	Manufacturing .....	-	12	6	534	16 509	442	866	11 849	25 660	74 253	103 286	D
<b>HUNTLEY</b>													
31-33	Manufacturing .....	-	31	10	1 370	45 334	1 025	1 939	28 386	144 916	212 575	356 042	3 708
<b>ITASCA</b>													
31-33	Manufacturing .....	1	63	32	4 974	192 487	2 789	6 121	104 702	491 046	475 083	986 211	38 685
323	Printing and related support activities .....	-	11	7	952	41 215	722	1 424	26 131	95 100	51 577	147 041	1 512
3231	Printing and related support activities .....	-	11	7	952	41 215	722	1 424	26 131	95 100	51 577	147 041	1 512
32311	Printing .....	-	10	6	f	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	5	4	706	31 284	553	1 086	21 195	60 107	40 966	101 261	D
326	Plastics and rubber products manufacturing .....	-	5	4	2 052	67 171	869	2 377	40 129	204 050	267 212	485 125	19 790
3261	Plastics product manufacturing ..	-	4	4	g	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	6	15	5	536	22 125	310	522	8 329	53 282	46 391	105 280	10 312
333	Machinery manufacturing .....	2	14	7	515	28 361	262	547	11 902	56 078	54 189	110 535	1 812
<b>JACKSONVILLE</b>													
31-33	Manufacturing .....	1	21	13	h	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	5	6	4	852	29 971	581	1 148	14 498	103 664	56 967	158 741	3 660
3231	Printing and related support activities .....	5	6	4	852	29 971	581	1 148	14 498	103 664	56 967	158 741	3 660
32312	Support activities for printing...	6	2	2	f	D	D	D	D	D	D	D	D
323121	Tradebinding and related work .....	6	2	2	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
32611	Plastics packaging materials and unlaminated film and sheet manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
326111	Plastics bag manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3346	Manufacturing and reproducing magnetic and optical media.....	-	1	1	f	D	D	D	D	D	D	D	D
33461	Manufacturing and reproducing magnetic and optical media...	-	1	1	f	D	D	D	D	D	D	D	D
334612	Prerecorded compact disc (except software), tape, and record reproducing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>JOLIET</b>													
31-33	Manufacturing .....	-	86	31	4 575	194 046	3 213	6 801	122 696	513 877	569 600	1 101 753	61 643
325	Chemical manufacturing .....	-	12	6	946	52 547	566	1 147	31 965	197 256	231 018	432 313	D
333	Machinery manufacturing .....	-	7	2	g	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	-	4	2	g	D	D	D	D	D	D	D	D
33399	All other general purpose machinery manufacturing .....	-	4	2	g	D	D	D	D	D	D	D	D
333995	Fluid power cylinder and actuator manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>KANKAKEE</b>													
31-33	Manufacturing .....	-	30	16	1 952	86 577	1 320	2 939	54 765	407 701	425 700	843 051	D
325	Chemical manufacturing .....	-	4	4	f	D	D	D	D	D	D	D	D
<b>KEWANEE</b>													
31-33	Manufacturing .....	-	13	5	795	22 841	572	1 103	12 686	102 027	150 312	283 215	D
<b>LA GRANGE</b>													
31-33	Manufacturing .....	2	23	6	673	26 332	382	816	11 383	52 757	31 368	85 278	1 773
<b>LAKE BLUFF</b>													
31-33	Manufacturing .....	-	22	9	672	28 467	446	955	14 946	70 747	52 711	122 240	2 995
<b>LAKE ZURICH</b>													
31-33	Manufacturing .....	-	35	17	2 379	91 977	1 690	3 485	50 332	314 573	286 090	619 275	18 258
332	Fabricated metal product manufacturing .....	-	7	3	644	32 493	445	922	17 596	51 890	36 124	91 916	D
333	Machinery manufacturing .....	-	7	5	f	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333112	Lawn and garden tractor and home lawn and garden equipment manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
<b>LANSING</b>													
31-33	Manufacturing .....	2	35	6	1 900	55 334	1 327	2 716	25 432	115 267	139 740	251 355	6 344
326	Plastics and rubber products manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>LEMONT</b>													
31-33	Manufacturing .....	-	25	11	1 308	79 150	742	1 578	38 821	S	1 660 929	1 504 359	D
324	Petroleum and coal products manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	-	1	1	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>LIBERTYVILLE</b>													
31-33	Manufacturing .....	1	65	21	2 418	93 157	1 757	3 416	52 084	238 049	150 045	387 279	10 557
326	Plastics and rubber products manufacturing .....	-	6	2	640	25 563	439	1 051	10 686	49 446	28 464	76 977	1 783
3261	Plastics product manufacturing ..	-	6	2	640	25 563	439	1 051	10 686	49 446	28 464	76 977	1 783
32619	Other plastics product manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	4	2	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	2	11	6	879	31 218	740	1 209	23 885	97 527	64 309	160 919	1 906
3321	Forging and stamping.....	1	3	3	f	D	D	D	D	D	D	D	D
33211	Forging and stamping.....	1	3	3	f	D	D	D	D	D	D	D	D
332116	Metal stamping .....	1	2	2	f	D	D	D	D	D	D	D	D
<b>LINCOLN</b>													
31-33	Manufacturing .....	-	15	4	f	D	D	D	D	D	D	D	D
<b>LINCOLNSHIRE</b>													
31-33	Manufacturing .....	-	22	11	1 125	49 457	618	1 244	18 510	160 280	264 623	425 879	4 160

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>LINCOLNWOOD</b>													
31-33	Manufacturing .....	2	35	22	2 050	86 670	1 344	2 887	44 462	209 063	134 693	329 862	9 032
332	Fabricated metal product manufacturing .....	2	8	6	512	22 304	365	854	13 889	49 512	30 369	80 318	2 504
333	Machinery manufacturing .....	—	6	4	f	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
333313	Office machinery manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
<b>LISLE</b>													
31-33	Manufacturing .....	3	39	8	716	28 802	368	662	11 495	66 568	56 434	122 999	2 720
<b>LITCHFIELD</b>													
31-33	Manufacturing .....	—	14	9	1 143	35 353	915	1 842	25 705	94 178	140 919	237 111	2 455
336	Transportation equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
33634	Motor vehicle brake system manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
336340	Motor vehicle brake system manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
<b>LOCKPORT</b>													
31-33	Manufacturing .....	1	20	9	725	28 978	475	989	16 381	95 076	69 142	165 697	4 832
<b>LOMBARD</b>													
31-33	Manufacturing .....	2	88	24	1 441	52 788	1 023	2 065	30 629	104 261	84 971	189 247	10 632
<b>LOVES PARK</b>													
31-33	Manufacturing .....	—	110	38	3 644	142 295	2 420	4 735	74 741	299 204	231 236	533 714	18 412
332	Fabricated metal product manufacturing .....	1	42	10	615	22 988	455	882	12 956	48 627	25 387	72 739	1 781
333	Machinery manufacturing .....	—	23	9	1 261	54 949	829	1 545	30 347	122 852	92 332	220 020	6 758
3336	Engine, turbine, and power transmission equipment manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	—	3	3	f	D	D	D	D	D	D	D	D
333613	Mechanical power transmission equipment manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
<b>MCHENRY</b>													
31-33	Manufacturing .....	—	58	17	1 628	59 833	1 143	2 411	37 321	162 711	124 132	285 898	4 985
336	Transportation equipment manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
<b>MACHESNEY PARK</b>													
31-33	Manufacturing .....	1	52	15	929	37 730	564	1 128	19 236	83 858	52 081	134 496	D
<b>MACOMB</b>													
31-33	Manufacturing .....	—	14	3	f	D	D	D	D	D	D	D	D
<b>MARENGO</b>													
31-33	Manufacturing .....	1	18	10	1 220	54 596	747	1 366	20 033	111 254	215 831	324 277	5 607
333	Machinery manufacturing .....	—	5	3	f	D	D	D	D	D	D	D	2 842
<b>MARION</b>													
31-33	Manufacturing .....	1	26	7	f	D	D	D	D	D	D	D	D

See footnotes at end of table.



**Table 4. Industry Statistics for Places: 2002—Con.**

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<b>MARSHALL</b>													
31-33	Manufacturing .....	-	7	4	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336322	Other motor vehicle electrical and electronic equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>MATTOON</b>													
31-33	Manufacturing .....	-	23	8	g	D	D	D	D	D	D	D	15 116
<b>MAYWOOD</b>													
31-33	Manufacturing .....	4	29	9	593	22 736	430	875	13 034	44 718	39 628	83 810	2 352
<b>MELROSE PARK</b>													
31-33	Manufacturing .....	1	123	61	7 013	327 455	4 391	9 106	162 310	1 069 763	832 399	1 876 449	40 760
322	Paper manufacturing .....	-	4	4	515	32 232	292	665	16 466	75 739	48 609	126 866	D
3222	Converted paper product manufacturing .....	-	4	4	515	32 232	292	665	16 466	75 739	48 609	126 866	D
323	Printing and related support activities .....	5	5	4	795	31 272	608	1 313	20 193	60 362	37 579	97 872	3 165
3231	Printing and related support activities .....	5	5	4	795	31 272	608	1 313	20 193	60 362	37 579	97 872	3 165
32311	Printing .....	5	5	4	795	31 272	608	1 313	20 193	60 362	37 579	97 872	3 165
325	Chemical manufacturing .....	-	7	3	g	D	D	D	D	D	D	D	13 514
3256	Soap, cleaning compound, and toilet preparation manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
32562	Toilet preparation manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
325620	Toilet preparation manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	3	46	19	1 350	51 735	957	2 014	30 743	113 156	75 975	189 481	3 663
333	Machinery manufacturing .....	-	13	5	958	50 000	727	1 393	34 965	135 359	328 743	454 925	6 282
3336	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	3	12	8	790	32 303	533	1 040	15 970	48 787	56 320	106 392	1 278
3399	Other miscellaneous manufacturing .....	4	11	7	f	D	D	D	D	D	D	D	D
<b>MENDOTA</b>													
31-33	Manufacturing .....	-	11	7	938	31 911	678	1 337	19 889	115 515	122 247	237 781	3 924
<b>MILAN</b>													
31-33	Manufacturing .....	1	21	9	698	23 050	567	1 260	15 920	51 134	41 759	92 280	D
<b>MOKENA</b>													
31-33	Manufacturing .....	1	50	12	1 088	47 441	786	1 667	28 093	126 824	108 751	230 991	5 058
<b>MOLINE</b>													
31-33	Manufacturing .....	-	49	17	1 935	80 403	1 297	2 509	43 711	258 656	208 447	467 539	8 919
333	Machinery manufacturing .....	-	11	7	g	D	D	D	D	D	D	D	6 714
3331	Agriculture, construction, and mining machinery manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	-	2	2	f	D	D	D	D	D	D	D	D

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<b>MONMOUTH</b>													
31-33	Manufacturing .....	-	18	5	g	D	D	D	D	D	D	D	D
311	Food manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	-	1	1	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	1	1	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>MONTGOMERY</b>													
31-33	Manufacturing .....	-	27	18	3 063	107 479	2 287	4 414	72 161	496 009	357 018	854 579	11 042
311	Food manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3114	Fruit and vegetable preserving and specialty food manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
31142	Fruit and vegetable canning, pickling, and drying .....	-	1	1	f	D	D	D	D	D	D	D	D
311423	Dried and dehydrated food manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
3372	Office furniture (including fixtures) manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33721	Office furniture (including fixtures) manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
337215	Showcase, partition, shelving, and locker manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>MORRIS</b>													
31-33	Manufacturing .....	-	16	6	580	23 152	434	780	14 872	76 314	129 149	204 986	D
<b>MORTON</b>													
31-33	Manufacturing .....	1	27	16	1 697	63 427	1 328	2 636	42 618	166 380	107 181	272 051	9 052
332	Fabricated metal product manufacturing .....	-	9	8	905	33 790	696	1 284	23 453	68 670	44 581	111 747	D
3323	Architectural and structural metals manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33232	Ornamental and architectural metal products manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
332322	Sheet metal work manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>MORTON GROVE</b>													
31-33	Manufacturing .....	-	50	18	3 701	164 286	2 420	5 446	83 895	795 088	333 403	1 131 508	26 607
325	Chemical manufacturing .....	-	4	3	1 071	41 932	820	2 106	28 114	556 748	155 624	711 759	15 107
3256	Soap, cleaning compound, and toilet preparation manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
32562	Toilet preparation manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
325620	Toilet preparation manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
33391	Pump and compressor manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
333911	Pump and pumping equipment manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	3	10	3	1 070	51 147	556	1 084	18 948	61 392	44 183	107 154	D
3399	Other miscellaneous manufacturing .....	3	6	3	g	D	D	D	D	D	D	D	D
33999	All other miscellaneous manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
339991	Gasket, packing, and sealing device manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>MOUNT CARMEL</b>													
31-33	Manufacturing .....	1	15	4	g	D	D	D	D	D	D	D	D

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<b>MOUNT MORRIS</b>													
31-33	Manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	-	2	1	f	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	-	2	1	f	D	D	D	D	D	D	D	D
32311	Printing .....	-	1	1	f	D	D	D	D	D	D	D	D
323111	Commercial gravure printing ..	-	1	1	f	D	D	D	D	D	D	D	D
<b>MOUNT PROSPECT</b>													
31-33	Manufacturing .....	-	41	18	1 995	98 358	773	1 584	28 146	251 666	183 329	437 160	9 550
333	Machinery manufacturing .....	-	5	2	f	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
333311	Automatic vending machine manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>MOUNT VERNON</b>													
31-33	Manufacturing .....	2	26	7	f	D	D	D	D	D	D	D	1 247
<b>MUNDELEIN</b>													
31-33	Manufacturing .....	1	76	32	2 809	109 380	1 996	3 878	60 559	283 599	222 500	506 816	9 855
326	Plastics and rubber products manufacturing .....	-	5	5	560	20 446	416	789	14 264	56 587	53 571	112 374	667
<b>MURPHYSBORO</b>													
31-33	Manufacturing .....	-	12	3	516	15 901	434	788	11 982	43 189	47 158	89 221	D
<b>NAPERVILLE</b>													
31-33	Manufacturing .....	2	99	26	2 513	102 811	1 815	3 702	62 380	285 164	206 122	490 943	33 235
323	Printing and related support activities .....	-	19	4	757	31 328	547	1 024	18 982	87 797	56 766	144 723	3 225
3231	Printing and related support activities .....	-	19	4	757	31 328	547	1 024	18 982	87 797	56 766	144 723	3 225
32311	Printing .....	-	18	4	f	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	7	3	662	28 120	487	910	17 189	81 750	53 316	135 214	3 018
326	Plastics and rubber products manufacturing .....	2	6	5	609	20 214	504	1 100	14 298	44 647	28 210	72 320	6 299
3261	Plastics product manufacturing ..	2	6	5	609	20 214	504	1 100	14 298	44 647	28 210	72 320	6 299
32619	Other plastics product manufacturing .....	2	4	4	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	2	4	4	f	D	D	D	D	D	D	D	D
<b>NASHVILLE</b>													
31-33	Manufacturing .....	-	7	3	g	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	1	1	g	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>NILES</b>													
31-33	Manufacturing .....	1	101	50	4 821	183 290	3 399	6 873	113 498	562 612	535 521	1 103 920	32 084
311	Food manufacturing .....	-	11	6	689	26 271	550	1 094	20 153	225 648	70 174	295 584	5 897
3118	Bakeries and tortilla manufacturing .....	-	9	4	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	5	26	8	1 115	52 764	827	1 756	34 994	99 297	60 722	160 433	3 321
3231	Printing and related support activities .....	5	26	8	1 115	52 764	827	1 756	34 994	99 297	60 722	160 433	3 321
32311	Printing .....	4	24	8	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	4	14	7	1 001	48 796	750	1 609	32 499	89 208	55 770	145 391	2 982
332	Fabricated metal product manufacturing .....	3	16	9	554	18 692	441	851	12 788	35 226	31 037	68 362	1 051

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>NORMAL</b>													
31-33	Manufacturing .....	-	26	7	h	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	3	2	h	D	D	D	D	D	D	D	D
3361	Motor vehicle manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
33611	Automobile and light duty motor vehicle manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
336111	Automobile manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
<b>NORRIDGE</b>													
31-33	Manufacturing .....	1	15	8	530	18 162	387	826	10 569	38 863	31 293	70 512	2 383
<b>NORTH AURORA</b>													
31-33	Manufacturing .....	-	19	8	1 049	37 272	691	1 474	23 182	127 757	192 638	320 042	8 883
<b>NORTHBROOK</b>													
31-33	Manufacturing .....	3	117	36	3 470	145 739	2 187	4 285	71 110	418 146	274 936	690 938	16 297
335	Electrical equipment, appliance, and component manufacturing .....	2	6	3	542	21 090	410	751	12 469	56 985	50 747	107 344	1 148
339	Miscellaneous manufacturing .....	-	22	4	606	29 560	221	440	7 677	78 530	72 728	152 929	6 293
<b>NORTH CHICAGO</b>													
31-33	Manufacturing .....	-	21	8	790	30 712	503	1 032	15 226	114 641	102 786	218 032	2 838
<b>NORTHLAKE</b>													
31-33	Manufacturing .....	-	26	15	2 408	84 566	1 757	4 038	55 207	247 910	265 214	511 745	39 817
326	Plastics and rubber products manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
32611	Plastics packaging materials and unlaminated film and sheet manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
326111	Plastics bag manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
<b>OAK BROOK</b>													
31-33	Manufacturing .....	6	18	4	f	D	D	D	D	D	D	D	D
<b>OAK LAWN</b>													
31-33	Manufacturing .....	1	30	6	505	19 435	342	728	12 211	44 256	40 475	83 164	3 792
<b>OREGON</b>													
31-33	Manufacturing .....	-	8	2	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>ORLAND PARK</b>													
31-33	Manufacturing .....	-	53	11	2 384	127 139	1 228	2 630	45 322	394 887	143 634	552 372	19 638
331	Primary metal manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	-	1	1	g	D	D	D	D	D	D	D	D
33142	Copper rolling, drawing, extruding, and alloying .....	-	1	1	g	D	D	D	D	D	D	D	D
331422	Copper wire (except mechanical) drawing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>OSWEGO</b>													
31-33	Manufacturing .....	1	19	5	576	23 225	332	631	10 945	54 484	41 353	96 707	4 218
<b>OTTAWA</b>													
31-33	Manufacturing .....	-	24	9	850	32 804	619	1 188	20 437	101 405	59 168	159 105	18 058
<b>PALATINE</b>													
31-33	Manufacturing .....	1	68	14	2 173	88 058	1 253	2 609	35 414	244 362	259 791	500 536	15 272
335	Electrical equipment, appliance, and component manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33522	Major appliance manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
335221	Household cooking appliance manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>PARIS</b>													
31-33	Manufacturing .....	-	25	12	g	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	5	5	f	D	D	D	D	D	D	D	4 007
3261	Plastics product manufacturing ..	1	4	4	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	1	3	3	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	1	3	3	f	D	D	D	D	D	D	D	D
<b>PAXTON</b>													
31-33	Manufacturing .....	-	9	5	f	D	D	D	D	D	D	D	D
<b>PEKIN</b>													
31-33	Manufacturing .....	-	31	12	1 193	45 941	845	1 772	27 589	263 572	356 684	609 842	22 878
325	Chemical manufacturing .....	-	7	4	f	D	D	D	D	D	D	D	D
3251	Basic chemical manufacturing ...	-	6	4	f	D	D	D	D	D	D	D	D
<b>PEORIA</b>													
31-33	Manufacturing .....	1	108	47	4 763	179 809	3 006	5 738	96 444	519 548	693 992	1 284 471	D
311	Food manufacturing .....	-	9	7	795	26 279	402	565	11 519	64 805	60 221	124 678	D
3118	Bakeries and tortilla manufacturing .....	-	6	4	f	D	D	D	D	D	D	D	D
31181	Bread and bakery product manufacturing .....	-	5	4	f	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	-	1	1	f	D	D	D	D	D	D	D	D
323	Printing and related support activities .....	3	26	12	942	36 214	498	974	16 377	67 089	30 742	98 494	D
3231	Printing and related support activities .....	3	26	12	942	36 214	498	974	16 377	67 089	30 742	98 494	D
32311	Printing .....	3	24	12	f	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	2	15	10	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	21	9	959	33 857	614	1 076	14 896	100 732	79 644	183 295	D
3329	Other fabricated metal product manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33312	Construction machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333120	Construction machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>PERU</b>													
31-33	Manufacturing .....	1	26	14	1 401	56 261	1 037	2 162	36 620	196 111	198 736	396 094	18 834
<b>PINCKNEYVILLE</b>													
31-33	Manufacturing .....	-	8	5	1 280	43 819	956	2 008	26 126	93 655	67 668	166 461	3 517
334	Computer and electronic product manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
3346	Manufacturing and reproducing magnetic and optical media, ...	-	2	2	g	D	D	D	D	D	D	D	D
33461	Manufacturing and reproducing magnetic and optical media, ...	-	2	2	g	D	D	D	D	D	D	D	D
334612	Prerecorded compact disc (except software), tape, and record reproducing .....	-	2	2	g	D	D	D	D	D	D	D	D
<b>PLAINFIELD</b>													
31-33	Manufacturing .....	9	17	7	f	D	D	D	D	D	D	D	D
<b>PLANO</b>													
31-33	Manufacturing .....	8	11	3	819	22 402	670	1 405	15 259	95 934	44 219	140 520	D
326	Plastics and rubber products manufacturing .....	9	4	2	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	9	4	2	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	9	4	2	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	9	4	2	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

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<b>PONTIAC</b>													
31-33	Manufacturing .....	-	14	7	2 135	110 944	1 356	3 063	64 668	389 571	194 296	577 365	D
323	Printing and related support activities .....	-	4	3	f	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	-	4	3	f	D	D	D	D	D	D	D	D
32311	Printing .....	-	3	2	f	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	3	2	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>PRINCETON</b>													
31-33	Manufacturing .....	-	15	7	1 309	43 533	870	1 646	27 562	154 161	81 850	231 223	D
334	Computer and electronic product manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
<b>QUINCY</b>													
31-33	Manufacturing .....	-	54	20	h	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	8	6	g	D	D	D	D	D	D	D	D
3331	Agriculture, construction, and mining machinery manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33311	Agricultural implement manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
333111	Farm machinery and equipment manufacturing ..	-	2	2	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>RANTOUL</b>													
31-33	Manufacturing .....	-	14	7	2 720	87 609	2 326	3 831	65 077	249 023	282 130	526 220	D
321	Wood product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3219	Other wood product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
32191	Millwork .....	-	1	1	f	D	D	D	D	D	D	D	D
321911	Wood window and door manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	2	2	g	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>RIVERDALE</b>													
31-33	Manufacturing .....	-	18	11	961	44 415	706	1 425	29 119	129 915	189 523	313 289	14 146
332	Fabricated metal product manufacturing .....	-	8	6	621	29 353	458	935	19 046	94 650	137 386	226 713	12 380

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ROBINSON</b>													
31-33	Manufacturing .....	-	10	5	g	D	D	D	D	D	D	D	D
311	Food manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3113	Sugar and confectionery product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
31132	Chocolate and confectionery manufacturing from cacao beans .....	-	1	1	f	D	D	D	D	D	D	D	D
311320	Chocolate and confectionery manufacturing from cacao beans .....	-	1	1	f	D	D	D	D	D	D	D	D
324	Petroleum and coal products manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	-	1	1	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>ROCHELLE</b>													
31-33	Manufacturing .....	-	25	9	1 829	58 351	1 507	3 303	42 992	143 964	328 705	472 519	31 725
311	Food manufacturing .....	-	3	3	g	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	-	1	1	f	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	1	1	f	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>ROCK FALLS</b>													
31-33	Manufacturing .....	3	21	8	f	D	D	D	D	D	D	D	2 393
<b>ROCKFORD</b>													
31-33	Manufacturing .....	1	421	148	21 733	940 118	14 123	28 890	528 184	2 955 322	1 831 638	4 773 331	107 950
311	Food manufacturing .....	-	13	2	g	D	D	D	D	D	D	D	D
3113	Sugar and confectionery product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
31134	Nonchocolate confectionery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
311340	Nonchocolate confectionery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	1	16	7	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	183	62	7 611	303 096	6 051	12 077	212 360	700 179	408 162	1 105 089	37 994
3325	Hardware manufacturing .....	-	5	3	g	D	D	D	D	D	D	D	D
33251	Hardware manufacturing .....	-	5	3	g	D	D	D	D	D	D	D	D
332510	Hardware manufacturing .....	-	5	3	g	D	D	D	D	D	D	D	D
3326	Spring and wire product manufacturing .....	-	6	4	f	D	D	D	D	D	D	D	3 643
33261	Spring and wire product manufacturing .....	-	6	4	f	D	D	D	D	D	D	D	3 643
3327	Machine shops; turned product; and screw, nut, and bolt manufacturing .....	1	108	32	3 977	169 042	3 247	6 860	128 953	352 607	233 490	584 387	22 058
33271	Machine shops .....	1	76	13	851	34 554	610	1 150	21 949	62 371	24 410	88 344	3 155
332710	Machine shops .....	1	76	13	851	34 554	610	1 150	21 949	62 371	24 410	88 344	3 155
33272	Turned product and screw, nut, and bolt manufacturing .....	1	32	19	3 126	134 488	2 637	5 710	107 004	290 236	209 080	496 043	18 903
332722	Bolt, nut, screw, rivet, and washer manufacturing .....	1	19	12	h	D	D	D	D	D	D	D	17 649
3328	Coating, engraving, heat treating, and allied activities .....	1	26	6	508	18 057	411	871	11 932	34 287	10 791	45 029	875
33281	Coating, engraving, heat treating, and allied activities ..	1	26	6	508	18 057	411	871	11 932	34 287	10 791	45 029	875
333	Machinery manufacturing .....	2	89	34	4 319	192 494	2 485	5 082	98 242	412 765	334 416	730 533	13 599
3335	Metalworking machinery manufacturing .....	3	52	15	1 752	75 667	929	1 941	35 611	132 597	115 406	252 389	6 316
33351	Metalworking machinery manufacturing .....	3	52	15	1 752	75 667	929	1 941	35 611	132 597	115 406	252 389	6 316
333515	Cutting tool and machine tool accessory manufacturing .....	8	17	3	561	20 571	274	583	11 059	46 023	26 881	74 121	1 566
3339	Other general purpose machinery manufacturing .....	-	19	9	1 560	71 585	1 001	2 064	42 162	174 181	144 016	296 827	D
33399	All other general purpose machinery manufacturing .....	-	16	8	g	D	D	D	D	D	D	D	D
333996	Fluid power pump and motor manufacturing .....	-	4	3	f	D	D	D	D	D	D	D	D

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ROCKFORD—Con.</b>													
336	Transportation equipment manufacturing .....	—	18	10	i	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	2	12	5	f	D	D	D	D	D	D	D	D
3364	Aerospace product and parts manufacturing .....	—	3	3	h	D	D	D	D	D	D	D	D
33641	Aerospace product and parts manufacturing .....	—	3	3	h	D	D	D	D	D	D	D	D
336412	Aircraft engine and engine parts manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
336413	Other aircraft parts and auxiliary equipment manufacturing .....	—	2	2	h	D	D	D	D	D	D	D	D
<b>ROCK ISLAND</b>													
31-33	Manufacturing .....	2	47	19	1 563	43 445	1 230	2 421	30 011	114 012	101 667	223 167	4 869
<b>ROCKTON</b>													
31-33	Manufacturing .....	—	6	2	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	3	1	f	D	D	D	D	D	D	D	D
3332	Industrial machinery manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
33329	Other industrial machinery manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
333294	Food product machinery manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
<b>ROLLING MEADOWS</b>													
31-33	Manufacturing .....	1	56	23	4 342	271 023	2 055	3 516	74 256	490 322	455 456	969 491	20 214
334	Computer and electronic product manufacturing .....	—	11	7	3 024	208 352	1 153	1 700	44 094	333 156	348 332	706 324	13 564
3345	Navigational, measuring, electromedical, and control instruments manufacturing .....	—	4	3	h	D	D	D	D	D	D	D	D
33451	Navigational, measuring, electromedical, and control instruments manufacturing .....	—	4	3	h	D	D	D	D	D	D	D	D
334511	Search, detection, navigation, guidance, aeronautical, and nautical system and instrument manufacturing .....	—	1	1	g	D	D	D	D	D	D	D	D
<b>ROMEDEVILLE</b>													
31-33	Manufacturing .....	2	58	22	1 825	72 322	1 157	2 361	38 696	160 394	146 078	304 761	11 024
<b>ROSELLE</b>													
31-33	Manufacturing .....	2	43	11	821	31 374	531	1 050	17 857	65 792	38 768	104 482	2 183
<b>ST. CHARLES</b>													
31-33	Manufacturing .....	—	126	64	6 869	265 846	4 685	9 453	145 749	897 645	637 475	1 540 311	37 040
311	Food manufacturing .....	—	7	5	950	39 919	758	1 674	28 074	428 519	224 249	655 749	11 218
323	Printing and related support activities .....	—	15	5	687	27 215	488	1 042	14 846	59 623	49 266	110 086	2 584
3231	Printing and related support activities .....	—	15	5	687	27 215	488	1 042	14 846	59 623	49 266	110 086	2 584
32311	Printing .....	—	14	4	f	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	—	6	3	582	23 995	411	902	12 863	53 209	44 642	99 032	2 350
326	Plastics and rubber products manufacturing .....	—	13	11	791	26 020	610	1 165	16 612	51 557	53 142	105 238	D
3261	Plastics product manufacturing .....	1	12	10	f	D	D	D	D	D	D	D	D
32619	Other plastics product manufacturing .....	1	11	9	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	1	10	9	719	23 630	575	1 086	15 368	45 909	49 139	95 364	D
333	Machinery manufacturing .....	—	19	10	725	33 608	491	974	18 638	63 231	37 516	100 567	3 450
334	Computer and electronic product manufacturing .....	8	7	3	f	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
33429	Other communications equipment manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
334290	Other communications equipment manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.



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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>ST. CHARLES—Con.</b>													
335	Electrical equipment, appliance, and component manufacturing .....	—	6	3	593	24 617	213	393	7 024	20 388	25 865	51 246	D
3359	Other electrical equipment and component manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
33599	All other electrical equipment and component manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
335999	All other miscellaneous electrical equipment and component manufacturing ..	—	1	1	f	D	D	D	D	D	D	D	D
<b>SALEM</b>													
31-33	Manufacturing .....	—	17	10	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
33632	Motor vehicle electrical and electronic equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
336321	Vehicular lighting equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
<b>SAVANNA</b>													
31-33	Manufacturing .....	—	7	2	542	17 902	440	936	12 050	60 771	42 024	102 839	D
<b>SCHAUMBURG</b>													
31-33	Manufacturing .....	—	173	50	6 249	251 504	4 204	8 586	143 709	1 195 674	703 148	1 906 983	17 332
311	Food manufacturing .....	2	4	4	1 023	27 424	510	1 090	12 668	89 171	112 204	201 918	4 271
323	Printing and related support activities .....	1	33	6	500	24 470	352	703	14 647	49 733	18 699	69 053	2 510
3231	Printing and related support activities .....	1	33	6	500	24 470	352	703	14 647	49 733	18 699	69 053	2 510
326	Plastics and rubber products manufacturing .....	—	10	6	638	22 928	490	988	13 214	51 555	42 058	92 685	1 967
332	Fabricated metal product manufacturing .....	1	44	7	891	38 085	640	1 111	21 597	77 168	49 942	122 938	2 859
333	Machinery manufacturing .....	—	30	10	801	39 695	515	1 109	20 958	69 643	35 561	104 107	1 865
334	Computer and electronic product manufacturing .....	—	13	6	g	D	D	D	D	D	D	D	1 525
3342	Communications equipment manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	6	13	5	698	15 601	622	1 230	12 019	31 781	21 180	50 443	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	6	11	4	f	D	D	D	D	D	D	D	D
33712	Household and institutional furniture manufacturing .....	6	4	4	627	13 407	570	1 143	10 682	25 168	18 995	44 020	D
337122	Nonupholstered wood household furniture manufacturing .....	9	2	2	f	D	D	D	D	D	D	D	D
<b>SCHILLER PARK</b>													
31-33	Manufacturing .....	2	88	41	3 721	150 090	2 492	4 614	88 375	454 616	230 846	683 994	20 867
311	Food manufacturing .....	—	5	2	f	D	D	D	D	D	D	D	2 397
3118	Bakeries and tortilla manufacturing .....	—	3	2	f	D	D	D	D	D	D	D	D
31181	Bread and bakery product manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	—	1	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	1	34	15	1 232	47 511	942	1 992	32 164	116 315	81 619	197 901	11 254
333	Machinery manufacturing .....	5	21	10	738	32 472	455	931	16 070	65 249	43 511	107 724	3 992

See footnotes at end of table.

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>SHELBYVILLE</b>													
31-33	Manufacturing .....	-	7	4	g	D	D	D	D	D	D	D	5 886
322	Paper manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3222	Converted paper product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
32221	Paperboard container manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
322215	Nonfolding sanitary food container manufacturing ...	-	1	1	g	D	D	D	D	D	D	D	D
<b>SKOKIE</b>													
31-33	Manufacturing .....	2	194	54	8 205	284 626	5 787	10 720	161 543	644 767	547 986	1 190 030	26 370
326	Plastics and rubber products manufacturing .....	9	4	3	596	13 430	370	551	6 588	29 848	22 875	53 880	D
3262	Rubber product manufacturing ...	9	2	2	f	D	D	D	D	D	D	D	D
32622	Rubber and plastics hoses and belting manufacturing .....	9	2	2	f	D	D	D	D	D	D	D	D
326220	Rubber and plastics hoses and belting manufacturing ..	9	2	2	f	D	D	D	D	D	D	D	D
327	Nonmetallic mineral product manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
3272	Glass and glass product manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
32721	Glass and glass product manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
327215	Glass product manufacturing made of purchased glass ..	-	2	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	2	36	10	894	32 031	648	1 316	20 903	75 070	37 648	111 677	2 509
334	Computer and electronic product manufacturing .....	1	13	6	758	32 381	417	867	10 593	66 023	45 882	111 646	D
335	Electrical equipment, appliance, and component manufacturing .....	-	7	4	1 190	52 702	801	1 601	31 376	130 459	51 457	178 085	5 826
3353	Electrical equipment manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
335312	Motor and generator manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	-	37	8	2 109	73 388	1 568	2 500	43 833	145 603	135 392	282 585	6 115
3399	Other miscellaneous manufacturing .....	-	11	4	g	D	D	D	D	D	D	D	D
33999	All other miscellaneous manufacturing .....	-	7	3	g	D	D	D	D	D	D	D	D
339991	Gasket, packing, and sealing device manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>SOUTH BELOIT</b>													
31-33	Manufacturing .....	-	33	14	1 895	73 978	1 301	2 314	42 009	161 599	163 460	322 948	7 493
333	Machinery manufacturing .....	-	12	8	983	39 979	651	1 190	22 286	82 598	51 157	129 476	D
<b>SOUTH ELGIN</b>													
31-33	Manufacturing .....	1	53	19	1 924	66 939	1 478	3 093	43 638	126 170	90 111	214 975	4 186
326	Plastics and rubber products manufacturing .....	-	6	5	789	23 670	619	1 266	16 453	46 773	27 764	74 190	1 609
3261	Plastics product manufacturing ..	-	6	5	789	23 670	619	1 266	16 453	46 773	27 764	74 190	1 609
32619	Other plastics product manufacturing .....	-	5	4	f	D	D	D	D	D	D	D	D
326199	All other plastics product manufacturing .....	-	4	3	f	D	D	D	D	D	D	D	D
<b>SOUTH HOLLAND</b>													
31-33	Manufacturing .....	2	57	23	2 208	84 851	1 604	3 401	51 509	217 049	245 394	462 383	6 312
311	Food manufacturing .....	2	6	3	965	36 234	697	1 535	21 246	102 476	154 173	256 638	3 585
3116	Animal slaughtering and processing .....	2	4	3	f	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	2	4	3	f	D	D	D	D	D	D	D	D
311615	Poultry processing .....	-	1	1	f	D	D	D	D	D	D	D	D

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>SPARTA</b>													
31-33	Manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3315	Foundries .....	-	2	1	f	D	D	D	D	D	D	D	D
33152	Nonferrous metal foundries ....	-	2	1	f	D	D	D	D	D	D	D	D
331522	Nonferrous (except aluminum) die-casting foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>SPRINGFIELD</b>													
31-33	Manufacturing .....	1	78	27	2 590	96 222	1 667	3 137	51 049	201 297	202 671	400 465	11 055
333	Machinery manufacturing .....	1	6	2	f	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
<b>SPRING GROVE</b>													
31-33	Manufacturing .....	1	42	13	2 067	94 172	1 051	2 250	31 855	312 159	183 407	492 739	6 082
335	Electrical equipment, appliance, and component manufacturing .....	-	3	2	g	D	D	D	D	D	D	D	D
3351	Electric lighting equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33512	Lighting fixture manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
335121	Residential electric lighting fixture manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>STERLING</b>													
31-33	Manufacturing .....	-	16	4	1 116	41 545	852	1 727	30 028	123 102	113 238	238 361	D
332	Fabricated metal product manufacturing .....	-	7	3	g	D	D	D	D	D	D	D	D
3325	Hardware manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33251	Hardware manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
332510	Hardware manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>STREAMWOOD</b>													
31-33	Manufacturing .....	4	36	8	1 085	41 510	801	1 604	25 379	86 285	89 904	175 364	4 438
<b>STREATOR</b>													
31-33	Manufacturing .....	-	20	8	698	29 377	566	1 136	22 129	79 394	68 201	147 418	D
<b>SULLIVAN</b>													
31-33	Manufacturing .....	-	11	3	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
<b>SYCAMORE</b>													
31-33	Manufacturing .....	-	26	12	1 368	46 134	1 023	1 974	25 408	155 319	171 093	323 765	11 738
<b>TINLEY PARK</b>													
31-33	Manufacturing .....	1	47	17	1 404	52 237	969	1 968	31 444	148 843	90 945	238 274	4 383
<b>UNIVERSITY PARK</b>													
31-33	Manufacturing .....	-	15	10	1 394	56 961	880	1 680	29 087	166 793	121 960	295 454	5 006
334	Computer and electronic product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33429	Other communications equipment manufacturing ....	-	1	1	f	D	D	D	D	D	D	D	D
334290	Other communications equipment manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
<b>URBANA</b>													
31-33	Manufacturing .....	-	26	10	1 550	47 751	963	1 817	24 467	368 472	253 187	620 285	6 606
336	Transportation equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>VANDALIA</b>													
31-33	Manufacturing .....	—	12	4	f	D	D	D	D	D	D	D	D
<b>VERNON HILLS</b>													
31-33	Manufacturing .....	1	31	11	1 679	83 569	764	1 585	24 167	219 127	156 017	380 230	10 733
334	Computer and electronic product manufacturing .....	1	5	3	g	D	D	D	D	D	D	D	D
3341	Computer and peripheral equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
33411	Computer and peripheral equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
334119	Other computer peripheral equipment manufacturing ..	—	1	1	f	D	D	D	D	D	D	D	D
<b>VILLA PARK</b>													
31-33	Manufacturing .....	3	64	10	764	29 256	545	1 114	17 791	61 273	24 068	85 277	2 419
<b>WAUCONDA</b>													
31-33	Manufacturing .....	3	65	13	1 448	48 730	1 091	2 180	28 472	105 030	106 710	212 581	9 169
332	Fabricated metal product manufacturing .....	—	18	4	528	18 533	397	846	10 775	33 161	54 771	87 292	6 473
<b>WAUKEGAN</b>													
31-33	Manufacturing .....	—	86	31	4 780	205 983	2 879	5 995	89 926	505 747	377 819	886 588	58 148
322	Paper manufacturing .....	—	3	3	552	22 457	443	931	15 443	48 101	48 599	96 703	D
3222	Converted paper product manufacturing .....	—	3	3	552	22 457	443	931	15 443	48 101	48 599	96 703	D
332	Fabricated metal product manufacturing .....	—	17	7	758	34 957	427	913	15 619	73 218	41 477	114 801	4 433
335	Electrical equipment, appliance, and component manufacturing .....	—	6	4	1 121	38 248	713	1 445	17 841	70 836	117 438	188 265	6 309
3359	Other electrical equipment and component manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
33593	Wiring device manufacturing ...	—	2	2	f	D	D	D	D	D	D	D	D
335931	Current-carrying wiring device manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	—	8	3	f	D	D	D	D	D	D	D	D
3399	Other miscellaneous manufacturing .....	—	4	3	f	D	D	D	D	D	D	D	D
33999	All other miscellaneous manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
339999	All other miscellaneous manufacturing .....	—	2	2	f	D	D	D	D	D	D	D	D
<b>WEST CHICAGO</b>													
31-33	Manufacturing .....	1	105	51	5 514	233 507	4 225	8 541	157 725	1 186 943	782 703	1 979 464	56 316
311	Food manufacturing .....	2	5	4	1 360	72 458	1 059	2 307	52 949	780 265	362 089	1 148 186	27 958
3112	Grain and oilseed milling .....	—	1	1	f	D	D	D	D	D	D	D	D
31123	Breakfast cereal manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
311230	Breakfast cereal manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
3115	Dairy product manufacturing .....	9	2	1	f	D	D	D	D	D	D	D	D
31152	Ice cream and frozen dessert manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
311520	Ice cream and frozen dessert manufacturing .....	9	1	1	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	11	9	744	38 339	438	894	18 192	76 363	133 467	212 751	5 180
326	Plastics and rubber products manufacturing .....	—	18	17	1 551	52 673	1 308	2 631	40 758	141 908	150 581	288 297	13 767
3261	Plastics product manufacturing ..	—	17	16	g	D	D	D	D	D	D	D	D
<b>WEST FRANKFORT</b>													
31-33	Manufacturing .....	—	6	1	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
3366	Ship and boat building .....	—	1	1	f	D	D	D	D	D	D	D	D
33661	Ship and boat building .....	—	1	1	f	D	D	D	D	D	D	D	D
336612	Boat building .....	—	1	1	f	D	D	D	D	D	D	D	D
<b>WESTMONT</b>													
31-33	Manufacturing .....	6	44	9	867	28 509	638	1 316	18 801	73 356	45 277	120 218	2 305

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>WHEATON</b>													
31-33	Manufacturing .....	2	36	6	1 492	57 469	1 132	2 241	37 453	164 310	42 245	207 083	4 275
333	Machinery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
3339	Other general purpose machinery manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33391	Pump and compressor manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
333912	Air and gas compressor manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>WHEELING</b>													
31-33	Manufacturing .....	1	182	78	8 367	342 255	5 645	11 304	188 758	1 035 314	936 042	1 992 735	49 625
323	Printing and related support activities .....	-	27	7	859	36 566	604	1 029	23 842	118 645	67 582	189 949	1 700
3231	Printing and related support activities .....	-	27	7	859	36 566	604	1 029	23 842	118 645	67 582	189 949	1 700
32311	Printing .....	-	24	7	849	36 217	596	1 014	23 608	118 027	67 374	189 123	1 681
326	Plastics and rubber products manufacturing .....	2	13	6	f	D	D	D	D	D	D	D	3 191
3261	Plastics product manufacturing ..	1	12	5	602	19 162	430	991	11 555	48 192	33 757	83 226	D
32619	Other plastics product manufacturing .....	1	11	5	591	18 841	421	974	11 317	48 192	33 757	83 226	D
326199	All other plastics product manufacturing .....	1	10	4	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	48	23	2 596	103 117	1 886	3 506	64 505	247 587	242 902	495 780	18 141
3327	Machine shops: turned product; and screw, nut, and bolt manufacturing .....	1	23	8	506	22 211	386	827	16 489	45 555	16 183	62 507	5 807
3329	Other fabricated metal product manufacturing .....	-	8	6	g	D	D	D	D	D	D	D	D
33299	All other fabricated metal product manufacturing .....	-	6	4	842	27 188	684	966	18 891	72 880	123 166	196 744	5 325
332999	All other miscellaneous fabricated metal product manufacturing .....	-	6	4	842	27 188	684	966	18 891	72 880	123 166	196 744	5 325
333	Machinery manufacturing .....	-	26	9	881	43 004	476	963	18 253	115 489	47 876	161 939	6 824
334	Computer and electronic product manufacturing .....	-	10	5	603	24 156	403	876	12 543	80 440	122 494	214 256	1 406
339	Miscellaneous manufacturing .....	-	18	6	582	20 647	360	693	8 487	55 124	27 165	82 176	1 786
<b>WILLOWBROOK</b>													
31-33	Manufacturing .....	-	20	5	747	28 290	450	862	12 956	66 757	66 176	131 118	1 404
<b>WOOD DALE</b>													
31-33	Manufacturing .....	-	101	31	4 099	223 873	1 966	3 979	74 939	514 050	348 630	856 134	12 924
323	Printing and related support activities .....	1	17	5	540	32 537	258	410	11 839	44 594	19 605	63 164	979
3231	Printing and related support activities .....	1	17	5	540	32 537	258	410	11 839	44 594	19 605	63 164	979
32311	Printing .....	1	15	5	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	24	8	1 489	83 979	575	1 171	21 112	208 017	131 749	335 037	5 627
3339	Other general purpose machinery manufacturing .....	-	5	3	1 031	62 268	316	624	9 951	154 320	105 365	255 552	4 213
33399	All other general purpose machinery manufacturing ....	-	4	3	g	D	D	D	D	D	D	D	D
333993	Packaging machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	9	5	1 221	73 090	534	1 161	22 379	175 694	131 432	301 625	3 801
3341	Computer and peripheral equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33411	Computer and peripheral equipment manufacturing ....	-	1	1	f	D	D	D	D	D	D	D	D
334119	Other computer peripheral equipment manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
<b>WOODRIDGE</b>													
31-33	Manufacturing .....	2	30	11	1 268	40 512	849	1 656	21 346	84 422	109 349	194 541	3 164

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>WOODSTOCK</b>													
31-33	Manufacturing .....	1	69	19	3 024	113 768	2 349	4 814	76 470	260 925	184 431	440 760	40 459
323	Printing and related support activities .....	-	6	3	1 004	39 529	822	1 646	30 109	88 015	42 081	130 147	D
3231	Printing and related support activities .....	-	6	3	1 004	39 529	822	1 646	30 109	88 015	42 081	130 147	D
32311	Printing .....	-	6	3	1 004	39 529	822	1 646	30 109	88 015	42 081	130 147	D
323110	Commercial lithographic printing .....	-	2	1	f	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	1	9	8	716	27 936	595	1 356	20 647	70 977	47 583	115 148	8 005
3261	Plastics product manufacturing ..	1	9	8	716	27 936	595	1 356	20 647	70 977	47 583	115 148	8 005
<b>YORKVILLE</b>													
31-33	Manufacturing .....	-	18	5	f	D	D	D	D	D	D	D	D
311	Food manufacturing .....	-	4	3	f	D	D	D	D	D	D	D	D
<b>BALANCE OF ADAMS COUNTY</b>													
31-33	Manufacturing .....	-	37	13	2 891	124 555	1 901	3 900	74 832	353 010	534 097	889 497	31 106
311	Food manufacturing .....	-	7	4	f	D	D	D	D	D	D	D	D
3111	Animal food manufacturing .....	-	4	3	f	D	D	D	D	D	D	D	D
31111	Animal food manufacturing ....	-	4	3	f	D	D	D	D	D	D	D	D
311119	Other animal food manufacturing .....	-	4	3	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3342	Communications equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33422	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
334220	Radio and television broadcasting and wireless communications equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
3362	Motor vehicle body and trailer manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33621	Motor vehicle body and trailer manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336211	Motor vehicle body manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF BOONE COUNTY</b>													
31-33	Manufacturing .....	1	39	11	755	27 588	516	1 044	16 481	67 936	39 306	106 334	D
<b>BALANCE OF BUREAU COUNTY</b>													
31-33	Manufacturing .....	3	24	13	f	D	D	D	D	D	D	D	4 963
<b>BALANCE OF CARROLL COUNTY</b>													
31-33	Manufacturing .....	-	20	7	571	17 623	444	795	11 606	83 794	90 501	160 211	D
<b>BALANCE OF CASS COUNTY</b>													
31-33	Manufacturing .....	-	6	3	g	D	D	D	D	D	D	D	D
311	Food manufacturing .....	-	3	2	g	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	-	3	2	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	3	2	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	3	2	g	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

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NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>BALANCE OF CHAMPAIGN COUNTY</b>													
31-33	Manufacturing .....	-	46	17	2 402	90 041	1 912	3 720	64 080	495 753	584 924	1 090 459	D
311	Food manufacturing .....	-	7	2	g	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
31194	Seasoning and dressing manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
311941	Mayonnaise, dressing, and other prepared sauce manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>BALANCE OF CHRISTIAN COUNTY</b>													
31-33	Manufacturing .....	-	12	6	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	5	4	g	D	D	D	D	D	D	D	D
3324	Boiler, tank, and shipping container manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
33243	Metal can, box, and other metal container (light gauge) manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
332439	Other metal container manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
<b>BALANCE OF COLES COUNTY</b>													
31-33	Manufacturing .....	-	12	4	2 203	80 899	1 910	3 813	64 812	301 735	168 928	474 837	D
323	Printing and related support activities .....	-	3	1	g	D	D	D	D	D	D	D	D
3231	Printing and related support activities .....	-	3	1	g	D	D	D	D	D	D	D	D
32311	Printing .....	-	3	1	g	D	D	D	D	D	D	D	D
323110	Commercial lithographic printing .....	-	3	1	g	D	D	D	D	D	D	D	D
<b>BALANCE OF COOK COUNTY</b>													
31-33	Manufacturing .....	-	188	74	10 918	520 385	6 885	13 908	283 800	1 601 843	1 786 099	3 420 905	62 885
311	Food manufacturing .....	-	10	8	2 047	77 049	1 346	2 593	49 828	206 021	177 279	388 791	7 041
3116	Animal slaughtering and processing .....	-	1	1	f	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	1	1	f	D	D	D	D	D	D	D	D
311612	Meat processed from carcasses .....	-	1	1	f	D	D	D	D	D	D	D	D
3118	Bakeries and tortilla manufacturing .....	-	4	4	g	D	D	D	D	D	D	D	D
31181	Bread and bakery product manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
311812	Commercial bakeries .....	-	2	2	f	D	D	D	D	D	D	D	D
322	Paper manufacturing .....	3	9	6	601	27 298	423	921	15 182	61 160	76 923	137 929	1 818
3222	Converted paper product manufacturing .....	3	9	6	601	27 298	423	921	15 182	61 160	76 923	137 929	1 818
323	Printing and related support activities .....	-	21	4	767	31 981	638	1 348	24 056	71 284	79 205	150 840	3 733
3231	Printing and related support activities .....	-	21	4	767	31 981	638	1 348	24 056	71 284	79 205	150 840	3 733
32311	Printing .....	-	18	4	761	31 741	634	1 342	23 905	70 810	79 059	150 220	D
325	Chemical manufacturing .....	1	17	9	626	34 139	379	703	18 745	211 941	175 614	399 429	15 534
326	Plastics and rubber products manufacturing .....	-	6	3	832	28 197	653	1 133	22 593	91 890	68 560	159 139	6 512
332	Fabricated metal product manufacturing .....	3	37	10	922	38 040	655	1 417	23 864	76 216	62 427	137 317	4 560
333	Machinery manufacturing .....	4	24	8	970	46 734	422	934	16 302	123 990	116 557	240 948	5 692
3333	Commercial and service industry machinery manufacturing .....	9	4	1	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	9	4	1	f	D	D	D	D	D	D	D	D
334	Computer and electronic product manufacturing .....	-	7	5	559	27 380	301	530	8 380	69 035	70 633	138 722	2 040

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>BALANCE OF COOK COUNTY —Con.</b>													
336	Transportation equipment manufacturing .....	-	4	2	g	D	D	D	D	D	D	D	D
3365	Railroad rolling stock manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
33651	Railroad rolling stock manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
336510	Railroad rolling stock manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>BALANCE OF DEKALB COUNTY</b>													
31-33	Manufacturing .....	2	38	12	f	D	D	D	D	D	D	D	5 444
<b>BALANCE OF DOUGLAS COUNTY</b>													
31-33	Manufacturing .....	1	67	10	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	10	2	f	D	D	D	D	D	D	D	D
<b>BALANCE OF DUPAGE COUNTY</b>													
31-33	Manufacturing .....	1	64	18	1 550	62 212	1 032	2 227	33 825	179 908	136 756	321 757	3 143
<b>BALANCE OF EDWARDS COUNTY</b>													
31-33	Manufacturing .....	-	6	2	g	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
33639	Other motor vehicle parts manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
336399	All other motor vehicle parts manufacturing .....	-	2	2	g	D	D	D	D	D	D	D	D
<b>BALANCE OF EFFINGHAM COUNTY</b>													
31-33	Manufacturing .....	-	25	10	1 325	41 414	1 054	1 966	28 374	106 618	133 993	240 630	13 310
321	Wood product manufacturing .....	-	7	3	f	D	D	D	D	D	D	D	D
<b>BALANCE OF GRUNDY COUNTY</b>													
31-33	Manufacturing .....	1	12	5	785	47 473	568	1 262	32 678	466 273	436 146	891 147	7 986
325	Chemical manufacturing .....	1	4	3	f	D	D	D	D	D	D	D	7 585
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
32521	Resin and synthetic rubber manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
325211	Plastics material and resin manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>BALANCE OF HENRY COUNTY</b>													
31-33	Manufacturing .....	-	24	6	h	D	D	D	D	D	D	D	3 335
311	Food manufacturing .....	-	7	3	g	D	D	D	D	D	D	D	D
3116	Animal slaughtering and processing .....	-	4	2	g	D	D	D	D	D	D	D	D
31161	Animal slaughtering and processing .....	-	4	2	g	D	D	D	D	D	D	D	D
311611	Animal (except poultry) slaughtering .....	-	3	1	g	D	D	D	D	D	D	D	D
<b>BALANCE OF JEFFERSON COUNTY</b>													
31-33	Manufacturing .....	-	16	2	g	D	D	D	D	D	D	D	D
326	Plastics and rubber products manufacturing .....	-	2	1	g	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	-	1	1	g	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	-	1	1	g	D	D	D	D	D	D	D	D
<b>BALANCE OF JO DAVIESS COUNTY</b>													
31-33	Manufacturing .....	-	29	10	1 250	41 673	952	1 866	27 484	143 507	204 992	348 444	6 405

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			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>BALANCE OF KANE COUNTY</b>													
31-33	Manufacturing .....	2	120	35	2 733	101 503	1 980	3 988	63 391	223 705	163 610	390 094	15 744
332	Fabricated metal product manufacturing .....	-	32	9	848	34 693	633	1 267	23 725	72 644	38 955	114 373	7 360
<b>BALANCE OF KANKAKEE COUNTY</b>													
31-33	Manufacturing .....	-	46	16	1 432	51 938	1 059	2 160	29 786	171 937	255 125	427 931	D
<b>BALANCE OF LAKE COUNTY</b>													
31-33	Manufacturing .....	-	84	25	j	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	-	2	2	j	D	D	D	D	D	D	D	D
3254	Pharmaceutical and medicine manufacturing .....	-	2	2	j	D	D	D	D	D	D	D	D
32541	Pharmaceutical and medicine manufacturing .....	-	2	2	j	D	D	D	D	D	D	D	D
325412	Pharmaceutical preparation manufacturing .....	-	2	2	j	D	D	D	D	D	D	D	D
339	Miscellaneous manufacturing .....	6	10	2	f	D	D	D	D	D	D	D	D
3391	Medical equipment and supplies manufacturing .....	9	6	1	f	D	D	D	D	D	D	D	D
33911	Medical equipment and supplies manufacturing .....	9	6	1	f	D	D	D	D	D	D	D	D
339113	Surgical appliance and supplies manufacturing .....	9	2	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF LASALLE COUNTY</b>													
31-33	Manufacturing .....	-	44	14	1 123	47 268	881	1 949	34 172	230 508	248 076	481 366	17 209
<b>BALANCE OF LAWRENCE COUNTY</b>													
31-33	Manufacturing .....	-	11	3	f	D	D	D	D	D	D	D	D
336	Transportation equipment manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3363	Motor vehicle parts manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
33636	Motor vehicle seating and interior trim manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
336360	Motor vehicle seating and interior trim manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF LEE COUNTY</b>													
31-33	Manufacturing .....	-	15	8	g	D	D	D	D	D	D	D	D
311	Food manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
3119	Other food manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
31199	All other food manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
311999	All other miscellaneous food manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>BALANCE OF LIVINGSTON COUNTY</b>													
31-33	Manufacturing .....	-	25	7	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	6	2	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3333	Commercial and service industry machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33331	Commercial and service industry machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
333319	Other commercial and service industry machinery manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF LOGAN COUNTY</b>													
31-33	Manufacturing .....	-	9	2	f	D	D	D	D	D	D	D	D
335	Electrical equipment, appliance, and component manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3353	Electrical equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
33531	Electrical equipment manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
335313	Switchgear and switchboard apparatus manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>BALANCE OF MCHENRY COUNTY</b>													
31-33	Manufacturing .....	1	127	32	4 555	176 842	3 059	5 808	98 588	415 434	488 877	903 364	24 978
325	Chemical manufacturing .....	-	4	3	540	23 965	272	586	9 784	60 993	69 593	130 011	D
332	Fabricated metal product manufacturing .....	-	28	4	617	25 556	452	687	15 327	53 895	31 819	83 734	2 501
333	Machinery manufacturing .....	-	17	5	903	35 944	586	1 222	19 021	90 490	52 733	143 034	3 387
3332	Industrial machinery manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
33322	Plastics and rubber industry machinery manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
333220	Plastics and rubber industry machinery manufacturing ..	-	2	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF MACOUPIN COUNTY</b>													
31-33	Manufacturing .....	1	26	6	f	D	D	D	D	D	D	D	D
<b>BALANCE OF MADISON COUNTY</b>													
31-33	Manufacturing .....	-	37	12	g	D	D	D	D	D	D	D	D
324	Petroleum and coal products manufacturing .....	-	4	4	g	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	-	4	4	g	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	-	2	2	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	-	2	2	f	D	D	D	D	D	D	D	D
<b>BALANCE OF MARION COUNTY</b>													
31-33	Manufacturing .....	-	23	5	f	D	D	D	D	D	D	D	D
<b>BALANCE OF MARSHALL COUNTY</b>													
31-33	Manufacturing .....	3	17	6	f	D	D	D	D	D	D	D	D
<b>BALANCE OF MORGAN COUNTY</b>													
31-33	Manufacturing .....	-	6	3	f	D	D	D	D	D	D	D	D
<b>BALANCE OF MOULTRIE COUNTY</b>													
31-33	Manufacturing .....	-	10	2	f	D	D	D	D	D	D	D	D
337	Furniture and related product manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
3371	Household and institutional furniture and kitchen cabinet manufacturing .....	-	3	1	f	D	D	D	D	D	D	D	D
33711	Wood kitchen cabinet and countertop manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
337110	Wood kitchen cabinet and countertop manufacturing ..	-	1	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF OGLE COUNTY</b>													
31-33	Manufacturing .....	2	31	8	1 043	34 331	745	1 568	19 539	91 048	97 007	188 969	2 308
333	Machinery manufacturing .....	1	11	4	578	22 115	352	778	10 912	61 897	41 083	103 526	D
<b>BALANCE OF PEORIA COUNTY</b>													
31-33	Manufacturing .....	1	32	17	5 321	212 413	2 848	6 242	91 197	880 254	1 291 112	2 159 898	70 591
331	Primary metal manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
3315	Foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
33151	Ferrous metal foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
331511	Iron foundries .....	-	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	-	2	2	h	D	D	D	D	D	D	D	D
3336	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
33361	Engine, turbine, and power transmission equipment manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D
333618	Other engine equipment manufacturing .....	-	1	1	h	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>BALANCE OF RANDOLPH COUNTY</b>													
31-33	Manufacturing .....	-	14	6	1 111	29 401	1 025	2 332	25 743	79 385	128 518	209 066	D
311	Food manufacturing .....	-	3	2	f	D	D	D	D	D	D	D	D
<b>BALANCE OF ROCK ISLAND COUNTY</b>													
31-33	Manufacturing .....	-	21	4	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	-	2	2	f	D	D	D	D	D	D	D	D
3252	Resin, synthetic rubber, and artificial synthetic fibers and filaments manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
32521	Resin and synthetic rubber manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
325211	Plastics material and resin manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF ST. CLAIR COUNTY</b>													
31-33	Manufacturing .....	-	51	25	2 686	118 461	1 891	3 701	70 461	275 066	484 215	769 670	36 413
325	Chemical manufacturing .....	-	5	4	f	D	D	D	D	D	D	D	D
3251	Basic chemical manufacturing ...	-	3	3	f	D	D	D	D	D	D	D	D
32519	Other basic organic chemical manufacturing .....	-	3	3	f	D	D	D	D	D	D	D	D
325199	All other basic organic chemical manufacturing ....	-	3	3	f	D	D	D	D	D	D	D	D
331	Primary metal manufacturing .....	-	5	5	f	D	D	D	D	D	D	D	D
3314	Nonferrous metal (except aluminum) production and processing .....	-	2	2	f	D	D	D	D	D	D	D	D
33142	Copper rolling, drawing, extruding, and alloying .....	-	1	1	f	D	D	D	D	D	D	D	D
331421	Copper rolling, drawing, and extruding .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF SANGAMON COUNTY</b>													
31-33	Manufacturing .....	7	44	11	f	D	D	D	D	D	D	D	7 580
<b>BALANCE OF STEPHENSON COUNTY</b>													
31-33	Manufacturing .....	1	21	11	1 682	77 417	1 320	2 823	59 158	170 320	268 586	441 075	5 273
326	Plastics and rubber products manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3262	Rubber product manufacturing ...	-	1	1	f	D	D	D	D	D	D	D	D
32621	Tire manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
326211	Tire manufacturing (except retreading) .....	-	1	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF VERMILION COUNTY</b>													
31-33	Manufacturing .....	3	35	10	1 690	67 737	1 172	2 364	37 022	193 234	388 868	585 951	15 940
326	Plastics and rubber products manufacturing .....	-	2	1	f	D	D	D	D	D	D	D	D
3261	Plastics product manufacturing ..	-	2	1	f	D	D	D	D	D	D	D	D
32612	Plastics pipe, pipe fitting, and unlaminated profile shape manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
326121	Unlaminated plastics profile shape manufacturing .....	-	1	1	f	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	-	12	2	f	D	D	D	D	D	D	D	D
3321	Forging and stamping.....	-	1	1	f	D	D	D	D	D	D	D	D
33211	Forging and stamping.....	-	1	1	f	D	D	D	D	D	D	D	D
332111	Iron and steel forging .....	-	1	1	f	D	D	D	D	D	D	D	D

See footnotes at end of table.

**Table 4. Industry Statistics for Places: 2002—Con.**

[Includes data for industry groups and industries with 500 employees or more. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS code	Geographic area and industry	E1	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
<b>BALANCE OF WHITESIDE COUNTY</b>													
31-33	Manufacturing .....	1	50	20	1 972	73 858	1 441	2 885	43 910	200 200	144 632	345 784	15 089
335	Electrical equipment, appliance, and component manufacturing .....	1	5	3	f	D	D	D	D	D	D	D	D
3352	Household appliance manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
33521	Small electrical appliance manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
335211	Electric housewares and household fan manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
<b>BALANCE OF WILL COUNTY</b>													
31-33	Manufacturing .....	—	151	50	5 222	212 075	3 365	6 858	129 624	1 007 701	2 722 560	3 763 804	129 756
324	Petroleum and coal products manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
3241	Petroleum and coal products manufacturing .....	—	2	1	f	D	D	D	D	D	D	D	D
32411	Petroleum refineries .....	—	1	1	f	D	D	D	D	D	D	D	D
324110	Petroleum refineries .....	—	1	1	f	D	D	D	D	D	D	D	D
325	Chemical manufacturing .....	—	7	4	g	D	D	D	D	D	D	D	D
3256	Soap, cleaning compound, and toilet preparation manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
32561	Soap and cleaning compound manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
325613	Surface active agent manufacturing .....	—	1	1	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	1	20	8	812	35 370	546	1 092	17 926	69 074	43 475	112 777	1 628
3339	Other general purpose machinery manufacturing .....	—	10	5	668	28 096	439	854	13 943	57 430	35 922	93 530	D
33399	All other general purpose machinery manufacturing .....	—	8	3	f	D	D	D	D	D	D	D	D
<b>BALANCE OF WINNEBAGO COUNTY</b>													
31-33	Manufacturing .....	—	69	22	1 887	81 262	1 166	2 464	42 204	227 849	175 326	400 131	16 575
332	Fabricated metal product manufacturing .....	—	23	8	570	20 507	444	936	14 830	44 563	23 021	67 665	4 219
<b>BALANCE OF WOODFORD COUNTY</b>													
31-33	Manufacturing .....	—	33	13	g	D	D	D	D	D	D	D	D
332	Fabricated metal product manufacturing .....	—	7	5	f	D	D	D	D	D	D	D	D
333	Machinery manufacturing .....	—	6	4	f	D	D	D	D	D	D	D	D

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Industries with 500 employees or more are shown. Some statistics are withheld to avoid disclosing data for individual companies. If employment is 500 or more, number of establishments is shown and employment-size range is indicated by one of the following symbols: f–500 to 999 employees; g–1,000 to 2,499 employees; h–2,500 to 4,999 employees; i–5,000 to 9,999 employees; j–10,000 to 24,999 employees; k–25,000 to 49,999 employees; l–50,000 to 99,999 employees; m–100,000 employees or more.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 5. Detailed Statistics for the State: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
<b>ILLINOIS</b>	
Companies <sup>1</sup> .....	number.. N
All establishments <sup>2</sup> .....	number.. '16 860
Establishments with 1 to 19 employees .....	number.. '10 938
Establishments with 20 to 99 employees .....	number.. '4 250
Establishments with 100 employees or more .....	number.. '1 672
All employees <sup>3</sup> .....	number.. '741 908
Total compensation .....	\$1,000.. '37 673 721
Annual payroll .....	\$1,000.. '29 841 718
Total fringe benefits .....	\$1,000.. '7 832 003
Production workers, average for year .....	number.. '511 269
Production workers on March 12 .....	number.. '511 059
Production workers on May 12 .....	number.. '516 210
Production workers on August 12 .....	number.. '513 073
Production workers on November 12 .....	number.. '503 649
Production worker hours .....	1,000.. '1 027 433
Production worker wages .....	\$1,000.. '17 002 492
Total cost of materials .....	\$1,000.. '96 051 575
Materials, parts, containers, packaging, etc., used .....	\$1,000.. '83 687 410
Resales .....	\$1,000.. '7 452 770
Purchased fuels .....	\$1,000.. '1 250 348
Purchased electricity .....	\$1,000.. '1 691 924
Contract work .....	\$1,000.. '1 969 123
Quantity of electricity purchased for heat and power .....	1,000 kWh.. '31 866 581
Quantity of electricity generated less sold for heat and power .....	1,000 kWh.. 1 984 070
Total value of shipments .....	\$1,000.. '188 365 216
Value of resales .....	\$1,000.. '10 046 653
Value added .....	\$1,000.. '91 825 126
Total inventories, beginning of year .....	\$1,000.. '19 700 162
Finished goods inventories .....	\$1,000.. '8 581 974
Work-in-process inventories .....	\$1,000.. '4 410 211
Materials and supplies inventories .....	\$1,000.. '6 707 977
Total inventories, end of year .....	\$1,000.. '19 070 002
Finished goods inventories .....	\$1,000.. '8 185 232
Work-in-process inventories .....	\$1,000.. '4 305 176
Materials and supplies inventories .....	\$1,000.. '6 579 594
Gross value of depreciable assets (acquisition costs) at beginning of year .....	\$1,000.. '81 581 713
Total capital expenditures (new and used) .....	\$1,000.. '5 960 080
Buildings and other structures (new and used) .....	\$1,000.. '1 079 410
Machinery and equipment (new and used) .....	\$1,000.. '4 880 670
Automobiles, trucks, etc., for highway use .....	\$1,000.. '212 576
Computers and peripheral data processing equipment .....	\$1,000.. '375 011
All other expenditures for machinery and equipment .....	\$1,000.. '4 293 083
Total retirements .....	\$1,000.. '3 702 802
Gross value of depreciable assets at end of year .....	\$1,000.. '83 838 991
Depreciation charges during year .....	\$1,000.. '5 624 013
Total rental payments .....	\$1,000.. '1 859 538
Buildings and other structures .....	\$1,000.. '1 098 131
Machinery and equipment .....	\$1,000.. 761 407

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.