

Time(s)	Normalized speed (percent)	Normalized torque (percent)	Time(s)	Normalized speed (percent)	Normalized torque (percent)	Time(s)	Normalized speed (percent)	Normalized torque (percent)
716	102	69	788	105	66	860	49	8
717	102	68	789	105	62	861	51	7
718	102	70	790	105	66	862	51	20
719	102	69	791	89	41	863	78	52
720	102	70	792	52	5	864	80	38
721	102	70	793	48	5	865	81	33
722	102	62	794	48	7	866	83	29
723	104	38	795	48	5	867	83	22
724	104	15	796	48	6	868	83	16
725	102	24	797	48	4	869	83	12
726	102	45	798	52	6	870	83	9
727	102	47	799	51	5	871	83	8
728	104	40	800	51	6	872	83	7
729	101	52	801	51	6	873	83	6
730	103	32	802	52	5	874	83	6
731	102	50	803	52	5	875	83	6
732	103	30	804	57	44	876	83	6
733	103	44	805	98	90	877	83	6
734	102	40	806	105	94	878	59	4
735	103	43	807	105	100	879	50	5
736	103	41	808	105	98	880	51	5
737	102	46	809	105	95	881	51	5
738	103	39	810	105	96	882	51	5
739	102	41	811	105	92	883	50	5
740	103	41	812	104	97	884	50	5
741	102	38	813	100	85	885	50	5
742	103	39	814	94	74	886	50	5
743	102	46	815	87	62	887	50	5
744	104	46	816	81	50	888	51	5
745	103	49	817	81	46	889	51	5
746	102	45	818	80	39	890	51	5
747	103	42	819	80	32	891	63	50
748	103	46	820	81	28	892	81	34
749	103	38	821	80	26	893	81	25
750	102	48	822	80	23	894	81	29
751	103	35	823	80	23	895	81	23
752	102	48	824	80	20	896	80	24
753	103	49	825	81	19	897	81	24
754	102	48	826	80	18	898	81	28
755	102	46	827	81	17	899	81	27
756	103	47	828	80	20	900	81	22
757	102	49	829	81	24	901	81	19
758	102	42	830	81	21	902	81	17
759	102	52	831	80	26	903	81	17
760	102	57	832	80	24	904	81	17
761	102	55	833	80	23	905	81	15
762	102	61	834	80	22	906	80	15
763	102	61	835	81	21	907	80	28
764	102	58	836	81	24	908	81	22
765	103	58	837	81	24	909	81	24
766	102	59	838	81	22	910	81	19
767	102	54	839	81	22	911	81	21
768	102	63	840	81	21	912	81	20
769	102	61	841	81	31	913	83	26
770	103	55	842	81	27	914	80	63
771	102	60	843	80	26	915	80	59
772	102	72	844	80	26	916	83	100
773	103	56	845	81	25	917	81	73
774	102	55	846	80	21	918	83	53
775	102	67	847	81	20	919	80	76
776	103	56	848	83	21	920	81	61
777	84	42	849	83	15	921	80	50
778	48	7	850	83	12	922	81	37
779	48	6	851	83	9	923	82	49
780	48	6	852	83	8	924	83	37
781	48	7	853	83	7	925	83	25
782	48	6	854	83	6	926	83	17
783	48	7	855	83	6	927	83	13
784	67	21	856	83	6	928	83	10
785	105	59	857	83	6	929	83	8
786	105	96	858	83	6	930	83	7
787	105	74	859	76	5	931	83	7

Time(s)	Normalized speed (percent)	Normalized torque (percent)	Time(s)	Normalized speed (percent)	Normalized torque (percent)	Time(s)	Normalized speed (percent)	Normalized torque (percent)
932	83	6	1004	81	29	1076	103	11
933	83	6	1005	81	28	1077	103	19
934	83	6	1006	81	24	1078	103	7
935	71	5	1007	81	19	1079	103	13
936	49	24	1008	81	16	1080	103	10
937	69	64	1009	80	16	1081	102	13
938	81	50	1010	83	23	1082	101	29
939	81	43	1011	83	17	1083	102	25
940	81	42	1012	83	13	1084	102	20
941	81	31	1013	83	27	1085	96	60
942	81	30	1014	81	58	1086	99	38
943	81	35	1015	81	60	1087	102	24
944	81	28	1016	81	46	1088	100	31
945	81	27	1017	80	41	1089	100	28
946	80	27	1018	80	36	1090	98	3
947	81	31	1019	81	26	1091	102	26
948	81	41	1020	86	18	1092	95	64
949	81	41	1021	82	35	1093	102	23
950	81	37	1022	79	53	1094	102	25
951	81	43	1023	82	30	1095	98	42
952	81	34	1024	83	29	1096	93	68
953	81	31	1025	83	32	1097	101	25
954	81	26	1026	83	28	1098	95	64
955	81	23	1027	76	60	1099	101	35
956	81	27	1028	79	51	1100	94	59
957	81	38	1029	86	26	1101	97	37
958	81	40	1030	82	34	1102	97	60
959	81	39	1031	84	25	1103	93	98
960	81	27	1032	86	23	1104	98	53
961	81	33	1033	85	22	1105	103	13
962	80	28	1034	83	26	1106	103	11
963	81	34	1035	83	25	1107	103	11
964	83	72	1036	83	37	1108	103	13
965	81	49	1037	84	14	1109	103	10
966	81	51	1038	83	39	1110	103	10
967	80	55	1039	76	70	1111	103	11
968	81	48	1040	78	81	1112	103	10
969	81	36	1041	75	71	1113	103	10
970	81	39	1042	86	47	1114	102	18
971	81	38	1043	83	35	1115	102	31
972	80	41	1044	81	43	1116	101	24
973	81	30	1045	81	41	1117	102	19
974	81	23	1046	79	46	1118	103	10
975	81	19	1047	80	44	1119	102	12
976	81	25	1048	84	20	1120	99	56
977	81	29	1049	79	31	1121	96	59
978	83	47	1050	87	29	1122	74	28
979	81	90	1051	82	49	1123	66	62
980	81	75	1052	84	21	1124	74	29
981	80	60	1053	82	56	1125	64	74
982	81	48	1054	81	30	1126	69	40
983	81	41	1055	85	21	1127	76	2
984	81	30	1056	86	16	1128	72	29
985	80	24	1057	79	52	1129	66	65
986	81	20	1058	78	60	1130	54	69
987	81	21	1059	74	55	1131	69	56
988	81	29	1060	78	84	1132	69	40
989	81	29	1061	80	54	1133	73	54
990	81	27	1062	80	35	1134	63	92
991	81	23	1063	82	24	1135	61	67
992	81	25	1064	83	43	1136	72	42
993	81	26	1065	79	49	1137	78	2
994	81	22	1066	83	50	1138	76	34
995	81	20	1067	86	12	1139	67	80
996	81	17	1068	64	14	1140	70	67
997	81	23	1069	24	14	1141	53	70
998	83	65	1070	49	21	1142	72	65
999	81	54	1071	77	48	1143	60	57
1000	81	50	1072	103	11	1144	74	29
1001	81	41	1073	98	48	1145	69	31
1002	81	35	1074	101	34	1146	76	1
1003	81	37	1075	99	39	1147	74	22

Time(s)	Normalized speed (percent)	Normalized torque (percent)	Time(s)	Normalized speed (percent)	Normalized torque (percent)
1148	72	52	1220	0	0
1149	62	96	1221	0	0
1150	54	72	1222	0	0
1151	72	28	1223	0	0
1152	72	35	1224	0	0
1153	64	68	1225	0	0
1154	74	27	1226	0	0
1155	76	14	1227	0	0
1156	69	38	1228	0	0
1157	66	59	1229	0	0
1158	64	99	1230	0	0
1159	51	86	1231	0	0
1160	70	53	1232	0	0
1161	72	36	1233	0	0
1162	71	47	1234	0	0
1163	70	42	1235	0	0
1164	67	34	1236	0	0
1165	74	2	1237	0	0
1166	75	21	1238	0	0
1167	74	15			
1168	75	13			
1169	76	10			
1170	75	13			
1171	75	10			
1172	75	7			
1173	75	13			
1174	76	8			
1175	76	7			
1176	67	45			
1177	75	13			
1178	75	12			
1179	73	21			
1180	68	46			
1181	74	8			
1182	76	11			
1183	76	14			
1184	74	11			
1185	74	18			
1186	73	22			
1187	74	20			
1188	74	19			
1189	70	22			
1190	71	23			
1191	73	19			
1192	73	19			
1193	72	20			
1194	64	60			
1195	70	39			
1196	66	56			
1197	68	64			
1198	30	68			
1199	70	38			
1200	66	47			
1201	76	14			
1202	74	18			
1203	69	46			
1204	68	62			
1205	68	62			
1206	68	62			
1207	68	62			
1208	68	62			
1209	68	62			
1210	54	50			
1211	41	37			
1212	27	25			
1213	14	12			
1214	0	0			
1215	0	0			
1216	0	0			
1217	0	0			
1218	0	0			
1219	0	0			

**PART 1048—CONTROL OF EMISSIONS FROM NEW, LARGE NONROAD SPARK-IGNITION ENGINES**

■ 89. The authority citation for part 1048 continues to read as follows:

Authority: 42 U.S.C. 7401–7671(q).

■ 90. Section 1048.125 is amended by revising paragraph (a) introductory text and paragraph (d) to read as follows:

**§ 1048.125 What maintenance instructions must I give to buyers?**

(a) *Critical emission-related maintenance.* Critical emission-related maintenance includes any adjustment, cleaning, repair, or replacement of critical emission-related components. This may also include additional emission-related maintenance that you determine is critical if we approve it in advance. You may schedule critical emission-related maintenance on these components if you meet the following conditions:

\* \* \* \* \*

(d) *Noncritical emission-related maintenance.* You may schedule any amount of emission-related inspection or maintenance that is not covered by paragraph (a) of this section, as long as you state in the owners manual that these steps are not necessary to keep the emission-related warranty valid. If operators fail to do this maintenance, this does not allow you to disqualify those engines from in-use testing or deny a warranty claim. Do not take these inspection or maintenance steps during service accumulation on your emission-data engines.

■ 91. Section 1048.801 is amended by adding a definition for “Critical emission-related component” in alphabetical order to read as follows:

**§ 1048.801 What definitions apply to this part?**

\* \* \* \* \*

*Critical emission-related component* means any of the following components: (1) Electronic control units, aftertreatment devices, fuel-metering components, EGR-system components, crankcase-ventilation valves, all components related to charge-air compression and cooling, and all sensors and actuators associated with any of these components.

(2) Any other component whose primary purpose is to reduce emissions.

\* \* \* \* \*

**PART 1051—CONTROL OF EMISSIONS FROM RECREATIONAL ENGINES AND VEHICLES**

■ 92. The authority citation for part 1051 continues to read as follows:

Authority: 42 U.S.C. 7401–7671(q).

■ 93. Section 1051.125 is amended by revising paragraph (a) introductory text and paragraph (d) to read as follows:

**§ 1051.125 What maintenance instructions must I give to buyers?**

(a) *Critical emission-related maintenance.* Critical emission-related maintenance includes any adjustment, cleaning, repair, or replacement of critical emission-related components. This may also include additional emission-related maintenance that you determine is critical if we approve it in advance. You may schedule critical emission-related maintenance on these components if you meet the following conditions:

\* \* \* \* \*

(d) *Noncritical emission-related maintenance.* You may schedule any amount of emission-related inspection or maintenance that is not covered by paragraph (a) of this section, as long as you state in the owners manual that these steps are not necessary to keep the emission-related warranty valid. If operators fail to do this maintenance, this does not allow you to disqualify those engines from in-use testing or deny a warranty claim. Do not take these inspection or maintenance steps during service accumulation on your emission-data engines.

\* \* \* \* \*

■ 94. Section 1051.801 is amended by adding a definition for “Critical emission-related component” in alphabetical order to read as follows:

**§ 1051.801 What definitions apply to this part?**

\* \* \* \* \*

*Critical emission-related component* means any of the following components:

(1) Electronic control units, aftertreatment devices, fuel-metering components, EGR-system components, crankcase-ventilation valves, all components related to charge-air compression and cooling, and all sensors and actuators associated with any of these components.

(2) Any other component whose primary purpose is to reduce emissions.

\* \* \* \* \*

**PART 1065—TEST PROCEDURES AND EQUIPMENT**

■ 95. The authority citation for part 1065 continues to read as follows:

Authority: 42 U.S.C. 7401–7671(g).

■ 96. Section 1065.1 is amended by revising paragraph (a) and removing and reserving paragraph (b)(6) to read as follows:

**§ 1065.1 Applicability.**

(a) This part describes the procedures that apply to testing that we require for the following engines or for equipment using the following engines:

(1) Large nonroad spark-ignition engines we regulate under 40 CFR part 1048.

(2) Vehicles that we regulate under 40 CFR part 1051 (*i.e.*, recreational SI vehicles) that are regulated based on engine testing. See 40 CFR part 1051 to determine which vehicles may be certified based on engine test data.

(3) Land-based nonroad compression-ignition engines we regulate under 40 CFR part 1039.

\* \* \* \* \*

■ 97. Section 1065.10 is amended by revising paragraph (c)(3) to read as follows:

**§ 1065.10 Other test procedures.**

\* \* \* \* \*

(c) \* \* \*

(3) You may ask to use alternate procedures that produce measurements equivalent to those from the specified procedures. If you send us a written request showing your procedures are equivalent, and we agree that they are equivalent, we will allow you to use them. You may not use an alternate

procedure until we approve them, either by: telling you directly that you may use this procedure; or issuing guidance to all manufacturers, which allows you to use the alternate procedure without additional approval. You may use the statistical procedures specified in 40 CFR 86.1306–07(d) to demonstrate equivalence, except that you test for equal variances by performing the F-test as follows, instead of the method specified in § 86.1306–07(d)(5)(iv)(C):

(i) Form the F ratio:  $F = (Asd/Rsd)^2$ .

Where:

Asd = the standard deviation of measurements with the alternate system.  
Rsd = the standard deviation of measurements with the reference system.

(ii) F must be less than the critical t value, Fcrit, at a 90% confidence interval for “n-1” degrees of freedom.

(iii) The following table lists 90% confidence-interval Fcrit values for n-1 degrees of freedom. Note that nA represents the number of alternate system samples, while nR represents the number of reference system samples:

nR-1	nA-1	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
6	.....	3.055	3.014	2.983	2.958	2.937	2.92	2.905	2.892	2.881	2.871	2.863	2.855	2.848	2.842	2.836
7	.....	2.827	2.785	2.752	2.725	2.703	2.684	2.668	2.654	2.643	2.632	2.623	2.615	2.607	2.601	2.595
8	.....	2.668	2.624	2.589	2.561	2.538	2.519	2.502	2.488	2.475	2.464	2.455	2.446	2.438	2.431	2.425
9	.....	2.551	2.505	2.469	2.440	2.416	2.396	2.379	2.364	2.351	2.340	2.329	2.320	2.312	2.305	2.298
10	.....	2.461	2.414	2.377	2.347	2.323	2.302	2.284	2.269	2.255	2.244	2.233	2.224	2.215	2.208	2.201
11	.....	2.389	2.342	2.304	2.274	2.248	2.227	2.209	2.193	2.179	2.167	2.156	2.147	2.138	2.13	2.123
12	.....	2.331	2.283	2.245	2.214	2.188	2.166	2.147	2.131	2.117	2.105	2.094	2.084	2.075	2.067	2.06
13	.....	2.283	2.234	2.195	2.164	2.138	2.116	2.097	2.080	2.066	2.053	2.042	2.032	2.023	2.014	2.007
14	.....	2.243	2.193	2.154	2.122	2.095	2.073	2.054	2.037	2.022	2.010	1.998	1.988	1.978	1.97	1.962
15	.....	2.208	2.158	2.119	2.086	2.059	2.037	2.017	2.000	1.985	1.972	1.961	1.950	1.941	1.932	1.924
16	.....	2.178	2.128	2.088	2.055	2.028	2.005	1.985	1.968	1.953	1.940	1.928	1.917	1.908	1.899	1.891
17	.....	2.152	2.102	2.061	2.028	2.001	1.978	1.958	1.940	1.925	1.912	1.900	1.889	1.879	1.87	1.862
18	.....	2.130	2.079	2.038	2.005	1.977	1.954	1.933	1.916	1.900	1.887	1.875	1.864	1.854	1.845	1.837
19	.....	2.109	2.058	2.017	1.984	1.956	1.932	1.912	1.894	1.878	1.865	1.852	1.841	1.831	1.822	1.814
20	.....	2.091	2.040	1.999	1.965	1.937	1.913	1.892	1.875	1.859	1.845	1.833	1.821	1.811	1.802	1.794

\* \* \* \* \*

■ 98. In § 1065.115, text is added to read as follows:

**§ 1065.115 Exhaust gas sampling system; compression-ignition engines.**

Use one of the following systems and procedures to measure emissions from compression-ignition engines:

(a) Full-flow dilution sampling as specified in 40 CFR 86.1310.

(b) Raw-gas sampling during steady-state tests as specified in 40 CFR 89.412 through 89.418.

(c) Partial-flow sampling for measuring gaseous emission constituents during steady-state tests as specified in 40 CFR 89.112(c).

■ 99. In § 1065.205, text is added to read as follows:

**§ 1065.205 Test fuel specifications for distillate diesel fuel.**

(a)(1) There are three grades of #2 diesel fuel specified for use as a test fuel. See the standard-setting part to determine which grade to use. If the standard-setting part does not specify which grade to use, use good engineering judgment to select the grade that represents the fuel on which the engines will operate in use. The three grades are specified as follows:

Item	ASTM test method No. <sup>1</sup>	Ultra low sulfur	Low sulfur	High sulfur
(i) Cetane Number .....	D 613	40–50	40–50	40–50
(ii) Cetane Index .....	D 976	40–50	40–50	40–50
(iii) Distillation range:				
(A) IBP .....	°C D 86	171–204	171–204	171–204
(B) 10 pct. point .....	°C D 86	204–238	204–238	204–238
(C) 50 pct. point .....	°C D 86	243–282	243–282	243–282
(D) 90 pct. point .....	°C D 86	293–332	293–332	293–332

Item		ASTM test method No. <sup>1</sup>	Ultra low sulfur	Low sulfur	High sulfur
(E) EP .....	°C .....	D 86	321–366	321–366	321–366
(iv) Gravity .....	°API .....	D 287	32–37	32–37	32–37
(v) Total sulfur .....	ppm .....	D 2622	7–15	300–500	2000–4000
(vi) Hydrocarbon composition: Aromatics, minimum. (Remainder shall be paraffins, naphthenes, and olefins).	pct .....	D 5186	10	10	10
(vii) Flashpoint, min .....	°C .....	D 93	54	54	54
(viii) Viscosity .....	centistokes .....	D 445	2.0–3.2	2.0–3.2	2.0–3.2

<sup>1</sup> All ASTM standards are incorporated by reference in § 1065.1010.

(2) [Reserved]  
 (b) There are no specifications for #1 diesel fuel. See § 1065.201(d) if your engines are designed to operate only on #1 diesel fuel.  
 ■ 100. In § 1065.310, text is added to read as follows:

**§ 1065.310 CVS calibration.**

Use the procedures of 40 CFR 86.1319–90 to calibrate the CVS.  
 ■ 101. Section 1065.405 is amended by revising paragraph (b) to read as follows:

**§ 1065.405 Preparing and servicing a test engine.**

\* \* \* \* \*

(b) Run the test engine, with all emission-control systems operating, long enough to stabilize emission levels.

(1) For SI engines, if you accumulate 50 hours of operation, you may consider emission levels stable without measurement.

(2) For CI engines, if you accumulate 125 hours of operation, you may consider emission levels stable without measurement.

\* \* \* \* \*

■ 102. Section 1065.530 is amended by revising paragraph (b)(3)(iii) and adding paragraphs (d) and (e) to read as follows:

**§ 1065.530 Test cycle validation criteria.**

\* \* \* \* \*

(b) \* \* \*

(3) \* \* \*

(iii) For a valid test, make sure the feedback cycle's integrated brake kilowatt-hour is within 5 percent of the reference cycle's integrated brake kilowatt-hour. Also, ensure that the slope, intercept, standard error, and coefficient of determination meet the criteria in the following tables (you may delete individual points from the regression analyses, consistent with paragraph (e) of this section and good engineering judgment):

TABLE 1 OF § 1065.530.—STATISTICAL CRITERIA FOR VALIDATING TEST CYCLES FOR SPARK-IGNITION ENGINES

	Speed	Torque	Power
1. Slope of the regression line (m) .....	0.950 to 1.030 .....	0.830 to 1.030 .....	0.880 to 1.030.
2. Y intercept of the regression line (b)  b  ≤ 50 rpm .....		b  ≤ 5.0 percent of maximum torque from power map.	b  ≤ 3.0 percent of maximum torque from power map.
3. Standard error of the estimate of Y on X (SE).	100 rpm .....	15 percent of maximum torque from power map.	10 percent of maximum power from power map.
4. Coefficient of determination (r <sup>2</sup> ) .....	r <sup>2</sup> ≥ 0.970 .....	r <sup>2</sup> ≥ 0.880 .....	r <sup>2</sup> ≥ 0.900.

TABLE 2 OF § 1065.530.—STATISTICAL CRITERIA FOR VALIDATING TEST CYCLES FOR COMPRESSION-IGNITION ENGINES

	Speed	Torque	Power
1. Slope of the regression line (m) .....	0.950 to 1.030 .....	0.830 to 1.030 (hot); 0.77 to 1.03 (cold).	0.890 to 1.030 (hot); 0.870 to 1.030 (cold).
2. Y intercept of the regression line (b)  b  ≤ 50 rpm .....		b  ≤ 20 Nm or  b  ≤ 2.0 percent of maximum torque from power map, whichever is greater.	b  ≤ 4.0 kW or  b  ≤ 3.0 percent of maximum torque from power map, whichever is greater.
3. Standard error of the estimate of Y on X (SE).	100 rpm .....	13 percent of maximum torque from power map.	8 percent of maximum power from power map.
4. Coefficient of determination (r <sup>2</sup> ) .....	r <sup>2</sup> ≥ 0.970 .....	r <sup>2</sup> ≥ 0.880 (hot); r <sup>2</sup> ≥ 0.850 (cold); ...	r <sup>2</sup> ≥ 0.910 (hot); r <sup>2</sup> ≥ 0.850 (cold).

\* \* \* \* \*

(d) *Transient testing with constant-speed engines.* For constant-speed engines with installed governor operating over a transient duty cycle, the test cycle validation criteria in this section apply to engine-torque values but not engine-speed values.

(e) *Omissions.* You may omit the following points from duty cycle statistics calculations:

(1) Feedback torque and power during motoring reference commands when operator demand is at its minimum.

(2) Feedback speed and power during idle-speed oscillations, if all the following are true:

- (i) Reference command is 0% speed and 0% torque.
- (ii) Operator demand (*i.e.*, throttle) is at its minimum.
- (iii) Absolute value of feedback torque is less than the sum of the reference torque plus 2% of the maximum mapped torque.

(3) Feedback power and either speed or torque for a given point when

approaching maximum demand, if all the following are true:

(i) Operator demand (*i.e.*, throttle) is at its maximum.

(ii) Either feedback speed is less than reference speed or feedback torque is less than reference torque, but both are not less than their respective reference values.

(4) Feedback power and either speed or torque for a given point, when approaching minimum demand, if all the following are true:

(i) Operator demand (*i.e.*, throttle) is at its minimum.

(ii) Either feedback speed is greater than 105% of reference speed or feedback torque is greater than 105% of reference torque, but both are not greater than these values.

■ 103. Section 1065.615 is amended by revising paragraphs (c), (d), and (e) to read as follows:

**§ 1065.615 Bag sample calculations.**

\* \* \* \* \*

(c) Calculate total brake work (kW-hr) done during the emissions sampling period of each segment or mode and then weight it by the applicable test cycle weighting factors.

(d) Calculate emissions in g/kW-hr by dividing the total weighted mass emission rate (g/test) by the total cycle-weighted brake work for the test.

(e) Apply deterioration factors or other adjustment factors to the brake-specific emission rate in paragraph (d) of this section, as specified in the standard-setting part.

■ 104. Section 1065.620 is added to subpart G to read as follows:

**§ 1065.620 Continuous sample analysis and calculations.**

Use the sample analysis procedures and calculations of 40 CFR part 86, subpart N, for continuous samples.

■ 105. Section 1065.701 is added to subpart H to read as follows:

**§ 1065.701 Particulate measurements.**

Use the particulate sampling system and procedures specified in 40 CFR part 86, subpart N, to measure particulate emissions from compression-ignition nonroad engines.

■ 106. Section 1065.910 is revised to read as follows:

**§ 1065.910 Measurement accuracy and precision.**

Measurement systems used for field testing have accuracy and precision

comparable to those of dynamometer testing. Measurement systems that conform to the provisions of §§ 1065.915 through 1065.950 are deemed to be in compliance with the accuracy and precision requirements of paragraph of this section. If you use other field testing measurement systems you need to have documentation indicating that it is comparable to a dynamometer system.

(a) The two systems must be calibrated independently to NIST traceable standards or equivalent national standards for this comparison. We may approve the use of other standards. Calculations of emissions results for this test should be consistent with the field testing data reduction scheme for both the in-use equipment and the dynamometer equipment, and each complete test cycle will be considered one “summing interval”, *S<sub>i</sub>* as defined in the field-testing data reduction scheme.

(b) While other statistical analyses may be acceptable, we recommend that the comparison be based on a minimum of seven (7) repeats of colocated and simultaneous tests. Perform this comparison over the applicable steady-state and transient test cycles using an engine that is fully warmed up such that its coolant temperature is thermostatically controlled. If there is no applicable transient test cycle, use the applicable steady-state cycle. Anyone who intends to submit an alternative comparison is encouraged to first contact EPA Office of Transportation and Air Quality, Assessment and Standards Division to discuss the applicant’s intended statistical analysis. The Division may provide further guidance specific to the appropriate statistical analysis for the respective application.

(c) The following statistical tests are suggested. If the comparison is paired,

it must demonstrate that the alternate system passes a two-sided, paired t-test. If the test is unpaired, it must demonstrate that the alternate system passes a two-sided, unpaired t-test. The average of these tests for the reference system must return results less than or equal to the applicable emissions standard. The t-test is performed as follows, where “n” equals the number of tests:

(1) Calculate the average of the in-use system results; this is *I<sub>avg</sub>*.

(2) Calculate the average of the results of the system to which the in-use system was Referenced; this is *R<sub>avg</sub>*.

(3) Calculate the “n-1” standard deviations for the in-use and reference averages; these are *I<sub>sd</sub>* and *R<sub>sd</sub>* respectively. Form the F ratio:  $F = (I_{sd}/R_{sd})^2$ . F must be less than the critical F value, *F<sub>crit</sub>* at a 95% confidence interval for “n-1” degrees of freedom. Table 1 of this section lists 95% confidence interval *F<sub>crit</sub>* values for n-1 degrees of freedom. Note that *n<sub>A</sub>* represents the number of alternate system samples, while *n<sub>R</sub>* represents the number of reference system samples.

(4) For an unpaired comparison, calculate the t-value:

$$t_{unpaired} = (I_{avg} - R_{avg}) / ((I_{sd}^2 + R_{sd}^2)/n)^{1/2}$$

(5) For a paired comparison, calculate the “n-1” standard deviation (squared) of the differences, *d<sub>i</sub>*, between the paired results, where “i” represents the *i<sup>th</sup>* test of n number of tests:

$$S_D^2 = (S_{d_i}^2 - ((S_{d_i}^2)/n)) / (n-1)$$

(6) For a paired comparison, calculate the t-value:

$$t_{paired} = (I_{avg} - R_{avg}) / (S_D^2/n)^{1/2}$$

(d) The absolute value of t must be less than the critical t value, *t<sub>crit</sub>* at a 95% confidence interval for “n-1” degrees of freedom.

TABLE 1 OF § 1065.910—95% CONFIDENCE INTERVAL CRITICAL F VALUES FOR F-TEST

nR-1	nI-1	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
6 .....	.....	4.284	4.207	4.147	4.099	4.06	4.027	4	3.976	3.956	3.938	3.922	3.908	3.896	3.884	3.874
7 .....	.....	3.866	3.787	3.726	3.677	3.637	3.603	3.575	3.55	3.529	3.511	3.494	3.48	3.467	3.455	3.445
8 .....	.....	3.581	3.5	3.438	3.388	3.347	3.313	3.284	3.259	3.237	3.218	3.202	3.187	3.173	3.161	3.15
9 .....	.....	3.374	3.293	3.23	3.179	3.137	3.102	3.073	3.048	3.025	3.006	2.989	2.974	2.96	2.948	2.936
10 .....	.....	3.217	3.135	3.072	3.02	2.978	2.943	2.913	2.887	2.865	2.845	2.828	2.812	2.798	2.785	2.774
11 .....	.....	3.095	3.012	2.948	2.896	2.854	2.818	2.788	2.761	2.739	2.719	2.701	2.685	2.671	2.658	2.646
12 .....	.....	2.996	2.913	2.849	2.796	2.753	2.717	2.687	2.66	2.637	2.617	2.599	2.583	2.568	2.555	2.544
13 .....	.....	2.915	2.832	2.767	2.714	2.671	2.635	2.604	2.577	2.554	2.533	2.515	2.499	2.484	2.471	2.459
14 .....	.....	2.848	2.764	2.699	2.646	2.602	2.565	2.534	2.507	2.484	2.463	2.445	2.428	2.413	2.4	2.388
15 .....	.....	2.79	2.707	2.641	2.588	2.544	2.507	2.475	2.448	2.424	2.403	2.385	2.368	2.353	2.34	2.328
16 .....	.....	2.741	2.657	2.591	2.538	2.494	2.456	2.425	2.397	2.373	2.352	2.333	2.317	2.302	2.288	2.276
17 .....	.....	2.699	2.614	2.548	2.494	2.45	2.413	2.381	2.353	2.329	2.308	2.289	2.272	2.257	2.243	2.23
18 .....	.....	2.661	2.577	2.51	2.456	2.412	2.374	2.342	2.314	2.29	2.269	2.25	2.233	2.217	2.203	2.191
19 .....	.....	2.628	2.544	2.477	2.423	2.378	2.34	2.308	2.28	2.256	2.234	2.215	2.198	2.182	2.168	2.155
20 .....	.....	2.599	2.514	2.447	2.393	2.348	2.31	2.278	2.25	2.225	2.203	2.184	2.167	2.151	2.137	2.124

TABLE 2 OF § 1065.910.—95% CONFIDENCE INTERVAL CRITICAL T VALUES FOR T-TEST

n-1	t <sub>crit</sub>
6	2.45
7	2.36
8	2.31
9	2.26
10	2.23
11	2.20
12	2.18
13	2.16
14	2.14
15	2.13
16	2.12
17	2.11
18	2.10
19	2.09

TABLE 2 OF § 1065.910.—95% CONFIDENCE INTERVAL CRITICAL T VALUES FOR T-TEST—Continued

n-1	t <sub>crit</sub>
20	2.09

■ 107. Section 1065.1001 is amended by adding the definition for “Operator demand” in alphabetical order to read as follows:

**§ 1065.1001 Definitions.**

\* \* \* \* \*

*Operator demand* means an engine operator’s input to control engine output. The operator may be a person, a governor, or other controller that

mechanically or electronically signals an input that demands engine output. Input may be an accelerator pedal or signal, a throttle-control lever or signal, a fuel lever or signal, a speed lever or signal, or a governor setpoint or signal. Output means engine power, P, which is the product of engine speed, “”, and engine torque, T.

\* \* \* \* \*

■ 108. Section 1065.1010 is amended by revising the entry for ASTM D 86–01 and by adding the following entries to Table 1 in alphanumeric order to read as follows:

**§ 1065.1010 Reference materials.**

(a) \* \* \* \*

TABLE 1 OF § 1065.1010.—ASTM MATERIALS

Document number and name	Part 1065 reference
ASTM D 86–01, Standard Test Method for Distillation of Petroleum Products at Atmospheric Pressure	1065.205, 1065.210
* * * * *	*
ASTM D 93–02a, Standard Test Methods for Flash Point by Pensky-Martens Closed Cup Tester	1065.205
ASTM D 287–92, (Reapproved 2000), Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method)	1065.205
* * * * *	*
ASTM D 445–03, Standard Test Method for Kinematic Viscosity of Transparent and Opaque Liquids (and the Calculation of Dynamic Viscosity)	1065.205
ASTM D 613–03b, Standard Test Method for Cetane Number of Diesel Fuel Oil	1065.205
ASTM D 976–91 (Reapproved 2000), Standard Test Methods for Calculated Cetane Index of Distillate Fuels	1065.205
* * * * *	*
ASTM D 2622–03, Standard Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence Spectrometry	1065.205
* * * * *	*
ASTM D 5186–03, Standard Test Method for Determination of the Aromatic Content and Polynuclear Aromatic Content of Diesel Fuels and Aviation Turbine Fuels By Supercritical Fluid Chromatography	1065.205

\* \* \* \* \*

**PART 1068—GENERAL COMPLIANCE PROVISIONS FOR NONROAD PROGRAMS**

■ 109. The authority citation for part 86 continues to read as follows:

Authority: 42 U.S.C. 7401–7671(q).

■ 110. Section 1068.1 is amended by revising paragraphs (a), (b)(5), and (d) and adding paragraph (e) to read as follows:

**§ 1068.1 Does this part apply to me?**

(a) The provisions of this part apply to everyone with respect to the following engines and to equipment using the following engines (including owners, operators, parts manufacturers, and persons performing maintenance).

(1) Large nonroad spark-ignition engines we regulate under 40 CFR part 1048.

(2) Recreational SI engines and vehicles that we regulate under 40 CFR part 1051 (such as snowmobiles and off-highway motorcycles).

(3) Land-based nonroad diesel engines that we regulate under 40 CFR part 1039.

(b) \* \* \*

(5) Land-based nonroad diesel engines that we regulate under 40 CFR part 89.

\* \* \* \* \*

(d) Paragraph (a)(1) of this section identifies the parts of the CFR that define emission standards and other requirements for particular types of engines and vehicles. This part 1068 refers to each of these other parts generically as the “standard-setting part.” For example, 40 CFR part 1051 is always the standard-setting part for snowmobiles. Follow the provisions of the standard-setting part if they are different than any of the provisions in this part.

(e)(1) The provisions of §§ 1068.30, 1068.310, and 1068.320 apply for stationary spark-ignition engines built on or after January 1, 2004, and for stationary compression-ignition engines built on or after January 1, 2006.

(2) The provisions of §§ 1068.30 and 1068.235 apply for the types of engines listed in paragraph (a) of this section beginning January 1, 2004, where they are used solely for competition.

■ 111. Section 1068.5 is amended by revising paragraphs (a) and (e) to read as follows:

**§ 1068.5 How must manufacturers apply good engineering judgment?**

(a) You must use good engineering judgment for decisions related to any requirements under this chapter. This includes your applications for certification, any testing you do to show that your certification, production-line, and in-use engines comply with

requirements that apply to them, and how you select, categorize, determine, and apply these requirements.

\* \* \* \* \*

(e) If you disagree with our conclusions, you may file a request for a hearing with the Designated Officer as described in subpart G of this part. In your request, specify your objections, include data or supporting analysis, and get your authorized representative's signature. If we agree that your request raises a substantial factual issue, we will hold the hearing according to subpart F of this part.

■ 112. Section 1068.10 is amended by revising the section heading to read as follows:

**§ 1068.10 What provisions apply to confidential information?**

■ 113. Section 1068.25 is amended by revising paragraph (b) to read as follows:

**§ 1068.25 What information must I give to EPA?**

\* \* \* \* \*

(b) You must establish and maintain records, perform tests, make reports and provide additional information that we may reasonably require under section 208 of the Act (42 U.S.C. 7542). This also applies to engines we exempt from emission standards or prohibited acts.

■ 114. A new § 1068.27 is added to read as follows:

**§ 1068.27 May EPA conduct testing with my production engines?**

If we request it, you must make a reasonable number of production-line engines available for a reasonable time so we can test or inspect them for compliance with the requirements of this chapter.

■ 115. Section 1068.30 is amended by revising the definitions for "Act", "Certificate holder", "Emission-related defect", "Engine-based", "Engine manufacturer", "Equipment-based", "Equipment manufacturer", "Manufacturer", "Nonroad engine", "Operating hours", and "Ultimate purchaser", and "U.S.-directed production volume" and adding definitions for "Aftertreatment" and in alphabetical order to read as follows:

**§ 1068.30 What definitions apply to this part?**

\* \* \* \* \*

*Act* means the Clean Air Act, as amended, 42 U.S.C. 7401-7671q.

*Aftertreatment* means relating to a catalytic converter, particulate filter, or any other system, component, or technology mounted downstream of the exhaust valve (or exhaust port) whose design function is to reduce emissions in the engine exhaust before it is

exhausted to the environment. Exhaust-gas recirculation (EGR) is not aftertreatment.

\* \* \* \* \*

*Certificate holder* means a manufacturer (including importers) with a currently valid certificate of conformity for at least one engine family in a given model year.

\* \* \* \* \*

*Emission-related defect* means a defect in design, materials, or workmanship (in an emission-control device or vehicle component or system) that affects an emission-related component, parameter, or specification that is identified in Appendix I or Appendix II of this part. Using an incorrect emission-related component is an emission-related defect.

\* \* \* \* \*

*Engine-based* means having emission standards in units of grams of pollutant per kilowatt-hour, and which apply to the engine. Emission standards are either engine-based or equipment-based.

*Engine manufacturer* means the manufacturer that is subject to the certification requirements of the standard-setting part. For vehicles and equipment subject to this part and regulated under vehicle-based or equipment-based standards, the term engine manufacturer in this part includes vehicle and equipment manufacturers.

*Equipment-based* means having emission standards that apply to the equipment in which an engine is used, without regard to how the emissions are measured. Where equipment-based standards apply, we require that the equipment be certified, rather than just the engine. Emission standards are either engine-based or equipment-based.

*Equipment manufacturer* means any company manufacturing a piece of equipment (such as a vehicle).

*Manufacturer* has the meaning given in section 216(1) of the Act (42 U.S.C. 7550(1)). In general, this term includes any person who manufactures an engine or vehicle for sale in the United States or otherwise introduces a new engine or vehicle into commerce in the United States. This includes importers that import new engines or new equipment into the United States for resale. It also includes secondary engine manufacturers, as described in § 1068.255.

\* \* \* \* \*

*Nonroad engine* means:

(1) Except as discussed in paragraph (2) of this definition, a nonroad engine is any internal combustion engine:

(i) In or on a piece of equipment that is self-propelled or serves a dual

purpose by both propelling itself and performing another function (such as garden tractors, off-highway mobile cranes and bulldozers); or

(ii) In or on a piece of equipment that is intended to be propelled while performing its function (such as lawnmowers and string trimmers); or

(iii) That, by itself or in or on a piece of equipment, is portable or transportable, meaning designed to be and capable of being carried or moved from one location to another. Indicia of transportability include, but are not limited to, wheels, skids, carrying handles, dolly, trailer, or platform.

(2) An internal combustion engine is not a nonroad engine if:

(i) The engine is used to propel a motor vehicle, an aircraft, or equipment used solely for competition, or is subject to standards promulgated under section 202 of the Act (42 U.S.C. 7521); or

(ii) The engine is regulated by a federal New Source Performance Standard promulgated under section 111 of the Act (42 U.S.C. 7411); or

(iii) The engine otherwise included in paragraph (1)(iii) of this definition remains or will remain at a location for more than 12 consecutive months or a shorter period of time for an engine located at a seasonal source. A location is any single site at a building, structure, facility, or installation. Any engine (or engines) that replaces an engine at a location and that is intended to perform the same or similar function as the engine replaced will be included in calculating the consecutive time period. An engine located at a seasonal source is an engine that remains at a seasonal source during the full annual operating period of the seasonal source. A seasonal source is a stationary source that remains in a single location on a permanent basis (*i.e.*, at least two years) and that operates at that single location approximately three months (or more) each year. This paragraph (2)(iii) does not apply to an engine after the engine is removed from the location.

*Operating hours* means:

(1) For engine storage areas or facilities, times during which people other than custodians and security personnel are at work near, and can access, a storage area or facility.

(2) For other areas or facilities, times during which an assembly line operates or any of the following activities occurs:

(i) Testing, maintenance, or service accumulation.

(ii) Production or compilation of records.

(iii) Certification testing.

(iv) Translation of designs from the test stage to the production stage.



(v) Engine manufacture or assembly.

\* \* \* \* \*

*Ultimate purchaser* means the first person who in good faith purchases a new nonroad engine or new piece of equipment for purposes other than resale.

\* \* \* \* \*

*U.S.-directed production volume* means the number of engine units, subject to the requirements of this part, produced by a manufacturer for which the manufacturer has a reasonable assurance that sale was or will be made to ultimate purchasers in the United States.

\* \* \* \* \*

■ 116. Section 1068.101 is amended by revising paragraphs (a) and (b) to read as follows:

**§ 1068.101 What general actions does this regulation prohibit?**

\* \* \* \* \*

(a) The following prohibitions and requirements apply to manufacturers of new engines and manufacturers of equipment containing these engines, except as described in subparts C and D of this part:

(1) *Introduction into commerce.* You may not sell, offer for sale, or introduce or deliver into commerce in the United States or import into the United States any new engine or equipment after emission standards take effect for that engine or equipment, unless it has a valid certificate of conformity for its model year and the required label or tag. You also may not take any of the actions listed in the previous sentence with respect to any equipment containing an engine subject to this part's provisions, unless the engine has a valid and appropriate certificate of conformity and the required engine label or tag. For purposes of this paragraph (a)(1), an appropriate certificate of conformity is one that applies for the same model year as the model year of the equipment (except as allowed by § 1068.105(a)), covers the appropriate category of engines (such as locomotive or CI marine), and conforms to all requirements specified for equipment in the standard-setting part. The requirements of this paragraph (a)(1) also cover new engines you produce to replace an older engine in a piece of equipment, unless the engine qualifies for the replacement-engine exemption in § 1068.240. We may assess a civil penalty up to \$31,500 for each engine in violation.

(2) *Reporting and recordkeeping.* This chapter requires you to record certain types of information to show that you meet our standards. You must comply

with these requirements to make and maintain required records (including those described in § 1068.501). You may not deny us access to your records or the ability to copy your records if we have the authority to see or copy them. Also, you must give us the required reports or information without delay. Failure to comply with the requirements of this paragraph is prohibited. We may assess a civil penalty up to \$31,500 for each day you are in violation.

(3) *Testing and access to facilities.* You may not keep us from entering your facility to test engines or inspect if we are authorized to do so. Also, you must perform the tests we require (or have the tests done for you). Failure to perform this testing is prohibited. We may assess a civil penalty up to \$31,500 for each day you are in violation.

(b) The following prohibitions apply to everyone with respect to the engines to which this part applies:

(1) *Tampering.* You may not remove or disable a device or element of design that may affect an engine's emission levels. This restriction applies before and after the engine is placed in service. Section 1068.120 describes how this applies to rebuilding engines. For a manufacturer or dealer, we may assess a civil penalty up to \$31,500 for each engine in violation. For anyone else, we may assess a civil penalty up to \$3,150 for each engine in violation. This prohibition does not apply in any of the following situations:

(i) You need to repair an engine and you restore it to proper functioning when the repair is complete.

(ii) You need to modify an engine to respond to a temporary emergency and you restore it to proper functioning as soon as possible.

(iii) You modify a new engine that another manufacturer has already certified to meet emission standards and recertify it under your own engine family. In this case you must tell the original manufacturer not to include the modified engines in the original engine family.

(2) *Defeat devices.* You may not knowingly manufacture, sell, offer to sell, or install, an engine part if it bypasses, impairs, defeats, or disables the engine's control the emissions of any pollutant. We may assess a civil penalty up to \$3,150 for each part in violation.

(3) *Stationary engines.* For an engine that is excluded from any requirements of this chapter because it is a stationary engine, you may not move it or install it in any mobile equipment, except as allowed by the provisions of this chapter. You may not circumvent or attempt to circumvent the residence-

time requirements of paragraph (2)(iii) of the nonroad engine definition in § 1068.30. We may assess a civil penalty up to \$31,500 for each day you are in violation.

(4) *Competition engines.* For an uncertified engine or piece of equipment that is excluded or exempted from any requirements of this chapter because it is to be used solely for competition, you may not use it in a manner that is inconsistent with use solely for competition. We may assess a civil penalty up to \$31,500 for each day you are in violation.

(5) *Importation.* You may not import an uncertified engine or piece of equipment if it is defined to be new in the standard-setting part and it is built after emission standards start to apply in the United States. We may assess a civil penalty up to \$31,500 for each day you are in violation. Note the following:

(i) The definition of new is broad for imported engines; uncertified engines and equipment (including used engines and equipment) are generally considered to be new when imported.

(ii) Engines that were originally manufactured before applicable EPA standards were in effect are generally not subject to emission standards.

(6) *Warranty.* You must meet your obligation to honor your emission-related warranty under § 1068.115 and to fulfill any applicable responsibilities to recall engines under § 1068.505. Failure to meet these obligations is prohibited. We may assess a civil penalty up to \$31,500 for each engine in violation.

\* \* \* \* \*

■ 117. Section 1068.105 is amended by revising paragraph (c) and adding introductory text to read as follows:

**§ 1068.105 What other provisions apply to me specifically if I manufacture equipment needing certified engines?**

This section describes general provisions that apply to equipment manufacturers. See the standard-setting part for any requirements that apply for certain applications.

\* \* \* \* \*

(c) *Attaching a duplicate label.* If you obscure the engine's label, you must do four things to avoid violating § 1068.101(a)(1):

(1) Send a request for duplicate labels in writing with your company's letterhead to the engine manufacturer. Include the following information in your request:

(i) Identify the type of equipment and the specific engine and equipment models needing duplicate labels.

(ii) Identify the engine family (from the original engine label).

(iii) State the reason that you need a duplicate label for each equipment model.

(iii) Identify the number of duplicate labels you will need.

(2) Permanently attach the duplicate label to your equipment by securing it to a part needed for normal operation and not normally requiring replacement. Make sure an average person can easily read it.

(3) Destroy any unused duplicate labels if you find that you will not need them.

(4) Keep the following records for at least eight years after the end of the model year identified on the engine label:

(i) Keep a copy of your written request.

(ii) Keep drawings or descriptions that show how you apply the duplicate labels to your equipment.

(iii) Maintain a count of those duplicate labels you use and those you destroy.

\* \* \* \* \*

■ 118. Section 1068.110 is amended by revising paragraphs (b), (c), (d), and (e) to read as follows:

**§ 1068.110 What other provisions apply to engines in service?**

\* \* \* \* \*

(b) *Certifying aftermarket parts.* As the manufacturer or rebuilder of an aftermarket engine part, you may—but are not required to—certify according to § 85.2114 of this chapter that using the part will not cause engines to fail to meet emission standards. Whether you certify or not, you must keep any information showing how your parts or service affect emissions.

(c) *Compliance with standards.* We may test engines and equipment to investigate compliance with emission standards and other requirements. We may also require the manufacturer to do this testing.

(d) *Defeat devices.* We may test engines and equipment to investigate potential defeat devices. We may also require the manufacturer to do this testing. If we choose to investigate one of your designs, we may require you to show us that it does not have a defeat device. To do this, you may have to share with us information regarding test programs, engineering evaluations, design specifications, calibrations, on-board computer algorithms, and design strategies. It is a violation of the Act for anyone to make, install or use defeat devices. See § 1068.101(b)(2) and the standard-setting part.

(e) *Warranty and maintenance.* Owners are responsible for properly maintaining their engines; however,

owners may make warranty claims against the manufacturer for emission-related parts, as described in § 1068.115. The warranty period begins when the engine is first placed into service. See the standard-setting part for specific requirements. It is a violation of the Act for anyone to disable emission controls; see § 1068.101(b)(1) and the standard-setting part.

■ 119. Section 1068.120 is amended by revising paragraphs (b)(2), (c), (d), (f), and (h) to read as follows:

**§ 1068.120 What requirements must I follow to rebuild engines?**

\* \* \* \* \*

(b) \* \* \*  
(2) *Unscheduled maintenance* that occurs commonly within the useful life period. For example, replacing a water pump is not rebuilding an engine.

(c) *For maintenance or service* that is not rebuilding, you may not make changes that might increase emissions of any pollutant, but you do not need to keep any records.

(d) *If you rebuild an engine or engine system*, you must have a reasonable technical basis for knowing that the rebuilt engine's emission-control system performs as well as, or better than, it performs in its certified configuration. Identify the model year of the resulting engine configuration. You have a reasonable basis if you meet two main conditions:

(1) *Install parts—new, used, or rebuilt—so a person familiar with engine design and function would reasonably believe that the engine with those parts will control emissions of all pollutants at least to the same degree as with the original parts.* For example, it would be reasonable to believe that parts performing the same function as the original parts (and to the same degree) would control emissions to the same degree as the original parts.

(2) *Adjust parameters or change design elements only according to the original engine manufacturer's instructions.* Or, if you differ from these instructions, you must have data or some other technical basis to show you should not expect in-use emissions to increase.

\* \* \* \* \*

(f) *If the rebuilt engine replaces another certified engine in a piece of equipment*, you must rebuild it to a certified configuration of the same model year as, or a later model year than, the engine you are replacing.

(h) *When you rebuild an engine*, check, clean, adjust, repair, or replace all emission-related components (listed in Appendix I of this part) as needed

according to the original manufacturer's recommended practice. In particular, replace oxygen sensors, replace the catalyst if there is evidence of malfunction, clean gaseous fuel system components, and replace fuel injectors (if applicable), unless you have a reasonable technical basis for believing any of these components do not need replacement.

\* \* \* \* \*

■ 120. Section 1068.125 is amended by revising paragraphs (a)(1)(iv), (b)(3), and (e)(2) to read as follows:

**§ 1068.125 What happens if I violate the regulations?**

(a) \* \* \*

(1) \* \* \*

(iv) *Your history of compliance with Title II of the Act* (42 U.S.C. 7401–7590).

\* \* \* \* \*

(b) \* \* \*

(3) *We will not pursue an administrative penalty for a particular violation if either of the following two conditions is true:*

(i) *We are separately prosecuting the violation under this subpart.*

(ii) *We have issued a final order for a violation, no longer subject to judicial review, for which you have already paid a penalty.*

\* \* \* \* \*

(e) \* \* \*

(2) *In addition, if you do not pay the full amount of a penalty on time*, you must then pay more to cover interest, enforcement expenses (including attorney's fees and costs for collection), and a quarterly nonpayment penalty for each quarter you do not pay. The quarterly nonpayment penalty is 10 percent of your total penalties plus any unpaid nonpayment penalties from previous quarters.

■ 121. Section 1068.201 is amended by revising the introductory text and paragraph (i) to read as follows:

**§ 1068.201 Does EPA exempt or exclude any engines from the prohibited acts?**

*We may exempt new engines from some or all of the prohibited acts or requirements of this part under provisions described in this subpart. We may exempt an engine already placed in service in the United States from the prohibition in § 1068.101(b)(1) if the exemption for engines used solely for competition applies (see § 1068.235). In addition, see § 1068.1 and the standard-setting parts to determine if other engines are excluded from some or all of the regulations in this chapter.*

\* \* \* \* \*

(i) *If you want to take an action with respect to an exempted or excluded*

engine that is prohibited by the exemption or exclusion, such as selling it, you need to certify the engine. We will issue a certificate of conformity if you send us an application for certification showing that you meet all the applicable requirements from the standard-setting part. Also, in some cases, we may allow manufacturers to modify the engine as needed to make it identical to engines already covered by a certificate. We would base such an approval on our review of any appropriate documentation. These engines must have emission control information labels that accurately describe their status.

■ 122. Section 1068.210 is amended by revising paragraphs (d)(5)(iv) and (e)(3)(iv) to read as follows:

**§ 1068.210 What are the provisions for exempting test engines?**

\* \* \* \* \*

(d) \* \* \*

(5) \* \* \*

(iv) Ownership and control of the engines involved in the test.

(e) \* \* \*

(3) \* \* \*

(iv) The statement “THIS ENGINE IS EXEMPT UNDER 40 CFR 1068.210 OR 1068.215 FROM EMISSION STANDARDS AND RELATED REQUIREMENTS.”.

\* \* \* \* \*

■ 123. Section 1068.215 is amended by revising paragraphs (b), (c)(3)(iii), and (c)(3)(iv) to read as follows:

**§ 1068.215 What are the provisions for exempting manufacturer-owned engines?**

\* \* \* \* \*

(b) An engine may be exempt without a request if it is a nonconforming engine under your ownership and control and you operate it to develop products, assess production methods, or promote your engines in the marketplace. You may not loan, lease, sell, or use the engine to generate revenue, either by itself or in a piece of equipment.

(c) \* \* \*

(3) \* \* \*

(iii) Engine displacement, engine family identification (as applicable), and model year of the engine or whom to contact for further information.

(iv) The statement “THIS ENGINE IS EXEMPT UNDER 40 CFR 1068.210 OR 1068.215 FROM EMISSION STANDARDS AND RELATED REQUIREMENTS.”.

■ 124. Section 1068.220 is amended by revising paragraphs (b) and (e)(3) to read as follows:

**§ 1068.220 What are the provisions for exempting display engines?**

\* \* \* \* \*

(b) A nonconforming display engine will be exempted if it is used only for displays in the interest of a business or the general public. This exemption does not apply to engines displayed for private use, private collections, or any other purpose we determine is inappropriate for a display exemption.

\* \* \* \* \*

(e) \* \* \*

(3) Engine displacement, engine family identification (as applicable), and model year of the engine or whom to contact for further information.

\* \* \* \* \*

■ 125. Section 1068.225 is amended by adding paragraph (d) to read as follows:

**§ 1068.225 What are the provisions for exempting engines for national security?**

\* \* \* \* \*

(d) Add a legible label, written in block letters in English, to each engine exempted under this section. The label must be permanently secured to a readily visible part of the engine needed for normal operation and not normally requiring replacement, such as the engine block. This label must include at least the following items:

(1) The label heading “EMISSION CONTROL INFORMATION”.

(2) Your corporate name and trademark.

(3) Engine displacement, engine family identification (as applicable), and model year of the engine or whom to contact for further information.

(4) The statement “THIS ENGINE HAS AN EXEMPTION FOR NATIONAL SECURITY UNDER 40 CFR 1068.225.”.

■ 126. Section 1068.230 is amended by revising paragraph (c) to read as follows:

**§ 1068.230 What are the provisions for exempting engines for export?**

\* \* \* \* \*

(c) Label each exempted engine and shipping container with a label or tag showing the engine is not certified for sale or use in the United States. These labels need not be permanently attached to the engines. The label must include at least the statement “THIS ENGINE IS SOLELY FOR EXPORT AND IS THEREFORE EXEMPT UNDER 40 CFR 1068.230 FROM U.S. EMISSION STANDARDS AND RELATED REQUIREMENTS.”.

■ 127. Section 1068.235 is amended by revising paragraph (c) to read as follows:

**§ 1068.235 What are the provisions for exempting engines used solely for competition?**

\* \* \* \* \*

(c) If you modify an engine under paragraph (b) of this section, you must destroy the original emission label. If

you loan, lease, sell, or give one of these engines to someone else, you must tell the new owner (or operator, if applicable) in writing that it may be used only for competition.

■ 128. Section 1068.240 is revised to read as follows:

**§ 1068.240 What are the provisions for exempting new replacement engines?**

(a) You are eligible for the exemption for new replacement engines only if you are a certificate holder.

(b) The prohibitions in § 1068.101(a)(1) do not apply to an engine if all the following conditions apply:

(1) You produce a new engine to replace an engine already placed in service in a piece of equipment.

(2) The engine being replaced was manufactured before the emission standards that would otherwise apply to the new engine took effect.

(3) You determine that you do not produce an engine certified to meet current requirements that has the appropriate physical or performance characteristics to repower the equipment. If the engine being replaced was made by a different company, you must make this determination also for engines produced by this other company.

(4) You or your agent takes possession of the old engine or confirms that the engine has been destroyed.

(5) You make the replacement engine in a configuration identical in all material respects to the engine being replaced (or that of another certified engine of the same or later model year). This requirement applies only if the old engine was certified to emission standards less stringent than those in effect when you produce the replacement engine.

(c) If the engine being replaced was not certified to any emission standards under this chapter, add a permanent label with your corporate name and trademark and the following language:

THIS ENGINE DOES NOT COMPLY WITH U.S. EPA NONROAD EMISSION REQUIREMENTS. SELLING OR INSTALLING THIS ENGINE FOR ANY PURPOSE OTHER THAN TO REPLACE A NONROAD ENGINE BUILT BEFORE JANUARY 1, [Insert appropriate year reflecting when the earliest tier of standards began to apply to engines of that size and type] MAY BE A VIOLATION OF FEDERAL LAW SUBJECT TO CIVIL PENALTY.

(d) If the engine being replaced was certified to emission standards less stringent than those in effect when you produce the replacement engine, add a permanent label with your corporate name and trademark and the following language:

THIS ENGINE DOES NOT COMPLY WITH U.S. EPA NONROAD EMISSION REQUIREMENTS. SELLING OR INSTALLING THIS ENGINE FOR ANY PURPOSE OTHER THAN TO REPLACE A NONROAD ENGINE BUILT BEFORE JANUARY 1, [Insert appropriate year reflecting when the next tier of emission standards began to apply] MAY BE A VIOLATION OF FEDERAL LAW SUBJECT TO CIVIL PENALTY.

(e) The provisions of this section may not be used to circumvent emission standards that apply to new engines under the standard-setting part.

■ 129. Section 1068.245 is amended by revising paragraphs (a) introductory text and (e) to read as follows:

**§ 1068.245 What temporary provisions address hardship due to unusual circumstances?**

(a) After considering the circumstances, we may permit you to introduce into commerce engines or equipment that do not comply with emission-related requirements for a limited time if all the following conditions apply:

\* \* \* \* \*

(e) We may include reasonable additional conditions on an approval granted under this section, including provisions to recover or otherwise address the lost environmental benefit or paying fees to offset any economic gain resulting from the exemption. For example, in the case of multiple tiers of emission standards, we may require that you meet the standards from the previous tier.

\* \* \* \* \*

■ 130. Section 1068.250 is amended by revising paragraphs (d)(2), (d)(4), and (j) to read as follows:

**§ 1068.250 What are the provisions for extending compliance deadlines for small-volume manufacturers under hardship?**

\* \* \* \* \*

(d) \* \* \*

(2) Describe your current and projected financial status, with and without the burden of complying fully with the applicable regulations in this chapter.

\* \* \* \* \*

(4) Identify the engineering and technical steps you have taken or those you plan to take to comply with regulations in this chapter.

\* \* \* \* \*

(j) We will approve extensions of up to one model year. We may review and revise an extension as reasonable under the circumstances.

\* \* \* \* \*

■ 131. Section 1068.255 is amended by revising paragraph (c) introductory text to read as follows:

**§ 1068.255 What are the provisions for exempting engines for hardship for equipment manufacturers and secondary engine manufacturers?**

\* \* \* \* \*

(c) *Secondary engine manufacturers.*

As a secondary engine manufacturer, you may ask for approval to produce exempted engines under this section for up to 12 months. We may require you to certify your engines to compliance levels above the emission standards that apply. For example, the in the case of multiple tiers of emission standards, we may require you to meet the standards from the previous tier.

\* \* \* \* \*

■ 132. A new § 1068.260 is added to subpart C to read as follows:

**§ 1068.260 What are the provisions for temporarily exempting engines for delegated final assembly?**

(a) Shipping an engine separately from an aftertreatment component that you have specified as part of its certified configuration will not be a violation of the prohibitions in § 1068.101(a)(1), if you do all the following:

(1) Apply for and receive a certificate of conformity for the engine and its emission-control system before shipment.

(2) Provide installation instructions in enough detail to ensure that the engine will be in its certified configuration if someone follows these instructions.

(3) Have a contractual agreement with an equipment manufacturer obligating the equipment manufacturer to complete the final assembly of the engine so it is in its certified configuration when installed in the equipment. This agreement must also obligate the equipment manufacturer to provide the affidavits and cooperate with the audits required under paragraph (a)(6) of this section.

(4) Include the cost of all aftertreatment components in the cost of the engine.

(5) Ship the aftertreatment components directly to the equipment manufacturer, or arrange for separate shipment by the component manufacturer directly to the equipment manufacturer.

(6) Take appropriate additional steps to ensure that all engines will be in their certified configuration when installed by the equipment manufacturer. At a minimum do the following:

(i) Obtain annual affidavits from every equipment manufacturer to whom you, your distributors, or your dealers sell engines under this section. The affidavits must list the part numbers of the aftertreatment devices that equipment manufacturers install on

each engine they purchase from you, your distributors, or your dealers under this section.

(ii) If you sell more than 50 engines per model year under this section, you must annually audit four equipment manufacturers to whom you sell engines under this section. To select individual equipment manufacturers, divide all the affected equipment manufacturers into quartiles based on the number of engines they buy from you; select a single equipment manufacturer from each quartile each model year. Vary the equipment manufacturers you audit from year to year, though you may repeat an audit in a later model year if you find or suspect that a particular equipment manufacturer is not properly installing aftertreatment devices. If you sell engines to fewer than 16 equipment manufacturers under the provisions of this section, you may instead set up a plan to audit each equipment manufacturer on average once every four model years. Audits must involve the assembling companies' facilities, procedures, and production records to monitor their compliance with your instructions, must include investigation of some assembled engines, and must confirm that the number of aftertreatment devices shipped were sufficient for the number of engines produced. Where an equipment manufacturer is not located in the United States, you may conduct the audit at a distribution or port facility in the United States. You must keep records of these audits and provide a report describing any uninstalled or improperly installed aftertreatment components to us within 90 days of the audit.

(iii) If you sell up to 50 engines per model year under this section, you must conduct audits as described in paragraph (a)(6)(ii) of this section or propose an alternative plan for ensuring that equipment manufacturers properly install aftertreatment devices.

(7) Describe the following things in your application for certification:

(i) How you plan to use the provisions of this section.

(ii) A detailed plan for auditing equipment manufacturers, as described in paragraph (a)(6) of this section.

(iii) All other steps you plan to take under paragraph (a)(6) of this section.

(8) Keep records to document how many engines you produce under this exemption. Also, keep records to document your contractual agreements under paragraph (a)(3) of this section. Keep all these records for five years after the end of the model year and make them available to us upon request.

(9) Make sure the engine has the emission control information label we require under the standard-setting part. Apply an additional temporary label or tag in a way that makes it unlikely that the engine will be installed in equipment other than in its certified configuration. The label or tag must identify the engine as incomplete and include a clear statement that failing to install the aftertreatment device, or otherwise bring the engine into its certified configuration, is a violation of federal law subject to civil penalty.

(b) An engine you produce under this section becomes new when it is fully assembled, except for aftertreatment devices, for the first time. Use this date to determine the engine's model year.

(c) Once the equipment manufacturer takes possession of an engine exempted under this section, the exemption expires and the engine is subject to all the prohibitions in 40 CFR 1068.101.

(d) You must notify us within 15 days if you find from an audit or another source that an equipment manufacturer has failed to meet its obligations under this section.

(e) We may suspend, revoke, or void an exemption under this section, as follows:

(1) We may suspend or revoke your exemption for the entire engine family if we determine that any of the engines are not in their certified configuration after installation in the equipment, or if you fail to comply with the requirements of this section. If we suspend or revoke the exemption for any of your engine families under this paragraph (d), this exemption will not apply for future certificates unless you demonstrate that the factors causing the nonconformity do not apply to the other engine families. We may suspend or revoke the exemption for shipments to a single facility where final assembly occurs.

(2) We may void your exemption for the entire engine family if you intentionally submit false or incomplete information or fail to keep and provide to EPA the records required by this section.

(f) You are liable for the in-use compliance of any engine that is exempt under this section. It is also a violation of § 1068.101(b)(1) for any person to complete assembly of the exempted engine without complying fully with the installation instructions.

■ 133. Section 1068.305 is amended by revising paragraphs (a) and (e) to read as follows:

**§ 1068.305 How do I get an exemption or exclusion for imported engines?**

(a) Complete the appropriate EPA declaration form before importing any nonconforming engine. These forms are available on the Internet at <http://www.epa.gov/OTAQ/imports/> or by phone at 202-564-9660.

\* \* \* \* \*

(e) Meet the requirements specified for the appropriate exemption in this part or the standard-setting part, including any labeling requirements that apply.

■ 134. Section 1068.310 is revised to read as follows:

**§ 1068.310 What are the exclusions for imported engines?**

If you show us that your engines qualify under one of the paragraphs of this section, we will approve your request to import such excluded engines. You must have our approval to import an engine under paragraph (a) of this section. You may, but are not required to request our approval to import the engines under paragraph (b) or (c) of this section. The following engines are excluded:

(a) *Engines used solely for competition.* Engines that you demonstrate will be used solely for competition are excluded from the restrictions on imports in § 1068.301(b), but only if they are properly labeled. See the standard-setting part for provisions related to this demonstration. Section 1068.101(b)(4) prohibits anyone from using these excluded engines for purposes other than competition.

(b) *Stationary engines.* The definition of nonroad engine in 40 CFR 1068.30 does not include certain engines used in stationary applications. Such engines are not subject to the restrictions on imports in § 1068.301(b), but only if they are properly labeled. Section 1068.101 restricts the use of stationary engines for non-stationary purposes.

(c) *Other engines.* The standard-setting parts may exclude engines used in certain applications. For example, engines used in aircraft and very small engines used in hobby vehicles are generally excluded. Engines used in underground mining are excluded if they are regulated by the Mine Safety and Health Administration.

■ 135. Section 1068.315 is amended by revising the introductory text and paragraph (a) and adding paragraph (f)(1)(iii) to read as follows:

**§ 1068.315 What are the permanent exemptions for imported engines?**

We may approve a permanent exemption from the restrictions on

imports under § 1039.301(b) under the following conditions:

(a) *National security exemption.* You may import an engine under the national security exemption in § 1068.225, but only if it is properly labeled.

\* \* \* \* \*

(f) \* \* \*

(1) \* \* \*

(iii) Land-based nonroad diesel engines (see part 1039 of this chapter).

\* \* \* \* \*

■ 136. Section 1068.320 is amended by revising the section heading and paragraphs (a) introductory text and (b) to read as follows:

**§ 1068.320 How must I label an imported engine with an exclusion or a permanent exemption?**

(a) For engines imported under § 1068.310(a) or (b), you must place a permanent label or tag on each engine. If no specific label requirements in the standard-setting part apply for these engines, you must meet the following requirements:

\* \* \* \* \*

(b) On the engine label or tag, do the following:

(1) Include the heading "EMISSION CONTROL INFORMATION".

(2) Include your full corporate name and trademark.

(3) State the engine displacement (in liters) and rated power. If the engine's rated power is not established, state the approximate power rating accurately enough to allow a determination of which standards would otherwise apply.

(4) State: "THIS ENGINE IS EXEMPT FROM THE REQUIREMENTS OF [identify the part referenced in 40 CFR 1068.1(a) that would otherwise apply], AS PROVIDED IN [identify the paragraph authorizing the exemption (for example, "40 CFR 1068.315(a)"]]. INSTALLING THIS ENGINE IN ANY DIFFERENT APPLICATION MAY BE A VIOLATION OF FEDERAL LAW SUBJECT TO CIVIL PENALTY."

\* \* \* \* \*

■ 137. Section 1068.325 is amended by revising the introductory text and paragraphs (a) and (b) and adding paragraph (f) to read as follows:

**§ 1068.325 What are the temporary exemptions for imported engines?**

If we approve a temporary exemption from the restrictions on importing an engine under § 1039.301(b), you may import it under the conditions in this section. We may ask the U.S. Customs Service to require a specific bond amount to make sure you comply with the requirements of this subpart. You

may not sell or lease one of these engines while it is in the United States. You must eventually export the engine as we describe in this section unless you get a certificate of conformity for it or it qualifies for one of the permanent exemptions in § 1068.315. Section 1068.330 specifies an additional temporary exemption allowing you to import certain engines you intend to sell or lease.

(a) *Exemption for repairs or alterations.* You may temporarily import a nonconforming engine under bond solely to repair or alter it or the equipment in which it is installed. You may operate the engine and equipment in the United States only as necessary to repair it, alter it, or ship it to or from the service location. Export the engine directly after servicing is complete.

(b) *Testing exemption.* You may temporarily import a nonconforming engine under bond for testing if you follow the requirements of § 1068.210. You may operate the engine in the United States only to allow testing. This exemption expires one year after you import the engine, unless we approve an extension. The engine must be exported before the exemption expires.

(f) *Delegated assembly exemption.* You may import a nonconforming engine for final assembly, as described in § 1068.260.

■ 138. Section 1068.335 is amended by revising paragraph (a) to read as follows:

**§ 1068.335 What are the penalties for violations?**

(a) *All imported engines.* Unless you comply with the provisions of this subpart, importation of nonconforming engines violates sections 203 and 213(d) of the Act (42 U.S.C. 7522 and 7547(d)). You may then have to export the engines, or pay civil penalties, or both. The U.S. Customs Service may seize unlawfully imported engines.

■ 139. Section 1068.401 is revised to read as follows:

**§ 1068.401 What is a selective enforcement audit?**

(a) We may conduct or require you to conduct emission tests on your production engines in a selective enforcement audit. This requirement is independent of any requirement for you to routinely test production-line engines.

(b) If we send you a signed test order, you must follow its directions and the provisions of this subpart. We may tell you where to test the engines. This may be where you produce the engines or any other emission testing facility.

(c) If we select one or more of your engine families for a selective enforcement audit, we will send the test order to the person who signed the application for certification or we will deliver it in person.

(d) If we do not select a testing facility, notify the Designated Officer within one working day of receiving the test order where you will test your engines.

(e) You must do everything we require in the audit without delay.

■ 140. Section 1068.410 is amended by revising paragraphs (e)(1), (g), and (i) to read as follows:

**§ 1068.410 How must I select and prepare my engines?**

\* \* \* \* \*

(e) \* \* \*

(1) We may adjust or require you to adjust idle speed outside the physically adjustable range as needed until the engine has stabilized emission levels (see paragraph (f) of this section). We may ask you for information needed to establish an alternate minimum idle speed.

\* \* \* \* \*

(g) *Damage during shipment.* If shipping an engine to a remote facility for testing under a selective enforcement audit makes necessary an adjustment or repair, you must wait until after the initial emission test to do this work. We may waive this requirement if the test would be impossible or unsafe, or if it would permanently damage the engine. Report to us, in your written report under § 1068.450, all adjustments or repairs you make on test engines before each test.

\* \* \* \* \*

(i) *Retesting after invalid tests.* You may retest an engine if you determine an emission test is invalid under the standard-setting part. Explain in your written report reasons for invalidating any test and the emission results from all tests. If you retest an engine and, within ten days after testing, ask to substitute results of the new tests for the original ones, we will answer within ten days after we receive your information.

■ 141. Section 1068.415 is amended by revising paragraphs (d) and (e) to read as follows:

**§ 1068.415 How do I test my engines?**

\* \* \* \* \*

(d) Accumulate service on test engines at a minimum rate of 6 hours per engine during each 24-hour period. The first 24-hour period for service accumulation begins when you finish preparing an engine for testing. The minimum service accumulation rate does not apply on weekends or

holidays. You may ask us to approve a lower service accumulation rate. Plan your service accumulation to allow testing at the rate specified in paragraph (c) of this section. Select engine operation for accumulating operating hours on your test engines to represent normal in-use engine operation for the engine family.

(e) Test engines in the same order you select them.

■ 142. Section 1068.445 is amended by revising paragraph (a)(1) to read as follows:

**§ 1068.445 When may EPA revoke my certificate under this subpart and how may I sell these engines again?**

(a) \* \* \*

(1) You do not meet the reporting requirements under this subpart.

\* \* \* \* \*

■ 143. Section 1068.450 is amended by revising paragraph (e) to read as follows:

**§ 1068.450 What records must I send to EPA?**

\* \* \* \* \*

(e) We may post test results on publicly accessible databases and we will send copies of your reports to anyone from the public who asks for them. We will not release information about your sales or production volumes, which is all we will consider confidential.

■ 144. Section 1068.501 is revised to read as follows:

**§ 1068.501 How do I report engine defects?**

This section addresses your responsibility to investigate and report emission-related defects in design, materials, or workmanship. The provisions of this section do not limit your liability under this part or the Clean Air Act. For example, selling an engine that does not conform to your application for certification is a violation of § 1068.101(a)(1), independent of the requirements of this section.

(a) *General provisions.* As an engine manufacturer, you must investigate in certain circumstances whether engines that have been introduced into commerce in the United States have incorrect, improperly installed, or otherwise defective emission-related components or systems. You must also send us reports as specified by this section.

(1) This section addresses defects for any of the following emission-related components, or systems containing the following components:

(i) Electronic control units, aftertreatment devices, fuel-metering

components, EGR-system components, crankcase-ventilation valves, all components related to charge-air compression and cooling, and all sensors associated with any of these components.

(ii) Any other component whose primary purpose is to reduce emissions.

(iii) Any other component whose failure might increase emissions of any pollutant without significantly degrading engine performance.

(2) The requirements of this section relate to defects in any of the components or systems identified in paragraph (a)(1) of this section if the defects might affect any of the parameters or specifications in Appendix II of this part or might otherwise affect an engine's emissions of any pollutant.

(3) For the purposes of this section, defects do not include damage to emission-related components or systems (or maladjustment of parameters) caused by owners improperly maintaining or abusing their engines.

(4) The requirements of this section do not apply to emission control information labels. Note however, that § 1068.101(a)(1) prohibits the sale of engines without proper labels, which also applies to misprinted labels.

(5) You must track the information specified in paragraph (b)(1) of this section. You must assess this data at least every three months to evaluate whether you exceed the thresholds specified in paragraphs (e) and (f) of this section. Where thresholds are based on a percentage of engines in the engine family, use actual sales figures for the whole model year when they become available. Use projected sales figures until the actual sales figures become available. You are not required to collect additional information other than that specified in paragraph (b)(1) of this section before reaching a threshold for an investigation specified in paragraph (e) of this section.

(6) You may ask us to allow you to use alternate methods for tracking, investigating, reporting, and correcting emission-related defects. In your request, explain and demonstrate why you believe your alternate system will be at least as effective in the aggregate in tracking, identifying, investigating, evaluating, reporting, and correcting potential and actual emissions-related defects as the requirements in this section. In this case, provide all available data necessary to demonstrate why an alternate system is appropriate for your engines and how it will result in a system at least as effective as that required under this section.

(7) If we determine that emission-related defects result in a substantial number of properly maintained and used engines not conforming to the regulations of this chapter during their useful life, we may order you to conduct a recall of your engines (see § 1068.505).

(8) Send all reports required by this section to the Designated Officer.

(9) This section distinguishes between defects and possible defects. A possible defect exists anytime there is an indication that an emission-related component or system might have a defect, as described in paragraph (b)(1) of this section.

(b) *Investigation of possible defects.* Investigate possible defects as follows:

(1) If the number of engines that have a possible defect, as defined by this paragraph (b)(1), exceeds a threshold specified in paragraph (e) of this section, you must conduct an investigation to determine if an emission-related component or system is actually defective. You must classify an engine component or system as having a possible defect if any of the following sources of information shows there is a significant possibility that a defect exists:

(i) A warranty claim is submitted for the component, whether this is under your emission-related warranty or any other warranty.

(ii) Your quality-assurance procedures suggest that a defect may exist.

(iii) You receive any other information for which good engineering judgment would indicate the component or system may be defective, such as information from dealers, field-service personnel, hotline complaints, or engine diagnostic systems.

(2) If the number of shipped replacement parts for any individual component is high enough that good engineering judgment would indicate a significant possibility that a defect exists, you must conduct an investigation to determine if it is actually defective. Note that this paragraph (b)(2) does not require data-tracking or recording provisions related to shipment of replacement parts.

(3) Your investigation must be prompt, thorough, consider all relevant information, follow accepted scientific and engineering principles, and be designed to obtain all the information specified in paragraph (d) of this section.

(4) Your investigation needs to consider possible defects that occur only within the useful life period, or within five years after the end of the model year, whichever is longer.

(5) You must continue your investigation until you are able to show

that there is no emission-related defect or you obtain all the information specified for a defect report in paragraph (d) of this section. Send us an updated defect report anytime you have significant additional information.

(6) If a component with a possible defect is used in additional engine families or model years, you must investigate whether the component may be defective when used in these additional engine families or model years, and include these results in any defect report you send under paragraph (c) of this section.

(7) If your initial investigation concludes that the number of engines with a defect is fewer than any of the thresholds specified in paragraph (f) of this section, but other information later becomes available that may show that the number of engines with a defect exceeds a threshold, then you must resume your investigation. If you resume an investigation, you must include the information from the earlier investigation to determine whether to send a defect report.

(c) *Reporting defects.* You must send us a defect report in either of the following cases:

(1) Your investigation shows that the number of engines with a defect exceeds a threshold specified in paragraph (f) of this section. Send the defect report within 21 days after the date you identify this number of defective engines. See paragraph (h) of this section for reporting requirements that apply if the number of engines with a defect does not exceed any of the thresholds in paragraph (f) of this section.

(2) You know there are emission-related defects for a component or system in a number of engines that exceeds a threshold specified in paragraph (f) of this section, regardless of how you obtain this information. Send the defect report within 21 days after you learn that the number of defects exceeds a threshold.

(d) *Contents of a defect report.* Include the following information in a defect report:

(1) Your corporate name and a person to contact regarding this defect.

(2) A description of the defect, including a summary of any engineering analyses and associated data, if available.

(3) A description of the engines that have the defect, including engine families, models, and range of production dates.

(4) An estimate of the number and percentage of each class or category of affected engines that have the defect, and an explanation of how you

determined this number. Describe any statistical methods you used under paragraph (g)(6) of this section.

(5) An estimate of the defect's impact on emissions, with an explanation of how you calculated this estimate and a summary of any emission data demonstrating the impact of the defect, if available.

(6) A description of your plan for addressing the defect or an explanation of your reasons for not believing the defects must be addressed.

(e) *Thresholds for conducting a defect investigation.* You must begin a defect investigation based on the following number of engines that may have the defect:

(1) For engines with maximum engine power at or below 560 kW:

(i) For engine families with annual sales below 500 units: 50 or more engines.

(ii) For engine families with annual sales from 500 to 50,000 units: more than 10.0 percent of the total number of engines in the engine family.

(iii) For engine families with annual sales above 50,000 units: 5,000 or more engines.

(2) For engines with maximum engine power greater than 560 kW:

(i) For engine families with annual sales below 250 units: 25 or more engines.

(ii) For engine families with annual sales at or above 250 units: more than 10.0 percent of the total number of engines in the engine family.

(f) *Thresholds for filing a defect report.* You must send a defect report based on the following number of engines that have the defect:

(1) For engines with maximum engine power at or below 560 kW:

(i) For engine families with annual sales below 1,000 units: 20 or more engines.

(ii) For engine families with annual sales from 1,000 to 50,000 units: more than 2.0 percent of the total number of engines in the engine family.

(iii) For engine families with annual sales above 50,000 units: 1,000 or more engines.

(2) For engines with maximum engine power greater than 560 kW:

(i) For engine families with annual sales below 150 units: 10 or more engines.

(ii) For engine families with annual sales from 150 to 750 units: 15 or more engines.

(iii) For engine families with annual sales above 750 units: more than 2.0 percent of the total number of engines in the engine family.

(g) *How to count defects.* (1) Track defects separately for each model year

and engine family as much as possible. If information is not identifiable by model year or engine family, use good engineering judgment to evaluate whether you exceed a threshold in paragraph (e) or (f) of this section. Consider only your U.S.-directed production volume.

(2) Within an engine family, track defects together for all components or systems that are the same in all material respects. If multiple companies separately supply a particular component or system, treat each company's component or system as unique.

(3) If a possible defect is not attributed to any specific part of the engine, consider the complete engine a distinct component for evaluating whether you exceed a threshold in paragraph (e) of this section.

(4) If you correct defects before they reach the ultimate purchaser as a result of your quality-assurance procedures, count these against the investigation thresholds in paragraph (e) of this section unless you routinely check every engine in the engine family. Do not count any corrected defects as actual defects under paragraph (f) of this section.

(5) Use aggregated data from all the different sources identified in paragraph (b)(1) of this section to determine whether you exceed a threshold in paragraphs (e) and (f) of this section.

(6) If information is readily available to conclude that the possible defects identified in paragraph (b)(1) of this section are actual defects, count these toward the reporting thresholds in paragraph (f) of this section.

(7) During an investigation, use appropriate statistical methods to project defect rates for engines that you are not otherwise able to evaluate. For example, if 75 percent of the components replaced under warranty are available for evaluation, it would be appropriate to extrapolate known information on failure rates to the components that are unavailable for evaluation. Take steps as necessary to prevent bias in sampled data. Make adjusted calculations to take into account any bias that may remain.

(h) *Investigation reports.* Once you trigger an investigation threshold under paragraph (e) of this section, you must report your progress and conclusions. In your reports, include the information specified in paragraph (d) of this section, or explain why the information is not relevant. Send us the following reports:

(1) While you are investigating, send us mid-year and end-of-year reports to describe the methods you are using and

the status of the investigation. Send these status reports no later than June 30 and December 31 of each year.

(2) If you find that the number of components or systems with an emission-related defect exceeds a threshold specified in paragraph (f) of this section, send us a report describing your findings within 21 days after the date you reach this conclusion.

(3) If you find that the number of components or systems with an emission-related defect does not exceed any of the thresholds specified in paragraph (f) of this section, send us a final report supporting this conclusion. For example, you may exclude warranty claims that resulted from misdiagnosis and you may exclude defects caused by improper maintenance, improper use, or misfueling. Send this report within 21 days after the date you reach this conclusion.

(i) *Future production.* If you identify a design or manufacturing defect that prevents engines from meeting the requirements of this part, you must correct the defect as soon as possible for future production of engines in every family affected by the defect. This applies without regard to whether you are required to conduct a defect investigation or submit a defect report under this section.

■ 145. Section 1068.505 is amended by revising paragraphs (a) and (e) and adding paragraph (f) to read as follows:

**§ 1068.505 How does the recall program work?**

(a) If we make a determination that a substantial number of properly maintained and used engines do not conform to the regulations of this chapter during their useful life, you must submit a plan to remedy the nonconformity of your engines. We will notify you of our determination in writing. Our notice will identify the class or category of engines affected and describe how we reached our conclusion. If this happens, you must meet the requirements and follow the instructions in this subpart. You must remedy at your expense noncompliant engines that have been properly maintained and used, as described in § 1068.510(a)(7). You may not transfer this expense to a dealer or equipment manufacturer through a franchise or other agreement.

\* \* \* \* \*

(e) You may ask us to allow you to conduct your recall differently than specified in this subpart, consistent with section 207(c) of the Act (42 U.S.C. 7541(c)).

(f) You may do a voluntary recall under § 1068.535, unless we have made



the determination described in § 1068.535(a).

■ 146. Section 1068.510 is amended by revising paragraph (a)(7) to read as follows:

**§ 1068.510 How do I prepare and apply my remedial plan?**

(a) \* \* \*

(7) The proper maintenance or use you will specify, if any, as a condition to be eligible for repair under the remedial plan. Describe how these specifications meet the provisions of paragraph (e) of this section. Describe how the owners should show they meet your conditions.

\* \* \* \* \*

■ 147. Section 1068.530 is amended by revising the introductory text to read as follows:

**§ 1068.530 What records must I keep?**

We may review your records at any time, so it is important that you keep required information readily available. Keep records associated with your recall campaign for three years after you send the last report we require under § 1068.525(b). Organize and maintain your records as described in this section.

\* \* \* \* \*

■ 148. Appendix I to part 1068 is amended by removing paragraph IV and

revising the introductory text to read as follows:

**Appendix I to Part 1068—Emission-Related Components**

This appendix specifies emission-related components that we refer to for describing such things as emission-related warranty or requirements related to rebuilding engines.

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