

**ADMINISTRATIVE  
HANDBOOKS/MANUALS  
January 14, 2009**

NUMBER	DATE	TITLE	OPR.	DISTR
FGIS 200	11-15-89 1-24-91 10-7-93 5-25-95 4-23-97 5-16-97	<b>Acquisition Handbook</b> Issuance Chg. No.1 Issuance Chg. No.2 Issuance Chg. No.3 Issuance Chg. No.4 Issuance Chg. No.5	APHIS-MSD	G10
<b>Human Resources Desk Guide (formerly the Supervisor's Desk Guide)</b>	9/01	4060 Subchapter: Transit Incentive program	APHIS-HRD	G10
		4100 Chapter Series: Office of Personnel (blank/future use)		
		4200 Chapter Series: General Personnel Provisions		
	4/99	4250 Subchapter: Exit Interviews	APHIS-HRD	G10
	3/90	4296 Subchapter: Processing Personnel Actions	APHIS-HRD	G10
		4300 Chapter Series: Employment and Retention		
	11/98	4330 Subchapter: Career Transition Assistance Plan	APHIS-HRD	G10
	6/00	4335 Subchapter: Merit Promotion Plan	APHIS-HRD	G10
	7/01	4368 Subchapter: Flexiplace	APHIS-HRD	G10
		4400 Chapter Series: Employee Performance and Utilization		
	8/98	4413 Subchapter: Career Enhancement Program	APHIS-HRD	G10
		4500 Chapter Series: Position Classification, Pay & Allowances		
	2/1, with 5/01 update	Subchapter 4531: Highest Previous Rate	APHIS-HRD	G10
	4/92 with 10/93 updates	Subchapter 4531: Pay Reform	APHIS-HRD	G10
	3/02	Subchapter 4550: Premium Pay	APHIS-HRD	G10
		4600 Chapter Series: Attendance and Leave		
	9/01	Subchapter 4610: Tours of Duty	APHIS-HRD	G10
	8/97 with 8/98, 8/99, 12/99, 1/00, 6/00, 9/00, 10/00, 2/01, 5/01, 7/02 updates	Subchapter 4630: Absence and Leave	APHIS-HRD	G10

<b>Human Resources Desk Guide (Continued)</b>		4700 Chapter Series: Personnel Relations and Services (General)		
	10/90	Subchapter 4735: Conduct and Responsibilities	APHIS-HRD	G10
	10/91 with 2/92, 5/97, 10/99 and 3/02 updates	Subchapter 4752: Disciplinary and Alternative Actions	APHIS-HRD	G10
		4800 Chapter Series: Insurance and Annuities (blank/future use)		
		4900 Chapter Series: General and Miscellaneous Supplements (blank/future use)		
	3/90	Supplement 4300A: Selected Staffing Options	APHIS-HRD	G10
	10/93	Supplement 4300B: Manager's Roadmap to Organizational Change	APHIS-HRD	G10
	9/95 with 8/98 updates	Supplement 4500A: APHIS Imports and Exports Overtime Time Interpretation	APHIS-HRD	G10
	1/97	Supplement 4700B: Balancing Work and Family Life; The APHIS Approach	APHIS-HRD	G10
	7/96	Supplement 4990A: Human Resources Guide for Teams	APHIS-HRD	G10
<b>Organization, Functions, and Delegations of Authority Handbook</b>	7/24/92		FGIS-ERS	G10
FGIS 201	11/89	<b>Personal Property Handbook</b>	APHIS-MSD	G10

**PROGRAM HANDBOOKS****AFLATOXIN HANDBOOK  
OPR-FM-SPB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTR.</b>
Forward	3-4-02	<b>Aflatoxin Handbook</b>	A,C,E,
Contents	1-05-09		
Chapter 1	1-05-09	General Information	
Chapter 2	3-4-02	Laboratory Safety	
Chapter 3	06-18-07	Sample Preparation	
Chapter 4	3-3-08	Certification	
Chapter 5	1-05-09	Romer – Fluoroquant AFLA (FQ Afla IAC) Test Method	
Chapter 6	07-30-07	Diachemix Aflatoxin FPA test kit	
Chapter 7	3-4-02	Agri-Screen Test Kit	
Chapter 8	1-05-09	VICAM TEST METHOD	
Chapter 9	1-5-09	Romer - Fluoroquant (FQ Afla) Test Method	
Chapter 10	3-3-08	Veratox-AST Test Kit	
Chapter 11	1-5-04	Myco Test Kit	
Chapter 12	06-18-07	RIDASCREEN FAST Aflatoxin SC Test Kit	
Chapter 13	1-31-05	QUICKTOX Test Kit	
Chapter 14	4-18-05	AFLACARD T20 Test Kit	
Chapter 15	4-10-06	REVEAL FOR AFLATOXIN TEST KIT	
Chapter 16	4-10-06	AGRASTRIP TEST KIT	
Chapter 17	4-10-06	VERATOX AFLATOXIN TEST KIT	
Chapter 18	4-10-06	ROSA AFLATOXIN P/N TEST KIT	
Chapter 19	1-05-09	CHARM SCIENCES, INC. - ROSA® AFLATOXIN (QUANTITATIVE) TEST KIT	
Chapter 20	4-10-06	QUICKTOX KIT FOR AFLATOXIN TEST METHOD	
Chapter 21	3-3-08	NEOGEN NEOCOLUMN TEST METHOD	
Chapter 22	3-3-08	SDI Myco✓ AFLATOX TEST STRIPS	
Chapter 23	1-5-09	NEOGEN REVEAL FOR AFLATOXIN SQ TEST KIT	

H/B Revision Info		Entire H/B updated and reissued IC #5 3-4-02 IC #6 6-24-02 IC #7 3-17-03 IC #8 1-5-04 IC #9 8-30-04 IC #10 1-31-05 IC #11 4-18-05 IC #12 4-10-06 IC #13 12-18-06 IC#15 06-18-07 (Chapter 3) IC #16 06-18-07 (Chapter 12) IC #17 07-30-07 (Chapter 1 and adding Chapter 6) IC #18 11-19-07 (TOC, Chapter 1, 8, 9, 10, 19, 21) IC#19 3-3-08 (TOC, Chapters 1, 4, 9, 10, 21, 22) IC#20 1-5-09 (TOC, Chapters 1, 5, 8, 9, 19, 23)	
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**BEAN INSPECTION HANDBOOK  
OPR – FM-SPB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTR</b>
	4-01-99	New Handbook	A,H,U
Contents	4-01-99		
Chapter 1	4-01-99	General Information	
Chapter 2	4-01-99	Sampling	
Chapter 3 Attachment	4-01-99 4-01-99	Inspection Grades and Grade Requirements for Beans	A,C,E
Change No. 2	07-11-05	New Chapter dated 07-11-05 removed Chapter 3 dated 04-01-99	
Chapter 4 Attachment 1 Attachment 2	4-01-99 4-01-99 4-01-99	Certification Commodity Inspection Certificate, FGIS-993 Commodity Certificate, Submitted Sample Inspection, FGIS-994	

**BILLING AND COLLECTION HANDBOOK  
OPR-OA-ERS**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTR.</b>
Forward	5-01-81		A
Chapter 1	11-23-83	General Controls	
Pp. 1-3	6-06-84		
Pp. 1-5 & 1-6	3-22-84		
Exhibit C	3-22-84		
Chapter 2	12-28-83	Input Document Preparation and Submission	
Chapter 3	1-25-84	Verification of Billing Input	
Chapter 4	3-12-86	Delinquent Accounts	
Chapter 5	5-1-81	Application of Fees (Reserved)	
Appendix A	5-1-81	Glossary of Terms and Definitions Applicable to the FGIS Billing and Collection System	
		<u>Current Transmittals/Issuance Changes</u>	
	5-01-81	Initial Distribution	
	11-23-83	Transmittal #2	
	12-28-83	Transmittal #3	
	01-25-84	Transmittal #4	
	03-22-84	Transmittal #5	
	06-06-84	Transmittal #6	
	03-12-86	Issuance Change #7	

**PROGRAM HANDBOOKS**

**DON (Vomitoxin) Handbook  
OPR-FM-PPB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTR.</b>
Forward	12-17-01	<b>Don (Vomitoxin) Handbook</b>	A,C,E,
Contents	11-19-07		
Chapter 1	11-19-07	General Information	
Chapter 2	12-17-01	Laboratory Safety	
Chapter 3	08-30-04	Sample Preparation	
Chapter 4	11-19-07	Certification	
Chapter 5	12-17-01	Neogen - Agriscreen & Veratox Test Kits	
Chapter 6	12-18-06	Neogen - Veratox 5/5 DON Test Kit	
Chapter 7	12-17-01	Romer - DON Fluoroquant Test Kit	
Chapter 8	12-17-01	Romer - Accutox™ DON Test Kit	
Chapter 9	12-17-01	Diagnostix - EZ - Quant DON Plate Test Kit	
Page 9-1	12-17-01		
Page 9-2	08-30-04		
Page 9-3	12-17-01		
Page 9-4	08-30-04		
Chapter 10	06-18-07	r-Biopharm-RIDASCREEN®FAST DON Test Kit	
Chapter 11	12-23-02	Strategic Diagnostics - Myco DON Test Kit	
Chapter 12	12-23-02	Vicam-DON FQ Test Kit	
Chapter 13	03-12-07	Rosa DON P/N Test Kit	
Chapter 14	12-18-06	Diachemix DON FPA test kit	
Chapter 15	08-27-07	Diagnostix-EZ-Tox DON Test Kit	
Chapter 16	11-19-07	ROSA® DONQ test kit	
Chapter 17	07-30-07	Neogen-Agriscreen DON P/N 8310 test kit	
Chapter 18	11-19-07	Envirologix QuickTox Test Kit P/N As 104 BG	
Chapter 19	01-14-08	Neogen DON DST test kit Part Number 8333	
Chapter 20	01-14-08	Romer AgraQuant® DON test kit Part Number COKAQ4000	
		<u>Issuance Changes</u> Issuance Change #1 05-20-02 Issuance Change #2 12-23-02 Issuance Change #3 08-30-04 Issuance Change #4 09-11-06 Issuance Change #5 12-28-06 Issuance Change #7 06-18-07 Issuance Change #8 07-30-07 Issuance Change #9 08-27-07 Issuance Change #10 11-15-07 Issuance Chage #11 01-14-08	

<b>MOISTURE HANDBOOK -DJ GAC 2100</b>					
		<b><u>General Information</u></b>			
Chapter 1	1-99	Section	Title	Page	
		1.1	Policy	1-1	
		1.2	Responsibilities	1-2	
		1.3	Record Keeping Requirements	1-4	
		1.4	Equipment Identification	1-4	
		1.5	Equipment Testing	1-5	
		1.6	Testing Schedule	1-6	
		1.7	Repairs	1-7	
		<b><u>Moisture Meter Calibration</u></b>			
Chapter 2	1-99	Section	Title	Page	
		2.1	General Requirements	2-1	
		2.2	Schedule	2-1	
		2.3	Equipment Requirements	2-2	
		2.4	Annual Calibration Study	2-2	
		2.5	Reports	2-5	
		2.6	Criteria for Change	2-5	
		2.7	Sample List	2-7	
		<b><u>Operation and Testing of the GAC 2100 Moisture Meter</u></b>			
Chapter 3	1-99	Section	Title	Page	
		3.1	Maintenance	3-1	
		3.2	Operation	3-4	
		3.3	Headquarters Standard Meters	3-8	
		3.4	Testing Official Moisture Meters	3-10	
		3.5	Repair of GIPSA-Owned Moisture Meter	3-14	
			Instructions for Completing Form FGIS-923, "Moisture Meter Test"	3-17	



**PEA AND LENTIL HANDBOOK  
OPR-MRP-GIPSA-FGIS**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	8-01-98	New Handbook	A,H,U
Contents	8-01-98		
Page 1	8-01-98	Introduction	
Chapter 1 Attachment 1 Attachment 2	8-01-98	General Information  Reference Publication  Form FGIS-955, "Application for Inspection Under the Agricultural Marketing Act•	
Chapter 2	8-01-98	Sampling	
Chapter 3	8-01-98	Thresher-Run Peas	
Chapter 4	8-01-98	Dockage-Free Peas	
Chapter 5	8-01-98 1-01-99	Split-Peas Attachment	
Chapter 6	8-01-98	Thresher-Run Lentils	
Chapter 7	12-31-02 12-31-02	Dockage-Free Lentils Attachment	
Chapter 8	8-01-98	Certification	
Issuance Change #1	1-01-99	Revision to Grade Table for Split Bleached Peas	
Issuance Change #2	12-31-02	Revisions to Chapter 7 & Attachment	

**EMPLOYEE DEVELOPMENT AND  
TRAINING HANDBOOK  
OPR-ODA-ARTS**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	1-01-85		A
Chapter 1	1-01-85	General	
Chapter 2	1-01-85	Administrative Responsibilities	
Chapter 3	1-01-85	Training Program Administration	
Chapter 4	1-01-85	Training Programs	
Chapter 5	1-01-85	Request, Authorization, Agreement, and Certification of Training – Form SF-182	

**EQUIPMENT HANDBOOK  
OPR – FM-WEB**

CHAPTER	DATE	TITLE	DISTRIB
	10-04-96	New Handbook	A,C
Foreword	10-04-96		
Contents	10-04-96		
Chapter 1 Pg. 1-11 to 1-27	10-04-96 03-21-04	General Information	
Approved Equipment List	09-08-06	Active commercially available items	
Approved Equipment List	09-08-06	Inactive items, but ok for use	
Chapter 2	2-20-02	Grain Test Scales	
Chapter 3	10-04-96	Laboratory Equipment	
Chapter 4	10-04-96	Dockage Testers	
Chapter 5	10-04-96	Test Weight Per Bushel Apparatuses	
Chapter 6	10-04-96	Rice Equipment	
Chapter 7	10-04-96	Manual Sampling Devices	
Chapter 8	10-04-96	Barley Pearlors	
Chapter 9	10-04-96	Sieves	
	10-04-96	Issuance Change #1 10-04-96 -Initial Distribution Issuance Change #2 10-04-96 -Revised Chapter 2 and Pages 1-11 to 1-27.	

**FUMIGATION HANDBOOK  
OPR – FM-SPB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
			A,C,E
Foreword	09-04-06		
Contents	09-04-06		
Chapter 1	09-04-06	General Information	
Chapter 2	09-04-06	In-Transit Fumigation – Vessels	
Chapter 3	09-04-06	Land Carrier Fumigation	
Chapter 4	09-04-06	River Barge Fumigation	

**GRAIN INSPECTION HANDBOOK  
OPR - FM-SPB**

**BOOK I – GRAIN SAMPLING**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	7-07-95		A,C,E
Contents	7-07-95		
Chapter 1	7-07-95	General Guidelines	
Chapter 2	7-07-95	Probe Sampling	
Chapter 3	7-07-95	Sampling With a Diverter-Type Mechanical Sampler	
Chapter 4	7-07-95	Ellis Cup and Pelican Sampling	
Appendix 1 Page 2	7-07-95 11-17-95	Local Quality Control Procedures	

**GRAIN INSPECTION HANDBOOK**

**BOOK II**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	8-09-04		A,C,E
Foreword	8-09-04		
Contents	8-09-04		
Chapter 1	8-09-07	General Information - Issuance Change #106 6-16-08 Replace page(s) as indicated	
Chapter 2	8-09-07	Barley - Issuance Change #106 6-16-08 - Replace page(s) as indicated	
Chapter 3	8-09-04	Canola - Issuance Change #106 6-16-08 - Replace page(s) as indicated	
Chapter 4	06-18-06	Corn - Issuance Change # 103 6/18/07 - Replace page(s) as indicated	
Chapter 5	8-09-07	Flaxseed	
Chapter 6	8-09-04	Mixed Grain Issuance Change #106 6/18/08 - Replace page(s) as indicated	
Chapter 7	8-09-07	Oats Issuance Change #106 6/18/08 - Replace page(s) as indicated	
Chapter 8	8-09-07	Rye Issuance Change #104 8-09-07 Issuance Change #106 6-18-08 - Replace page(s) as indicated	
Chapter 9	6-01-08	Sorghum - Issuance change #108	
Chapter 10	8-09-04	Soybeans Issuance Change # 105 replace pages as indicated 09-01-07 Issuance Change #106 6-18-08 - Replace page(s) as indicated	
Chapter 11	8-09-04	Sunflower Seed Issuance Change #106 6-18-08 - Replace page(s) as indicated	
Chapter 12	8-09-04	Triticale - Issuance Change #106 6-18-08 - Replace page(s) as indicated	
Chapter 13 Pages 13-33 thru 13-38	8-09-04 5-01-06	Wheat Issuance Change #106 6-18-08 - Replace page(s) as indicated Change No. 99 replace pages as indicated	

**GRAIN INSPECTION HANDBOOK  
BOOK III  
GRAIN GRADING PROCEDURES**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	3-13-06		A,C,E
Table of Contents	3-13-06		
Chapter 1	3-13-06 6-01-08 6-09-08 11-03-08	Inspection of Shiplots Unit Trains, and Lash Barges Issuance Change No. 105 Change Pages as Indicated 09-01-07  Issuance Change No. 108 pg 46 Table 15 Issuance Change No. 107 Issuance Change No. 109	
Chapter 2	3-13-06	Certification of Shiplots, Unit Trains, and Lash Barges	
Chapter 3	3-13-06	Material Removal Portion	
Chapter 4	9-11-90	(Reserved)	
Chapter 5	9-11-90	(Reserved)	
Chapter 6	9-11-90	(Reserved)	
Chapter 7	3-13-06	(Reserved)	

**GRAIN INSPECTION HANDBOOK  
BOOK IV - FORMS AND CERTIFICATES**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	10-10-06		A,C,E
Contents	10-10-06		
Chapter 1	10-10-06	Application Forms	
Chapter 2	10-10-06 6-09-08	Work Records Issuance Change No. 107	
Chapter 3	10-10-06 7-14-08	Certificates Issuance Change No. 107	
Chapter 4	10-10-06	Data Collection Forms	
Contents	10-10-06		
Pp. 4-1 – 4-8	10-10-06		
Pp. 4-18, 4-19	10-10-06		
Attachment	10-10-06		

**GRAIN INSPECTION HANDBOOK**

CHAPTER	DATE	TITLE	DISTRIB
<u>CURRENT TRANSMITTALS/ISSUANCE CHANGES</u>			
<u>BOOK I</u>			
	7-07-95	Issuance Change #87	
(New Book I Issued)			
	11-17-95	Issuance Change #88	
<u>BOOK II</u>			
	8-09-04	Issuance Change #97	
(New Book II Issued)			
	6-01-08	Issuance Change #108	
Grain Grading Procedures Chapter 9			
<u>BOOK III</u>			
	10-22-84	Reprint	
	9-01-80	Transmittal #9	
	9-11-90	Issuance Change #65	
	4-22-93	Issuance Change #74	
	5-10-94	Issuance Change #83	
	6-04-97	Issuance Change #92	
	6-01-99	Issuance Change #93	
	9-15-99	Issuance Change #94	
	12-10-99	Issuance Change #94	
	12-10-99	Issuance Change #95	
	06-12-00	Issuance Change #96	
	06-01-08	Issuance Change #108	
	06-09-08	Issuance Change #107	
<u>BOOK IV</u>			
	1-01-91	Issuance Change #67	
(New Book IV Issued)			
	2-26-93	Issuance Change #73	
	4-15-97	Issuance Change #89	
	10-10-06	Issuance Change #100	
	06-09-08	Issuance Change # 107	
	07-14-08		

**HOP INSPECTION HANDBOOK  
OPR - FM-SPB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	8-01-98		A,U
Foreword	8-01-98		
Contents	8-01-98		
Chapter 1	8-01-98	General Information	
Chapter 2	8-01-98	Sampling	
Chapter 3	9-30-02	Inspection	
Chapter 4	8-01-98	Certification	
Attachment 1	8-01-98	Commodity Inspection Certificate FGIS-993	
Attachment 2	8-01-98	Commodity Certificate Submitted Sample Inspection FGIS-994	
	<u>Current Issuance Changes</u>  Issuance Change # 1 08-01-98 (New Handbook Issued) Issuance Change # 2 09-30-02 Issuance Change # 3 12-10-07		



**MECHANICAL SAMPLING SYSTEMS HANDBOOK  
OPR-FM-SPB**

CHAPTER	DATE	TITLE	DISTRIB
	11-07-03		A,C,E
Contents	11-07-03		
Chapter 1	11-07-03	General Information	
Chapter 2	11-07-03	Specifications	
Chapter 3	11-07-03	Authorization	
Chapter 4	11-07-03	Examinations	
Chapter 5	11-07-03	Tests	
Chapter 6	11-07-03	Maintenance, Repair, and Alteration	
		<u>Current Issuance Changes</u>  Issuance Change #2 11-07-03 (New Handbook Issued)	

**NEAR-INFRARED TRANSMITTANCE  
HANDBOOK (NIRT)**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
Foreword	5-1-05		A,C,E
Contents	5-1-05		
Chapter 1	5-1-05	Introduction	
Chapter 2	5-1-05	NIRT Equipment	
Chapter 3	3-24-08	Determining Instrument Accuracy	
Chapter 4	3-24-08	Sample Preparation and Analysis	
Chapter 5	3-24-08	NIRT Monitoring Program	
		<u>Current Issuance Changes</u>  Issuance Change #2 11-22-99 (New Handbook Issued)  Issuance Change #3 7-30-01  Issuance Change #4 5-01-05 (New Handbook Issued)  Issuance Change #5 7-25-05 (New Handbook Issued)  Issuance Change #6 12-18-06 (New Handbook Issued)  Issuance Change #7 3-24-08 (Replace Chapters 3, 4, and 5 dated 12-18-06 with New chapters dated 3-24-08)	

**NUCLEAR MAGNETIC RESONANCE  
(NMR) HANDBOOK  
OPR - FM-SPB**

CHAPTER	DATE	TITLE	DISTRIB
	5-12-03		A,C,J
Foreword	5-12-03		
Contents	5-12-03		
Chapter 1	5-12-03	General Information	
Chapter 2	5-12-03	NMR Oil Testing Equipment	
Chapter 3	5-12-03	Sample Preparation	
Chapter 4	5-12-03	Certification	
Chapter 5	5-12-03	Monitoring Program	
Chapter 6	5-12-03	Instrument Setup And Sample Analysis Oxford 4000 Continuous Wave NMR Analyzer	
Chapter 7	5-12-03	Instrument Setup And Sample Analysis – Oxford 6005 And MQA 7005 Pulsed NMR Analyzer	
Chapter 8	5-12-03	Instrument Setup and Sample Analysis – Resonance Maran Ultra Pulsed Wave NMR Analyzer	
Chapter 9	5-12-03	Instrument Setup and Sample Analyzer – Bruker Minispec 7.5 Pulsed NMR Analyzer	
		<u>Current Issuance Changes</u>  Issuance Change #1 04-03-97 (New Handbook Issued)  Issuance Change #2 05-12-03 (New Handbook Issued)	

**PROCESSED COMMODITIES HANDBOOK  
OPR - FM-SPB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTR</b>
	8-01-94		A,U,X
Foreword	8-01-94		
Contents	7-15-96		
Chapter 1 P.1-1 Pp.1-11 & 1-12	8-01-94 7-15-96 7-15-96	General Information	
Chapter 2  P. 2-1 Pp. 2-7 & 2-8 Pp. 2-18 & 2-19 P. 2-24 P. 2-29	8-01-94  7-15-96 7-15-96 7-15-96 7-15-96	Sampling	
Chapter 3	7-15-96	FSA Inspections	
Chapter 4 P.4-31	8-01-94 7-15-96	DPSC Inspections	
Chapter 5	8-01-94	VA Inspections	
Chapter 6 Attachment 1 Pp. 1 & 2 Pp. 5-10 Attachment 2	7-15-96 7-15-96 3-28-97 3-28-97 3-28-97	Certification	
Appendix	3-01-96	Assigned Responsibilities	

**QUALITY HANDBOOK  
OPR – FM-SPB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	10-01-96		A,C,E
Foreword	10-01-96		
Contents	10-01-96		
Chapter 1	10-01-96	General Information	
Chapter 2	10-01-96	Sample Inspection and Monitoring System	
Chapter 3	10-01-96	Subjective Testing and Evaluation Process	
Chapter 4	10-01-96	Referee and Survey Sample Exchange Program	
Chapter 5	10-01-96	QA/QC Tools	
Chapter 6	10-01-96	Intermarket Tracking Program	
Chapter 7	10-01-96	Early Alert Program	
Chapter 8	10-01-96	Crop Quality Studies	
		<u>Current Issuance Changes</u> New Handbook Issued 10-01-96	

**RICE INSPECTION HANDBOOK  
OPR – FM-SPB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	7-01-94		A,F,U
Foreword	7-01-94		
Contents	7-01-94		
Chapter 1	7-01-94	General	
P.1-3	5-01-97		
P.1-7	5-01-97		
Pp.1-14 & 1-15	5-01-97		
P.1-20	5-01-97		
Att.4, P.2	5-01-97		
Chapter 2	7-01-94	Sampling	
P.2-11	5-01-97		
P.2-13	5-01-97		
P.2-16	5-01-97		
Chapter 3	7-01-94	Inspection of Rough Rice	
P.3-2	5-01-97		
P.3-8 thru 3-10	5-01-97		
P.3-12	5-01-97		
P.3-17	5-01-97		
P.3-20	5-01-97		
Chapter 4	7-01-94	Inspection of Brown Rice for Processing	
P.4-2	5-01-97		
P.4-8 & 4-9	5-01-97		
P.4-15	5-01-97		
Chapter 5	7-01-94	Inspection of Milled Rice	
P.5-5	5-01-97		
P.5-15	5-01-97		

P.5-17	5-01-97		
P.5-19 thru 21	5-01-97		
P.5-28	5-01-97		
P.5-32 thru 5-38	5-01-97		
Att.3, P.1 & 2	5-01-97		
Att.4, P.1 & 2	5-01-97		
Chapter 6	7-01-94	Certification	
P.6-4	5-01-97		
P.6-9	5-01-97		
Pp.6-20 & 6-21	5-01-97		
Att.1, Pp.1 & 2	5-01-97		
Att.2, Pp.1 & 2	5-01-97		
Att.4, Pp.1 & 2	5-01-97		
Chapter 7	5-01-97	Roundlot Inspection Plan	
Contents	5-01-97		
Attachment 1	5-01-97		
Attachment 2	5-01-97		
Chapter 8	7-01-94	Identity-Preserved Inspection Plan	
P.8-3	5-01-97		
P.8-7	5-01-97		
Chapter 9	7-01-94	Warehouse-Lot Inspection Plan	
Chapter 10	7-01-94	Government Contracts	
Appendix 1	7-01-94	Tolerances	
P.1	5-01-97		

		<u>Current Issuance Changes</u> Issuance Change #1 7-01-94 (New Handbook Issued) Issuance Change #2 8-15-94 Issuance Change #3 5-01-97	
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**SANITATION INSPECTION HANDBOOK  
RICE, BEANS, PEAS, LENTILS, AND PROCESSED COMMODITIES  
OPR – FM-SPB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	3-28-97		A, F, H, T, U, X
Foreword	3-28-97		
Contents	3-28-97		
Chapter 1	3-28-97	Cooperation With Other Agencies	
Chapter 2	3-28-97	Inspection Responsibilities	
Chapter 3	3-28-97	Plant Facility	
Chapter 4	3-28-97	Sanitation Inspections	
		<u>Current Issuance Changes</u>  Issuance Change #1 3-28-97 (New Handbook Issued)	

**WEIGHING HANDBOOK  
OPR - FM-WEB**

<b>CHAPTER</b>	<b>DATE</b>	<b>TITLE</b>	<b>DISTRI</b>
	9-01-80		A, C, E, G, N
Foreword	4-30-04		
Contents	4-30-04		
Chapter 1	5-10-95	Procedures for Official Weighing Services	
Appendix A	5-10-95	Grain Spill Estimation Charts	
Appendix B	5-10-95	Glossary	
Chapter 2	2-21-01	Documentation of Official Weighing Services	
Page 2-24 thru 2-32	3-28-05		
Chapter 3	4-30-04	Specifications, Tolerances, and Other Technical Requirements for Testing and Certifying Official Grain Weighing Devices	
Chapter 4	9-01-03	Checkweighing	
		<u>Current Transmittals/Issuance Changes</u>	
		Issuance Change #16 3-13-89	
		Issuance Change #17 9-17-90	
		Issuance Change #19 5-10-95	
		Issuance Change #20 9-20-96	
		Issuance Change #21 2-21-01	
		Issuance Change #22 9-01-03	
		Issuance Change #23 4-30-04	
		Issuance Change #24 11-01-04	
		Issuance Change #25 3-28-05	