- 1 And said you have a separate recall looking at the
- 2 value added by QA. On a broader scale what about
- 3 independent oversight in general? And I mean you
- 4 have got the line management, and certainly that's
- 5 where your focus has been. Did you look at --
- 6 When you have got -- I think somebody brought it up
- 7 earlier -- ISIs, obviously I would say the role of
- 8 QA, the off-site review committees, anybody in the
- 9 industry, peer reviews things like that, were there
- 10 indications coming in from them?
- 11 MR. MYERS: We have gone back and we have
- 12 looked at the QA process. You know, I have
- 13 personally reviewed some of the documents that QA
- 14 had produced on the corrective action process.
- 15 They told us that our root causes were not very
- 16 good -- in 1999 I believe it was -- and that we had
- 17 a lot of repeat situations and we weren't
- 18 trending. As a senior team we didn't do much with
- 19 that. They also indicated that the head was
- 20 cleaned and thorough in 2000. It was obvious that
- 21 the QA person never really went down at the head.
- 22 So there are some issues there we're dealing with.

- 1 Same kind of thing, involvement and really
- 2 validation and oversight. So there's some issues
- 3 in the quality area that we have had to address,
- 4 and Bill's addressing those now.
- 5 MR. LOEHLEIN: I think you're talking about
- 6 the company's nuclear review board. You did look
- 7 at that too.
- 8 MR. MYERS: We had Darrell Eisenhut come in
- 9 and perform an assessment of that board. We will
- 10 probably make some changes there. What's really
- 11 interesting there is the board meets routinely.
- 12 This is not uncommon. But typically we don't have
- 13 the board meet at the plant or involved at the
- 14 plant when you're using certain programs; for
- 15 example, boron inspection programs. All these
- 16 programs you don't bring the board in because
- 17 you're too busy with outage, right? What we're
- 18 thinking about is that would probably be a good
- 19 time to bring some of the board members in and let
- 20 them perform an assessment of the implementation
- 21 of some of our programs. And I don't think too
- 22 many people probably are doing that. That's

- 1 something we're evaluating now.
- 2 MR. DYER: How about ISEG and their role in
- 3 looking at trends?
- 4 MR. MYERS: We don't have an ISEG.
- 5 MR. DYER: I thought earlier you did.
- 6 MR. LOEHLEIN: That was in 1987, I think. In
- 7 years gone by there was an ISEG. There is not one
- 8 currently.
- 9 MR. DeSTEFANO: Also basically ISEG really had
- 10 a few shots from what we saw during this time
- 11 period on these specific subjects. They had a few
- 12 chances to have an impact on what was going on.
- 13 And again in the earlier years they did that. And
- 14 in the mid-'90s to late '90s actually their reviews
- 15 concurred with what the station was doing. So it
- 16 was not effective.
- 17 Just prior to 12RFO fueling outages, one
- 18 example specifically, ISEG was asked about delaying,
- 19 whether or not the decision to delay modification
- 20 to the service structure was acceptable. At the
- 21 time the proposal was to delay it to 14RFO. And
- 22 they came back and asked -- You could tell they

- 1 felt uneasy about it. They asked are you sure you
- 2 can't get it in 12 or 13 but ended up concurring
- 3 with the fact that the modification didn't have to
- 4 be done right now.
- 5 CHAIRMAN GROBE: So even ISEG had a production
- 6 focus.
- 7 MR. DeSTEFANO: With the instance that we saw,
- 8 yes. But they didn't pop up in our documents too
- 9 often.
- 10 CHAIRMAN GROBE: I apologize. We're using an
- 11 acronym here. ISEG is the independent safety
- 12 engineering group. And the key word there is
- 13 independent.
- 14 MR. MYERS: Right.
- 15 CHAIRMAN GROBE: I guess the next key word is
- 16 safety.
- 17 MR. MYERS: Yes. One of the things that as
- 18 ISEG went away at our other plant, what we did to
- 19 improve that we thought was even better was the
- 20 engineering oversight review board. Documents
- 21 coming out of engineering, make sure they were very
- 22 good. So when we were making the improvements in

- 1 the '96 timeframe at our other plants, that board
- 2 was a real strong part of those improvements and
- 3 the quality of our documents coming out of
- 4 engineering. But that board was never implemented
- 5 over there at the Davis-Besse plant until recently.
- 6 We have it at both our Perry and our Beaver Valley
- 7 plant now. This was the first time we installed it
- 8 over there.
- 9 CHAIRMAN GROBE: Any other questions before we
- 10 go on? Okay.
- 11 MR. LOEHLEIN: At this point I would like to
- 12 conclude and turn it over now to Lew Myers who will
- 13 talk about the corrective actions.
- 14 MR. MYERS: Thank you. When we had this event
- 15 initially, somewhere in the May timeframe we decided
- 16 to look at the events that are broad based, and we
- 17 created the building blocks for a return of service
- 18 plan to address systems, programs and organizations
- 19 to support safe and reliable operations. Specifi-
- 20 cally we created a system health assurance plan
- 21 that looks at a rigorous approach to system review
- 22 similar to what has improved our performance at our

- 1 Beaver Valley station and late issue reviews and
- 2 system reviews. We have implemented that now at
- 3 our Davis-Besse plant, and we're walking down
- 4 systems with operators, SROs, we're walking down
- 5 with system mechanics, engineers and managers, you
- 6 know? And what we're seeing is good teamwork
- 7 beginning to develop there. And we're finding
- 8 things, basic things. What I will tell you again
- 9 later on is that program will probably -- that
- 10 program will become part of our normal process.
- 11 It's something we should be doing routinely all the
- 12 time. And we didn't have the procedure in place or
- 13 a process in place to ensure that we were getting
- 14 consistent engineering reviews of our system, so we
- 15 will put that into our normal processes as we go
- 16 forward.
- 17 The management and human performance
- 18 excellence plan was put in place to ensure a
- 19 sustained safety focus. The first thing that we
- 20 have done there is we created a new FENOC organiza-
- 21 tion with more oversight and created my job as
- 22 chief operating officer. Bill Pearce has

- 1 tremendous operational experience. And some of
- 2 these issues that we're seeing with corrective
- 3 actions quality were probably not fully implemented.
- 4 That would be at a higher level now. So we will
- 5 see that they get implemented. We're rebaselining
- 6 our standards and scheduling management observations
- 7 now to make sure there are managers in the field
- 8 looking at stuff, activities that are going on.
- 9 The program compliance plan ensures
- 10 programs that we have meet industry standards,
- 11 that they have good procedures, we have got good
- 12 ownership and we have got good implementation.
- 13 Guess what? That's another program that we're
- 14 using as part of the building blocks that we'll
- 15 continue to use in the future. In fact, we will
- 16 probably take that program -- the system program
- 17 at our Beaver Valley and Perry plant, we're going
- 18 to take that over to all three of our plants now.
- 19 So that turned out to be a very good program. So
- 20 these building blocks have been key, I think,
- 21 already in returning the health and safety focus of
- 22 our programs and systems at our Davis-Besse plant.

1 One of the things if you recall we did

- 2 early on -- We have six building blocks: Reactor
- 3 head resolution plan, program compliance plan, the
- 4 containment health assurance plan, system health
- 5 assurance plan, restart test plan and the
- 6 management and human performance excellence plan.
- 7 All that reports up to an independent restart
- 8 overview panel that reports to Bob Saunders, Gary
- 9 Leidich and myself. That panel consists of
- 10 industry experts, the chairman, Buzz Cairns, Lou
- 11 Storz who was there in the early '90s, Joe Callan,
- 12 Chris Bakken from the D.C. Cook plant, and then
- 13 Gere Witt from the community and Jack Martin are
- 14 all on that panel. So we think that's a really
- 15 top-notch panel.
- What I want to tell this group here is
- 17 it's our intention -- we will not -- until we feel
- 18 these knowledge blocks are all in place to give us
- 19 sustained performance, we won't even recommend to
- 20 you that we be allowed to start up. So we are
- 21 looking for this team to tell us that they're
- 22 comfortable. That's what we're using them for.

1	The first ar	ea we talked	l about is a

- 2 nuclear safety focus. We have already taken some
- 3 pretty -- We didn't sit back and wait for this we
- 4 saw some of these indications up front. We created
- 5 this new senior management team at the upper
- 6 levels, I myself and Bill Pearce, to give us more
- 7 corporate oversight. But we also brought in a new
- 8 senior team at the plant, proven aggressive
- 9 managers, good performance. Randy Fast, our
- 10 previous plant manager, has been the plant manager
- 11 now at Davis-Besse. He came from Beaver Valley and
- 12 before that South Texas. Good, strong leadership
- 13 qualities. Bob Schrauder from our Perry plant, we
- 14 brought him in. So we believe that this management
- 15 team that we have in place now will drive the high
- 16 standards we're looking for.
- 17 Implement the management and human
- 18 performance excellence plan. We talked about
- 19 supervisors and managers at Davis-Besse a while
- 20 ago. We have a program called leadership in action
- 21 that we use to develop for succession planning of
- 22 our future supervisors and leaders. We are going

1 back and looking at that program. Are there some

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- 2 key elements missing? Maybe we will make some
- 3 changes to that. Like in decisionmaking but in
- 4 general, you know, it appears to me more than
- 5 anything that that plan has not really been
- 6 involved in our Davis-Besse plant -- that program
- 7 hasn't. We have a bunch of people qualified but --
- 8 For instance, at our Perry plant we just completed
- 9 a recall of all the supervisors. We were talking
- 10 about five classes at our Beaver Valley plant.
- 11 Last year at our Davis-Besse plant we didn't teach
- 12 any. So we have got a bunch of people through
- 13 initially but just sort of put on the shelf, it
- 14 appears.
- One of the things we're getting ready to
- 16 do is a case study. When you talk about case
- 17 studies you think we're going to come out and tell
- 18 everybody what happened. That is not the intent of
- 19 this program. The intent of this program is we're
- 20 going to go through the timeline that we have on
- 21 this event with each group, okay, and then we're
- 22 going to go through the root causes and how that

- 1 group could have affected the root causes. So
- 2 we're customizing it to a particular group. Then
- 3 we're going back and looking at the standards.
- 4 Each group has standards, you know, at our plants.
- 5 We're finding those standards are really fairly
- 6 good and consistent, but we have lost them. So
- 7 we're going to rebaseline those standards. At the
- 8 end of that training session -- that case study
- 9 we're going to give a test. We're going to make
- 10 sure that you understand the requirements, and then
- 11 we will move forward from there. That's where we
- 12 are heading on this case study. Not only that you
- 13 understand this event but you understand the
- 14 requirements. And we will move forward. We
- 15 already have new standards of implementation in our
- 16 engineering group that we're pleased with.
- 17 CHAIRMAN GROBE: Before you go on -- I
- 18 apologize for interrupting -- but you can do this
- 19 case study and rebaseline standards and do a test
- 20 and people can answer the test correctly and
- 21 successfully. But until you assess people to those
- 22 standards, I am very concerned about this incentive

- 1 program and the disconnect between the various
- 2 levels in the organization.
- 3 MR. MYERS: We understand that. If you look
- 4 at all the standards, we have some management
- 5 models that we use very similar to Exelon. We are
- 6 looking at some of the Exelon and other utilities.
- 7 Right now we are looking at the attributes that we
- 8 have versus the attributes they have. In some
- 9 cases we find ours are better; other cases not as
- 10 good. We will baseline every one of our
- 11 supervisors and managers to the right standards.
- 12 That's what ownership, for instance, is supposed to
- 13 do. So once we establish that you understand, we
- 14 will be monitoring how effectively you implement
- 15 those standards through the ownership for
- 16 excellence program and a management observation
- 17 program. You caused me to lose my place. Let me
- 18 keep going.
- 19 After we do that, Jack, we have a program
- 20 that I think Christine knows about that we use both
- 21 at Perry and at Beaver Valley. It's the management
- 22 observation program, a computerized program where

- 1 you can trend observations. And we don't use that
- 2 program at Davis-Besse. We're bringing it over to
- 3 Davis-Besse now. It's got these key attributes
- 4 built into it. If we schedule management
- 5 observations with supervisors like we're going to
- 6 and we collect this data, we can tell how effective
- 7 the supervisors are being at implementing the
- 8 standards that we expect in the field, you know.
- 9 And we're going to implement that program more
- 10 strongly here than we have at any of our other
- 11 plants. We're going to schedule managers here. So
- 12 that's the intention at the Davis-Besse plant.
- We have already completed the safety
- 14 conscious work environment survey and assessment.
- 15 You know, as you might expect how the plant is,
- 16 this was a very proud bunch of people. I meet with
- 17 them. And I'm going to talk about my four Cs. I
- 18 do four Cs meetings. I have a contractor talk.
- 19 The organizational effectiveness person brings in a
- 20 group of people. And what we do is about twenty at
- 21 a time. The idea is there the contractor -- they
- 22 can talk to this person in confidence. So when I

- 1 see the question I don't know who it came from.
- 2 Then we go in and -- I get all the questions, and
- 3 we go in and try to answer the questions and then
- 4 feed that back in our newsletters and stuff. We
- 5 have started that meeting now. And it just amazes
- 6 me the people at Davis-Besse, they will tell you
- 7 they know the standards, they know that the
- 8 management hasn't been as strong as it used to be.
- 9 I am not even going to tell you some of the things
- 10 they tell me here. But it's really interesting the
- 11 feedback that I get there. And I do believe that
- 12 we're beginning to see some good ownership of this
- 13 problem. And they're also beginning to see those
- 14 management walk-downs and management in the field
- 15 and system walk-downs being effective. So we will
- 16 continue those things.
- 17 And then finally I told you earlier the
- 18 ownership for excellence program evaluates our
- 19 managers and directors. And we will get all this
- 20 done, and then we will have them evaluate the first
- 21 line supervisors using the management observation
- 22 program.

1	The next	thing we	talk	about	here	is
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- 2 corrective action. I told you that we just finished
- 3 -- we're finishing as we speak review of the
- 4 corrective action program. We have been very proud
- 5 at all of our plants of our corrective action
- 6 program. In fact, we think that -- my belief is at
- 7 our other two plants we have really taken that on
- 8 and made a lot of progress fixing problems through
- 9 corrective action. We have seen some real enhance-
- 10 ments now that we can make to that program, and we
- 11 will go back and look at this review and try to
- 12 make some changes to the program. Overall, though,
- 13 I go back and say again a lot of problems we saw at
- 14 Davis-Besse are just implementation problems, the
- 15 right criteria for a CR that's written by an
- 16 employee and then taking that CR seriously and
- 17 doing root causes or apparent causes or quality
- 18 reviews.
- 19 How do you measure the effectiveness of a
- 20 corrective action program? What I am accustomed to
- 21 is we have a corrective action review board. And
- 22 right now we have that being chaired by the plant

- 1 manager. It should always be chaired by a director.
- 2 That was not the case before. It didn't have
- 3 performance indicators, and we were not looking at
- 4 anything except higher level root causes. We
- 5 weren't looking at apparent causes. One of the
- 6 things we will do is we will go down and we will
- 7 get this board to start looking at lower level
- 8 stuff to make sure that that's properly classified.
- 9 So I think we do that at Beaver Valley already,
- 10 don't we?
- 11 MR. LOEHLEIN: Of course. I haven't been on
- 12 it for a while. I used to be on it. I have been
- 13 at Davis-Besse for six months. Lew, you know where
- 14 I have been for six months. But when I
- 15 participated in a corrective action review board at
- 16 Beaver Valley, our standard was to look at a lot of
- 17 lower level condition reports for determination,
- 18 not just high level stuff.
- 19 MR. MYERS: In our engineering reports we're
- 20 going to improve our trending of equipment failures.
- 21 And then finally we're going to be performing --
- 22 Bill Pearce is going to be performing routine

- 1 assessments now to make sure that we're properly
- 2 classified, CRs as they're written, and doing the
- 3 right type of assessment.
- 4 CHAIRMAN GROBE: What you just described,
- 5 Steve, is that proceduralized either in a self-
- 6 assessment procedure or in the corrective action
- 7 review board charter?
- 8 MR. LOEHLEIN: I think it goes back to the
- 9 fact that we have upper level standards in the
- 10 sites. What we need to work on and what we have
- 11 in this program compliance plan is each site has
- 12 taken what you might call a different level of
- 13 rigor in how they're going to approach the
- 14 corrective action review board. I know when I was
- 15 on it at Beaver Valley and in my maintenance
- 16 superintendent role that we met every week, and we
- 17 went over quite a number of condition reports and
- 18 at what level we looked at them. When I got to
- 19 look at this at Davis-Besse, I found out their
- 20 pattern really was to meet once a -- I think once
- 21 a month and look at primarily higher level things.
- 22 So the company or the FENOC-level common process

- 1 procedure allowed probably too much flexibility in
- 2 how that board operated at each plant because we
- 3 had different standards for what we looked at. And
- 4 that's the point of getting all three sites
- 5 together in reviewing this and getting us all on
- 6 the same page.
- 7 MR. MYERS: Now that I am chief operating
- 8 officer I can fix some of these inconsistencies.
- 9 What I am accustomed to more is that our senior
- 10 management team reviews all the Category 1 CRs and
- 11 all the corrective actions. That's done at a much
- 12 lower level at Davis-Besse. And since that's done
- 13 on a lower level, the apparent causes stuff aren't
- 14 getting reviewed at all. We're going to strengthen
- 15 those types of things.
- 16 MR. WRIGHT: May I ask one question? When you
- 17 say you're rebaselining and going to go back and
- 18 look at what the practices are at the different
- 19 facilities and implementing the program where there
- 20 was a lot of a flexibility within the program, is
- 21 the result coming out of that going to be a
- 22 consensus of where we should be, or is that going

- 1 to be looking at what is the most conservative
- 2 approach that one of our three sites have taken and
- 3 go with that until shown otherwise that that is too
- 4 conservative or you don't need to be that way?
- 5 MR. MYERS: We're a little better than that.
- 6 This team we brought in, this latent issues review,
- 7 is a very broad-based team, and they're making
- 8 specific recommendations and improvements to our
- 9 corrective action program. We'll probably take a
- 10 lot of those improvements -- maybe not every one --
- 11 and make them a part. So I think the approach
- 12 we're taking is a little stronger than that. We
- 13 have really got a good team looking at the
- 14 corrective action programs at Davis-Besse. I have
- 15 already seen some very eye-opening flexibilities,
- 16 you know. So we will take those issues and tackle
- 17 them. Does that answer your question?
- 18 MR. WRIGHT: It says that you are looking at
- 19 it in a different way. We'll have to wait to see
- 20 what the results are.
- 21 MR. MYERS: Okay. Where was I? Page 43.
- 22 Another thing that we have to make sure that we

- 1 address is that repeat conditions are treated as
- 2 significant conditions. If we see repeat
- 3 conditions, we're going to strengthen our program
- 4 and make sure we elevate those. That's not as
- 5 clear as it should be now. We're going back now as
- 6 we go through the system and the program reviews
- 7 and looking at some longstanding problems that we
- 8 had at the plants and seeing if they should be
- 9 elevated to significant issues. We're quality
- 10 reviewing that and doing our system reviews and
- 11 program reviews. That's ongoing.
- 12 One of the things that we don't do is we
- 13 don't require -- we haven't required root cause
- 14 type training for apparent causes. And we could
- 15 probably really improve our program a lot if we did
- 16 that. We're going to do some type of root cause
- 17 training for those people that are doing apparent
- 18 causes. It has not been a requirement at all in
- 19 our program. That came out of these reviews I was
- 20 telling you about, the latent issues reviews.
- 21 That's better than reviewing any of our sites. I
- 22 would call that improvement overall.

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- 2 required training. We're going to develop a
- 3 training program that defines and implements the
- 4 training consistently across our sites for root
- 5 cause. That's not very clear either. So we have
- 6 got some people that use Kepnor-Trego and we use
- 7 MORT. We're going to have maybe a variety of
- 8 techniques to make sure we have that variety of
- 9 techniques at each one of our sites.
- 10 And then finally -- I pretty well talked
- 11 about everything -- implement an effective site-
- 12 wide equipment trending program. I think there's
- 13 some real improvements we can do. We have a
- 14 quarterly report from engineering on the trending
- 15 of our systems. But because we haven't done a good
- 16 job at saying here's how we walk-down our system,
- 17 here are system health reports, I think we're
- 18 getting not consistent messages from our system
- 19 engineers. We're going to go back and strengthen
- 20 the way that we look at our systems making sure
- 21 that we're looking at trending, for instance --
- 22 that might be an issue we're looking at -- and make

- 1 sure we have specific criteria for the systems
- 2 engineers to use. They don't have that criteria.
- 3 Remember I told you a while ago we did not have a
- 4 walk-down procedure for systems? We need to
- 5 strengthen those things. We will do that.
- 6 Under technical rigor, you know, I talked
- 7 about rebaseline the standards and expectations for
- 8 each FENOC group. We're doing that as we speak.
- 9 Establish an engineering assessment board to
- 10 reinforce standards. We have established a very
- 11 good engineering assessment board. We're figuring
- 12 out how to make that a permanent part of the way we
- 13 do business as we speak. So that we have got some
- 14 ideas in mind of putting a permanent manager there
- 15 that's just in charge of the engineer assessment
- 16 board. So we're going to really strengthen that
- 17 board and bring it over to the Davis-Besse plant
- 18 and probably make it better than the ones that we
- 19 have at the other two plants as a matter of fact.
- 20 So I am looking forward to that.
- 21 We have already approved a procedure --
- 22 What we found at Davis-Besse is we have a business

- 1 plan that talks about the hierarchy of documents
- 2 and our priorities. And our priorities at FENOC --
- 3 and you need to listen to this clearly -- is safety
- 4 first, people second, reliability third and cost
- 5 fourth. That's our priorities. And that's been
- 6 pretty consistent over the years since I have been
- 7 at FENOC. And what we find at Davis-Besse that I
- 8 am not used to is a bunch of policies and documents
- 9 that are not in line with the way we do business.
- 10 It's almost like they figured out a way to maintain
- 11 status quo over the years. So I am going back and
- 12 revisiting those policies and documents. And what
- 13 we did the other day is we approved a new nuclear
- 14 operating procedure that -- We never had anything
- 15 that clearly defined the hierarchy of documents.
- 16 And what you will see now is we have a policy at
- 17 one of our plants different than our FENOC policy,
- 18 and it's going to have to come to the senior teams
- 19 at FENOC to get approved. So we have got to make
- 20 sure that we don't have these documents out there
- 21 that don't get the same priorities that we have as
- 22 an organization. We found some of that. It's

- 1 there and alive, some older documents, sending the
- 2 wrong message to our employees.
- 3 I told you that we're going to make
- 4 permanent in our processes the system walk-downs.
- 5 That program has been -- Through experience we
- 6 found out we didn't really even understand the
- 7 bounds of the program for the system engineers. We
- 8 have got that all scoped out. And we're not
- 9 walking down systems. And what we're finding is
- 10 that we're not using it at any of our plants.
- 11 We're walking down systems with multi-discipline
- 12 teams of SROs, maintenance, managers and the system
- 13 engineer, and we're finding some really interesting
- 14 things. And we don't have that at any of our
- 15 plants, and we probably -- we're going to go fix
- 16 this process so it's consistent across all of our
- 17 plants.
- And then the program reviews I talked
- 19 about a while ago you will find very enlightening
- 20 also.
- 21 Procedure compliance. Procedure
- 22 compliance is something that I have been talking

- 1 about since I have been in nuclear power it seems
- 2 like. You know, we're going to come out of this --
- 3 we're committed to coming out of this restart with
- 4 what we think is the best boric acid program in the
- 5 country. We should have that after this. And we
- 6 have gone back now and taken our procedures and
- 7 turned them into nuclear operating systems at our
- 8 two sites that use boron. We have a nuclear
- 9 operating standard now, and it fully meets 99-0701
- 10 I guarantee because I reviewed it myself.
- 11 We're going to go back and reinforce the
- 12 standards and expectations for procedure compliance
- 13 throughout the sites and the need for proper
- 14 work-practice rigor. Some of the things we have
- 15 seen here and some of the work orders we have
- 16 signed off and the amount of information that's in
- 17 those work orders we need to improve more at our
- 18 Davis-Besse plant. This was the same problem we
- 19 had at our other PWR a few years ago where we
- 20 didn't have much rigor in our work orders and rigor
- 21 in our process. And we have improved that. We
- 22 need to strengthen it here also.

1 I told you about the n	nanagement obser-
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- 2 vation program. We're going to implement the same
- 3 observation program we have at our other plants.
- 4 It's a computerized program. Was the prejob brief
- 5 good, were the parts there, was the contingency
- 6 planning good, was the right safety culture there.
- 7 There's attributes for all those things. And was
- 8 the procedure usage proper too. We're going to
- 9 implement that program at our Davis-Besse plant
- 10 where we already have it at our other two. I have
- 11 gone back and reviewed based on this event all the
- 12 stuff in the program, and the program looks pretty
- 13 healthy to me from what I have seen. I did that a
- 14 couple weeks ago. And then we're going to start
- 15 scheduling with a weekly schedule managers to be
- 16 in the field with the supervisor and document our
- 17 performance. We think that will help our safety
- 18 culture. Once again I believe if we had had more
- 19 management involvement in the field and higher
- 20 standards, we wouldn't be here today. Somewhere we
- 21 lost that, and we're regaining it now.
- 22 And once again at our morning meetings

- 1 we're stressing procedure compliance pretty much
- 2 daily and weekly, and we're looking for CRs as an
- 3 indication of procedure compliance issues every
- 4 day. We're trying to focus on that.
- 5 CHAIRMAN GROBE: Before you go on -- I
- 6 apologize for interrupting. Before you go on to 46,
- 7 you say reinforce standards and expectations for
- 8 procedure compliance and the need for work-practice
- 9 rigor. The root cause focus on page 34 focuses
- 10 only on boric acid control. What is your sense of
- 11 the extent or condition of this procedural
- 12 compliance question?
- 13 MR. MYERS: Widespread.
- 14 CHAIRMAN GROBE: Operations, health physics,
- 15 maintenance?
- 16 MR. MYERS: Yes.
- 17 CHAIRMAN GROBE: Okay.
- 18 MR. MYERS: We have seen our operability
- 19 reviews have been a little lax. That's the reason
- 20 I brought Mike Ross in at the system right now to
- 21 really focus on operations, make sure we have the
- 22 high standards. When we saw this in root cause, we

- 1 started looking across the board. We see it
- 2 elsewhere also.
- 3 CHAIRMAN GROBE: Okay.
- 4 MR. MYERS: Once again we talked about the
- 5 hazard analysis. I had trouble with this too,
- 6 Jack. But what I call it is decisionmaking. And
- 7 we use this document called Tech 19 that incorpor-
- 8 ates some of the INPO philosophy, industry
- 9 philosophy on decisionmaking. It also is a tool
- 10 we use when we have equipment problems to sit down
- 11 and -- The first thing before we go to work is we
- 12 sit down and we go through this to make sure we're
- 13 asking all the tough questions. Do we meet our
- 14 licensing basis? Do we need to go into 50.59?
- 15 That process is not in effect here. That program
- 16 is not in effect at our Davis-Besse plant. That's
- 17 another item right now that we haven't yet turned
- 18 into nuclear operating procedure. We need to
- 19 implement that program at Davis-Besse.
- 20 And once again I put here that we're
- 21 doing corrective action benchmarking. I think the
- 22 benchmarking we have got is we have got a ton of

- 1 people in the plant right now from other utilities
- 2 that are pretty much industry experts that are
- 3 doing that latent issues review of our correction
- 4 action process. That's really been an eye-opening
- 5 experience. And we will continue to go out there
- 6 to Morgan Price and some other plants after that.
- 7 We will be making some changes to our corrective
- 8 action program. I could give you some specific
- 9 changes if you want them, but we need to make some
- 10 changes there.
- 11 I told you a while ago that the new
- 12 reactor pressure vessel head is on site. We're
- 13 looking at the design -- that's one of the
- 14 corrective actions -- and making sure that that
- 15 head is ready to be installed. A boric acid corro-
- 16 sion control program is being designed to include
- 17 control of our drive nozzles like they should.
- 18 We developed a training program already on the
- 19 boric acid monitoring. You know, if we would have
- 20 used our -- We found out as we were going through
- 21 the inspections that we were qualifying people as
- 22 VT-2 exam. What we should have been doing is what

1 do we want them to be able to do and developing a

- 2 training program for that specific talent. And we
- 3 have developed that program now, and it looks pretty
- 4 good. We have got people out doing walk-downs, and
- 5 training appears to be very thorough. So we're
- 6 happy with that. But making sure people are
- 7 properly trained on the boric acid procedures is
- 8 very important. And once again our intention is to
- 9 come out of this issue being one of the industry
- 10 leads in boric acid.
- 11 Some of the problems that we found as we
- 12 were going through this issue too is you find
- 13 corrective actions in the boric acid group that
- 14 were left for a couple years without resolving. So
- 15 timely corrective action is something we're going
- 16 to address also.
- 17 And then we talked about the realignment
- 18 of the incentive program. We'll talk to FirstEnergy
- 19 about that. We're going to look at possibly some
- 20 changes there.
- 21 And then finally I told you a while ago
- 22 that we found the policies that were different

1 somewhat at Davis-Besse that we have at FirstEnergy.

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- 2 Well, we're going to strengthen those policies, you
- 3 know. Operations' involvement is very important
- 4 and a management presence in the field is very
- 5 important. And we're going to -- Bob Saunders, I
- 6 know, right now is looking at a policy for FENOC
- 7 that he's going to put out addressing his expec-
- 8 tations for a nuclear safety culture. So that's
- 9 something we didn't have in place. We're going to
- 10 make that very clear to make sure nothing disagrees
- 11 with that. I don't think it was as clear as it
- 12 could have been.
- 13 I told you a while ago we made several
- 14 changes across the site already. We created Bill
- 15 Pearce's job, the ex-plant manager from Beaver
- 16 Valley station. Strong operational focus. He's
- 17 now the vice-president of oversight. He reports to
- 18 the president, and he also reports directly to the
- 19 board. The chief operating officer. They made me
- 20 the chief operating officer. Then we brought in
- 21 Gary Leidich. Those were all, I think, positive
- 22 moves that allow us to have more oversight. We

- 1 brought in Mike Ross to strengthen our operations
- 2 group on operability concerns. There were a lot of
- 3 issues here that we saw in this event where ops was
- 4 really not very existent in asking hard questions
- 5 when we wrote the CRs. So we're going to fix that.
- 6 We have a new plant manager, Randy Fast. We think
- 7 he has a strong maintenance and operations
- 8 background, and we think he'll add the right safety
- 9 focus to the plant. Mike Stevens now is the
- 10 director of maintenance. Mike came to us from -- he
- 11 worked in energy at Exelon, and he's been with us a
- 12 couple years as a maintenance director there. Bob
- 13 Schrauder we brought over from Perry. He used to
- 14 be the plant manager at Perry and is a proven
- 15 leader with our organization. And finally Jim
- 16 Powers was the engineering director at Perry, and
- 17 he's over with us at Davis-Besse now as the
- 18 engineering director. We think that he has the
- 19 right standards and will help us drive this new
- 20 safety culture in the plant. So we have made a lot
- 21 of changes already, I guess, is the message.
- 22 CHAIRMAN GROBE: Lew, you have Randy Fast as a

- 1 light blue. When did he come to the organization?
- 2 MR. MUGGE: He started in January of this
- 3 year. I think the graphic is wrong.
- 4 CHAIRMAN GROBE: Just prior to the outage?
- 5 MR. MYERS: Just prior to the outage, yes.
- 6 CHAIRMAN GROBE: So he's a dark blue.
- 7 MR. MYERS: Randy Fast experienced some of the
- 8 South Texas plant. That was a pretty interesting
- 9 turnaround. And also he went to the Beaver Valley
- 10 plant and performed well down there. He was our
- 11 maintenance director there, so we brought him over
- 12 as plant manager here. We believe that's a good
- 13 move for us.
- 14 MR. THOMAS: Before you do your summary, can I
- 15 ask a question?
- 16 MR. MYERS: Yes, sir.
- 17 MR. THOMAS: First is will all people who are
- 18 tasked with classifying reports and apparent cause
- 19 evaluations be trained?
- 20 MR. MYERS: That's our intent.
- 21 MR. THOMAS: Second question is two of the
- 22 root causes you presented require significant

- 1 process changes by your staff; namely, addressing
- 2 symptoms rather than causes and lack of adequate
- 3 technical rigor. Could you comment briefly on
- 4 specifically what's being done to accomplish this
- 5 process?
- 6 CHAIRMAN GROBE: Let me broaden that just a
- 7 little bit. I really appreciate that. You
- 8 embarked on a multifaceted program -- return to
- 9 service program.
- 10 MR. MYERS: Right.
- 11 CHAIRMAN GROBE: And you embarked on that
- 12 program with a variety of people, some from your
- 13 organization, some from outside your organization.
- 14 One of the first areas that we inspected was
- 15 activities that you were accomplishing in the
- 16 containment area and found some inadequacies in the
- 17 qualification of the people doing inspections,
- 18 inadequacies in the training of the people and your
- 19 training programs, and then went into the field and
- 20 found some observations that we were able to make
- 21 that your staff had looked at the same equipment
- 22 and did not make. And I think that goes right to

- 1 the question that was just asked a moment ago.
- 2 Since then you have completely redone the training
- 3 program, brought in a bushel basket of new
- 4 inspectors, and trained them to your standards and
- 5 you are reperforming those inspections in contain-
- 6 ment. What are you doing to make sure that all of
- 7 the people that are implementing this restart
- 8 program -- and they have been working on this for a
- 9 couple months now -- have the standards and expec-
- 10 tations that you expect and are not continuing to
- 11 operate with the same focus of technical rigor and
- 12 standards that existed prior to the outage? Is
- 13 this the same question you asked?
- 14 MR. THOMAS: Pretty much.
- MR. MYERS: I will tell you we don't have that
- 16 fixed. We're working on that, but we don't have it
- 17 fixed. I think the first thing that's helping drive
- 18 that as we speak now is the engineering assessment
- 19 board looking at the products coming out of engineer-
- 20 ing. That's a very strong board. And once again
- 21 we intend to keep that as a permanent part of our
- 22 process. That ensures that the documents coming

1 out of engineering have got the right rigor. And

- 2 we'll monitor -- We have got performance indicators
- 3 and things that are rejected, things that we're
- 4 having to add a few comments to and stuff like that
- 5 so we can monitor the quality of the information
- 6 coming out of there.
- 7 Another key element that I think is good
- 8 management has been our corrective action review
- 9 board. The corrective action review board at our
- 10 other plants looks at a lot of lower level items,
- 11 conditions with apparent causes. And we give
- 12 feedback directly to the managers and directors,
- 13 and we monitor how many are rejected by that
- 14 board. So we're driving the right standards down
- 15 to the group by name. And we have strengthened
- 16 that here already.
- 17 There are some things that we need to do
- 18 yet in understanding the ownership for excellence
- 19 program as part of our leadership in action. It
- 20 doesn't appear to be effectively used at our
- 21 Davis-Besse plant. And also I would tell you that
- 22 there is some -- probably some new sections we need

- 1 to add to that training to make sure that our
- 2 supervisors and managers are meeting the right
- 3 standards of quality, you know. So I don't think
- 4 there is an easy answer to what you just asked, but
- 5 once again our leadership in action program is
- 6 designed to develop the right type of supervisors
- 7 and managers to produce the quality that we're
- 8 looking for. And I don't think that's been
- 9 implemented over there at Davis-Besse. I don't
- 10 know if I answered your question or not.
- 11 CHAIRMAN GROBE: I think you have answered my
- 12 question it's a work in progress. The problem is
- 13 that we are going to need to be able to make a
- 14 decision, and you're going to need to be able to
- 15 make a decision that the plant is in a condition
- 16 that's adequate for restart at whatever point in
- 17 time you get to that decision point.
- 18 At our last public meeting at Oak Harbor,
- 19 one of the items I asked -- I asked two items I
- 20 hope we're going to be covering next Tuesday at our
- 21 next public meeting at Oak Harbor. One of those
- 22 was to get greater clarity on these various boards

- 1 that you have, independent assessment boards, and
- 2 what influence they have from people that are not
- 3 part of the old Davis-Besse culture and what kind
- 4 of things they're finding. And then secondly the
- 5 exact same question with Bill Pearce's organiza-
- 6 tion.
- 7 MR. MYERS: Bill will be speaking at that
- 8 meeting.
- 9 CHAIRMAN GROBE: Okay.
- 10 MR. MYERS: And I can tell you our rejection
- 11 rate right now in our board's pretty high. Pretty
- 12 high.
- 13 CHAIRMAN GROBE: Okay. On this graphic I
- 14 think we have established if you make Randy dark
- 15 blue that everybody from the director level up is
- 16 new to their position. And I think four of those
- 17 people -- three of them are new to FirstEnergy.
- 18 Mike Ross is new to FirstEnergy, Randy and Mike
- 19 Stevens are new to FirstEnergy. Is that correct?
- 20 MR. MYERS: No, I don't think that's correct.
- 21 Randy has been with FirstEnergy for about two to
- 22 three years.

- 1 CHAIRMAN GROBE: Who has?
- 2 MR. MYERS: Randy. He was at Beaver Valley
- 3 before.
- 4 CHAIRMAN GROBE: Oh, okay.
- 5 MR. MYERS: Mike Stevens we hired at Perry
- 6 initially. They have been here for a while.
- 7 CHAIRMAN GROBE: So everybody above that line
- 8 is new to Davis-Besse, and one of them, Mike Ross,
- 9 is new to FirstEnergy.
- 10 MR. MYERS: And the maintenance manager also
- 11 is new to FirstEnergy.
- 12 CHAIRMAN GROBE: Okay.
- 13 MR. MUGGE: Peter Roberts.
- 14 CHAIRMAN GROBE: I wanted to get a better
- 15 understanding of new to position below that line.
- 16 How many of those folks below that line that are
- 17 new to their position came from outside of the
- 18 Davis-Besse organization?
- 19 MR. MYERS: Bob Peters came from Salem. Pete
- 20 Roberts -- I am sorry -- he came from Salem. Robert
- 21 Pell, he came up from South Texas as the ops
- 22 manager, and we combined chemistry and HP. He was

- 1 the chemistry and HP manager at South Texas. He is
- 2 now the chemistry and HP manager. He has been here
- 3 for a year or so. But he's from outside our
- 4 organization. And then I can't read the others.
- 5 MR. MUGGE: Dave Nelson came from Tennessee
- 6 Valley.
- 7 MR. MYERS: Okay, yes. Pat McCloskey was from
- 8 the organization. John Grabnar was from Perry.
- 9 MR. DeSTEFANO: Roder is from Davis-Besse.
- 10 MR. MYERS: Roder is from Davis-Besse.
- 11 CHAIRMAN GROBE: Okay. So only a couple of
- 12 the dark blue below the director line are actually
- 13 reassignments within Davis-Besse.
- 14 MR. MYERS: That's right.
- 15 CHAIRMAN GROBE: Okay. And the ones that
- 16 aren't new to their position, did you do some sort
- 17 of evaluation to determine that that's an adequate
- 18 alignment?
- 19 MR. MYERS: We haven't done that yet. We will.
- 20 One of the things I said is we're going to reassess --
- 21 we're going to assess the directors and managers to
- 22 their position, each and every one of them.

- 1 CHAIRMAN GROBE: And that'll be done prior to
- 2 restart?
- 3 MR. MYERS: Yes.
- 4 CHAIRMAN GROBE: Other questions?
- 5 MS. LIPA: Yes, I had a question. We talked
- 6 earlier that you were planning to submit your report
- 7 this week or next week.
- 8 MR. MYERS: Right.
- 9 MS. LIPA: One of the things that I was
- 10 wondering is whether there will be in that
- 11 submittal a correlation between the root causes you
- 12 have described here and the corrective actions so
- 13 we could see how it matches up.
- 14 MR. MYERS: Yes.
- 15 MS. LIPA: Also if it's clear from the submittal
- 16 which ones will be corrected before restart.
- 17 MR. MYERS: No. First answer is yes, second
- 18 answer is no.
- 19 MS. LIPA: How do we determine your plans
- 20 before restart?
- 21 MR. MYERS: The corrective actions we will
- 22 take before restart will feed into our 0350 process

- 1 and be identified in the restart.
- 2 MS. LIPA: Restart action plan?
- 3 MR. MYERS: If you look back and look at our
- 4 drawing with the 0350 process, there are some items
- 5 that are management items, some will be part of
- 6 0350, and some will not be part of 0350. And we
- 7 identify those as just restart items. So they will
- 8 be documented as a corrective action for restart.
- 9 MS. LIPA: Okay.
- 10 CHAIRMAN GROBE: You're talking about the
- 11 center building block, the restart action plan?
- 12 MR. MYERS: Right.
- 13 CHAIRMAN GROBE: So they'll get screened
- 14 through the criteria in that?
- 15 MR. MYERS: Yes.
- 16 MS. LIPA: So we'll have to look at that
- 17 separately after this report is sent to us.
- 18 MR. MYERS: Yes.
- 19 MS. LIPA: Okay.
- 20 MR. MYERS: It should be pretty easy.
- 21 MR. WRIGHT: Following on with that thought,
- 22 the effectiveness, you know. What criteria you're

- 1 going to use to judge that it's effective enough at
- 2 some point to say that you can restart, is that
- 3 part of in some way a trending or looking at that?
- 4 That's part of the restart action plan assessment?
- 5 MR. MYERS: You know, we just finished this
- 6 report this week, but we have already developed
- 7 some performance indicators that we're using. And
- 8 we have sent those to you to look at the health of
- 9 our products and our programs. So, for example, as
- 10 we go through the program reviews, if we find
- 11 something in our level one screening that we're
- 12 doing that doesn't have good ownership and doesn't
- 13 meet the requirements or that implementation looks
- 14 for, then that program will require latent issues
- 15 review. And we would either make a determination
- 16 through that restart review it's something that we
- 17 can change now and fix it or is it something that
- 18 we have to do before start-up. So each one of the
- 19 programs will get that type of screening. So we're
- 20 trying to use that process we're talking about in
- 21 everything we do so it's consistent. Did I answer
- 22 your question there?

- 1 MR. WRIGHT: Partly anyways. I guess I am
- 2 looking at it saying that works well for things
- 3 that you identify that you have to do, you know,
- 4 change this, fix this, do this. I guess the second
- 5 half -- and maybe you answered it and I didn't
- 6 understand -- was once you fix this and do that and
- 7 adjust this, how do you know that that now is
- 8 giving you back what you want?
- 9 MR. MYERS: For example, let's talk about our
- 10 engineering assessment board. We have got like
- 11 four performance indicators where everything on
- 12 there we look at, we grade it and we monitor that.
- 13 In our 0350 process we would expect to have some
- 14 criteria that says that we feel that the perform-
- 15 ance -- the engineering product we're seeing is
- 16 adequate before we'd recommend restart. And that
- 17 would be part of that process. So for every item
- 18 that goes in there, we monitor it. So if ten items
- 19 come in, three of them are set, you know, four of
- 20 them require minor adjustments and five of them or
- 21 something may be rejected. So we'll know all that.
- 22 So when we get to the performance, looks like it's

- 1 good, of the engineering products coming out, then
- 2 we'll be able to tell you we're ready to restart.
- 3 That would be a criteria in our building blocks.
- 4 MR. DYER: Lew, what is your criteria to make
- 5 sure the engineering oversight board has the right
- 6 set of values and thresholds in the conduct of
- 7 their business?
- 8 MR. MYERS: What we did for that criteria is
- 9 we gave them a charter they're using, and the
- 10 charter is pretty specific. And we brought in the
- 11 people we brought in from outside, looked at their
- 12 resumes and qualifications extremely well. Most of
- 13 them if I gave the list of names I think you would
- 14 probably know them. Good strong people on that
- 15 board.
- With that, in summary I would like to
- 17 finish by saying our CEO of FirstEnergy is Pete
- 18 Berg, and he sort of set the standards in every
- 19 meeting we have been in so far in returning
- 20 Davis-Besse back to service in a safe and reliable
- 21 manner and doing the job right the first time. I
- 22 guess what I would say again today is we think this

- 1 root cause is pretty thorough, we worked hard on
- 2 it, we're proud of it. And we know we have got a
- 3 lot of work to do, but we're committed to meeting
- 4 that challenge. Thank you.
- 5 CHAIRMAN GROBE: Any others? Anybody? I have
- 6 some thoughts I would like to share. Before I do
- 7 that, the NRC staff in headquarters, I would be
- 8 interested in whether or not there are any
- 9 questions from the NRC staff in our headquarters
- 10 offices.
- 11 MR. RICHARD JURGAN: There's one. I am Rich
- 12 Jurgan, NRC inspector with fuel cycles. I just
- 13 wanted to know -- One of the possible contributing
- 14 causes to a situation like this could be lack of
- 15 communications either between departments or up and
- 16 down the management chain. I am dealing with a
- 17 plant that has a safety-conscious work environment
- 18 issue, so I am kind of attuned to those communica-
- 19 tions issues. In this analysis did you specifically
- 20 look at that, or were you able to come up with
- 21 conclusions as to the state of interdepartmental
- 22 and vertical communications at the plant if there

- 1 were any weaknesses or maybe strengths?
- 2 MR. LOEHLEIN: I will answer that based on my
- 3 understanding, and I will get some help from the
- 4 other members of the team that are here if I need
- 5 it. I think that I would say about our investiga-
- 6 tion that we were able to assess certain things
- 7 real well from what was there in the way of the
- 8 record both in interviews and in things like
- 9 condition reports. Some of the things we couldn't
- 10 assess as well are in areas like communication, and
- 11 it's because of the way the organization failed in
- 12 other ways. The condition report process told us
- 13 that every level of the organization was involved.
- 14 There were lots of them. Different levels of the
- 15 organization, different departments all had a crack
- 16 at a number of these issues. So in terms of
- 17 communication among them we have seen those cases.
- 18 Whether or not that was a factor or not would be
- 19 less critical because they all had a part in it.
- 20 We make a point in the report of how many super-
- 21 visors, how many individuals, how many people in
- 22 different management were involved in these

- 1 different condition reports. So from that
- 2 perspective we knew lots of people were involved.
- 3 But the communication links themselves, I don't
- 4 think we really have a lot to say about it. Mario,
- 5 do you have anything to add in the way of clarity?
- 6 MR. DeSTEFANO: I would echo that up and down
- 7 the organization the right people got involved and
- 8 were participants in the decisionmaking. The
- 9 weaknesses that we did see in the few instances
- 10 that we got a chance to see it was between depart-
- 11 ments. That's the only place we saw weaknesses
- 12 with communication.
- 13 MR. LOEHLEIN: Right. Maybe really along with
- 14 that where you would expect a department to seek
- 15 help from someone else. Because it goes back to
- 16 the safety culture. If you are in an area that you
- 17 don't think you know everything about this, you
- 18 want people to question well, can I answer this, do
- 19 I understand it enough to write what the cause
- 20 analysis is or should I seek help from others. We
- 21 didn't see that tendency in the people that
- 22 participated in these issues.

- 1 MR. JURGAN: Thank you.
- 2 MR. MYERS: I can tell you more information.
- 3 The employees will tell you that over the years the
- 4 teamwork between departments has diminished and
- 5 they have become somewhat isolated.
- 6 MR. LOEHLEIN: Silo.
- 7 MR. MYERS: Silo is a good word. You hear
- 8 that from some of the feedbacks you are getting on
- 9 walk-downs and the four C meetings I have.
- 10 CHAIRMAN GROBE: Bill, do you or any of the
- 11 staff at headquarters have a question?
- 12 MR. WILLIAM DEAN: Yes, this is Bill Dean and
- 13 Anthony Mendiola here at headquarters. I had one
- 14 question. And that relates back to an earlier
- 15 slide where you talked about a safety-conscious
- 16 work environment survey. And then the discussion
- 17 took us somewhere else and we never really came
- 18 back to that. Are there any results or
- 19 observations regarding what that survey told you?
- 20 MR. MYERS: Yes. Okay. We looked at the
- 21 survey. And if you look we did a survey in 2000,
- 22 early 2000 and, I think, one in 1999, I think, was

- 1 the time. And the survey from 1999 to 2000 showed
- 2 improved performance in all areas. The survey we
- 3 recently did shows declining performance in all
- 4 areas back to the 1999 timeframe. And so, you
- 5 know, it's at a level that, you know, I would say
- 6 I would call a concern. So we're really trying to
- 7 address that survey in many of our meetings and to
- 8 our employees, that they have the right to come
- 9 forward with issues and not be fearful. The survey
- 10 we just did, we just got the results back this past
- 11 week. But we had an all hands meeting yesterday
- 12 where we specifically talked about the results of
- 13 it to all of our employees, about that survey and
- 14 their rights as employees. So with the site being
- 15 shut down, I would say that our employees are, you
- 16 know -- The employees there are very educated,
- 17 they have had good performance in the past at the
- 18 plant, the plant ran well for a long time. And
- 19 they're somewhat in shock since this happened. And
- 20 whenever the plant is shut down and all the stuff
- 21 that's going on, morale tends to decrease. So what
- 22 we've got to do is try to keep that morale up and