

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

5. Reporting Form – Paper mills having converting facilities at the same physical location no longer are required to prepare separate reports for each facility. Paper mills with a converting operation at the same location should combine both activities on one report (Form MC-2601); paper mills should always report their operations on Form MC-2601; and sanitary paper products converting operations not at the same physical location as a paper mill should report their activities on Form MC-2605.

Line No.	Materials, parts, and supplies (A)	Census material code 571 (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company		
				Quantity 573 (D)	Cost, including delivery cost (freight-in) (E)	
					574 Millions	Thou- sands
1	Paper (except recovered paper and packaging paper), purchased or transferred from other plants of your company	262108 4	↑ Short tons		\$	
2	Woodpulp (air-dry basis)	261105 1	↓			
3	Glues and adhesives	289101 8	↑			
4	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and shapes	282104 9	↓			
5	Plastics products consumed in the form of sheets, rods, tubes, and other shapes (except packaging plastics sheets)	308007 4				
6	Nonwoven fabrics	229710 9	Thousand sq yd			
7	Packaging paper and plastics film (coated, laminated, printed, etc.)	267102 2				
8	Paperboard containers, boxes, and corrugated paperboard	265001 8				
9	Cost of all other materials and components, parts, containers, and supplies consumed. <i>Describe the principal materials, etc., included in this value.</i>	970099 8				
10	TOTAL Sum of lines 1-9 should equal item 10, line a				\$	

CONTINUE WITH ITEM 18A ON PAGE 6

Item 18A. TYPE OF OPERATION CONDUCTED AT THIS ESTABLISHMENT DURING 1997			
Line No.	Item (A)	Key	Mark (X) appropriate boxes (B)
1	Converter integrated with a pulp or paper mill (See Item 18B, instruction 5)	401	433 3 <input type="checkbox"/>
2	Converter not integrated with a pulp or paper mill	402	456 4 <input type="checkbox"/>
3	Paper mill not integrated with a converting operation (See Item 18B, instruction 5)	403	453 1 <input type="checkbox"/>
4	Other operation - Specify	404	457 2 <input type="checkbox"/>

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

- General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.
If quantities are requested, please use the unit of measure specified.
If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.
- Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.
If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.
- Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."
- Reporting Form - Paper mills having converting facilities at the same physical location no longer are required to prepare separate reports for each facility. Paper mills with a converting operation at the same location should combine both activities on one report (Form MC-2601); paper mills should always report their operations on Form MC-2601; and sanitary paper products converting operations not at the same physical location as a paper mill should report their activities on Form MC-2605.

Line No.	Products and services (A)			Census product code 581	Unit of measure for quantities (C)	Products shipped and other receipts				
						Quantity 583	Value, f.o.b. plant (E)			
							584	Thou-	Dollars	
						Millions	sands			
1	SANITARY NAPKINS AND TAMPONS (26762)			26762 14 6	Thousands		\$			
2	Tampons			26762 51 8						
3	Sanitary Tissue Paper Products (26766)			26766 11 3	Short tons					
4	Facial tissues and handkerchiefs (including sputum wipes)									
5	TABLE NAPKINS (Including plain, creped, and facial tissue type)	Industrial (bulk and dispenser type)	Regular type, single-ply Bulk	26766 25 3						
6			Dispenser	26766 27 9						
7			Facial tissue type, 2-ply or more	26766 33 7						
8		Retail packages (resale)	Regular type, single-ply	26766 35 2						
9	TOILET TISSUE	Rolls and ovals	Facial tissue type, 2-ply or more	26766 41 0						
10			Regular type, single-ply	26766 43 6						
11			Retail packages (resale)	Facial tissue type, 2-ply or more						26766 45 1
12			Regular type, single-ply	26766 47 7						
13	(Continued on next page)	Interfolded and flat package		26766 55 0						

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Line No.	Products and services (A)		Census product code 581 (B)	Unit of measure for quantities (C)	Products shipped and other receipts				
					Quantity 583 (D)	Value, f.o.b. plant (E)			
						584 Millions	Thousands	Dollars	
14	Sanitary Tissue Paper Products (26766) - Continued	TOWELS (Rolled, folded, or inter-folded)	Industrial	↑ Short tons ↓		\$			
15		Retail packages (resale)							Single-ply
16			2-ply or more						26766 77 4
17		Wipers (windshield, industrial and lithographic plate), except nonwoven							26766 81 6
18	Other sanitary paper products (including absorbent pads, toilet seat covers, bibs, headrests, tray covers (except surgical and medical) - Specify kind (Report surgical and medical products on lines 21, 22, and 23-27)		26766 99 8						
19	DISPOSABLE DIAPERS AND SIMILAR DISPOSABLE PRODUCTS, (Usually containing pulp or cellulose fibers)	Diapers, disposable (except adult), including disposable training pants (26765)	26765 00 8	Thousands					
20		Diapers; adult, disposable	38421 33 5						
21		Incontinent pads, bedpads, disposable	38421 35 0						
22	Disposable surgical drapes (including O/B and O/R packs)		38421 31 9						
23	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.</i>							
24				18					
25				26					
26				34					
27				42					
28	CONTRACT WORK	Receipts for work done for others on their own materials	93000 00 8						
		<i>Describe below products worked on and kind of work.</i>							
29	MISCELLANEOUS RECEIPTS	Sales of scrap and refuse	99980 13 8						
30		Other miscellaneous receipts (including receipts for repair work, etc.)	99980 98 9						
31	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6						
32	TOTAL value of shipments and other receipts Sum of lines 1-31, column (E)		77000 00 8			\$			

CONTINUE WITH ITEM 22 ON PAGE 8

Items 19-21 – Not applicable to this report

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)				Telephone	Area code	Number	Extension
667	1			2			
Name of company				Address (<i>Number and street, city, State, ZIP Code</i>)			
Period covered	FROM: Month	Day	Year	TO: Month	Day	Year	
	666	1		2			
Signature of authorized person			Title			Date	