

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Line No.	Materials, parts, and supplies (A)		Census material code (B)	Consumption of purchased materials and of materials received from other establishments of your company		
				Cost, including delivery cost (freight-in) (E)		
				Millions	Thou-sands	Dollars
1	LOGS AND BOLTS	Hardwood	241111 4	\$		
2		Softwood	241112 2			
3	ROUGH LUMBER	Hardwood	242110 5			
4		Softwood	242121 2			
5	DRESSED LUMBER	Hardwood	242117 0			
6		Softwood	242128 7			
7	Softwood cut stock		242170 9			
8	Hardwood cut stock and dimension (excluding furniture frames)		242620 3			
9	PLYWOOD	Hardwood	243510 5			
10		Softwood	243601 2			
11	Hardwood veneer		243540 2			
12	Particleboard		249310 4			
13	Hardboard		249340 1			
14	Medium density fiberboard (MDF)		249330 2			
15	Glues and adhesives		289101 8			
16	Flat glass (float, plate, and sheet)		321105 9			
17	Plastics products consumed in the form of sheets, rods, tubes, and other shapes		308007 4			
18	Paperboard containers, boxes, and corrugated paperboard		265001 8			
19	Builders' hardware (including door locks, locksets, lock trim, miscellaneous sash, screen, and shelf hardware; hinges and butts, hangers, tracks, and related items; cabinet hardware, and all other builders' hardware)		342940 4			

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued					
Line No.	Materials, parts, and supplies (A)	Census material code (B)	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in) (E)		
			574 Millions	574 Thou- sands	Dollars
20	Cost of all other materials and components, parts, containers, and supplies consumed . . . <i>Describe the principal materials, etc., included in this value.</i>	970099 8	\$		
21	TOTAL Sum of lines 1–20 should equal item 10, line a		\$		

Item 18A. TYPE OF OPERATION CONDUCTED DURING 1997				
Line No.	Type of operation	Key	Mark (X) in appropriate boxes	
			Yes	No
1	Logging or pulpwooding	401	3616 <input type="checkbox"/>	3624 <input type="checkbox"/>
2	Sawing lumber from logs or bolts	402	3772 <input type="checkbox"/>	3780 <input type="checkbox"/>
3	Manufacture of planing mill products (dressed and worked or patterned lumber, flooring, softwood cut stock, etc.)	403	3871 <input type="checkbox"/>	3889 <input type="checkbox"/>
4	Manufacture of hardwood dimension (rough stock and semi- and completely fabricated)	404	3897 <input type="checkbox"/>	3905 <input type="checkbox"/>
5	Manufacture of millwork (window sash, doors, frames, screens, moldings, etc.)	405	3913 <input type="checkbox"/>	3921 <input type="checkbox"/>
6	Manufacture of veneer and/or plywood	406	3954 <input type="checkbox"/>	3962 <input type="checkbox"/>
7	Manufacture of prefabricated buildings, structural members, roof trusses, etc.	407	4010 <input type="checkbox"/>	4028 <input type="checkbox"/>
8	Manufacture of miscellaneous wood products (handles, completely fabricated industrial parts, pallets and skids, particleboard, hardboard, and miscellaneous wood products)	408	3665 <input type="checkbox"/>	3699 <input type="checkbox"/>
9	Other operations – <i>Specify</i>	409	3970 <input type="checkbox"/>	3988 <input type="checkbox"/>

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

5. Definitions

Window frame – Consists of two side jambs, one head jamb, and one sill.

Door frame – Consists of two side jambs and one head jamb.

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Line No.	Products and services			Census product code <small>581</small>	Unit of measure for quantities <small>583</small>	Products shipped and other receipts			
						Quantity <small>583</small>	Value, f.o.b. plant (E)		
							<small>584</small>	Thou-	Dollars
(A)	(B)	(C)	(D)	Millions	sands				
1	Window Units, Wood (Including wood window units covered with metal, plastics, etc.) (24311)	DOUBLE HUNG	Cladded	24311 31 8	Number				
2			Other	24311 32 6					
3		CASEMENT	Cladded	24311 35 9					
4			Other	24311 36 7					
5		HORIZONTAL SLIDING	Cladded	24311 42 5					
6			Other	24311 43 3					
7		All other (including awning and single hung)	24311 91 2						
8	WOOD SASH (Including wood sash covered with metal, plastics, etc.; excluding window units) (Report sash shipped as window units on lines 1-7) (24312)	Knockdown (k.d.) and open		24312 09 2					
9		Glazed		24312 15 9	Number				
10	WOOD WINDOW AND DOOR FRAMES, INCLUDING DOOR FRAMES SHIPPED IN DOOR UNITS (Report window frames shipped in window units on lines 1-7) (24313)	Window frames, wood (including wood covered with metal, plastics, etc.)		24313 13 2					
11		Door frames, wood (including wood covered with metal, plastics, etc.)		24313 15 7					
12	Wood Doors, Panel, Flush, and Molded Face, Interior and Exterior (Including doors with glazed sections and doors shipped in door units; including wood doors covered with metal, plastics, etc.) (24314)	PANEL	Douglas fir	24314 11 4	Number				
13			Western pines	24314 13 0					
14			Other species	24314 19 7					
15		FLUSH, HOLLOW CORE	Softwood faces		24314 31 2	Number			
16			Hardwood faces (including lauan, birch, oak, etc.)		24314 33 8				
17			Hardboard faces		24314 35 3				
18			Other faces - <i>Specify material on both faces</i>		24314 37 9				
19		FLUSH, SOLID CORE	Hardwood faces (including lauan, birch, oak, etc.)	Solid wood stave core	24314 41 1	Number			
20				Solid composition core	24314 45 2				
21			Softwood and other faces - <i>Specify material on both faces</i>		24314 49 4				
22	Molded face		24314 61 9						

CONTINUE WITH ITEM 18B ON PAGE 8

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued												
Line No.	Products and services (A)			Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts						
						Quantity (D)	Value, f.o.b. plant (E)					
							584 Millions	Thou- sands	Dollars			
23	Other Wood Doors (Including garage, patio, bifold, cabinet, screen, storm, and louver; including other wood doors covered with metal, plastics, etc.) (24315)			Garage doors, wood	24315 61 6			\$				
24				PATIO DOORS		Sliding	24315 85 5					
25						Swinging	24315 87 1					
26				Bifold doors, wood			24315 84 8					
27				Cabinet doors, wood			24315 88 9					
28				Other wood doors (including screen, storm, and louver)			24315 91 3					
29	Wood Moldings (Except prefinished moldings made from purchased moldings) (24316)			SOFTWOOD (Including softwood covered with metal, plastics, etc.)		Pine	24316 21 8					
30						Other softwood species	24316 31 7					
31							Hardwood (including lauan; and hardwood covered with metal, plastics, etc.)			24316 51 5		
32	PREFINISHED WOOD MOLDINGS MADE FROM PURCHASED MOLDINGS (Report prefinished wood moldings produced from moldings made in this establishment on lines 29-31.) (24317)			Softwood (including softwood covered with metal, plastics, etc.)			24317 25 7					
33							Hardwood (including lauan; and hardwood covered with metal, plastics, etc.)			24317 71 1		
34	Other Wood Millwork Products (Including stairwork and exterior millwork; including other wood millwork covered with metal, plastics, etc.) (24318)			WOOD STAIRWORK (Including treads, risers, balusters, brackets, crooks, newels, rails, etc.)		Softwood	24318 21 4					
35						Hardwood	24318 25 5					
36							Exterior wood millwork (including porch columns, porch rails, newels, trellises, and entrances)			24318 35 4		
37							NONSTANDARD OR SPECIALTY WOOD MOLDINGS, CARVINGS, AND ORNAMENTS SUITABLE FOR ARCHITECTURAL OR FURNITURE DECORATIONS		Softwood	24318 73 5		
38						Hardwood	24318 77 6					
39				Other wood millwork products, n.e.c. (including shutters and interior millwork) – Specify kind			24318 91 7					
40	Kitchen Cabinets, Vanities, and Cabinetwork; Wood			KITCHEN CABINETS AND CABINETWORK		Stock line (24341)	Wood	24341 11 7	Number of cabinets			
41									Plastics laminated	24341 13 3		
42							Custom (24342)		Wood	24342 12 3		
43						Plastics laminated	24342 14 9					
44							VANITIES AND OTHER CABINETWORK (24343)		Stock line	24343 16 2	Number of units	
45				Custom			24343 18 8					

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou- sands	Dollars
46	Plastics laminated fixture tops (including tops for drainboards, sinks, cabinets, etc.)		25412 00 8				\$	
47	Softwood lumber, rough and dressed		24212 00 3					
48	SOFTWOOD CUT STOCK (24217)	Furniture cut stock	24217 11 9	Thousand board feet ↑ ↓				
49		Industrial cut stock	24217 51 5					
50	Hardwood plywood, except prefinished hardwood plywood made from purchased hardwood plywood		24351 00 9	Thousand square feet (surface measure)				
51	Custom architectural millwork, wood work, and fixtures		25417 00 7					
52	Garage doors, residential (iron and steel, including stainless steel)		34421 27 1	Number				
53	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single value.</i>						
			18					
54			26					
55			34					
56			42					
57			59					
58			67					
59	CONTRACT WORK	Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>	93000 00 8					
60	MISCELLANEOUS RECEIPTS	Sales of scrap and refuse	99980 13 8					
61		Other miscellaneous receipts (including receipts for repair work, etc.)	99980 98 9					
62	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6					
63	TOTAL value of shipments and other receipts Sum of lines 1–62, column (E)		77000 00 8				\$	

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Items 19-21 – Not applicable to this report

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)				Telephone	Area code	Number	Extension	
667	1			2				
Name of company				Address (<i>Number and street, city, State, ZIP Code</i>)				
Period covered	FROM: Month		Day	Year	TO: Month		Day	Year
	666	1			2			
Signature of authorized person				Title			Date	