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Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Line No.		Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in) (E) 574 Thou- Millions sands Dollars			
1	Textile fibers m	anmade (staple and tow)	282014 0	\$			
		annuae (stapie and tow)					
	Yarns, all fibers FABRICS		228015 4				
3		Cotton	220234 9				
4		Manmade fiber fabrics	220241 4				
5	Paper (cellulosio	: wadding)	262104 3				
6	Adhesives and I	pinders (resins)	289147 1				
7	Plasticizers		286935 2				
8	PLASTICS MATERIALS	Vinyl and vinyl copolymer resins, all forms	282137 9				
9	AND SYN- THETIC RESINS, SYNTHETIC RUBBER, CELLULOSIC,	Plastics resins (except vinyl) consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and other shapes	282109 8				
10	AND OTHER MANMADE FIBERS, EX- CEPT GLASS	SBR-type (styrene-butadiene copolymers, including solution polymerized types with styrene content of 50 percent or less, polybutadienes, emulsion polymerized types, and butadiene-vinylpyridine copolymers)	282201 3				
11		Ethylene-propylene type	282215 3				
12		Plastics products consumed in the form of sheets, rods, tubes, and other shapes	308007 4				
13		Other plastics materials and synthetic resins, synthetic rubber, cellulosic, and other manmade fibers, except glass	282099 1				
14	NATURAL RUBBER Latex		083113 1				
15		Dry	083111 5				
16	Rubber compou	nds and mixtures purchased	306991 1				

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued										
	Materials, parts, and supplies	Census material	Consumption of purchased materials and of materials received from other establishments of your company							
Line No.	(A)	571 (B)	574	eight-i (E) Thou-	n)					
17	Cost of all other materials, parts, containers, and supplies consumed		\$	 						
	Describe the principal materials, etc., included in this value.			' 						
-				 						
18	TOTAL Sum of lines 1–17 should equal item 10, line a		\$							

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

 General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

 Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes. If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product codes 93000 14 9 and 93229 51 6.
- Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

			Census	Unit of measure	Products shipped and other recei Value, f.o.b. pla			•		
2	2	Products and services (A)		product code	for	Quantity 583 (D)	(E)			
Line No.	اً			(B)			584 Millions	Thou-sands	l Dollars	
	Vinyl Coated 1 Fabrics	LIGHTWEIGHT FABRICS	Woven fabrics base	22952 13 9	(0)	(2)	\$	 		
	(Including expanded vinyl coated	(10 oz or less per square yard finished	Knit fabrics base	22952 15 4				 		
	fabrics)	weight)	Nonwoven base	22952 17 0				 		
	4	MEDIUM- WEIGHT FABRICS	Woven fabrics base	22952 22 0				1		
	5	(More than 10 oz up to and including 16 oz	Knit fabrics base	22952 24 6				 	 	
	6	per square yard finished weight)	Nonwoven base	22952 26 1				 	 	
	7	HEAVYWEIGHT FABRICS	Woven fabrics base	22952 32 9				 		
	8	(More than 16 oz per square yard	Knit fabrics base	22952 34 5				 		
	9	finished weight)	Nonwoven base	22952 36 0				i I		
1	O Pyroxylin coate	Pyroxylin coated fabrics						 		
1	1 Polyurethane coated fabrics			22953 15 2				 !		
1	Fiber coated fabrics (e.g., flocked)			22953 19 4				 		
CONTINUE WITH ITEM 18B ON PAGE 7										

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

	Tem 166. I NODOCTS AND SERVICES OF THIS ESTABLISHIVENT BORING 1997 - COntinued								
	Products and services			Census Unit of		Products shipped and other receipts			
No.				product code	measure for	Quantity		.o.b. plant (E)	
Line No.			581	quantities	583	584	Thou-		
_	LANGINIATED	(A)		(B)	(C)	(D)	Millions	sands Dollars	
13	LAMINATED FABRICS (Including polyolefin,	Lightweight fabrics (10 oz or less per square yard finished weight)		22953 21 0			\$		
14	polyamides, flouride polymers, etc.)	Mediumweight to and including finished weight)	fabrics (more than 10 oz up 16 oz per square yard	22953 23 6					
15		Heavyweight fak square yard finis	orics (more than 16 oz per shed weight)	22953 25 1					
16	Impregnated fal	orics		22953 58 2					
17	All other coated rubber	fabrics and coate	ed yarns, all types except	22953 91 3					
.,		age rope and cabl	e (including products	22000 010					
18	composed of the of two yarns or	ree strands or mo more	ore) each strand composed	22981 11 2	Thousand pounds				
19	of stranded cons of istle run over cord made of a	Hard fiber twine (including products laid or twisted, but not of stranded construction): twine made of hard fiber tow and of istle run over hard fiber machinery (including twine and cord made of a construction of hard fiber and paper)							
20	Manmade Fiber Cordage and	FISH LINE	Commercial	22982 01 1				 	
21	Twine		Recreational	22982 02 9					
22		FISH NETS AND FISH NETTING	Commercial	22982 03 7					
23			Recreational	22982 05 2					
24		Rope, 3/16 inch	Rope, 3/16 inch diameter and larger		1				
25		Industrial and agriculture twine, less than 3/16 inch diameter		22982 14 4	Thousand pounds			! ! ! !	
26		All other manm	ade fiber cordage and twine	22982 19 3	↓			1	
27	including hemp	l	cept cotton and manmade;	22982 28 4					
28	COTTON CORDAGE	Braided cord reg	gardless of size	22983 11 8					
29	AND TWINE (22983)	Wrapping, seine, and other twine		22983 25 8					
30		All other cotton including fish no	22983 98 5						
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT	Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products write "Other" and report a single total value.							
31				18					
32				26				1 1	
				34				1	
33				42				I I	
34 35				59					
				67					
36 37				75					
				83					
38				91					
39							205/77/7	- ON 54 55 5	
							CONTINUI	E ON PAGE 8	

It	em 18B. PROI	DUCTS AND SERVICES OF T	HIS ESTABL	ISHMENT DU	JRING 1997	7 - Continued			
			Census productcode	Unit of	Products ship	shipped and other receipts			
Line No.	Products and services			measure for	Quantity		, f.o.b. plant (E)		
Line			581	quantities	583	584 Millions	Thou-	Dollars	
40	CONTRACT WORK	(A) Receipts for commission coation owned by others	ing of fabrics	(B) 93229 51 6	(C)	(D)	\$	l	
41		Receipts for other work done their own materials Describe below products work		93000 14 9					
		kind of work.		_					
42		Sales of scrap, refuse, and oth miscellaneous receipts (include for repair work, etc.)	ner ling receipts	99980 00 5				 	
43	RESALES	Sales of products bought and further manufacture, processi assembly in this establishmer such items should be reported line b.	sold without ng, or nt. The cost of d in item 10,	99989 00 6					
44	TOTAL vo	alue of shipments and other nes 1–43, column (E)	receipts	77000 00 8			\$	 	
1+	ome 10 21 M	Not applicable to this report						<u> </u>	
It	em 22. CERTIF	FICATION - This report is subs	stantially accu	ırate and has	been prepa	red in accordar	nce with ins	struction	าร.
667	1	o contact regarding this report	(Print or type)	Telep	ohone 2	a code Numb		Exten	sion
LIN	ame of company					street, city, Stat	e, zir coae, 		
	eriod covered	666 1	, l	rear TC 2	D: Month	Da I		Year	
S	ignature of author	orized person	Title				Date		