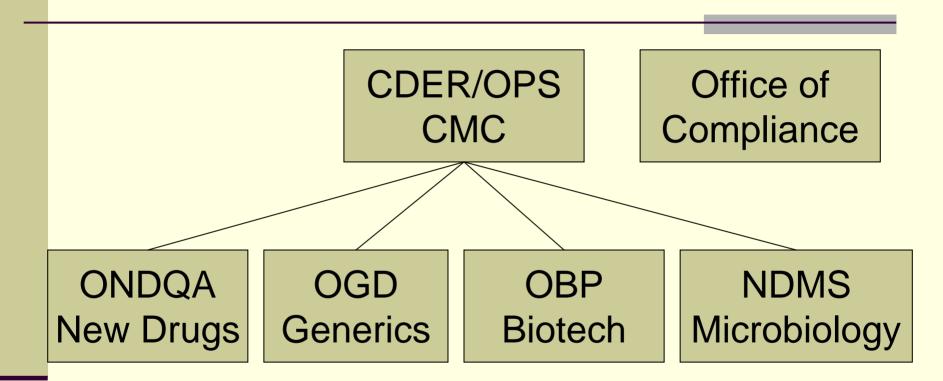
Office of Pharmaceutical Science on 314.70

Jon Clark
FDA/CDER/OPS
Associate Director for Policy Development

CDER Quality Groups



Chemistry Manufacturing and Controls (CMC)

The 21st Century Initiative

- Pharmaceutical cGMPs for the 21st Century A Risk-Based Approach
 - Begun 2002
 - Report 2004
 - Dr. Janet Woodcock's desired state:
 - "A maximally efficient, agile, flexible pharmaceutical manufacturing sector that reliably produces high-quality drug products without extensive regulatory oversight."
 - http://www.fda.gov/cder/gmp/gmp2004/GMP_finalreport2004.htm

21st Century Initiative

Goal

"It has been the goal of the CGMP initiative to create a regulatory framework that will encourage pharmaceutical manufacturers to also make use of these modern tools, to facilitate the implementation of robust manufacturing processes that reliably produce pharmaceuticals of high quality and that accommodate process change to support continuous process improvement."

314.70

- Changes to an approved application.
 - "The applicant shall notify FDA about each change in each condition established in an approved application beyond the variations already provided for in the application"
- Categorizes changes
 - According to notification mechanism
 - Without consideration of the applicant's risk management activities
- Prescriptive and burdensome

Current Change Notices

- Prior Approval Supplement
 - Substantial potential for adverse effect
- Changes Being Effected Supplement
 - Moderate potential for adverse effect
- Annual Report
 - Minimal potential for adverse effect
- Guidance Available
 - http://www.fda.gov/cder/guidance/3516fnl.pdf

Supplement Examples

- "...any change in the drug substance, drug product, production process, quality controls, equipment, or facilities that has a moderate potential to have an adverse effect on the identity, strength, quality, purity, or potency of the drug product"
 - "A change in the container closure system that does not affect the quality of the drug product"
 - "An increase or decrease in production scale during finishing steps that involves different equipment; and (B) Replacement of equipment with that of a different design that does not affect the process methodology or process operating parameters"

More Supplements

- "Addition to a specification or changes in the methods or controls to provide increased assurance that the drug substance or drug product will have the characteristics of identity, strength, quality, purity, or potency that it purports or is represented to possess"
- "Relaxation of an acceptance criterion or deletion of a test to comply with an official compendium that is consistent with FDA statutory and regulatory requirements"

Impacts of Current 314.70

- These prescriptive approaches may not support
 - Beneficial manufacturing changes
 - Desired level of innovation
 - Modernization
 - Flexibility
- FDA resources are spent in review
 - >5,500 supplements last year

Possible Changes for Your Consideration

- Allow for more manufacturing changes to be made without prior FDA approval using a firm's internal change control system
- Allow for consideration of
 - risk-based approaches
 - manufacturing process understanding
 - knowledge of similar products
 - Quality systems

Consideration

- Creating a new reporting category of manufacturing changes that do not require notification to FDA
- Redefining what FDA considers to be a major manufacturing change
- Manufacturers continue to be responsible for ensuring product quality
- Accommodation of those who choose to continue with the current system

Related Efforts

- ONDQA implementing risk-based pharmaceutical quality assessment system (PQAS)
 - Quality by Design
 - Focus on critical pharmaceutical quality attributes and their relevance
- OGD Implementing Question Based Review (QBR)
 - How do the manufacturing processes and controls ensure consistent production of the drug substance?
 - Do the differences between this formulation and the RLD present potential concerns with respect to therapeutic equivalence?
 - Which properties or physical chemical characteristics of the drug substance affect drug product development, manufacture or performance?

Speak to the record

- Today we will hear from people who registered to speak before the January 24 deadline...
- You can comment to the docket until March 7, 2007
 - Docket No. 2006N-0525
 - Division of Dockets Management (HFA–305) Food and Drug Administration, 5630 Fishers Lane, rm. 1061, Rockville, MD 20852.
 - to <u>http://www.fda.gov/dockets/</u>
- Link to original FR Notice
 - http://a257.g.akamaitech.net/7/257/2422/01jan200718 00/edocket.access.gpo.gov/2007/pdf/E6-22588.pdf