§ 75.1403-6

- (c) All belt conveyors used for the transportation of persons should have a minimum vertical clearance of 18 inches from the nearest overhead projection when measured from the edge of the belt and there should be at least 36 inches of side clearance where men board or leave such belt conveyors.
- (d) When men are being transported on regularly scheduled mantrips on belt conveyors the belt speed should not exceed 300 feet per minute when the vertical clearance is less than 24 inches, and should not exceed 350 feet per minute when the vertical clearance is 24 inches or more.
- (e) Adequate illumination including colored lights or reflective signs should be installed at all loading and unloading stations. Such colored lights and reflective signs should be so located as to be observable to all persons riding the belt conveyor.
- (f) After supplies have been transported on belt conveyors such belts should be examined for unsafe conditions prior to the transportation of men on regularly scheduled mantrips, and belt conveyors should be clear before men are transported.
- (g) A clear travelway at least 24 inches wide should be provided on both sides of all belt conveyors installed after March 30, 1970. Where roof supports are installed within 24 inches of a belt conveyor, a clear travelway at least 24 inches wide should be provided on the side of such support farthest from the conveyor.
- (h) On belt conveyors that do not transport men, stop and start controls should be installed at intervals not to exceed 1,000 feet. Such controls should be properly installed and positioned so as to be readily accessible.
- (i) Telephone or other suitable communications should be provided at points where men or supplies are regularly loaded on or unloaded from the belt conveyors.
- (j) Persons should not cross moving belt conveyors, except where suitable crossing facilities are provided.

§ 75.1403-6 Criteria—Self-propelled personnel carriers.

(a) Each self-propelled personnel carrier should:

- (1) Be provided with an audible warning device;
- (2) Be provided with a sealed-beam headlight, or its equivalent, on each end:
- (3) Be provided with reflectors on both ends and sides
- (b) In addition, each track-mounted self-propelled personnel carrier should:
- (1) Be provided with a suitable lifting jack and bar, which shall be secured or carried in a tool compartment;
- (2) Be equipped with 2 separate and independent braking systems properly installed and well maintained:
- (3) Be equipped with properly installed and well-maintained sanding devices, except that personnel carriers (jitneys), which transport not more than 5 men, need not be equipped with such sanding device;
- (4) If an open type, be equipped with guards of sufficient strength and height to prevent personnel from being thrown from such carriers.

§75.1403-7 Criteria—Mantrips.

- (a) Mantrips should be operated independently of any loaded trip, empty trip, or supply trip and should not be operated within 300 feet of any trip, including another mantrip.
- (b) A sufficient number of mantrip cars should be provided to prevent overcrowding of men.
 - (c) Mantrips should not be pushed.
- (d) Where mantrips are operated by locomotives on slopes such mantrips should be coupled to the front and rear by locomotives capable of holding such mantrips. Where ropes are used on slopes for mantrip haulage, such conveyances should be connected by chains, steel ropes, or other effective devices between mantrip cars and the rope.
- (e) Safety goggles or eyeshields should be provided for all persons being transported in open-type mantrips.
- (f) All trips, including trailers and sleds, should be operated at speeds consistent with conditions and the equipment used, and should be so controlled that they can be stopped within the limits of visibility.
- (g) All mantrips should be under the direction of a supervisor and the operator of each mantrip should be familiar

Mine Safety and Health Admin., Labor

with the haulage safety rules and regulations.

- (h) Men should proceed in an orderly manner to and from mantrips and no person should be permitted to get on or off a moving mantrip.
 - (i) [Reserved]
- (j) Mantrips should not be permitted to proceed until the operator of the mantrip is assured that he has a clear road.
- (k) Supplies or tools, except small hand tools or instruments, should not be transported with men.
- (1) At places where men enter or leave mantrip conveyances, ample clearance should be provided and provisions made to prevent persons from coming in contact with energized electric circuits.
- (m) The mine car next to a trolley locomotive should not be used to transport men. Such cars may be used to transport small tools and supplies. This is not to be construed as permitting the transportation of large or bulky supplies such as shuttle car wheel units, or similar material.
- (n) Drop-bottom cars used to transport men should have the bottoms secured with an additional locking device.
- (o) Extraneous materials or supplies should not be transported on top of equipment; however, materials and supplies that are necessary for or related to the operation of such equipment may be transported on top of such equipment if a hazard is not introduced.

[35 FR 17890, Nov. 20, 1970, as amended at 53 FR 46786, Nov. 18, 1988]

§ 75.1403–8 Criteria—Track haulage roads.

- (a) The speed at which haulage equipment is operated should be determined by the condition of the roadbed, rails, rail joints, switches, frogs, and other elements of the track and the type and condition of the haulage equipment.
- (b) Track haulage roads should have a continuous clearance on one side of at least 24 inches from the farthest projection of normal traffic. Where it is necessary to change the side on which clearance is provided, 24 inches of clearance should be provided on both sides for a distance of not less than 100

feet and warning signs should be posted at such locations.

- (c) Track haulage roads developed after March 30, 1970, should have clearance on the "tight" side of at least 12 inches from the farthest projection of normal traffic. A minimum clearance of 6 inches should be maintained on the "tight" side of all track haulage roads developed prior to March 30, 1970.
- (d) The clearance space on all track haulage roads should be kept free of loose rock, supplies, and other loose materials.
- (e) Positive stopblocks or derails should be installed on all tracks near the top and at landings of shafts, slopes, and surface inclines.

§75.1403-9 Criteria—Shelter holes.

- (a) Shelter holes should be provided on track haulage roads at intervals of not more than 105 feet unless otherwise approved by the Coal Mine Safety District Manager(s).
- (b) Shelter holes should be readily accessible and should be at least 5 feet in depth, not more than 4 feet in width (except crosscuts used as shelter holes) and at least the height of the coal seam where the coal seam is less than 6 feet high and at least 6 feet in height where the coal seam is 6 feet or more in height.
- (c) Shelter holes should be kept free of refuse and other obstructions. Crosscuts used as shelter holes should be kept free of refuse or other materials to a depth of at least 15 feet.
- (d) Shelter holes should be provided at all manually operated doors and at switch throws except: (1) At room switches, or (2) at switches where more than 6 feet of side clearance is provided. The Coal Mine Safety District Manager(s) may permit exemption of this requirement if such shelter holes create a hazardous roof condition.
- (e) At each underground slope landing where men pass and cars are handled, a shelter hole at least 10 feet in depth, 4 feet in width, and 6 feet in height should be provided.