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blasting. He may also permit the use of nonpermissible blasting units if he finds that a permissible blasting unit does not have adequate blasting capacity and that the use of such permissible units will create any of the following development or construction hazards:

- (1) Exposure to disturbed roof in an adjacent cavity while scaling and supporting the remaining roof prior to wiring a new series of boreholes;
- (2) Exposure to underburden boreholes where prior rounds have removed the burden adjacent to a remaining borehole;
- (3) Exposure to an unsupported roof while redrilling large fragmented roof rock following the loss of predrilled boreholes during earlier blasting operations: or
- (4) Any other hazard created by the use of permissible blasting units during underground development or construction.
- (c) Permits shall be issued on a mineby-mine basis for periods of time to be specified by the District Manager.
- (d) Permits issued under this section shall specify and include as a condition of their use, any safeguards, in addition to those proposed by the operator, which the District Manager issuing such permit has determined will be required to ensure the welfare of the miners employed in the mine at the time of the blasting permitted.

[35 FR 17890, Nov. 20, 1970, as amended at 60 FR 33723, June 29, 1995]

## § 75.1322 Stemming boreholes

- (a) Only noncombustible material shall be used for stemming boreholes.
- (b) Stemming materials other than water stemming bags shall be tamped to fill the entire cross sectional area of the borehole.
- (c) Stemming material shall contact the explosive cartridge nearest the collar of the borehole.
- (d) Each borehole 4 or more feet deep shall be stemmed for at least 24 inches.
- (e) Each borehole less than 4 feet deep shall be stemmed for at least half the depth of the borehole.
- (f) When blasting off the solid in bituminous and lignite mines, only pliable clay dummies shall be used for stemming.

- (g) The diameter of a water stemming bag shall be within ¼ of an inch of the diameter of the drill bit used to drill the borehole.
- (h) Water stemming bags shall be constructed of tear-resistant and flame-resistant material and be capable of withstanding a 3-foot drop when filled without rupturing or developing leaks.

## §75.1323 Blasting circuits.

- (a) Blasting circuits shall be protected from sources of stray electric current.
- (b) Detonators made by different manufacturers shall not be combined in the same blasting circuit.
- (c) Detonator leg wires shall be shunted until connected into the blasting circuit.
  - (d) Blasting cables shall be—
- (1) Well insulated, copper wire of a diameter not smaller than 18-gauge; and
- (2) Long enough to permit the round to be fired from a safe location that is around at least one corner from the blasting area.
- (e) Blasting cables shall be shunted until immediately before firing, except when testing for circuit continuity.
- (f) Wire used between the blasting cable and detonator circuitry shall—
  - (1) Be undamaged:
  - (2) Be well insulated;
- (3) Have a resistance no greater than 20-gauge copper wire; and
  - (4) Be not more than 30 feet long.
- (g) Each wire connection in a blasting circuit shall be—
  - (1) Properly spliced; and
- (2) Separated from other connections in the circuit to prevent accidental contact and arcing.
- (h) Uninsulated connections in each blasting circuit shall be kept out of water and shall not contact the coal, roof, ribs, or floor.
- (i) When 20 or fewer boreholes are fired in a round, the blasting circuit shall be wired in a single series.
- (j) Immediately prior to firing, all blasting circuits shall be tested for continuity and resistance using a