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any other borehole in rock, at least 24 inches from any other borehole in coal, and at least 18 inches from any free

- (d) No borehole that has contained explosives shall be used for starting any other hole.
- (e) When blasting slab rounds off the solid, opener holes shall not be drilled beyond the rib line.
- (f) When coal is cut for blasting, the coal shall be supported if necessary to maintain the stability of the column of explosives in each borehole.

§75.1316 Preparation before blasting.

- (a)(1) All nonbattery-powered electric equipment, including cables, located within 50 feet from boreholes to be loaded with explosives or the sites where sheathed explosive units are to be placed and fired shall be deenergized or removed to at least 50 feet from these locations before priming of explosives. Battery-powered equipment shall be removed to at least 50 feet from these locations before priming of explosives.
- (2) As an alternative to paragraph (a)(1) of this section, electric equipment, including cables, need not be deenergized or removed if located at least 25 feet from these locations provided stray current tests conducted prior to priming the explosives detect stray currents of 0.05 ampere or less through a 1-ohm resistor.
- (i) Tests shall be made at floor locations on the perimeter, on energized equipment frames and on repaired areas of energized cables within the area between 25 to 50 feet from the locations where the explosives are to be primed.
- (ii) Tests shall be conducted using a blasting multimeter or other instrument specifically designed for such use.
- (3) The blasting cable or detonator circuitry shall not come in contact with energized electric equipment, including cables.
- (b) Before loading boreholes with explosives, each borehole shall be cleared and its depth and direction determined.
- (c) No borehole drilled beyond the depth of cut coal shall be loaded with explosives unless that portion of the borehole deeper than the cut is tamped with noncombustible material.

(d) When two working faces are approaching each other, cutting, drilling and blasting shall be done at only one working face at a time if the two faces are within 25 feet of each other.

 $[35~{\rm FR}~17890,~{\rm Nov.}~20,~1970,~{\rm as~amended~at}~56~{\rm FR}~51616,~{\rm Oct.}~11,~1991]$

§75.1317 Primer cartridges.

- (a) Primer cartridges shall be primed and loaded only by a qualified person or a person working in the presence of and under the direction of a qualified person.
- (b) Primer cartridges shall not be primed until immediately before loading boreholes.
- (c) Only a nonsparking punch shall be used when priming explosive cartridges
- (d) Detonators shall be completely within and parallel to the length of the cartridge and shall be secured by half-hitching the leg wires around the cartridge or secured by an equally effective method.

§75.1318 Loading boreholes.

- (a) Explosives shall be loaded by a qualified person or a person working in the presence of and under the direction of a qualified person.
- (b) When boreholes are being loaded, no other work except that necessary to protect persons shall be done in the working place or other area where blasting is to be performed.
- (c) When loading boreholes drilled at an angle of 45 degrees or greater from the horizontal in solid rock or loading long holes drilled upward in anthracite mines—
- (1) The first cartridge in each borehole shall be the primer cartridge with the end of the cartridge containing the detonator facing the back of the borehole; and
- (2) The explosive cartridges shall be loaded in a manner that provides contact between each cartridge in the borehole.
- (d) When loading other boreholes—
- (1) The primer cartridge shall be the first cartridge loaded in the borehole:
- (2) The end of the cartridge in which the detonator is inserted shall face the back of the borehole; and
- (3) The primer cartridge and other explosives shall be pushed to the back