1	What I wanted to talk about too was some strengths
2	and weaknesses that we have in the program and I brought
3	some observations along too, to read some of them to you.
4	The biggest weakness that I see right now in the
5	observations is the housekeeping in containment. And I
6	have a couple examples of some observations from people
7	that went into containment. I was going to tell you what
8	they found and what they did about it.
9	The first example I have is a shift manager went out
10	and conducted a paired observation with a couple of other
11	people in Ops. And they found that the conditions were
12	unacceptable. And they added the containment sump and the
13	565 level inspections back on to the Mode 6 restraint
14	list.
15	Another example is a superintendent in Ops was out
16	doing a safety and PPE usage in containment observation.
17	He found debris, such as tie wraps, loops plastic, tape, et
18	cetera, and they were removed from the 565 level. So, what
19	he did about it was he contacted the project manager, and
20	they drafted up a paper; it was a position paper; on what
21	conditions are acceptable.
22	And he wrote this position paper and it describes,
23	like I said, the acceptable conditions and it also has a
24	handout to it. They gave this handout at turnover and they
25	gave it to all the containment managers. So, this is a

1 sheet of paper that they are using. It's a summary of what

- 2 is acceptable and what is not acceptable.
- 3 MR. THOMAS: Kathy, you're
- 4 discussing housekeeping issues and lower level of
- 5 containment. Maybe someone could describe why that's
- 6 important, based on your present plant conditions. I don't
- 7 know if that's clear why those are important issues.
- 8 MR. POWERS: Housekeeping is
- 9 important down there, Scott, because we've got our
- 10 containment emergency sump construction complete to the
- 11 point where the upper portions of the sump is available to
- 12 the systems, and we utilize that sump as part of our
- 13 defense in depth for shutdown risk.
- 14 It's a piece of the equipment of the plant that we
- 15 want to make sure is available to us, should we need it
- 16 from a shutdown risk perspective. So, we keep the areas
- 17 clean, so that the sump remains available and wouldn't be
- 18 clogged by any potential construction debris.
- 19 MR. THOMAS: Thank you.
- 20 MS. FEHR: Another one of the
- 21 observations that I brought along was, a manager was out in
- 22 containment and they were surprised that the lack of
- 23 supervision around the RRA area. So, what I did was
- 24 scheduled observations and I had people sit out there for,
- 25 I think it was, I think I scheduled five observations that

1 week for that.

2 And one of the people did an observation. He went 3 out there for six days and sat at the entrance of the RRA. And he sent in an observation with his statistics on what 4 5 he found. 6 He said he saw 34 people entering the RRA and 53 7 exit. And the bottom line was, two persons were turned 8 back to their supervisors due to inadequate understanding 9 of work scope. 10 So, the weaknesses are being found out in the plant and there is on the spot correction of the problems. 11 12 Some of the strengths that I found is a lot of 13 teamwork going on. This is, this is what I see of the 14 observers writing about the observees. They see a lot of 15 teamwork going on in the plant. I have a few observations here to give you examples of when they were, I think this 16 17 was maintenance, they were lifting some barriers, and they 18 wrote in their observation; they stopped and they went to 19 get engineering assistance, so they could ask what size 20 pipe to use. 21 I have an example of another person who was told 22 that they needed to get engineering involved in the 23 walkdown, along with RP, so they all agreed on how the 24 situation would be done to begin with, at the beginning of the, at the beginning of the project. 25

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1	I have another observation, and the activity was
2	unplugged drain lines in the collection box. This observer
3	mentioned notifying chemistry, RP was notified to take
4	readings, and they stopped and they contacted Ops to make
5	sure the flow was reestablished. And the strengths that
6	this person did identify was teamwork and support from
7	other groups. So, the groups are working together out
8	there. We're seeing that in the observations.
9	Another example of teamwork was a core support
10	assembly, when it was moved from the deep end of the
11	refueling canal to the reactor vessel, this observer
12	noticed great teamwork by FTI, and, which is Framatone and
13	RP.
14	The other strength that I find in this program is, I
15	can see a lot of what the observers, which is what
16	management is doing out there within the field, and how
17	they're reacting to what they're finding. The things I
18	find is they're doing follow-up observations with what
19	they're finding. They're going out there correcting on the
20	spot. They're writing CRs. And, I have a couple of them
21	just from this past month where they would go out a couple
22	days later and they would find out if the situation was
23	still occurring.
24	I have that, some examples of a superintendent of
25	Ops that did that. He was out watching fuel handling in

1 containment in the spent fuel pool. He noticed the

2 self-checking for the containment side operator of the

3 transfer mechanism; they didn't stop; they didn't pause

4 before their peer check.

5 So, this observer went out and he went over and he 6 checked both sides of the spent fuel pool and the other 7 operators out there to see if this was common; if they all 8 knew this was just a problem. He found out it was just a 9 problem with the one operator. What he did was he 10 discussed it, discussed it from becoming complaisant and standards for self-check. That's what he discussed with 11 12 them. 13 Then I noticed a couple days -- it was the following day, he went out and did an observation on self-checks just 14 15 to make sure it was satisfactory. 16 So, I have some more examples of the follow-up that 17 the managers are doing. Here's one from a person. I love 18 these. 19 He was doing an observation of a prejob brief. And, 20 what he did was -- I'll read it to you. The prejob brief form was completed and the work order package. The prejob 21 22 brief form was not signed by both technicians on the job;

23 however, both technicians stated that they attended the

24 prejob brief. So, this observer questioned the technicians

25 to determine if they were properly briefed; and he

1 determined that they were, but he questioned them for

2 follow-up.

3 So, in conclusion, I think the Management

4 Observation Program has had some positive, positive effects

5 on what we're finding in the people at Davis-Besse. I do

6 believe there is room for improvement with the situation

7 with housekeeping in containment. That's why we do the

8 scheduled observations.

9 Did you want to add anything to it, Lew?

10 MR. MYERS: I think, I just

11 think it's, in September at these meetings you kept asking

12 us, you know, what are you seeing; what are you getting out

13 of the program. It was new and we had a little trouble,

14 difficulty answering that. But I think today our data base

15 is much improved, and we can tell you what we're finding,

16 and I think we demonstrated that. So, that was the intent

17 here.

18	MR. GROBE:	Okay. Questions?
19	MR. DEAN:	I have a couple

20 questions. One is, you know, in your slide where you have

21 the observation percentage by title. You have varying

22 levels within the organization that are out there doing

23 observations.

24 How do you assure that there is some consistency in

25 the way these managers look at what it is they're looking

1 at in the field? Is there something to find that they can 2 refer to for expectations in particular, work activity that 3 they're looking at, or are they just out there kind of winging it in terms of ... 4 5 MS. FEHR: We have set 6 questions on the cards in which they answer. They all read 7 the field observation card or the Ops observation card or 8 the training observation card. 9 MR. DEAN: So, you've got 10 several categories, so that gives you kind of a checklist 11 approach. MS. FEHR: 12 Correct. We go 13 from prejob -- there is probably two hundred questions on each one of the cards, and they go from prejob briefs to 14 15 housekeeping to safety to FME. There is a lot of questions 16 on those. 17 MR. DEAN: Second question I 18 have is, obviously, a program like this sets itself up for 19 collecting all sorts of data, you talk about percentages of 20 this, coached, uncoached, so on and so forth. 21 Have you set some goals or expectations of the 22 program itself that you would consider to be valuable 23 measures? Like, for example, you talked about 90 percent 24 were done as scheduled. I mean, do you have some goals 25 that you have for yourself in terms of things like that?

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1	MS. FEHR: We do have goals	
2	for the scheduled observations, which is 90 percent or	
3	better. We also have a goal for coaching within FENOC; and	
4	we go with ten percent or better is what we're looking for	
5	with coaching. And that's all interaction with the field.	
6	MR. DEAN: And then the last	
7	question is really one maybe more for Bill, is obviously,	
8	you talk about generating CRs out of this, which is good.	
9	You want to see these types of things, feed them to the	
10	Corrective Action System.	
11	Bill, in the observations of your organization, do	
12	you see some sort of congruence here in the types of	
13	observations that you have had from your people in terms of	
14	in-field observations and the types of things that are	
15	coming out of this program?	
16	MR. PEARCE: Yes, we do and	
17	I'll go through some of these in just a moment when I	
18	talk.	
19	MR. DEAN: Good, thank you.	
20	MR. SCHRAUDER: I think the	
21	challenge for us going forward, we are doing observations.	
22	We are doing better, but a lot of us aren't as trained.	
23	That's not been our forte of doing focused observations.	
24	Organizations like IMPO INPO, the NRC, their inspectors or their	
25	observers seem to have their skills honed much better than	

- 2 the art, if you will, of observation.
- 3 Some of the things will jump out at you. Like a guy
- 4 standing on a CAC, it's not too difficult to figure out
- 5 that's probably not the right thing to do, but there are
- 6 some other subtle types of things that can come out of
- 7 field observations and stuff; and that's where we have to
- 8 hone our skills a little bit better.
- 9 MR. GROBE: Feed them raw
- 10 meat. (laughter)
- 11 A couple of questions, you sort of by percentage
- 12 have who is doing the observations. Do you also have the
- 13 capability to sort by departments or functions or work
- 14 groups?
- 15 MS. FEHR: Yeah, we have
- 16 that, that's a candid report. Some of the reports that are
- 17 in the program right now are available by anybody who uses
- 18 this program. And they can just, any time, at any time and
- 19 place, they can get these reports of the departments.
- 20 MR. GROBE: And can you do
- 21 that both on the who is doing the observing as well as what
- the outcomes are?
- 23 MS. FEHR: Correct, we can
- 24 check the observee and we can have the departments check on
- 25 what people are finding about their departments.

1 MR. GROBE: Do you produce a 2 a periodic report of some nature that you provide? 3 MS. FEHR: I don't currently 4 right now. What I do, is the managers go over it weekly or monthly with their people and their departments, and they 5 6 discuss their findings. I know maintenance and I know 7 operations go over weekly and they go over them. 8 MR. GROBE: If you could just 9 pull together a set of the various standard reports that 10 you have, pages, I would like to see those at some time. 11 MS. FEHR: Okay. 12 MR. GROBE: Thanks. 13 I think it's one of the observations that you 14 highlighted, the individual used the word complacency, and 15 I think that's real important. I hope folks aren't taking 16 these numbers and trying to say, you know, 2.8 17 unsatisfactory coached is not good, and 2.7 is good, 18 because I think that's, that's kind of silly. As soon as 19 you stop looking to improve, that's when you start 20 declining in performance. And it's very important to have 21 coaching in the field. 22 So, we've just got to be a little careful with some 23 of these numbers, I want to make sure we don't 24 inappropriately use them. 25 Any other questions?

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1 MR. THOMAS: I have one more 2 question. The discussion about the CACs, I was looking 3 through the program and I didn't see a better place to ask 4 it, so I'm going to ask it here. 5 Specifically, with the service water tree 6 installation, and with a lot of your other projects that 7 are ongoing, you've used the at risk change process, 8 significantly, due to a large extent. You used it 9 liberally, I guess. Specifically, with the CAC service 10 water tree installation work, and you can expand to other projects if you like in your answer, have you seen that 11 12 that's, the use of that process has caused any challenges? 13 MR. POWERS: I would say, what 14 we're talking about, what Scott is alluding to on the at 15 risk change; it's an engineering work release to the field 16 that is, it's like a preliminary engineering design. We 17 haven't completed all the details of the full package yet, 18 but it's been worked enough that we feel comfortable that 19 we can release work and begin working in the field, and if 20 we find any changes that need to be made as we finish up 21 the formal package, then we have to suffer the cost of 22 rework, but there is no nuclear safety or industrial safety 23 risks associated with it. If there is a risk, commercial 24 risk is what we're talking about.

25 But, yes, the CAC service water distribution trees

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1 have been the most significant issue that we've had with 2 our process for work release to the field. The expedited 3 process under the at risk has not had the level of interaction with the installers, the field craft and 4 5 supervision, as well as what we found recently in 6 evaluating this, the plant engineers and operators or 7 others that we need to engage in this process. 8 And so, we found some good lessons learned with that 9 process with the CAC trees, but we haven't seen that level 10 of issue in many other projects that we've had. This one has given us an opportunity to improve in those areas. 11 12 MR. MYERS: Let me answer 13 that question too. The answer is yes. MR. GROBE: 14 That's a very interesting question. I appreciate that, Scott. Let me 15 16 take it a little further, if I could. 17 You had a number of observations in the containment 18 air cooler design issues that might have to do with 19 interface between design and system engineering, interface 20 between design and maintenance, interface between design 21 and operations. Was that process less effective because 22 you were using the at risk modification approach, or did 23 those reviews occur before the installation began? 24 MR. POWERS: In the case of the 25 CAC trees, the process was less effective with the at risk

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1 change. So, the answer again is yes, there was some issues

- 2 there that needed process.
- 3 MR. GROBE: I need a little
- 4 more of an answer there. When you do an at risk mod,
- 5 you're doing at risk because you don't have all the design
- 6 work done, but has op -- are you doing that modification
- 7 before you've integrated the insights from Operations,
- 8 Maintenance and Plant Engineering?

9 MR. POWERS: In some cases,

10 yes, Jack.

- 11 MR. GROBE: So, you really
- 12 have some substantial financial commitment before Ops,
- 13 Maintenance and Plant Engineering get involved.
- 14 MR. POWERS: That's right. And
- 15 in cases such as the emergency sump or the decay valve
- 16 tank, now that we've lined, it's a static structural
- 17 component and there is not a lot of input in terms of
- 18 Operations and Plant Engineering and such.
- 19 For the CAC tree, it was a rather special case in
- 20 terms of the long term inspectability in taking those CAC
- 21 trees off. And what we found was, it was really found in
- 22 the field once the craft began working with the fellows bellows
- 23 trying to maintain alignment and control the welding
- 24 distortion, welding up the stainless steel work piping
- 25 connections. That began to become apparent that

1 disassembling that and controlling that alignment would be, 2 would have some difficulty. So, that's what arose on that 3 particular issue. 4 MR. MYERS: If you go back and 5 you look at the entire outage, you know, typically, outage 6 you would build your modifications months and months and 7 months before you come down, order all your parts, do your 8 feasibility reviews up front, all your walkdowns and 9 everything else. We're doing a lot of discovery and we're 10 building the ice while we're here. So, that's driving some 11 of the at risk changes. 12 But, even early on, if you think back, you know, 13 we're cutting the containment. We had some issues with 14 some modifications. We had some issues, installation of 15 the head. Had the crane issues, you know. That was an at 16 risk mod. You know, it is not a, this is not a typical 17 outage. This is not a situation that I think is the best 18 way to do modifications. That's where we're at. 19 MR. GROBE: Sure. It's 20 important to understand that. That this outage is not a 21 normal outage, and these modification approaches are not 22 what you would normally expect to occur, but it's, you 23 still have quite a few modifications out there, that you're 24 installing under this at risk program. Have you gone back 25 to look at those, as to whether or not there might have

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1 been some, there might be some additional benefit with 2 respect to Operations and Maintenance in particular, Plant 3 Engineering? 4 MR. POWERS: We'll be doing 5 that. The issue on the CAC has really come up over the 6 past several weeks, I would characterize it. This 7 interface has become evident we need to do it. So, yes, 8 there is cases we need to go and look and see if there is 9 better interface needs to occur up front. 10 MR. GROBE: Okay, good. 11 Thank you. MR. PASSEHL: 12 Okay. I think 13 we'll, if it's okay, have one more presenter, Bill Pearce, 14 and then we'll take a short break. So, go ahead, Bill. 15 MR. PEARCE: Okay. I want to 16 talk about three subjects today. First one I want to talk 17 about is Safety Culture Survey. And, as you remember, this 18 is an independent assessment that's being coordinated by 19 Fred Giese out of our Human Resources Organization in 20 Akron. So, what I'm going to read is his statement where 21 we are on this assessment. 22 Doctor Sonja Haber and her team have completed the 23 on-site portion of the Davis-Besse Culture Assessment. And 24 the activities that are completed are they interviewed 25 approximately 90 FENOC employees. These included Senior

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- 1 Management Team, FirstEnergy corporate executives, all
- 2 Davis-Besse site managers, and representatives from various
- 3 job titles and organizational elements throughout the
- 4 plant.
- 5 The second part of that was they observed, her team
- 6 observed a number of normal plant activities, including
- 7 morning and evening meetings, control room turnovers,
- 8 manager meetings, prejob briefs, planning meetings and
- 9 restart readiness meeting.
- 10 In addition, they conducted a pencil and paper
- 11 survey, which included approximately 80 percent of the site
- 12 employees, the permanent employees. That's approximately
- 13 661 of 830 employees that actually filled out the survey.
- 14 Doctor Haber and her team are currently analyzing
- 15 the information they gathered in those activities. And, as
- 16 you remember, they do a process they call Convergent
- 17 Validity. That's where they bring all those elements
- 18 together and come to conclusions how they may relate to the
- 19 culture, the safety culture aspects of the plant.
- 20 So, that's what they're in the process of now doing;
- 21 and we expect that we'll get some initial results in the
- 22 next several weeks. And, that's really the status of just
- 23 to give you, because I know everyone has a lot of interest,
- 24 as we do, to get that back.
- 25 The next subject --

1	MR. GROBE: Bill, before you
2	go on, just a couple of questions in that area.
3	Lew, I know that this assessment that's being done
4	by Doctor Haber is very important, but it's important to
5	keep it in context. And, prior to entering Mode 6, you
6	folks did your own assessment of where you were, using your
7	model, and I think that was the first time you tried to use
8	it. And, you presented that last month, I believe.
9	MR. MYERS: Correct.
10	MR. GROBE: Lew, I know that
11	you sent out the first formal procedure for going through
12	that process, and you're going to use it again next week.
13	Then, I think, I understand that after that, you're going
14	to revise the procedure appropriately after running it
15	through its paces and then submit it on the docket; is that
16	correct?
17	MR. MYERS: That's correct.
18	MR. GROBE: Okay, good.
19	And Doctor Haber's work is somewhat of an
20	independent check, not, it's important to make sure that
21	folks understand, it's not a go-no go. It's not a light
22	switch, yes or no. That it's going to provide insights and
23	inputs to further enhance the broader assessment tool that
24	you're going to be using on a regular basis going forward.
25	That being said, it's also very important though

- 1 that Doctor Haber's work be completely independent so that
- 2 her observations have validity and haven't been influenced
- 3 by your processes and activities.
- 4 Could you talk a little about the process and how
- 5 she's going to, how there is going to be independence
- 6 maintained through the process. I don't know if that's a
- 7 fair question for you, Bill?
- 8 MR. MYERS: I can't talk about
- 9 it, because I don't know.
- 10 MR. PEARCE: We can say some
- 11 things about it. I think what you may be referring to, is
- 12 when we do get the initial report back, the NRC and site
- 13 management will view that report simultaneously, even the
- 14 initial report. The first time we see it, the NRC will be
- 15 involved. We've made that agreement, so that we make sure
- 16 that it is done independently, and it doesn't get, we don't
- 17 have undue influence on it. I think that's probably what
- 18 you're asking for.
- 19 MR. GROBE: Yeah, that's
- 20 good. I appreciate that, Bill.
- 21 MR. MYERS: Let me add. We
- 22 went out and developed our process. We think it's a good
- 23 model. We shared that with you. It gives some framework.
- 24 But the last thing, from my perspective, you know, the
- 25 reason we put it up for the human employee development

- 1 organization, was because from a leadership in action
- 2 standpoint, that's how we use our training program, to
- 3 develop our managers, supervisors, that's where it's owned
- 4 at; they're doing the core sponsors for that.
- 5 So, the last thing from my perspective anyway,
- 6 sitting here, I can tell you I've been interviewed. Other
- 7 than that, I have had no contact with Doctor Haber since
- 8 she left the site. Other than being interviewed and taking
- 9 the, looking at the survey that we did, that's, it's
- 10 completely independent. And, it will stay that way.
- 11 MR. GROBE: Okay, good.
- 12 Bill, you mentioned something that's important.
- 13 Doctor Haber is going to provide you a written draft. And
- 14 myself and Christine and probably Jeff Geoff Wright, our team
- 15 leader for that inspection will be there to hear her
- 16 presentation.
- 17 Do you know if, have you considered whether that
- 18 written draft report will be an attachment to the final
- 19 report, so that if there is any changes in the
- 20 interpretation or conclusions that that can be clearly
- 21 understood?
- 22 MR. PEARCE: Jack, we don't
- 23 know. We haven't seen it. We need to see it and
- 24 understand, when we've got it, we can talk about that at
- 25 the time.

1 MR. GROBE: Maybe you can 2 mention that to Fred and he can give me a call. 3 MR. PEARCE: Okay. 4 MR. GROBE: Credibility on 5 this is very important. 6 MR. PEARCE: Absolutely, we 7 agree with that. 8 MR. GROBE: You folks lost 9 some credibility over the last few years and so has the 10 NRC. 11 MR. PEARCE: Yeah, and you 12 know, one of the things that's really important to us, I 13 think, is the congruence between what she comes up with and 14 how we've evaluated ourselves. We really are anxious to 15 see that, to see where that congruence is; not so much to 16 try to change it, but to understand are we looking at 17 ourselves properly in using the tool that we're using. That's what we want to try to validate. That's what's 18 19 really important, I think. 20 MR. GROBE: Yep, I agree. If 21 you could mention that to Fred then. 22 MR. PEARCE: I certainly will, 23 I'll be glad to do that. 24 Okay, the next subject I would like to talk about is 25 Safety Conscious Work Environment Survey. We've talked

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- 1 about this on several occasions. I know, Jack, you had
- 2 some interest in when we were going to do the next survey.
- 3 As I told you in previous meetings, we intended to do the
- 4 survey after we did the heat up and cool down. That's
- 5 moved out some now, and it's gone further than we thought
- 6 it was going to go a couple of months ago.
- 7 So, we've decided to go ahead and do one now,
- 8 because we want to get one periodically and have the
- 9 opportunity to do yet another maybe sometime near the time
- 10 we restart.
- 11 So, you know, our Safety Conscious Work Environment
- 12 Action Plan provides for periodic surveys and the next one,
- 13 as I said, is going to be on March 24th. The survey will
- 14 consist of 30 questions. The majority of the questions
- 15 will be the same as the August of 2002, and the January
- 16 2000, and November of 1999 surveys.
- 17 Another point about the survey we're going to do, is
- 18 all the 21 questions that are in the standard industry
- 19 document will be included in that survey. So, it will have
- 20 all the standard questions. And, in addition, we're going
- 21 to add some questions, nine more questions to that survey,
- 22 surround, that surround some specific issues that we seem
- 23 to try to get some more insight into the Safety Conscious
- 24 Work Environment.
- 25 The rating scale will be the same as the previous

1	survey. And it's to be a pen and pencil, or pencil and
2	paper method. The same as the survey that was just done on
3	the Safety Culture. In fact, we're going to use a similar
4	methodology, because we got a lot of good participation in
5	the Safety Culture survey. So, we would like to use that
6	same methodology, how to set up people that they can take
7	it, that kind of thing, is what we're going to do on the
8	24th.
9	Of course, it will be anonymous. It's voluntary,
10	but we do encourage all, all our site employees to
11	participate.
12	You got any questions about that? We're going out
13	of that subject now.
14	MR. GROBE: No. Great.
15	MR. PEARCE: Okay. The next
16	thing I want to talk about is Quality Assurance. And, as
17	you know, we committed to do a Quality Assurance Program
18	Review, I think it was last October. And so, we started
19	doing that review, and it started on November 1st of 2002.
20	And, we brought a team of people, expert in this area, and
21	we wanted to look at our program, and determine, you know,
22	
	what are the, make sure we had everything in it that the
23	best programs in the country have.

1 use of operating experience and auditing, training,

- 2 qualification of auditors, escalation of inadequate actions
- 3 to audit findings, and interference interface issues with
- 4 American Society of Mechanical Engineers QA Program were
- 5 areas that we found we could do some improvement with.
- 6 It was initially completed and went before the
- 7 Program Review Board on February 10. When we got it before
- 8 the Program Review Board, they thought we, that we hadn't
- 9 focused enough on the ASME, or the American Society of
- 10 Mechanical Engineers QA Audit Program. We didn't have
- 11 enough focus in that issue.
- 12 We went back and revisited that area again. We
- 13 completed that re-review. And it went to the board again
- 14 yesterday. And of course, I haven't got the update in
- 15 here, but I'll tell you the update. The update is, it went
- 16 successfully through the board yesterday. Not saying it
- 17 didn't have any comments. It did have some comments to
- 18 it. And Thursday, it is expected that we'll get the final
- 19 review of that Thursday morning. That's the status of
- 20 that.
- 21 Lastly, I would like to talk about a few things that
- 22 Quality Assurance has seen, what we've looked at. We've
- 23 done oversight of the new reactor head. And you asked
- 24 about the, in fact, you led in quite nicely with the At
- 25 Risk Program. Of course, it all has to come together at

1 the end with a modification package, so it doesn't miss any

2 of the steps.

3 We've been reviewing that with the new reactor

4 head. What we found as the package was put back together,

5 there were some, we did have some issues of process. They

6 were, they were fairly minor in my opinion. I looked at

7 them.

8 There is a small amount of work remaining, which is

9 installing the seismic plates on the top of the drive for

10 the control rods, and post insulation testing, which is

11 part of the pressure tests of the reactor vessel that we'll

12 be doing later on. So, that remains to be done.

13 Restart Station Review Board Oversight. We believe

14 that conservative decisions are being made during that

15 board, and good safety culture discussions are being done

16 in our observations. No major issues. We do see a few

17 minor things, which we gave feedback on or wrote CRs as

18 appropriate.

- 19 Another area I would like to talk about is fuel
- 20 handling. Lew talked earlier about a, about the fuel

21 handling that was being done. And, in fact, we loaded the

22 core. And I would like to talk about that a minute.

As you know, we had a stop work on fuel handling,

24 and it was about what Lew talked about, about some of the

25 design issues and we'd done some minor damage to some of

- 1 the fuel in the past. And we lifted that. And we lifted
- 2 that stop work before we loaded fuel.
- 3 What we lifted it on was these four issues. We
- 4 reindexed the spent fuel racks to have more precise
- 5 indexing to make sure that we didn't have any interaction
- 6 between the fuel grids and these fuel racks.
- 7 Fuel assemblies were required to be moved in slow
- 8 speed in the refueling equipment throughout. That was a
- 9 change to the process.
- 10 The core reload sequence was designed to maximize
- 11 open water moves and minimize potential for unnecessary
- 12 fuel assembly interaction. So, consciously, we're trying
- 13 to make sure we didn't have those interactions that we did
- 14 have one of.
- 15 And most fuel assemblies would be loaded with a,
- 16 into the core with what's called an open water move, but we
- 17 have a device where we can actually move it around, and
- 18 make sure that it moves exactly in the right spot and is
- 19 not subject to interaction between the grid.
- 20 So, those were the corrective actions that were put
- 21 in place, as a result of our stop work. And we lifted the
- 22 stop work. And then I think we had a fairly successful
- 23 core load.
- 24 One of the things I would like to say on the
- 25 positive side, is Lew talked about the fact that the core

- 1 support assembly was removed from the reactor. We oversaw
- 2 that activity, trying to clean, make sure that the reactor
- 3 vessel, the entire internal of the reactor vessel were
- 4 clean.
- 5 The station spent a lot of effort trying to clean
- 6 with a core support assembly in place, and, in fact, they
- 7 did remove a lot of minor material from the reactor. And,
- 8 I really believe that they could have evaluated the
- 9 condition that it was in to be okay, and justified that it
- 10 was all right to go on. That's what I want to give. I
- 11 give a lot of negative, I want to give a positive. They
- 12 actually stopped and took a five day hit in the schedule in
- 13 order to make sure that the, that the reactor internals and
- 14 the reactor itself was absolutely clean before we went
- 15 forward.
- 16 So, I saw that as a good thing. I'll go down
- 17 through a few more issues. The In-Service Inspection, see
- 18 some implementation issues and Condition Reports we've
- 19 issued in that area.
- 20 And the Quality Control area. We previously rated
- 21 the Quality Control Department as marginal for the previous
- 22 quarter, and the issue was lack of use of Corrective Action
- 23 Program. That just wasn't enough activity, we didn't
- 24 believe, to, for where it should have been for the type of
- 25 things we're seeing in the plant. And, since that time, we

1 saw a marked improvement.

2	Contractor Control. We still saw issues with
3	Contractor Control. We'll talk about that more in a
4	minute. I think that's been an issue we've had ongoing,
5	and we continue to have, and we're trying to provide a lot
6	of oversight in that area.
7	We did a, an assessment of Safety Culture, an
8	independent assessment that we did ourselves in QA. And,
9	we didn't and I think we talked about it, I don't
10	remember if we talked about it at the last meeting or the
11	last public meeting, but we assessed about ten percent of
12	the site population, and we looked at Safety Conscious Work
13	Environment and Safety Culture. And we believe from the
14	assessments we've done previously to this one, that we're
15	seeing an improving trend in what we're getting.
16	These were all face-to-face interviews and a
17	specific set of questions that were asked, and we think
18	that we're seeing an improving trend in that area.
19	Corrective Action Program implementation, we're
20	still noting problems with clear and concise corrective
21	actions, and incorporating appropriate level of detail.
22	Traceability, you can look at the condition report always,
23	and we're seeing a lot of them, and there is a few of these
24	that, where we'll see the condition report and the issue
25	identified as the corrective action. Actually go back and

- 1 fix the problem clearly without having to find out a lot
- 2 more story besides what's written down. That's one of the
- 3 major issues.
- 4 Last summer, you may be familiar with, we identified
- 5 a compliance issue in the fabrication code for the
- 6 feedwater flow modification that needed to be
- 7 radiographed. Well, the radiograph was performed and
- 8 identified that three welds needed to be repaired, and
- 9 that's ongoing as we speak.

10 And the last thing I wanted to talk about, and this

- 11 is probably one of the most significant things that I'm
- 12 concerned with; is we're concerned with the quality of work
- 13 being performed on mechanical equipment. You said
- 14 something about several instances of that. What we
- 15 witnessed is inconsistent results on equipment. And
- 16 sometimes it comes out pretty good, and other times it
- 17 doesn't.

18 We have an issue with that; talked to Lew in depth

- 19 about that. One of the options we're considering, I'm just
- 20 telling you we're considering it; one of the things about
- 21 moving the Quality Control Department back under the
- 22 Quality Assessment, so we can get more field observation
- 23 time. We're a limited size group, and to combine those two
- 24 we get more time in the field in not only the Management
- 25 Observation Program, but in addition, the Independent

1 Program to see if we can see what we need to do to improve 2 the quality in that area. 3 And that's my comments, unless you have any 4 questions. 5 MR. HOPKINS: I have a quick 6 question. You mentioned the feedwater flow modification. Is that connected to a power upgrade request at all, Jim? 7 8 MR. POWERS: That is the 9 caldon, excuse me, Jon, that is the caldon, the install 10 power upgrade uprate request, it's related to that. And these 11 were field weld installations and the MBE interpretation on 12 whether radiography was required on those. 13 MR. HOPKINS: So, radiography was done on that? 14 15 MR. POWERS: Yes. 16 MR. PEARCE: And the weld that 17 remained, trying to get the radiography rescheduled now 18 after the repair. MR. HOPKINS: 19 Just, just so you 20 know, we essentially have suspended review of power upgrade uprate 21 at this time. I mean that's coming later, if it happens. 22 MR. POWERS: Very good. As 23 well with us, that's not our first order of affairs 24 either. So, we'll be in contact when we want to reactivate 25 that.

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1	MR. HOPKINS: Okay.
2	MR. GROBE: Other questions?
3	MR. PASSEHL: Okay, let's take
4	a
5	MR. GROBE: I was asking for
6	questions from you guys. I have a couple other questions.
7	MR. PASSEHL: Oh, okay.
8	MR. GROBE: Bill, on the
9	Quality Audit Program Review, was that a review of both the
10	program and the implementation of the program?
11	MR. PEARCE: Just a review of
12	the program. It puts the program together in place. Now,
13	we're putting all the actions that came out of that in
14	place is what we're doing now.
15	MR. GROBE: Okay. Good.
16	I was looking through a little booklet that you
17	folks have for your Operations Organization. I can't
18	remember what it's called. It's got a yellow cover on it.
19	It has all the procedures and standards and expectations in
20	it. In the org chart in there, I notice that Mike Ross'
21	name was in the Ops Organization. Is he back in the Ops
22	Organization now? I now know that you took him out for awhile.
23	MR. MYERS: No, he's not back
24	in yet.
25	MR. GROBE: Okay.

1 MR. MYERS: But Jack, he's

2 stil	l providing	coaching.
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3 MR. GROBE: That really gets

4 to my question. There is a couple of areas that I would

5 appreciate some independent observation from your folks on,

6 thoughts on how you're doing, maybe at our next meeting.

7 One is the area of operations ownership and leadership,

- 8 and the second is operability evaluations.
- 9 And, I thought if Mike was back in Ops, maybe he

10 could provide some input. And Bill, I would put that to

- 11 you to provide some input, but those are areas where I
- 12 don't have a good read on how things are going and there
- 13 has been some issues coming up, and I would like to get a
- 14 better, we'll be focusing a little bit more in that area,
- 15 and I would like to get a better sense from you folks in
- 16 what you think.
- 17 MR. PEARCE: We'll try to give
- 18 you some insight on the next meeting, Jack.
- 19 MR. GROBE: Okay, thanks.
- 20 Thank you, Dave.
- 21 MR. PASSEHL: Let's take
- 22 about -- everyone be back by 4. Thank you.
- 23 (Off the record.)
- 24 MR. MYERS: We have a couple
- 25 new players here. Lynn Harder is here to talk about

- 1 Containment, and Clark Price will go through our
- 2 performance indicators later on, so we've done some
- 3 rotation of people.
- 4 MR. PASSEHL: Bob, are you going
- 5 to talk System Health progress?
- 6 MR. SCHRAUDER: Yes.
- 7 MR. PASSEHL: Okay. Go ahead.
- 8 MR. SCHRAUDER: Thank you.
- 9 System Health Progress. We continue to make good
- 10 progress on answering the questions, the Condition Reports
- 11 that were generated during the System Health Readiness
- 12 Reviews, the Latent Issue Reviews, the NRC Inspections and
- 13 the Safety Function Validation Project.
- 14 A lot of the analysis for the operability and
- 15 functionality of those systems are starting to come back,
- 16 and looks like we're going to be able to demonstrate for
- 17 the most part that the systems will and could have
- 18 performed their intended function.
- 19 Not all of the analysis is back and not all of the
- 20 systems are as far along as others. One notable one that
- 21 we're, I would say behind schedule on is the Electrical
- 22 Distribution System, and the calculations for that; they're
- 23 similar to the water flow calculations with the flow
- 24 electrons. And so, we're behind on the electrical
- 25 distribution, but we have some corrective actions in place.

1 We'll try to get that more organized and completed.

2 We have scheduled a meeting, I think the meeting is

3 scheduled now. I'm not sure of the date, but I know we're

4 working on scheduling a meeting to go over in more detail

5 all of the design issues that we've identified. But

6 today's meeting topic I want to concentrate on are the

7 topical issue reviews we've done. I would say in adjunct

8 to the Safety Validation Project.

9 There were five of those topical issues that we had

10 identified. Four of them are through the review process

11 and are ready for Lew's signature. In fact, I believe he

12 signed one of them. The final one, Appendix R - Safe

13 Shutdown Analysis is in what I'm calling the final stages

14 of review, and I expect that will be ready here very soon

15 also.

16 Just real briefly again, the Collective Significant

17 Reviews, how they came about, we had done the System Health

18 Assurance Plan Reviews and they had identified some

19 potential cross-cutting issues. The initial Collective

20 Significance Review identified five topical areas that

21 warranted further evaluations. They were Seismic

22 Qualification, Station Flooding, High Energy Line Break,

23 Environmental Qualification and Appendix R Safe Shutdown

24 Analysis.

25 I went over this last meeting very briefly, but we

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1	did institute a NOP, Nuclear Operating Business Practice,
2	for collective significance reviews and had the process we
3	used to evaluate these topical areas. The process was to
4	look at all the Condition Reports, that had been
5	identified, been "bin" in common areas; evaluate each and
6	determine its significance to the program, and then conduct
7	extended extent of condition evaluations where warranted.
8	We didn't just look at the Condition Reports that
9	were generated as a result of those System Health Readiness
10	Reviews and Latent Issue Reviews, each of the program
11	owners actually went into the CRS CREST Database and searched
12	that database and pulled out and identified Condition
13	Reports that went back to, I believe it was, January of
14	2001 is what's the CRS CREST Database. So, we went back an
15	additional year and pulled those issues out, and also
16	reviewed those in the Collective Significance Process.
17	I forgot to mentioned mention as we finished those, I don't
18	know if we forwarded them yet, but we had told Marty Farber
19	that we would send those reports to him as part of his
20	inspection plan on the System Health Building Block.
21	I'll go through each of these five topical areas.
22	And, again, I want to remind you that when I talk about
23	Appendix R, that that will be preliminary information, but
24	I don't expect it to change significantly in the review

25 process.

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1	What I have done is broken down each one of these
2	categories into actions that we found that we need to take
3	to support restart, and then what I call enhancement items
4	to go forward. I'll talk about how we get out to those
5	actions, what we found, and why that's an action.
6	So, under the first program or topical area I talked
7	about is the Seismic. Reactions to support that, I would
8	say, evaluate impact of Cooling Tower Makeup Pump not in
9	accordance with the USAR. We found some seismic category
10	one issues on that, where that, the documentation, if you
11	will, the USAR and PID identified that that typing piping, which
12	is in the proximity of the service water pumps, it was
13	supposed to be seismic category one. The Condition Reports
14	said it wasn't; it wasn't installed seismic category one.
15	So, we did, first of all, we evaluated that
16	Condition Report, applied SQUG methodology and found it
17	would withstand the appropriate response spec for the
18	earthquake.
19	We did find some improvements that there was a
20	higher than expected stress at the mounting bolts in that
21	pump; that we'll be changing the bolting configuration on
22	that. But as a result of that issue, we did an extended extent of
23	condition review seeing screening, looking at other potential impacts
24	of doable two over one criteria, particularly impacting multiple
25	trains or multiple systems. We did that review and found

1 no additional problems in that area.

2	The next one is revolving resolving boundary conflicts between
3	Seismic and Quality classification. That came as a result
4	of a couple Condition Reports that identified what I'll
5	call conflicts that was introduced into the database system
6	where a Q boundary ends, quality boundary ends, but seismic
7	category needs to extend down stream further to an
8	instrument.
9	We looked at that once before and addressed it
10	pretty well for pressure gauge, but hadn't addressed it
11	I'll say thoroughly enough for other interests. It also
12	may need to perform a pressure retention for seismic
13	readings.
14	We went through that, looked at extended extent of condition
15	on that one also, identified where those Q boundaries were
16	and what down stream instruments might need to be
17	assessed. We have about two hundred instruments that we
18	have to go back and look at to make sure that the seismic
19	properties and the pressure retained properties of those
20	instruments are appropriate. That activity is in progress.
21	The next one that was another example we did. HFA
22	relays, that's an issue where very early in the life of the
23	plant, General Electric had sent out a service information
24	letter on these relays identifying that they need to be
25	calibrated.

- 1 We didn't get the information from the vendors
- 2 because we had purchase ours through a third party. That
- 3 third party did not forward the information to us. We're
- 4 looking at the process to make sure we plugged that gap, so
- 5 we get all that information.
- 6 We did an extended extent of condition on those HFA relays.
- 7 Identified there were in fact six of them that we had to
- 8 calibrate to make sure, these were chattering in the
- 9 relays, and whether it could prohibit actuation of a safety
- 10 function that the relay needed to do. We hadn't had any
- 11 problems with those, but some of those did need calibration
- 12 that were identified in that service information.
- 13 Then, the other extended extent of condition, which is
- 14 actually part of the Containment Health Walkdown was impact
- 15 of boric acid on the side supports. We did that and found
- 16 that was not a problem for us. Each of those had some
- 17 activity in the containment to work on.
- 18 Other improvements we're going to make in seismic
- 19 going forward is, we'll fix this confusion on the database,
- 20 Q boundary, and seismic boundary.
- 21 Procedural requirements of control of temporary
- 22 equipment, we found this begin is two of one type of issue;
- 23 work in progress, we weren't being as diligent as we should
- 24 have been retaining that two over one criteria. So, we're
- 25 beefing up procedures in that area, and also for storage of

- 1 breakers and the like and their impact on seismic
- 2 qualification equipment.
- 3 And then we're going to pull together all the
- 4 seismic information programs, procedure to get through that
- 5 information. And we'll be looking at using the SQUG
- 6 methodology for new and replacement equipment. So, that's
- 7 kind of what we found in the seismic area.
- 8 There is a lot more details and stuff in the
- 9 report. We'll give that to you, go over that, and assess
- 10 the impact of that.
- 11 Next area, I have is station flooding. I put that
- 12 one next, because it really is very closely related to the
- 13 seismic issue. In fact, you see the very first issue is
- 14 the same issue I talked about on the Cooling Tower Makeup
- 15 Pump, which is because the impact is, if that breaks, then
- 16 you flood the service water, so the same issue becomes a
- 17 flooding issue also. So, I've already talked about that.
- 18 I won't go over that again.
- 19 There was another Condition Report that questioned
- 20 the flooding in the service water tunnel. Now, user
- 21 identified service water tunnel under certain conditions
- 22 floods. And equipment was evaluated in there. This,
- 23 originator of this Condition Report questioned two specific
- 24 valves that were, let's see, I forget what valves they are,
- 25 but isolation valves for other buildings.

1	We had to go out and evaluate those specific valves
2	and make sure that they were adequately assessed and that
3	they could perform their function prior to any flooding
4	occurred. And no problems were found in that or any of the
5	other equipment in the service water tunnel that we've
6	already identified that that condition can occur.
7	And the final thing in there, we did an extended extent of
8	condition on functionality of critical floor drains. We
9	had an issue that came up, identified by a condition
10	report, that specifically addressed the diesel generator
11	and the day tank drains in the room, as to whether a
12	flooding issue occurs, whether the room will drain or not.
13	We looked at those, and in fact the diesel generator
14	drains were plugged. They needed to be unplugged. Now,
15	the day tank was fine, but we did additional extended extent of
16	condition review or condition on that, particularly concentrating on
17	essential rooms and the cooling water room was one we had
18	to look at; panie mechanical penetration rooms were another.
19	We found no additional problems. We did water tests
20	on those, and did not find any additional drains plugged.
21	But in the improvements in that one, on the next one, we
22	will implement, we are implementing improving the
23	requirements throughout and will periodically check those
24	floor drains in the process also.
25	MR. GROBE: That will be part

1 of your maintenance program?

•	or your maintenance program.
2	MR. SCHRAUDER: Yes. That's what
3	I would equate it to. I don't know if it would actually be
4	with pm, but I expect it will be. But maybe some
5	programmatic tie to go out and periodically check for
6	those.
7	Other improvements; installing these flood seals and
8	conduit penetrations. That issue involved, identifies
9	there were certain conduits penetrating below the station's
10	flood plan. And when they installed the work on the
11	junction box and the like, rubber gasket and seals and
12	stuff, they were found to be acceptable to maintain the
13	water tight enclosure; however, once again, there were no
14	pm's, I'll say, to go out and periodically check that
15	barrier, if you will, which is a flood barrier. And, also
16	that rubber starts aging, you could start getting some
17	leakage.
18	So, what we decided to do, is to go in and install
19	some flood seals in the conduit itself where you can
20	actually seal where it comes in and not rely on the rubber
21	gasket seal any longer.
22	Then, one of the other things that came up, we
23	looked at was the, we have a formal inspection program for
24	barriers in the fire protection program. You know,
25	something everybody has you go out and you have a routine

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1 inspection of your barriers. We don't have that formal 2 program aspect of inspecting other barrier like flood 3 barriers and the like. So, we're going to incorporate that as part of our barrier inspection program; where it will be 4 5 the same type of inspection we do on our independent 6 inspections. 7 Do you have a question? 8 MR. GROBE: Yeah, I was just 9 thinking about what you were talking about, in the context 10 of the reactor pressure vessel head. You were probably 11 wondering what kind of activity there is here. 12 All of the things that you've talked about that 13 you're putting preventative maintenance activities in 14 place, are passive components; floor drains, seals, 15 barriers. And one of the reasons we didn't focus on the 16 reactor head as part of our inspection program is that you 17 focused more on active components that have real 18 significance. 19 Is there some learning here that there might be 20 other important but passive components that aren't part of 21 your preventative maintenance program? Kind of a wide 22 open question. I don't expect an answer. 23 MR. SCHRAUDER: I haven't thought 24 of any.

25 MR. GROBE: I was wondering

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1 if that was something that may be we should take a look at?

2	MR. SCHRAUDER: Yeah.
3	MR. GROBE: Okay.
4	MR. SCHRAUDER: Again, most of
5	these, as we talk about it, are not in the containment
6	building itself, most of these are really in the other
7	buildings; and most of these, there are seismic concerns,
8	obviously, contained in other, these particular ones are
9	not in the containment building itself.
10	The High Energy Line Break is another one in the
11	Actions to Support Restart. Complete reanalysis of turbine
12	building breaks. And this was, we had already started this
13	in response to Information Notice 2000, 2000 Information
14	Notice Number 1. And so, we need to complete that
15	analysis, and in fact, determinability of analysis will
16	demonstrate a crack or break in a location that we have to
17	further analyze the impact on the feedwater pumps. So,
18	we're looking at that.
10	The issue there, we have a high energy line, impacts
20	on the environmental qualification of the equipment,
20	
	whether it can take that. We'll complete that, and any
22	impact on the environmental qualification or any new
23	postulated crack or break in the building as a result of
24	that. We'll get that done and complete prior to restart.
25	Again, I consider that to be an extended extent of condition type of

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1 evaluation.

2	The next issue on revise calculations effecting line
3	breaks and cracks. We had an issue that came up that
4	identified that we had misapplied a stress factor, revised
5	stress factor. We applied a new stress factor to an old
6	equation, and impacted the calculations. We did an
7	extended extent of condition on that, where we had applied that
8	stress factor. It did impact some calculations. Most of
9	the calculations, it didn't change anything. I mean, it
10	was wrong in the calculation, but it didn't change the
11	outcome, because the old equation still postulated a break
12	or crack in the same location. So, this would still have
13	identified a crack.
14	But one calculation did show, when we applied the
15	proper stress factor, that we could have a crack in an area
16	that was not previously postulated for it. And it was in
17	an area that we didn't, didn't feel like we, there was too
18	much equipment in there to allow that to happen. The
19	amount of qualification impact would have been pretty
20	significant.
21	So, we moved where that stress would occur in the
22	system, basically to soften the system a bit and move the
23	stressers out into another location. And that required to
24	replace some rigid supports with snubbers and also to move
25	some other supports to move that stress into a more

1 palatable location.

2	Then the other one is in building free space, we
3	found a high energy line barrier, happened to be an
4	elevator door credited as a high energy line break barrier,
5	and the analysis challenged that. We found it I forget
6	what we found, whether it was acceptable or not. I believe
7	it was not. It was not acceptable.
8	We did an extended extent of condition for the rest of the
9	auxiliary building on that; found no other unacceptable
10	barriers in that; but that did lead to another assessment
11	of all the free space volumes and openings in the auxiliary
12	building.
13	I was told before I did come up here, I did have one
14	lifeline to go out to the audience for additional
15	information. I almost had to use it there.
16	So, that's, that was what we did in response to
17	high energy line break.
18	MR. THOMAS: Bob, before we
19	move on, you addressed the Aux feed water pump room. I
20	believe there is also issues of the component cooling water
21	pump room. Are those, has that been resolved or will that
22	be resolved prior to restart?
23	MR. SCHRAUDER: There is issues in
24	the component cooling water room. I forget whether they
25	were due to high energy line break or there was some

1 MR. THOMAS: There were high 2 energy line break issues. 3 MR. GROBE: The steam line 4 break right outside the doors there. There is a block wall right behind. 5 6 MR. SCHRAUDER: We had high energy 7 line breaks --8 MR. BYRD: It was due to a 9 pipe width in the steam line break outside the wall and it 10 was resolved. 11 MR. GROBE: It was resolved? 12 MR. BYRD: Yes, was 13 resolved. MR. GROBE: Through analysis? 14 15 MR. BYRD: Through analysis, 16 that's correct. 17 MR. SCHRAUDER: I remember that 18 now. It was a pipe width judgment and it was found to be 19 acceptable. 20 MR. GROBE: That's it. That 21 was your lifeline. 22 MR. MYERS: That's your 23 lifeline. 24 MR. SCHRAUDER: Future improvement 25 for high energy line break. When we did that review of the

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- 1 auxiliary building, we did found our model could be updated
- 2 and made more user friendly in the auxiliary building.
- 3 We're going to do that.
- 4 We are going to revise those calculations. I told
- 5 you we reviewed the calculations and found certain of the
- 6 calcs didn't impact a crack or break location, but they are
- 7 in fact incorrect. We'll revise those calculations.
- 8 We had some USAR design criteria manual changes to
- 9 make that need to be updated in there.
- 10 And, then one other issue that came out was a time
- 11 critical operator actions and bases. There were eight
- 12 condition reports that initiated, that were questioned or
- 13 challenged whether we could get the operator action done or
- 14 not. We ran those on the simulator and determined that we
- 15 could in fact achieve those, net per time critical operator
- 16 actions.
- 17 We're going to get the whole list of time critical
- 18 operator actions to Operations to make sure they can
- 19 periodically use those in their simulator training
- 20 scenarios, and make sure that we're in good shape there.
- 21 We don't believe that there is any problems in
- 22 meeting those times, but it's good to have a compiled list
- 23 of all of them and the basis for those times for the
- 24 operators, so they have better access to the information.
- 25 Environmental qualification is the next issue.

- 1 Again, this one is related to the high energy line break.
- 2 Any time you do a reanalysis of where your high energy line
- 3 breaks are, that can have an impact on your qualification
- 4 of equipment. So, as we complete those analysis, we'll
- 5 feed that information to the environmental qualification
- 6 people to update their files and make sure we haven't
- 7 impacted any of the environmental qualification for the
- 8 equipment there.
- 9 Vendors license with EQ Splices on the Containment
- 10 Limitorque Actuators. One of the things we did as part of
- 11 the extended extent of conditions, we did a dedicated environmental
- 12 qualification extended extent of condition in the containment
- 13 building as a result of the boric acid dispersion in
- 14 containment.
- 15 We opened up virtually all of the op, limitorque
- 16 operators in the containment. One of the things we found
- 17 in that extended extent of condition review was certain of these
- 18 limitorque actuators, limitorque supplies when they're dual
- 19 voltage actuators, they can not provide a qualified splice
- 20 in there. And it's up to the user to upgrade that or to
- 21 supply a qualified splice. We found I believe six
- 22 limitorques that that splicing had not occurred in. We
- 23 needed to replace those vendor splices or qualified
- 24 splices.
- 25 This is probably a good time to mention, we haven't

1 completed this review though. Any of these actions or any 2 of these issues I talked about where we found something not 3 up to snuff with the, like EQ equations or equipment, or 4 the high energy line break, we are reviewing those for past operability reportability concerns for those also. 5 6 MR. HOPKINS: Let me ask, Bob, 7 in that regard. Are you going to be reviewing your IPEE run 8 Triple E at all to see as to, if that's still correct or 9 not? 10 MR. SCHRAUDER: Ken Byrd, of 11 the individual plant external examination; how does that 12 relate to that? 13 MR. BYRD: Yeah, actually, 14 we're going to be, we have been doing quite a bit of work 15 on that, both on our seismic and the fire part of it; in 16 fact, we're putting those in the PRA. That should be 17 complete rather shortly, so that is actually ongoing right 18 now. 19 MR. HOPKINS: So, your PRA is 20 then like a living document? 21 MR. BYRD: That is correct. 22 And we'll include fire and seismic. We already have seismic completed. Fire should be completed by the end of 23 24 year. That was already ongoing at the time this occurred. 25 MR. HOPKINS: All right, thank

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1 you.

2	MR. SCHRAUDER: Okay, we also
3	found in our reviewing containment four Raychem splices
4	where the bend radius exceeded the bend radius and we need
5	to correct those prior to restart.
6	And then we found one, the containment purge inlet
7	isolation solenoid valve had accelerated aging. What we
8	did is we looked, we discovered this solenoid valve and it
9	appeared to be, have thermal discoloration I'll, call it on
10	the thing, which was strange, because the environment that
11	was shown in the picture or in the documentation showed it
12	should be a certain level, the temperature should be at
13	about 113 degrees. It looked like it had been exposed to
14	temperatures higher than that.
15	What we found was that it was actually at a
16	different elevation in the containment, and it was actually
17	exposed to temperatures in the range of 150 to 170 degrees
18	and it had caused the discoloration. And, what that did
19	was decreased the thermal aging life of the piece of
20	equipment. It was intended to be 40 year life component,
21	and this prematurely aged it, I would say thermally. It's
22	still functioning, but we figure we've used up its thermal
23	aging life. We're replacing that, and changing the pm
24	frequency or the EQ frequency for changeout of that piece
25	of equipment.

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- 1 We did do an extended extent of condition review on that also
- 2 to see if we had properly identified those components that
- 3 have a thermal aging aspect to their qualification life.
- 4 Future things we're doing in the world of
- 5 environmental qualification. Revised the documents for
- 6 installation of limitorque actuators, make sure we're
- 7 getting qualified splices put in when we get the
- 8 limitorque.
- 9 Provide drainage configurations for containment
- 10 conduit. This is an issue that came out some years ago,
- 11 actually in NRC information notice or some generic
- 12 correspondence, on potential for accumulating condensation
- 13 in unsealed conduits or conduits that don't have weep holes
- 14 and the like.
- 15 Our containment extended extent of condition evaluations
- 16 opened up all of these. We found no current evidence of
- 17 any precipitation condensation in any of the conduits with
- 18 the exception of one that we found, some rust around it;
- 19 could be indicative of that, but we actually believe that
- 20 was due to a cable pulled through there, is a high liquid
- 21 content in the material that you put on the cable pulls.
- 22 But we are going to in the future go back and put
- 23 these drainage configuration weep holes in there. We want
- 24 to be able to take the time to, it can be a tricky thing to
- 25 put weep holes into conduits that have live wire in them.