

**FOOD AND DRUG ADMINISTRATION
CENTER FOR DRUG EVALUATION AND RESEARCH (CDER)**

Peripheral and Central Nervous System Drugs Advisory Committee

Hilton Washington DC North/Gaithersburg

Gaithersburg Maryland

May 17, 2006

The committee will discuss new drug application [NDA] 20823, SE1-016, EXELON®, (rivastigmine tartrate) Capsules (1.5 milligrams mg, 3.0 mg, 4.5 mg, and 6.0 mg), Novartis Pharmaceuticals Corporation, for the proposed indication of the treatment of mild to moderate dementia associated with Parkinson's disease.

AGENDA

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|------|-----------------------------------|---------------------------------------------------------------------------------------------------------------|
| 8:00 | Call to Order | Karl Kieburtz, MD, MPH
Chair, Peripheral & Central Nervous System Drugs
Advisory Committee, PCNS |
| | Conflict of Interest Statement | LT Darrell Lyons, BSN
Executive Secretary, PCNS |
| 8:30 | Welcome and Introductory Comments | Russell Katz, MD
Director
Division of Neurology Products, FDA |

Sponsor Presentations:

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|------|----------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 8:40 | Exelon® (rivastigmine) Introduction
and Regulatory Overview | Martina Stuck, PhD
Senior Associate Director,
Drug Regulatory Affairs
Novartis Pharmaceuticals Corporation |
| 8:45 | The Neuropathology of Parkinson's
Disease with Dementia | James B. Leverenz, MD
Neurology and Psychiatry and Behavioral Sciences
University of Washington School of Medicine
UW Alzheimer's Disease Research Center
VA NW Network Mental Illness & Parkinson's
Disease Research, Education, and Clinical Centers |
| 9:00 | Parkinson's disease Dementia (PDD):
A Clinical Perspective | Howard Feldman, MMCM, FRCP (C)
Professor and Head Division of Neurology
University of British Columbia, Canada |
| 9:15 | Clinical Summary | Clive Ballard, MD |

Professor of Age Related Diseases
King's College, London
University of London
Strand, London, England, United Kingdom

9:20 Committee discussion

10:00 Break

Sponsor Presentations Continued:

10:15 Rationale for Indication of Parkinson's
Disease Dementia (PDD) & Study Design

Roger Lane, MD, MPH
Disease Area Section Head for Dementia
Neuroscience Clinical Development & Medical
Affairs, Novartis Pharmaceuticals Corporation

10:30 Express Results

Sibel Tekin, MD
Clinical Program Leader
Neuroscience Clinical Development and Medical
Affairs, Novartis Pharmaceuticals Corporation

10:50 Benefits-Risk Assessment

Murat Emre, MD
Director, Behavioral Neurology and Movement
Disorders Unit
Professor of Neurology
Department of Neurology
Istanbul University
Istanbul, Turkey

11:05 Exelon® (rivastigmine) PDD Indication
Regulatory Considerations

Martina Stuck, PhD
Senior Associate Director
Drug Regulatory Affairs
Novartis Pharmaceuticals Corporation

11:10 Committee Discussion

12:00 Lunch

1:00 Open Public Hearing

2:00 Questions for the Committee

3:00 Break

5:00 Adjourn

MEETING ROSTER

Committee Members:

Karl Kieburtz, MD, MPH

Michael D. Hughes, MD

Sandra F. Olson, MD

Ralph L. Sacco, MD, M.S.

Temporary Voting Members:

Eric Ahlskog, MD, Ph.D.

Irene Litvan, MD

Marshall Loeb (PR)

Carol L. Koski, MD

FDA Participants (Non-Voting):

Robert Temple, MD

Russell Katz, MD

Marc K. Walton, MD

Ranjit B. Mani, MD

Non-Voting Member

Roger Porter, MD (IR)

Participants List

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