- (5) Transferred to another permittee or a distilled spirits plant, as required by §§ 20.171, 20.216, and 20.231.
- (b) Each dealer shall maintain separate records of each formula of recovered specially denatured spirits for each of the transactions listed in paragraphs (a)(1) through (a)(5) of this section
- (c) Once in each calendar year, and when requested by an appropriate TTB officer, each dealer shall perform and record a balanced accounting of each formula of new and recovered specially denatured spirits using the records required by §20.170 and this section.
- (d) When requested, the dealer shall submit the accounting required by paragraph (c) of this section to the appropriate TTB officer.

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§ 20.263 User's records of specially denatured spirits.

- (a) Each user shall maintain separate records of each formula of new specially denatured spirits—
 - (1) Received, as required by §20.163,
 - (2) Recovered, as required by §20.212,
 - (3) Used, as required by §20.192,
 - (4) Destroyed, as required by §20.222,
- (5) Lost, as required by $\S\S 20.202-20.203$, and
- (6) Transferred to another permittee or a distilled spirits plant, as required by §§ 20.216, 20.231, and 20.235.
- (b) Each user shall maintain separate records of each formula of recovered specially denatured spirits for each of the transactions listed in paragraphs (a)(1) through (a)(6) of this section.
- (c) Once in each calendar year, and when requested by an appropriate TTB officer, each user shall perform and record a balanced accounting of each formula of new and recovered specially denatured spirits using the records required by §20.170 and this section.
- (d) When requested, the user shall submit the accounting required by paragraph (c) of this section to the appropriate TTB officer.

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§ 20.264 User's records and report of products and processes.

- (a) *Records.* (1) Each user shall maintain separate accountings of—
- (i) The number of gallons of each formula of new specially denatured spirits used for each product or process, recorded by the code number prescribed by §21.141 of this chapter.
- (ii) The number of gallons of each formula of recovered specially denatured spirits used for each product or process, recorded by the code number prescribed by §21.141 of this chapter.
- (2) Each user who recovers specially denatured spirits shall maintain separate accountings of the number of gallons of each formula of specially denatured spirits recovered from each product or process, recorded by the code number prescribed by §21.141 of this chapter.
- (3) Product or process code numbers are shown on approved formula and statement of process forms. For an article made in accordance with a general-use formula, the user will refer to §21.141 of this chapter and record the applicable product or process code number.
- (b) Report. Each user shall submit an annual report, Form 5150.18, for the period from July 1 through June 30, summarized from the records required by this section. The report shall be filed no later than July 15 following the end of the accounting period.

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§ 20.265 Retention of invoices.

- (a) Any person required to keep records under this part shall retain copies of invoices which will enable appropriate TTB officers to readily obtain the details regarding:
- (1) Purchases of all essential oils, chemicals, and other materials used in manufacturing articles, including the name and address of the vendor, and the quantity;
- (2) Purchases of articles containing specially denatured spirits for reprocessing, or purchases of those articles for bottling, repackaging, and/or resale, including the name and address of the vendor and the quantity; and