

Metal Window and Door Manufacturing: 2002

Issued January 2005

EC02-311-332321 (RV) (RV)

2002 Economic Census

Manufacturing

Industry Series



U S C E N S U S B U R E A U

Helping You Make Informed Decisions

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-- Not applicable for this report.

Introduction to the Economic Census

PURPOSES AND USES OF THE ECONOMIC CENSUS

The economic census is the major source of facts about the structure and functioning of the nation's economy. It provides essential information for government, business, industry, and the general public. Title 13 of the United States Code (Sections 131, 191, and 224) directs the Census Bureau to take the economic census every 5 years, covering years ending in "2" and "7."

The economic census furnishes an important part of the framework for such composite measures as the gross domestic product estimates, input/output measures, production and price indexes, and other statistical series that measure short-term changes in economic conditions. Specific uses of economic census data include the following:

- Policymaking agencies of the federal government use the data to monitor economic activity and to assess the effectiveness of policies.
- State and local governments use the data to assess business activities and tax bases within their jurisdictions and to develop programs to attract business.
- Trade associations study trends in their own and competing industries, which allows them to keep their members informed of market changes.
- Individual businesses use the data to locate potential markets and to analyze their own production and sales performance relative to industry or area averages.

INDUSTRY CLASSIFICATIONS

Data from the 2002 Economic Census are published primarily according to the 2002 North American Industry Classification System (NAICS). NAICS was first adopted in the United States, Canada, and Mexico in 1997. The 2002 Economic Census covers the following NAICS sectors:

21	Mining
22	Utilities
23	Construction
31-33	Manufacturing
42	Wholesale Trade
44-45	Retail Trade
48-49	Transportation and Warehousing
51	Information
52	Finance and Insurance
53	Real Estate and Rental and Leasing
54	Professional, Scientific, and Technical Services
55	Management of Companies and Enterprises
56	Administrative and Support and Waste Management and Remediation Services
61	Educational Services
62	Health Care and Social Assistance
71	Arts, Entertainment, and Recreation
72	Accommodation and Food Services
81	Other Services (except Public Administration)

(Not listed above are the Agriculture, Forestry, Fishing, and Hunting sector (NAICS 11), partially covered by the census of agriculture conducted by the U.S. Department of Agriculture, and the Public Administration sector (NAICS 92), largely covered by the census of governments conducted by the Census Bureau.)

The 20 NAICS sectors are subdivided into 100 subsectors (three-digit codes), 317 industry groups (four-digit codes), and, as implemented in the United States, 1,179 industries (six-digit codes).

RELATIONSHIP TO HISTORICAL INDUSTRY CLASSIFICATIONS

Prior to the 1997 Economic Census, data were published according to the Standard Industrial Classification (SIC) system. While many of the individual NAICS industries correspond directly to industries as defined under the SIC system, most of the higher level groupings do not. Particular care should be taken in comparing data for retail trade, wholesale trade, and manufacturing, which are sector titles used in both NAICS and SIC, but cover somewhat different groups of industries. The 1997 Economic Census *Bridge Between NAICS and SIC* demonstrates the relationships between NAICS and SIC industries. Where changes are significant, it may not be possible to construct time series that include data for points both before and after 1997.

Most industry classifications remained unchanged between 1997 and 2002, but NAICS 2002 includes substantial revisions within the construction and wholesale trade sectors, and a number of revisions for the retail trade and information sectors. These changes are noted in industry definitions and will be demonstrated in the *Bridge Between NAICS 2002 and NAICS 1997*.

For 2002, data for enterprise support establishments (those functioning primarily to support the activities of their company's operating establishments, such as a warehouse or a research and development laboratory) are included in the industry that reflects their activities (such as warehousing). For 1997, such establishments were termed auxiliaries and were excluded from industry totals.

BASIS OF REPORTING

The economic census is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each store, factory, shop, or other location. Each establishment is assigned a separate industry classification based on its primary activity and not that of its parent company. (For selected industries, only payroll, employment, and classification are collected for individual establishments, while other data are collected on a consolidated basis.)

GEOGRAPHIC AREA CODING

Accurate and complete information on the physical location of each establishment is required to tabulate the census data for states, metropolitan and micropolitan statistical areas, counties, and corporate municipalities (places) including cities, towns, townships, villages, and boroughs. Respondents were required to report their physical location (street address, municipality, county, and state) if it differed from their mailing address. For establishments not surveyed by mail (and those single-establishment companies that did not provide acceptable information on physical location), location information from administrative sources is used as a basis for coding.

AVAILABILITY OF ADDITIONAL DATA

All results of the 2002 Economic Census are available on the Census Bureau Internet site (www.census.gov) and on digital versatile discs (DVD-ROMs) for sale by the Census Bureau. The American FactFinder system at the Internet site allows selective retrieval and downloading of the data. For more information, including a description of reports being issued, see the Internet site, write to the U.S. Census Bureau, Washington, DC 20233-6100, or call Customer Services at 301-763-4100.

HISTORICAL INFORMATION

The economic census has been taken as an integrated program at 5-year intervals since 1967 and before that for 1954, 1958, and 1963. Prior to that time, individual components of the economic census were taken separately at varying intervals.

The economic census traces its beginnings to the 1810 Decennial Census, when questions on manufacturing were included with those for population. Coverage of economic activities was expanded for the 1840 Decennial Census and subsequent censuses to include mining and some commercial activities. The 1905 Manufactures Census was the first time a census was taken apart

from the regular decennial population census. Censuses covering retail and wholesale trade and construction industries were added in 1930, as were some service trades in 1933. Censuses of construction, manufacturing, and the other business censuses were suspended during World War II.

The 1954 Economic Census was the first census to be fully integrated, providing comparable census data across economic sectors and using consistent time periods, concepts, definitions, classifications, and reporting units. It was the first census to be taken by mail, using lists of firms provided by the administrative records of other federal agencies. Since 1963, administrative records also have been used to provide basic statistics for very small firms, reducing or eliminating the need to send them census report forms.

The range of industries covered in the economic census expanded between 1967 and 2002. The census of construction industries began on a regular basis in 1967, and the scope of service industries, introduced in 1933, was broadened in 1967, 1977, and 1987. While a few transportation industries were covered as early as 1963, it was not until 1992 that the census broadened to include all of transportation, communications, and utilities. Also new for 1992 was coverage of financial, insurance, and real estate industries. With these additions, the economic census and the separate census of governments and census of agriculture collectively covered roughly 98 percent of all economic activity. New for 2002 is coverage of four industries classified in the agriculture, forestry, and fishing sector under the SIC system: landscape architectural services, landscaping services, veterinary services, and pet care services.

Printed statistical reports from the 1992 and earlier censuses provide historical figures for the study of long-term time series and are available in some large libraries. Reports for 1997 were published primarily on the Internet and copies of 1992 reports are also available there. CD-ROMs issued from the 1987, 1992, and 1997 Economic Censuses contain databases that include all or nearly all data published in print, plus additional statistics, such as ZIP Code statistics, published only on CD-ROM.

SOURCES FOR MORE INFORMATION

More information about the scope, coverage, classification system, data items, and publications for the 2002 Economic Census and related surveys is published in the *Guide to the 2002 Economic Census* at www.census.gov/econ/census02/guide. More information on the methodology, procedures, and history of the census will be published in the *History of the 2002 Economic Census* at www.census.gov/econ/www/history.html.

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Manufacturing

SCOPE

The Manufacturing sector (sector 31-33) comprises establishments engaged in the mechanical, physical, or chemical transformation of materials, substances, or components into new products. The assembling of component parts of manufactured products is considered manufacturing, except in cases where the activity is appropriately classified in Sector 23, Construction.

Establishments in the manufacturing sector are often described as plants, factories, or mills and characteristically use power-driven machines and materials-handling equipment. However, establishments that transform materials or substances into new products by hand or in the worker's home and those engaged in selling to the general public products made on the same premises from which they are sold, such as bakeries, candy stores, and custom tailors, may also be included in this sector. Manufacturing establishments may process materials or may contract with other establishments to process their materials for them. Both types of establishments are included in manufacturing.

The materials, substances, or components transformed by manufacturing establishments are raw materials that are products of agriculture, forestry, fishing, mining, or quarrying, as well as products of other manufacturing establishments. The materials used may be purchased directly from producers, obtained through customary trade channels, or secured without recourse to the market by transferring the product from one establishment to another, under the same ownership. The new product of a manufacturing establishment may be finished in the sense that it is ready for utilization or consumption, or it may be semifinished to become an input for an establishment engaged in further manufacturing. For example, the product of the alumina refinery is the input used in the primary production of aluminum; primary aluminum is the input to an aluminum wire drawing plant; and aluminum wire is the input for a fabricated wire product manufacturing establishment.

The subsectors in the manufacturing sector generally reflect distinct production processes related to material inputs, production equipment, and employee skills. In the machinery area, where assembling is a key activity, parts and accessories for manufactured products are classified in the industry of the finished manufactured item when they are made for separate sale. For example, a replacement refrigerator door would be classified with refrigerators and an attachment for a piece of metal working machinery would be classified with metal working machinery. However, components, input from other manufacturing establishments, are classified based on the production function of the component manufacturer. For example, electronic components are classified in Subsector 334, Computer and Electronic Product Manufacturing; and stampings are classified in Subsector 332, Fabricated Metal Product Manufacturing.

Manufacturing establishments often perform one or more activities that are classified outside the manufacturing sector of NAICS. For instance, almost all manufacturing has some captive research and development or administrative operations, such as accounting, payroll, or management. These captive services are treated the same as captive manufacturing activities. When the services are provided by separate establishments, they are classified to the NAICS sector where such services are primary, not in manufacturing.

The boundaries of manufacturing and the other sectors of the classification system can be somewhat blurry. The establishments in the manufacturing sector are engaged in the transformation of materials into new products. Their output is a new product. However, the definition of what constitutes a new product can be somewhat subjective. As clarification, the following activities are

considered manufacturing in NAICS: milk bottling and pasteurizing; water bottling and processing; fresh fish packaging (oyster shucking, fish filleting); apparel jobbing (assigning of materials to contract factories or shops for fabrication or other contract operations); as well as contracting on materials owned by others; printing and related activities; ready-mixed concrete production; leather converting; grinding of lenses to prescription; wood preserving; electroplating, plating, metal heat treating, and polishing for the trade; lapidary work for the trade; fabricating signs and advertising displays; rebuilding or remanufacturing machinery (i.e., automotive parts); ship repair and renovation; machine shops; and tire retreading.

Exclusions. There are activities that are sometimes considered manufacturing, but for NAICS are classified in another sector. These activities include logging, classified in Sector 11, Agriculture, Forestry, Fishing and Hunting is considered a harvesting operation; the beneficiating of ores and other minerals, classified in Sector 21, Mining, is considered part of the activity of mining; the construction of structures and fabricating operations performed at the site of construction by contractors, is classified in Sector 23, Construction; establishments engaged in breaking of bulk and redistribution in smaller lots, including packaging, repackaging, or bottling products, such as liquors or chemicals; the customized assembly of computers; sorting of scrap; mixing paints to customer order; and cutting metals to customer order, classified in Sector 42, Wholesale Trade or Sector 44-45, Retail Trade, produce a modified version of the same product, not a new product; and publishing and the combined activity of publishing and printing, classified in Sector 51, Information, perform the transformation of information into a product where as the value of the product to the consumer lies in the information content, not in the format in which it is distributed (i.e., the book or software diskette).

The tabulations for this sector do not include central administrative offices, warehouses, or other establishments that serve manufacturing establishments within the same organization. Data for such establishments are classified according to the nature of the service they provide. For example, separate headquarters establishments are reported in NAICS Sector 55, Management of Companies and Enterprises.

The reports described below exclude establishments of firms with no paid employees. These “nonemployers,” typically self-employed individuals or partnerships operating businesses that they have not chosen to incorporate, are reported separately in Nonemployer Statistics. The contribution of nonemployers, relatively small for this sector, may be examined at www.census.gov/nonemployerimpact.

The reports described below cover all manufacturing establishments with one or more paid employees.

Definitions. Industry categories are defined in Appendix B, NAICS Codes, Titles, and Descriptions. Other terms are defined in Appendix A, Explanation of Terms.

REPORTS

The following reports provide statistics on this sector:

Industry Series. There are 473 reports, each covering a single NAICS industry (six-digit code). These reports include such statistics as number of establishments, employment, payroll, value added by manufacture, cost of materials consumed, value of shipments, capital expenditures, etc. The industry reports also include data for states with 100 employees or more in the industry. The data in industry reports are preliminary and subject to change in the following reports.

Geographic Area Series. There are 51 separate reports, one for each state and the District of Columbia. Each state report presents similar statistics at the “all manufacturing” level for each state and its metropolitan and micropolitan areas with 250 employees or more, and for counties, consolidated cities, and places with 500 employees or more. The state reports also include six-digit NAICS level data for industries with 100 employees or more in the state.

Subject Series:

x Manufacturing

2002 Economic Census

- **Industry-Product Analysis Summary.** This report presents value of shipments, value of product shipments, percentage of product shipments of the total value of shipments, and percentage of distribution of value of product shipments on the NAICS six-digit industry level and by the six- and seven-digit product code levels. It also includes miscellaneous receipts at the six- and seven-digit product code levels by NAICS six-digit industry levels.
- **General Summary.** This report contains industry and geographic area statistics summarized in one report. It includes higher levels of aggregation than the industry and state reports, as well as revisions to the data made after the release of the industry and state reports.
- **Product Summary.** This report summarizes the products data published in the industry reports. This report also includes a table with data for products that are primary to more than one industry, which are not in the industry reports.
- **Materials Summary.** This report summarizes the materials data published in the industry reports.
- **Concentration Ratio Summary.** This report publishes data on the percentage of value of shipments and value added accounted for by the 4-, 8-, 20-, and 50-largest companies for each manufacturing industry. Also shown in this report are Herfindahl-Herschmann indexes for each industry.
- **Location of Manufacturing Plants Summary.** This report contains statistics on the number of establishments for the three- and six-digit NAICS industry by state, county, place, and ZIP Code by employment-size of the establishment.

ZIP Code Statistics. This report contains statistics on the number of establishments for the three- and six-digit NAICS industry by employment-size of the establishment by ZIP Code.

Other reports. Data for this sector are also included in reports with multisector coverage, including Nonemployer Statistics, Comparative Statistics, Bridge Between 2002 NAICS and 1997 NAICS, Business Expenses, and the Survey of Business Owners reports.

GEOGRAPHIC AREAS COVERED

The level of geographic detail varies by report. Maps are available at www.census.gov/econ2002maps. Notes specific to areas in the state are included in Appendix D, Geographic Notes.

1. The United States as a whole.
2. States and the District of Columbia.
3. Metropolitan and micropolitan statistical areas with 250 employees or more. A core based statistical areas (CBSA) contains a core area with a substantial population nucleus, together with adjacent communities having a high degree of social and economic integration with that core. CBSAs are differentiated into metropolitan and micropolitan statistical areas based on size criteria. Both metropolitan and micropolitan areas are defined in terms of entire counties, and are listed in Appendix E, Metropolitan and Micropolitan Statistical Areas.
 - a. Metropolitan Statistical Areas (metro areas). Metro areas have at least one urbanized area of 50,000 or more population, plus adjacent territory that has a high degree of social and economic integration with the core as measured by commuting ties.
 - b. Micropolitan Statistical Areas (micro areas). Micro areas have at least one urban cluster of at least 10,000 but less than 50,000 population, plus adjacent territory that has a high degree of social and economic integration with the core as measured by commuting ties.
 - c. Metropolitan Divisions (metro divisions). If specified criteria are met, a metro area containing a single core with a population of 2.5 million or more may be subdivided to form smaller groupings of counties referred to as Metropolitan Divisions.

-
- d. Combined Statistical Areas (combined areas). If specified criteria are met, adjacent metro and micro areas, in various combinations, may become the components of a new set of areas called Combined Statistical Areas. The areas that combine retain their own designations as metro or micro areas within the larger combined area.
4. Counties and county equivalents defined as of January 1, 2002, with 500 employees or more. Counties are the primary divisions of states, except in Louisiana where they are called parishes and in Alaska where they are called boroughs, census areas, and city and boroughs. Maryland, Missouri, Nevada, and Virginia have one place or more that is independent of any county organization and constitutes primary divisions of their states. These places are treated as counties and as places.
 5. Economic places with 500 employees or more.
 - a. Municipalities of 2,500 inhabitants or more defined as of January 1, 2002. These are areas of significant population incorporated as cities, boroughs, villages, or towns according to the 2000 Census of Population. For the economic census, boroughs and census areas in Alaska and boroughs in New York are not included in this category.
 - b. Consolidated cities defined as of January 1, 2002. Consolidated cities are consolidated governments that consist of separately incorporated municipalities.
 - c. Townships in Michigan, New Jersey, and Pennsylvania, and towns in New York, Wisconsin, and the six New England states with 10,000 inhabitants or more (according to the 2000 Census of Population).
 - d. Balance of county. Areas outside the entities listed above, including incorporated municipalities with populations of fewer than 2,500, town and townships not qualifying as noted above, and the remainders of counties outside places are categorized as "Balance of county."

DOLLAR VALUES

All dollar values presented are expressed in current dollars; i.e., 2002 data are expressed in 2002 dollars, and 1997 data, in 1997 dollars. Consequently, when making comparisons with prior years, users of the data should consider the changes in prices that have occurred.

All dollar values are shown in thousands of dollars.

COMPARABILITY OF THE 1997 AND 2002 ECONOMIC CENSUSES

Both the 2002 Economic Census and the 1997 Economic Census present data based on the North American Industry Classification System (NAICS). While there were revisions to selected industries for 2002, this sector is not affected by those revisions.

For 2002, there have been several additional data tables added, which did not exist in 1997. These tables for 2002 include products primary to more than one industry, industry-product analysis, e-commerce value of shipments, and leased and nonleased detail employment statistics by subsectors.

RELIABILITY OF DATA

All data compiled for this sector are subject to nonsampling errors. Nonsampling errors can be attributed to many sources: inability to identify all cases in the actual universe; definition and classification difficulties; differences in the interpretation of questions; errors in recording or coding the data obtained; and other errors of collection, response, coverage, processing, and estimation for missing or misreported data. Selected data in tables titled "Detailed Statistics" are based on the Annual Survey of Manufactures and are subject to sampling errors as well as nonsampling errors.

No direct measurement of these effects has been obtained except for estimation for missing or misreported data, as by the percentages shown in the tables. Precautionary steps were taken in all phases of the collection, processing, and tabulation of the data in an effort to minimize the effects of nonsampling errors. More information on the reliability of the data is included in Appendix C, Methodology.

DISCLOSURE

In accordance with federal law governing census reports (Title 13 of the United States Code), no data are published that would disclose the operations of an individual establishment or company. However, the number of establishments in a specific industry or geographic area is not considered a disclosure; therefore, this information may be released even though other information is withheld. Techniques employed to limit disclosure are discussed at www.census.gov/epcd/ec02/disclosure.htm.

The disclosure analysis for "industry statistics" files is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed except for capital expenditures. Nonetheless, the suppressed data are included in higher-level totals. A separate disclosure analysis is performed for capital expenditures, which can be suppressed even though value of shipments data are published.

AVAILABILITY OF MORE FREQUENT ECONOMIC DATA

The Census Bureau conducts the Annual Survey of Manufactures (ASM) in each of the 4 years between the economic censuses. The ASM is a probability-based sample of approximately 55,000 establishments and collects many of the same industry statistics (including employment, payroll, value of shipments, etc.) as the economic census. However, there are selected statistics not included in the ASM. Among these are the number of companies and establishments, detailed product and materials data, and substate geographic data. In addition to the ASM, the Census Bureau conducts the Current Industrial Reports (CIR) program. The CIR program publishes selected detailed product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. The Census Bureau also conducts the monthly Manufacturers' Shipments, Inventories, and Orders (M3) Program, which publishes detailed statistics for manufacturing industries at the U.S. level.

In addition, the County Business Patterns program offers annual statistics on the number of establishments, employment, and payroll classified by industry within each county, and Statistics of U.S. Businesses provides annual statistics classified by the employment size of the enterprise, further classified by industry for the United States, and by broader categories for states and metropolitan areas.

CONTACTS FOR DATA USERS

Questions about these data may be directed to the U.S. Census Bureau, Manufacturing & Construction Division, Information Services Center, 301-763-4673 or ask.census.gov.

ABBREVIATIONS AND SYMBOLS

The following abbreviations and symbols are used with these data:

A	Standard error of 100 percent or more
D	Withheld to avoid disclosing data of individual companies; data are included in higher level totals
F	Exceeds 100 percent because data include establishments with payroll exceeding revenue
N	Not available or not comparable
S	Withheld because estimates did not meet publication standards
X	Not applicable
Z	Less than half the unit shown
a	0 to 19 employees
b	20 to 99 employees
c	100 to 249 employees

e	250 to 499 employees
f	500 to 999 employees
g	1,000 to 2,499 employees
h	2,500 to 4,999 employees
i	5,000 to 9,999 employees
j	10,000 to 24,999 employees
k	25,000 to 49,999 employees
l	50,000 to 99,999 employees
m	100,000 employees or more
p	10 to 19 percent estimated
q	20 to 29 percent estimated
r	Revised
s	Sampling error exceeds 40 percent
nsk	Not specified by kind
-	Represents zero (page image/print only)
(CC)	Consolidated city
(IC)	Independent city

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com-panies ²	All estab-lish-ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)				
332321, Metal window and door manufacturing	2002.. 1 156	1 321	74 259	2 301 260	53 386	106 211	1 352 721	5 546 705	5 764 615	11 343 755	268 084
	2001.. N	N	82 774	2 342 529	60 194	123 915	1 411 085	5 794 178	6 309 308	12 125 223	252 475
	2000.. N	N	84 330	2 339 825	61 491	127 365	1 438 950	5 739 253	6 259 853	11 994 226	253 678
	1999.. N	N	83 063	2 242 494	59 904	125 337	1 374 201	5 490 609	6 004 134	11 493 351	272 179
	1998.. N	N	77 916	2 121 416	57 031	126 885	1 255 210	5 117 058	5 948 655	11 035 318	299 437
	1997.. 1 249	1 410	74 063	1 941 363	53 359	110 089	1 146 743	4 775 082	5 452 511	10 209 522	189 269

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
332321, Metal window and door manufacturing												
United States	1	1 321	563	74 259	2 301 260	53 386	106 211	1 352 721	5 546 705	5 764 615	11 343 755	'268 084
Alabama	-	28	9	1 040	32 051	756	1 664	20 282	56 962	64 276	121 063	'4 973
Arizona	2	27	13	1 429	47 508	956	1 879	26 023	89 213	94 239	176 645	'5 090
Arkansas	-	13	8	2 094	71 054	1 483	2 856	41 987	149 441	130 183	285 939	'3 648
California	1	177	72	7 348	226 820	5 393	11 032	134 104	544 122	477 684	1 024 078	'24 254
Colorado	3	14	4	456	14 094	334	701	8 084	28 444	37 324	65 466	'936
Connecticut	1	12	6	757	29 992	374	830	12 381	110 532	58 293	167 262	'1 068
Florida	2	130	41	6 775	206 727	4 633	9 553	110 836	484 054	445 964	936 834	'27 845
Georgia	-	50	24	3 427	101 279	2 450	4 358	57 995	234 623	292 518	533 201	'22 063
Illinois	-	45	17	2 922	95 219	1 967	4 151	51 033	206 119	209 967	413 992	'14 997
Indiana	-	30	17	2 533	72 196	2 089	4 216	51 578	202 818	317 929	523 154	'6 242
Iowa	-	13	8	2 513	83 822	1 737	3 187	52 216	253 829	182 781	433 737	'13 935
Kansas	-	21	9	1 415	38 724	1 071	2 182	25 528	84 568	134 474	220 158	'5 122
Kentucky	7	14	5	320	9 415	248	506	5 994	21 440	18 464	39 286	'824
Louisiana	5	18	5	486	14 702	366	801	8 601	25 460	31 187	56 870	'841
Maryland	2	15	1	248	8 177	182	351	4 824	15 850	15 110	32 059	'738
Massachusetts	4	21	10	423	13 548	306	564	7 588	26 232	20 467	46 544	'569
Michigan	2	37	13	769	26 497	459	941	12 374	54 161	56 638	110 619	'2 517
Minnesota	2	16	5	242	8 546	166	342	4 728	21 394	14 106	35 233	'402
Mississippi	1	16	8	1 475	41 122	1 209	2 238	28 982	104 981	96 413	200 603	'6 834
Missouri	-	27	13	2 451	60 503	1 847	3 306	38 449	139 804	122 850	266 381	'6 378
Nebraska	-	10	3	375	9 507	301	598	6 579	37 644	61 687	100 462	'512
Nevada	-	10	2	353	10 402	281	570	7 382	27 046	35 674	63 026	'129
New Jersey	1	40	19	2 227	61 241	1 491	2 811	31 042	129 160	105 127	234 203	'4 839
New York	4	96	38	3 296	110 596	2 285	4 904	65 788	231 073	196 029	425 408	'7 083
North Carolina	-	26	13	1 031	31 851	805	1 748	20 665	88 019	146 414	231 007	'5 721
North Dakota	-	4	2	114	3 495	88	196	2 148	4 190	9 441	13 609	'780
Ohio	-	51	27	3 970	131 125	3 015	6 204	85 008	374 271	522 634	894 135	'27 351
Oklahoma	1	15	9	1 279	38 952	998	1 913	25 078	117 683	89 919	208 207	'3 808
Oregon	-	12	5	472	13 787	351	776	9 116	48 623	43 324	90 872	'3 557
Pennsylvania	-	61	32	4 763	158 177	3 473	6 426	96 039	346 159	435 656	801 455	'14 540
South Carolina	-	14	7	753	19 504	525	972	12 074	47 226	39 080	87 155	'1 478
South Dakota	-	6	6	1 353	40 188	960	2 064	21 345	70 649	73 839	143 892	'2 168
Tennessee	-	33	16	2 808	86 679	2 029	4 128	52 823	207 104	242 782	451 645	'12 350
Texas	1	105	48	7 699	224 613	5 403	10 497	121 171	606 305	546 887	1 153 448	'21 866
Utah	-	5	4	322	16 804	135	200	4 535	33 335	22 032	55 915	'1 565
Virginia	1	13	5	524	14 264	454	808	10 505	44 407	59 464	104 517	'1 605
Washington	2	24	8	659	20 485	486	986	12 619	37 157	46 641	85 050	'754
West Virginia	-	5	4	209	3 861	158	250	1 997	12 816	15 996	28 855	'347
Wisconsin	-	38	21	2 546	91 941	1 839	3 908	56 595	209 382	217 781	427 986	'7 695

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1-10 to 19 percent; 2-20 to 29 percent; 3-30 to 39 percent; 4-40 to 49 percent; 5-50 to 59 percent; 6-60 to 69 percent; 7-70 to 79 percent; 8-80 to 89 percent; 9-90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
332321, Metal window and door manufacturing	
Companies ¹	number.. 1 156
All establishments ²	number.. 1 321
Establishments with 1 to 19 employees	number.. 758
Establishments with 20 to 99 employees	number.. 370
Establishments with 100 employees or more	number.. 193
All employees ³	number.. 74 259
Total compensation	\$1,000.. 2 803 873
Annual payroll	\$1,000.. 2 301 260
Total fringe benefits	\$1,000.. 502 613
Production workers, average for year	number.. 53 386
Production workers on March 12	number.. 51 725
Production workers on May 12	number.. 53 961
Production workers on August 12	number.. 54 465
Production workers on November 12	number.. 53 273
Production worker hours	1,000.. 106 211
Production worker wages	\$1,000.. 1 352 721
Total cost of materials	\$1,000.. 5 764 615
Materials, parts, containers, packaging, etc., used	\$1,000.. 5 284 691
Resales	\$1,000.. 315 790
Purchased fuels	\$1,000.. 29 083
Purchased electricity	\$1,000.. 61 915
Contract work	\$1,000.. 73 136
Quantity of electricity purchased for heat and power	1,000 kWh.. 977 562
Quantity of electricity generated less sold for heat and power	1,000 kWh.. -
Total value of shipments	\$1,000.. 11 343 755
Primary products value of shipments	\$1,000.. 9 916 561
Secondary products value of shipments	\$1,000.. 817 715
Total miscellaneous receipts	\$1,000.. 609 479
Value of resales	\$1,000.. 391 229
Contract receipts	\$1,000.. 31 278
Other miscellaneous receipts	\$1,000.. 186 972
Primary products specialization ratio	percent.. 92
Value of primary products shipments made in all industries	\$1,000.. 10 408 803
Value of primary products shipments made in this industry	\$1,000.. 9 916 561
Value of primary products shipments made in other industries	\$1,000.. 492 242
Coverage ratio	percent.. 95
Value added	\$1,000.. 5 546 705
Total inventories, beginning of year	\$1,000.. 1 081 120
Finished goods inventories	\$1,000.. 299 641
Work-in-process inventories	\$1,000.. 183 887
Materials and supplies inventories	\$1,000.. 597 592
Total inventories, end of year	\$1,000.. 1 077 982
Finished goods inventories	\$1,000.. 289 364
Work-in-process inventories	\$1,000.. 161 729
Materials and supplies inventories	\$1,000.. 626 889
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. '2 640 418
Total capital expenditures (new and used)	\$1,000.. '268 084
Buildings and other structures (new and used)	\$1,000.. '46 859
Machinery and equipment (new and used)	\$1,000.. '221 225
Automobiles, trucks, etc., for highway use	\$1,000.. '15 096
Computers and peripheral data processing equipment	\$1,000.. '22 848
All other expenditures for machinery and equipment	\$1,000.. '183 281
Total retirements	\$1,000.. '94 518
Gross value of depreciable assets at end of year	\$1,000.. '2 813 984
Depreciation charges during year	\$1,000.. '191 345
Total rental payments	\$1,000.. 153 776
Buildings and other structures	\$1,000.. 97 560
Machinery and equipment	\$1,000.. 56 216
Total other expenses ⁴	\$1,000.. 852 194
Response coverage ratio ⁵	percent.. 82
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 57 354
Communications services ⁴	\$1,000.. 26 615
Legal services ⁴	\$1,000.. 29 676
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 79 265
Advertising and promotional services ⁴	\$1,000.. 47 932
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 15 576
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 10 525
Management consulting and administrative services ⁴	\$1,000.. 42 947
Taxes and license fees ⁴	\$1,000.. 31 068
All other expenses ⁴	\$1,000.. 511 236

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
332321, Metal window and door manufacturing											
All establishments	1	1 321	74 259	2 301 260	53 386	106 211	1 352 721	5 546 705	5 764 615	11 343 755	'268 084
Establishments with—											
1 to 4 employees	9	372	763	21 748	590	1 099	13 627	48 807	46 197	95 862	'2 041
5 to 9 employees	7	190	1 277	40 149	950	1 941	24 766	100 256	93 778	194 239	'3 861
10 to 19 employees	4	196	2 731	85 830	1 935	3 890	50 531	199 638	218 303	416 318	'9 983
20 to 49 employees	2	236	7 445	228 371	5 143	10 596	127 201	504 253	477 905	985 610	'19 230
50 to 99 employees	1	134	9 579	289 070	6 803	13 484	165 329	683 876	725 648	1 405 505	'28 298
100 to 249 employees	1	130	20 679	645 304	14 908	30 847	380 557	1 504 898	1 743 871	3 246 437	'74 766
250 to 499 employees	—	36	12 402	378 593	9 503	18 732	251 645	1 105 591	1 034 285	2 152 285	'62 136
500 to 999 employees	—	24	15 649	502 406	11 018	21 439	283 025	1 162 922	1 246 393	2 427 360	'57 679
1,000 to 2,499 employees	—	3	3 734	109 789	2 536	4 183	56 040	236 464	178 235	420 139	10 090
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	501	2 114	62 794	1 659	3 296	39 854	142 070	135 807	277 874	'5 067

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
332321	Metal window and door manufacturing	1 321	74 259	2 301 260	53 386	106 211	1 352 721	5 546 705	5 764 615	11 343 755	'268 084
3323211	Metal doors (except storm doors) . . .	322	33 892	1 106 082	23 997	48 230	657 570	2 864 468	3 105 513	5 986 341	'132 962
3323213	Metal windows (except storm sash) .	155	21 586	606 530	16 085	30 743	361 504	1 314 298	1 184 691	2 520 063	'65 083
3323215	Metal molding and trim and store fronts	59	5 666	194 655	3 620	7 934	97 495	463 330	613 342	1 077 132	'34 042
3323217	Metal combination screen, storm sash, and storm doors	28	3 516	107 982	2 469	5 065	61 331	266 142	254 081	515 740	'10 552
3323219	Metal window and door screens (except combination) and metal weather strip	33	1 743	54 405	1 315	2 649	34 197	128 868	132 858	260 563	'6 345

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
332321	Metal window and door manufacturing	2002.. N 1997.. N	X X	X X	10 408 803 8 994 752
3323211	Metal doors (except storm doors)	2002.. N 1997.. N	X X	X X	5 367 546 4 700 215
33232111	Residential aluminum doors, including garage and closet doors (excluding shower doors, tub enclosures, and storm doors)	2002.. N 1997.. N	X X	X X	485 318 551 640
3323211110	Swinging residential aluminum doors (excluding shower doors, tub enclosures, and storm doors)	2002.. 22 1997.. 21	X X	X X	133 414 148 191
3323211113	Sliding residential aluminum doors (glass, patio-type) (excluding shower doors, tub enclosures, and storm doors)	2002.. 46 1997.. 65	X X	X X	195 424 221 328
3323211116	All other residential aluminum doors, including garage and closet doors (excluding shower doors, tub enclosures, and storm doors)	2002.. 25 1997.. 15	X X	X X	115 021 61 127
3323211119	Overhead and sliding commercial and institutional aluminum doors (excluding shower doors, tub enclosures, and storm doors)	2002.. 18 1997.. 18	X X	X X	41 459 120 994
33232112	Commercial, institutional, and industrial aluminum doors (excluding shower doors, tub enclosures, and storm doors)	2002.. N 1997.. N	X X	X X	761 994 527 540
3323211201	Overhead industrial aluminum doors	2002.. 14 1997.. 10	X X	X X	20 590 63 361
3323211204	Sliding industrial aluminum doors	2002.. 6 1997.. 4	X X	X X	D D
3323211207	All other industrial aluminum doors	2002.. 16 1997.. 13	X X	X X	D D
3323211222	Swinging commercial and institutional aluminum doors (excluding shower doors, tub enclosures, and storm doors)	2002.. 21 1997.. 23	X X	X X	232 220 152 040
3323211225	All other commercial and institutional aluminum doors (excluding shower doors, tub enclosures, and storm doors)	2002.. 24 1997.. 24	X X	X X	310 000 205 962
33232113	Industrial iron and steel doors	2002.. N 1997.. N	X X	X X	384 404 566 857
3323211328	Overhead industrial iron and steel doors	2002.. 23 1997.. 40	X X	X X	246 759 318 882
3323211331	Swing industrial iron and steel doors	2002.. 23 1997.. 24	X X	X X	65 681 118 026
3323211334	All other industrial iron and steel doors (including sliding)	2002.. 26 1997.. 28	X X	X X	71 964 129 949
33232114	Residential iron and steel doors, except garage doors (excluding shower doors, tub enclosures, and storm doors)	2002.. N 1997.. N	X X	X X	830 284 924 207
3323211440	Residential steel composite doors (steel clad with foam wood components) (excluding shower doors, tub enclosures, and storm doors)	2002.. 20 1997.. 18	X X	X X	389 373 219 783
3323211443	Residential insulated steel entrance doors (except storm doors)	2002.. 33 1997.. 34	X X	X X	264 787 491 119
3323211446	All other residential iron and steel doors, including slide, swing, and closet doors (excluding shower doors, tub enclosures, and storm doors)	2002.. 21 1997.. 24	X X	X X	176 124 213 305
33232115	Commercial and institutional iron and steel doors (excluding shower doors, tub enclosures, and storm doors)	2002.. N 1997.. N	X X	X X	1 032 339 718 751
3323211549	Overhead and sliding commercial and institutional iron and steel doors (excluding shower doors, tub enclosures, and storm doors)	2002.. 38 1997.. 43	X X	X X	297 647 240 452
3323211552	Swing commercial and institutional iron and steel doors (excluding shower doors, tub enclosures, and storm doors)	2002.. 44 1997.. 48	X X	X X	476 697 332 399
3323211555	All other commercial and institutional iron and steel doors (excluding shower doors, tub enclosures, and storm doors)	2002.. 24 1997.. 32	X X	X X	257 995 145 900
33232116	Door frames, including trim sold as an integral part of the door frame (except storm door frames)	2002.. N 1997.. N	X X	X X	363 328 304 595
3323211661	Aluminum door frames, including trim sold as an integral part of the door frame (except storm door frames)	2002.. 30 1997.. 22	X X	X X	128 785 115 333
3323211664	Steel door frames, including trim sold as an integral part of the door frame, 16 gauge and heavier (except storm door frames)	2002.. 47 1997.. 41	X X	X X	157 947 105 501
3323211667	Steel door frames, including trim sold as an integral part of the door frame, lighter than 16 gauge (except storm door frames)	2002.. 22 1997.. 23	X X	X X	76 596 83 761
33232117	Shower doors and tub enclosures (all metals) and other metal doors not made of aluminum or steel	2002.. N 1997.. N	X X	X X	436 197 287 982
3323211758	Metal doors other than steel and aluminum (excluding shower doors, tub enclosures, and storm doors)	2002.. 9 1997.. 6	X X	X X	39 054 18 981
3323211770	Shower doors and tub enclosures (all metal)	2002.. 38 1997.. 42	X X	X X	397 143 269 001
33232118	Residential iron and steel garage doors	2002.. N	X	X	968 375

See footnotes at end of table.

Table 6a. Products Statistics: 2002 and 1997—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
332321	Metal window and door manufacturing—Con.				
3323211	Metal doors (except storm doors)—Con.				
33232118	Residential iron and steel garage doors—Con.				
		1997..	N	X	782 511
3323211837	Residential iron and steel garage doors	2002..	31	X	968 375
		1997..	39	X	782 511
3323211Y	Metal doors (except storm doors), nsk	2002..	N	X	105 307
		1997..	N	X	36 132
3323211YVW	Metal doors (except storm doors), nsk	2002..	N	X	105 307
		1997..	N	X	36 132
3323213	Metal windows (except storm sash)	2002..	N	X	2 291 146
		1997..	N	X	1 919 103
33232131	All other residential aluminum window sash and frames, including jalousie (excluding storm sash)	2002..	N	X	309 548
		1997..	N	X	353 227
3323213101	Residential steel window sash and frames (except storm sash)	2002..	17	X	49 879
		1997..	18	X	75 709
3323213111	Residential aluminum awning window sash and frames (except storm sash)	2002..	18	X	42 940
		1997..	23	X	51 155
3323213116	Residential aluminum horizontal sliding window sash and frames (excluding storm sash)	2002..	46	X	126 538
		1997..	60	X	129 511
3323213121	All other residential aluminum window sash and frames, including jalousie (excluding storm sash)	2002..	23	X	90 191
		1997..	40	X	96 852
33232132	Other metal window sash and frames (except storm sash)	2002..	N	X	947 417
		1997..	N	X	812 377
3323213226	Other steel window sash and frames (including commercial, industrial, etc.) (except storm sash)	2002..	23	X	103 793
		1997..	27	X	99 391
3323213231	Other aluminum single and double hung sash and frames (including commercial, industrial, etc.) (except storm sash)	2002..	44	X	316 453
		1997..	53	X	428 301
3323213236	Other aluminum awning window sash and frames (including commercial, industrial, etc.) (except storm sash)	2002..	14	X	13 806
		1997..	14	X	30 066
3323213241	Other aluminum projected window sash and frames (including commercial, industrial, etc.) (except storm sash)	2002..	28	X	89 064
		1997..	24	X	94 803
3323213246	Other aluminum window sash and frames (including commercial, industrial, etc.) (except storm sash)	2002..	49	X	394 163
		1997..	41	X	106 229
3323213251	Metal window, other than steel or aluminum (except storm sash)	2002..	8	X	30 138
		1997..	16	X	53 587
33232133	Residential aluminum single and double hung window sash and frames (excluding storm sash)	2002..	N	X	808 085
		1997..	N	X	753 499
3323213306	Residential aluminum single and double hung window sash and frames (excluding storm sash)	2002..	80	X	808 085
		1997..	106	X	753 499
3323213Y	Metal windows (except storm sash), nsk	2002..	N	X	226 096
		1997..	N	X	—
3323213YVW	Metal windows (except storm sash), nsk	2002..	N	X	226 096
		1997..	N	X	—
3323215	Metal molding and trim and store fronts	2002..	N	X	989 035
		1997..	N	X	876 573
33232151	All other metal trim (including combination of metal)	2002..	N	X	955 605
		1997..	N	X	876 573
3323215102	Aluminum moldings and trim	2002..	37	X	428 248
		1997..	N	X	N
3323215104	Steel molding and trim	2002..	9	X	12 290
		1997..	N	X	N
3323215108	Store fronts, sold complete at factory	2002..	10	X	30 391
		1997..	N	X	N
3323215109	Steel curtain walls (including stainless)	2002..	11	X	15 389
		1997..	N	X	N
3323215110	Aluminum curtain walls	2002..	25	X	435 495
		1997..	N	X	N
3323215112	All other curtain walls	2002..	10	X	33 792
		1997..	N	X	N
3323215Y	Metal molding and trim and store fronts, nsk	2002..	N	X	33 430
		1997..	N	X	—
3323215YVW	Metal molding and trim and store fronts, nsk	2002..	N	X	33 430
		1997..	N	X	—
3323217	Metal combination screen, storm sash, and storm doors	2002..	N	X	537 190
		1997..	N	X	485 069
33232171	Metal storm sash (including combination)	2002..	N	X	521 738
		1997..	N	X	485 069
3323217101	Metal storm sash (except combination)	2002..	9	X	13 422
		1997..	13	X	16 949
3323217106	Metal combination screen and storm sash	2002..	31	X	60 935
		1997..	54	X	132 288
3323217111	Metal storm doors	2002..	44	X	447 381
		1997..	59	X	335 832
3323217Y	Metal combination screen, storm sash, and storm doors, nsk	2002..	N	X	15 452
		1997..	N	X	—
3323217YVW	Metal combination screen, storm sash, and storm doors, nsk	2002..	N	X	15 452
		1997..	N	X	—
3323219	Metal window and door screens (except combination) and metal weather strip	2002..	N	X	329 880
		1997..	N	X	295 818
33232191	Metal door, window screens, and metal weather strip	2002..	N	X	318 185

See footnotes at end of table.

Table 6a. Products Statistics: 2002 and 1997—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
332321	Metal window and door manufacturing—Con.				
3323219	Metal window and door screens (except combination) and metal weather strip—Con.				
33232191	Metal door, window screens, and metal weather strip—Con.				
		1997..	N	X	295 818
3323219101	Metal door screens	2002..	23	X	62 877
		1997..	28	X	71 554
3323219106	Metal window screens, with metal frames (including tension and roll types)	2002..	31	X	171 707
		1997..	53	X	147 150
3323219111	Metal weather strip	2002..	17	X	83 601
		1997..	15	X	77 114
3323219Y	Metal window and door screens (except combination) and metal weather strip, nsk	2002..	N	X	11 695
		1997..	N	X	—
3323219YVW	Metal window and door screens (except combination) and metal weather strip, nsk	2002..	N	X	11 695
		1997..	N	X	—
332321W	Metal window and door manufacturing, nsk, total	2002..	N	X	894 006
		1997..	N	X	717 974
332321WY	Metal window and door manufacturing, nsk, total	2002..	N	X	894 006
		1997..	N	X	717 974
332321WYVW	Metal window and door manufacturing, nsk, for nonadministrative-record establishments	2002..	N	X	626 432
		1997..	N	X	470 580
332321WYVY	Metal window and door manufacturing, nsk, for administrative-record establishments	2002..	N	X	267 574
		1997..	N	X	247 394

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)	
3323211	Metal doors (except storm doors)		
	United States	2002.. 5 367 546 1997.. 4 700 215	
	Alabama	2002.. 78 752 1997.. 77 326	
	Arizona	2002.. 99 834 1997.. 85 975	
	California	2002.. 489 074 1997.. 522 260	
	Colorado	2002.. 61 330 1997.. 18 641	
	Florida	2002.. 295 393 1997.. 295 842	
	Georgia	2002.. 263 611 1997.. 332 332	
	Illinois	2002.. 258 224 1997.. 173 663	
	Indiana	2002.. 434 570 1997.. 289 210	
	Kentucky	2002.. 5 274 1997.. 10 854	
	Louisiana	2002.. 9 580 1997.. N	
	Maryland	2002.. 33 774 1997.. 13 579	
	Massachusetts	2002.. 6 757 1997.. 17 004	
	Michigan	2002.. 74 911 1997.. 147 870	
	Minnesota	2002.. 16 373 1997.. 24 821	
	Mississippi	2002.. 72 985 1997.. N	
	Missouri	2002.. 50 196 1997.. 43 279	
	New Jersey	2002.. 80 302 1997.. 59 930	
	New York	2002.. 149 365 1997.. 91 619	
	North Carolina	2002.. 78 909 1997.. 30 422	
	Ohio	2002.. 708 743 1997.. 615 524	
	Oklahoma	2002.. 90 477 1997.. 21 479	
	Oregon	2002.. 79 118 1997.. 128 785	
	Pennsylvania	2002.. 350 227 1997.. 242 054	
	South Carolina	2002.. 29 933 1997.. N	
	South Dakota	2002.. 15 167 1997.. N	
	Tennessee	2002.. 310 249 1997.. 268 205	
	Texas	2002.. 256 255 1997.. 258 384	
	Utah	2002.. 47 012 1997.. 23 565	
	Washington	2002.. 26 954 1997.. 51 859	
	Wisconsin	2002.. 156 413 1997.. 128 041	
	3323213	Metal windows (except storm sash)	
		United States	2002.. 2 291 146 1997.. 1 919 103
		Alabama	2002.. 18 091 1997.. 12 491
		Arizona	2002.. 43 583 1997.. 116 974
		California	2002.. 225 788 1997.. 185 932
		Florida	2002.. 264 917 1997.. 127 519
		Georgia	2002.. 57 521 1997.. 63 498
		Kansas	2002.. 28 520 1997.. 30 511
		Louisiana	2002.. 11 833 1997.. 13 051
Massachusetts		2002.. 9 954 1997.. 14 182	
Michigan		2002.. 11 949 1997.. 42 514	
Minnesota		2002.. 9 770 1997.. 24 385	
Mississippi		2002.. 34 537 1997.. N	
Missouri		2002.. 172 710 1997.. 189 341	
New Jersey		2002.. 110 549 1997.. 26 617	
New York		2002.. 109 525 1997.. 68 090	
North Carolina		2002.. 7 683 1997.. 17 142	
Ohio		2002.. 23 422 1997.. 28 547	
Oregon		2002.. 5 380 1997.. 9 979	

See footnotes at end of table.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997—Con.

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3323213	Metal windows (except storm sash)—Con.	
	United States—Con.	
	Pennsylvania	2002.. 213 343
	South Dakota	1997.. 162 302
	Tennessee	2002.. 9 408
	Texas	1997.. N
	Washington	2002.. 47 223
	Wisconsin	1997.. 128 600
		2002.. 478 182
		1997.. 231 575
		2002.. 8 482
		1997.. N
		2002.. 102 896
		1997.. 77 903
3323215	Metal molding and trim and store fronts	
	United States	2002.. 989 035
	California	1997.. 876 573
	Florida	2002.. 53 454
	Georgia	1997.. 71 569
	Illinois	2002.. 143 042
	Indiana	1997.. 58 285
	Michigan	2002.. 80 100
	Missouri	1997.. 72 287
	New Jersey	2002.. 17 335
	New York	1997.. 35 275
	Ohio	2002.. 8 465
	Pennsylvania	1997.. 38 622
	Texas	2002.. 3 347
	Virginia	1997.. N
	Wisconsin	2002.. 21 062
		1997.. 33 130
		2002.. 14 031
		1997.. 9 159
		2002.. 4 199
		1997.. 5 984
		2002.. 19 037
		1997.. 54 147
		2002.. 87 897
		1997.. 104 657
		2002.. 178 186
		1997.. 148 390
		2002.. 8 496
		1997.. N
		2002.. 11 662
		1997.. 19 474
3323217	Metal combination screen, storm sash, and storm doors	
	United States	2002.. 537 190
	Florida	1997.. 485 069
	Illinois	2002.. 36 501
	Iowa	1997.. 22 965
	Kansas	2002.. 9 192
	Michigan	1997.. 5 874
	Missouri	2002.. 263 031
	New Jersey	1997.. N
	North Carolina	2002.. 2 686
	Pennsylvania	1997.. 4 697
	Texas	2002.. 3 589
	Wisconsin	1997.. N
		2002.. 10 582
		1997.. N
		2002.. 3 028
		1997.. N
		2002.. 9 619
		1997.. 38 089
		2002.. 6 437
		1997.. 3 455
		2002.. 5 366
		1997.. 20 383
		2002.. 6 518
		1997.. N
3323219	Metal window and door screens (except combination) and metal weather strip	
	United States	2002.. 329 880
	California	1997.. 295 818
	Florida	2002.. 49 442
	Georgia	1997.. 34 594
	Indiana	2002.. 5 686
	Michigan	1997.. 14 822
	New York	2002.. 7 988
	Ohio	1997.. 15 329
	Tennessee	2002.. 9 929
	Texas	1997.. N
		2002.. 5 422
		1997.. N
		2002.. 7 792
		1997.. N
		2002.. 31 186
		1997.. 28 009
		2002.. 39 579
		1997.. 31 666
		2002.. 38 198
		1997.. 22 683

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
332321	Metal window and door manufacturing		
0090001	Total materials	X	5 284 691
2002..	X	4 960 903
1997..	X	285 463
32721101	Flat glass (plate, float, and sheet)	X	165 862
2002..	X	231 229
1997..	X	241 328
33251009	Builders' hardware (including door locks, locksets, lock trim, screen hardware, etc.)	X	
2002..	X	
1997..	X	
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products	X	75 038
2002..	X	97 114
1997..	X	
33200034	Other fabricated metal products (excluding castings, forgings, bolts, nuts, screws, washers, rivets, and other screw machine products)	X	210 981
2002..	X	N
1997..	X	
33151001	Iron and steel castings (rough and semifinished)	X	109 589
2002..	X	16 713
1997..	X	
33152011	Nonferrous (aluminum, copper, etc.) castings (rough and semifinished)	X	26 217
2002..	X	31 611
1997..	X	
33210000	Forgings	X	1 002
2002..	X	N
1997..	X	
33120007	Steel bars, bar shapes, and plate (excluding castings, forgings, and fabricated metal products)	X	36 915
2002..	X	82 962
1997..	X	
33120016	Steel sheet and strip (including tinplate)	X	840 848
2002..	X	N
1997..	X	
33120069	Steel structural shapes (excluding castings, forgings, and fabricated metal products)	X	71 844
2002..	X	51 359
1997..	X	
33120025	Steel wire and wire products	X	24 669
2002..	X	32 501
1997..	X	
33120087	All other steel shapes and forms (excluding castings, forgings, and fabricated metal products)	X	149 501
2002..	X	291 688
1997..	X	
33142111	Copper and copper-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)	X	629
2002..	X	2 516
1997..	X	
33131500	Aluminum and aluminum-base alloy sheet, plate, foil, and welded tubing	X	80 656
2002..	X	N
1997..	X	
33100082	Other nonferrous metal shapes and forms (excluding aluminum and aluminum-base alloy and copper and copper-base alloy castings, forgings, and fabricated metal products)	X	68 935
2002..	X	N
1997..	X	
33100007	All other aluminum and aluminum-base alloy shapes and forms, including refinery shapes (excluding castings and forgings)	X	402 872
2002..	X	331 384
1997..	X	
00190014	Aluminum and aluminum-base alloy scrap (excluding home scrap)	X	27 739
2002..	X	N
1997..	X	
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes	X	109 505
2002..	X	75 682
1997..	X	
00970099	All other materials and components, parts, containers, and supplies	X	1 955 852
2002..	X	N
1997..	X	
00971000	Materials, ingredients, containers, and supplies, nsk	X	575 207
2002..	X	543 789
1997..	X	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Appendix A.

Explanation of Terms

BEGINNING- AND END-OF-YEAR INVENTORIES

Respondents were asked to report their beginning-of-year and end-of-year inventories at cost or market. Effective with the 1982 Economic Census, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). Beginning in 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and, then, to report the LIFO reserve and the LIFO value after adjustment for the reserve.

Inventory data by stage of fabrication

Total inventories and three detailed components (1)finished goods, (2)work-in-process, and (3)materials, supplies, fuels, etc., were collected.

When using inventory data by stage of fabrication for “all industries” and at the three-digit subsector level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by an establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for all publication levels.

COST OF MATERIALS

This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

Included in this item are:

1. Cost of parts, components, containers, etc. Includes all raw materials, semifinished goods, parts, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year.
2. Cost of products bought and sold in the same condition.
3. Cost of fuels consumed for heat and power. Includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.
4. Cost of purchased electricity. The cost of purchased electric energy represents the amount actually used during the year for heat and power. In addition, information was collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.
5. Cost of contract work. This term applies to work done by others on materials furnished by the manufacturing establishment. The actual cost of the material is to be reported on the cost of materials, parts, and containers line of this item. The term “Contract Work” refers to the fee a company pays to another company to perform a service.

Specific materials consumed

In addition to the total cost of materials, which every establishment was required to report, information also was collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials that were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. If less than \$25,000 of a listed material was consumed by an establishment, the cost data could be reported in the "Cost of all other materials" Census material code 00970099.

Also, the cost of materials for small establishments for which administrative records or short forms were used was imputed into the "Materials not specified by kind" Census materials code 00971000.

Duplication in cost of materials and value of shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries.

Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

SELECTED PURCHASED SERVICES

Annual Survey of Manufactures (ASM) establishments were requested to provide information on the cost of selected purchased services for the repair and maintenance services of buildings and/or machinery; communication services; legal services; accounting, auditing, and bookkeeping services; advertising and promotional services; expensed computer hardware and supplies and purchased computer services; refuse removal services; management consulting and administrative services; taxes and license fees; and all other expenses not previously stated. Each of these items reflects the costs paid directly by the establishment and excludes salaries paid to employees of the establishment for these services. These expenses are normally considered as nonproduction related costs purchased from other companies.

Included in the cost of selected purchased services for the repair and maintenance services of buildings and/or machinery are payments made for all maintenance and repair work on buildings and equipment. Payments made to other establishments of the same company and for repair and maintenance of any leased property also are included. Excluded from this item are extensive repairs or reconstruction that was capitalized, which is considered capital expenditures; costs incurred directly by the establishment in using its own work force to perform repairs and maintenance work; and repairs and maintenance provided by the building or machinery owner as part of the rental contract.

Included in the cost of selected purchased services for communication is the actual expense incurred or payable during the year for any type of communication. Such types of communication include telephone, data transmission, telegraph, Internet, connectivity, FAX, telex, photo transmission, paging, cellular telephone, on-line access and related services, etc.

Included in the cost of selected purchased services for legal services are payments made to other companies for these services that were paid directly by the establishment. Excluded are the salaries paid to employees of the establishment for these services.

Included in the cost of selected accounting, auditing, and bookkeeping services are payments made to other companies for these services that were paid directly by the establishment. Excluded are the salaries paid to employees of this establishment for these services.

Included in the cost of selected advertising and promotional services are payments made to other companies for these services that were paid directly by the establishment. These include payments for printing, media coverage, and other services and materials. Excluded are the salaries paid to employees of this establishment for these services.

Included in the cost of selected expensed computer hardware and supplies and purchased computer services are actual expenses incurred or payable during the year for this item. Purchases for computer hardware and supplies, computer services (software, data transmission, processing services, Web design, etc.) are all included. Excluded are services provided by other establishments of the same company (such as a separate central data processing unit).

Included in the cost of selected purchased refuse removal services are payments made to other companies for these services that were paid directly by the establishment, including costs for hazardous waste removal or treatment. Excluded are all costs included in rental payments or as capital expenditures and the salaries paid to employees of the establishment for these services.

Included in the cost of selected purchased management consulting and administrative services are payments made to other companies for these services that were paid directly by the establishment. Excluded are the salaries paid to employees of this establishment for these services.

Included in the cost of selected purchased taxes and license fees are payments made to other companies for these services that were paid directly by the establishment, excluding income, sales, payroll, and excise taxes. Excluded are also the salaries paid to employees of this establishment for these services.

Response coverage ratio

A response coverage ratio is a measure of the extent to which respondents report for an item. The estimate is made by calculating the ratio value of the weighted total employment data for all the ASM establishments that report the item to the weighted total employment data for all ASM establishments classified in an industry (reporters and nonreporters).

DEPRECIATION CHARGES FOR FIXED ASSETS

This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.

NUMBER OF EMPLOYEES

This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period that included the 12th of the months specified on the report form. Included are employees on paid sick leave, paid holidays, and paid vacations; not included are proprietors and partners of unincorporated businesses.

These individuals comprise of all full-time and part-time employees who are on the payrolls of establishments who worked or received pay for any part of the pay period including the 12th of March, May, August, and November.

The “all employees” number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November

Production Workers

The “production workers” number includes workers (up through the line-supervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant’s own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

All Other Employees

The “other employees” covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It includes sales (including driver-salespersons), sales delivery (highway truck drivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office functions, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment engaged in the construction of major additions or alterations utilized as a separate work force.

TOTAL FRINGE BENEFITS

This item is the employer’s costs for social security tax, unemployment tax, workmen’s compensation insurance, state disability insurance pension plans, stock purchase plans, union-negotiated benefits, life insurance premiums, and insurance premiums on hospital and medical plans for employees.

Fringe benefits are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of federal old age and survivors’ insurance, unemployment compensation, and workers’ compensation. Payments for voluntary programs include all programs not specifically required by legislation, whether they were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans. They exclude such items as company-operated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees.

GROSS VALUE OF DEPRECIABLE ASSETS (ACQUISITION COSTS) AT BEGINNING OF YEAR (BOY) AND END OF YEAR (EOY)

Total value of depreciable assets is collected on all census forms.

It shows the value of depreciable assets for the beginning of year (BOY) and end of year (EOY). The data encompass all fixed depreciable assets on the books of establishments. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are nondepreciable capital assets including inventories and intangible assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year rather than the final value of equipment put in place and buildings completed during the year.

Accordingly, the value of assets at the end of the year includes the value of construction in progress.

In addition, respondents were requested to make certain that assets at the beginning of the year plus capital expenditures, less retirements, equaled assets at the end of the year.

ESTABLISHMENT

An establishment is a single physical location where business is conducted or where services or industrial operations are performed. Data in this sector includes those establishments where manufacturing is performed. A separate report was required for each manufacturing establishment (plant) with one employee or more that were in operation at any time during the year.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on any employees, capital expenditures, inventories, or shipments from inventories during the year.

Company

A company or ("enterprise") is comprised of all the establishments that operate under the ownership or control of a single organization. A company may be a business, service, or membership organization; consist of one or several establishments; and operate at one or several locations. It includes all subsidiary organizations, all establishments that are majority-owned by the company or any subsidiary, and all the establishments that can be directed or managed by the company or any subsidiary.

A company may have one or many establishments. Examples include product and service sales offices (retail and wholesale), industrial production plants, processing or assembly operations, mines or well sites, and support operations (such as an administrative office, warehouse, customer service center, or regional headquarters). Each establishment should receive, complete, and return a separate census form.

If the company operated at different physical locations, even if the individual locations were producing the same line of goods, a separate report was requested for each location. If the company operated in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

PAYROLL

This item includes the gross earnings of all employees on the payrolls of operating manufacturing establishments paid in the calendar year. Respondents were told they could follow the definition of payrolls used for calculating the federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' social security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers of corporations; it excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payrolls of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' social security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' total supplemental labor costs (those required by federal and state laws and those incurred voluntarily or as part of collective bargaining agreements).

PRODUCT CODES AND CLASSES OF PRODUCTS

NAICS United States industries are identified by a six-digit code. The longer code accommodates the large number of sectors and allows more flexibility in designing subsectors. Each product or service is assigned a ten-digit code. The product coding structure represents an extension by the Census Bureau of the six-digit industry classifications of the manufacturing and mining sectors. The classification system operates so that the industrial coverage is progressively narrower with the successive addition of digits.

As in previous censuses, data were collected for most industries on the quantity and value of individual products shipped. Since the 1997 census programs, information is collected on the output of almost 10,000 individual product items.

In the manufacturing sector for 2002, there are 21 subsectors (three-digit NAICS), 86 industry groups (four-digit NAICS), 184 NAICS industries (five-digit NAICS) that are comparable with Canadian and Mexican classification, and 473 U.S. industries (six-digit NAICS). Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. There are 1,450 product classes (seven-digit codes), 5,674 census products, and an additional 3,746 ten-digit product codes. The ten-digit products are considered the primary products of the industry with the same first six digits.

The list of products for which separate information was collected was prepared after consultation with industry and government representatives.

Comparability with previous figures was given considerable weight in the selection of product categories, so that comparable 1992 information is presented for most products.

Typically, both quantity and value of shipments information were collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers also was collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant (quantity produced and consumed) was collected. Typically, the information on production also was collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

PRODUCTION-WORKER HOURS

This item covers all hours worked or paid for at the manufacturing plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave when the employee was not at the establishment.

QUANTITY OF ELECTRICITY PURCHASED FOR HEAT AND POWER

Data on the cost of purchased electric energy were collected on all census forms. However, data on the quantity of purchased electric energy were collected only on the Annual Survey of Manufactures (ASM) form. In addition, information is collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.

RENTAL PAYMENTS

Total rental payments are collected on all census forms. However, the breakdown between rental payments for buildings and other structures and rental payments for machinery and equipment is collected only on the ASM forms. This item includes rental payments for the use of all items for which depreciation reserves would be maintained, if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments.

However, the book value (original cost) of these company-owned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

RETIREMENTS OF DEPRECIABLE ASSETS

Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during the calendar year. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent also was requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.

CAPITAL EXPENDITURES FOR NEW AND USED PLANT AND EQUIPMENT

Represents the total new and used capital expenditures reported by establishments in operation and any known plants under construction.

These data include expenditures for:

1. Permanent additions and major alterations to manufacturing and mining establishments.
2. New and used machinery and equipment used for replacement and additions to plant capacity, if they are of the type for which depreciation, depletion, or (for mining establishments) Office of Minerals Exploration accounts are ordinarily maintained. In addition, for mining establishments, these data include expenditures made during the year for development and exploration of mineral properties. For manufacturing establishments, these data are broken down into three types.
 - a. Automobiles, trucks, etc. for highway use. These include vehicles acquired under a lease-purchase agreement and excludes vehicles leased or normally designed to transport materials, property, or equipment on mining, construction, petroleum development, and similar projects. These vehicles are of such size or weight as to be normally restricted by state laws or regulations from operating on public highways. It also excludes purchases of vehicles that are purchased by a company for highway use.
 - b. Computers and peripheral data processing equipment. This item include all purchases of computers and related equipment.
 - c. All other expenditures for machinery and equipment excluding automobiles and computer equipment.

Capital expenditures include work done by contract, as well as by the establishment's own workforce.

These data exclude expenditures for land and mineral rights and cost of maintenance and repairs charged as current operating expenses.

VALUE ADDED

This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and work-in-process between the beginning- and end-of-year inventories.

For those industries where value of production is collected instead of value of shipments, value added is adjusted only for the change in work-in-process inventories between the beginning and end of year. For those industries where value of work done is collected, the value added does not include an adjustment for the change in finished goods or work-in-process inventories.

“Value added” avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

VALUE OF SHIPMENTS

This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and sold without further processing. Included are all items made by or for the establishments from material owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of “all other costs” (including company overhead) and profit.

In addition to the value for NAICS defined products, aggregates of the following categories of miscellaneous receipts are reported as part of a total establishment’s value of product shipments: Reported contract work — receipts for work or services that a plant performed for others on their materials. Value of resales — sales of products brought and sold without further manufacture, processing, or assembly. Other miscellaneous receipts — such as repair work, installation, sales of scrap, etc.

Industry primary product value of shipments represents one of the three components of value of shipments. These components are: Primary products value of shipments. Secondary product value of shipments. Total miscellaneous receipts.

Primary product shipments is used in the calculations of industry specialization ratio and industry coverage ratio. The term “Value of primary products shipments made in this industry” is used in this publication and refers to the same data.

Duplication in cost of materials and value of shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since, the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries.

Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the annual survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries that included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

Specialization and coverage ratio

These items are not collected on the report forms, but are derived from the data shown in Table 3. An establishment is classified in a particular industry, if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

An establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.).

Specialization and coverage ratio have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in Tables 1 through 5 and data on product shipments shown in Tables 6a and 6b.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

Appendix B. NAICS Codes, Titles, and Descriptions _____

332321 METAL WINDOW AND DOOR MANUFACTURING

This U.S. industry comprises establishments primarily engaged in manufacturing metal framed windows (typically using purchased glass) and metal doors. Examples of products made by these establishments are: metal door frames; metal framed window and door screens; and metal molding and trim (except automotive).

Appendix C.

Methodology

SOURCES OF THE DATA

The manufacturing sector includes approximately 350,000 establishments. This number includes those industries in the North American Industry Classification System (NAICS) definition of manufacturing. The amount of information requested from manufacturing establishments was dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the Annual Survey of Manufactures (ASM).

Establishments in the 2002 Economic Census are divided into those sent report forms and those not sent report forms. The coverage of and the method of obtaining census information from each are described below:

1. Establishments sent a report form:

- a. ASM sample establishments. This group accounts for approximately 15 percent of all manufacturing establishments. The ASM panel covers all the units of large manufacturing establishments, as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size. For more information, see the Description of the ASM Survey Sample.

In an economic census year, the ASM report form (MA-10000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll, and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply additional information on gross book value of assets and capital expenditures. ASM establishments were also requested to provide information on retirements, depreciation, rental payments, and supplemental labor costs. For establishments not included in the ASM, these additional items were estimated using relationships observed in the ASM establishment data. The census statistics for these variables are a sum of the ASM establishment data and the estimated data for non-ASM establishments. ASM establishments were also requested to provide information for selected purchased services. The census statistics for the purchased service items were derived solely from the ASM establishments. See Appendix A. Explanation of Terms, for an explanation of these items. The census part of the report form is 1 of 220 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of this many forms to canvass the 473 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries, as well as secondary products and miscellaneous services that establishments classified in these industries were likely to perform. Respondents were requested to identify the products, the value of each product, and, in certain cases, the quantity of the product shipped during the survey year. Space also was provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materials-consumed inquiry, which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided

for the respondent to describe significant materials not listed on the form.

A wide variety of special inquiries were included to measure activities peculiar to a given industry, such as operations performed and equipment used.

- b. Large and medium establishments (non-ASM). Approximately 30 percent of all manufacturing establishments were included in this group. A variable cutoff, based on administrative-record payroll data and determined on an industry-by-industry basis, was used to select those establishments that were to receive 1 of the 220 economic census — manufacturing regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.
- c. Small single-establishment companies (non-ASM). This group includes approximately 15 percent of all manufacturing establishments. For those industries where application of the variable cutoff for administrative-record cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated “short form” was used. These establishments received 1 of the 31 versions of the short form, which requested summary product and material data and totals but no details on employment, payroll, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics, because the same data were collected on the short form as on the long form. However, detailed information on products and materials consumed was not collected on the short form; thus, its use would increase the value of the “not specified by kind” (nsk) categories.

2. Establishments not sent a report form:

- a. Small single-establishment companies not sent a report form. Approximately 40 percent of the manufacturing establishments were small single-establishment companies that were excused from filing a census report. Selection of these establishments was based on two factors: annual payroll and the Census Bureau’s ability to assign the correct six-digit NAICS industry classification to the establishment. For each six-digit NAICS industry code, an annual payroll cutoff was determined. These cutoffs were derived so that the establishments with payroll less than the cutoff were expected to account for no more than 3 percent of the value of shipments for the industry. Generally, all single-establishment companies with less than 5 employees were excused, while all establishments with more than 20 employees were mailed forms. Establishments below the cutoff that could not be directly assigned a six-digit NAICS code were mailed a classification report that requested information for assigning NAICS industry codes. Establishments below the cutoff that could be directly assigned a six-digit NAICS code were excused from filing any report. For below cutoff establishments, information on the physical location, payroll, and receipts was obtained from the administrative records of other federal agencies under special arrangements that safeguarded their confidentiality.

Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials were not distributed among specific products and materials for these establishments, but were included in the product and material “not specified by kind” (nsk) categories.

The industry classification codes included in the administrative-record files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded to a six-digit NAICS industry. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes the administrative-record cases had only two- or three-digit NAICS group classification codes available in the files. For manufacturing, these establishments were sent a

separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the appropriate six-digit NAICS level. Establishments that did not return the classification form were coded later to those six-digit NAICS industries identified as “All other” industries within the given subsector.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassification has no significant effect on the statistics, other than on the number of companies and establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

- b. All nonemployers, i.e., all firms subject to federal income tax, with no paid employees, during 2002 are excluded as in previous censuses. Data for nonemployers are not included in this report, but are released in the annual *Nonemployer Statistics* series.

The report forms used to collect information for establishments in this sector are available at help.econ.census.gov/econhelp/resources/.

A more detailed examination of census methodology is presented in the *History of the Economic Census* at www.census.gov/econ/www/history.html.

INDUSTRY CLASSIFICATION OF ESTABLISHMENTS

The classifications for all establishments covered in the 2002 Economic Census — Manufacturing are classified in 1 of 473 industries in accordance with the industry definitions in the *North American Industry Classification System (NAICS), United States, 2002* manual. There were no changes between the 2002 edition and the 1997 edition affecting this sector. When applicable, Appendix F of this report shows the product class and product comparability between the two systems for data in this report.

In the NAICS system, an industry is generally defined as a group of establishments that have similar production processes. To the extent practical, the system uses supply-based or production-oriented concepts in defining industries. The resulting group of establishments must be significant in terms of number, value added by manufacture, value of shipments, and number of employees.

The coding system works in such a way that the definitions progressively become narrower with successive additions of numerical digits. In the manufacturing sector for 2002, there are 21 subsectors (three-digit NAICS), 86 industry groups (four-digit NAICS), 184 NAICS industries (five-digit NAICS) that are comparable with Canadian and Mexican classification, and 473 U.S. industries (six-digit NAICS). Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. There are 1,450 product classes (seven-digit codes), 5,674 census products, and an additional 3,746 ten-digit product codes. The ten-digit products are considered the primary products of the industry with the same first six digits.

For the 2002 Economic Census — Manufacturing, all establishments were classified in particular industries based on the products they produced. If an establishment made products of more than one industry, it was classified in the industry with the largest product value. For 2002, there were no “resistance rules” or “frozen industries.”

In ASM years, establishments included in the ASM sample with certainty weights are reclassified by industry only if the change in the primary activity from the prior year is significant or if the change has occurred for 2 successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year. However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The results of these rules covering the switching of plants from one industry classification to another are that some industries comprise different mixes of establishments in different survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the six-digit NAICS level, should be viewed with caution. This is particularly true for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-record cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of companies and establishments.

Establishments frequently make products classified both in their industry (primary products) and other industries (secondary products). Industry statistics (employment, payroll, value added by manufacture, value of shipments, etc.) reflect the activities of the establishments that may make both primary and secondary products. Product statistics, however, represent the output of all establishments without regard for the classification of the producing establishment. For this reason, when relating the industry statistics, especially the value of shipments, to the product statistics, the composition of the industry's output should be considered.

The extent to which industry and product statistics may be matched with each other is measured by the primary product specialization ratio and the coverage ratio. The primary product specialization ratio is the proportion of industry shipments accounted for by the primary products of establishments classified in the industry. The coverage ratio is the proportion of product shipments accounted for by establishments classified in the industry.

ESTABLISHMENT BASIS OF REPORTING

The 2002 Economic Census — Manufacturing is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each location or establishment. The ASM also is conducted on an establishment basis, but separate reports are filed for just those establishments selected in the sample. Companies engaged in distinctly different lines of activity at one location are requested to submit separate reports, if the plant records permit such a separation and if the activities are substantial in size.

In 2002, as in earlier years, a minimum size limit was set for inclusion of establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures, except for data on number of establishments for a few industries.

The 2002 Economic Census — Manufacturing excludes data for central administrative offices (CAOs). These would include separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company. These data are published in a separate report series.

DESCRIPTION OF THE ASM SURVEY SAMPLE

The ASM sample is drawn for the second survey year after a census. The most recent sample was drawn for the 1999 survey year based on the 1997 Economic Census — Manufacturing. This sample will be in place through the 2003 ASM.

In 1997, there were approximately 370,000 individual manufacturing establishments. For sample efficiency and cost considerations, the establishments in the 1997 manufacturing population were partitioned into two components for developing estimates within the ASM. The details of each are described below:

1. Mail stratum. The mail stratum of the survey is comprised of larger single-location manufacturing companies and all manufacturing establishments of multiunit companies (companies

that operate at more than one physical location). Approximately 200,000 of the 370,000 establishments in the 1997 census were assigned to the mail stratum. On an annual basis, the mail stratum is supplemented with larger, newly active single-location companies identified from a list provided by the Internal Revenue Service (IRS) and new manufacturing locations of multiunit companies identified from the Census Bureau's Company Organization Survey (COS).

For the 1999 survey, a new sample of approximately 58,000 individual establishments was selected from the mail stratum assembled from the 1997 census. Supplemental samples representing both 1998 and 1999 births (newly active establishments that were not included in the 1997 census) were also selected. Establishments selected for the sample are mailed an ASM survey questionnaire for each year through 2003.

The 1999-2003 ASM sample design is similar to the one used since 1984. Companies in the 1997 Economic Census — Manufacturing with manufacturing shipments of at least \$500 million were defined as company certainties. For these large companies, each manufacturing establishment is included in the mail sample. For the 1999-2003 sample, there are approximately 500 certainty companies collectively accounting for over 18,000 establishments.

For the remaining portion of the mail component of the survey, the establishment was defined as the sample unit. All establishments with 250 employees or more were defined as employment certainties. Across these arbitrary certainty classes, there were approximately 25,000 establishments included in the sample with certainty. Collectively, these certainty establishments accounted for approximately 80 percent of the total value of shipments in the 1997 Economic Census — Manufacturing.

Smaller establishments in the remaining portion of the mail stratum were sampled with probabilities ranging from .02 to 1.00. The initial probabilities of selection assigned to these establishments were proportionate to a measure-of-size determined for each establishment. The measure-of-size was a function of the establishment's 1997 industry classification and its 1997 product class data. For each product class (1,755) and six-digit industry (473), a desired reliability constraint was specified. Using a technique developed by Dr. James R. Chromy of the Research Triangle Institute, the initial establishment probabilities were optimized such that the expected sample satisfied all industry and product class reliability constraints, while the sample size was minimized. This technique reduces the likelihood of selecting nonrepresentative samples for individual product classes or industries.

This method of assigning probabilities based on product class shipments is motivated by the Census Bureau's primary desire to produce reliable estimates of both product class and industry shipments. The high correlation between shipments and employment, value-added, and other general statistics assures that these variables will also be well represented by the sample. The actual sample selection procedure uses an independent chance of selection method (Poisson sampling) that permits us to prevent small establishments from being selected in consecutive samples without introducing a bias into the survey estimates.

2. Nonmail stratum. The initial nonmail component of the survey was comprised of approximately 170,000 small, single-establishment companies that were tabulated as administrative records in the 1997 Economic Census — Manufacturing. The nonmail stratum is also supplemented annually using the list of newly active single-location companies provided by the Internal Revenue Service (IRS) and payroll cutoffs. Companies with payroll below the payroll cutoff are added to the nonmail stratum. For this portion of the population, sampling is not used. The data for this group are estimated based on selected information obtained annually from the administrative records of the IRS and Social Security Administration (SSA). This administrative information, which includes payroll, total employment, industry classification, and physical location, is obtained under conditions which safeguard the confidentiality of both tax and census records.

RELIABILITY OF DATA

All data compiled in the economic census are subject to nonsampling errors. Nonsampling errors can be attributed to many sources during the development or execution of the census. The following are two ways that further explain this method: ASM Estimating Procedure. Most of the ASM

estimates derived for the mail stratum are computed using a difference estimator. At the establishment level, there is a strong correlation between the current-year data values and the corresponding 1997 (base) data values. Therefore, within the mailed stratum, for each item at each level of aggregation, an estimate of the “difference” between the current year and the base year is computed from sample cases and added to the corresponding base-year values. For the 1998-2002 ASM estimates, the 1997 Economic Census — Manufacturing values serve as the base year. For the 2003 ASM, the base will be updated to be the 2002 Economic Census — Manufacturing.

Due to the positive year-to-year correlation, estimates derived using this methodology are generally more reliable than comparable estimates developed from the current sample data alone. Estimates for the capital expenditures variables are not generated using the difference estimator because the year-to-year correlations are considerably weaker. The standard linear estimator is used for these variables.

For the nonmail stratum, estimates for payroll and employment are directly tabulated from the administrative-record data provided by IRS and SSA. Estimates of data other than payroll and employment are developed from industry averages. Although the nonmail stratum contained approximately 170,000 individual establishments in 1999, it accounts for less than 2 percent of the estimate for total value of shipments at the total manufacturing level.

Corresponding estimates for the mail and nonmail components are combined to produce the estimates included in this publication. ASM Data Qualifications. The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sample lists, but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the difference between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of estimates.

The particular sample selected for the ASM is one of many similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretically comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected ASM statistics in this report. They are represented in the form of relative standard errors (the standard errors divided by the estimated values to which they refer).

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, complete-coverage value for specified percentages of all the possible samples).

The complete-coverage value would be included in the range:

- From one standard error below to one standard error above the derived estimate for about two-thirds of all possible samples.
- From two standard errors below to two standard errors above the derived estimate for about 19 out of 20 of all possible samples.
- From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown at 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total, about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total, and almost certain confidence that the interval 47,000 to 53,000 includes the complete-coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors also would occur if a complete canvass were to be conducted under the same conditions as the survey. Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected during the Census Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown. Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be combined with higher level totals, creating a broader aggregate, which then may be of acceptable reliability.

DUPLICATION IN COST OF MATERIALS AND VALUE OF SHIPMENTS

Data for cost of materials and value of shipments include varying amounts of duplication, especially at higher levels of aggregation. This is because the products of one establishment may be the materials of another. The value added statistics avoid this duplication and are, for most purposes, the best measure for comparing the relative economic importance of industries and geographic areas.

VALUE OF INDUSTRY SHIPMENTS COMPARED WITH VALUE OF PRODUCT SHIPMENTS

The 2002 Economic Census — Manufacturing shows value of shipments data for industries and products. In the industry statistics tables and files, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Value of product shipments shown in the products statistics tables and files represent the total value of all products shipped that are classified as primary to an industry regardless of the classification of the producing establishment.

DISCLOSURE

In accordance with federal law governing census reports (Title 13 of the United States Code), no data are published that would disclose the operations of an individual establishment or company. However, the number of establishments in a specific industry or geographic area is not considered a disclosure; therefore, this information may be released even though other information is withheld. Techniques employed to limit disclosure are discussed at www.census.gov/epcd/ec02/disclosure.htm.

The disclosure analysis for the industry statistics files is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed except for capital expenditures. Nonetheless, the suppressed data are included in higher-level totals. A separate disclosure analysis is performed for capital expenditures, which can be suppressed even though value of shipments data are published.

Appendix D. Geographic Notes

Not applicable for this report.

Appendix E. Metropolitan Areas and Micropolitan Statistical Areas

Not applicable for this report.

Appendix F.

Comparability of Product Classes and Product Codes: 2002 to 1997

2002 published	2002 collected	1997 published	2002 published	2002 collected	1997 published	2002 published	2002 collected	1997 published
3321111	3321111	3321111	3321170	3321170	3321170	3322128 pt.	3322127	3322127
332111101	332111101	332111101	3321170106	3321170106	3321170106	3322128101	3322127101	3322127101
332111206	332111206	332111206	3321170211	3321170211	3321170211	3322128111	3322127111	3322127111
332111311	332111311	332111311	3321170321	3321170321	3321170321	3322128116	3322127116	3322127116
332111416	332111416	332111416	3321170401	3321170401	3321170401	3322128121	3322127121	3322127121
332111YVW	332111YVW	332111YVW	3321170416	3321170416	3321170416	3322128131	3322127131	3322127131
			3321170426	3321170426	3321170426	3322128136	3322127136	3322127136
3321113	3321113	3321113	3321170YVW	3321170YVW	3321170YVW	3322128141	3322127141	3322127141
3321113101	3321113101	3321113101	3321170YVY	3321170YVY	3321170YVY	3322128151	3322127151	3322127151
3321113116 pt.	3321113116 pt.	3321113106				3322128161	3322127245	332211344 pt.
3321113116 pt.	3321113116 pt.	3321113111	3322112 pt.	3322112 pt.	3322111 pt.	3322128199 pt.	3322127199 pt.	3322127199
3321113YVW	3321113YVW	3321113YVW	3322112 pt.	3399125 pt.	3399123 pt.	3322128199 pt.	3322127199 pt.	3322127226
						3322128YVW pt.	3322127YVW pt.	3322111YVW pt.
3321115	3321115	3321115				3322128YVW pt.	3322127YVW	3322127YVW
3321115101	3321115101	3321115101	3322112 pt.	339999K pt.	339999H pt.	3322129	3322129	3322129
3321115106	3321115106	3321115106	3322112101	3322112101	332211101	3322129101	3322129101	3322129101
3321115YVW	3321115YVW	3321115YVW	3322112102	3399125136	3399123106 pt.	3322129106	3322129106	3322129106
			3322112103	3322112103	332211103	3322129111	3322129111	3322129111
3321117	3321117	3321117	3322112104	3399125141	3399123YVW pt.	3322129116	3322129116	3322129116
3321117101	3321117101	3321117101	3322112105	3399125161	3399123121	3322129121	3322129121	3322129121
3321117106	3321117106	3321117106	3322112211	3322112211	332211211	3322129126	3322129126	3322129126
3321117YVW	3321117YVW	3321117YVW	3322112222	3322112222	332211222	3322129131	3322129131	3322129131
			3322112326	3322112326	3322111326	3322129171 pt.	3322129171 pt.	3322129146
332111W	332111W	332111W	3322112331	3322112331	3322111331	3322129171 pt.	3322129171 pt.	3322129161
332111WYVW	332111WYVW	332111WYVW	3322112347	3322112347	3322111344 pt.	3322129236	3322129236	3322129236
332111WYVY	332111WYVY	332111WYVY				3322129341	3322129341	3322129341
			3322112451	339999K102.	339999H101 pt.	3322129451	3322129451	3322129451
3321121	3321121	3321121	3322112455	3322112455	3322111455	3322129YVW	3322129YVW	3322129YVW
3321121101	3321121101	3321121101	3322112455 pt.	3322112455 pt.	3322111455 pt.	3322129YVW	3322129YVW	332211W pt.
3321121206	3321121206	3321121206	3322112YVW pt.	3399125YVW pt.	3399123YVW pt.	3322129YVW	3322129YVW	332211W pt.
3321121311	3321121311	3321121311	3322112YVW pt.	339999KYVW pt.	339999HYVW pt.			
3321121316	3321121316	3321121316	3322113	3322113	3322113	332212W pt.	332212W	332212W
3321121YVW	3321121YVW	3321121YVW	3322113101	3322113101	3322113101	332212W pt.	335932W pt.	335932W pt.
			3322113106	3322113106	3322113106	332212WYVW pt.	332211WYVW pt.	332211WYVW pt.
3321122	3321122	3321122	3322113111	3322113111	3322113111	332212WYVW pt.	332212WYVW pt.	332212WYVW pt.
3321122101	3321122101	3321122101	3322113YVW	3322113YVW	3322113YVW	332212WYVW pt.	335932WYVW pt.	335932WYVW pt.
3321122106	3321122106	3321122106				332212WYVY pt.	332211WYVY pt.	332211WYVY pt.
3321122111	3321122111	3321122111				332212WYVY pt.	332212WYVY pt.	332212WYVY pt.
3321122YVW	3321122YVW	3321122YVW				332212WYVY pt.	335932WYVY pt.	335932WYVY pt.
332112W	332112W	332112W	3322113YVW	3322113YVW	3322113YVW			
332112WYVW	332112WYVW	332112WYVW				3322130	3322130	3322130
332112WYVY	332112WYVY	332112WYVY				3322130101	3322130101	3322130101
						3322130106	3322130106	3322130106
3321140	3321140	3321140				3322130111	3322130111	3322130111
3321140101	3321140101	3321140101	3322113YVW	3322113YVW	3322113YVW	3322130116	3322130116	3322130116
3321140206	3321140206	3321140206	3322114	3322114	3322114	3322130122	3322130122	3322130122
3321140311	3321140311	3321140311	33221140101	3321140101	3321140101	3322130226	3322130226	3322130226
3321140416	3321140416	3321140416	33221140206	3321140206	3321140206	3322130236	3322130236	3322130236
3321140YVW	3321140YVW	3321140YVW	33221140311	3321140311	3321140311	3322130245 pt.	3322130245 pt.	3322130245
3321140YVY	3321140YVY	3321140YVY	33221140416	3321140416	3321140416	3322130255	3322130255	3322130255
			33221140YVW	3321140YVW	3321140YVW			
3321150	3321150	3321150	33221140YVY	3321140YVY	3321140YVY			
3321150101	3321150101	3321150101				3322130361	3322130361	3322130361
3321150103	3321150103	3321150103				3322130365	3322130365	3322130365
3321150106	3321150106	3321150106	3322122 pt.	3322122	3322122	3322130377	3322130377	3322130377
3321150YVW	3321150YVW	3321150YVW	3322122101	3322122101	3322121101	3322130YVW	3322130YVW	3322130YVW
3321150YVY	3321150YVY	3321150YVY	3322122206	3322122206	3322121206	3322130YVY	3322130YVY	3322130YVY
			3322122311	3322122311	3322121311			
3321161	3321161	3321161	3322122356	3322122356	3322121356	3322141	3322141	3322141
3321161101	3321161101	3321161101	3322122361	3322122361	3322121361	3322141111	3322141111	3322141111
3321161115	3321161115	3321161115	3322122398 pt.	3322122398 pt.	3322121365	3322141121	3322141121	3322141121
3321161205	3321161205	3321161205	3322122398 pt.	3322122398 pt.	3322121399	3322141231	3322141231	3322141231
3321161311	3321161311	3321161311	3322122416	3322122416	3322121416	3322141241	3322141241	3322141241
3321161331	3321161331	3321161331	3322122421	3322122421	3322121421	3322141YVW	3322141YVW	3322141YVW
3321161352	3321161352	3321161352						
3321161354	3321161354	3321161354						
3321161388	3321161388	3321161388						
3321161398	3321161398	3321161398						
3321161421	3321161421	3321161421						
3321161441	3321161441	3321161441	3322122426	3322122426	3322121426	3322143	3322143	3322143
3321161525	3321161525	3321161525	3322122431	3322122431	3322121431	3322143101	3322143101	3322143101
3321161561	3321161561	3321161561	3322122436	3322122436	3322121436	3322143215 pt.	3322143221 pt.	3322143221
3321161571	3321161571	3321161571	3322122444	3322122444	3322121444	3322143231 pt.	3322143231 pt.	3322143231
3321161584	3321161584	3321161584	33221224YVW	33221224YVW	33221214YVW	3322143241	3322143241	3322143241
3321161YVW	3321161YVW	3321161YVW				3322143YVW	3322143YVW	3322143YVW
3321163	3321163	3321163	3322123	3322123	3322123	3322144	3322144	3322144
3321163100	3321163100	3321163100	3322123101	3322123101	3322123101	3322144YVW	3322144YVW	3322144YVW
			3322123306	3322123306	3322123106			
3321166	3321166	3321166	3322123331	3322123331	3322123111	3322144YVY	3322144YVY	3322144YVY
3321166101	3321166101	3321166101	3322123331 pt.	3322123331 pt.	3322123121	3322144YVY	3322144YVY	3322144YVY
3321166211	3321166211	3321166211	3322123331 pt.	3322123331 pt.	3322123216			
3321166221	3321166221	3321166221	3322123YVW	3322123YVW	3322123YVW			
3321166231	3321166231	3321166231						
3321166295	3321166295	3321166295 pt.						
3321166361	3321166361	3321166361						
3321166YVW	3321166YVW	3321166YVW						
332116W	332116W	332116W						
332116WYVW	332116WYVW	332116WYVW						
332116WYVY	332116WYVY	332116WYVY						
3321170	3321170	3321170						
3321170106	3321170106	3321170106						
3321170211	3321170211	3321170211						
3321170321	3321170321	3321170321						
3321170401	3321170401	3321170401						
3321170416	3321170416	3321170416						
3321170426	3321170426	3321170426						
3321170YVW	3321170YVW	3321170YVW						
3321170YVY	3321170YVY	3321170YVY						
3322112 pt.	3322112 pt.	3322111 pt.						
3322112 pt.	3399125 pt.	3399123 pt.						
3322112 pt.	339999K pt.	339999H pt.						
3322112101	3322112101	332211101						
3322112102	3399125136	3399123106 pt.						
3322112103	3322112103	332211103						
3322112104	3399125141	3399123YVW pt.						
3322112105	3399125161	3399123121						
3322112211	3322112211	332211211						
3322112222	3322112222	332211222						
3322112326	3322112326	3322111326		</				

2002 published	2002 collected	1997 published	2002 published	2002 collected	1997 published	2002 published	2002 collected	1997 published
332911D	332911D	332911D	3329191	3329191	3329191	332994W	339112W	339112W
332911D102 pt	332911D102 pt	332911D101	3329191101	3329191101	3329191101	332994WYVW pt	332994WYVW	332994WYVW
332911D102 pt	332911D102 pt	332911D103	3329191203	3329191203	3329191203	332994WYVW pt	339112WYVW pt	339112WYVW pt
332911D102 pt	332911D102 pt	332911D105	3329191205	3329191205	3329191205	332994WYVW pt	332994WYVW	332994WYVW
332911D108 pt	332911D108 pt	332911D107	3329191207	3329191207	3329191207	332994WYVW pt	339112WYVW pt	339112WYVW pt
332911D108 pt	332911D108 pt	332911D109	3329191209	3329191209	3329191209			
332911D108 pt	332911D108 pt	332911D111	3329191YVW	3329191YVW	3329191YVW	3329951	3329951	3329951
332911D1213	332911D1213	332911D1213				3329951110 pt	3329951110 pt	3329951110
332911DYVW	332911DYVW	332911DYVW	3329194 pt	3325109 pt	3325109 pt	3329951110 pt	3329951110 pt	3329951111
			3329194 pt	3329137 pt	3329137 pt	3329951116	3329951116	3329951116
332911F	332911F	332911F	3329194 pt	3329193	3329193	3329951YVW	3329951YVW	3329951YVW
332911F100	332911F100	332911F100	3329194101	3329193101	3329193101			
332911H	332911H	332911H	3329194103	3329193103	3329193103	3329952	3329952	3329952
332911H100	332911H100	332911H100	3329194108 pt	3329193108 pt	3329193105	3329952100	3329952100	3329952100
332911W	332911W	332911W	3329194108 pt	3329193108 pt	3329193105	332995W	332995W	332995W
332911WYVW	332911WYVW	332911WYVW	3329194109	3329193109	3329193107	332995WYVW	332995WYVW	332995WYVW
332911WYVW	332911WYVW	332911WYVW	3329194111	3329193111	3329193111	332995WYVW	332995WYVW	332995WYVW
			3329194113	3329193113	3329193113			
3329121	3329121	3329121	3329194215	3329193215	3329193215	3329960	3329963	3329963
3329121100	3329121100	3329121100	3329194217	3329193217	3329193217	3329960101	3329963101	3329963101
			3329194319	3329193319	3329193319	3329960203	3329963203	3329963203
3329123	3329123	3329123				3329960205	3329963205	3329963205
3329123100	3329123100	3329123100	3329194321	3329193321	3329193321	3329960207	3329963207	3329963207
			3329194323	3329193323	3329193323	3329960YVW	3329966YVW pt	3329966YVW pt
3329125	3329125	3329125	3329194325	3329193325	3329193325	3329960YVW	3329966YVW pt	3329966YVW pt
3329125100	3329125100	3329125100	3329194327	3329193327	3329193327			
			3329194329	3329193329	3329193329	3329970	3329970	3329970
3329127	3329127	3329127	3329194331	3329193331	3329193331	3329970101	3329970101	3329970101
3329127100	3329127100	3329127100	3329194333	3329193333	3329193333	3329970206	3329970206	3329970206
			3329194335	3329193335	3329193335	3329970YVW	3329970YVW	3329970YVW
3329129	3329129	3329129	3329194336	3325109196	3325109199 pt	3329970YVW	3329970YVW	3329970YVW
3329129100	3329129100	3329129100	3329194337	3329193337	3329193337	3329980	3329980	3329980
			3329194338 pt	3329193338	3329193338	3329980101	3329980101	3329980101
332912B	332912B	332912B	3329194338 pt	3329193338	3329193338	3329980290	3329980290	3329980290
332912B100	332912B100	332912B100	3329194338 pt	3329193338	3329193338	3329980YVW	3329980YVW	3329980YVW
			3329194YVW pt	3329193YVW pt	3329193YVW pt	3329980YVW	3329980YVW	3329980YVW
332912D	332912D	332912D	3329194YVW pt	3329193YVW	3329193YVW	3329992	3329992 pt	3329992 pt
332912D100	332912D100	332912D100				3329992102 pt	3329992102 pt	3329992102 pt
			332919W pt	3329193W pt	3329193W pt	3329992102 pt	3329992102 pt	3329992102 pt
332912F	332912F	332912F	332919W pt	3329193W	3329193W	3329992107 pt	3329992107 pt	3329992107 pt
332912F100	332912F100	332912F100	332919WYVW pt	3329193WYVW pt	3329193WYVW pt	3329992107 pt	3329992107 pt	3329992107 pt
			332919WYVW pt	3329193WYVW pt	3329193WYVW pt	3329992107 pt	3329992107 pt	3329992107 pt
332912H	332912H	332912H	332919WYVW pt	3329193WYVW pt	3329193WYVW pt	3329992112 pt	3329992112 pt	3329992112 pt
332912H100	332912H100	332912H100	332919WYVW pt	3329193WYVW	3329193WYVW	3329992112 pt	3329992112 pt	3329992112 pt
						3329992112 pt	3329992112 pt	3329992112 pt
332912J	332912J	332912J	3329911	3329911	3329911	3329992YVW	3329992YVW	3329992YVW
332912J100	332912J100	332912J100	3329911100	3329911100	3329911100			
						3329995	3329995 pt	3329995 pt
332912L	332912L	332912L	3329913	3329913	3329913	3329995101	3329995101	3329995101
332912L100	332912L100	332912L100	3329913100	3329913100	3329913100	3329995106	3329995106	3329995106
						3329995111	3329995111	3329995111
332912N	332912N	332912N	3329915	3329915	3329915	3329995116	3329995116	3329995116
332912N100	332912N100	332912N100	3329915100	3329915100	3329915100	3329995YVW	3329995YVW pt	3329995YVW pt
						3329997	3329997	3329997
332912W	332912W	332912W	3329917	3329917	3329917	3329997101	3329997101	3329997101
332912WYVW	332912WYVW	332912WYVW	3329917100	3329917100	3329917100	3329997106	3329997106	3329997106
332912WYVW	332912WYVW	332912WYVW				3329997YVW	3329997YVW	3329997YVW
			3329919	3329919	3329919	3329999	3329999	3329999
3329131	3329131	3329131	3329919100	3329919100	3329919100	3329999100	3329999100	3329999100
3329131101	3329131101	3329131101						
3329131206	3329131206	3329131206	3329919W	3329919W	3329919W			
3329131211	3329131211	3329131211	3329919YVW	3329919YVW	3329919YVW	3329999B pt	3325109 pt	3325109 pt
3329131316	3329131316	3329131316	3329919YVW	3329919YVW	3329919YVW			
3329131321	3329131321	3329131321				332999B pt	332999A	332999A
3329131326	3329131326	3329131326	3329920	3329920	3329920	332999B101	332999A101	332999A101
3329131431	3329131431	3329131431	3329920101	3329920101	3329920101	332999B106	332999A106	332999A106
3329131436	3329131436	3329131436	3329920206	3329920206	3329920206	332999B111	332999A111	332999A111
3329131441	3329131441	3329131441	3329920311	3329920311	3329920311	332999B121 pt	3325109195	3325109199 pt
3329131446	3329131446	3329131446	3329920416	3329920416	3329920416	332999B121 pt	332999A121	332999A116
			3329920521	3329920521	3329920521	332999B121 pt	3325109YVW pt	3325109YVW pt
3329131451	3329131451	3329131451	3329920626	3329920626	3329920626	332999BYVW pt	332999AYVW	332999AYVW
3329131456	3329131456	3329131456	3329920731	3329920731	3329920731	332999BYVW pt		
3329131461	3329131461	3329131461	3329920YVW	3329920YVW	3329920YVW	332999H pt	3322112 pt	3322112 pt
3329131466	3329131466	3329131466	3329920YVW	3329920YVW	3329920YVW	332999H pt	3325103 pt	3325103 pt
3329131468	3329131468	3329131468				332999H pt	3325109 pt	3325109 pt
3329131YVW	3329131YVW	3329131YVW	3329931	3329931	3329931			
			3329931101	3329931101	3329931101	332999H pt	332999H pt	332999G pt
3329133	3329133	3329133	3329931106	3329931106	3329931106			
3329133131	3329133131	3329133131	3329931111	3329931111	3329931111	332999H pt	332999H pt	332999G pt
3329133136	3329133136	3329133136	3329931116	3329931116	3329931116			
3329133141	3329133141	3329133141	3329931121	3329931121	3329931121	332999H pt	332999H pt	332999G pt
3329133146	3329133146	3329133146	3329931YVW	3329931YVW	3329931YVW			
3329133151	3329133151	3329133151				332999H pt	3399122 pt	3399121 pt
3329133201	3329133201	3329133201	3329933	3329933	3329933	332999H101	332999H101	332999G101
3329133206	3329133206	3329133206	3329933101	3329933101	3329933101	332999H106	332999H106	332999G106
3329133211	3329133211	3329133211	3329933206	3329933206	3329933206	332999H189	332999H189	332999G189
3329133216	3329133216	3329133216	3329933YVW	3329933YVW	3329933YVW	332999H201	3399122108	3399121106 pt
3329133221	3329133221	3329133221				332999H206	3399122111	3399121YVW pt
			332993W	332993W	332993W	332999H216	3322112106	3322111106
3329133226	3329133226	3329133226	332993WYVW	332993WYVW	332993WYVW	332999H216	3399122126	3399121126
3329133256	3329133256	3329133256	332993WYVW	332993WYVW	332993WYVW	332999H301	332999H301	332999G301
3329133261	3329133261	3329133261				332999H303	332999H303	332999G303
3329133266	3329133266	3329133266	3329941	3329941	3329941	332999H305	332999H305	332999G305
3329133YVW	3329133YV							

2002 published	2002 collected	1997 published	2002 published	2002 collected	1997 published	2002 published	2002 collected	1997 published
332999W pt	339912W pt	339912W pt	332999WYWW pt . . .	332999WYWW pt . .	332999WYWW pt	332999WYWY pt . . .	332510WYWY pt . .	332510WYWY pt
332999WYWW pt . . .	332211WYWW pt . .	332211WYWW pt	332999WYWW pt . . .	339912WYWW pt . .	339912WYWW pt	332999WYWY pt . . .	332999WYWY pt . .	332999WYWY pt
332999WYWW pt . . .	332510WYWW pt . .	332510WYWW pt	332999WYWY pt . . .	332211WYWY pt . . .	332211WYWY pt	332999WYWY pt . . .	339912WYWY pt . .	339912WYWY pt

