

# Appendix C1

## SEM/EDS Data for Unused and Test #2, Day-30 Aluminum Coupons

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This appendix shows SEM/EDS results for the metal aluminum coupons in three different exposure categories: (1) unused, (2) suspended or unsubmerged, and (3) submerged. *Unused* refers to the coupon condition that existed before being subjected to ICET test conditions. *Suspended* or *unsubmerged* refers to coupons located above the water level of the solution during ICET tests. Suspended coupons contacted the solution only during the 4-hour spray period at the start of the test. In addition, the surface of the suspended coupons may also be affected by moisture in the test chamber gas space. *Submerged* refers to the coupons that were immersed in the test solution for the entire test.

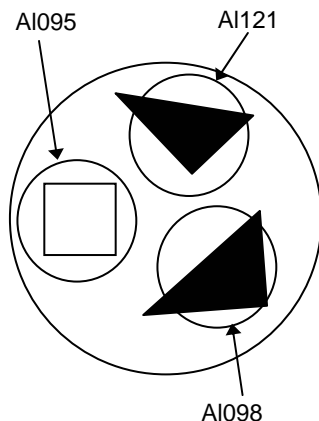
The coupon samples were collected on March 7, 2005 (the date Test #2 was shut down), and were examined by SEM/EDS on March 21, 2005. The aluminum coupon samples were dried in air before being coating with carbon for SEM examination. SEM results illustrate the surface condition of the aluminum coupons. In addition, EDS results provide spectra and semiquantitative elemental analyses of the coupon surface and the corrosion and deposition products that were found to be present.

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## Transcribed Laboratory Log

Laboratory session from March 21, 2005

Aluminum Sample



Conditions: 15-kV, 1-nA beam current, Aperture=2

<b>Metal</b>	<b>Sample</b>	<b>Test</b>
<b>Aluminum:</b>	Al-095	Unused Al-095
	Al-098	Submerged Al-098
	Al-121	Unsubmerged Al-121

Note: All samples were carbon coated

### Sample Al-095 (Unused)

Image:	Al095001	40 ×	Overview SEI	Figure C1-1
	Al095002	150 ×	SEI surface	Figure C1-2
	Al095003	150 ×	BEI surface	Figure C1-3
	Al095004	1000 ×	SEI on contam. “flowers” in image 003	Figure C1-4
EDS:	AlEDS1		Contaminant “flower” on Al	Figure C1-5
Image:	Al095005	1000 ×	SEI metal surface	Figure C1-6
	Al095006	1000 ×	BEI metal surface w/ numerous inclusions	Figure C1-7
EDS:	AlEDS2		Bright inclusion in Al	Figure C1-8
	AlEDS3		Average composition at 1000 ×	Figure C1-9

### Sample Al-098 Test #2 (Submerged)

Image:	Al098007	40 ×	Overview on corroded surface	Figure C1-10
	Al098008	150 ×	On corrosion product (SEI)	Figure C1-11
	Al098009	150 ×	BEI on same area	Figure C1-12
EDS:	AlEDS4		Smooth corrosion product surface	Figure C1-13
Image:	Al098010	1000 ×	SEI on surface & crystals	Figure C1-14
	Al098011	1000 ×	BEI same area	Figure C1-15
EDS:	AlEDS5		Crystals on Al corrosion product	Figure C1-16
Image:	Al098012	150 ×	SEI corroded Al surface (hole in corrosion layer)	Figure C1-17
	Al098013	1000 ×	SEI close-up of corroded surface in hole	Figure C1-18
EDS:	AlEDS6		Wormlike feature on corroded Al in image 013	Figure C1-19

### Sample Al-121 Test #2 (Unsubmerged)

Image:	Al121014	40 ×	Overview of surface SEI	Figure C1-20
	Al121015	40 ×	BSE same area	Figure C1-21
	Al121016	150 ×	SEI on circle in image 015	Figure C1-22
	Al121016annotated		Annotated Photoshop picture of EDS sample locations.	Figure C1-23
	Al121017	150 ×	BEI same area	Figure C1-24
EDS:	AlEDS7		Dark splotch (in image 017)	Figure C1-25
	AlEDS8		Wormlike crystals (see Al121016annotated below)	Figure C1-26
	AlEDS9		Surface away from crystals (see Al121016annotated below)	Figure C1-27
Image:	Al121018	1000 ×	SEI wormlike crystals (see Al121016annotated below)	Figure C1-28

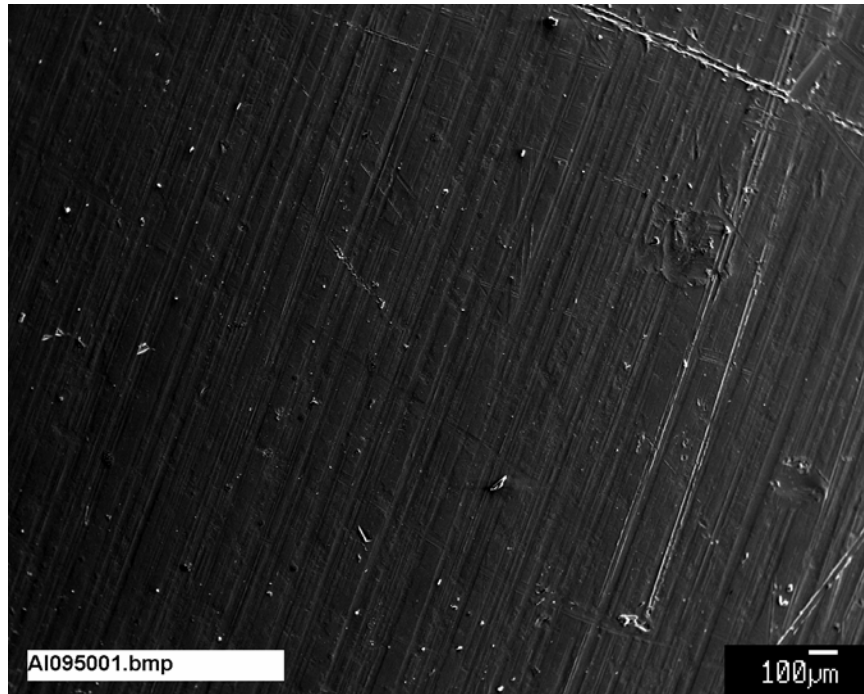


Figure C1-1. SEM image at 40× magnification for an unused aluminum coupon. (Al095001)

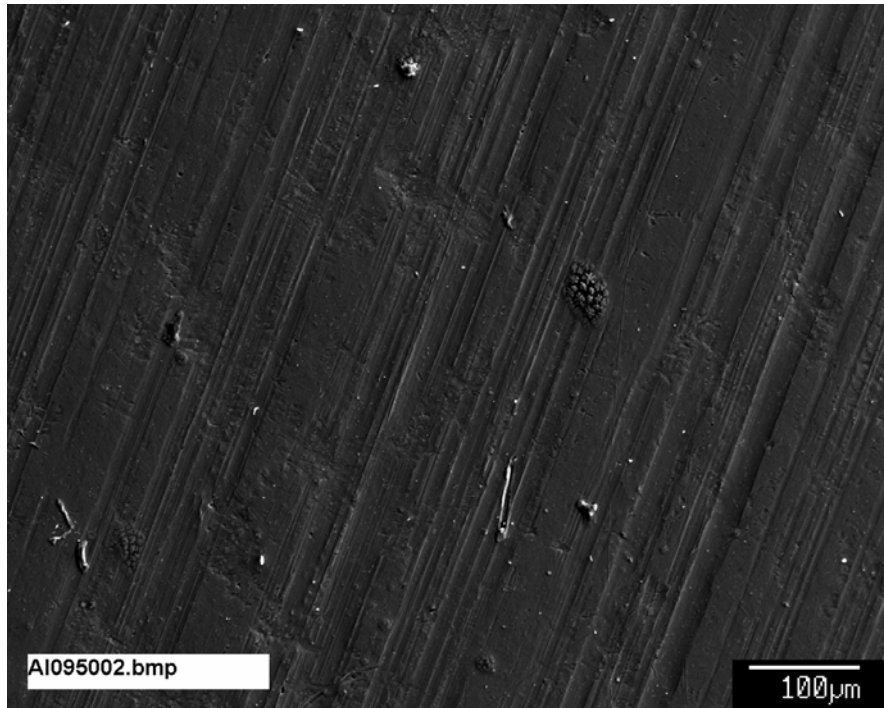


Figure C1-2. SEM image at 150× magnification for an unused aluminum coupon. (Al095002)

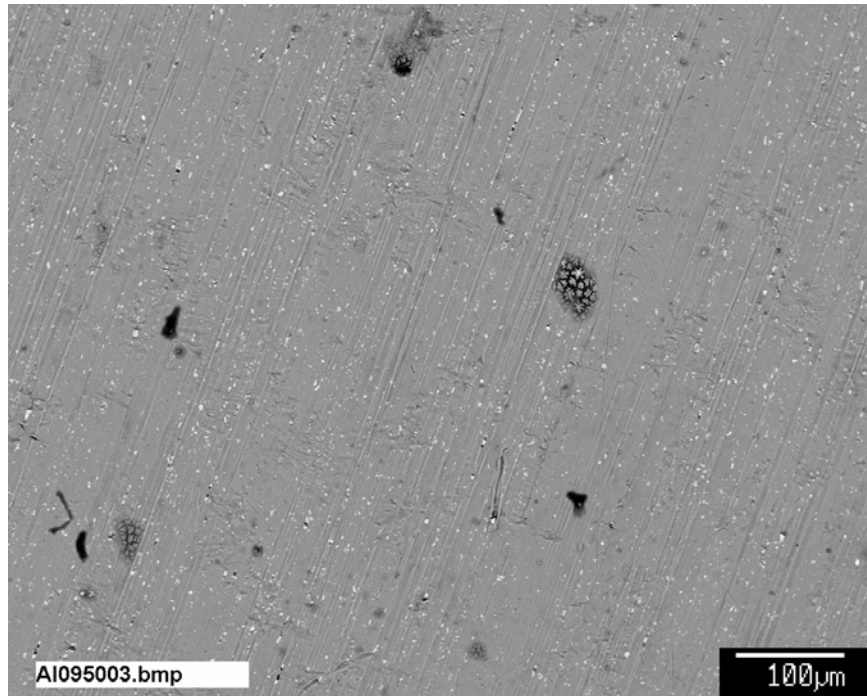


Figure C1-3. Backscattered SEM image at 150× magnification for an unused aluminum coupon. (AI095003)

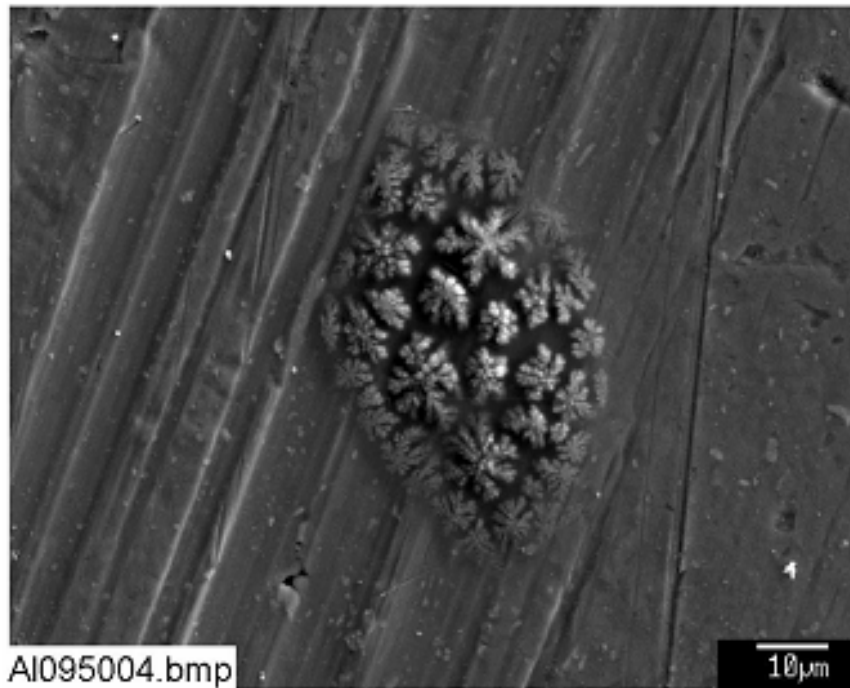


Figure C1-4. SEM image close-up (1000×) of contaminant “flower” on an unused aluminum coupon, as shown in Figure C1-3. (AI095004)



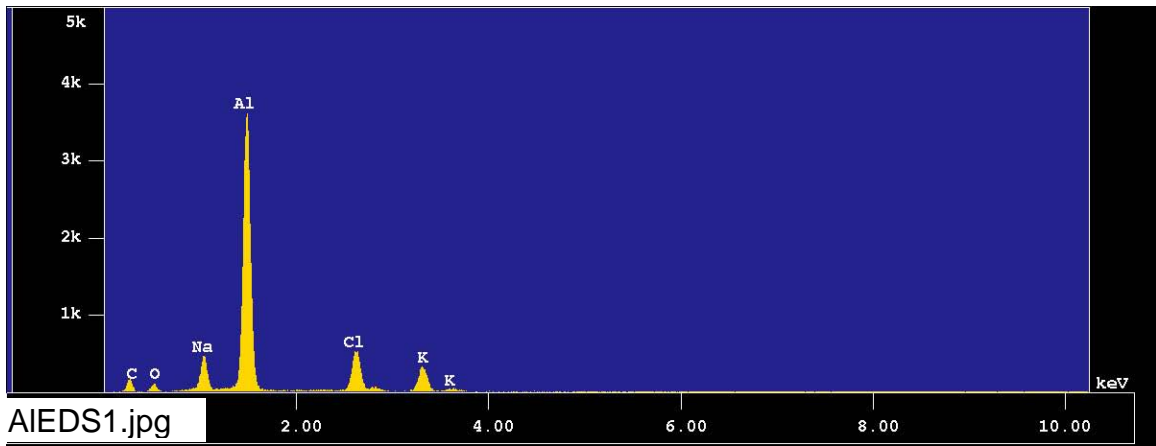


Figure C1-5. EDS counting spectrum for the contaminant “flower” shown in Figure C1-4. (AIEDS1)

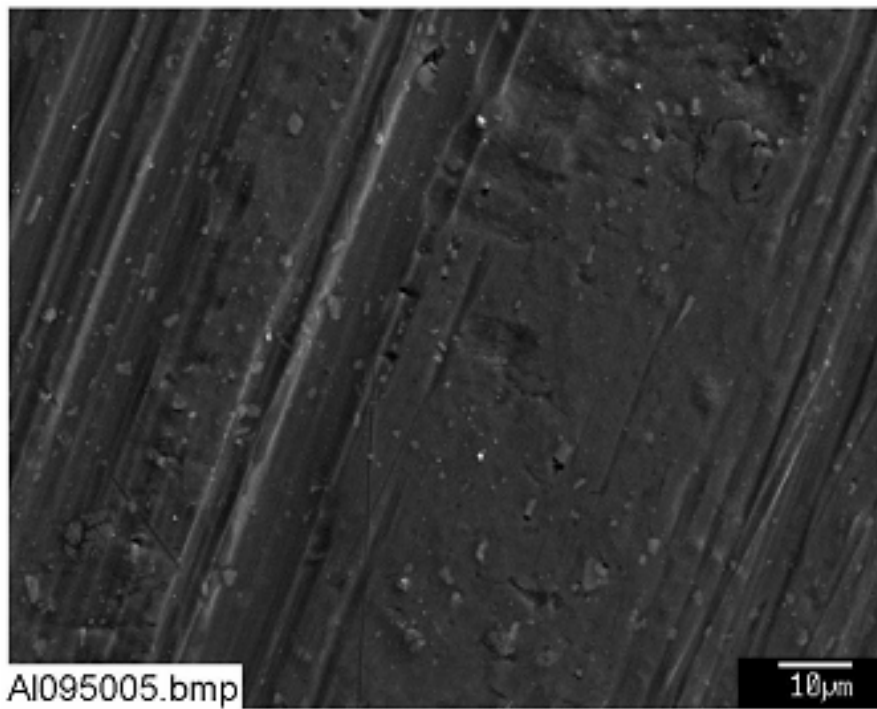


Figure C1-6. SEM image at 1000× magnification for an unused aluminum coupon. (AI095005)

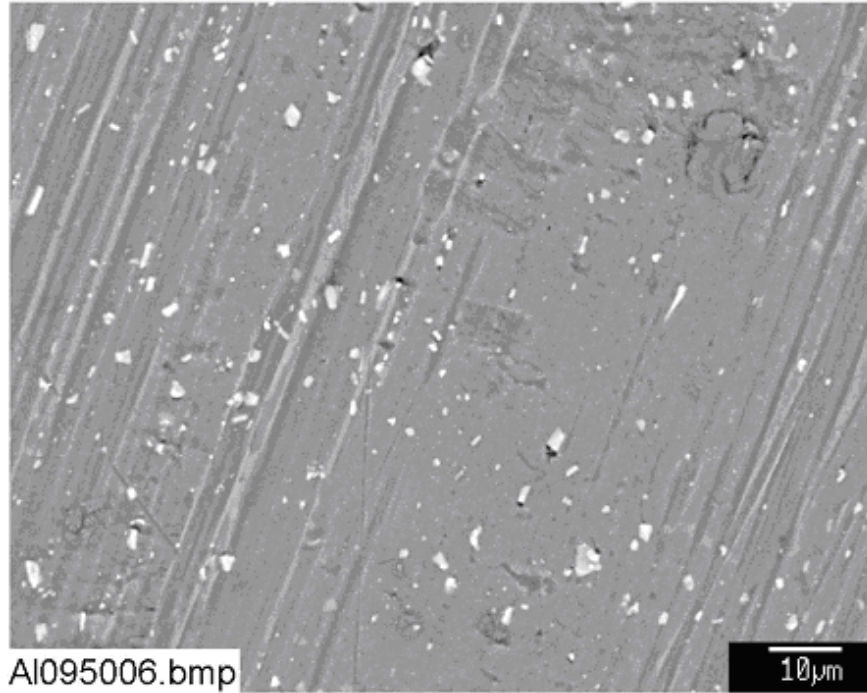


Figure C1-7. Backscattered SEM image at 1000× magnification for an unused aluminum coupon. (AI095006)

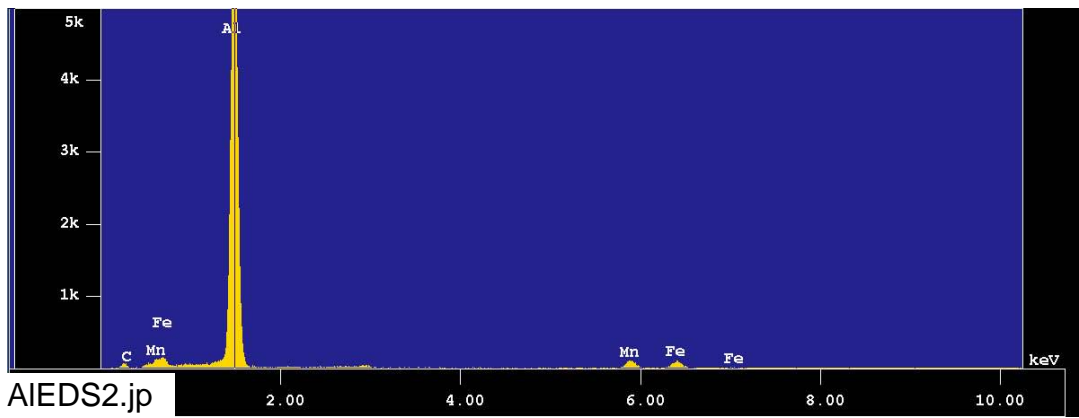


Figure C1-8. EDS counting spectrum for the white spots shown in Figure C1-7. (AIEDS2)

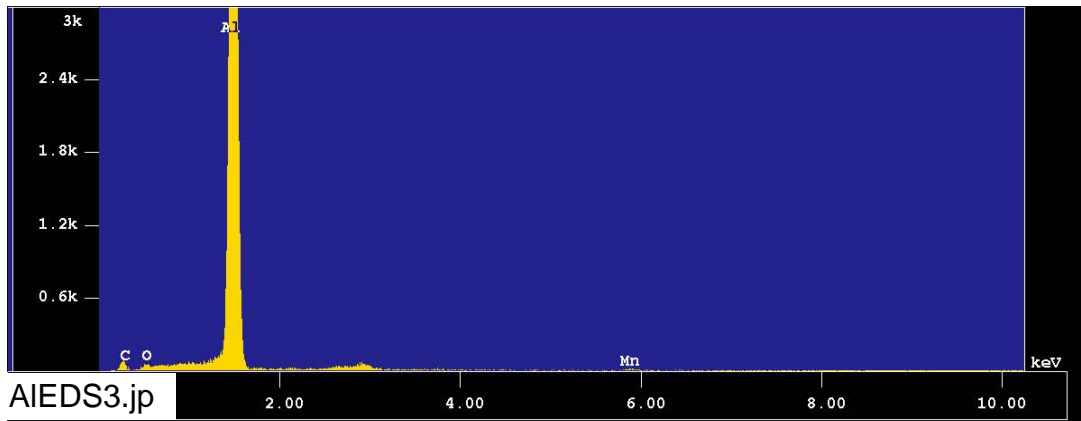


Figure C1-9. EDS counting spectrum for the average composition of an aluminum coupon shown in Figure C1-7. (AIEDS3)

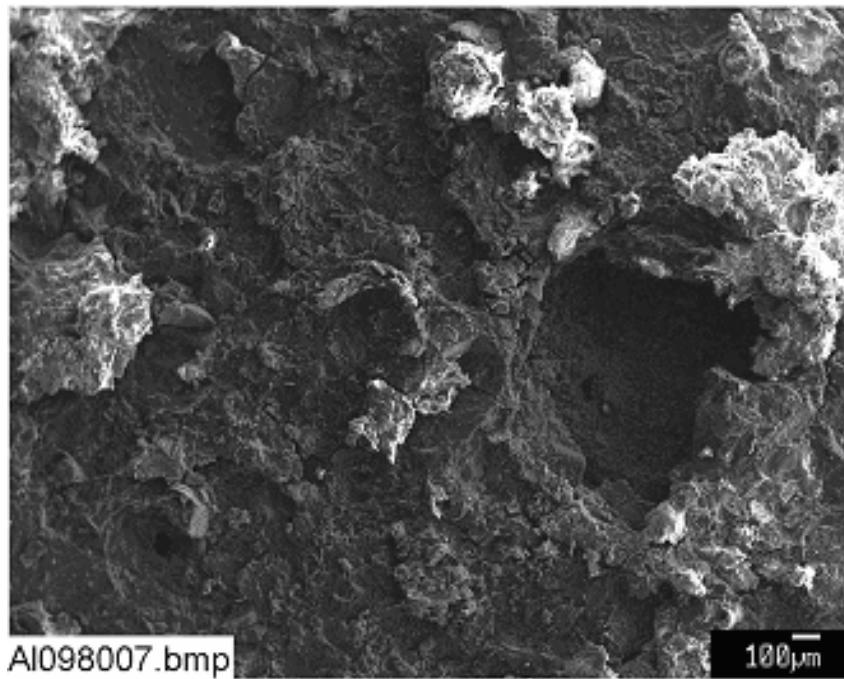


Figure C1-10. SEM image at 40× magnification for a Test #2, Day-30 submerged aluminum coupon. (AI098007)

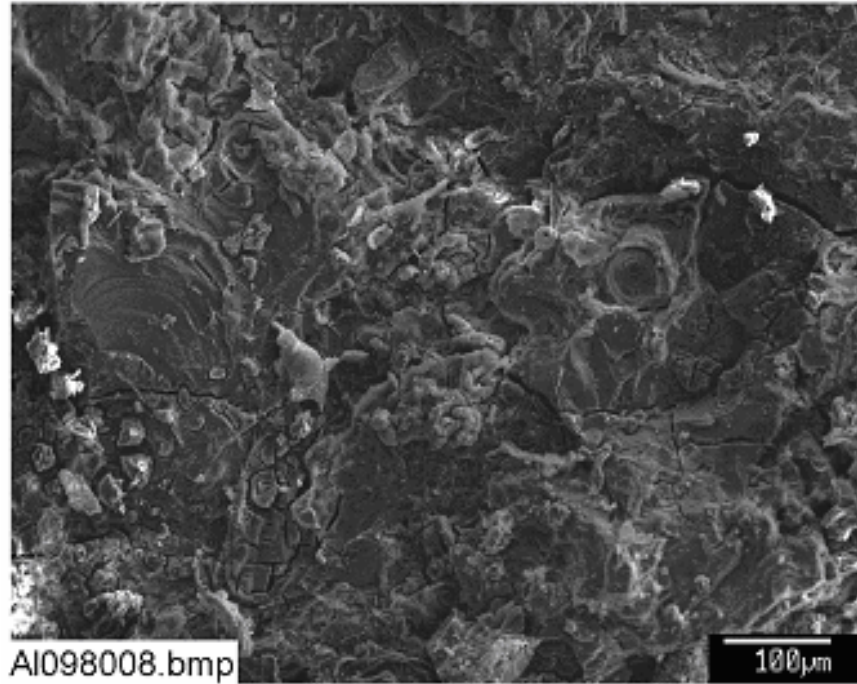


Figure C1-11. SEM image at 150× magnification for a Test #2, Day-30 submerged aluminum coupon. (A1098008)

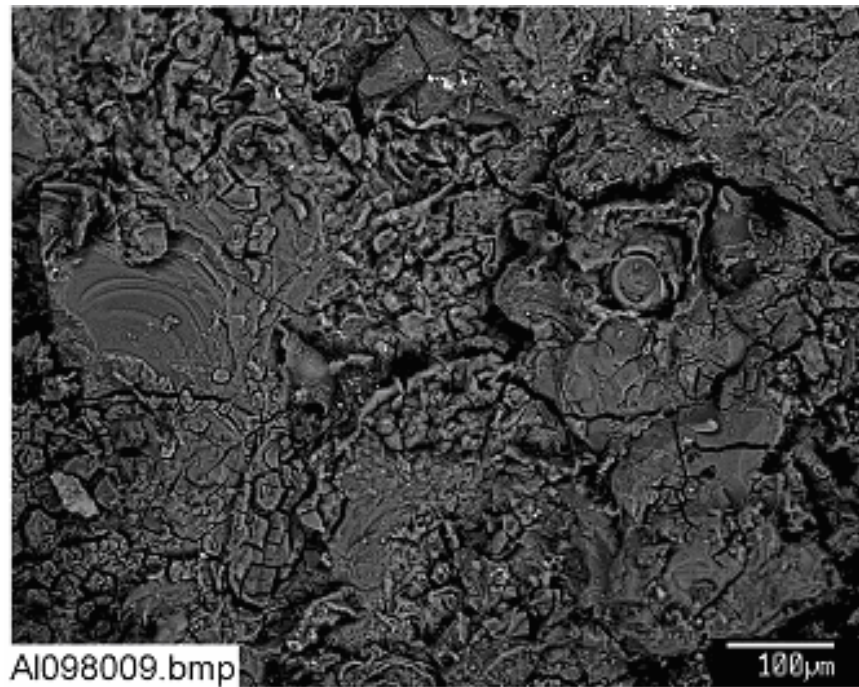


Figure C1-12. Backscattered SEM image at 150× magnification for a Test #2, Day-30 submerged aluminum coupon. (A1098009)

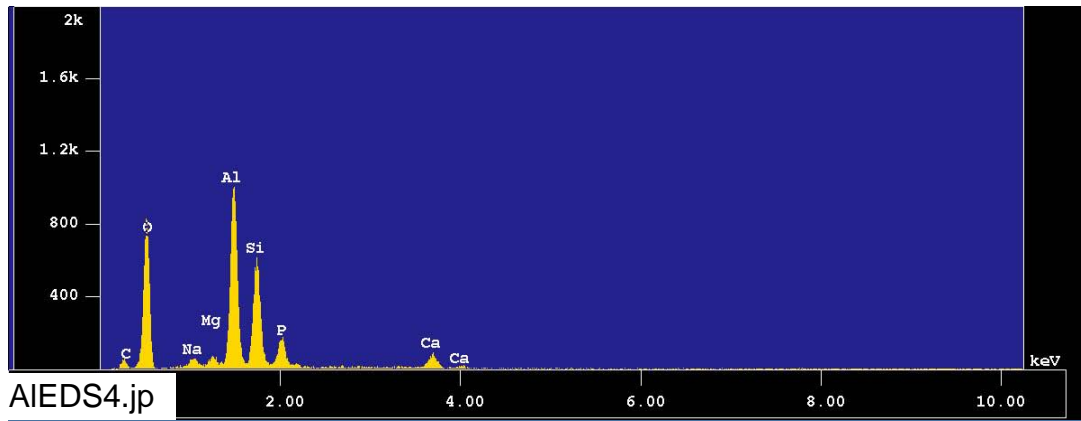


Figure C1-13. EDS counting spectrum for the smooth corrosion product shown on the surface of an aluminum coupon in Figure C1-11. (AIEDS4)

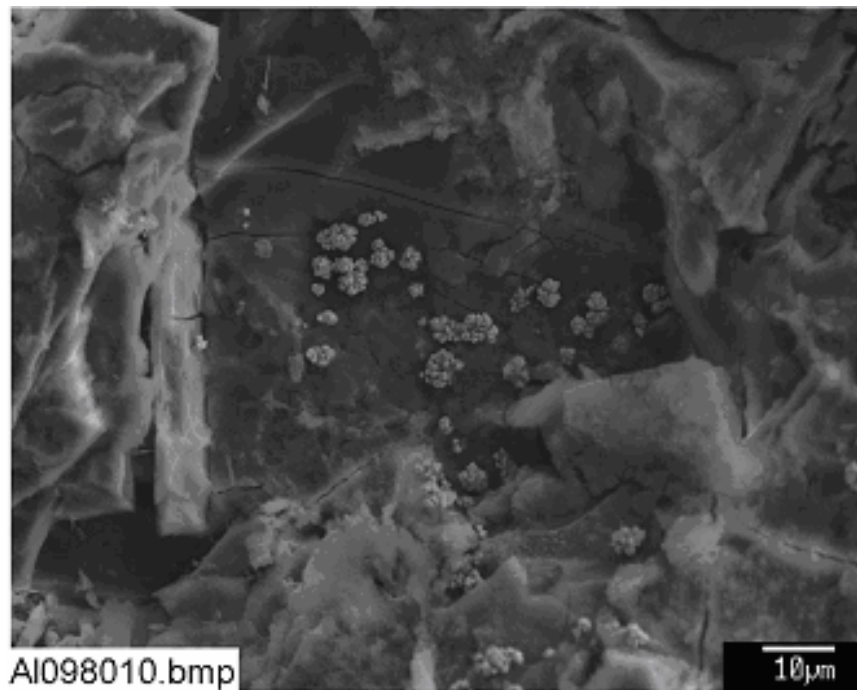


Figure C1-14. SEM image at higher magnification (1000×) for a Test #2, Day-30 submerged aluminum coupon. (Al098010)



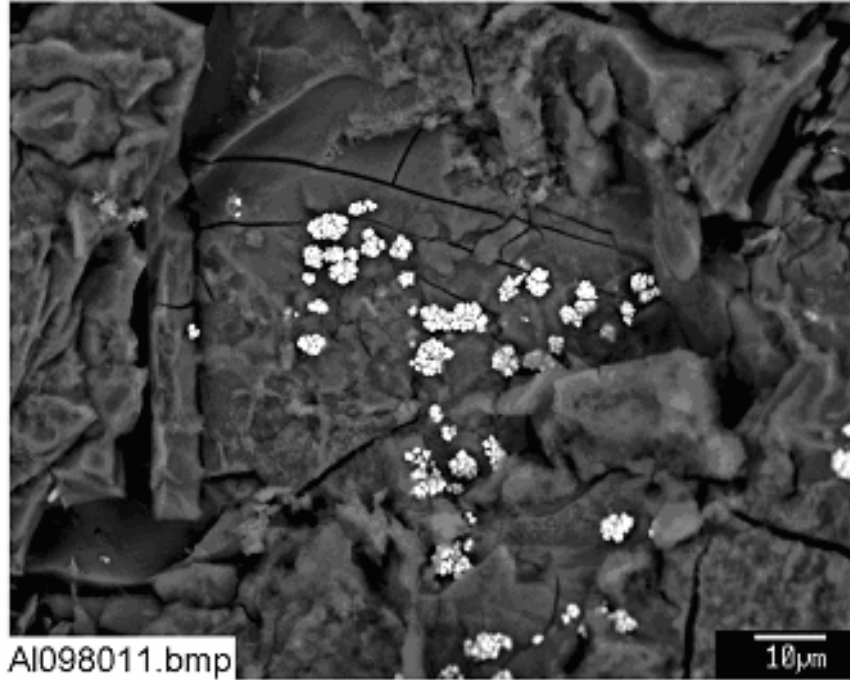


Figure C1-15. Backscattered SEM image of at higher magnification (1000×) for the same area of a submerged aluminum coupon shown in Figure C1-14. (Al098011)

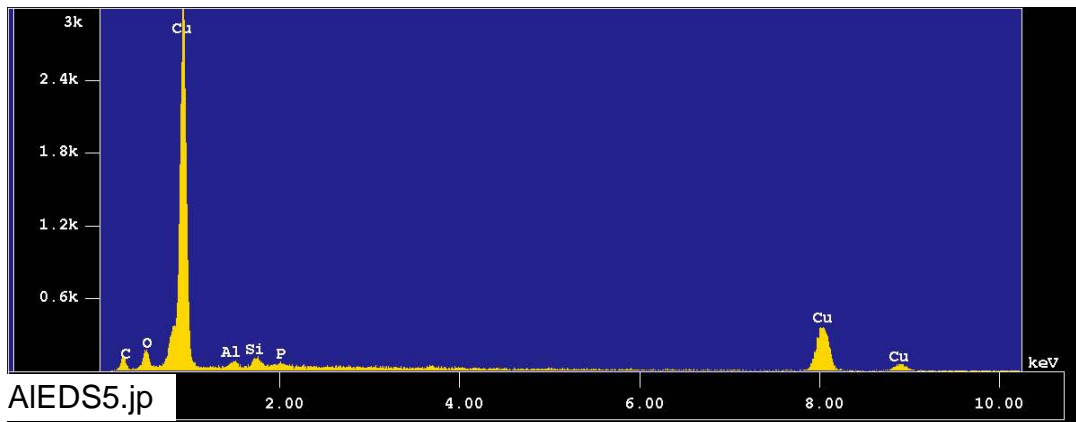


Figure C1-16. EDS counting spectrum for the crystal corrosion product, as shown as white granules in Figure C1-15. (AlEDS5)

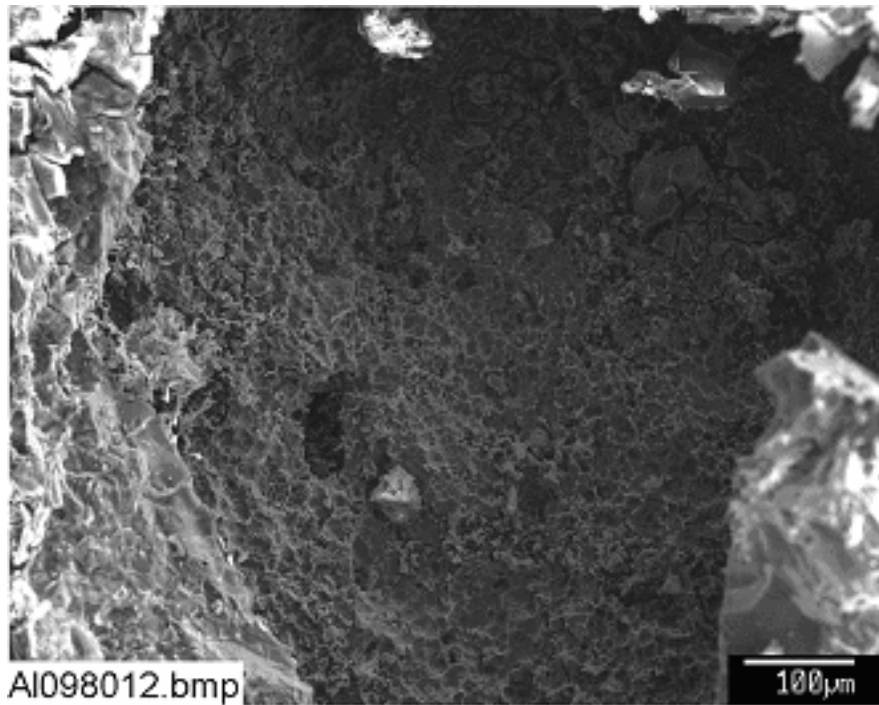


Figure C1-17. SEM image at 150× magnification for a Test #2, Day-30 submerged aluminum coupon showing a hole or defect in the corrosion layer. (Al098012)

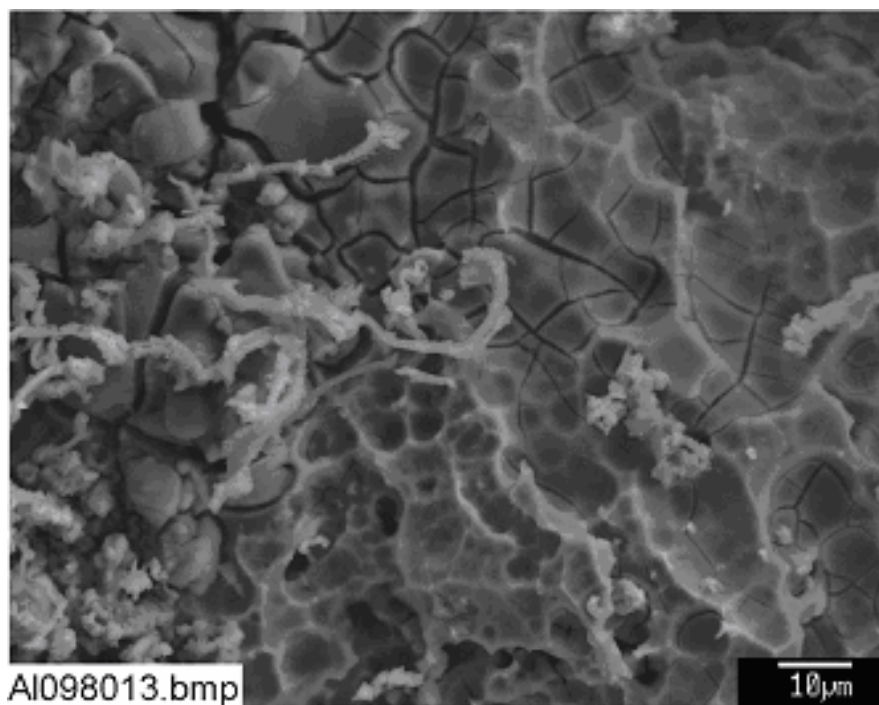


Figure C1-18. SEM image close-up (1000×) of the surface within the corrosion gap shown in Figure C1-17 on a submerged aluminum coupon. (Al098013)

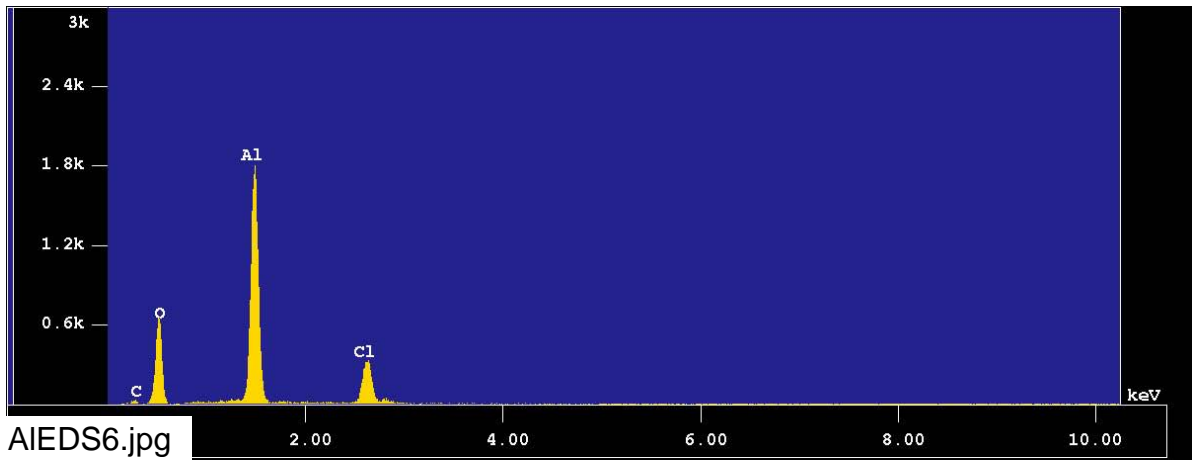


Figure C1-19. EDS counting spectrum for the wormlike corrosion product shown in Figure C1-18. (AIEDS6)

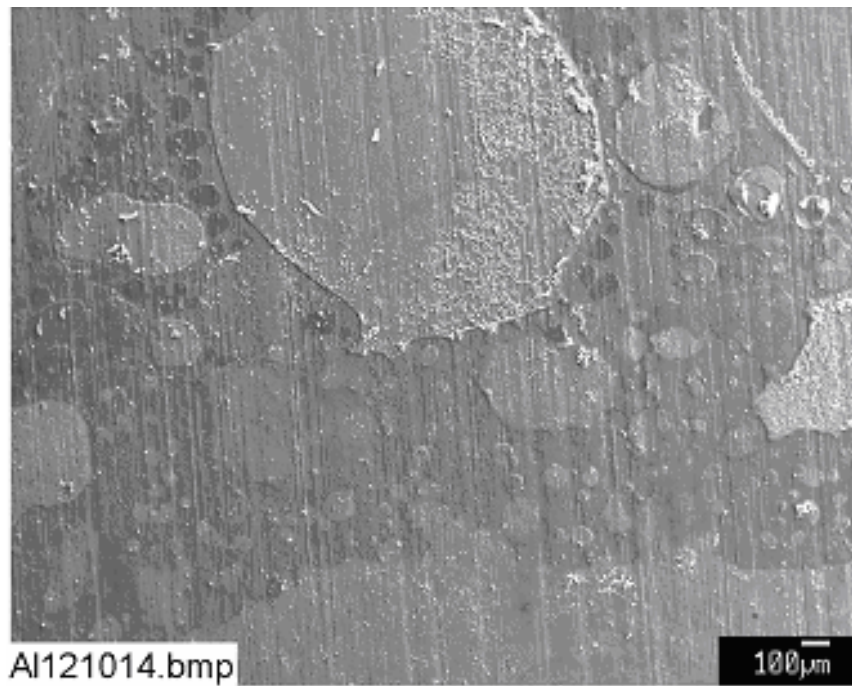


Figure C1-20. SEM image overview at 40× magnification for a Test #2, Day-30 unsubmerged aluminum coupon. (Al121014)



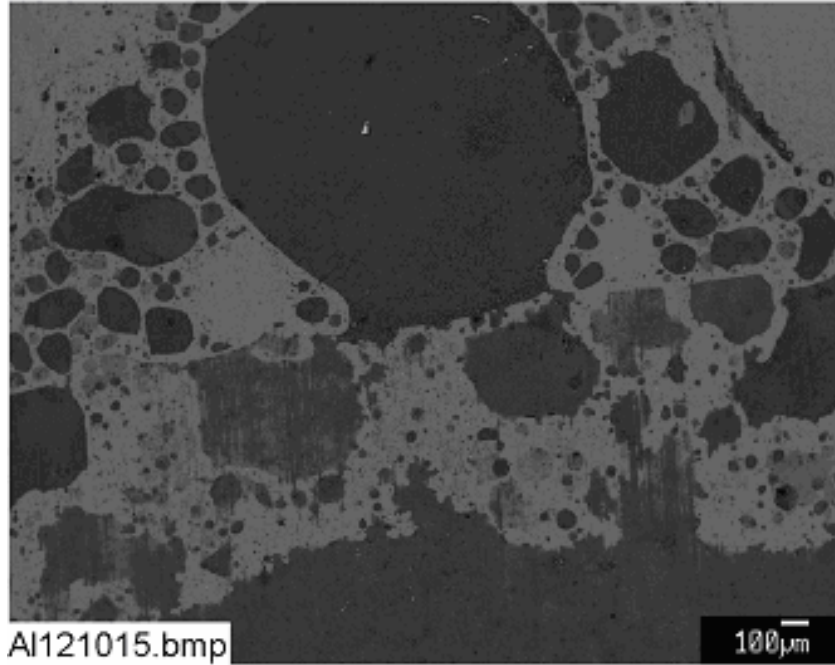


Figure C1-21. Backscattered SEM image overview at 40× magnification for a Test #2, Day-30 unsubmerged aluminum coupon. (Al121015)

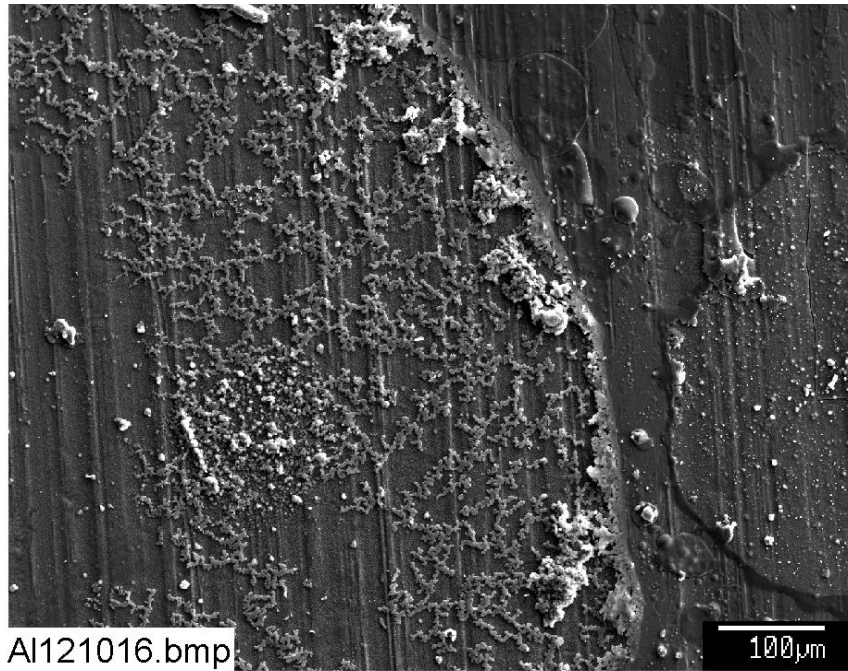


Figure C1-22. SEM image at 150× magnification for the circular corrosion patches shown in Figure C1-21 for a Test #2, Day-30 unsubmerged aluminum coupon. (Al121016)

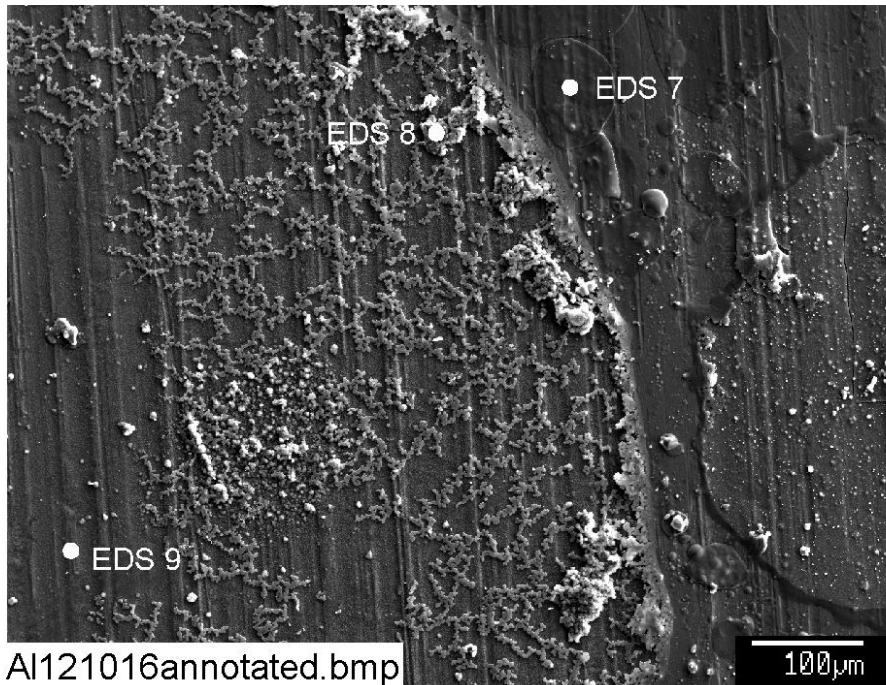


Figure C1-23. SEM image at 150× magnification for a Test #2, Day-30 unsubmerged aluminum coupon illustrating EDS sampling locations. (Al121016annotated)

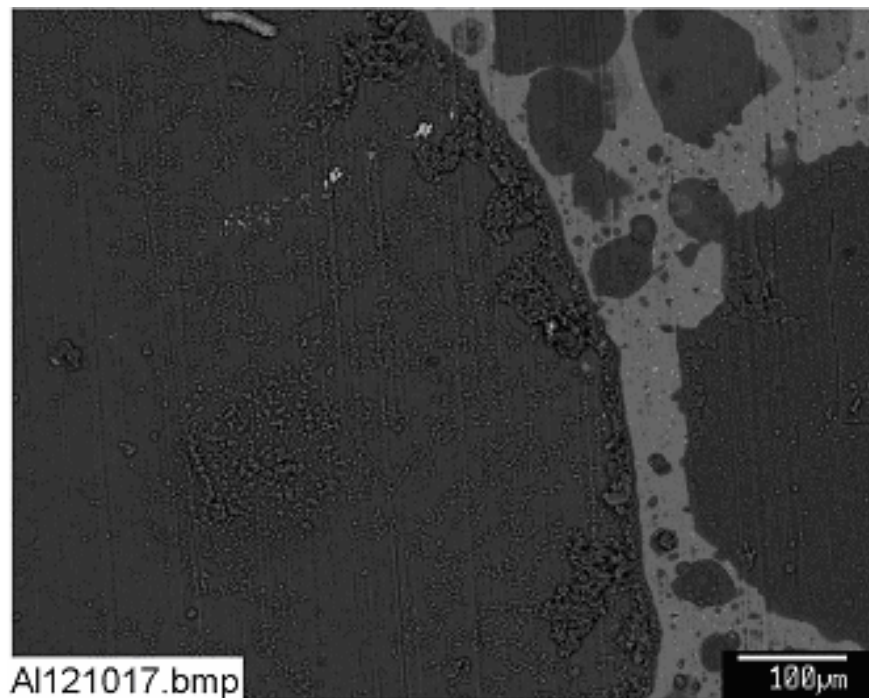


Figure C1-24. Backscattered SEM image at 150× magnification for the circular corrosion patches shown in Figure C1-21 for a Test #2, Day-30 unsubmerged aluminum coupon. (Al121017)

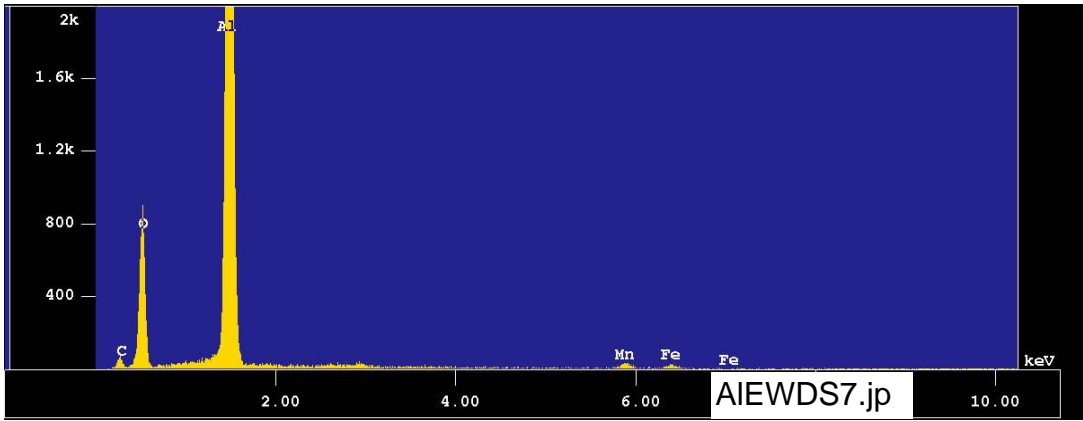


Figure C1-25. EDS counting spectrum for the dark patch shown in Figure C1-24. (AIEWDS7)

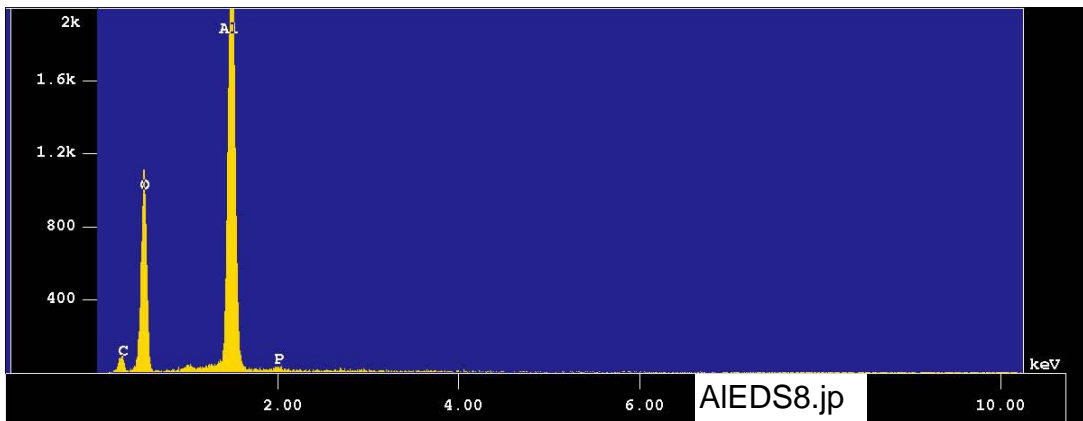


Figure C1-26. EDS counting spectrum for the wormlike crystals shown in Figure C1-22. (AIEDS8)

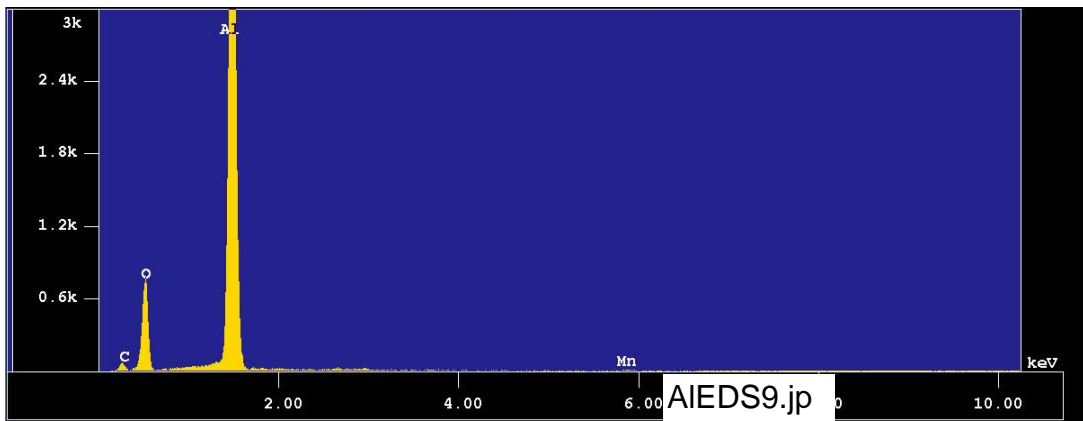
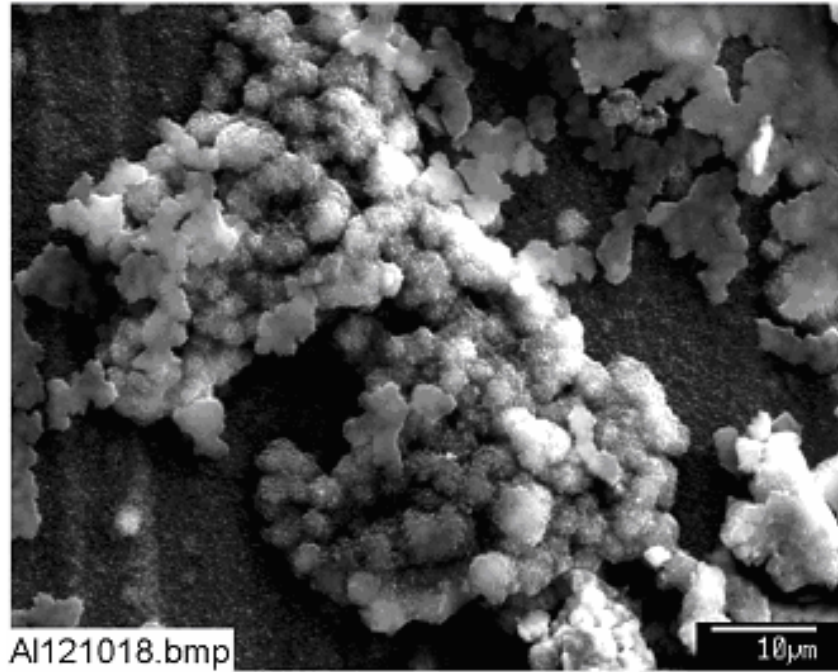


Figure C1-27. EDS counting spectrum for the coupon surface away from wormlike crystals shown in Figure C1-22. (AIEDS9)



**Figure C1-28. SEM image close-up (1000×) of wormlike crystals shown in Figure C1-22 for a Test #2, Day-30 unsubmerged aluminum coupon. (Al121018)**

## Appendix C2

### SEM/EDS Data for Unused and Test #2, Day-30 Copper Coupons

#### Figures

Figure C2-1. SEM image for an unused copper coupon. (C411052).....	C2-5
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Figure C2-3. SEM image for an unused copper coupon (C411054).....	C2-6
Figure C2-4. SEM image for a Test #2, Day-30 unsubmerged copper coupon. (C152055) ...	C2-6
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#### Tables

Table C2-1. The Chemical Composition for CED31 (Figure C2-13).....	C2-12
Table C2-2. The Chemical Composition for CED32 (Figure C2-14).....	C2-14

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This appendix shows SEM/EDS results for the metal copper coupons in three different categories: (1) unused, (2) suspended or unsubmerged, and (3) submerged. *Unused* refers to the coupon condition before being subjected to ICET test conditions. *Suspended* or *unsubmerged* refers to coupons located above the water level of the solution during ICET tests. Suspended coupons contacted the solution only during the 4-hour spray period at the start of the test. In addition, the surface of the suspended coupons may also be affected by moisture in the test chamber gas space. *Submerged* refers to the coupons that were immersed in the test solution for the entire test.

The coupon samples were collected on March 7, 2005 (the date Test #2 was shut down), and examined by SEM/EDS on April 4, 2005. The copper coupon samples were dried in air before being coated with carbon for SEM examination. SEM results present the surface condition of the copper coupon. In addition, EDS results provide a semiquantitative elemental analysis of the coupon surface and the corrosion products that are present.

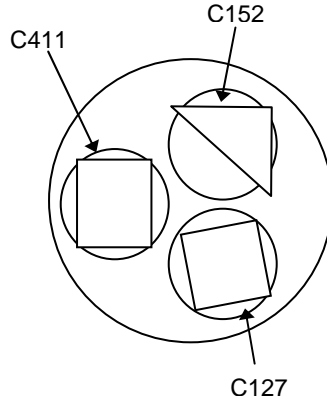
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## Transcribed Laboratory Log

Laboratory session from April 4, 2005

Copper Samples



Conditions: 15-kV, 1-nA beam current, Aperture = 2

<b>Metal</b>	<b>Sample</b>	<b>Test</b>
<b>Copper:</b>	C411	Unused C411
	C152	Test #2 Unsubmerged C152
	C127	Test #2 Submerged C127

Note: All samples were carbon coated.

### Sample C411 Copper Blank (Unused)

Image:	C411052	40 ×	SEI	Figure C2-1
	C411053	150 ×	SEI	Figure C2-2
	C411054	1000 ×	SEI	Figure C2-3

### Sample C152 Test #2 Unsubmerged Copper

Image:	C152055	40 ×	SEI	Figure C2-4
	C152056	150 ×	SEI	Figure C2-5
	C152057	1000 ×	SEI	Figure C2-6
	C152058	1000 ×	BEI	Figure C2-7
EDS:	CEDS30		Dark spot on T2D30 unsubmerged Cu sample	Figure C2-8

### Sample C127 Test #2 Submerged Copper

Image:	C127059	40 ×	SEI	Figure C2-9
	C127060	150 ×	SEI	Figure C2-10
	C127061	150 ×	BEI	Figure C2-11
	C127062	1000 ×	SEI	Figure C2-12
EDS:	CEDS31		Dark spot on T2D30 submerged Cu	Figure C2-13
	CEDS32		Light spot on T2D30 submerged Cu	Figure C2-14
	CEDS33		Lathlike crystals on T2D30 submerged Cu	Figure C2-15

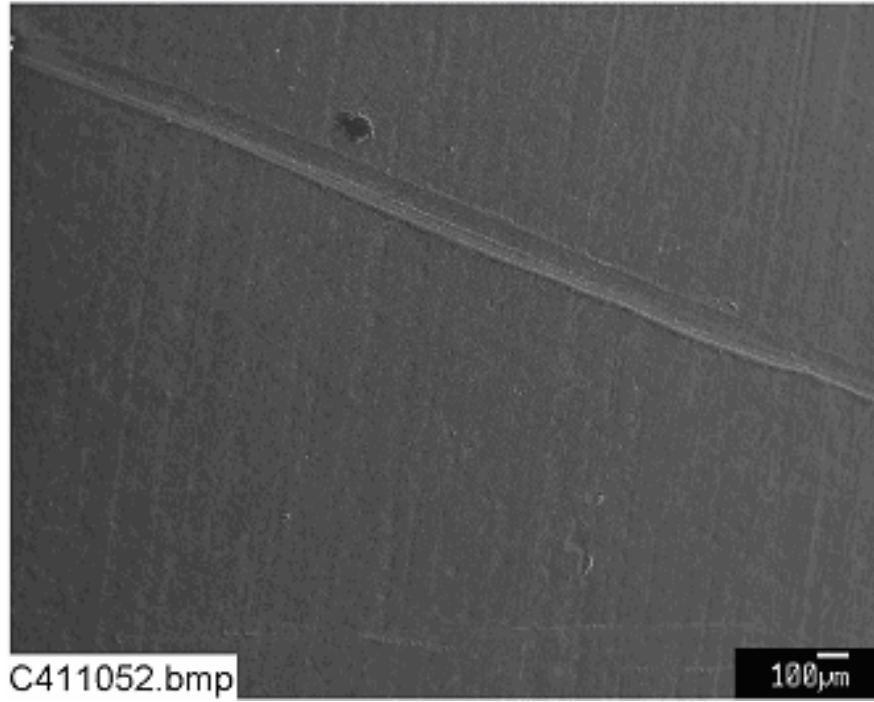


Figure C2-1. SEM image for an unused copper coupon. (C411052)

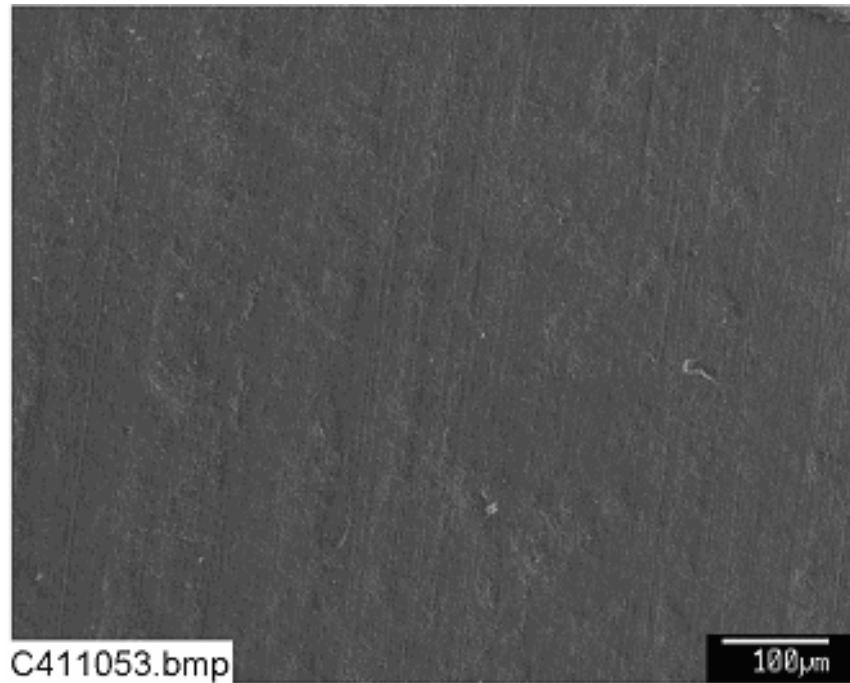
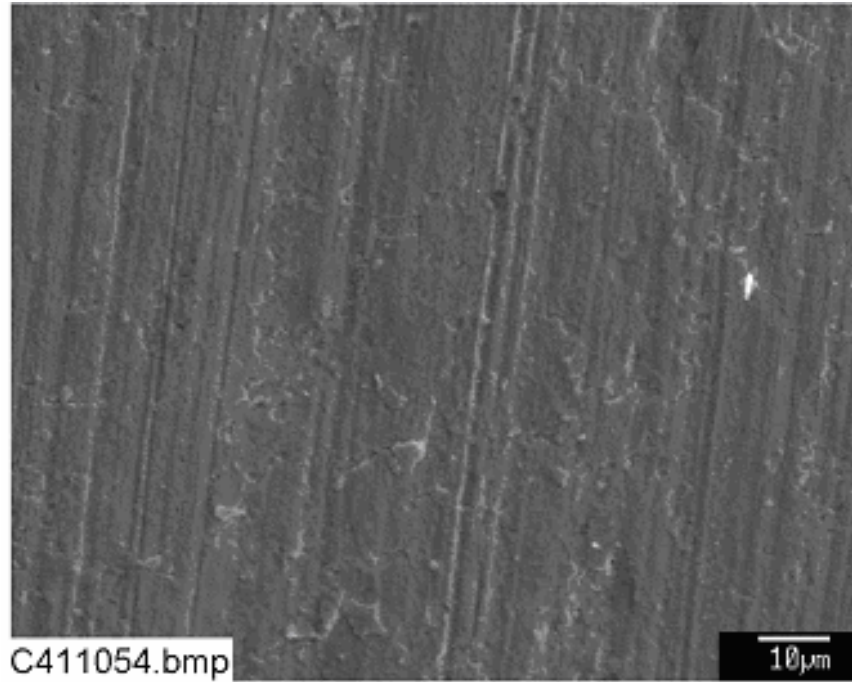
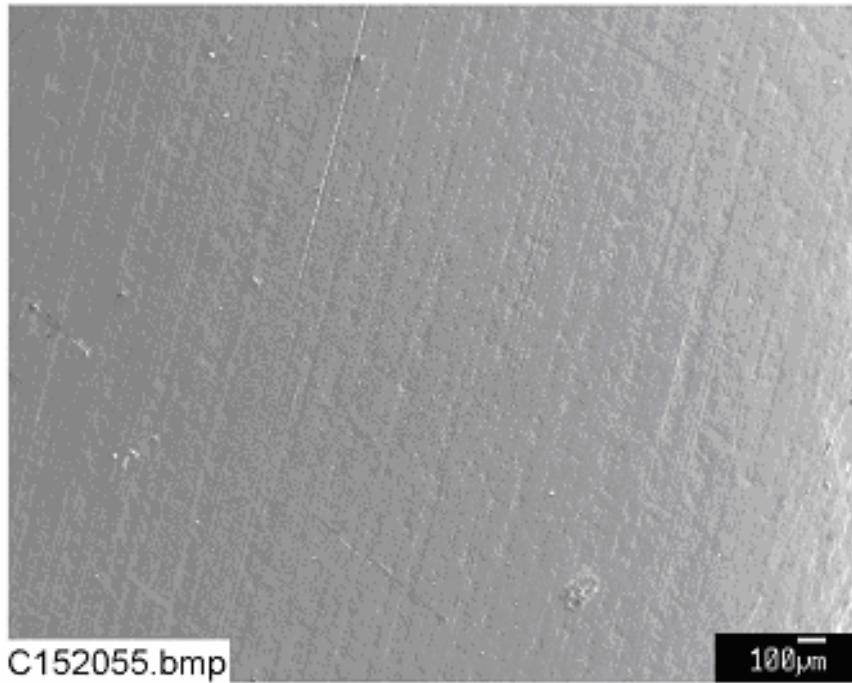


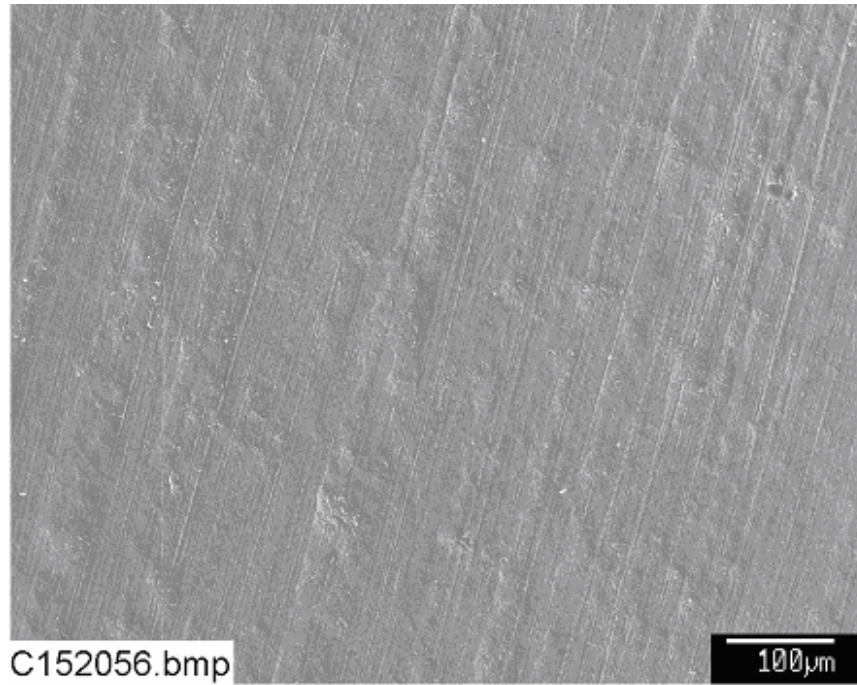
Figure C2-2. SEM image for an unused copper coupon. (C411053)



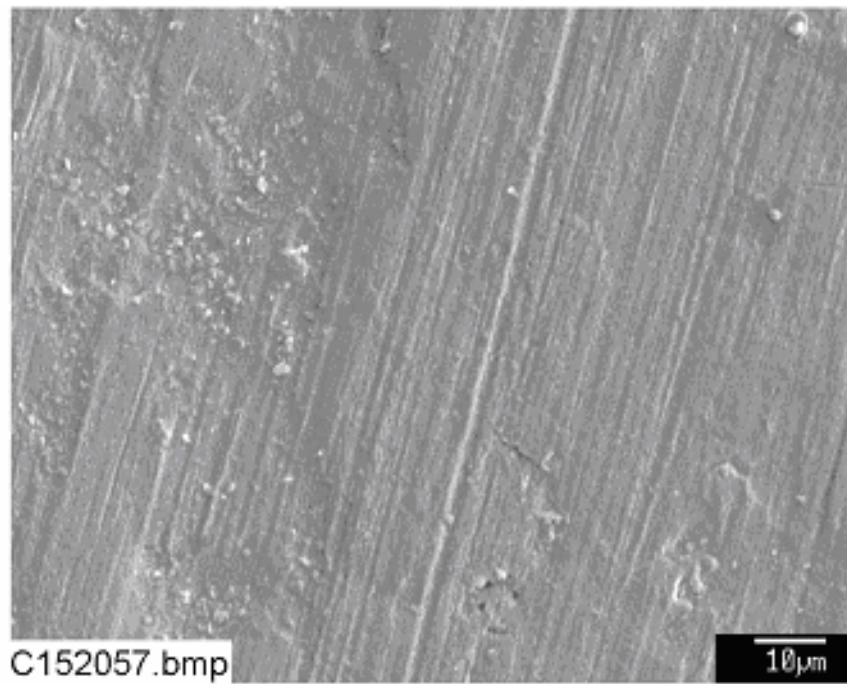
**Figure C2-3. SEM image for an unused copper coupon (C411054).**



**Figure C2-4. SEM image for a Test #2, Day-30 unsubmerged copper coupon. (C152055)**



**Figure C2-5. SEM image for a Test #2, Day-30 unsubmerged copper coupon. (C152056)**



**Figure C2-6. SEM image for a Test #2, Day-30 unsubmerged copper coupon. (C152057)**

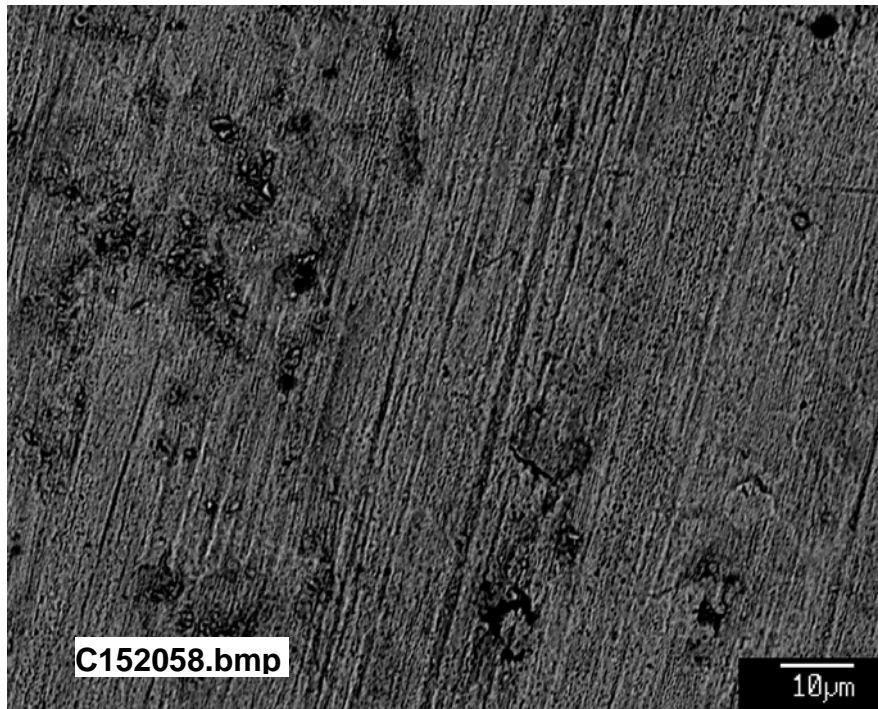


Figure C2-7. Backscattered SEM image for a Test #2, Day-30 unsubmerged copper coupon. (C152058)

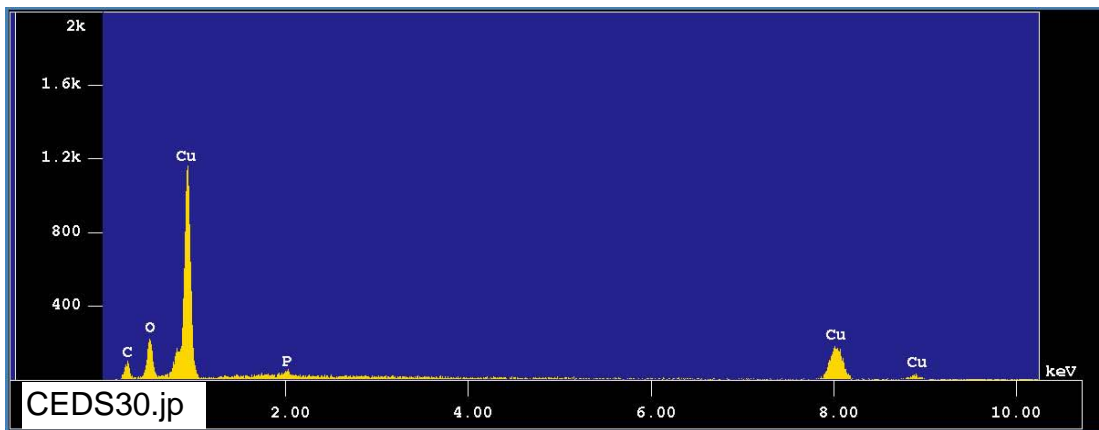
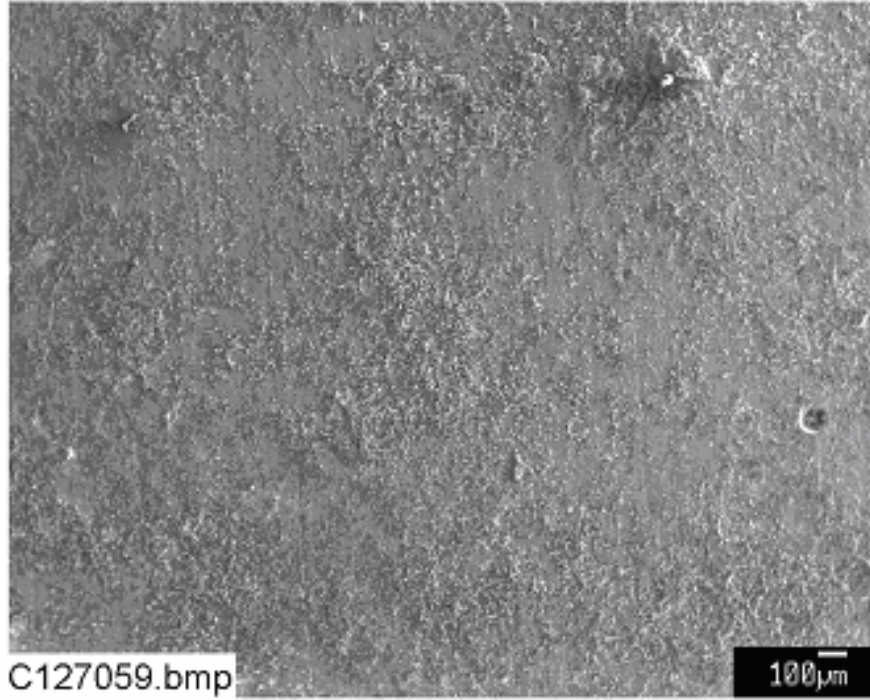
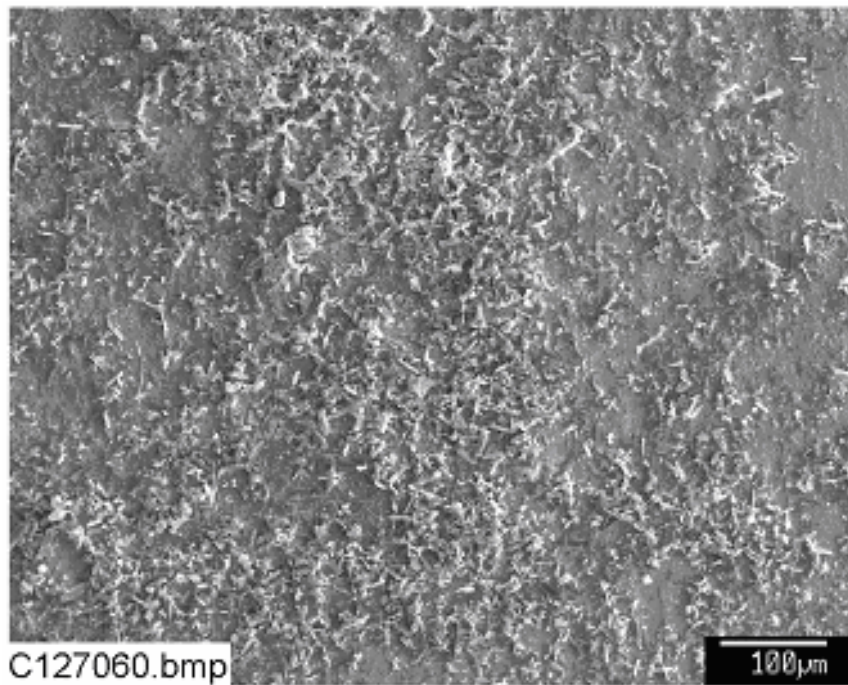


Figure C2-8. EDS counting spectrum for one of the dark spots shown in Figure C2-7. (CEDS30)





**Figure C2-9. SEM image for a Test #2, Day-30 submerged copper coupon. (C127059)**



**Figure C2-10. SEM image for a Test #2, Day-30 submerged copper coupon. (C127060)**

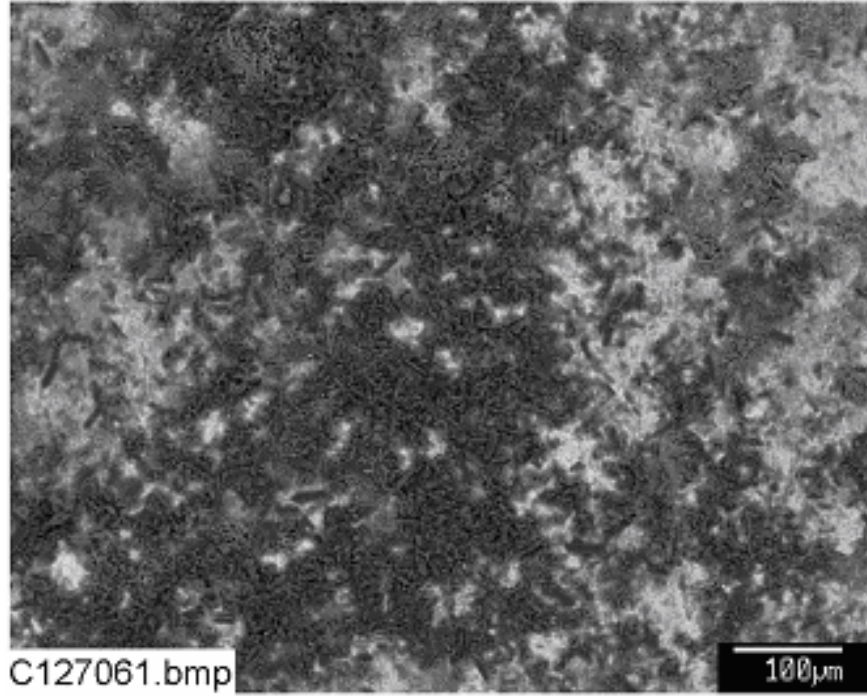


Figure C2-11. Backscattered SEM image for a Test #2, Day-30 submerged copper coupon. (C127061)

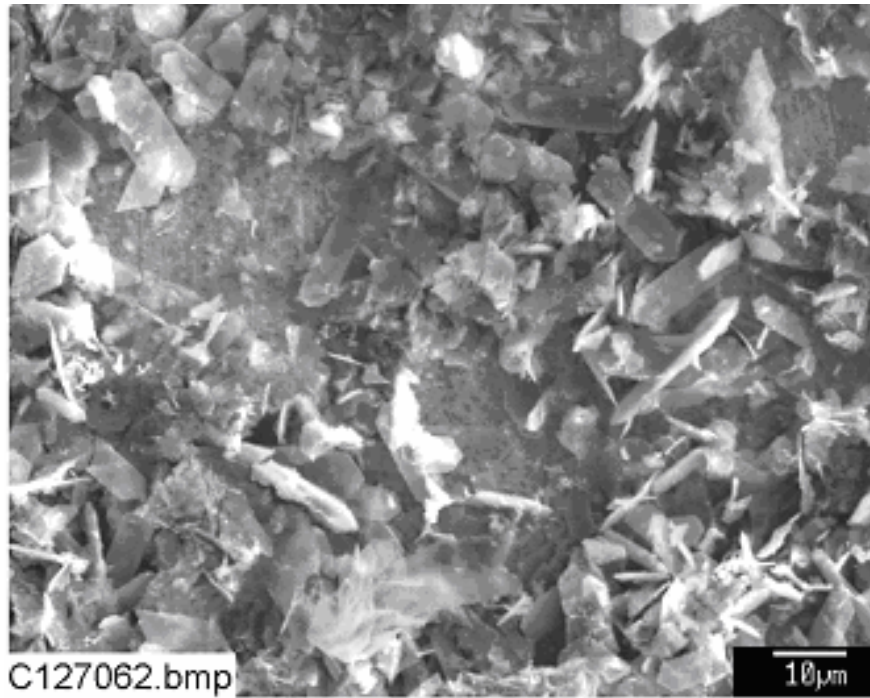


Figure C2-12. SEM image for a Test #2, Day-30 submerged copper coupon. (C127062)



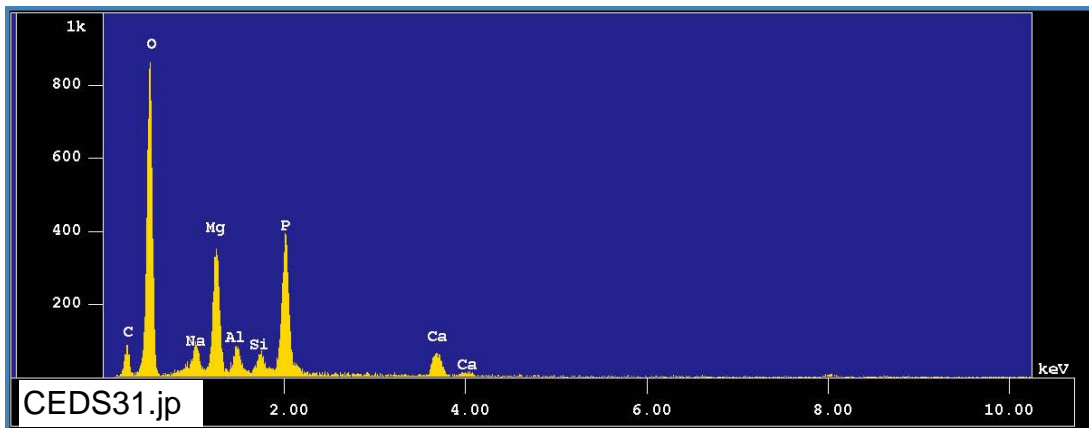


Figure C2-13. EDS counting spectrum for the dark patches shown in Figure C2-11. (CED31)

The results from the chemical composition analysis for CEDS31 are given in Table C2-1.

**Table C2-1. The Chemical Composition for CEDS31 (Figure C2-13)**

Apr 4 13:52 2005 /tmp/eds\_pout.log Page 1

```

Group      : NRC
Sample     : Metals ID# : 31
Comment    : Dark spot on T2D30 submgd Cu
Condition  : Full Scale : 20KeV(10eV/ch,2Kch)
             Live Time  : 60.000 sec Aperture # : 1
             Acc. Volt  : 15.0 KV Probe Current : 5.546E-10 A
             Stage Point : X=42.970 Y=70.696 Z=11.000
             Acq. Date   : Mon Apr 4 13:48:30 2005
    
```

Element	Mode	ROI (KeV)	K-ratio(%)	+/-	Net/Background
O K	Normal	0.25- 0.77	38.8311	0.0031	5041 / 52
Na K	Normal	0.81- 1.27	1.2974	0.0009	484 / 136
Mg K	Normal	0.97- 1.57	4.9621	0.0004	2689 / 34
Al K	Normal	1.19- 1.83	0.7808	0.0003	421 / 79
Si K	Normal	1.50- 2.05	0.9519	0.0003	478 / 116
P K	Normal	1.75- 2.38	11.7319	0.0033	3637 / 37
Ca K	Normal	3.39- 4.30	3.3210	0.0012	811 / 5

-----  
 Chi\_square = 45.5460

Element	Mass%	Atomic%	ZAF	Z	A	F
O	59.978	72.8049	0.9785	0.9908	0.9877	1.0000
Na	2.826	2.3873	1.3800	1.0457	1.3215	0.9986
Mg	11.431	9.1315	1.4595	0.9845	1.4842	0.9988
Al	1.789	1.2876	1.4515	1.0179	1.4298	0.9974
Si	1.887	1.3046	1.2557	0.9952	1.2690	0.9943
P	16.716	10.4809	0.9027	1.1946	0.7558	0.9997
Ca	5.372	2.6032	1.0249	1.0161	1.0086	1.0000

-----  
 Total 100.000 100.0000  
 Normalization factor = 1.5785

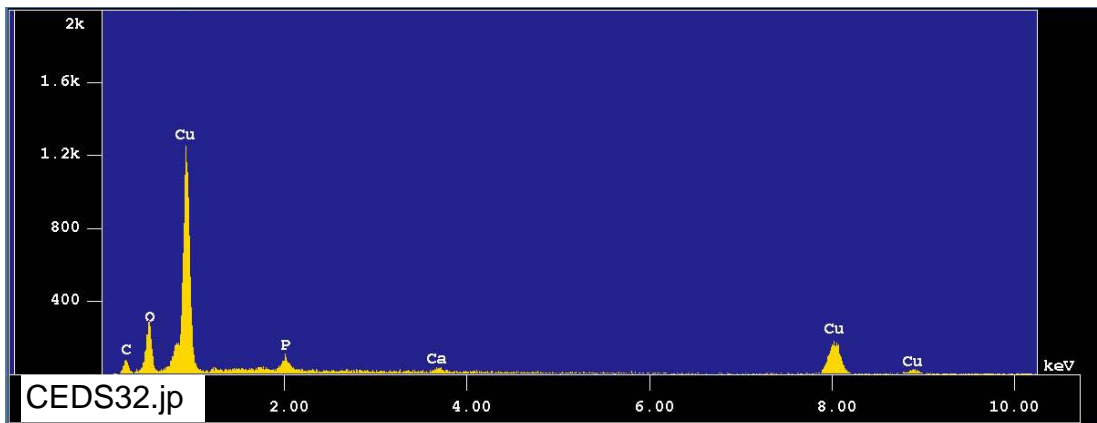


Figure C2-14. EDS counting spectrum for the light patches shown in Figure C2-11. (CEDS32)

The results from the chemical composition analysis for CEDS32 are given in Table C2-2.

**Table C2-2. The Chemical Composition for CEDS32 (Figure C2-14)**

Apr 4 14:01 2005 /tmp/eds\_pout.log Page 1

Group : NRC  
 Sample : Metals ID# : 32  
 Comment : Light spot on T2D30 submged Cu  
 Condition : Full Scale : 20KeV(10eV/ch,2Kch)  
           Live Time : 60.000 sec Aperture # : 1  
           Acc. Volt : 15.0 KV Probe Current : 5.518E-10 A  
           Stage Point : X=42.970 Y=70.696 Z=11.000  
           Acq. Date : Mon Apr 4 13:58:47 2005

Element	Mode	ROI (KeV)	K-ratio(%)	+/-	Net/Background
O K	Normal	0.25- 0.77	15.4064	0.0023	1990 / 92
P K	Normal	1.75- 2.38	2.0745	0.0020	640 / 26
Ca K	Normal	3.39- 4.30	1.1910	0.0011	289 / 14
Cu K	Normal	7.63- 9.27	61.8655	0.0086	3043 / 4

-----  
 Chi\_square = 7.3941

Element	Mass%	Atomic%	ZAF	Z	A	F
O	16.042	42.1700	0.8549	0.8436	1.0136	0.9998
P	2.528	3.4327	1.0005	1.0112	0.9894	1.0000
Ca	1.293	1.3565	0.8912	0.8542	1.0459	0.9975
Cu	80.137	53.0408	1.0634	1.0641	0.9994	1.0000

-----  
 Total 100.000 100.0000  
 Normalization factor = 1.2181

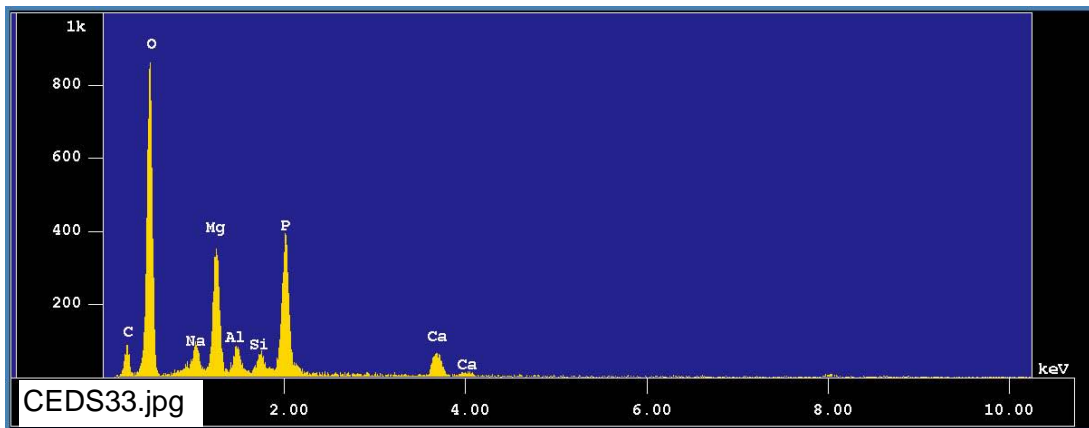


Figure C2-15. EDS counting spectrum for the lathlike crystals shown in Figure C2-12. (CEDs33)

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## Appendix C3

### SEM/EDS Data for Unused and Test #2, Day-30 Galvanized Steel Coupons

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## Tables

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This appendix shows SEM/EDS results for the metal GS coupons in three different categories: (1) unused, (2) suspended or unsubmerged, and (3) submerged. *Unused* refers to the coupon condition before being subjected to ICET test conditions. *Suspended* or *unsubmerged* refers to coupons located above the water level of the solution during ICET tests. Suspended coupons contacted the solution only during the 4-hour spraying period at the start of the test. In addition, the surface of the suspended coupons may also be affected by moisture in the test chamber gas space. *Submerged* refers to the coupons that were immersed in the solution for the entire test.

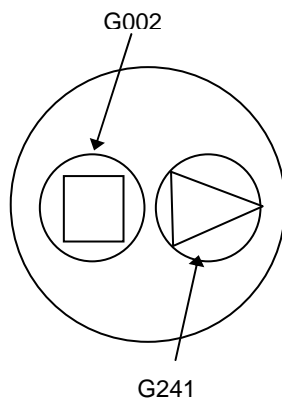
The coupon samples were collected on March 7, 2005 (the date Test 2 was shut down), and examined by SEM/EDS on March 23, 2005. The GS coupon samples were dried in air at room temperature before being coating with carbon for SEM examination. SEM results present the surface condition of the GS coupon. In addition, EDS results provide a semiquantitative elemental analysis of the coupon surface and the corrosion products that are present.

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## Transcribed Laboratory Log

Laboratory session from March 21, 2005

Galvanized Steel Samples



Conditions: 15-kV, 1-nA beam current, Aperture = 2

<b>Metal</b>	<b>Sample</b>	<b>Test</b>
<b>Galvanized Steel:</b>	G002	Unused G002
	G241	Test 1 Unsubmerged G241
	G332	Test 1 Submerged G332
	G334	Test 2 Submerged G334
	G390	Test 2 Unsubmerged G390

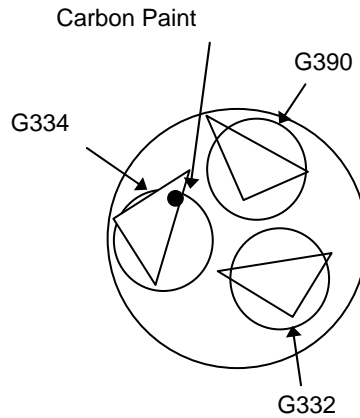
Note: All samples were carbon coated.  
Results for Test 1 samples G241 and G332 are provided in the Test #1 summary data report.

### Sample G002 Unused Galvanized Steel

Image:	G002031	40 ×	SEI overview	Figure C3-1
	G002032	150 ×	SEI different area	Figure C3-2
	G002033	1000 ×	SEI same area	Figure C3-3
	G002034	1000 ×	BEI same area	Figure C3-4
EDS:	GEDS20		Smooth zinc surface	Figure C3-5
	GEDS21		Small circular spots in zinc (image 034)	Figure C3-6
	GEDS22		Bright spots in zinc	Figure C3-7

Laboratory session from April 4, 2005

Galvanized Steel Samples (Continued)



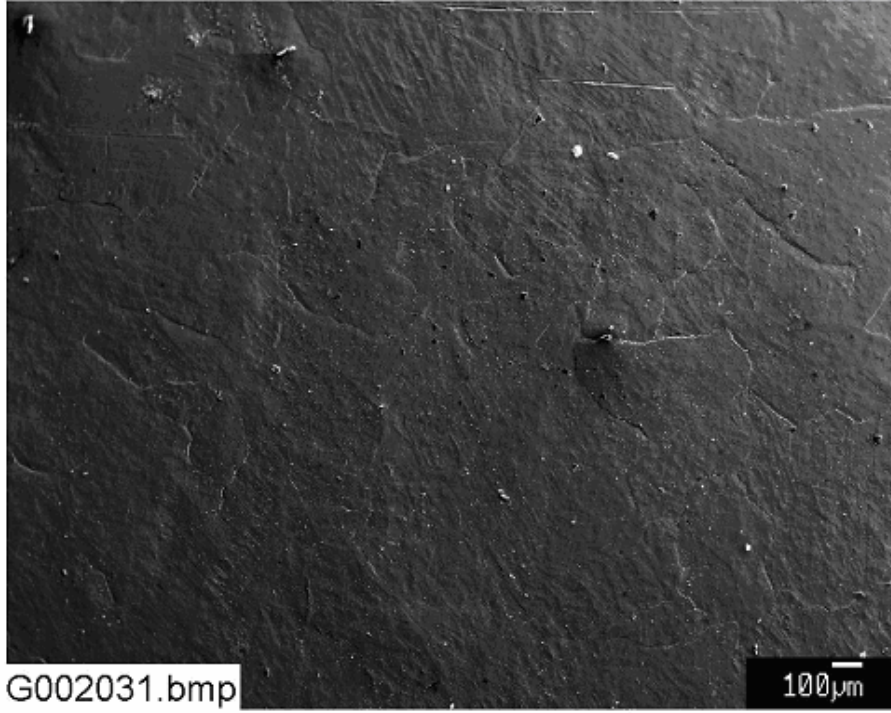
Conditions: 15-kV, 1-nA beam current, Aperture = 2

**Sample G334 Test #2 Submerged Galvanized Steel**

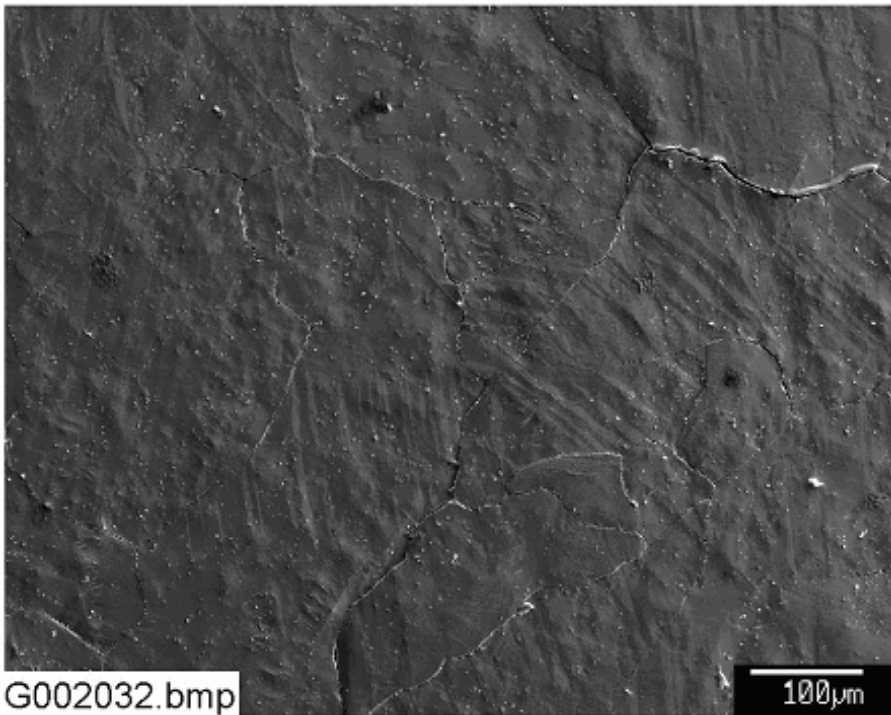
Image:	G334048	40 ×	On corroded surface	Figure C3-8
	G334049	150 ×	SEI on corroded surface	Figure C3-9
	G334050	150 ×	BEI on corroded surface	Figure C3-10
EDS:	GEDS29		EDS on fiberlike crystals on T2D30 submerged G-Steel	Figure C3-11
Image:	G334051	1000 ×		Figure C3-12

**Sample G390 Test #2 Unsubmerged Galvanized Steel**

Image:	G390044	40 ×	overview of surface	Figure C3-13
	G390045	150 ×	SEI same as above	Figure C3-14
	G390046	150 ×	BEI same as above	Figure C3-15
EDS:	GEDS27		EDS on dark spot T2D30 unsubmerged G-steel	Figure C3-16
	GEDS28		EDS on light surface of T2D30 unsubmerged G-steel	Figure C3-17
Image:	G390047	1000 ×	SEI on corroded surface	Figure C3-18



**Figure C3-1. SEM image for an unused GS coupon. (G002031)**



**Figure C3-2. SEM image for an unused GS coupon. (G002032)**

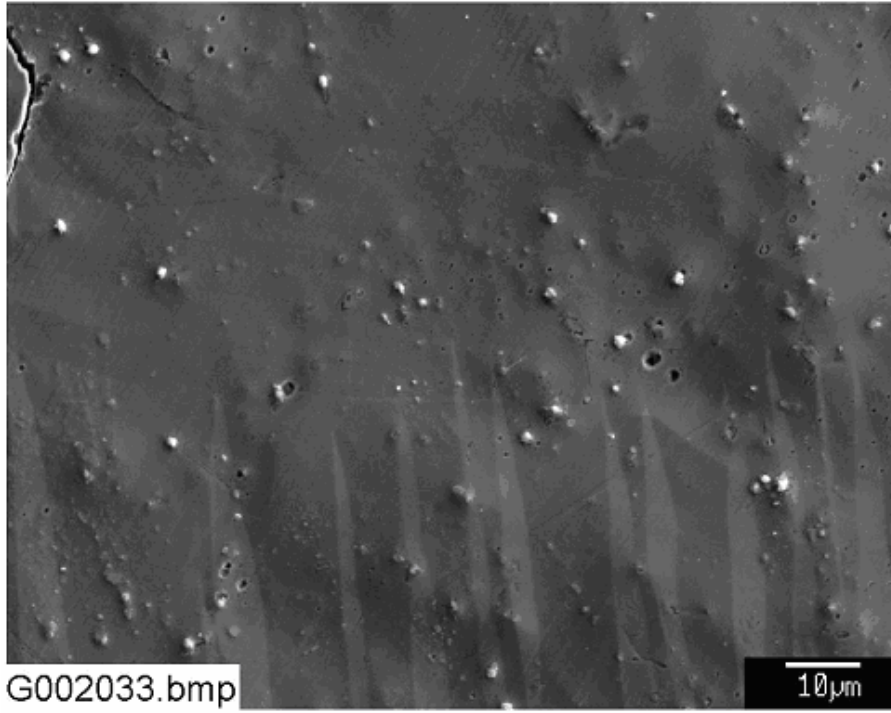


Figure C3-3. SEM image for an unused GS coupon. (G002033)

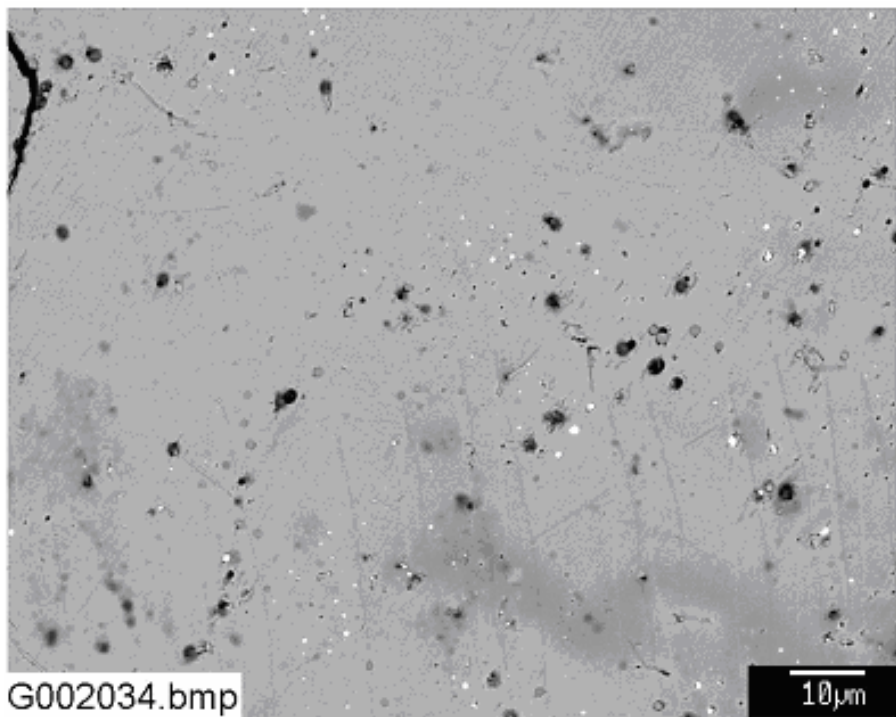


Figure C3-4. Backscattered SEM image for an unused GS coupon. (G002034)

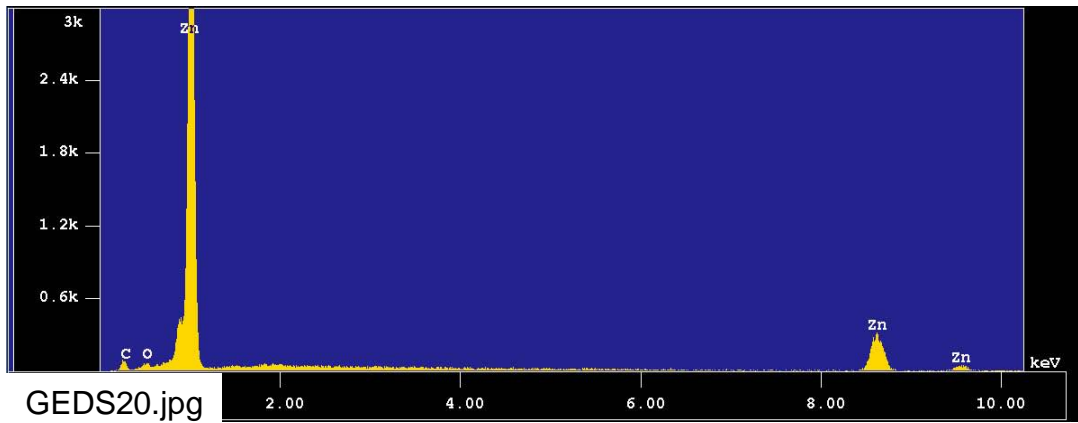


Figure C3-5. EDS counting spectrum for a smooth zinc surface. (GEDS20)

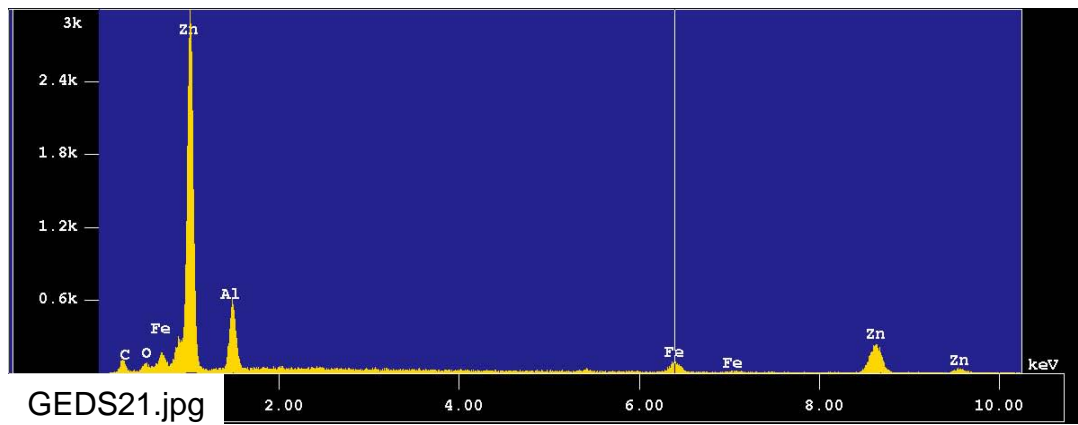


Figure C3-6. EDS counting spectrum for the small dark circular spots shown in Figure C3-4. (GEDS21)

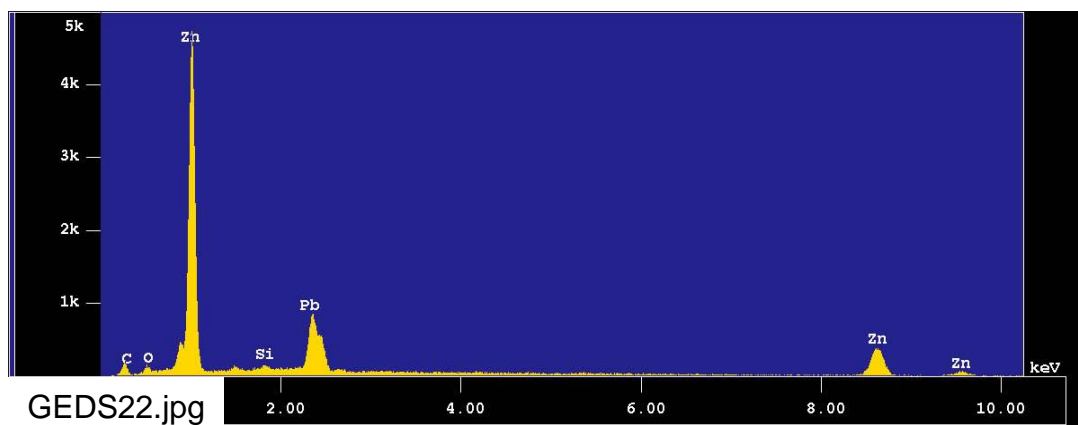


Figure C3-7. EDS counting spectrum for the bright spots shown in Figure C3-4. (GEDS22)



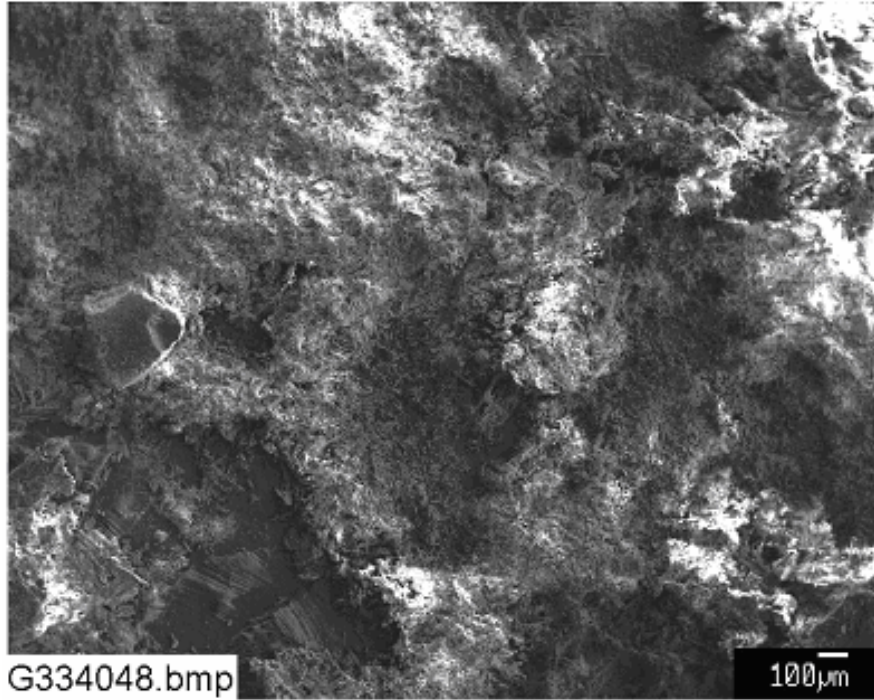


Figure C3-8. SEM image for a Test #2, Day-30 submerged galvanized steel coupon. (G334048)

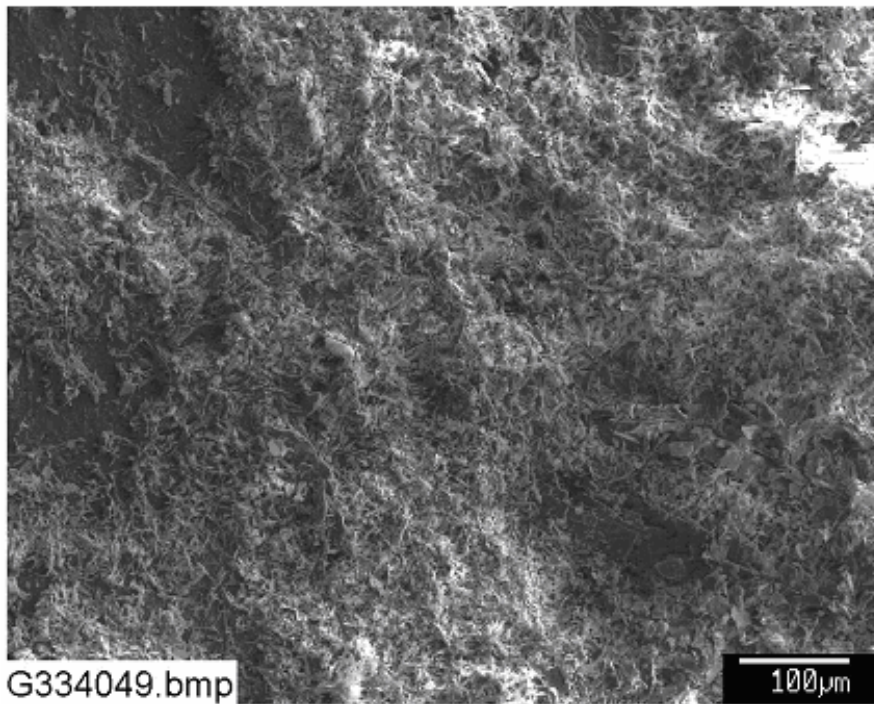


Figure C3-9. SEM image for a Test #2, Day-30 submerged GS coupon. (G334049)



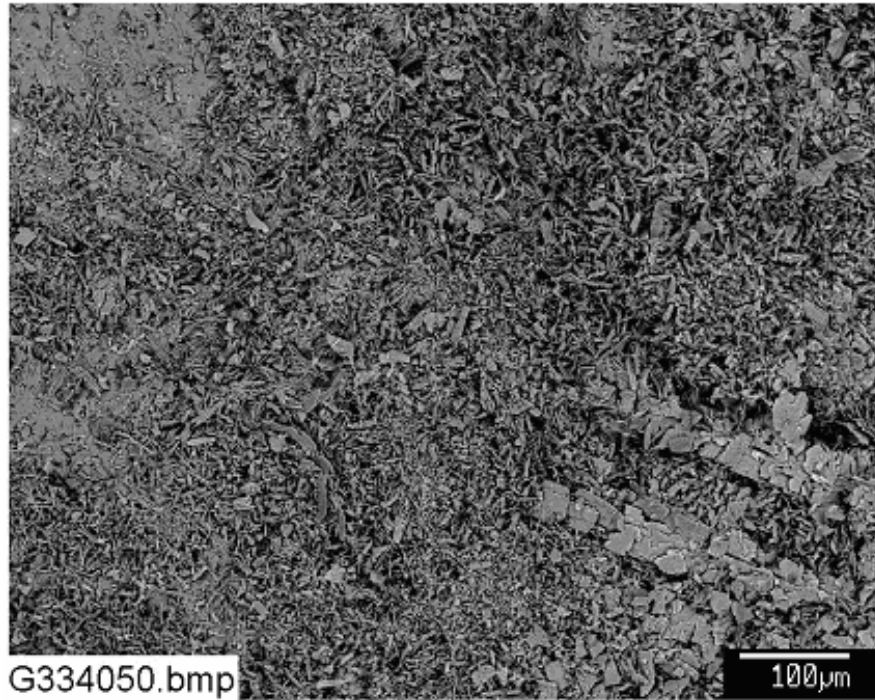


Figure C3-10. Backscattered SEM image for a Test #2, Day-30 submerged GS coupon. (G334050)

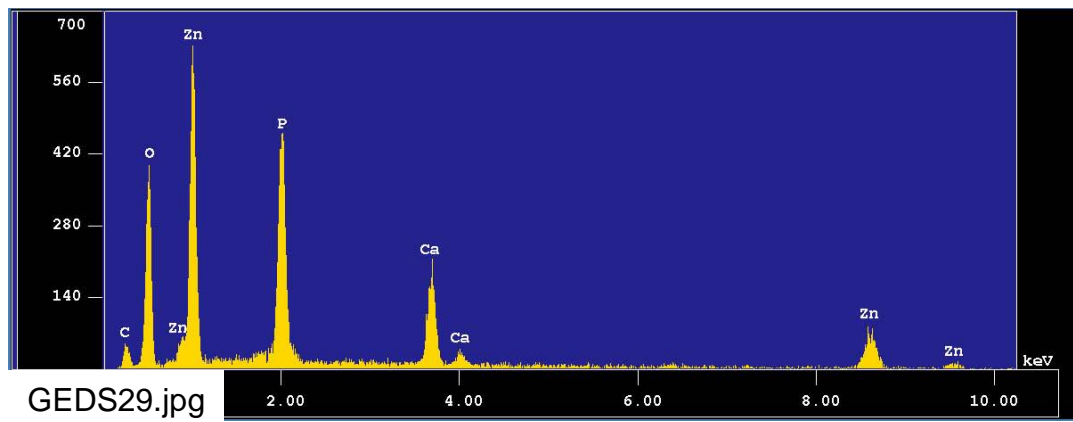


Figure C3-11. EDS counting spectrum on fiberlike crystals shown in Figure C3-10. (GEDS29)

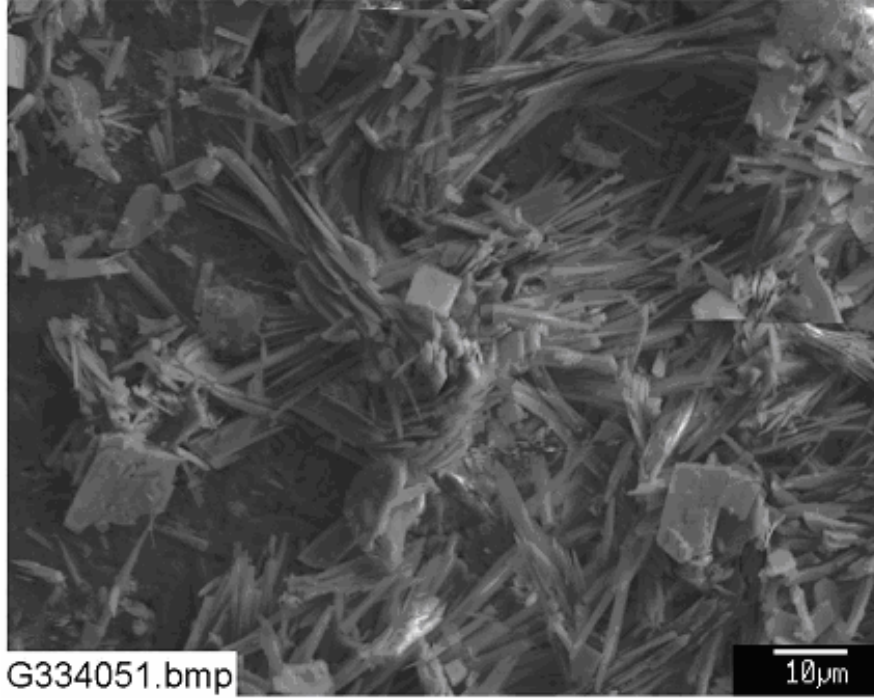


Figure C3-12. SEM image for a Test #2, Day-30 submerged GS coupon. (G334051)

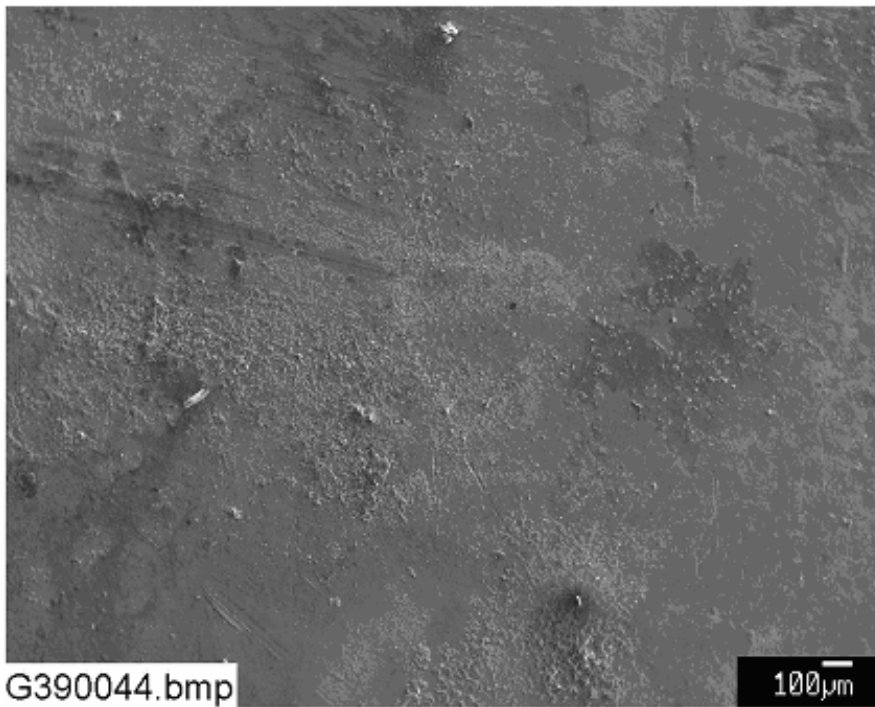


Figure C3-13. SEM image for a Test #2, Day-30 unsubmerged GS coupon. (G390044)

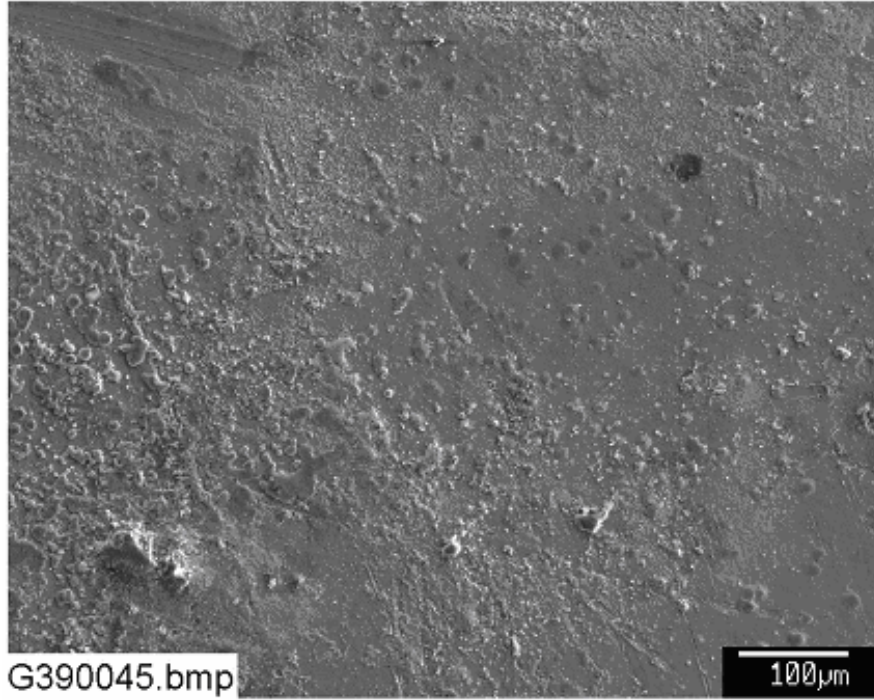


Figure C3-14. SEM image for a Test #2, Day-30 unsubmerged GS coupon. (G390045)

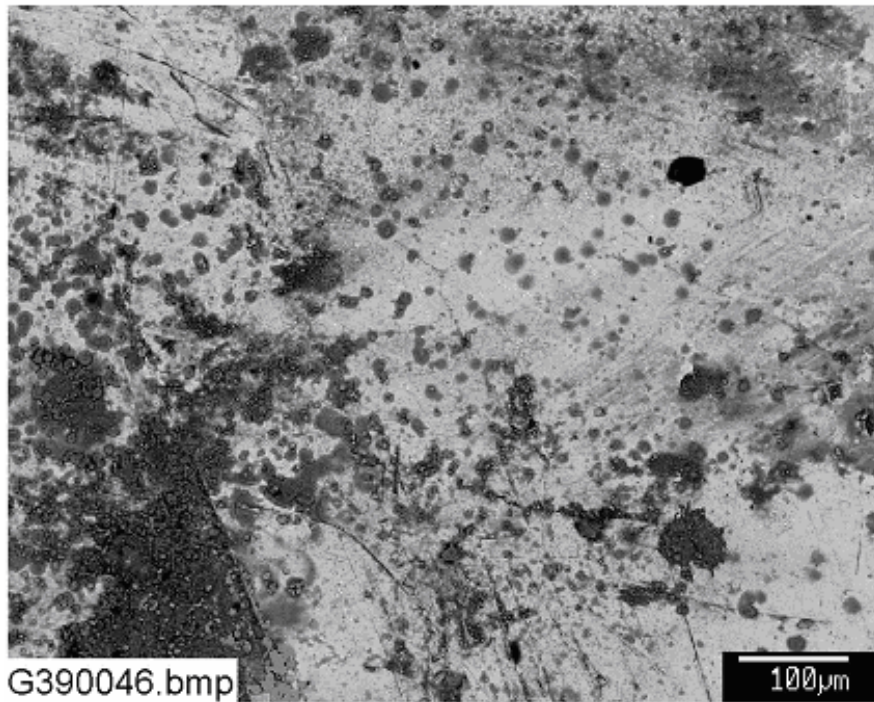


Figure C3-15. Backscattered SEM image for a Test #2, Day-30 unsubmerged GS coupon. (G390046)

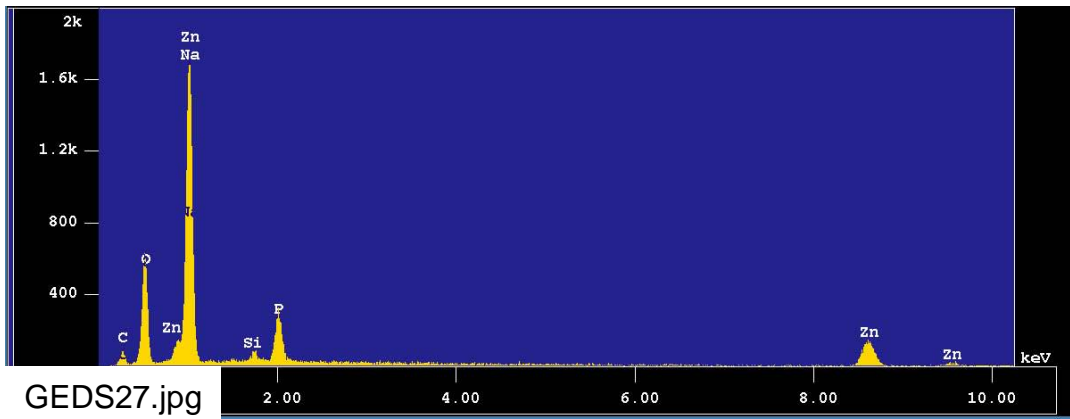


Figure C3-16. EDS counting spectrum on the dark spots shown in Figure C3-15. (GEDS27)



The results from the chemical composition analysis for GEDS27 are given in Table C3-1.

**Table C3-1. The Chemical Compositions for GEDS27**

Apr 4 11:16 2005 /tmp/eds\_pout.log Page 1

Group : NRC  
 Sample : Metals ID# : 27  
 Comment : Darkspot on T2D30 unsubmged bsce G-Steel  
 Condition : Full Scale : 20KeV(10eV/ch,2Kch)  
           Live Time : 60.000 sec Aperture # : 1  
           Acc. Volt : 15.0 KV Probe Current : 8.078E-10 A  
           Stage Point : X=70.816 Y=58.930 Z=11.000  
           Acq. Date : Mon Apr 4 11:09:30 2005

Element	Mode	ROI (KeV)	K-ratio (%)	+/-	Net/Background	
O K	Normal	0.25- 0.77	21.2528	0.0030	4018 /	68
Na K	Normal	0.81- 1.27	0.0000	0.0000	0 /	50
Si K	Normal	1.50- 2.05	0.6880	0.0003	503 /	96
P K	Normal	1.75- 2.38	5.9416	0.0032	2683 /	57
Zn K	Normal	8.22-10.03	45.8600	0.0111	2504 /	3

-----  
 Chi\_square = 49.4797

Element	Mass%	Atomic%	ZAF	Z	A	F
O	25.047	54.4632	0.9144	0.8736	1.0468	0.9999
Na	0.000	0.0000	2.3046	0.9205	2.5030	1.0002
Si	1.403	1.7380	1.5824	0.8740	1.8129	0.9987
P	7.881	8.8519	1.0292	1.0482	0.9818	1.0000
Zn	65.668	34.9468	1.1110	1.1123	0.9988	1.0000

-----  
 Total 100.000 100.0000  
 Normalization factor = 1.2889

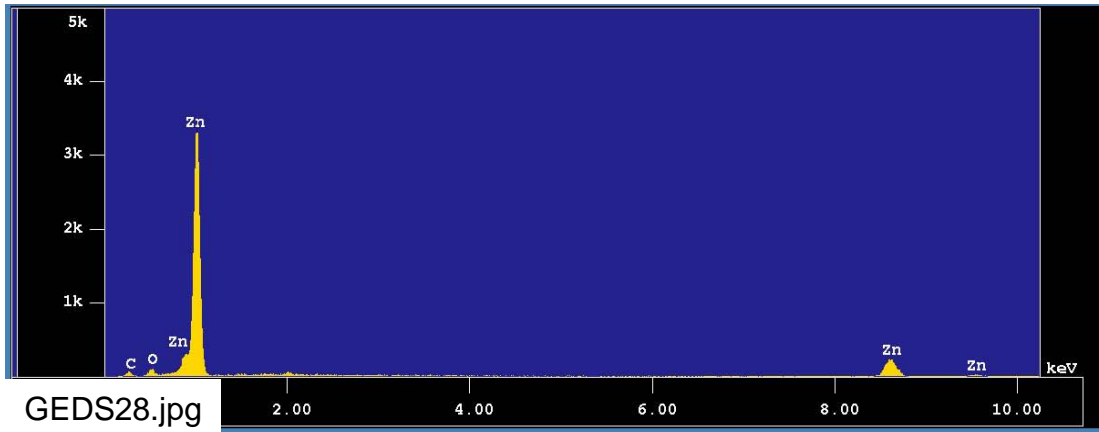


Figure C3-17. EDS counting spectrum on the light surface shown in Figure C3-15. (GEDS28)

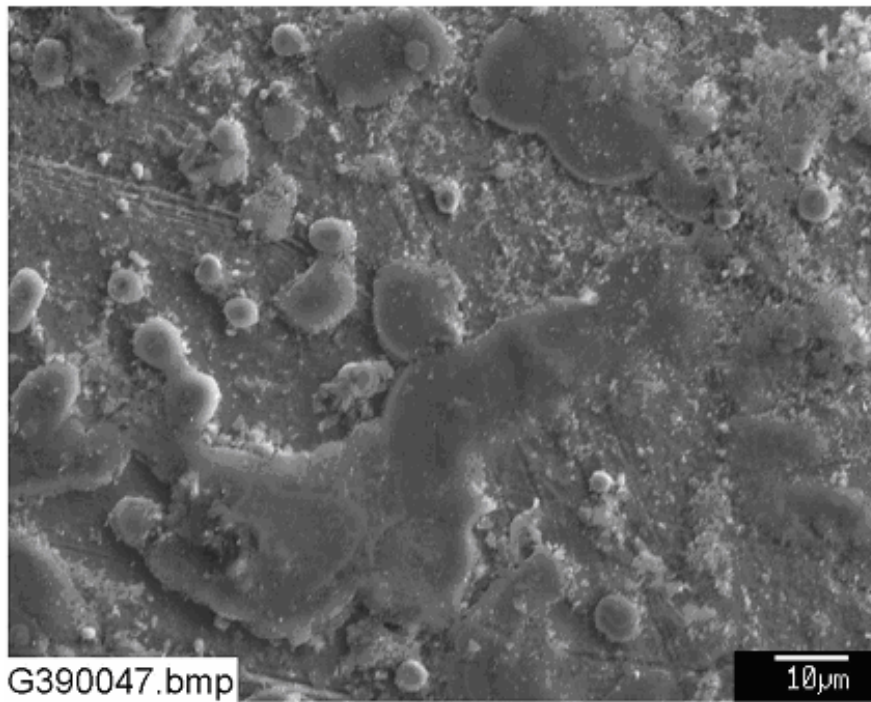


Figure C3-18. SEM image at 1000× magnification for a Test #2, Day-30 unsubmerged GS coupon. (G390047)

## Appendix C4

# SEM/EDS Data for Unused and Test #2, Day-30 Steel Coupons

### Figures

Figure C4-1. SEM image for an unused steel coupon. (S014019).....	C4-5
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Figure C4-6. SEM image for a Test #2, Day-30 submerged steel coupon. (S007028).....	C4-7
Figure C4-7. SEM image for the corrosion surface of a Test #2, Day-30 submerged steel coupon. (S007028annotated) .....	C4-8
Figure C4-8. Backscattered SEM image for a Test #2, Day-30 submerged steel coupon. (S007029).....	C4-8
Figure C4-9. EDS counting spectrum for the light spot shown in Figure C4-8. (SEDS17)....	C4-9
Figure C4-10. SEM image for the corrosion surface of a Test #2, Day-30 submerged steel coupon. (S007030).....	C4-9
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Figure C4-16. EDS counting spectrum for the light streak (EDS-11) shown in Figure C4-15. (SEDS11).....	C4-12
Figure C4-17. EDS counting spectrum for the light grey streak (EDS-12) shown in Figure C4-15. (SEDS12).....	C4-13



Figure C4-18. EDS counting spectrum for the medium grey spot (EDS-13) shown in Figure C4-15. (SEDS13) .....	C4-13
Figure C4-19. EDS counting spectrum for the dark grey spot (EDS-14) shown in Figure C4-15. (SEDS14) .....	C4-13
Figure C4-20. EDS counting spectrum for the dark spot (EDS-15) shown in Figure C4-15. (SEDS15) .....	C4-14
Figure C4-21. SEM image for a Test #2, Day-30 unsubmerged steel coupon (S009025). The image shows the interface between badly corroded (right) and less corroded surface (left). .....	C4-14
Figure C4-22. Backscattered SEM image for a Test #2, Day-30 unsubmerged steel coupon (S009026). It shows the same area as shown in Figure C4-21. ....	C4-15
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Figure C4-24. EDS counting spectrum for a clump of round corrosion crystals shown in Figure C4-23. (SEDS16) .....	C4-16

This appendix shows SEM/EDS results for the metal steel coupons in three different categories: (1) unused, (2) suspended or unsubmerged, and (3) submerged. *Unused* refers to the coupon condition before being subjected to ICET test conditions. *Suspended* or *unsubmerged* refers to coupons located above the water level of the solution during ICET tests. Suspended coupons contacted the solution only during the 4-hour spray period at the start of the test. In addition, the surface of the suspended coupons may also be affected by moisture in the test chamber gas space. *Submerged* refers to the coupons that were immersed in the test solution for the entire test.

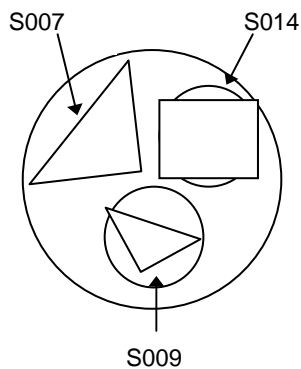
The coupon samples were collected on March 7, 2005 (the date Test #2 was shut down), and examined by SEM/EDS on March 23, 2005. (The unused steel coupon was examined on March 21, 2005.) The steel coupon samples were dried in air at room temperature before being coating with carbon for SEM examination. SEM results present the surface condition of the steel coupon. In addition, EDS results provide a semiquantitative elemental analysis of the coupon surface and the corrosion products that are present.

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## Transcribed Laboratory Log

Laboratory session from March 21, 2005

Steel Samples



Conditions: 15-kV, 1-nA beam current, Aperture = 2

<b>Metal</b>	<b>Sample</b>	<b>Test</b>
<b>Steel:</b>	S014	Unused S014
	S007	Test #2 Submerged S007
	S009	Test #2 Unsubmerged S009

Note: All samples were carbon coated.

### Sample S-014 Unused Steel

Image:	S014019	40 ×	SEI overview of surface	Figure C4-1
	S014020	150 ×	SEI surface	Figure C4-2
	S014021	150 ×	BEI same as above	Figure C4-3
	S014022	1000 ×	SEI close-up	Figure C4-4
EDS:	SEDS10		Steel surface	Figure C4-5

### Sample S007 Test #2 Submerged Steel

Image:	S007028	150 ×	SEI corroded surface	Figure C4-6
	S007028annotated	150 ×	EDS spots 17–19	Figure C4-7
	S007029	150 ×	BEI same place	Figure C4-8
EDS:	SEDS17		Light area in image 029	Figure C4-9
Image:	S007030	1000 ×	SEI on corrosion surface	Figure C4-10
EDS:	SEDS18		Crystals on corroded steel (see image 030)	Figure C4-11
	SEDS19		Clump of corrosion product	Figure C4-12

### Sample S-009 Unsubmerged Steel

Image:	S009023	40 ×	SEI overview of corroded & noncorroded surface	Figure C4-13
	S009024	40 ×	BEI same area	Figure C4-14
	S009024annotated	40 ×	EDS spots 11–15	Figure C4-15
EDS:	SEDS11		Steel surface- light (in image 024)	Figure C4-16
	SEDS12		Steel—light gray in BSE	Figure C4-17
	SEDS13		Medium gray corrosion on steel	Figure C4-18
	SEDS14		Dark gray corrosion	Figure C4-19
	SEDS15		Dark gray corrosion	Figure C4-20
Image:	S009025	150 ×	SE at interface between badly corroded & less corroded surface	Figure C4-21
	S009026	150 ×	BSE same area	Figure C4-22
	S009027	1000 ×	SE corroded area	Figure C4-23
EDS:	SEDS16		Clump of rounded corrosion crystals	Figure C4-24

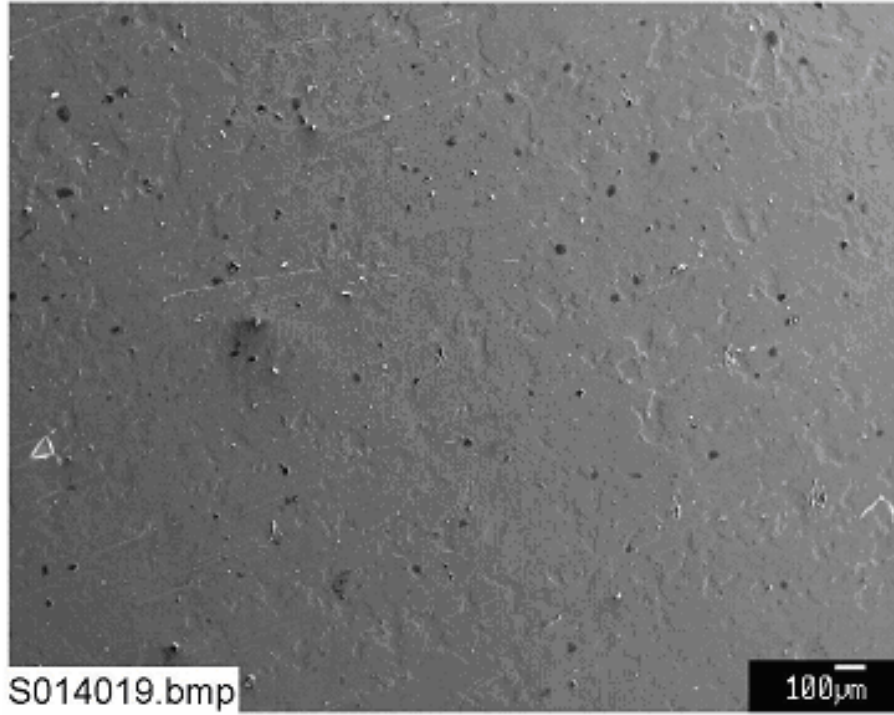


Figure C4-1. SEM image for an unused steel coupon. (S014019)

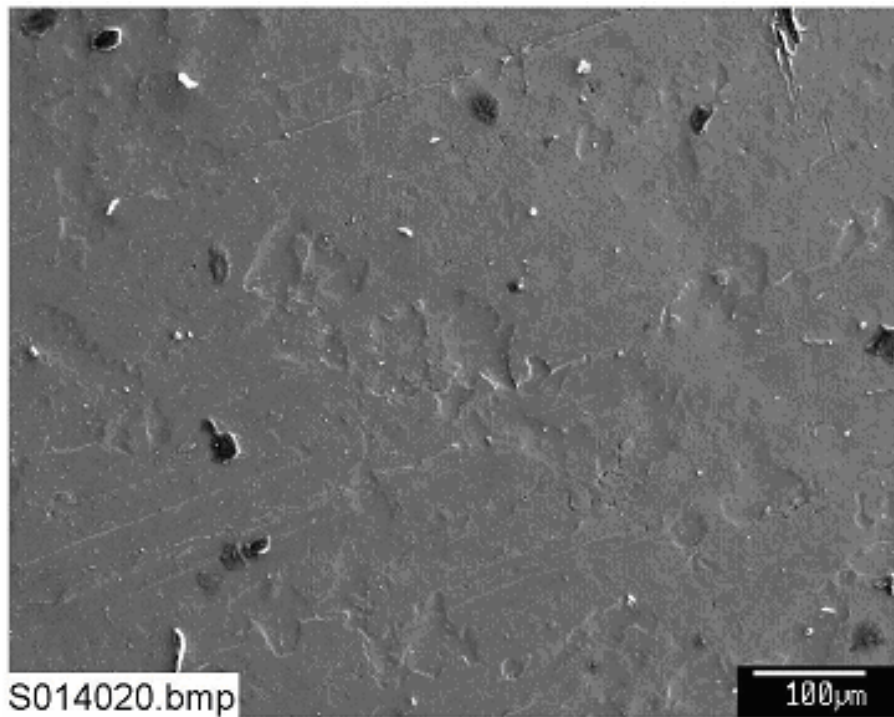


Figure C4-2. SEM image for an unused steel coupon. (S014020)

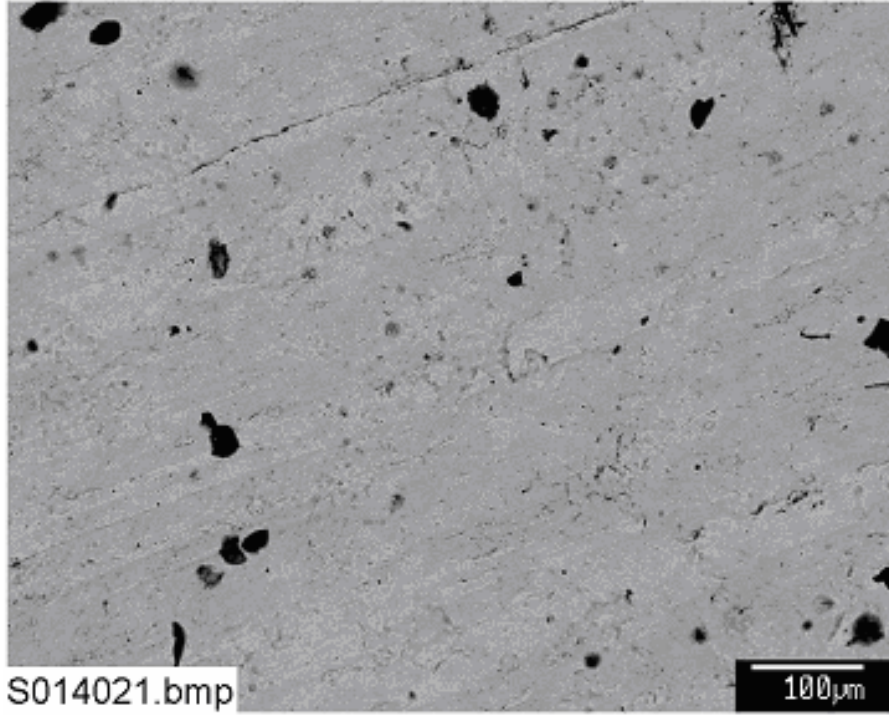


Figure C4-3. Backscattered SEM image for an unused steel coupon. (S014021)

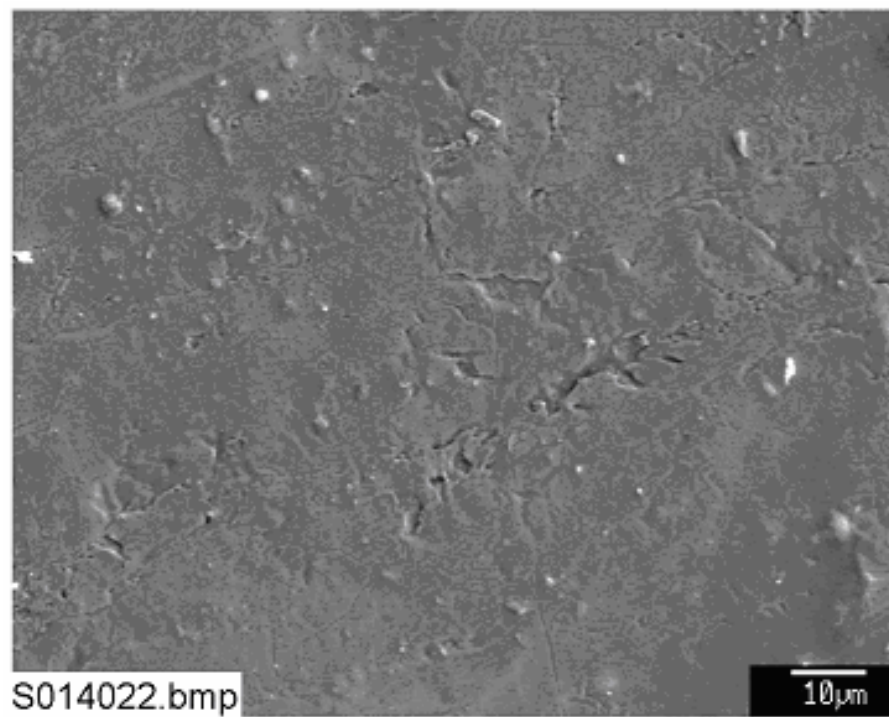


Figure C4-4. SEM image for an unused steel coupon. (S014022)



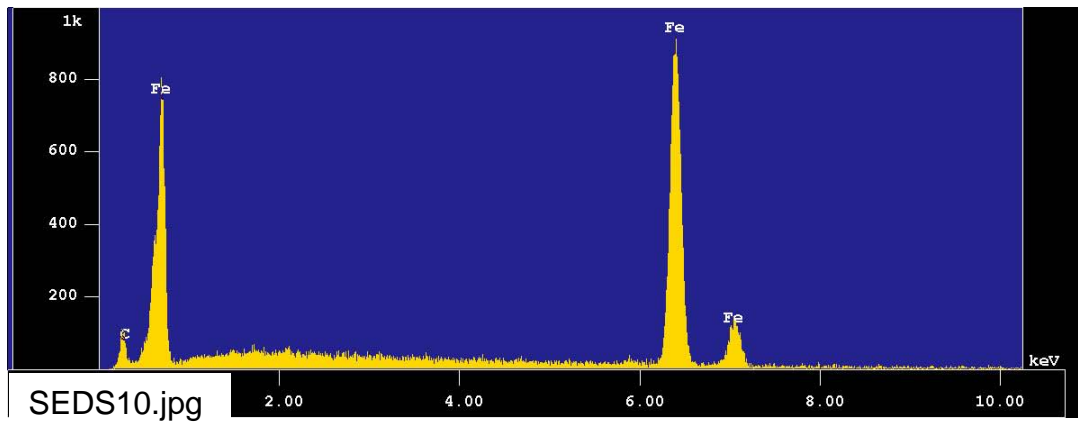


Figure C4-5. EDS counting spectrum for the steel surface shown in Figure C4-4. (SEDS10)

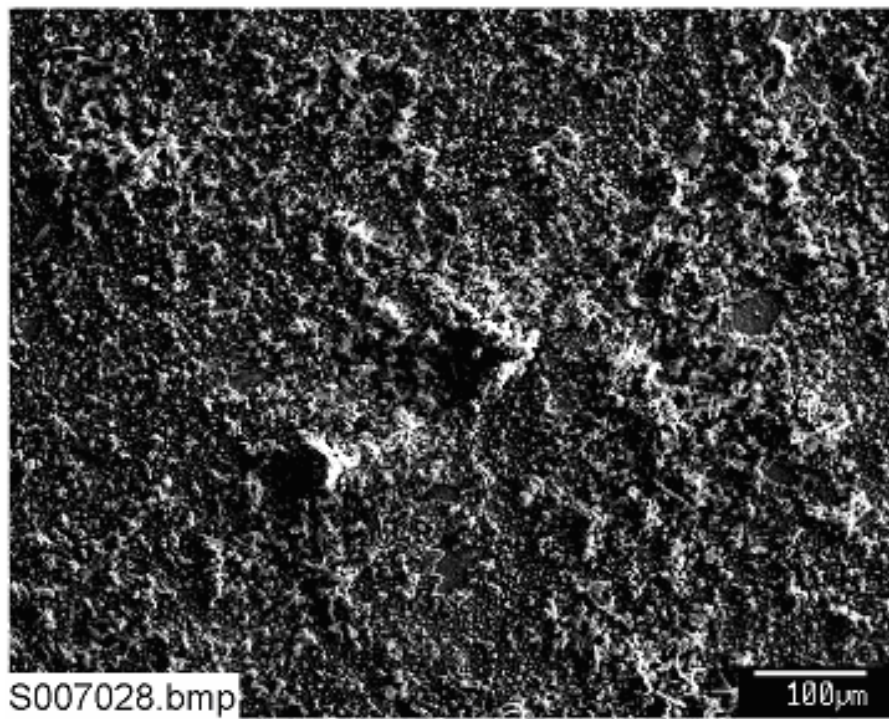


Figure C4-6. SEM image for a Test #2, Day-30 submerged steel coupon. (S007028)

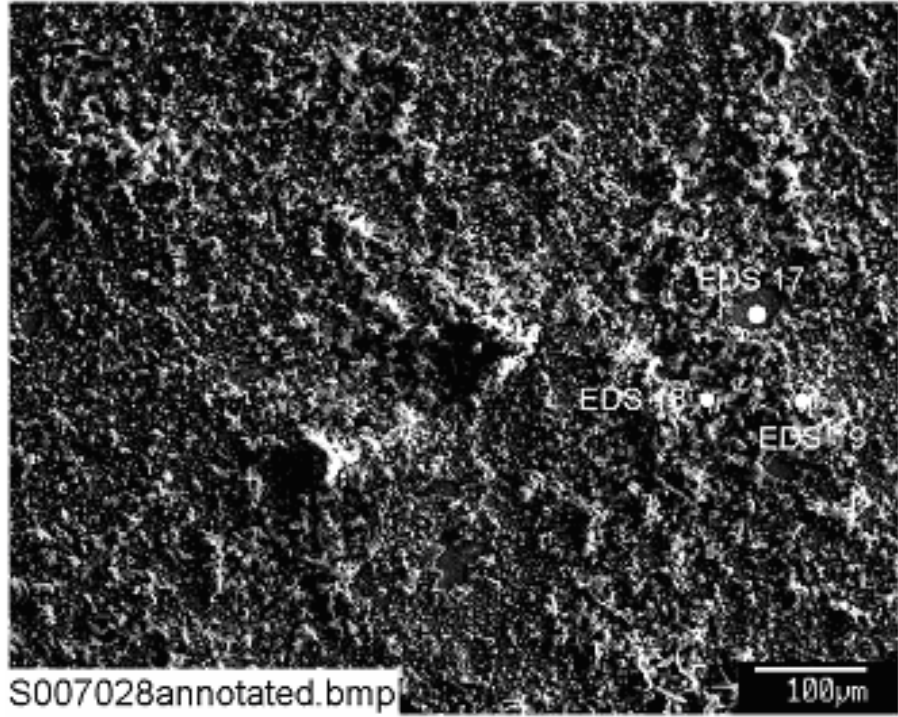


Figure C4-7. SEM image for the corrosion surface of a Test #2, Day-30 submerged steel coupon. (S007028annotated)

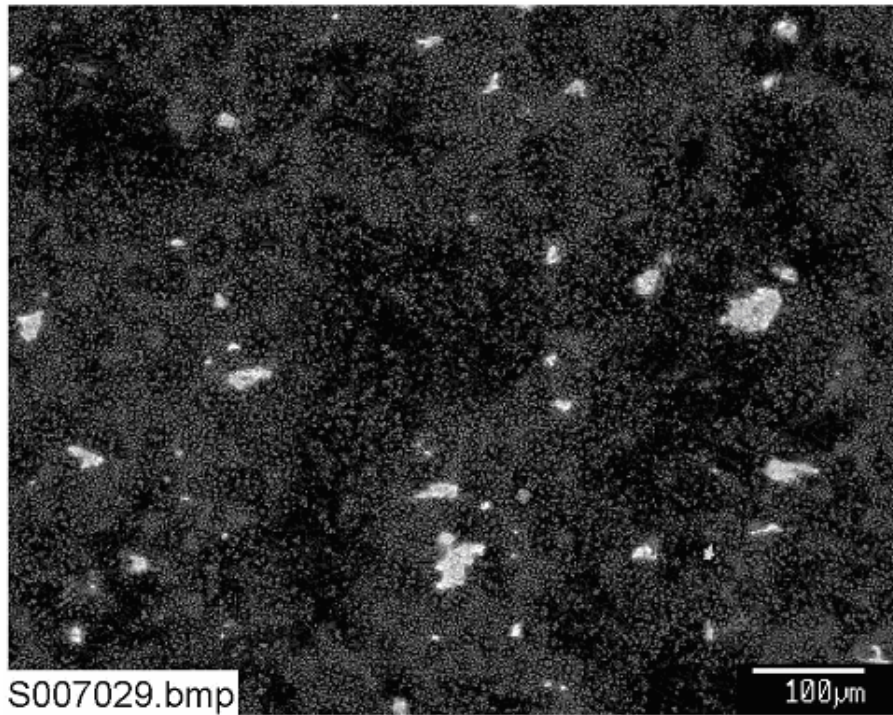


Figure C4-8. Backscattered SEM image for a Test #2, Day-30 submerged steel coupon. (S007029)

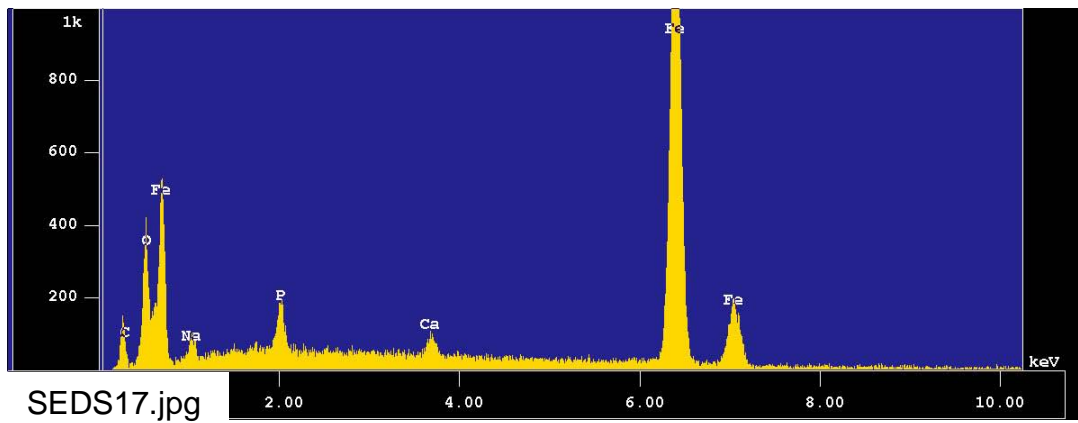


Figure C4-9. EDS counting spectrum for the light spot shown in Figure C4-8. (SEDS17)

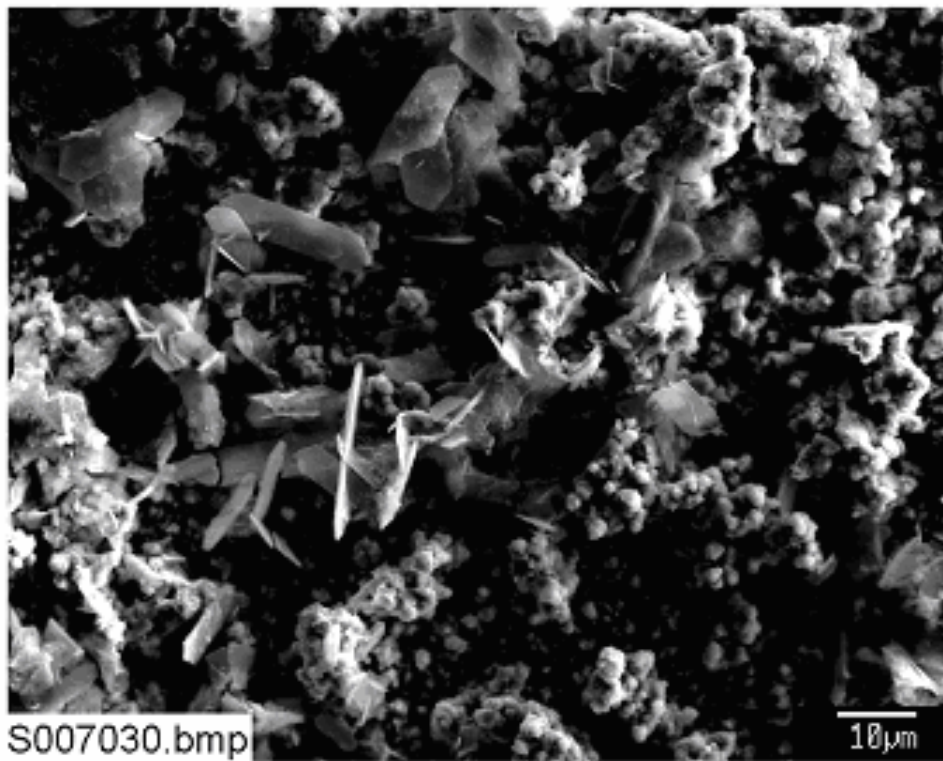


Figure C4-10. SEM image for the corrosion surface of a Test #2, Day-30 submerged steel coupon. (S007030)

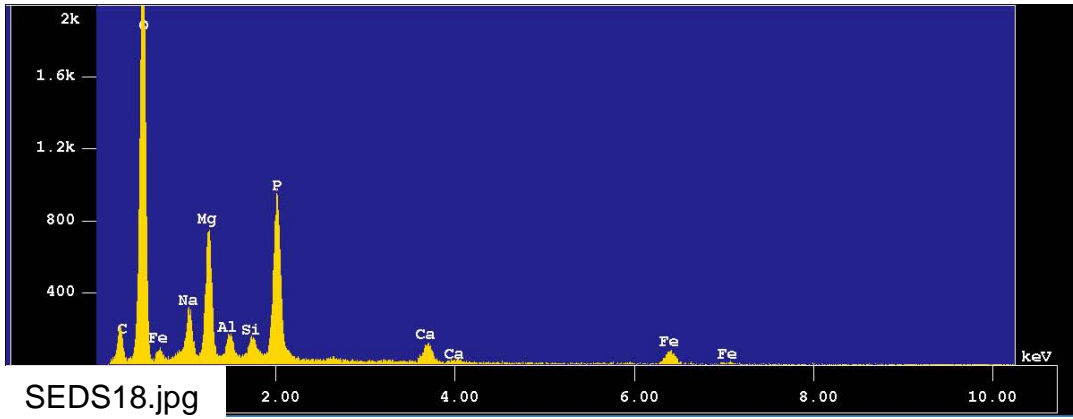


Figure C4-11. EDS counting spectrum for the thin crystals shown in Figure C4-10. (SEDS18)

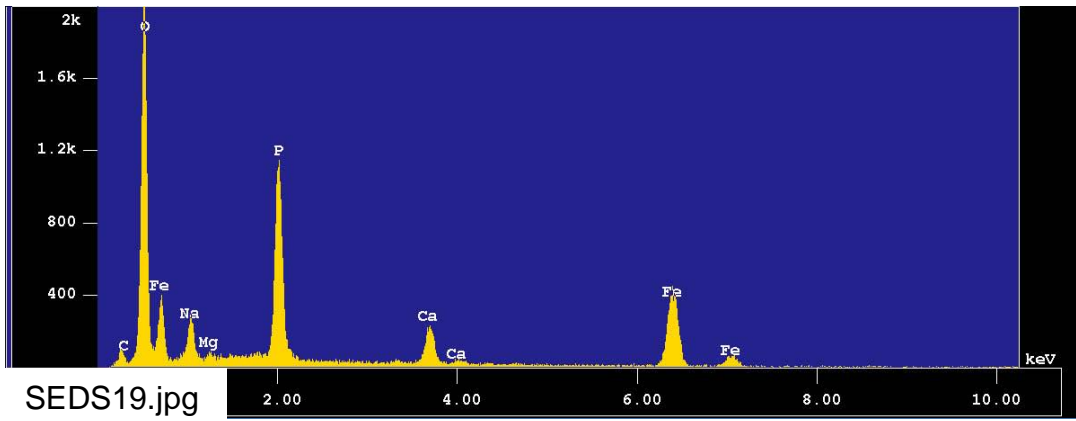


Figure C4-12. EDS counting spectrum for the clumps surrounding crystals shown in Figure C4-10. (SEDS19)



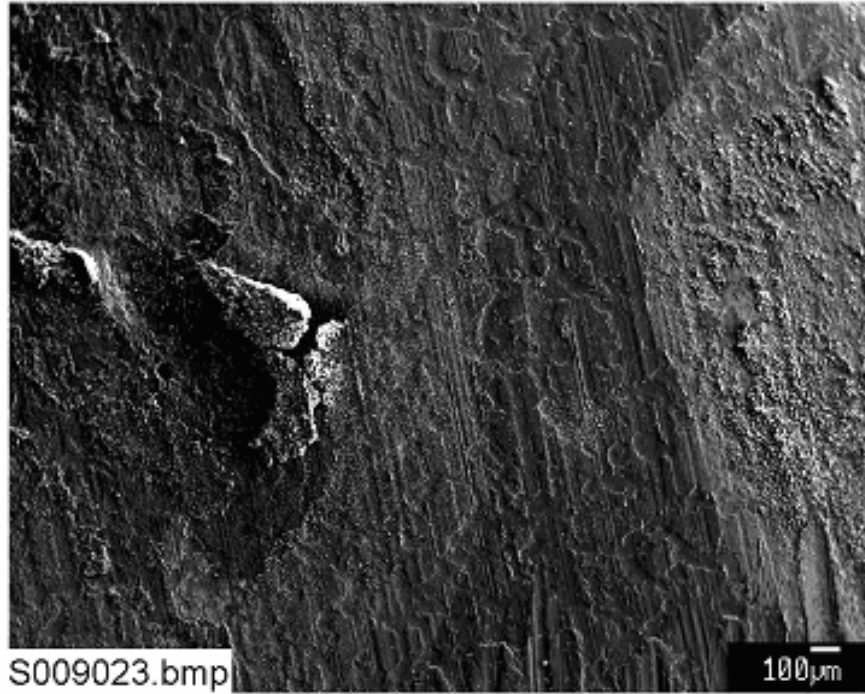


Figure C4-13. SEM image for a Test #2, Day-30 unsubmerged steel coupon. (S009023)

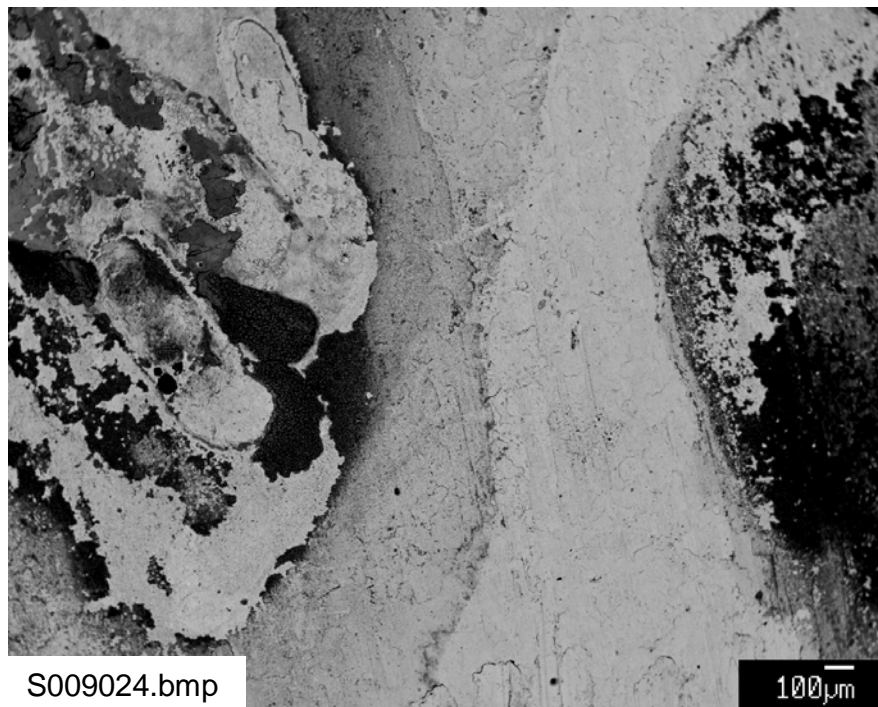


Figure C4-14. Backscattered SEM image for a Test #2, Day-30 unsubmerged steel coupon. (S009024)

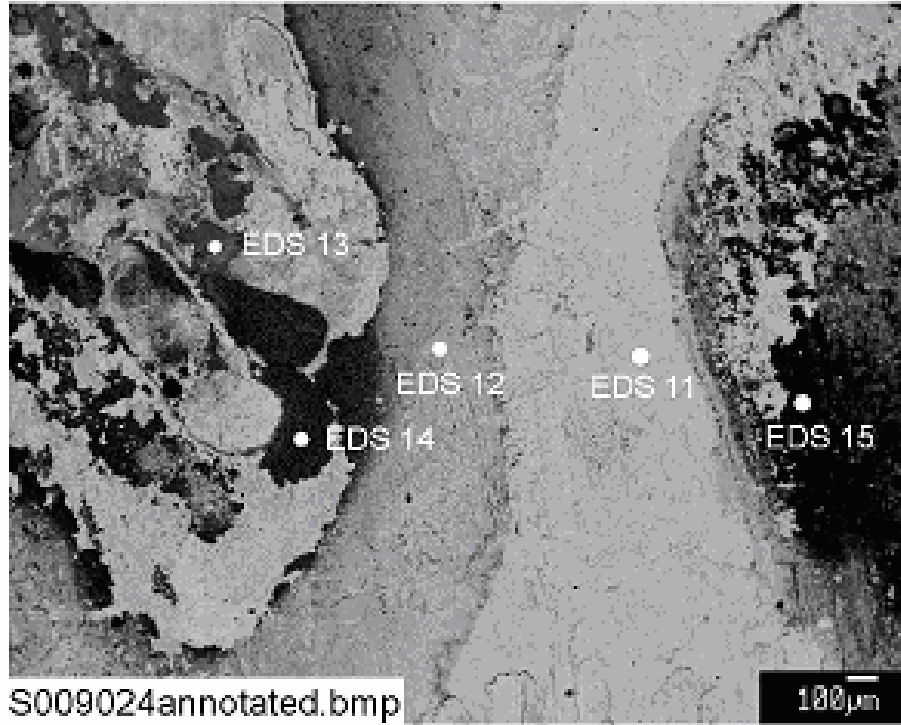


Figure C4-15. Annotated backscattered SEM image for a Test #2, Day-30 unsubmerged steel coupon. (S009024annotated)

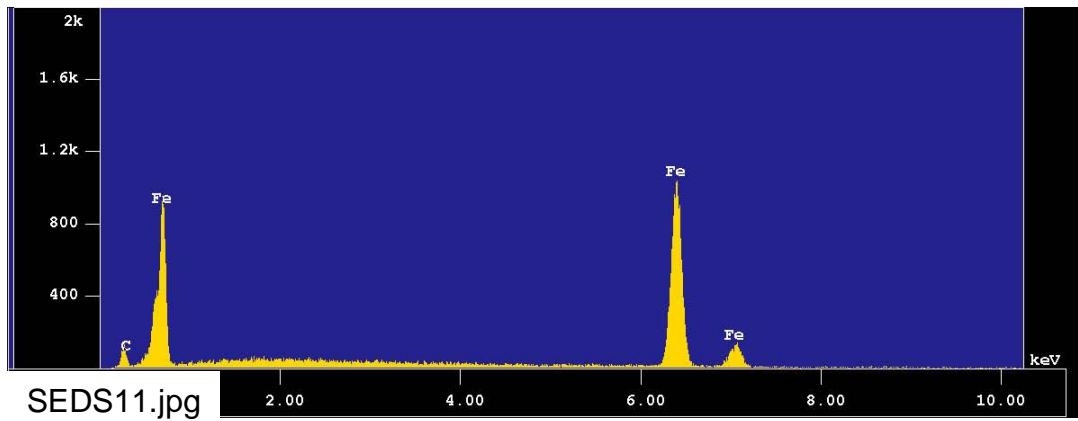


Figure C4-16. EDS counting spectrum for the light streak (EDS-11) shown in Figure C4-15. (SEDS11)

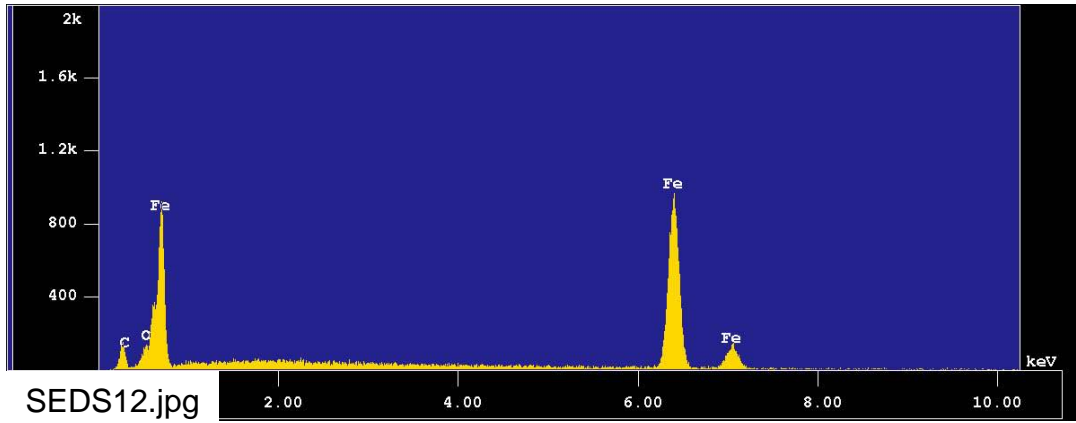


Figure C4-17. EDS counting spectrum for the light grey streak (EDS-12) shown in Figure C4-15. (SEDS12)

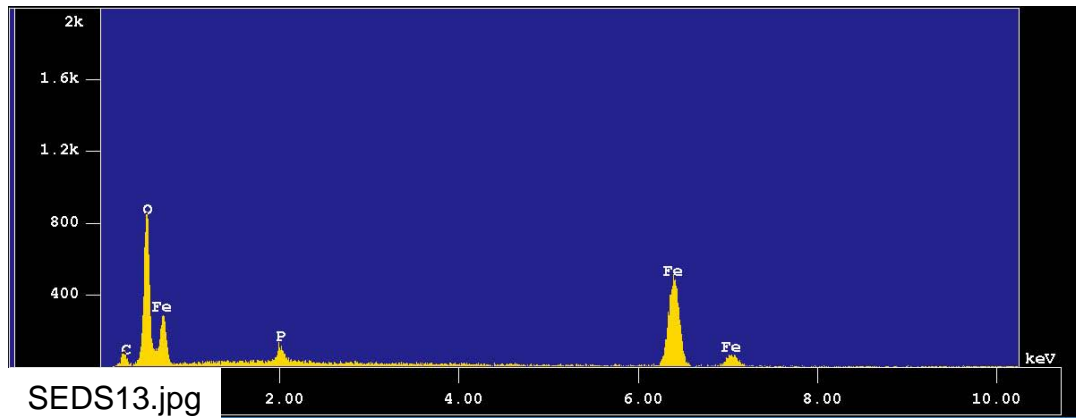


Figure C4-18. EDS counting spectrum for the medium grey spot (EDS-13) shown in Figure C4-15. (SEDS13)

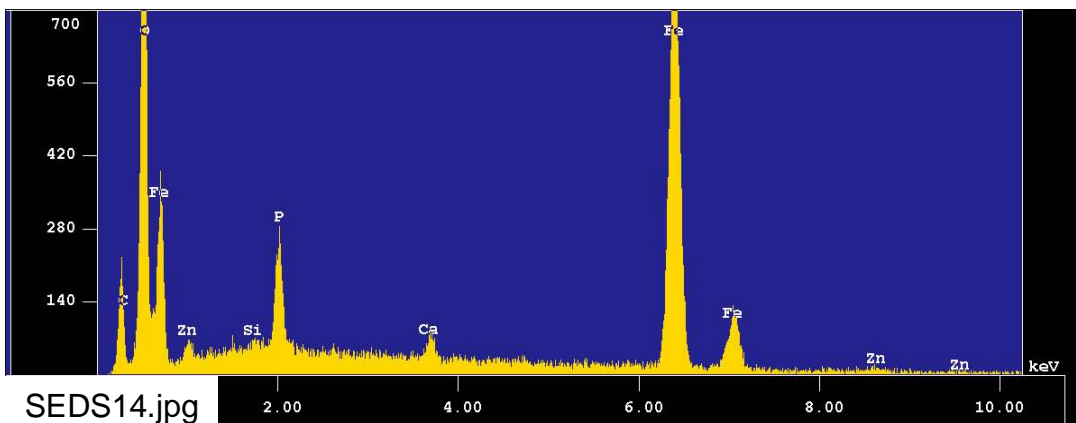


Figure C4-19. EDS counting spectrum for the dark grey spot (EDS-14) shown in Figure C4-15. (SEDS14)



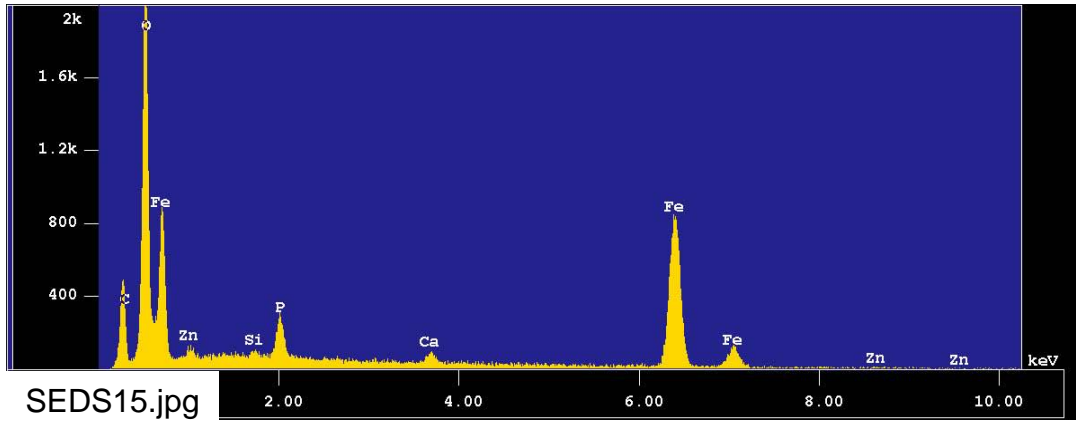


Figure C4-20. EDS counting spectrum for the dark spot (EDS-15) shown in Figure C4-15. (SEDS15)

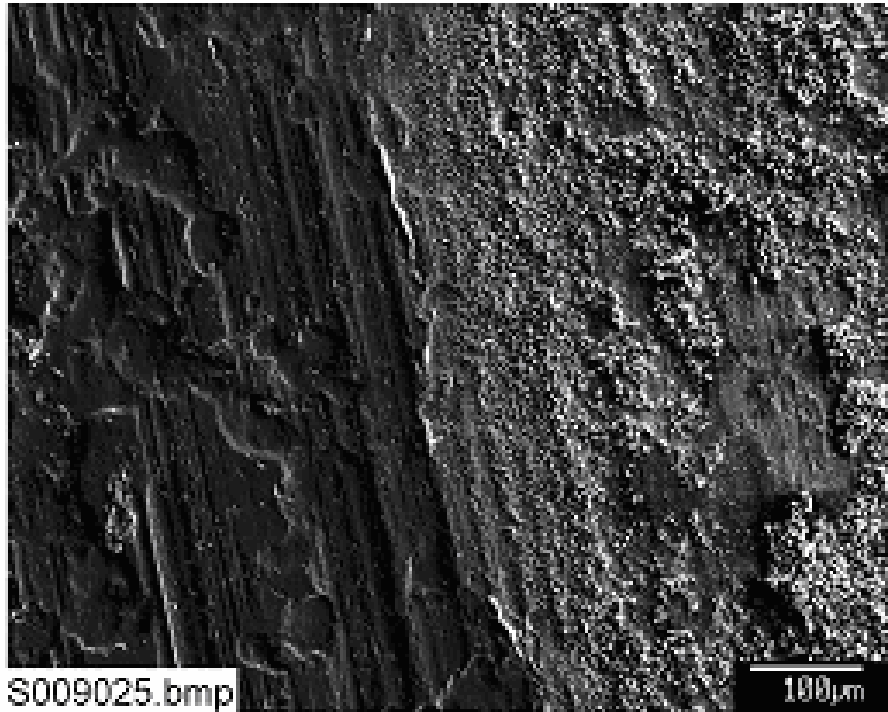


Figure C4-21. SEM image for a Test #2, Day-30 unsubmerged steel coupon (S009025). The image shows the interface between badly corroded (right) and less corroded surface (left).

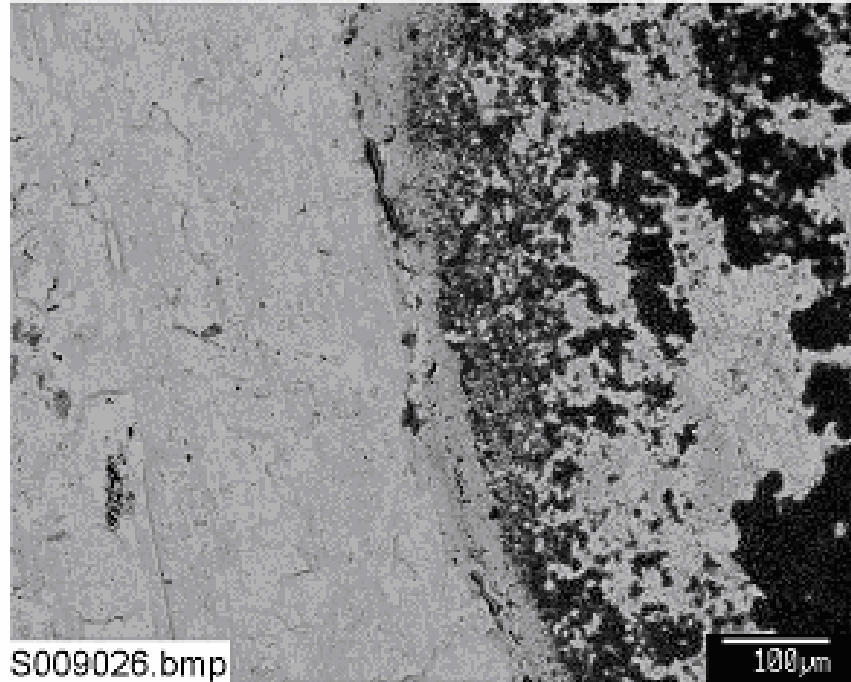


Figure C4-22. Backscattered SEM image for a Test #2, Day-30 unsubmerged steel coupon (S009026). It shows the same area as shown in Figure C4-21.

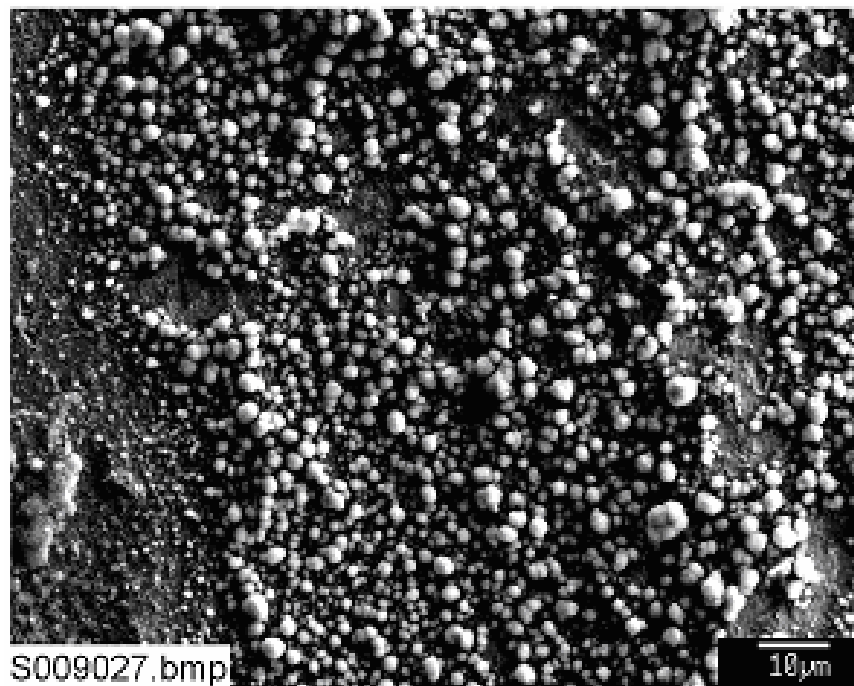


Figure C4-23. SEM image for a corroded area of a Test #2, Day-30 unsubmerged steel coupon. (S009027)

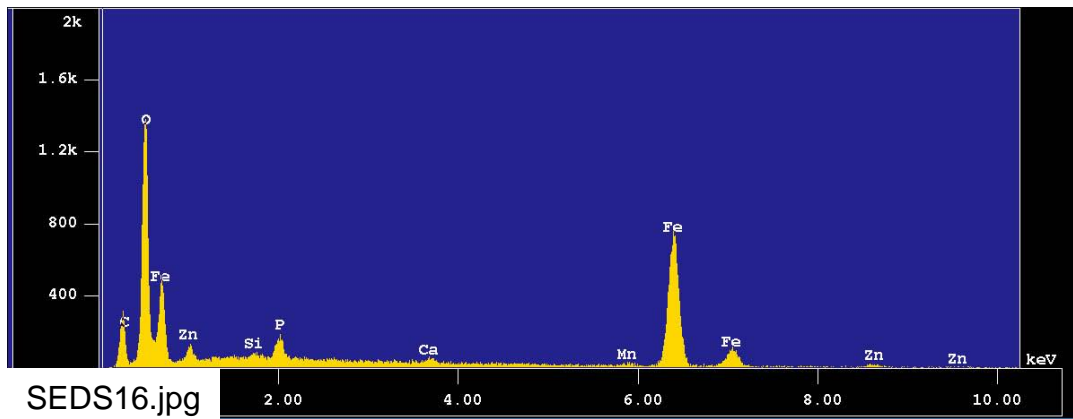


Figure C4-24. EDS counting spectrum for a clump of round corrosion crystals shown in Figure C4-23. (SEDS16)