

Recent Changes and Results in Insertion Device Design

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*NSLS-II Accelerator Systems Advisory Committee
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Outline

- 1) Various Review Recommendations and New ID Table
- 2) Permanent Magnet Damping / User Wiggler (ACD report)
- 3) Elliptically Polarized Undulator (EPU)
- 4) 3 Pole Wiggler (ACD report)
- 5) Magnetic Measurement Laboratory
- 6) Schedule and Budgetary Issues

Recommendations by Various Reviews

- ***Insertion Device Technical Review (Aug.20-21, 2007)***
 - The construction of a dedicated ID laboratory seems essential.
 - The calculation of spectral flux in a finite aperture (primary slits for example) placed at some distance from the source must be performed for optimization
 - Separation (0.47m) between DWs with canting magnet might be too tight
 - It is probably important to investigate a “backup” solution in parallel to the CPMU R&D.
 - SCUs needs substantial R&D to become attractive.
- ***NSLS-II Comprehensive Design Review (Sep. 11-13,2007)***
 - The review committee supports the principle of variable (→movable) gap for damping wigglers.
 - Implement an ID lab as soon as possible to start the R&D program.
 - Clarify with the Experimental Facilities Division the ID specifications (period, gap, flux, energy range,..) taking into account the technical specifications of the beamlines (defining slits, power load,..).

NSLS-II IDs Planned as of 10/2007

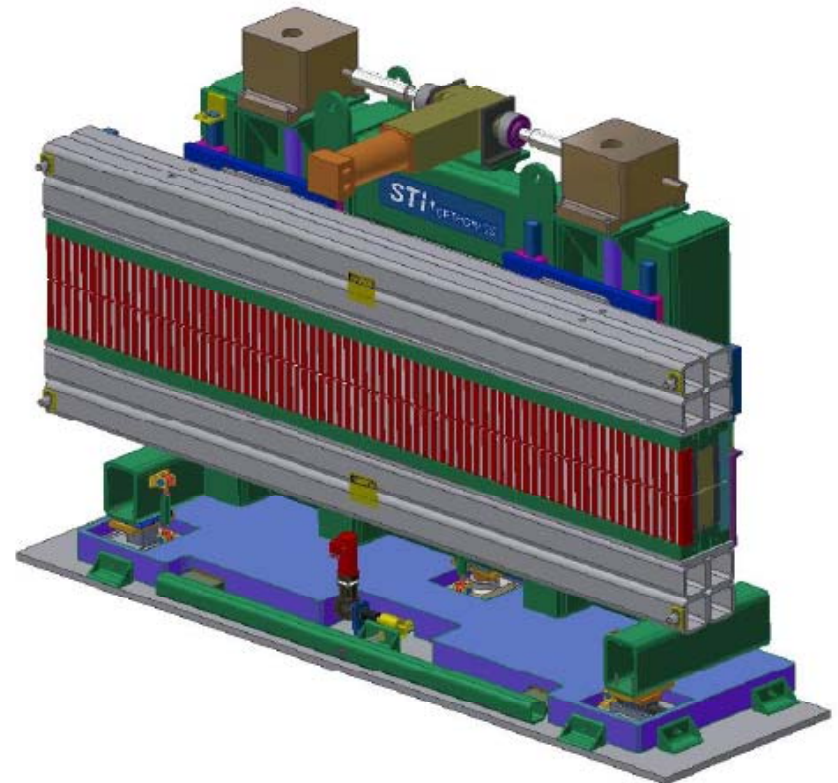
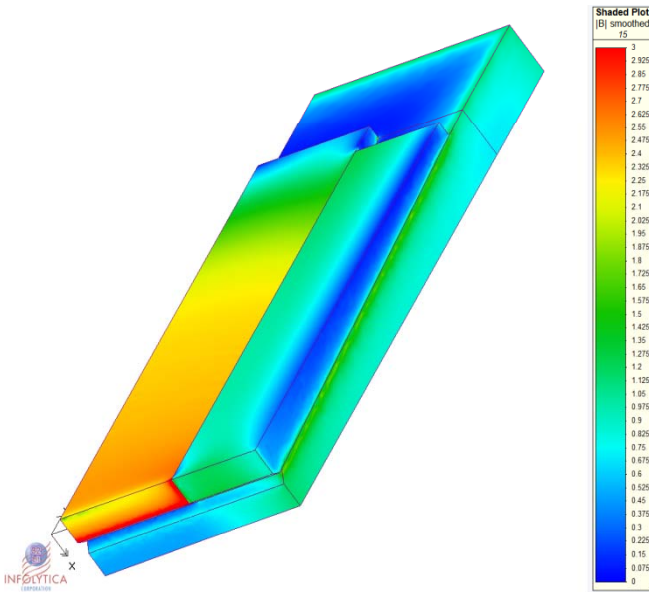
New

Name	U20	U19	U45	U100	DW-1.8T	SCW	3PW
Type	IVU	CPMU	EPU	EPU	PMW	SCW	PMW
Photon energy range	Hard x-ray (1.9-20keV)	Hard x-ray (1.5-20keV)	Soft x-ray (180eV-7keV)	VUV (8eV-4keV)	Broad band (<10eV-100keV)	Very hard x-ray (<10eV-200keV)	Broad band (<10eV-100keV)
Type of straight section	5m	5m	8m	8m	8m	5m	near 2 nd Dipole
Period length (mm)	20	19	45	100	90	60	-
Total undulator length (m)	3.0	3.0	4.0	4.0	7.0	1.0	0.25
Number of periods	148	158	89	40	75	17	0.5
Magnetic gap (mm)	5	5	10	10	12.5	15	35 (32)
Peak magnetic field strength B (T)	1.03	1.21	0.68(Heli) 1.03 (Lin)	1.50	1.80	3.50	1.14
K	1.81 (eff)	2.03 (eff)	2.87 (eff) 4.67 (eff)	14.01	16.70(eff)	19.61	-
hν fundamental, eV	1832.8	1469.7	183.1	8.6			
hν critical, keV				11.8	21.0	2.4	6.8
Total power (kW)	8.02	11.18	12.09	25.64	64.40	34.89	0.34
G(K)	0.97785	0.9818	0.9959	0.9996	0.9997	0.9998	-
On-axis power density (kW/mrad ²)	62.33	77.86	40.03	26.33	55.30	25.60	0.28

DW-ACD by STI Optronics, Inc.

Note: ACD was carried out with 3.0m long, 80mm period length and 12.0mm magnetic gap, and cost estimate was done with the order of 7 devices.

- Wedged Pole + Side Magnet Design → Straight Pole could be used for 90mm Device
 - $B_r = 1.28T$, $B_{peak} = 1.867T$
 - Integral of $B^2 = 0.150 T^2.m$ (103% of ideal 1.8T sinusoidal field = 0.146 $T^2.m$)

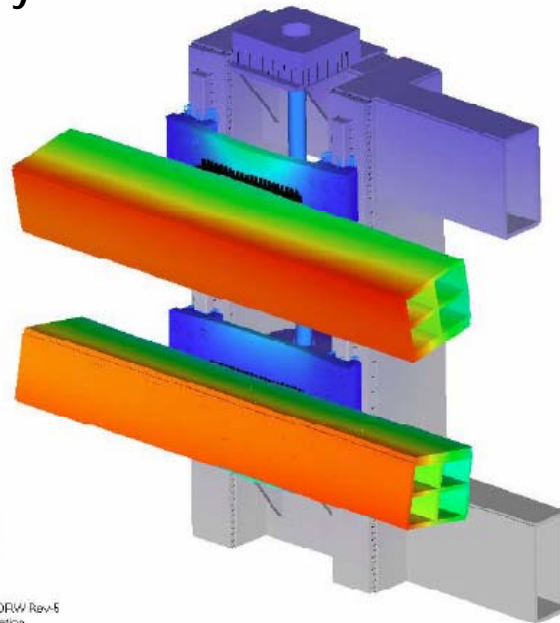


ACD Findings

- Most of permendur poles are highly saturated even with wedged pole design
- Specified $H_{cj}=20$ kOe may be low → More expensive material such as NEOMAX 42AH ($B_r=1.28$ [min], $H_{cj}=24$ kOe [min]) maybe needed.
- Estimated attractive force is approximately 6.3 tons/m
- Deformation could be adjusted for the operating gap, but then care is needed for open position.
- With 7 device order, estimate cost of a device is \$0.67M (Magnetic Portion 65%)

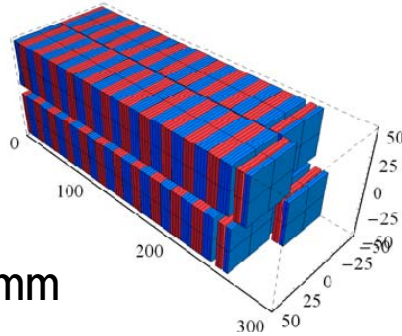
Scaled by x50

0.0722 in=1.83mm



EPU Design Choice

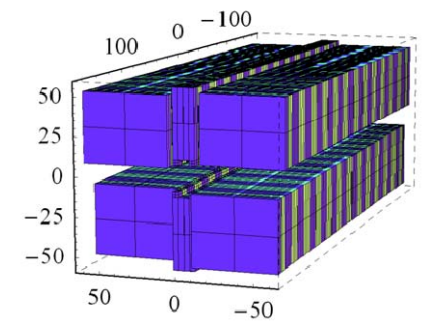
- Apple-II



Period length=45mm

$B_x=B_y=0.64T$

v.s. HiSOR EPU



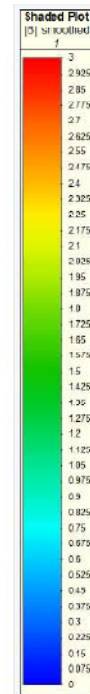
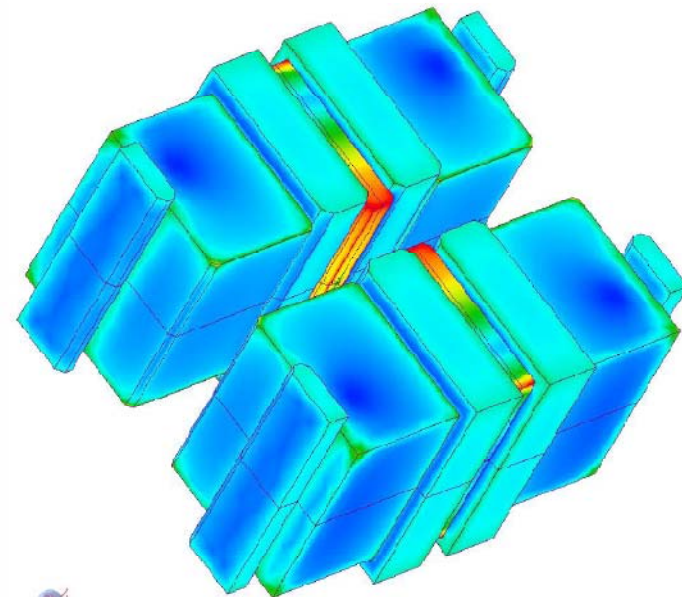
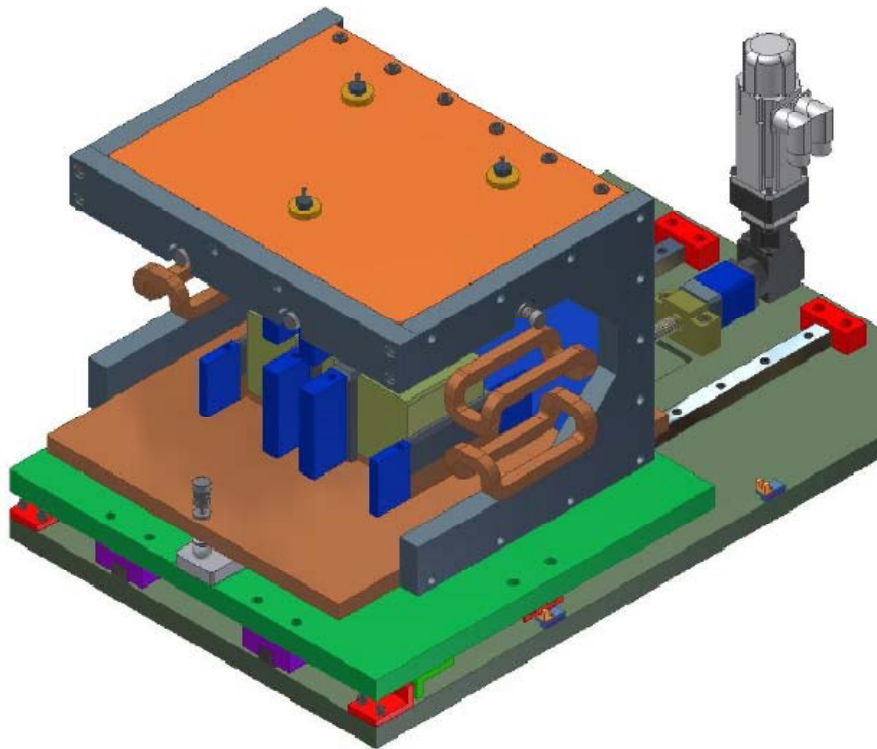
Period length=52mm

$B_x=B_y=0.58T$

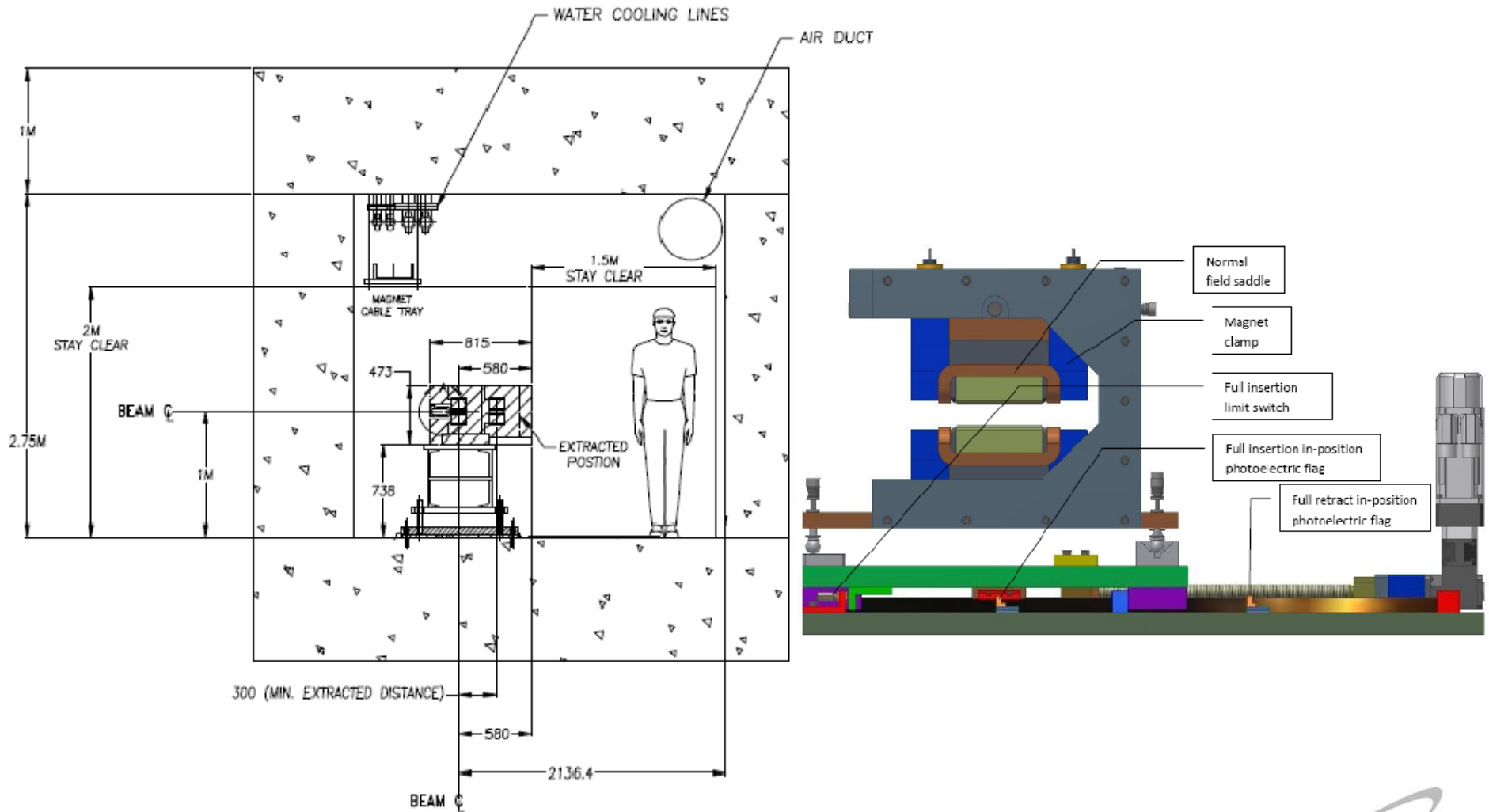
- After tracking study by J. Bengtsson, there appear to be only marginal improvement on DA for HiSOR design
→ Apple-II will be working assumption

3PW (Gap=28mm) ACD by STI

- Findings:
 - Attractive force ~ 200 kg → C frame suffices
 - Specified $H_{cj}=20$ kOe should be increased with $B_r=1.28$ T magnet
 - Permendur is needed for center pole to achieve required performance
 - \$140K per device with an order of 15 devices



Elevation View



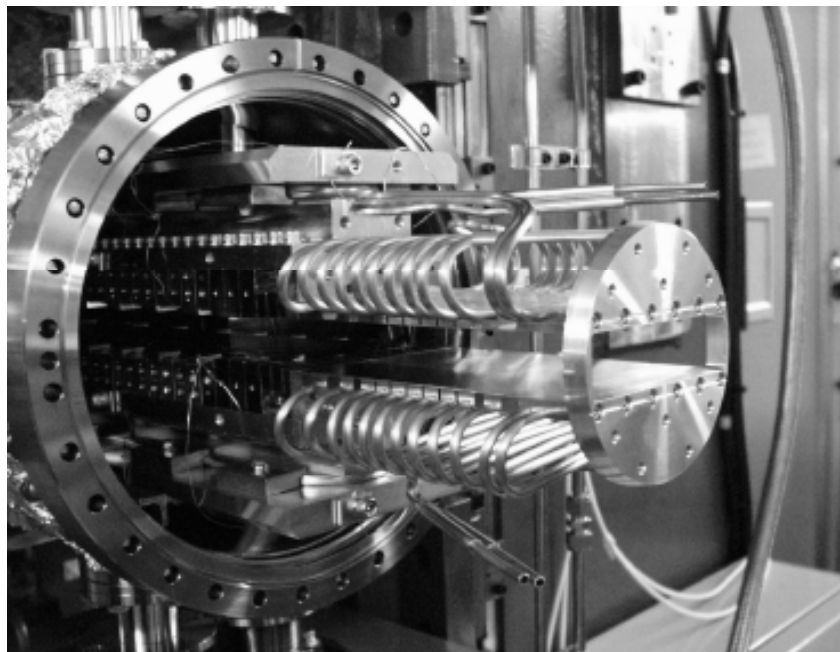
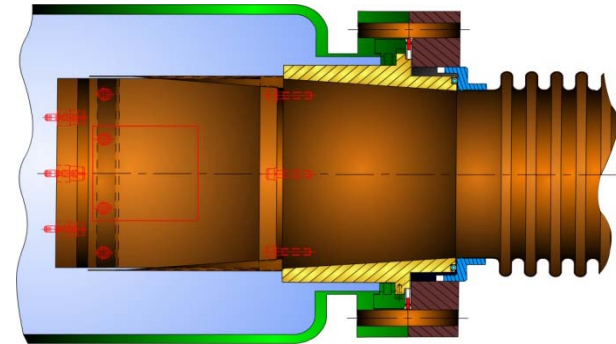
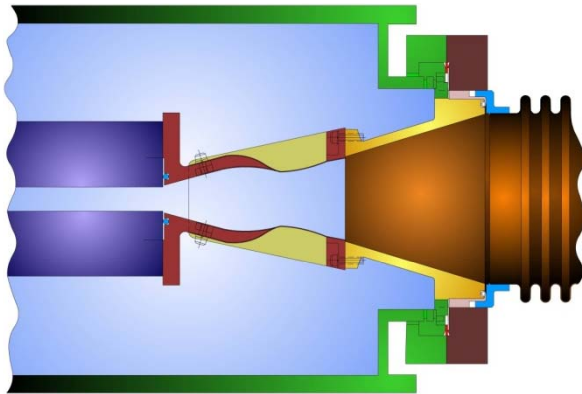
3-POLE WIGGLER ELEVATION VIEW
SR-MG-3PW-1001-A

Room Temperature IVU

- Vacuum chamber selection
 - Cylindrical
 - Used by most of IVUs in the world
 - Magnetic arrays have to be inserted from the end
 - Measurement is done without chamber →
 - Square
 - 1m version works for MGU-X25 at NSLS
 - 4m version must be tested
 - Installation and measurement can be carried out without detaching main vacuum vessel.
- Transition area design
 - Taper angle and cooling capacity to be determined

Transition Area Design

- X25 Design → short & no cooling



- SLS Design

Insertion Device Laboratory

- Class 10000 Temperature Controlled Semi-Clean Room for IVU Measurement
 - Metallic dust is very hard to remove after assembly.
 - Prevent bugs from entering hard-to-reach area.
 - $22\text{ }^{\circ}\text{C} \pm 0.2\text{ }^{\circ}\text{C}$ or tighter
 - Low vibration required by pulsed wire measurement
 - Cleanliness is also required for air-bearing stage in Hall probe bench
- Standard ID measurement setups
 - 6-7 m Hall probe bench
 - Stretched / pulsed wire system (3-4m)
 - Magnet characterization equipment (Helmholtz coil / small moving coil)
 - Hall probe calibration equipment

Schedule as of Oct.4, 2007

FY07	FY08	FY09	FY10	FY11	FY12	FY13	FY14	FY15
ACD								
	PED (DW, EPU, IVU)			Final Design				
					Procurement			
						Certification		
								Install
					PED (3PW)			
						Final Design		
	Undulator Lab							

WBS and Scope of Work

WBS	Scope	\$(Unburdened)
1.02.01.03	Magnet Development Laboratory (preparation for insertion device magnet measurement facility)	\$3.3M
1.03.07.01 (DW)	PM wiggler mainly for the reduction of emittance, but also used as broadband user sources (2x 3.5m x3)	\$6.7M
1.03.07.02 (IVU)	In-Vacuum Undulators (3m x3) for hard X-rays.	\$6.2M
1.03.07.03 (EPU)	Elliptically Polarized Undulator (2x2m) for Soft X-ray polarization control.	\$3.7M
1.03.07.04 (3PW)	Three Pole Wiggler (15 devices) for NSLS-BM user needs.	\$0.2M (design only)
1.03.07.05	Certification of device performance (measurement and corrections)	\$0.37M
1.03.07.06	Installation	\$0.18M
1.03.07.07	Integrated Test without electron beam	\$0.08M
1.03.08.02	Insertion Device Magnet Measurement Facility	\$0.7M

ID-Group FTE Profiles

<i>Category</i>	<i>2007</i>	<i>2008</i>	<i>2009</i>	<i>2010</i>	<i>2011</i>
Scientist	1.3	2	3	4	4
Post Doc	0	1	2	1	0
Mechanical Engineer	0.5	1	2	2	2
Electrical Engineer	0.25	1	2	2	2
Mechanical Technician	0.25	1	1	1	2
Total	2.3	6	10	10	10

Summary

- Advanced Conceptual Design of User / Damping Wiggler has been accomplished.
 - Small available cross section may be a risk factor
 - Movable gap design has been chosen for various reasons
- Apple-II type EPU with the latest field correction schemes is being designed as another ACD.
- Optimum IVU design requires more studies such as impedance optimization for vacuum chamber and transitions
- ACD for 3PW has been completed. However, production/installation will be paid for by the fund to move NSLS beamlines
- ID magnetic measurement laboratory with temperature controlled semi-clean room will be established
- **Hiring competent staff is the most challenging task.**