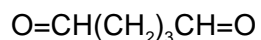


GLUTARALDEHYDE

2531



MW: 100.12

CAS: 111-30-8

RTECS: MA2450000

METHOD: 2531, Issue 2

EVALUATION: FULL

Issue 1: 15 May 1989

Issue 2: 15 August 1993

OSHA : C 0.2 ppm
 NIOSH: C 0.2 ppm; Group I Pesticide
 ACGIH: C 0.2 ppm
 (1 ppm = 4.09 mg/m³ @ NTP)

PROPERTIES: oil; d 0.72 g/mL @ 20 °C; BP 188 °C;
 MP - 14 °C; VP 2.2 kPa (17 mm Hg)
 @ 20 °C

SYNONYMS: glutaric dialdehyde; 1,5-pentanedial.

SAMPLING		MEASUREMENT	
SAMPLER:	SOLID SORBENT TUBE (10% 2-(hydroxymethyl)piperidine on XAD-2, 120 mg/60 mg: Supelco ORBO-23 or equivalent)	TECHNIQUE:	GAS CHROMATOGRAPHY, FID
FLOW RATE:	0.01 to 0.08 L/min, or 0.2 L/min for 20 min	ANALYTE:	oxazolidine derivative of glutaraldehyde
VOL-MIN:	4 L @ 0.2 ppm	DESORPTION:	2 mL toluene; 60 min ultrasonic
-MAX:	39 L	INJECTION VOLUME:	1 µL splitless; split vent time 30 s
SHIPMENT:	routine	TEMPERATURE-INJECTION:	250 °C
SAMPLE STABILITY:	at least 5 weeks @ 25 °C [1]	-DETECTOR:	280 °C
FIELD BLANKS:	2 to 10 field blanks per set	-COLUMN:	1 min @ 70 °C; 20 °C/min; hold 2 min @ 290 °C
MEDIA BLANKS:	10 per set	CARRIER GAS:	He, 0.5 mL/min; makeup 2.9 mL/min
		COLUMN:	capillary, 10 m x 0.25-mm, 5% phenyl, 95% methyl polysiloxane (DB-5 or equivalent)
		CALIBRATION:	standard glutaraldehyde solutions spiked on sorbent
ACCURACY		RANGE:	3 to 180 µg per sample [1]
RANGE STUDIED:	0.8 to 9 mg/m ³ [1] (22-L samples)	ESTIMATED LOD:	1 µg per sample [2]
BIAS:	0.3%	PRECISION (\hat{S}_j):	0.093 [2] @ 5 to 50 µg per sample [1]
OVERALL PRECISION (\hat{S}_{TT}):	0.087 [1]		
ACCURACY:	± 17.4%		

APPLICABILITY: The working range is 0.03 to 2 ppm (0.14 to 8 mg/m³) for a 22-L air sample; the method is sensitive enough for ceiling determinations. The method is suitable for the simultaneous determination of furfural and glutaraldehyde.

INTERFERENCES: None have been observed.

OTHER METHODS: This is a new method. A wide-bore 10-m capillary column is an alternate chromatographic column.

REAGENTS:

1. Toluene, chromatographic quality.
2. 2-(Hydroxymethyl)piperidine. Recrystallize several times from isooctane until there is one major peak (>95% of area) by GC analysis. Store in desiccator.
3. Amberlite XAD-2 (Rohm and Haas) or equivalent.
4. Glutaraldehyde,* 25% (w/v) solution in water.
5. Glutaraldehyde stock solution, 10 µg/µL (see APPENDIX A).
6. Glutaraldehyde oxazolidine (see APPENDIX B) stock solution, 2 mg/mL. Add 20 mg to toluene and dilute to 10 mL.
7. Sulfuric acid, 0.02 N.
8. Sodium hydroxide, 0.01 N.
9. Sodium sulfite, 1.13 M. Prepare fresh immediately before use.
10. Water, deionized, then distilled.
11. Hydrogen, prepurified.
12. Air, filtered.
13. Helium, purified.
14. Magnesium sulfate.

* See SPECIAL PRECAUTIONS.

EQUIPMENT:

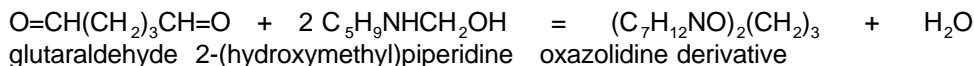
1. Sampler: glass tube, 10 cm long, 6-mm OD, 4-mm ID, flame-sealed ends and plastic caps, containing two sections of 40/60 mesh 2-(hydroxymethyl)piperidine-coated XAD-2 (see APPENDIX C). Sorbent sections are retained and separated by small plugs of silanized glass wool. Pressure drop across the tube at 0.10 L/min airflow must be less than 760 kPa (5.7 mm Hg). Tubes are commercially available (Supelco ORBO 23 or equivalent).
2. Personal sampling pump, 0.01 to 0.08 L/min, with flexible connecting tubing.
3. Gas chromatograph, flame ionization detector, integrator and column (page 2531-1).
4. Ultrasonic bath.
5. Vials, glass, 4-mL, with septum and plastic screw caps.
6. Flasks, volumetric, 10-, 25-, and 50-mL.
7. Pipets, TD, 1-, 2-, and 10-mL with pipet bulb.
8. Pipets, disposable, 2-mL.
9. Syringes, 10-µL (readable to 0.1 µL), 25-, and 50-µL.
10. File.
11. Beakers, 50-mL.
12. pH meter.
13. Magnetic stirrer.
14. Burets, 50-mL.
15. Flasks, round-bottomed, 100-mL.
16. Soxhlet extraction apparatus.
17. Vacuum oven.
18. Distillation apparatus.

SPECIAL PRECAUTIONS: Glutaraldehyde can irritate the mucous membranes and act on the central nervous system [3]. Work with this compound only in a well-ventilated hood.

SAMPLING:

1. Calibrate each personal sampling pump with a representative sampler in line.
2. Break ends of the sampler immediately before sampling. Attach sampler to personal sampling pump with flexible tubing.
3. Sample at an accurately know flow rate between 0.01 and 0.08 L/min for a total sample size of 4 to 39 L. For ceiling determination, sample at 0.2 L/min for 20 min.

NOTE: The aldehyde reacts with the 2-(hydroxymethyl)piperidine to form an oxazolidine derivative in the sorbent bed during sampling (see equation below). Sampling rate is limited by the speed of this reaction. Sampling rates above 0.1 L/min for extended periods may cause breakthrough owing to incomplete reaction, possibly invalidating the sample.



SAMPLE PREPARATION:

4. Score each sampler with a file in back of the back sorbent section.
5. Break sampler at score line. Remove and place back glass wool plug and back sorbent section in a vial.
6. Transfer front section with remaining glass wool plugs to a second vial.
7. Add 2.0 mL toluene to each vial. Screw cap tightly onto each vial.
8. Agitate vials in an ultrasonic bath for 60 min.

NOTE: Desorption efficiency is affected by the amount of time that the vials are allowed to spend in the ultrasonic bath. A minimum of 60 min residence time in the ultrasonic bath is required to ensure adequate desorption.

CALIBRATION AND QUALITY CONTROL:

9. Prepare glutaraldehyde oxazolidine standard solutions.
 - a. Add known amounts of glutaraldehyde oxazolidine stock solution (equivalent to the range of the samples) to toluene in 10-mL volumetric flasks and dilute to the mark.
 - b. Analyze (steps 12 and 13) with samples and blanks for qualitative identification of derivative peaks.
10. Calibrate daily with at least five working standards covering the range of the samples.
 - a. Weigh 120-mg portions of unused sorbent from media blanks into vials.
 - b. Add aliquots of glutaraldehyde stock solution or dilutions thereof. Cap vials and allow them to stand overnight at room temperature.
 - c. Desorb (steps 7 and 8) and analyze (steps 12 and 13) with samples and blanks.
 - d. Prepare calibration graph (combined peak area vs. μg glutaraldehyde).

NOTE: Because the working standards are prepared on media blanks, no additional blank correction or desorption efficiency correction is necessary. Check desorption efficiency occasionally in the range of interest (see APPENDIX D).

11. Analyze three quality control blind spikes to ensure that the calibration graph is in control.

MEASUREMENT:

12. Set gas chromatograph to manufacturer's recommendations and to conditions given on page 2531-1. Inject 1- μL sample aliquot.

NOTE: If the amount of oxazolidine in the aliquot exceeds the capacity of the column, dilute the sample with toluene and apply the appropriate dilution factor in calculations.

13. Measure total peak area of the two analyte peaks.

NOTE: On the recommended column, the oxazolidine derivative gives two peaks, since the diastereoisomers are resolved. t_r for the glutaraldehyde derivative = 9.4 and 9.7 min; and t_r for 2-(hydroxymethyl)piperidine = 2.6 min for these conditions.

CALCULATIONS:

14. Determine the mass, μg , of glutaraldehyde found in the sample front (W_f) and back (W_b) sorbent sections.

NOTE: If $W_b > W_f/10$, report breakthrough and possible sample loss.
15. Calculate concentration, C, of glutaraldehyde in the air volume sampled, V (L):

$$C = \frac{W_f + W_b}{V}, \text{ mg/m}^3.$$

EVALUATION OF METHOD:

Atmospheres were generated by injection of an aqueous solution of glutaraldehyde by syringe pump into a heated block injector and flash vaporization into a stream of air flowing at a fixed rate [1]. Relative humidity during generation was controlled at 80% ±5%. The generator and sampling manifold systems have been described previously [4]. Concentration of glutaraldehyde vapor was independently verified by the 2,4-dinitrophenylhydrazine procedure of Lipari and Swarin [5]. No bias with dynamically-generated atmospheres was observed with the method over the range 0.8 to 8 mg/m³ using 22-L air samples. Desorption efficiencies on statically-spiked samples averaged 87% in the ranges 5 to 50 µg/sample. Recovery averaged 1.10 with $s_r = 0.043$ for twelve tubes spiked with 67 µg glutaraldehyde [6].

REFERENCES:

- [1] Kennedy, E.R., Y.T. Gagnon, J.R. Okenfuss, and A.W. Teass. "The Determination in Air of Selected Low-Molecular Weight Aldehydes as Their Oxazolidines by Capillary Gas Chromatography," *Appl. Ind. Hyg.*, 3:274-279 (1988).
- [2] NIOSH Sequence Reports 5827 (Nov. 13, 1987) and 6565-J (Feb. 27, 1989) (unpublished).
- [3] The Merck Index, 10th ed., Merck & Co., Rahway, NJ (1983).
- [4] Kennedy, E.R. and R.H. Hill, Jr. "Determination of Formaldehyde in Air as an Oxazolidine Derivative by Capillary Gas Chromatography," *Anal. Chem.*, 54:1739-1741 (1982).
- [5] Lipari, F. and S.J. Swarin. "Determination of Formaldehyde and other Aldehydes in Automobile Exhaust with an Improved 2,4-Dinitrophenylhydrazine Method," *J. Chromatog.*, 247:297-306 (1982).
- [6] DataChem Inc., UserCheck, NIOSH Seq. #6565-M (Unpublished, June 12, 1989).

METHOD WRITTEN BY:

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APPENDIX:**A. PREPARATION AND STANDARDIZATION OF GLUTARALDEHYDE STOCK SOLUTION (ca. 10 µg/µL):**

Dilute 1 mL 25% aqueous glutaraldehyde to 25 mL with distilled, deionized water. Put 10.0 mL 1.13 M sodium sulfite solution in a beaker and stir magnetically. Adjust pH to between 8.5 and 10 with base or acid. Record the pH. Add 1.0 mL glutaraldehyde stock solution. The pH should be about 12. Titrate the solution back to its original pH with 0.02 N sulfuric acid. If the endpoint pH is overrun, back-titrate to the endpoint with 0.01 N sodium hydroxide. Calculate the concentration, C_s (µg/µL), to the glutaraldehyde stock solution:

$$C_s = \frac{50.06 [(N_a \cdot V_a) - (N_b \cdot V_b)]}{V_s}$$

where: 50.06 = equivalent weight of glutaraldehyde

N_a = normality of sulfuric acid

V_a = volume of sulfuric acid (mL) used for titration

N_b = normality of NaOH

V_b = volume of NaOH (mL) used for titration

V_s = volume of glutaraldehyde stock solution (1.0 mL).

B. SYNTHESIS OF GLUTARALDEHYDE OXAZOLINE:

Place a solution of purified 2-(hydroxymethyl)piperidine (0.57 g, 5 mmol) in 10 mL of toluene in a 50-mL round-bottomed flask. Several 2-mL portions of toluene can be used to rinse residual 2-(hydroxymethyl)piperidine from the container used for weighing. Add magnesium sulfate (2.5 g) to the round-bottomed flask to dry the glutaraldehyde solution as it is added and to remove the water which forms during the reaction. Add a solution of 1 mL of 25% aqueous glutaraldehyde (0.25 g, 2.5 mmol) in 10 mL of toluene to the 2-(hydroxymethyl)piperidine solution dropwise with stirring over 1 hr. Stir the solution overnight, then filter to remove the magnesium sulfate. Remove the toluene from the solution at reduced pressure by rotary evaporation. The product is a yellow viscous oil, ca. 90 to 95% pure.

NOTE: Exact amounts of reagent are required for this synthesis since excess glutaraldehyde can cause appreciable formation of the mono-oxazolidine derivative of glutaraldehyde.

C. SORBENT PREPARATION (optional if commercially prepared tubes are used):

Extract 4 h in Soxhlet with 50/50 (v/v) acetone/methylene chloride. Replace with fresh solvent and repeat. Vacuum dry overnight. Add 1 g purified 2-(hydroxymethyl)piperidine in 50 mL toluene for each 9 g extracted XAD-2 sorbent. Allow this mixture to stand 1 hr with occasional swirling. Remove the solvent by rotary evaporation at 37 °C and dry at 130 kPa (1 mm Hg) at ambient temperature for approximately 1 hr. To determine the amount of background for each batch, extract several 120-mg portions of the coated sorbent with toluene and analyze (steps 7 through 13). No blank peak is expected for glutaraldehyde.

D. DESORPTION EFFICIENCY:

The determination of desorption efficiency (DE) is not necessary when using the calibration procedure in step 10. If desired, the following procedure can be used to determine DE:

- Prepare and analyze a set of glutaraldehyde oxazolidine standard solutions (step 9.1) and a set of working standards (step 10), including media blanks.
- Treating the working standards as unknowns, read the mass (μg) of oxazolidine found in each working standard (W), and in the average media blank (B).
- Using the mass of glutaraldehyde, μg , spiked onto the working standard (W_o) and the stoichiometric conversion factor between glutaraldehyde and glutaraldehyde oxazolidine (2.94), calculate the desorption efficiency:

$$DE = \frac{W - B}{W_o \cdot 2.94}$$

- Prepare a graph of DE vs. μg glutaraldehyde recovered per sample

$$\left[\frac{W - B}{2.94} \right]$$