Manual Chapter 2801

URANIUM MILL AND 11e.(2) BYPRODUCT MATERIAL DISPOSAL SITE AND FACILITY INSPECTION PROGRAM

2801-01 PURPOSE

This chapter establishes the safety inspection program for uranium mills and 11e.(2) byproduct material disposal sites and facilities (11e.(2) sites) licensed and regulated under 10 CFR Part 40 including mills authorized to take 11e.(2) byproduct material. The disposal sites include both commercial disposal facilities and sites associated with licensed uranium mills. Included in the program are inspection procedures related to all phases of activities: construction and pre-operations, operations, reclamation/closure. Procedures presented cover those facilities licensed and regulated in their entirety by U.S. Nuclear Regulatory Commission (NRC). The primary purpose of the inspection program is to obtain sufficient information through observations, personnel interviews, independent measurements, and review of facility records and procedures, to ascertain, in a timely manner, whether facility operations, and radiological and non-radiological programs regulated by NRC conform with regulatory requirements and the conditions of the applicable license. As a result, the inspection program determines that uranium mills and 11e.(2) sites are managed throughout their entire life cycle in a manner that provides protection from radioactivity to employees, members of the public, and the environment.

2801-02 OBJECTIVES

- 02.01 To establish general policy and priorities for inspection of uranium mills and 11e.(2) byproduct material disposal sites.
- 02.02 To establish a uniform process for inspection of uranium mills and 11e.(2) byproduct material disposal sites.
- 02.03 To define specific requirements for inspection of uranium mills and 11e.(2) byproduct material disposal sites.

2801-03 DEFINITIONS

03.01 <u>11e.(2) Byproduct Material</u>. As defined in Section 11 of the Atomic Energy Act of 1954, as amended, byproduct material means tailings or waste produced by the extraction or concentration of

Issue Date: 08/25/00 - 1 - 2801

uranium or thorium from any ore processed primarily for its source material content.

- 03.02 <u>Closure</u>. As defined in Appendix A to 10 CFR Part 40, closure means the activities, after operations, to decontaminate and decommission the buildings and site used to produce byproduct materials and reclaim the tailings and/or waste disposal area(s). Also, commonly referred to as decommissioning or reclamation.
- 03.03 <u>Decommission</u>. As defined in 10 CFR 40.4, decommission means to remove a facility or site safely from service and reduce residual radioactivity to a level that permits release of the property for unrestricted use and termination of the license; or release of the property under restricted conditions and termination of license. A Decommissioning Plan usually details the demolition and/or cleanup of the mill buildings and large equipment, tanks, etc.
- 03.04 <u>Reclamation Plan</u>. As defined in Appendix A to Part 40, for the purposes of Criterion 6A, reclamation plan means the plan detailing activities to accomplish reclamation of the tailings or waste disposal area in accordance with the technical criteria of Appendix A.
- 03.05 Operation. Operation for a mill is the process of extracting uranium from ore. For an 11e.(2) disposal facility, operation means that a uranium or thorium mill tailings pile or impoundment is being used for the continued placement of byproduct material or is in standby status for such placement.
- 03.06 <u>Performance-Based License</u>. A performance based license (PBL) allows the licensee to make changes to the facility without prior NRC approval if the conditions specified in the PBL are met.

2801-04 PROGRAM APPLICABILITY

This program has been developed to respond to needs for inspection procedures related to construction, pre-operation, operations, and reclamation/closure for sites licensed by NRC. Where 11e.(2) byproduct material disposal sites are operating under Agreement State regulation, it is expected that responsibility for regulation and inspection activities at those sites will continue to reside with the Agreement States. It is noted that existing inspection procedures from other NRC programs can be applied, in full or in part, to many aspects of uranium mill and 11e.(2) byproduct material disposal site inspections, and that additional inspection procedures specific to disposal technology, and on-site activity can be developed and employed incrementally, as needed. Tables 1 and 2 provide a listing of procedures that are currently available and include comments concerning their applicability. Minimum and normal frequencies of inspection are listed; adoption of the minimum frequency of inspection should be tailored to both the level of site activity and to the performance of the licensee.

2801-05 PROGRAM DESCRIPTION

2801 - 2 - Issue Date: 08/25/00

05.01 <u>General</u>. The inspection program for sites specifically licensed for 11e.(2) byproduct material disposal, and for uranium mills has been divided into three parts. The parts are designed to be responsive to the various inspection needs during the different phases of facility life: construction/pre-operations, operations, and reclamation/closure. Each phase of the inspection program varies with respect to applicable inspection procedures, inspection frequency, and degree to which a given procedure may be applied. The inspection programs for each phase are discussed in narrative form in Section 2801-08. Tables 1 and 2 present information for the pre-operations, operations, and closure phases.

This chapter identifies requirements for the inspection of the health, safety, and environmental aspects of licensee activities. The inspector should be completely familiar with the current regulatory requirements and commitments associated with the license. These include the comparable parts of title 10, U.S. Code of Federal Regulations, the license application, applicable guides, and other codes to which licensees may commit by reference. In the case that NRC guidance documents are updated after a license or amendment is issued, the licensee is generally only committed to follow the original guidance. Thus, the particular revision of the guidance to which the licensee has been committed is of importance.

The scope of inspection procedures (IPs), taken as a whole, is not intended to be limited to only those elements discussed in the procedures. The descriptions and examples contained in the procedures are provided primarily for illustrative purposes, as examples of things that should be examined. Examination of other safety-significant activities not expressed or implied in a procedure is left to the inspector's judgment, in consideration of the relative degree of safety risk posed by the subject activity.

As a result of reviews conducted under the authority of the National Environmental Policy Act, the NRC placed license conditions on facility operations involving environmental issues. Environmental inspections would be conducted at the same time as health and safety inspections.

This program provides 05.02 Program Adjustments. responsible regional office and the Headquarters flexibility to adjust the frequencies, and scope of inspections for different functional areas at a facility, as well as the periodicity of specific areas of inspections. (Suggested frequencies for various procedures are specified in Tables 1 and 2. There is no maximum frequency expressed in Tables 1 and 2. It is expected that any level of effort above that specified as the normal frequency would be established at a level commensurate with whatever is needed to resolve identified problems and their importance to safety.) Periodic inspection interval adjustments should be based on inspection history, licensee performance and safety significance of findings, as delineated in sections 05.03-05.04. Occasional adjustments may also occur in response to other events or activities, as determined by the responsible regional office or the Headquarters. A reasonable allowance for responding to these events or activities should be incorporated in the inspection plan for the facility. Necessary adjustments may be difficult to

Issue Date: 08/25/00 - 3 - 2801

implement within the constraints imposed by limited inspection resources within the regional office and the Headquarters. In such cases, implementation may involve a shift in the focus of already scheduled inspection resources for the subject facility, or a shift in allocated inspection resources from other facilities in the region that have exhibited superior performance. Resources may also be utilized from other regions or the Headquarters in a coordinated response to address significant safety or environmental issues that cannot otherwise be deferred.

Inspections during the construction and pre-operational phase of a facility will be conducted on a case-by-case basis. Pre-operational inspections will be conducted at least once before startup of facility operations. The inspection procedures for the construction/pre-operational phase are indicated in the appendix, as applicable.

Substantial adjustments in the planned inspection schedule for a facility (i.e., those that involve shifts in resources which may affect other facilities or result in exceeding a "normal" inspection frequency) should be coordinated between the responsible regional office and the Headquarters.

05.03 Extension of Inspection Interval

- a. The interval between inspections may be extended (lengthened) on the basis of good licensee performance. The main consideration in extending the inspection interval should be evidence of well-managed and effective radiation safety and environmental protection programs which shows a history of compliance. Specifically, the inspection interval may be extended, for licensees meeting the following conditions:
 - 1. The violations identified during the licensee's current and preceding inspections were of a low safety significance and no more than two violations per inspection are Severity Level IV; and
 - 2. The licensee has not had a significant program change since the preceding inspection. Significant program changes should relate to changes in the scope or type of operations, changes in the authorized materials or possession limits, changes in key personnel, or changes in locations of use. (NOTE: Extension should not be considered for licensees who have undergone significant program changes to ensure the licensee can maintain adequate performance over the next inspection period.)
- b. To document the extension in the interval between inspections, a note (e.g., a memorandum or section within the inspection report) should be written by the inspector, approved and signed by the inspector's immediate supervisor, and placed in the licensing file.
- c. The decision to extend the inspection should be made after each routine inspection. The project manager for the site should be informed and the master inspection plan updated.

2801 - 4 - Issue Date: 08/25/00

05.04 Reduction of Inspection Interval

- a. The interval between inspections may be reduced (shortened) and inspections conducted more frequently than specified in the priority system on the basis of poor licensee performance. The main consideration in reducing the inspection interval should be evidence of moderate to severe problems in the licensee's radiation safety or environmental protection programs. Poor compliance history is one indicator of such problems, while lack of management involvement or control over the radiation safety program is another indicator. Specifically, licensees that meet the following conditions shall be considered for reduction in inspection interval:
 - 1. A Severity Level I, II, or III violation on the most recent inspection; or
 - 2. Issuance of an Order or escalated enforcement on the most recent inspection; or
 - 3. If a "management paragraph" appears in the cover letter transmitting the notice of violation on the most recent inspection (i.e., a paragraph that requires the licensee to address adequate management control over the licensed program); or
 - 4. An event requiring a reactive inspection; or
 - 5. Repetitive violations.

The above list is not exhaustive. The inspection interval may be reduced for any other reason deemed pertinent by the regional or the Headquarters management. An example would be an enforcement conference where the outcome did not include escalated enforcement action, but did indicate a need for the licensee to improve certain aspect(s) of its compliance program.

Licensees which meet the above criteria may have their inspection interval reduced by any length. For instance, licensee with a nominal annual inspection frequency and a poor performance record could be rescheduled for its next inspection in 6 months. The reduction may be valid only until the next inspection or another duration specified, but the regional or the Headquarters management shall consider the results of the next inspection when determining whether the reduced frequency should be continued, changed, or returned to normal.

- b. To document the reduction in the interval between inspections, a note (e.g., a memorandum or section within the inspection report) should be written by the inspector, approved and signed by the inspector's immediate supervisor, and placed in the licensing file.
- c. The decision to reduce the inspection interval may be made at any time, but consideration should be given immediately after

Issue Date: 08/25/00 - 5 - 2801

each routine inspection. The project manager for the site, and the licensee should be informed and the master inspection plan updated.

O5.05 <u>Inspections After Escalated Enforcement</u>. If escalated enforcement action has taken place for a particular licensee, a follow-up inspection should be scheduled and conducted within 6 months of the last inspection or sooner, in accordance with the guidance in this IP regarding reduction of inspection frequency (Section 05.04), after completion of the escalated enforcement action, to assess the licensee's follow-up actions in response to the previous violations. Regions may perform this followup inspection as a part of a routine inspection.

O5.06 <u>Performance-Based License</u>. At sites operating under a PBL, the inspector should ensure that changes authorized under the PBL do not erode the basis for NRC's licensing decision. In evaluating the changes made to the facility, inspectors should recognize that the reviews conducted by the licensee's evaluation panel are reviews of neither safety nor environmental acceptability; rather, the evaluation panel reviews under the PBL are a determination of whether the proposed changes require prior NRC review. Licensees are obligated to ensure that any change considered to the facility should be safe and environmentally acceptable. Then the evaluation panel is responsible for determining if the proposed changes need to be submitted to NRC. There will be circumstances where the licensee finds that the proposed changes are acceptable; however, the change may still require an NRC review.

As a general set of guidelines, NRC review will be required for changes to:

- 1. The items described in the application or subsequent submittals that would reduce the safety basis of the facility;
- 2. The procedures conditioned in the license or outlined, summarized, or included in the application; and
- 3. Any of the license conditions.

2801-06 REVIEW OF EVENTS

All inspections should include, as appropriate, a review of licensee reportable and non-reportable events that involve contamination, releases, equipment malfunctions, or other similar events that have generic significance. The review should cover corrective actions taken by the licensee and follow-up actions taken to prevent recurrence. In the case of reports received by NRC involving radiological health and safety, the region is responsible for determining the seriousness of the reported incident and whether an immediate reactive inspection is necessary. When such reports involve programmatic or technical areas normally addressed by Headquarters programs, the region shall confer with

2801 - 6 - Issue Date: 08/25/00

Headquarters, to jointly determine what response, if any, is required.

Non-reportable events are those determined by the licensee to fall outside criteria requiring them to be reported to NRC. Although, these events are not reported formally to NRC, licensees occasionally may contact regional staff informally to describe the event and explain the basis why it is considered a non-reportable event. Often, licensees are required, by the license conditions, to maintain records of non-reportable events onsite. Non-reportable events should be examined during inspections, to determine appropriate corrective actions or follow-up to preclude recurrence. Such events may relate to safety issues requiring follow-up actions by the Occupational Safety and Health Administration, or the Mine Safety and Health Administration. These events may also relate to existing or potential operational concerns, not otherwise reportable, such as biointrusion in disposal units, erosion or sloughing of trench walls, or uncontrolled wind erosion. Additional quidance on non-reportable events is contained in individual inspection procedures.

2801-07 INDEPENDENT INSPECTION EFFORT

Each inspector should spend some onsite inspection time performing independent inspection effort. The amount of time spent should be commensurate with the level of risk, the complexity of the facility, and the degree to which inspection resources have already been committed to significant safety and environmental issues that have already been identified in the facility. This effort may include more in-depth inspection in selected technical areas than that normally called for by the formal procedures. The major objective of this effort should be to gain increased understanding of potential safety and environmental hazards of particular activities of interest, such as those that may have been involved in a series of recent non-reportable events.

Comparison of the findings from this type of effort with the licensee's findings may uncover unresolved safety and environmental concerns, improper maintenance practices, and other problems that may not be discovered through other means. Discovered hazards outside the scope of NRC's regulatory authority should be conveyed to the licensee at the exit interview (as set forth in IP 88002), described to regional management during debriefing, and included in inspection report. formal In cases where regulatory jurisdiction for the observed potential hazard is clear, the finding shall be reported to the responsible agency for action (i.e., State, Mine Safety and Health Administration, Environmental Protection Agency, etc.). In all cases where the finding involves a potential effect on radiological health and safety, the finding shall be followed up during subsequent inspections until the licensee has resolved the concern. However, special follow-up inspections solely on the basis of Mine Safety and Health Administration issues are not required unless the potential hazard poses a radiological health or safety concern.

Issue Date: 08/25/00 - 7 - 2801

Many of the inspection procedures normally require the inspector to select certain types of records at random for closer examination. However, random selection is not always required. The inspector may seek out certain records of interest when so inclined.

Random selection is a technique that recognizes the fact that NRC does not have the resources to inspect every detail of plant. The NRC inspection program is predicated on the fact that the licensee is ultimately responsible for the safety of the licensed facility. Random selection, where specified in a procedure, allows the inspector to sample specific aspects of the licensee's safety and environmental program to be studied at a level of detail that would be impractical if exercised uniformly across the entire safety program. When random selection is specified in a procedure, the inspector should select records corresponding to activities that relate to the NRC's regulatory role, such as effluent monitoring records or ground-water restoration records. Also included should be records required to be retained for later decommissioning.

To reasonably verify that activities are conducted safely and in an environmentally acceptable manner, the inspector also should randomly select personnel for interviews. The extent and depth to which random selections or examinations are needed are left to the inspector's judgment, depending on how satisfactorily the licensee's operational, and safety and safeguards procedures are being followed.

2801-09 REGIONAL RESPONSIBILITY FOR LICENSEES

The responsibility for inspection resides with the regional office in which the licensee operation is located. For efficiency in resource use, the regional office may request another regional office or Headquarters to assist in the conduct of inspections when specialized technical expertise is needed and is not available within the responsible region. In some cases, a region may wish to transfer all or part of the inspection responsibility to another region or to Headquarters. These arrangements may be made with mutual agreement between the offices involved. If a permanent transfer of total inspection responsibility is involved, the affected regional offices should ensure that the appropriate changes are made to the computerized license data file by informing the Headquarters of the change in inspection responsibility for the license and requesting a change in the file. The regional office assuming inspection responsibility will be credited with the caseload in budgeting and allocating resources.

2801-10 INSPECTION DURING VARIOUS PHASES OF FACILITY LIFE

10.01 <u>Part I - Inspection During the Construction and Pre-Operational Phase.</u>

a. <u>Purpose</u>. The purpose of this instruction is to provide guidance for planning and conducting inspections during the

2801 - 8 - Issue Date: 08/25/00

construction/pre-operations phase of facility life. Activities encompassed during the construction/pre-operations phase of a uranium mill or disposal site include disposal trench construction: liner placement: observation and verification of placement and compaction of cover materials: equipment use: fire protection program (equipment and training procedures):, and compliance with applicable construction specifications requirements in accordance with applicable management controls and quality assurance procedures. Activities encompassed during start-up of a mill that has been on stand-by, would include equipment operation/function and safety.

b. <u>Implementation</u>. This inspection program begins on issuance of the license, or license amendment to restart the mill, and continues until the site begins active receipt and disposal of waste, or processing of ore at a mill. Situations may arise in which inspection requirements specified for other phases may apply concurrently with those specified here for the pre-operational phase. For example, certain requirements contained under Parts I and II may apply in the construction, pre-operational checks, and start-up of a major modification to the site.

The uranium mill or 11e.(2) byproduct material disposal site pre-operational inspection program is defined by selection from among the list of procedures in Table 1. The areas covered during an inspection need not be limited only to those elements discussed in the procedures, but may need to include examination of other activities not expressly delineated or covered in existing procedures. In such cases, the inspector must exercise good professional judgment in modifying the inspection and in identifying to the Headquarters the possible need for development of supplemental guidance. Conformance with the principles of reducing radiation exposure to as low as is reasonably achievable (ALARA) should be a principal concern at all times.

For the normal inspection frequency, each procedure should be executed for each specific frequency. In practice, part or all of the procedure element may need to be examined during each inspection visit.

During inspections, emphasis should be placed on physical examinations, observation of conduct of operations, independent measurements, and personnel interviews. Attention should be directed toward the availability of written procedures, the degree to which they are being followed, and the state of training of on-site personnel. Effort should be concentrated on areas of perceived concern (highest safety risk) and site activities performed since the last inspection.

Review of records should involve only a sampling of those records important to safety of personnel and the general public. For example, if the organizational structure has not changed with respect to personnel and assigned functions and responsibilities, the inspector should not pursue the subject of organization in any detail, unless there is reason to believe that such is not the

- case. Discretion in such areas is left to the inspector's judgement.
 - c. <u>Regulatory Considerations</u>. The inspector should be familiar with current license requirements; previous inspection reports; applicable codes, standards and guides; and the following regulations:
 - 10 CFR Part 19, "Notices, Instructions, and Reports to Workers: Inspection and Investigations."
 - 10 CFR Part 20, "Standards for Protection against Radiation."
 - 10 CFR Part 21, "Reporting of Defects and Noncompliance."
 - 10 CFR Part 40, "Domestic Licensing of Source Material."
 - 10 CFR Part 50.59, "Changes, tests, and experiments."
 - 10 CFR Part 61.82, "Commission Inspection of Land Disposal Facilities (Commercial Disposal Only)."
 - d. <u>Guidance for Use of Inspection Procedures during the Pre-Operational Phase</u>. The inspection procedures indicated in Table 1 for the construction/pre-operations phase are applicable to inspections conducted at uranium mills and 11e.(2) byproduct material disposal sites during construction/pre-operations. The inspection staff can determine the applicable elements of each procedure by reviewing the procedure, the facility license, and reports of previous inspections.

10.02 Part II - Inspection during the Operations Phase

- a. <u>Purpose</u>. The purpose of this instruction is to provide guidance for planning and conducting inspections during the operations phase of the facility. Activities encompassed during the operations phase include receipt and handling of incoming 11e.(2) byproduct material, or the processing of ore and packaging of yellowcake; emplacement of the 11e.(2) byproduct material for disposal; radiation safety and environmental monitoring activities; and records management.
- b. <u>Implementation</u>. This inspection program begins on issuance of the facility license, or a license amendment to allow a uranium mill on stand-by to restart, and continues until the facility ceases active receipt of materials and/or disposal of waste. Situations may arise in which inspection requirements specified for other phases may apply concurrently with those specified here for the operations phase. For example, certain requirements contained under Parts I and III may apply in the operations, or start-up of a facility.

The uranium mill or 11e.(2) byproduct material disposal site operations inspection program is defined by selection from among the list of procedures in Table 2. The areas covered

during an inspection need not be limited only to those elements discussed in the procedures, but may need to include examination of other activities not expressly delineated or covered in existing procedures. In such cases, the inspector must exercise good professional judgment in modifying the inspection and in identifying to the Headquarters the possible need for development of supplemental guidance. Conformance with the principles of ALARA should be a principal concern at all times.

For the normal inspection frequency, each procedure should be executed for each specific frequency. In practice, part or all of the procedure element may need to be examined during each inspection visit. Emphasis should be placed on physical examinations, observation of conduct of operations, independent measurements, and personnel interviews. Attention should be directed toward the availability of written procedures, the degree to which they are being followed, and the state of training of on-site personnel. Effort should be concentrated on areas of perceived concern (highest safety risk) and licensee activities conducted since the last inspection.

Review of records should otherwise involve only a sampling of those records important to safety of personnel and the general public. For example, if the organizational structure has not changed with respect to personnel and assigned functions and responsibilities, the inspector should not pursue the subject of organization in any detail, unless there is reason to believe that such is not the case. Discretion in such areas is left to the inspector's judgment.

- Regulatory Considerations. The inspector should be familiar with current license requirements; previous inspection reports; applicable codes, standards and guides; and the following regulations:
 - 10 CFR Part 19, "Notices, Instructions, and Reports to Workers: Inspection and Investigations."
 - 10 CFR Part 20, "Standards for Protection against Radiation."
 - 10 CFR Part 21, "Reporting of Defects and Noncompliance."
 - 10 CFR Part 40, "Domestic Licensing of Source Material."
 - 10 CFR Part 50.59, "Changes, tests, and experiments."
- $10\ \text{CFR}$ Part 61.80, "Maintenance of Records, Reports, and Transfers."
 - 10 CFR Part 61.82, "Commission Inspection of Land Disposal Facilities (Commercial Disposal Only)
 - d. <u>Guidance for Use of Inspection Procedures During Operations</u>. The inspection procedures indicated in Table 2 for the Operations Phase are applicable to inspections conducted at

Issue Date: 08/25/00 - 11 - 2801

uranium mills and 11e.(2) byproduct material disposal sites, including mills authorized for disposal of in-situ leach facility waste and other 11e.(2) byproduct material. The inspection staff can determine the applicable elements of each procedure by reviewing the procedure, the facility license, and reports of previous inspections. Inspectors should also refer to applicable portions of Regulatory Guides 4.14, 8.22, and 8.30, for details.

10.03 <u>Part III - Inspection During the Reclamation/Closure</u> Phase

- a. <u>Purpose</u>. The purpose of this instruction is to provide guidance for planning and conducting inspections during the period of reclamation/closure of a uranium mill site or 11e.(2) byproduct material disposal site. In some cases, as specifically allowed or required by license condition, some closure activities may occur for some parts of a facility during the operations phase. The purpose of the inspection is to verify, by field observations and review of licensee records, that decontamination of soil, sediment, surface waters, and ground-water, as well as reclamation of the disposal cell, are being performed in accordance with NRC-approved plans.
- Implementation. This program is initiated when the licensee begins implementation of any portion of the approved reclamation/decommissioning plan. The foundation for planning and scheduling inspections will thus be the licensee's progress in implementing the reclamation plan (construction schedule). The criteria for inspections will be license conditions and applicable regulations, some of which will directly address reclamation activities. In many cases, portions of the reclamation plan may be implemented for part of a site while active operations continue elsewhere on site. In these cases, the appropriate portions of this program should be implemented in conjunction with the operations inspection program. The reclamation plan itself, as amended during site operation and approved by NRC, should be reviewed by the regional office to determine if procedural or scheduling modifications are necessary to enable planning of an efficient inspection program. The inspection program continues in effect until the licensee has implemented all elements of the reclamation plan, the license is terminated, and the title to the land is transferred to the State or the U.S. Department of Energy for long-term surveillance and maintenance.

The 11e.(2) byproduct material disposal site, or uranium mill reclamation and decommissioning inspection program is also defined by selection from among the list of procedures in Table 2. The areas covered during an inspection need not be limited only to those elements discussed in the procedures, but may need to include examination of other activities not expressly delineated or covered in existing procedures. In such cases, the inspector must exercise good professional judgment in modifying the inspection and in identifying to

2801 - 12 - Issue Date: 08/25/00

the Headquarters the possible need for development of supplemental guidance. Conformance with the principles of ALARA should be a principal concern at all times.

For inspections during site remediation/closure (includes licensee performing cleanup verification measurements), each procedure should be executed for each specific frequency. In practice, part or all of the procedure element may need to be examined during each inspection visit. Emphasis should be placed on physical examinations, observation of conduct of operations, limited independent measurements (e.g., split samples), and personnel interviews. Attention should be directed toward the availability of the licensee's written procedures, the degree to which they are being followed, and the state of training of on-site personnel. Effort should be concentrated on areas of perceived concern. Discretion in such areas is left to the inspector's judgment in consultation with Headquarters staff (project manager, technical reviewers).

A confirmatory survey may be performed as an audit of the licensee's final survey results to independently confirm that the report is accurate and representative of site conditions, but is only necessary if there is significant doubt regarding the licensee's final survey results. A confirmatory survey will be performed if any of the following applies to decommissioning of the site:

- 1. Repeated violations, with the inclusion of a "management paragraph;"
- 2. Issuance of an order;
- 3. Failure to take short-term corrective measures;
- 4. An event requiring a reactive inspection;
- 5. Limited financial and technical viability of the licensee; and
- 6. Significant problems identified with the reclamation plan or final survey data.
- c. <u>Regulatory Considerations</u>. The inspector should be especially familiar with current license requirements; previous inspection reports; applicable codes, standards and guides; and the following regulations:
 - 10 CFR Part 20, "Standards for Protection against Radiation."
 - 10 CFR Part 40, "Domestic Licensing of Source Material."
 - 10 CFR Part 61.82, "Commission Inspection of Land Disposal | Facilities (Commercial Disposal Only)."
- d. <u>Guidance for Use of Inspection Procedures During Closure</u>. The inspection procedures indicated in Table 2 are applicable

Issue Date: 08/25/00 - 13 - 2801

to inspections conducted at 11e.(2) byproduct material disposal sites, or uranium mills during closure. The most applicable procedure is under development and will be entitled, "Decommissioning Inspection Procedure for Uranium Mill Sites." The inspection staff can determine the applicable elements of each procedure by reviewing the procedure, the facility license, and the licensee's closure (reclamation) plan.

END

Attachments:

- Table 1 Inspection Procedures Applicable to Pre-Operational Inspection of a Uranium Mill or 11e.(2) Byproduct Material Disposal Site
- Table 2 Inspection Procedures Applicable to Inspection of a Uranium Mill or 11e.(2) Byproduct Material Disposal Site during Operations and Closure

2801 - 14 - Issue Date: 08/25/00

INSPECTION PROCEDURES APPLICABLE TO PRE-OPERATIONAL INSPECTION OF A URANIUM MILL OR 11e.(2) BYPRODUCT MATERIAL DISPOSAL SITE

TABLE 1

Procedur e Number	Procedure Title	Inspection Frequency		Applicability of Procedure to the
		Minimum	Normal	Inspection
36100	10 CFR Part 21 Inspection at Nuclear Power Reactors	As Necessary	As Necessary	Inspectors should be sensitive to the underlying principle driving this procedure.
88001	On-site Construction	Annual	Key constr. milestone s	Applicable to the inspection of engineering and construction.
88005	Management Organization and Controls	Annual	Annual	Generic Procedure applicable.
88045	Environmental Protection	Annual	Semiannua 1	License will specify offsite monitoring and sample locations, frequencies and applicable limits on levels and concentrations of radioactivity.
89001	In-situ Leach (ISL) facilities	Annual	Semiannua 1	Generic procedure applicable to uranium mills and in-situ leach facilities.
92701	Followup	As Necessary	As Necessary	Generic procedure applicable.
92703	Followup of Confirmatory Action Letters	As Necessary	As Necessary	Generic procedure applicable.

TABLE 2

INSPECTION PROCEDURES APPLICABLE TO INSPECTION OF A URANIUM MILL SITE OR 11e.(2) BYPRODUCT MATERIAL DISPOSAL SITE DURING OPERATIONS

Procedu	Procedure	Inspection Frequency		Applicability of the	
re Number	Title	Minimum	Normal	Procedure	
83822	Radiation Protection	Annual	Semiannual	This procedure is applicable in its entirety.	
86740	Inspection of Transportation Activities	Annual	Semiannual	This procedure should be used to confirm compliance for yellowcake or 11e.(2) shipments.	
88001	On-site Construction	Annual	Semiannual	This procedure is for the engineering and construction aspects of a disposal cell and implementation requires the assistance of Headquarters staff.	
88005	Management Organization and Controls	Annual	Annual	This procedure is generally applicable.	
88010	Operator Training/Retra ining	Annual	Biennial	This procedure is applicable to mill and disposal sites.	
88025	Maintenance and Surveillance Testing	Annual	Semiannual	Generally applicable.	
88035	Radioactive Waste Management	Annual	Semiannual	Sections 02.01 - 02.06 are generally applicable.	
88045	Environmental Protection	Annual	Semiannual	This procedure is applicable in its entirety.	
88050	Emergency Preparedness	Biennial	Biennial	This procedure is generally applicable. Discretion is required regarding the degree to which all requirements are inspected against.	
89001	In-situ Leach Facilities	Annual	Semiannual	Applicable to the operating aspects generic to uranium mills and ISL facilities.	
92701	Followup	As Necessary	As Necessary	Generally Applicable.	
90703	Followup of Confirmatory Action Letters	As Necessary	As Necessary	Generally Applicable.	
93001	OSHA Interface Activities	As Necessary	As Necessary	Generally Applicable.	

2801 - 16 - Issue Date: 08/25/00