

1 UNITED STATES OF AMERICA
2 ENVIRONMENTAL PROTECTION AGENCY

3 IN THE MATTER OF: Volume I
4 Proposed Regulations for)
5 Revisions to the) EPA Air Docket
6 Federal Test Procedure for) Docket No. A-92-64
7 Emissions From Motor Vehicles)

8 Public Hearing of the Environmental Protection
9 Agency in the above-entitled matter, held at Washtenaw
10 Community College; Ann Arbor, Michigan; on Wednesday,
11 April 19, 1995.

12 APPEARANCES:

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1 Ann Arbor, Michigan
2 Wednesday, April 19, 1995
3 10:10 o'clock a.m.

4 MS. OGE: Good morning. Please take your seats.

5 Can you hear me?

6 I would like to welcome you to the public meeting
7 this morning. As you know we're holding this public meeting
8 to discuss the EPA's notice of a proposed rule to revise the
9 federal test procedures.

10 My name is Margo Oge. I'm the EPA's director of
11 the office of mobile sources, and I will be acting this
12 morning as the presiding officer for this hearing.
13 Unfortunately my schedule does not permit me to be here for
14 the whole hearing, so I'm going to ask Bob Maxwell to be the
15 presiding officer for the remaining of the hearing.

16 We're holding this hearing in accordance with
17 Section 307(d)(5) of the Clean Air Act, which requires EPA to
18 provide interested persons with an opportunity to give us
19 oral presentations of data and views in addition to an
20 opportunity to make written submissions.

21 The official record for this hearing will be open
22 for 30 days as is provided under the Clean Air Act. Because
23 the 30 days period ends on a weekend, this means that the
24 written comments will be accepted through May 22nd of 1995,

1 which is a Monday.

2 We will hold this hearing in an informal manner,
3 however as the presiding officer I'm authorized to strike
4 statements from the records that I consider to be irrelevant
5 or needlessly repetitious, and to enforce reasonable limits
6 on the duration of the statement of any witness.

7 Witnesses are reminded that any false statements
8 or false response to questions may be a violation of the law.
9 Witnesses will be allowed to make oral statements which may
10 later expand in writing for the record.

11 We would ask you to state your name and
12 affiliation prior to making your comments. When the witness
13 has finished her or his presentation the members of the panel
14 will be given an opportunity to ask questions to the witness
15 -- issues that probably will be raised during the testimony.

16 We're having this hearing recorded and the
17 transcript will be available for public inspection at the EPA
18 air docket A-90-24. The docket is located at the EPA, Room
19 M1500, 401 M Street, Washington D.C. 20460. Anyone wishing
20 to purchase copies of the transcript directly from the court
21 reporter should make individual arrangements with the
22 reporter prior to close of the hearing.

23 As I said earlier the purpose of this hearing is
24 to discuss EPA's February 7th 1995 notice of proposed rule

1 making, which propose additions and some revisions to the
2 Federal Test Procedure, referred to as FTP.

3 The proposed revisions are the result of several
4 years of collection and analysis of what I consider extensive
5 data regarding the in-use driving behavior. Much of the
6 research that has been collected today, and the data
7 collection, forms the basis of the EPA proposal. And we
8 believe that that was done on a very collaborative effort
9 with EPA, the auto manufacturers and the California Air
10 Resources Board. As a result of this cooperation we all know
11 much more today than we did four years ago on the behavior of
12 motor vehicles and how such behavior affects emissions.

13 I hope that we can continue to work and learn
14 together to improve an understanding of the issues as we move
15 forward to finalize this regulation. We believe, and I hope
16 that you agree, that the notice that we published on February
17 7th is an open and flexible proposal that has outlined a set
18 of options that are here today for the purpose of public
19 discussion.

20 The notice of the proposed rule making was
21 intended to reflect the fact that there may be several ways
22 of accomplishing the desired goals of the Act, and we will
23 hear from you about those options that were presented in
24 the notes of the proposed rule making. We will rely on a

1 continuing cooperative relationship throughout the common
2 period and beyond, to allow us to come to a well informed and
3 appropriate decisions for finalizing the regulation.

4 So I do hope that today's and tomorrow's hearing
5 will provide, along with your written statements, the
6 material that EPA is looking for to finalize this regulation.

7 Once again I'd like to welcome you to this
8 meeting. And I will turn this over now to John German, who's
9 going to talk about the agenda and probably some more
10 administrative issues that I didn't want to talk about, and
11 he's going to do it.

12 Thank you.

13 MR. GERMAN: I just have a few housekeeping notes
14 to go over here.

15 First thing I'd like to just clarify, you know,
16 this is a hearing. We are not intending to provide any kind
17 of background information. I assume that the folks here know
18 what we published and have the background. If there are some
19 people here who are here more for informational purposes and
20 are not familiar with what we've done, we do have a limited
21 number of copies of our Federal Register Notice, the Notice
22 of Proposed Rule Making. And that'll be back at the sign-in
23 desk. We ask you to please just take one copy each, the
24 numbers are limited.

1 So what we will do today is simply hear testimony
2 from anybody who wants to give it. We have a panel of people
3 from EPA and we'll ask some questions -- and so on.

4 You've already met Margo, who is the office
5 director for mobile sources.

6 Bob Maxwell, sitting on the right, your left, is
7 the division director for the certification division.

8 I'm John German, I'm the project manager for the
9 Federal Test Procedure revisions.

10 John Hannon is our representative from the Office
11 of General Counsel, who has been working with us on these
12 provisions.

13 Jim McCargar took the lead on putting together the
14 Notice of Proposed Rule Making.

15 And Jim Markey has been doing a lot of
16 coordination issues to much of the project, especially in
17 reference to the high speed and acceleration work.

18 There's a couple of other people who may wind up
19 speaking later or asking questions, maybe even on the counsel
20 and individual issues, and if that happens I'll introduce
21 them as the time comes.

22 If anybody had not signed in out at the back we
23 would request that you do so. And I'll ask you to sign in
24 again tomorrow, separately, so we have a record of who was

1 here on each day.

2 There's an agenda that's also back at that sign in
3 desk. Attached to that is some of the very important
4 information such as where are the restrooms, snack bar,
5 telephones, pop machines, all that kind of stuff. So if you
6 need information it's attached to the agenda.

7 And one thing we'd like to do is find out if there
8 is anybody who is not signed up, who would like to speak.

9 And should I get that name here now? Okay. So is
10 there anybody here, who hasn't signed up, who would like to
11 speak, just raise your hand and we'll have somebody get the
12 information.

13 As far as I know there's five groups who have
14 signed up to give a presentation. The AAMA, the American
15 Automobile Manufacturers Association, and AIM the Associated
16 International Automobile Manufacturers, are doing a number of
17 joint presentations. I believe there's 11 in all, and they
18 will be consuming a fair amount of time today, at least
19 tomorrow morning.

20 We will lead off with an overview presentation by
21 Greg Dana from AIAM and Gerald Esper from AAMA. Following
22 that there'll be presentations by Jack Kitowski of the
23 California Air Resources Board, followed by Kevin from
24 NESCAUM. And at that stage we'll see where we are and where

1 we are relative to the lunch break. We may pick up with some
2 other presentations then or just wait until after lunch.

3 The other folks who've signed up, Mercedes has
4 signed up to do an independent presentation, and at 3:15 this
5 afternoon, NRDC will have a representative here to do a
6 presentation.

7 So, unless I've missed somebody? That's about it.

8 We're going to proceed with the testimony at this
9 stage. We would like everybody who does speak to please
10 clearly state their name and affiliation. Please use the
11 microphone. And we would also like to have copies of your
12 presentations both to the EPA panel and for the court
13 reporter.

14 Anything else?

15 (No response)

16 MR. GERMAN: The first one is Greg Dana and Gerald
17 Esper.

18 PRESENTATION: ASSOCIATION OF INTERNATIONAL AUTOMOBILE
19 MANUFACTURERS, (AIAM); AND AMERICAN AUTOMOBILE MANUFACTURERS
20 ASSOCIATION.

21 BY GREGORY DANA AND GERALD A. ESPER

22 MR. DANA: Good morning, my name is Gregory Dana,
23 I am the vice-president and technical director of the
24 Association of International Automobile Manufacturers, or

1 AIAM.

2 With me today is Gerald Esper, director of the
3 Vehicle Environment Department for the American Automobile
4 Manufacturers Association, or AAMA.

5 We appreciate this opportunity to comment on EPA's
6 proposed regulations for revisions to the federal test
7 procedures. We'd also like to commend EPA for the significant
8 progress made toward providing a sound technical basis for
9 this rule making.

10 During the last four years substantial effort and
11 resources have been devoted by EPA, the California Air
12 Resources Board, and vehicle manufacturers to identifying and
13 analyzing in-use driving patterns that are not adequately
14 represented by the current federal test procedures. These
15 include high speeds, high acceleration rates, and air
16 conditioning operation.

17 There are many complex issues associated with this
18 rule making, each requiring extensive review and analysis.
19 Industry has several test programs in progress to investigate
20 these issues, although the extremely tight rule making
21 schedule will make it difficult to develop sound
22 technical answers for all of the open issues.

23 We would like to share our concerns and
24 comments with you today.

1 Before Mr. Esper summarizes manufacturers'
2 technical comments on the major aspects of the proposed rule,
3 I would like to point out how far the automobile industry has
4 come in controlling vehicle tailpipe emissions.

5 Compared to uncontrolled levels, Tier I passenger
6 car tailpipe hydrocarbon emissions have been reduced by 98
7 percent, carbon-monoxide by 96 percent, and oxides of
8 nitrogen by 90 percent over the current FTP. This was
9 accomplished through significant vehicle modifications, both
10 to vehicle hardware and software.

11 As you will hear today, the current FTP represents
12 85 percent of the in-use distribution of vehicle speeds and
13 acceleration rates. Vehicle upgrades to control FTP
14 emissions, such as exhaust gas recirculation, catalyst
15 technology, electronic fuel injection, and the like, have
16 gone a long way toward controlling emissions over the
17 remaining 15 percent of the in-use distribution of speeds and
18 acceleration rates unaccounted for by the current FTP.

19 While additional work is required to make the FTP
20 more representative of certain in-use driving conditions, if
21 those changes are needed and cost-effective, we do not
22 believe that significant vehicle and facility changes are
23 either necessary, or appropriate, to achieving this end.

24 We are concerned, however, that the regulations,

1 as proposed, may indeed require very costly vehicle and
2 facility modifications that move beyond the realm of
3 reasonable cost-effective emissions controls. We are
4 particularly concerned that the proposed standards may
5 indirectly increase the stringency of current Tier I
6 standards by requiring the use of Tier 2 or low emission
7 vehicle technology.

8 We believe that such an increase in stringency is
9 not allowed under Section 202 of the Clean Air Act. AAMA and
10 AIAM legal staff will address this and several other legal
11 concerns in more detail in our written comments. At this
12 hearing we would like to focus our comments on technical
13 issues and related cost effectiveness and cost benefit
14 analyses.

15 At this point, Jerry Esper will provide you with
16 some background on this rule making effort, as well as a
17 summary of the detailed technical comments to follow this
18 introduction.

19 MR. ESPER: Thank you, Greg.

20 As Greg mentioned, my name is Gerald A. Esper.
21 I'm the Director of the Vehicle Environment Department for
22 the American Automobile Manufacturers Association.

23 I'd like to reemphasize AAMA's and AIAM's
24 commitment to investigating FTP revisions. To date our

1 member companies have spent several million dollars and
2 expended countless staff hours to ensure that any revisions
3 to the FTP have a sound technical basis. We remain committed
4 to the effort -- to that effort -- and to develop appropriate
5 procedures and standards.

6 For background, Section 206 of the Clean Air Act
7 states, and I quote, "The Administrator shall review and
8 revise as necessary the regulations to insure that vehicles
9 are tested under circumstances which reflect current actual
10 driving conditions," unquote. I want to emphasize, "reflect
11 current actual driving conditions." Given that mandate, EPA
12 held a meeting in December of 1990, to share their plan for
13 reviewing the FTP, emphasizing the role of vehicle driving
14 behavior.

15 A major outcome of this meeting was a plan for
16 several vehicle usage studies, a joint AAMA/AIAM ad hoc panel
17 usually referred to as the FTP ad hoc panel, or just the FTP
18 Panel, was formed to assist with the studies.

19 Over several months during '91 and '92, EPA and
20 the FTP Panel monitored several hundred vehicles in
21 Baltimore, Maryland; Spokane, Washington, in order to assess
22 in-use driving patterns.

23 At the same time, the California Air Resources
24 Board studied in-use driving patterns in the Los Angeles,

1 California area, and -- Research Triangle Park division

2 studied driving in the Atlanta, Georgia area.

3 In-use driving patterns and behavior were compared
4 with those represented by the current FTP and several chassis
5 dynamometer drive schedules were developed to investigate
6 driving not currently captured by the FTP. These non-FTP
7 drive schedules were then used to determine whether
8 significant emissions producing events occur in-use, that are
9 not represented by the current FTP.

10 In 1992, the FTP ad hoc panel developed a test
11 program with significant input from EPA and the California
12 Air Resources Board. Over several months in 1992 and 1993,
13 28 vehicles from various manufacturers were driven through
14 the non-FTP schedules while critical vehicle parameters were
15 monitored including engine-out emissions, tailpipe emissions
16 levels, catalyst temperature, air/fuel ratio, and throttle
17 position. Similarly air conditioning operation and its
18 effect on vehicle emissions was studied in a later test
19 program.

20 Based on the results of this testing the FTP ad
21 hoc panel developed a proposal which included procedures and
22 standards setting methodologies for FTP revisions. Although
23 the Panel's proposal was not incorporated in the NPRM, it was
24 referenced as a viable option.

1 The AAMA/AIAM proposal first presented in October
2 1994, will be reviewed here today by the FTP panel. Since
3 last October, in anticipation of the NPRM, and to supplement
4 the original data, additional industry test programs were
5 developed and are currently in progress. Some new data and
6 analyses will also be presented today.

7 I will now briefly summarize AAMA/AIAM comments on
8 the treatment of the following topics in the proposed rule:

9 The first item is the AAMA/AIAM's preferred
10 methodology. We believe that you should test vehicles over
11 the intended control cycle, determine what emission control
12 targets are feasible, add a compliance margin, which is
13 typically referred to as "head room," and then determine,
14 overall, the cost effectiveness of that limit and then take
15 appropriate action based on that.

16 Next slide, please.

17 Under high speed, high acceleration driving,
18 vehicle performance, we believe that the standards proposed in
19 the NPRM are too stringent. The extreme nature of the
20 proposed drive cycle, USO6, effectively overestimates the
21 emissions attributable to high speed, high acceleration
22 driver, which distorts the need for control.

23 The available data do not support correlation with
24 the current FTP at Tier I levels, and the proposed

1 requirement is inappropriate for lower performance vehicles.
2 The FTP ad hoc panel will go into that in much greater detail
3 later in our testimony.

4 With regard to air conditioning, the EPA and
5 industry proposed standards need to be revisited based on
6 cost effectiveness, taking into account hardware and
7 facilities implications. The drive cycle proposed in the
8 NPRM contains unnecessary content. The EPA's windows down
9 method proposed in the NPRM is not the most technically sound
10 alternative that was considered or is available to EPA, and
11 the alternative of testing in a full environmental cell is
12 extremely costly and burdensome.

13 After the FTP panel talks about this in more
14 detail we'll discuss the stringency of the proposed standard
15 and we will propose an alternative simulation method based on
16 duplicating A/C compressor load.

17 The intermediate soak requirement has associated
18 air quality benefits that are very small and are diminishing.
19 The associated burden in terms of vehicle and facilities
20 cost, however, is extremely high.

21 The FTP panel will recommend that this proposed
22 requirement be dropped from consideration by EPA.

23 The benefits associated with off cycle control
24 were overstated in the NPRM. New intermediate soak data

1 based on LEV prototypes suggests a much lower, or much higher
2 cost, a much worse cost effectiveness.

3 A representative of Air Improvement Resource,
4 Inc., will testify. He is under contract to the AAMA/AIAM
5 panel, and he will analyze the air quality implications of
6 the proposed rule and will recommend revisions to the cost
7 effectiveness and cost benefits calculations in the notice.

8 The facility burden associated with the proposed
9 requirements is very large. The proposed phase-in is too
10 short and too soon, and separating phase-in of the
11 Supplemental Federal Test Procedure from the implementation
12 of the 48 inch electric dynamometer is not feasible, and
13 provides no added benefit. We'll discuss this again in
14 additional detail and then we will recommend an appropriate
15 and concurrent phase-in schedule and implementation date for
16 both the Supplement Federal Test Procedure and the 48 inch
17 roll electric dynamometers.

18 And then finally we have a number of concerns on
19 other issues, the fuel economy implications of the notice,
20 the electric dynamometer changeover issues, in addition to
21 facilities burden associated with that; the defeat device
22 language in the notice; high altitude implications, one
23 particular case will be discussed; the weight-to-power
24 implications for vehicles with low power to weight; micro-

1 transient driving -- sort of "twaddle" flutter if you will;
2 vehicle power loss associated with control of non-FTP
3 emissions.

4 And then diesel implications will be discussed
5 this afternoon by Mercedes Benz. That is an independent
6 presentation, but I have been asked by the FTP panel to
7 endorse that on behalf of AAMA and AIAM. We do support what
8 Mercedes is going to tell you about diesels.

9 Again, these issues will be discussed as we go
10 through the testimony.

11 So then in conclusion, the AAMA and AIAM member
12 companies, and in the case of diesels include some
13 independent companies, fully endorse the testimony today, and
14 the analyses of the FTP panel will present to you over the
15 next several hours, which we incorporate by reference into
16 this testimony. I do have a copy of all the slides that will
17 be shown later today, so I'll give that to you.

18 And we firmly believe that the panel's proposals
19 are technically sound, however the necessity and cost
20 effectiveness must still be demonstrated.

21 And then finally, in consideration of the
22 extensive test programs in progress and the need for further
23 analysis, we would like to ask EPA to extend the comment
24 period for no less than an additional 90 days.

1 That concludes my testimony and Greg and I will be
2 happy to answer any questions you have on this overview that
3 we've provided you.

4 MS. OGE: Thank you.

5 We're going to hold questions, specific questions
6 when the technical panel presents their papers. But I have a
7 general question.

8 Out of curiosity, are you using, in your
9 presentations this morning and the afternoon, are you going
10 to use the same data that EPA has used for your
11 recommendations, or do you have additional data that EPA has
12 not seen today?

13 MR. ESPER: Again, I'm Gerry Esper. There will be
14 a little bit of additional data that has not, because of the
15 recent time in which it was generated, has not yet been
16 shared with EPA staff.

17 MS. OGE: Okay, and one more question. How do you
18 define stringency?

19 MR. ESPER: How do you define stringency?

20 Well, I'm not a lawyer so I'm sure I'll get it
21 wrong. Stringency is the level of standard that
22 manufacturers must certify their vehicle control level to.

23 MS. OGE: And your comment was that the EPA
24 proposal represents extensive stringent standards. How do

1 you define that?

2 MR. ESPER: I'm not sure I understand the

3 question, but --

4 MS. OGE: (Interposing) Well, what do you -- what
5 criteria do you use to say that what EPA's going to do today
6 or what we're going to do in the final, represents adequate
7 stringency or it's extensive stringency?

8 MR. ESPER: Okay --

9 MS. OGE: (Interposing) and maybe that will come
10 through the papers this afternoon?

11 MR. ESPER: I would think it will be addressed in
12 more detail, but again --

13 MS. OGE: (Interposing) I think it will important
14 issue for us, for all of us to understand, is the cost
15 effective issue is a technical issues, I would personally
16 like to better understand your concerns about what you're
17 calling very stringent standards.

18 MR. ESPER: All right, we'll make sure we address
19 that.

20 MS. OGE: Thank you.

21 MR. DANA: Any other general questions?

22 MR. GERMAN: Just a request that we probably
23 should have made up front. If the speakers could let us know
24 in advance of their presentation whether they intend to

1 provide hard copies of the slides, that will save us a
2 certain amount of scribbling. And if you also have enough to
3 distribute in advance that would also be very helpful. The
4 court reporter has also requested that he be provided a hard
5 copy as well.

6 MS. OGE: Thank you.

7 MR. GERMAN: The next presenter on the agenda is
8 Jack Kitowski from the California Air Resources Board.
9 ARB REGULATORY GOAL - NON-FTP EMISSIONS CONTROL
10 BY JACK KITOWSKI

11 MR. KITWOSKI: Good morning. My name is Jack
12 Kitowski, I'm with the Air Resources Board.

13 I'm please to present comments of the Air
14 Resources Board here today, and before I start with the
15 technical comments I would like to reiterate what's already
16 been said a couple of times, that this really has been a
17 cooperative arrangement. We've gone from, a couple of years
18 ago, having emissions data on just one vehicle and a lot of
19 opinions on how the emission results would look, to looking
20 at non-FTP emissions in a variety of different areas, soak
21 and air conditioning and high speeds; and getting a lot of
22 information thanks to EPA and industry.

23 And I was pleased to see Mr. Esper's commitment,
24 his emphasis on continued commitment by their member groups.

1 So that's very helpful.

2 I also think we have a long way to go. I'm going
3 to say several times during my presentation that we need more
4 information. I don't think that's news to anybody. I guess
5 we're -- you know, being engineers, we get a little
6 information, we want more. And that's pretty typical.

7 To first start out we talk about our goals and
8 what our goals were. This is the goals of the Air Resources
9 Board, is to maintain minimum FTP emission controls on the
10 future LEV fleet. I'm going to emphasize the future LEV
11 fleet throughout my comments today. And I know a lot of
12 EPA's proposal covered both the L.A./LEV fleet, but pertained
13 primarily to the nationwide fleet. And so I want to
14 emphasize this is a California concern. We're going to
15 primarily focus on the LEV fleet.

16 We've stated to industry and we'll state it here
17 publicly that our goal is to require minimum emissions
18 without a lot of hardware change on the majority of vehicles.
19 We believe what we're proposing or what we will propose down
20 the road, can be conducted with calibration changes,
21 therefore it can be done more cost effectively, it can be
22 done in a quicker time frame. That doesn't mean that it's
23 going to be calibration changes on all vehicles. We fully
24 believe that certain vehicles will need to go above and

1 beyond that. And we're looking at a cooperative test
2 program, an additional cooperative test program to set
3 standards.

4 I'm going to provide a little overview here. I'm
5 going to focus my comments on simply three areas, and I'll
6 have some additional comments on a few other areas.

7 I'm going to start with USO6, USO6 stringency; and
8 specifically as it relates to the composite approach. And
9 again, this is as it relates to LEV vehicles. This is not
10 conventional vehicles.

11 In looking at the stringency of the USO6 it's a
12 little difficult to do it wrapped up in the composite
13 approach. There are implied assumptions of the stringency,
14 but there is certainly additional flexibility that
15 manufacturers have, that they could go greater or less than
16 the levels we're looking at.

17 For hydrocarbons, USO6 stringency, is at
18 approximately Bag 2 levels. Again, more data is necessary.
19 We think this may be a little bit more stringent than is
20 feasible, with calibration changes for LEVs. We've got
21 minimum data here, preliminary data on three vehicles we've
22 tested at our lab. These three vehicles, there's certainly
23 some qualifiers on them. These are three vehicles we want to
24 be in our cooperative test program, but these three vehicles

1 have 10 thousand miles, in that range. They're '95 vehicles.

2 On the FTP these vehicles, they're all Tier I or
3 TLEV vehicles. On the FTP they did approximately half LEV
4 levels, which is why we're looking at them in our test
5 program.

6 And you can see, if you compare FTP Bag 2 emission
7 results to the USO6 results it's very difficult. The Mazda
8 626, for instance, was basically zero, and trying to get to
9 those levels would be very difficult.

10 These vehicles were selected, had minimum rich
11 excursions. They weren't -- they didn't run at stoich, but
12 they had minimum rich excursions. And so it follows that
13 there's not going to be -- there's not going to be a lot of
14 changes necessary to bring these vehicles into compliance.

15 For CO it's assumed to be roughly at the FTP
16 levels, and we think this is a fair assumption, again based
17 on these three vehicles. There's the FTP results and the
18 USO6 results. There's some optimization that's needed, but
19 we're in the ballpark there. Obviously more data is
20 necessary and will be obtained, but that's in the right
21 ballpark.

22 And then for NOx our preliminary look at the data
23 indicates that we can probably do a little bit better than
24 where the proposal's at. NOx gets a even a little more

1 complicated than the rest, but assuming it's at FTP levels we
2 think we can do a little bit better than that.

3 Again, all these were for LEV vehicles and not for
4 conventional or Tier I vehicles.

5 I talked about more data being necessary. The ARB
6 and industry's agreed to conduct a test plan of 20 vehicles,
7 10 of them at our facility, 10 of them by industry. And they
8 were agreed on after quite a bit of negotiations. The
9 negotiations certainly started internally in our organization
10 just getting the test proposal out. I think both industry
11 and our agency had to give up a lot on the comfort level.
12 And what they really would like out of the test program, to
13 get a test program that they need.

14 And we think the test program, when it's done,
15 will provide some very important data on exactly where those
16 emissions levels should be.

17 Most of the vehicles -- all the vehicles we're
18 going to test and several of the vehicles industry will test
19 will do some work in a rich bias area. This is not -- this
20 is not calibrating rich, this is a slight rich bias.

21 The standard would be set at approximately fourth
22 lowest vehicle and a headroom would be applied following
23 that. And again, to reiterate, the standards are going to be
24 chosen so that majority of vehicles, the LEV vehicles can

1 meet the standards with calibration changes.

2 Talked a little bit about USO6 control strategy.

3 There's a variety of different control methods, calibration

4 changes. We talked about certainly avoiding enrichment.

5 Eliminating enrichment is going to be the primary thing.

6 Maybe a rich bias under certain high load conditions may be

7 effective. And again, that's what we're going to study in

8 our test program.

9 And I want to go over some test data industry's

10 seen and EPA, I believe, has a copy of it at this point.

11 This is some test data we did. And it's preliminary test

12 data. It's one vehicle. It's a lot of room for improvement,

13 but it's given an indication that rich bias is a strategy we

14 should look at more thoroughly. It was on a '95 Pontiac

15 Bonneville. It was not an aged catalyst. And, as I said,

16 one vehicle, room for improvement; but the Bonneville met --

17 you know, certainly below LEV levels LEV levels when we

18 tested it.

19 And that's just a typical example of oxygen sensor

20 and a schematic of how it works. What we did was apply a

21 multiplying factor to the oxygen sensor signal to get a

22 slight rich bias, and we did that a couple of areas with

23 very predictable results.

24 The hydrocarbon levels went up as the multiplier

1 went down. CO trapped hydrocarbons, except the increases
2 were more significant; and NOx went the other way. And
3 again, the increases were fairly significant.

4 When you combine the hydrocarbons and NOx
5 together, what you get is, at some point right around .7,
6 .75, there is going to be an optimum setting, optimum rich
7 bias that these vehicles could be calibrated to under high
8 load conditions that would reduce emissions. And that's
9 simply because the NOx increases were much more significant
10 than the hydrocarbon increases.

11 CO, during this process, as you see, the NOx
12 benefits are much more significant than the hydrocarbon
13 increases.

14 CO would go up slightly, but our primary concern
15 during this process, as we stated, is hydrocarbons and NOx.

16 Talk a little bit about air conditioning. There's
17 been a lot of work done on air conditioning. I think it's
18 been great. Prior to this test program very little has been
19 known about air conditioning emissions under real world
20 situations, and we simply added a 10 percent load factor and
21 said, "Well, we'll use that to compensate," and I think
22 everybody -- well, everybody -- people may have known that it
23 wasn't appropriate, but nobody had a handle on what the
24 emission results were like. So we really appreciate the

1 efforts of industry and GM to general additional data,

2 clarify the situation.

3 This is just a summary of EPA's proposal.

4 The Air Sources Board, at this time, prefers the

5 95 degree test that EPA has proposed as their primary option.

6 I don't think we've got enough correlation on that to real

7 world, but it's still the option that we prefer the best, it

8 still looks better than the other things we've seen. We

9 certainly would like more information on that if that's the

10 option that EPA decides to go with.

11 The secondary option we see is a full

12 environmental chamber.

13 And then the third -- and I list this third, is

14 the dyno load simulation work. I know industry's been doing

15 a lot of work on that, but we have not seen much data. And I

16 hope to see some of that data here today, but we have not

17 seen much of that data. And hopefully when the data comes in

18 it'll look good, but at this point there's no way to put the

19 load simulation effort any higher than third on the list.

20 For LEVs -- and I'm limiting this to LEVs, it may

21 be very difficult to meet the HC/CO NOx levels

22 simultaneously, that EPA has proposed.

23 Air/fuel bias may reduce NOx emissions, but you're

24 going to have -- you may have some slight hydrocarbon

1 increases. Again, we would like to see more testing on that.

2 I think if EPA, once a procedure is decided upon it'll be
3 more easy to focus our testing results and our testing
4 efforts.

5 Little bit about the phase-in schedule. EPA has
6 proposed a very stringent phase-in -- I shouldn't say
7 stringent, I should say aggressive phase-in schedule.

8 (Laughter)

9 MR. KITOWSKI: We like it.

10 (Laughter)

11 MR. KITOWSKI: But we do have some concerns. We
12 have LEV standards phasing in at the same time and we do need
13 to look at how that's going to work with the LEV levels. We
14 realize that industry is going to have to -- or has limited
15 resources, and is going to have to work on both of them at
16 the same time. And so to that extent we may have some
17 concerns for LEVs that EPA doesn't have.

18 So, for ARB that may be a stringent phase-in
19 schedule. But it's still going to depend on how -- to the
20 extent that -- basically it's going to depend on where the
21 standards lie. And if this can be done strictly with
22 calibration changes on the vast majority of vehicles, then
23 that phase-in may not be too rigorous. If it requires
24 additional hardware changes by more vehicles than we had

1 anticipated, you know, then maybe we have to extend it out a
2 little bit. But for the ARB, we're specifically going to be
3 looking at how this impacts with LEV.

4 On the intermediate soak, that's a touchy issue.
5 If you'd asked us six months ago on intermediate soak, what
6 our position was, we would have said we probably don't need
7 to be concerned with that. And that -- because our feeling
8 was that the LEV levels coming in will control cold start
9 emissions and consequently warm start emissions so
10 significantly that it isn't going to be necessary to look at
11 intermediate soak.

12 We did, however, one test point just to confirm
13 this point, one test vehicle. And the results were a lot
14 more significant than we would have thought. And so we're
15 looking to test a few more vehicles on that. That's going to
16 be planned -- no, that's going to be done next month. But
17 until that we'll just say we're looking at the issue, we're
18 open to it. It's not a closed book for us. And we'll see
19 how the emission results out.

20 Obviously we have to balance -- again, the LEV
21 issue, we have to balance the fact that most manufacturers
22 will be putting catalysts closer and will have more thermal
23 degradation concerns for their catalysts on LEV vehicles than
24 they might for federal vehicles. And that may simply be an

1 issue that the ARB has to look at independently.

2 A couple of issues now on the USO6 test cycle.

3 On the power to weight issue, one of the things
4 we're doing is, where EPA has proposed, after a lot of
5 discussions with industry, is for the high performance
6 vehicles to simply have a two second, no enrichment clause in
7 there. And I think that was a good compromise. We're still
8 debating on the level point at which we do that -- weight to
9 power point we do that.

10 But I think that was -- I think we'll get there
11 from here.

12 One of the things we have a concern with, though,
13 the point that's been debated is right around a weight to
14 power of about 18. And we've tested some vehicles at around
15 a weight to power of 20, that haven't needed two seconds of
16 enrichment. And our thought was if that was -- two seconds
17 of enrichment applies to the high performance it should apply
18 all the way up. So we would want to insure that those
19 vehicles -- all vehicles, at least have two seconds of wide
20 open throttle control.

21 By the way, medium duty vehicles, we understand
22 some adjustments are going to be necessary. It's been a back
23 burner issue for us. It's one of those -- there's been
24 several back burner issues for us. And we're getting down to

1 crunch time. It's going to be one of those things where
2 we're going to have to address it a lot more rigorously. I
3 hope industry has some ideas, because I don't. But we'll
4 just keep on going through and hopefully we'll get some test
5 data on it.

6 With the USO6 test cycle, one of the things I
7 wanted to point out was that directionally we all understand
8 that stoichiometric control is going to cause higher
9 temperatures. That's going to perhaps put an additional
10 strain on the catalyst. But I don't think we've -- at least
11 ARB -- hasn't seen enough data that really indicates the
12 severity of the problem. We've seen very very little data,
13 actually, that tries to quantify this.

14 And all we've heard is directionally this is not the
15 right thing. So if manufacturers have some data where
16 they're making an argument that in fact deterioration is a
17 concern, especially maybe as it applies to intermediate soak,
18 we would be interested in a little more data than we've seen
19 in the past.

20 And basically, as a second point, all we're doing
21 is re-confirming that, yes, we -- the whole object of this is
22 to eliminate commanded enrichment. And we think the
23 direction EPA's going is going to do that.

24 Summary and conclusions: I said it before, I'll

1 say it again. We've directed this towards LEVs, ULEVs. We
2 have not made really, many comments on how this is going to
3 apply to the majority of EPA's proposals. And the composite
4 strategy in itself provides quite a bit of flexibility for
5 manufacturers, and that may be a very effective route to go.

6 We are going to look specifically on how these
7 standards will impact the vehicles in California. We've
8 appreciated the cooperative efforts we've had with industry.
9 It's probably going to get tougher in the next six months.
10 And that's good. That's okay. That means we're getting
11 closer to the end.

12 We've really come a long way and I think we've got
13 just a little bit more to do. Even if it is tough, I think
14 it's going to be doable. I think we're going to have a test
15 program, or a regulatory item, where we probably had more
16 data generated than any other regulatory item in a long time.
17 And I think that's a good thing. If we all have more
18 information there's less guessing going on out there.

19 But more data is necessary and we look forward to
20 cooperatively doing that with industry, with EPA.

21 MS. OGE: Thank you for your testimony. I have
22 two questions for you.

23 QUESTIONS AND ANSWERS

24 MS. OGE: You mention in your testimony that there

1 is a cooperative effort between your agency and industry to

2 do some additional testing. You referred to any vehicles.

3 When is the schedule for that data?

4 And the second question has to do with your

5 current schedule for the proposed rule making from ARB?

6 MR. KITOWSKI: The EPA/Industry program, we're

7 ready to get going with our testing. We're waiting on -- not

8 to make it sound like industry's lagging, they're not. We're

9 simply waiting for aged hardware, and when we get that we're

10 ready to start our part of the testing.

11 I would think, over the next two months, that we

12 should have that data generated. So that's about the time

13 frame we're looking at.

14 In terms of our schedule, we currently made a

15 decision to have our hearing after your final rule, assuming

16 your final rule tracks the currently projected schedule.

17 Tentatively January is when we're proposing out hearing on

18 the item, and therefore our plans would be to reference a lot

19 of the work you've done in terms of the test procedure

20 already in the Federal Register.

21 We would be having a workshop on test data and the

22 test program after that is complete, probably in the fall.

23 MS. OGE: Any other questions?

24 MR. GERMAN: You stated off with a comparison on

1 some more -- I guess the transitional low emission vehicles,
2 comparing the Bag 2 and the full emissions to the USO6. I
3 don't think -- have we seen that data? Have you provided
4 that to us?

5 MR. KITOWSKI: That data? No. That is recently
6 pulled together. That's data we tested in the last two to
7 three weeks, basically while we're waiting for our test
8 program to start.

9 So we may not have provided you with that data.

10 MR. GERMAN: Okay, I'd appreciate it if you could.

11 MR. KITOWSKI: Let me just mention, John, if I
12 didn't reiterate the point before, that -- that data was
13 basically done to basically provide a reality check on where
14 we thought we were, based on the data that's already been
15 generated.

16 And it really -- we wouldn't want to use that in
17 the rule making. There aren't aged hardware on that. It was
18 done simply as -- because the dyno was free. And we're
19 waiting to start our test program and we were hoping it could
20 give a reality check. But certainly -- and it does give us
21 good indication. It basically confirmed our assumptions.

22 But it's preliminary data because of some of its
23 limitations.

24 MR. GERMAN: What I'm interested in is just that

1 there seemed to be a pretty dramatic difference between a
2 couple of the vehicles and how they behaved on hydrocarbons.

3 I'd just like to take a look at that.

4 MR. KITOWSKI: Okay, certainly.

5 Yes, sir?

6 MR. MC CARGAR: Your date on the Bonneville when
7 it had the rich bias introduced. You said that the catalyst
8 had not been aged. Do you mean that was a green catalyst?
9 Or it had some mileage? Or it just didn't have very high
10 mileage?

11 MR. KITOWSKI: It had about 10 thousand miles on
12 it.

13 MR. MC CARGAR: Okay, so it wasn't a green
14 catalyst?

15 MR. KITOWSKI: It wasn't a green catalyst.
16 Manufacturers have indicated that that still isn't enough
17 mileage for their preferences, that there may be increased
18 oxygen storage capacity at 10 thousand miles than you'd see
19 at 50 thousand miles.

20 And directionally I can see that they're right,
21 but directionally I can also see that the work that's done
22 there appears sound. So the idea of a rich bias, I think, is
23 valid, although the magnitude of those numbers may change.

24 MR. MC CARGAR: Okay, and on the data that John

1 just asked about, did you get second by second data on those
2 vehicles?

3 MR. KITOWSKI: No.

4 MR. MC CARGAR: Okay.

5 MR. KITOWSKI: Also, one brief comment. You asked
6 for presentations, I don't have those available today, but I
7 will get those to you.

8 MR. MAXWELL: I'm going to ask the general
9 question. It's been a concern of the industry all along that
10 we end up with common test procedures. And it's been
11 certainly our objective, and CARB's to come out that way.

12 Is there anything about our current NPRM that
13 raises a concern with CARB, that we could be set up somehow
14 to go on divergent paths?

15 MR. KITOWSKI: I'm glad you brought that up, Bob.

16 Let me run through the items:

17 First of all, the USO6 test cycle, we've agreed to
18 it, industry's agreed to it. I think that was a great effort
19 on all of our parts, to finally get to a point where we --
20 basically everybody got what they needed out of the cycle,
21 but nobody was really comfortable with the final result.
22 That's okay. It's a good test cycle and we'll all be happy
23 with it five years down the road. That test cycle is not
24 going to be different. The EPA and the ARB will have the

1 same test cycle.

2 In terms of A/C, we feel you and industry have
3 taken the lead on A/C. We voiced some comments here, that
4 we'd like to see better correlation, but I don't -- I don't
5 see us changing on that at all. I think you guys have taken
6 the lead and you've done a great job on it. And we're going
7 to let you continue to take the lead and provide technical
8 comments where we can and where we think they're justified.

9 In terms of intermediate soak, that's an issue
10 that we've told you all along, that we may or may not track.
11 But I don't feel that, again, that that's necessarily
12 critical for California vehicles. If we didn't track it and
13 you did, they simply wouldn't run that test.

14 We've stated before that in terms of the standard
15 we have some special concerns, in terms of the standard, that
16 we're dealing with LEV vehicles. And it gets kind of
17 complicated with the current composite approach in that the
18 composite approach does apply to LEV vehicles and in fact the
19 effective standard is more stringent for LEV vehicles simply
20 because you're referencing either Bag 2 or the entire FTP and
21 the levels have been reduced. Therefore we may deviate on
22 the standard. I don't think that's going to cost
23 manufacturers any significant concerns. I believe they've
24 anticipated that.

1 MR. MAXWELL: To deviate means something that's
2 probably more stringent than the level we propose for Tier I
3 vehicles, but on the other hand what we, in effect, propose
4 for Tier II vehicles, probably not that stringent, is that?

5 MR. MAXWELL: It may not be. It's very
6 complicated to us and in fact, for instance if the
7 hydrocarbon levels came out the way they did with these
8 preliminary tests, we probably wouldn't want to go with Bag 2
9 levels.

10 So then you'd say numerically we are more
11 stringent than EPA on the conventional vehicles, but yet our
12 test procedures would be less stringent because you're
13 referencing -- less stringent in terms of the fact that as it
14 pertains to the Bag 2.

15 We also have some special concerns with phase-in
16 in that we have some serious considerations with LEVs and how
17 it's going to impact that. That'll probably be tied in a lot
18 to the standard. And we like your schedule, as I said, but
19 that may be a little aggressive in California. We're not
20 sure yet.

21 MR. MAXWELL: Has California had a chance yet to
22 address its own plans of what to do about the dynamometer
23 changeover and how it would affect the basic FTP?

24 MR. KITOWSKI: We've discussed it briefly. I

1 think we are letting you take the lead on that. I don't see
2 any reason to deviate from what you're doing. So the rules
3 that you apply with regard to dynamometer changeover, I
4 believe will apply nation wide. I think that manufacturers
5 would want that and we want that as well.

6 MR. MAXWELL: Obviously if we held to the current
7 very aggressive schedule for the dynamometer changeover,
8 which is due at all in '98, is one thing. But if we get
9 into, say, coordinating that with other aspects of the
10 revised FTP changeover, is there a point where you get
11 concerned that we could go the other extreme, where the dynos
12 are phase-in too slowly or have you not had a chance to
13 really deal with that?

14 MR. KITOWSKI: Certainly there would be that
15 concern. I don't believe they can be phased in any less
16 stringently than the non-FTP requirement.

17 And when I say that -- I don't want to be
18 misleading when I say that your schedule may be a little
19 aggressive. I'm not talking we should -- what I've heard
20 from industry and that we should extend it out six years and
21 -- start two years later and extend it out six years or, you
22 know, whatever it is. I'm talking maybe, you know, maybe a
23 year. And that's a maybe.

24 So we're on the same page. It's a matter of fine

1 tuning it. So I don't think any changeover of the
2 dynamometers, as long as they at least track the
3 implementation of the FTP, is going to be a concern.

4 MS. OGE: Anything else?

5 (No response)

6 MS. OGE: Thank you for your testimony. I think
7 we agree with you of the importance of working together with
8 your agency and the industry, because I think this is a
9 wonderful opportunity for both California and federal EPA to
10 harmonize on test procedures. And we're looking forward
11 working with you. Thank you.

12 MR. KITOWSKI: Thank you.

13 MR. GERMAN: Okay, the next presenter is Kevin
14 Green from NESCAUM, and I'm not sure what that stands for, so
15 maybe Kevin can?

16 NORTHEAST STATES FOR COORDINATED AIR USE MANAGEMENT (NESCAUM)

17 BY KEVIN GREEN

18 MR. GREEN: Good morning. I'm Kevin Green, I'm an
19 engineer with NESCAUM, I'd like to begin by expressing our
20 gratitude for the opportunity to be here to talk about this
21 important proposal with you, and by giving you a little bit
22 of background on who we are.

23 The Northeast States for Coordinated Air Use
24 Management, or NESCAUM, was formed in 1967 by the New England

1 Governors Conference, and represents the directors of the
2 state air quality agencies in Connecticut, Maine,
3 Massachusetts, New Hampshire, New Jersey, New York, Rhode
4 Island, and Vermont.

5 Our purpose is to exchange technical information
6 and promote cooperation among the eight member states. To
7 accomplish this, we sponsor occasional training programs,
8 participate in the development of regional and national
9 policy, and we promote a variety of research activities.

10 I've only been with NESCAUM about 18 months, but
11 it's very clear to me that our members care really deeply
12 about what they're doing, and I think they have what is a
13 really unique ability to share resources and expertise to
14 achieve objectives that might otherwise be imposing.

15 I think that an excellent example is our joint
16 release yesterday, with our counterparts in the mid-Atlantic
17 region, of a report that we think is going to establish a
18 blueprint for air emissions trading programs that will help
19 to provide important flexibility to regulated parties, and
20 thereby reduce net costs to society of achieving air quality
21 objectives.

22 I think that this is a great example because it
23 demonstrates that we in the Northeast, like most state and
24 federal officials, are probably more sensitive to costs than

1 we may have been in the past, and are increasingly interested
2 in seeking innovative and flexible solutions.

3 However, I think it should be clear that in
4 pursuing innovations and flexibilities, we need to ensure
5 that adequate tools are available to accurately measure
6 achievements.

7 Within the context of motor vehicles the key
8 tools from this standpoint are the Federal Test Procedure, or
9 FTP; and the mobile emissions model. For a number of years
10 we've realized that both suffer from "varyingly" severe
11 shortcomings. Recognizing their importance, several of our
12 senior agency staff met with EPA before passage of the 1990
13 Clean Air Act Amendments to explore the potential for
14 appropriate revisions. We're therefore extremely gratified
15 to see these early discussions finally bearing fruit.

16 Before addressing the proposed revisions to the
17 FTP, I'd like to acknowledge the remarkable progress that has
18 been made in reducing emissions from motor vehicles. Concerns
19 about uncontrolled emissions aside for the moment, it should
20 be clear that with a doubling in vehicular travel over the
21 past 20 or so years, we wouldn't be seeing improvements to
22 air quality if the cars and trucks hadn't gotten
23 significantly cleaner along the way.

24 Unfortunately the importance of such achievements

1 is often overlooked. We clearly need to remind ourselves
2 that the continued push for advancements in technology
3 provides the flexibility that allows us to grow economically
4 and still achieve progress toward environmental objectives,
5 and that we've got pretty convincing evidence to prove it.
6 A perspective of this sort helps us to avoid a sense of
7 impossibility when faced with inventory projections and air
8 quality modeling results that indicate difficult challenges
9 to achieving ozone attainment, as scheduled in the Clean Air
10 Act; and further challenges achieving further ozone
11 reductions that are probably necessary to adequately protect
12 public health.

13 With that in mind, NESCAUM continues to support an
14 integrated strategy to manage emissions from motor vehicles
15 over the next couple decades. This strategy is based on four
16 core elements:

17 The introduction of increasingly clean vehicles,
18 the reliance on periodic inspections and on-board diagnostics
19 to ensure that vehicles receive proper maintenance; the
20 reformulation of gasoline for lower emissions, and the
21 implementation of measures to increase reliance on
22 alternatives to single occupancy vehicles.

23 As you all know, progress on these core elements
24 has been anything but easy in recent months. I think there's

1 a false sense that EPA and states are singling out the auto
2 industry. Anyone who's considered the scope of our
3 activities should realize that really isn't the case.

4 In the Northeast we recently completed a very
5 difficult process that enabled us to finally forge an
6 agreement with some of our upwind neighbors regarding
7 appropriate levels of stationary source NOx control.

8 We're also taking a very serious look at other
9 mobile sources. In fact the only reason I'm here today is
10 that Arthur Marin, my boss, is here in town negotiating with
11 lawnmower and chainsaw manufacturers over what will already
12 be a second round of VOC controls. We're also a little bit
13 behind on a promise to try and provide a forum for states,
14 environmentalists, EPA and manufacturers, to discuss a few
15 difficult issues related to recently proposed regulations for
16 outboard marine engines. And I shouldn't overlook our strong
17 support for EPA's plans to further reduce NOx and fine
18 particulate matter from heavy duty highway and nonroad
19 engines, as these engines may eventually overtake light duty
20 vehicles as mobile sources of NOx, and are already a major
21 source of particulate matter, perhaps our most hazardous air
22 pollutant.

23 However, a lot of those efforts are being pursued
24 based on the assumption that the comprehensive motor vehicle

1 program we've advocated will eventually reduce light duty
2 vehicle and truck emissions to the point where the remaining
3 mobile source emissions will be largely represented by heavy
4 duty and off-road engines. Projections of this sort are
5 generally based on EPA's mobile emission factor model, which,
6 in turn, draws significantly from testing based on the
7 Federal Test Procedure.

8 It has been widely acknowledged in recent years
9 that the FTP and, perhaps to a lesser extent, the mobile
10 model fail to account for a significant amount of emissions
11 that occur "off cycle". This results in several biases in
12 the development of air quality improvement programs.

13 First, it biases the program against further
14 reductions in light-duty vehicle emissions.

15 Second, it biases the program against technology
16 enhancements. In particular, it biases motor vehicle
17 programs against numerous advanced technologies such as
18 electric vehicles, which eliminate all off cycle emissions;
19 and solar powered cabin fans that can drastically reduce
20 initial air conditioning loads on hot days.

21 Third, although we strongly support the periodic
22 inspection of in-use vehicle emissions, a similar bias may
23 exist toward this strategy and away from on-board diagnostics
24 and further technology advancements.

1 Fourth, within the context of periodic inspection,
2 it may bias repairs somewhat away from those that are
3 affected in reducing off-cycle emissions.

4 More fundamentally, such shortcomings in our
5 measurement tools mean that we really aren't achieving as
6 much as we thought. It's therefore of the utmost importance,
7 as was recognized in passage of the recent amendments to the
8 Clean Air Act, that EPA revise the test procedures used to
9 measure emissions from motor vehicles so that they more
10 accurately reflect real world driving.

11 We would therefore like to applaud the extensive
12 effort that EPA, ARB, and the automobile manufacturers have
13 all undertaken to develop the data that's so critical to such
14 a technical rule making.

15 We know that EPA is very late relative to the
16 schedule laid out in the Clean Air Act, but we think that in
17 light of the intensive technical effort needed to support
18 this effort, that the wait has been worthwhile.

19 We hope that EPA will make good progress toward
20 promulgation of final revisions and will be glad to assist to
21 the extent that we are able.

22 Before getting into detail I'd like to discuss our
23 view of the basic philosophy outlined in 206(h) of the Clean
24 Air Act, which requires enhancements to vehicle test

1 procedures.

2 In our view, EPA's charge under 206(h) is to fix
3 the test procedure. There's no indication that the
4 numerical values of the standards are supposed to change in
5 the process. Although this means manufacturers will be held
6 responsible for emissions under conditions not covered in the
7 past, we think that was the intent. More importantly, we
8 really think that this is the right way to go even if it's
9 somewhat more painful in the short term.

10 What got us to this point in the first place was
11 that we had a test procedure that didn't capture certain
12 aspects of in-use operation that now have a sizable impact on
13 vehicle emissions. With the data EPA now has in hand, it can
14 go down one of two very divergent paths.

15 One would be to revise the test procedures such
16 that they cover as much in-use operation as possible,
17 extending the useful life of the current round of revisions
18 and minimizing bias against technologies that improve
19 emissions that aren't covered by the current FTP.

20 The second would be to make incremental
21 modifications to the test procedure based on the capability
22 of what are essentially Tier I technologies. Although this
23 approach is likely the path of least near term resistance, it
24 would tend to continue the state of denial that got us to

1 this point in the first place, and would continue to bias the
2 test procedures against advanced technologies that can
3 effectively reduce off-cycle emissions.

4 Given that the clear mandate to undertake
5 significant improvements to the test procedures was so long
6 in coming, NESCAUM feels that it is appropriate to take a
7 long term perspective and to therefore pursue the greatest
8 possible coverage of in-use operation. In our view, this is
9 the directive embodied in 206(h).

10 As EPA acknowledges, Congress was silent on the
11 relationship of this directive to the level of numerical
12 standards. This leads NESCAUM to the conclusion that
13 Congress intended the numerical standards for Tier I
14 vehicles, and the pending numerical standards for Tier II
15 vehicles, to apply under the revised test procedures. The
16 logic of this interpretation is enhanced if the deadline for
17 test procedure revisions is taken into account.

18 Congress directed EPA to modify vehicle test
19 procedures by mid-1991, two and a half years before Tier I
20 standards went into effect. Given that the language
21 regarding Tier I and pending Tier II standards is not
22 contingent upon the outcome of these revisions, it must be
23 concluded that Congress intended for both the Tier I
24 numerical standards and the pending Tier II numerical

1 standards to apply under the revised test procedures. In
2 other words, Congress intended for the standards to be met
3 under real driving conditions and mandated that EPA fix the
4 test procedure to assure that.

5 In NESCAUM's view, EPA should therefore modify the
6 test procedures in order to fully account for at least those
7 aspects it has already been pursuing, in other words
8 aggressive driving, increased throttle speed variations,
9 intermediate duration soaks and air conditioner use; and
10 should retain the Tier I numerical standards under the
11 modified test procedures.

12 However, we recognize that a lot of time and
13 effort has gone into developing the currently proposed
14 framework and would like to offer a few suggestions within
15 that context, bearing in mind our clear view that such a
16 context is considerably less protective than that outlined in
17 the Clean Air Act.

18 First -- and I've got, I think 11 of these:

19 First, with respect to aggressive driving, we
20 support the use of the US06 cycle that's been developed by
21 EPA and ARB. We think it strikes an effective balance
22 between coverage of important off cycle driving
23 characteristics and overall testing time requirements. We
24 also feel quite strongly that such a test cycle must be based

1 on actual in-use driving, as opposed to simulated

2 acceleration and/or high speed cruising.

3 Second, we strongly support the inclusion of

4 intermediate duration vehicle soaks and vehicle start driving

5 behavior, which can have a significant impact on emissions.

6 If greater emphasis had been placed on the short median trip

7 length observed in EPA's driving surveys, this effect would

8 likely be even more pronounced. NESCAUM also supports the

9 use of the air conditioner during this portion of the test,

10 as synergistic effects could be important during the initial

11 pulldown after a one or two hour soak.

12 Third, we're encouraged that EPA has proposed to

13 take into account the use of air conditioners. Obviously

14 this is a relevant factor on the hot summer days that tend to

15 coincide with ozone "exceedances".

16 Although we're still weighing the alternatives

17 proposed by EPA, our initial inclination would be to rely on

18 actual operation of the air conditioner, with some sort of

19 environmental simulation. This would minimize the dependence

20 of the test procedure on a technical characterization of the

21 A/C system and its operational profile, and would also aid in

22 the detection of engine control algorithms that adjust the

23 emission control strategy based on A/C operation.

24 We share the Agency's concern regarding the

1 potential cost of full environmental simulation, and
2 encourage the Agency to seek less expensive ways to simulate
3 thermal loading. We think EPA's attempt to use interior
4 heaters to simulate solar loading is a step in the right
5 direction and will try to offer additional suggestions in our
6 written comments.

7 NESCAUM also encourages EPA to promulgate a test
8 procedure that reflects the reasonable assumption that air
9 conditioner use occurs in all summertime driving conditions.
10 In particular, we think EPA should require use of the A/C
11 during the cold start cycle.

12 Fourth, we strongly support EPA's proposal to rely
13 on a composite supplement to the FTP. NESCAUM is aware of
14 the joint AAMA/AIAM proposal to have two separate tests, one
15 for high speed load operation and one for air conditioner
16 operation.

17 As I already mentioned, inclusion of intermediate
18 duration vehicle soaks is important to NESCAUM, as such soaks
19 have a significant impact on emissions.

20 I have to say that we're basically at loss to
21 comprehend why the automakers would want to have two or three
22 separate new tests to pass without any opportunity to balance
23 relative opportunities on each test. The one reason we have
24 been able to think of is that keeping these off cycle

1 operational aspects separated ensures that emissions
2 increases due to synergistic effects will be ignored. For
3 example, although the relative impact of an intermediate soak
4 period may be greater with the air conditioner on than off,
5 this wouldn't be observed in a testing scheme that maintains
6 a clear division between these operational aspects.

7 We therefore must argue that a composite cycle is
8 important because it offers manufacturers greater
9 flexibility, and because it should enhance the ability
10 to capture synergistic effects.

11 Fifth, we remain of the view that EPA's
12 instructions in the Clean Air Act basically require revisions
13 to the test procedures without adjustments to the numerical
14 standards, and therefore recommend that EPA reduce the
15 proposed NOx standards so that they're numerically identical
16 to those given in the Act. At a minimum we urge EPA to
17 reject the automakers proposed weakening of the numerical
18 standards, and the move to combined HC plus NOx standards.

19 Although we can understand the desire for
20 interpollutant averaging as a source of flexibility, we need
21 -- and I think this is quite important -- to be able to
22 manage HC and NOx emissions independently at the state level
23 in order to design cost-effective ozone control strategies.

24 Sixth, we urge EPA to revisit the fuel

1 specifications for the test procedure, an area specifically
2 identified in the Clean Air Act. And we will attempt to
3 provide some specific suggestions in our written comments.

4 Our basic interest, I believe, is achieving
5 greater consistency between certification and in-use fuels,
6 which would require some sensitivity to the characteristics
7 and market penetration of both conventional and reformulated
8 gasoline.

9 Seventh, we would like to make sure that EPA is
10 being mindful of the potential impact of the proposed
11 dynamometer improvements on independent testing laboratories.

12 Although we fully support EPA's inclusion of aggressive
13 driving patterns, and although we can't argue with the fact
14 that a large, electrically loaded, single roller will do a
15 better job of representing a real driving surface than a
16 hydraulically loaded set of small rollers, we're concerned
17 that many labs are going to have a hard time coming up with
18 half a million dollars per cell to upgrade.

19 We're encouraged by EPA's indication that
20 alternative dynamometer designs will be accepted given
21 appropriate correlation. However, we'd like to see a more
22 explicit analysis of the potential of some of the
23 alternatives in the spectrum between eight inch twin rolls
24 with hydraulic loading and a 48 inch roll with electrical

1 loading. At a minimum this should include electrically
2 loaded dynamometers with twin eight inch and 20 inch rollers.

3 We also believe that EPA should issue performance
4 standards for dynamometers used for such testing, in order
5 that a target for correlation may be clearly defined.

6 Eighth, although we support EPA's intent to use
7 the sum of the change in specific power as an additional
8 trace tolerance criteria for all FTP drive cycles, we'd like
9 to see more detail in the regulatory language regarding this
10 parameter and potential acceptable ranges.

11 Ninth, we'd like to make sure that EPA is actively
12 seeking to resolve some of the potential challenges that may
13 arise in attempting to perform the revised test procedures.
14 For example, rear wheel drive vehicles -- in particular
15 lightly loaded vans or pickups -- may experience difficulty
16 achieving the high deceleration rates included in the US06
17 and SC01 cycles.

18 Also, in exploring cost effective alternatives to
19 full wind tunnels for cooling during A/C testing, we hope
20 that EPA will consider potential side effects such as fuel
21 heating.

22 We don't mean for these concerns to detract from
23 our support for changes to the test procedure, we just want
24 to make sure that EPA is attempting to resolve them in ways

1 that take into account the capabilities of independent
2 laboratories.

3 Tenth, we recommend that EPA seriously consider
4 adjusting its defeat device policy to account for the fact
5 that increasingly sophisticated vehicles can be programed to
6 detect virtually any predefined test procedure and relax
7 emission control strategies without fear of repercussions.

8 We tentatively support the approach outlined by
9 EPA in the support documentation, which would require
10 proportional vehicle controls, and will attempt to provide
11 additional thoughts on that approach in our written comments.

12 Finally, we urge EPA to demonstrate a stronger
13 commitment to near-term enhancements to the mobile model to
14 account for the effects observed in the course of this
15 development effort. As this is the tool that's used by
16 states to chart progress and make decisions about program
17 development, it's important that it fully characterize in-use
18 emissions.

19 In conclusion we're truly impressed with the
20 efforts of EPA, ARB, and manufacturers to develop the data
21 needed to make sound revisions to the test procedure, and
22 hope that our comments will be useful as decisions are made
23 about precisely how to make those revisions.

24 We will continue to review the entire proposal in

1 more detail and will expand on these comments in writing in
2 the near future. We hope that EPA will look to our members
3 for support on this very important activity.

4 Thank you, and with that I'd be happy to take any
5 questions you might have, bearing in mind that we're coming
6 into this with considerably less involvement to date.

7 MS. OGE: Thank you, Kevin.

8 You mentioned that you will be submitting
9 additional data on some of the aspects that you have
10 expressed concerns. We would be looking forward to get your
11 additional data in the next few weeks.

12 MR. GREEN: I'm not sure I promised data.

13 MS. OGE: You promised some additional information
14 throughout your testimony. If you don't have data, that's
15 fine too. Whatever you have we're looking forward to receive
16 it.

17 MR. GREEN: Well, the New York DEC lab (phonetic)
18 tried to run a USO6 a couple of days ago when I called in for
19 some thoughts, and I heard tires squealing in the background.
20 So perhaps we'll have something.

21 MS. OGE: Okay, that sounds fine, too.

22 Any questions?

23 QUESTIONS AND ANSWERS

24 MR. GERMAN: I think, if I interpret what you said

1 correctly, is that you were saying that you --on the air
2 conditioning stringency that we are proposing, that you would
3 actually like to see us eliminate the increase, the allowance
4 that we were giving. Is that correct?

5 MR. GREEN: Again, I think our basic philosophy
6 coming into this is that Congress asked you to fix the test
7 procedure, not change the numbers of the standards.

8 So I think, in our view, Congress was saying, you
9 know, "Make the test procedure representative of real world
10 driving," which includes air conditioner use. And I think
11 the assumption there was that the Tier I standards were to
12 apply in real world driving conditions.

13 MS. OGE: Any other questions?

14 (No response)

15 MS. OGE: Okay, thank you again.

16 MR. GERMAN: We're moving well ahead of schedule
17 here. This is supposed to have been noon right now. So it's
18 definitely too early to break for lunch. And I'll leave it
19 up to the AAMA, or whether we should go ahead with the
20 Mercedes presentation on the diesel right now.

21 Do you have a presence?

22 A VOICE: We'll have Mercedes now.

23 MR. GERMAN: Okay, then we'll have Mercedes, and
24 if I can read this scribbling, I believe it's Karl Weber and

1 William Kurtz.

2 IMPACT OF PROPOSED CHANGES ON DIESEL (Mercedes)

3 BY KARL WEBER, PATRICK RAHER, and WILLIAM KURTZ

4 My name is Karl Weber, I'm manager of North

5 American certification for Mercedes-Benz AG.

6 Accompanying me today is Patrick Raher of Hogan

7 and Hartson, and William Kurtz of Mercedes-Benz of North

8 America.

9 We appreciate this opportunity to comment on

10 EPA's proposed revisions to the Federal Test Procedure for

11 exhaust emissions from motor vehicles, as published in the

12 February 7, 1995 Federal Register.

13 MBAG is especially interested in the impact the

14 proposal would have on diesel vehicles. My testimony will be

15 limited to this issue and I will present important new test

16 data concerning the impact on diesel vehicles, which would

17 result from the current proposal.

18 By way of background, MBAG is actually one of only

19 two manufacturers of light duty diesel vehicles sold in the

20 United States. The diesel engines produced by MBAG for the

21 U.S. market contain the most advanced emission control

22 technology currently available. Accordingly, our engines

23 include four valves per cylinder, prechamber diesel fuel

24 injection, electronic control diesel fuel injection, map

1 controlled EGR and oxidation catalysts.

2 As a result of this technology Diesel vehicles
3 have an excellent record in terms of low emissions, virtually
4 no emission deterioration over one hundred thousand miles,
5 and reduced greenhouse gas emissions.

6 MBAG believes that EPA must take diesel vehicles
7 into account in finalizing its proposed rule. As noted in
8 the proposed rule, the Agency had no data available to gauge
9 the impact of the revised test procedure on diesel engine
10 certification to existing standards. Indeed we are unaware of
11 any diesel vehicles being used to determine actual driving
12 modes.

13 As I will demonstrate, test data clearly indicates
14 that diesel engines equipped with the most advanced emission
15 control technology cannot meet the standards proposed for the
16 new test procedures. Accordingly EPA must either exempt
17 diesel vehicles from the proposal or adopt a combined HC/NOx
18 standard with a sufficient margin of safety or headroom.
19 Without such action, the proposal would be an inappropriate
20 increase in the stringency of the standards.

21 To specifically address Ms. Oge's question,
22 stringency is increased if the EPA proposal would require
23 significant vehicle modifications or new technology, as
24 opposed to calibration changes, from what is required to

1 meet the current standards under the FTP.

2 As you are no doubt aware, a diesel vehicle
3 operates differently than a gasoline powered vehicle. A
4 diesel engine operates throughout the total engine map with
5 excess air. A conventional gasoline engine operates without
6 excess air.

7 Thus, when analyzing the diesel engine we must
8 recognize that unlike the gasoline engine, there is no
9 operation at stoichiometric levels, the ability to operate in
10 a closed loop mode.

11 For purposes of comparison it is interesting to
12 note that the raw emissions of a diesel engine are actually
13 lower than the raw emissions of a comparable gasoline engine,
14 except for particulate matter. Current uncontrolled NOx
15 emissions from a Mercedes-Benz three liter diesel engine area
16 are approximately 1.5 grams per mile, while the comparable
17 gasoline engine is in the range of about six grams per mile.

18 The difference in the ability of these two engines
19 to control NOx is that the gasoline engine can utilize a
20 three way catalyst while the diesel engine cannot.

21 Diesel NOx is controlled through the use of EGR.
22 Over the years MBAG has improved diesel EGR control systems
23 to the point where today EGR is electronically controlled
24 through the engine map according to engine load and speed

1 conditions.

2 It is important to note that MBAG utilizes its EGR
3 strategy throughout the engine map and not only during the
4 current FTP. For this reason, as the new test procedure
5 increases engine load in areas outside the FTP, the MBAG
6 system will compensate.

7 If, nevertheless, vehicle emissions exceed the
8 current standards it is a clear indication that the
9 stringency of the standard is being increased and that
10 totally new emissions control technology would be required to
11 meet this new standard.

12 As noted at the outset of my remarks, MBAG has
13 developed important new data concerning the impact of EPA's
14 proposed test procedure on diesel vehicle emissions.
15 Specifically, MBAG conducted emission tests on two diesel
16 vehicles, following as closely as possible the EPA proposed
17 rule. The two vehicles were a Model Year '96 prototype E300D,
18 and a Model Year '95 C250D Turbocharged; both of which have
19 basically the same emission control technology.

20 Each vehicle was tested three times. The ambient
21 temperature for the LA4 testing with the A/C on was between
22 92 to 98 degrees Fahrenheit. Since a 48 inch dynamometer was
23 not available, testing was performed on an electric twin
24 roll coupled dynamometer of 14.3 inches.

1 Finally, because the test sequence suggested by
2 EPA late last year, and that proposed in the Federal
3 Register, were somewhat different, the SC01 cycle was not
4 performed at all, and the LA4 cycle with A/C on was performed
5 over a full LA4. The results of these tests are summarized
6 in the charts attached to my testimony.

7 The test data demonstrate clearly that the diesel
8 engine's EGR system cannot operate at maximum effectiveness
9 at increased load and speed that would be required by EPA's
10 proposed test procedures. The major reason for EGR
11 limitation under high load and high rpm conditions is the
12 increased smoke formation, which means increasing particulate
13 matters at high engine loads.

14 Accordingly the data demonstrate that without any
15 changes the EPA proposal is dramatically increasing the
16 stringency of the standard for diesel vehicles, which cannot
17 be addressed by a simple recalibration of existing
18 technology.

19 The question that we must consider is how to fix
20 the EPA proposal so that it meets the legal standards for
21 revising the test procedures. MBAG has two suggested
22 options.

23 The first one is suggested in the proposal itself
24 In the proposed rule EPA stated that it considered exempting

1 alternative and/or diesel fueled vehicles from the
2 supplemental Federal Test Procedure requirements, but decided
3 such vehicles would be able to comply.

4 As demonstrated by the attached test data this
5 latter assumption is not correct. Diesel fueled vehicles
6 will not be able to comply, therefore EPA should consider
7 exempting these vehicles from the supplemental test
8 procedure.

9 In view of the limited number of diesel vehicles
10 sold in the U.S., this would represent a reasonable approach
11 and would not require extraordinary increased costs for
12 little if any emissions benefit.

13 The second option is also contained in the
14 proposal. The attached data indicates that a combined HC/NOx
15 standard, with sufficient headroom, could resolve this issue.
16 The problem, of course, is that the data available at this
17 time is limited.

18 Additional testing and time would be required to
19 determine the appropriate safety margin. The overall benefits
20 of such a program would be extremely small in comparison to
21 the cost.

22 Accordingly MBAG requests that the Agency exempt
23 light duty diesel vehicles from any final rule revision.

24 This concludes my testimony, and if there are any

1 questions I will try to answer them.

2 MS. OGE: Thank you very much.

3 You are referring to some new data that you have
4 developed and you shared some of the information here with
5 us. Have you submitted the actual data to EPA?

6 MR. WEBER: No, they are presented the first time
7 here.

8 MS. OGE: Okay, we would very much appreciate, if
9 you have technical data support the statement that you have
10 made, to please go ahead and submit it to us.

11 Any other questions?

12 QUESTIONS AND ANSWERS:

13 MR. GERMAN: You talked a little bit about the
14 formulation of particulates limiting the effectiveness of EGR
15 at high loads. Any data that you would have on what the
16 increase in particulates would be, corresponding to an
17 increase in EGR in those conditions, would also be very much
18 appreciated.

19 MR. WEBER: Mercedes-Benz did a lot of development
20 testing in this area, not right in conjunction with the new
21 proposed test requirements, but I think we have a lot of data
22 and we could provide data to you.

23 Yes, to answer your question.

24 MR. GERMAN: We would definitely appreciate that.

1 Also, I understand that Volkswagen is intending to
2 introduce some direct injection diesels in this country, and
3 how does direct injection compare to pre-chamber?

4 MR. WEBER: The direct injection diesel engine has
5 certainly big advantages as far as fuel consumption is
6 concerned, performance and other advantages. It also has a
7 big disadvantage, this means NOx emissions increase. We
8 account an increase for about 30 to 35 percent to raw NOx
9 emissions increase with the direct injected diesel action.

10 MR. GERMAN: Does the same phenomenon occur, where
11 if you increase EGR your particulates increase?

12 MR. WEBER: Sorry, I didn't catch this?

13 MR. GERMAN: I mean does the same thing happen, if
14 you increase EGR under high loads, do particulates also
15 increase on a direct injection?

16 MR. WEBER: Yes, it's basically the same
17 mechanism.

18 MR. GERMAN: Okay, thank you.

19 MR. MAXWELL: You had commented on the second
20 alternative, that being of the HC plus NOx standard and the
21 need for additional testing to get a handle on what was
22 really feasible and the headroom needed.

23 Are you planning any additional testing?

24 MR. WEBER: We would like to, but we are limited

1 in our manpower and our testing facilities. What we could
2 offer to you is that EPA gets a diesel car and can thus
3 perform all testing which is necessary to set up a proper
4 procedure.

5 MR. MC CARGAR: I haven't quite had enough time to
6 review the attachments that you provided with your
7 presentation. You've beautiful color slides, by the way. We
8 like that.

9 But in the slide that you did put on your overhead
10 the -- shows average emissions as a percent of standard?
11 That percent of standard is not percent of standard as we
12 have proposed it, that's percent of standard for 50K,
13 numerical standards across the top of the plot, is that
14 correct?

15 MR. WEBER: This is correct, yes.

16 MR. MARKEY: I want to thank Mercedes for helping
17 fill in a void in terms of the diesel test data and I
18 appreciate your providing that data, and I know you'll
19 provided it in as timely a manner as possible.

20 In your opening remarks you mentioned the
21 possibility of the HC plus NOx standard with appropriate or
22 sufficient margin of safety in terms of headroom.

23 Can you comment on or quantify what you would
24 consider sufficient margin?

1 MR. WEBER: As I indicated before, it's a few
2 tests we did so far seems to us not to be a proper base to
3 set such a standard. So we would have to have much more data
4 to be able to set the proper safety margin.

5 MR. MAXWELL: On the safety margin issue, in your
6 comments you mentioned how there's not a deterioration
7 problem with the diesel. Just at the current certification
8 levels, is your margin you allow for different than what is
9 on gasoline vehicles, for diesels? In general, I think the
10 gasoline industry has commented about a two to one kind of
11 ratio. Is it different for diesels?

12 MR. WEBER: I would refer to the graph which was
13 shown. If you looked at the hydrocarbon emissions and the CO
14 emissions they were so extremely low that the variability
15 from test to test plays a major role for the deterioration
16 factor you're finally gaining.

17 As far as NOx is concerned, the NOx emissions are
18 stable through all the diesel's lifetime. So there is no
19 degradation in raw emissions. And the jar system (phonetic)
20 should also work properly over the whole piston. So there is
21 not -- different than for catalyst, which has thermal
22 degradation over the life time. This holds now true for PTR
23 system (phonetic).

24 MR. GERMAN: Okay, if there's no other questions,

1 then, thank you very much.

2 At this stage, before we break for lunch, we'll
3 start in on some of the technical presentations. We actually
4 have a whole list here from AAMA/AIAM, and the first one is
5 on the USO6 cycle, and Harold Haskew and company, I believe,
6 will be doing that presentation.

7 ANALYSIS OF THE SFTP

8 BY KEVIN CULLEN, HAROLD HASKEW and Koji OKAWA

9 MR. CULLEN: I'm Kevin Cullen. I'm representing
10 AAMA/AIAM today. I work for General Motors.

11 Also presenting in this segment is going to be
12 Harold Haskew from General Motors and Koji Okawa from Toyota.

13 We appreciate the opportunity to present
14 information today before the EPA on the FTP revisions issues
15 and we think we have a pretty significant amount of new
16 material to review. Hopefully it'll be instructive for you.
17 And we're continuing to do the testing in support of this and
18 are probably a month or so away from wrapping it up and
19 having a complete data set to submit.

20 We're going to cover several topics in this
21 presentation. I'll be talking initially about the industry
22 cooperative test program. This is the latest test program,
23 for clarification, not the one that EPA used as data in the
24 NPRM. We'll show the interim test results from this program

1 on the vehicles we've completed testing on to date and then
2 do some comparing and contrasting of those results to the
3 previous test program that had been submitted earlier by
4 industry.

5 We'll then present some analysis of the results.
6 Harold Haskew will discuss the observations in terms of USO6
7 versus FTP emissions.

8 Koji Okawa will review some material trying to
9 explain the effect in the relationship we see between load
10 and NOx emissions.

11 And then we'll talk briefly at the close about the
12 outlook we see for USO6 standards.

13 A couple of opening issues that we thought we
14 should touch on before we get into the data, proper. This
15 first one is that we try to establish a position on USO6 vis-
16 a-vis in-use inventory. And in the work that went into
17 developing the USO6 cycle there was a lot of emphasis on
18 keeping the test relatively short and still including the
19 modes of interest, shall we say, and those tended to be the
20 modes that were out towards the extremes in terms of speed
21 and acceleration rate.

22 As a consequence of that it is not in effect
23 representative of all of the off FTP inventory, it tends to
24 be more tilted toward the high end of the off cycle or off

1 FTP inventory. And as such, we would caution that those in
2 the community who model and try to understand how inventory
3 correlates to certification levels, should be cautious about
4 using US06 data to plug in the missing piece of inventory
5 represented by off cycle. We think it represents the upper
6 edge of that but is not appropriate to use as representation
7 of all of off cycle driving.

8 And as a consequence modelers may want to consider
9 trying to develop cycles that are appropriate to represent a
10 balanced view of inventory. And that could either be an off
11 cycle view or an all inclusive view of total inventory.

12 The second issue we wanted to lay out a position
13 on, there's been a lot of discussion. Jack Kitowski, in his
14 presentation, indicated that in working on these issues ARB's
15 intention is to promote standards that require calibration
16 changes on most vehicles, hardware changes potentially on
17 some. EPA has said, for the most part, that their intent is
18 to develop standards that can be achieved through calibration
19 changes.

20 As manufacturers we thought it was appropriate to
21 lay out our perspective on what the distinction is between
22 hardware changes and calibration.

23 In terms of hardware changes those are clearer in
24 most people's minds, although there are a few of these that

1 may not necessarily be thought of as hardware changes.
2 Obviously the catalyst, the key control component, its
3 volume, its precious metal loading, the type of catalyst and
4 its location in the system are hardware changes. They have
5 long lead time requirement and they require changes to
6 vehicle architecture.

7 The EGR system (phonetic), the actuation of the
8 EGR system and its capacity to flow exhaust gas are hardware
9 changes. And for instance, to the extent that high speed,
10 high load control may require more EGR volume than current
11 systems can provide. That would require a hardware change
12 that would get into base engine features.

13 Control algorithms are hardware changes in that
14 they drive the processor needed to perform the algorithms in
15 the time available. We're finding today, as we look at
16 advancing control algorithms to get better air/fuel control,
17 that those often require a step up in ECM capacity (phonetic)
18 in order to run the algorithm in the time available.

19 So you've got to be careful distinguishing
20 calibrations from algorithms. The PCM itself obviously in
21 its capacity, combustion chamber, the hard metal in the
22 engine; any thermal protection -- either materials. We
23 expect some of the things we're facing may require improved
24 materials in exhaust valves and exhaust systems, et cetera;

1 potentially pistons, and shielding for thermal protection.

2 All those, to us, are hardware changes.

3 Contrast calibrations -- and essentially what

4 you'll find the common theme here is settings. You take the

5 available hardware or architecture and adjust its settings to

6 achieve a particular emissions control result. That can be

7 air/fuel, it can be spark timing, EGR -- profile -- that's an

8 adjustable feature in the EGR valve. EGR scheduling,

9 transmission shift points, there are lots of other examples

10 that -- thought was worth getting on the record in our minds

11 the distinction between hardware changes and calibrations.

12 Now to the update on the test programs. A little

13 bit of setup. Industry has agreed to and has provided the

14 support for both the original test program and the follow on

15 test program because we think it's appropriate to establish

16 emission standards with an empirical basis. In order to do

17 so, after much discussion with EPA on the results of the

18 first test program and what were felt to be shortcomings in

19 that test program, we tried to design a test program and a

20 test fleet that would address those shortcomings and give us

21 an appropriate data set on which to establish standards.

22 We set up the test fleet that was all Tier I and

23 had at least 50K aged hardware, and when I get into the data

24 later you'll see that a few vehicles actually had 100K aged

1 hardware on them.

2 We looked for vehicles that had sequential fuel
3 injection systems and intrinsically had tight air/fuel
4 control. We supplied testing with both production and no
5 enrichment calibrations over US06 as well as production
6 calibrations on the FTP. And we tried to get a fleet that
7 provided a relatively broad representation of current
8 production. It's impossible to represent all the
9 combinations and permutations in any test program that can be
10 done in a reasonable amount of time, so there's always a
11 compromise there.

12 Once the data's in hand we think it's appropriate
13 to then use that data to develop the appropriate control
14 standards and it's important to provide adequate compliance
15 margin. We've discussed these issues at length with both the
16 EPA and CARB. I think we've arrived at a pretty good
17 agreement on compliance margin on what's appropriate, and
18 we've generally said is a minimum factor of 2 is the
19 appropriate margin.

20 In terms of the data that's provided, it's similar
21 to the last program and a few areas streamlined. We measured
22 engine out and tailpipe modal HC CO and NOx on a second by
23 second basis. That allows us to calculate catalyst
24 efficiency for each of the three pollutants.

1 Measured air/fuel ratio at both the engine and the
2 tailpipe, and a series of diagnostic measurements, the key
3 ones being catalyst fed temperatures, and for multiple
4 catalysts we recorded the temperatures in each catalyst,
5 throttle position and manifold backing.

6 We're going to report today on a work in process.
7 Of the 41 or 42 target vehicles in the program we've
8 completed testing on 15 of the 25 vehicles in the passenger
9 car, light duty truck I classification; and we've completed
10 testing on 6 of the 13 light duty truck II vehicles. We
11 have, I believe, 4 LDT4 vehicles and none of those have been
12 tested as of yet.

13 And we'll look now at preliminary results from
14 both the passenger cars and the light duty truck I vehicles.

15 This is a list of the vehicles we're reporting on.
16 This isn't a list of all the vehicles we intend to get in the
17 program, just the ones completed so far. I won't go through
18 this in any detail other than to say that you see there's a
19 broad representation of both manufacturers and vehicle types.
20 That's the rest of the passenger cars and LDT1s.

21 And the next slide is a similar listing of the
22 LDT2 vehicles tested to date.

23 Spent a little time setting up this chart format.

24 There's a lot of information there and I want to make sure

1 everybody's aware of the format we're presenting it in.

2 We go across the X axis or the bottom axis of the
3 plot; there are three groups of data.

4 The first group is non-methane hydrocarbon
5 measurements.

6 The second group is the CO emissions divided by
7 10. I want to emphasize that that's to get it on the same
8 scale as other two pollutants.

9 The third grouping is the NOx emissions. This
10 data is data on the vehicles, the passenger cars and light
11 duty truck "ones" over the traditional FTP, not to be
12 confused with the supplemental tests.

13 And on the Y axis we have FTP composite grams per
14 mile for each of the pollutants.

15 For non-methane hydrocarbons, for the 12 vehicles
16 included here we see that against the non-methane standard of
17 .25 we observe a mean of these vehicles of about .12. And
18 you'll see, as we go through this, that that factor of 2 or
19 greater of headroom with 50K aged hardware, tends to flow
20 through.

21 The CO data on these vehicles against a CO
22 standard over 10 of .34, or a standard of 3.4, we've got a
23 mean of the vehicles of .14, so translated to CO that's 1.4
24 grams per mile.

1 In terms of NOx emissions the NOx standard is .4
2 and the mean of this set of 12 vehicles is .2.

3 And we'd certainly say that this data seems to
4 confirm the degree of headroom that we think we are designing
5 into our products today.

6 One clarification. Along the right hand side are
7 vehicle numbers. We prenumbered the fleet for all the
8 vehicles we anticipated having in there. Obviously as a
9 point in time not all of those are represented, since we
10 don't have data. So where you see gaps between the bars
11 those are reserved spots for data that will come in later.

12 This would be data on largely the same set of
13 vehicles. In this case, though, you'll notice we've got 15
14 vehicles with off cycle data. Only had 12 with FTPs. At the
15 start of the program we had not planned to run FTPs. We
16 agreed to do that in response to requests from EPA. So we're
17 still trying to go back and catch some of the early vehicles
18 and get that data.

19 Now we've combined the non-methane hydrocarbon and
20 NOx emissions, so we're reporting as NMHC plus NOx. And on
21 the right side of the graph, again, is the CO emissions
22 divided by 10 for the set of vehicles. Again, the vehicles,
23 each bar represents an individual vehicle.

24 We look at these vehicles, and this would be the

1 production US06 emissions in grams per mile. We see that the
2 15 vehicles for NMHC plus NOx average .52 grams per mile.
3 And for CO we had an average for CO over 10 of 1.42, or a CO
4 average of 14.2 grams per mile. And you see gusts up to 30
5 to 40 grams per mile on the highest vehicles in production
6 configuration.

7 Same set of vehicles, same presentation of data.
8 Now with the no enrichment or stoichiometric calibrations,
9 and what is done here is we asked the development engineer
10 who supplied the vehicle to go in and turn off all of the
11 features in the software that would cause commanded
12 enrichment to occur.

13 When we look at the NMHC plus NOx, interestingly
14 enough, it's about a push, it's .53 versus the .54 for the
15 production calibrations, and we see the large CO reduction we
16 typically expect when we look at elimination of commanded
17 enrichment with an average CO level down now to 1.8 grams per
18 mile, C over 10 at .18 grams per mile

19 Now we're going to look at the individual
20 constituents to try to see how the effect of removing
21 commanded enrichment affects the emissions results.

22 We've got an XY plot. On the Y axis is the
23 stoichiometric results for the vehicle. On the X axis is the
24 production results. They're paired for each individual test,

1 so there are twice as many data points here as vehicles,
2 since we ran two replicate tests on each vehicle.

3 We looked at a regression line through the non-
4 methane hydrocarbon data, which is what's represented on this
5 slide. We see that on average we're seeing about a 77
6 percent reduction in the hydrocarbon emissions with
7 enrichment removed, as compared to what we saw in the
8 production calibrations.

9 The same data for CO, the same presentation. And
10 now we see about a 90 percent reduction in the CO emissions
11 with commanded enrichment removed as compared to the
12 production calibration.

13 This is the NLX emissions (phonetic). And in the
14 initial program this was the constituent that I think
15 presented us with a challenge in that when we went to the no
16 enrichment calibration we typically saw large increases in
17 NO_x.

18 One difference we've seen so far in this data is
19 that the increases in NO_x tend to be much less significant.
20 And here you see about a 27 percent increase on average
21 across this fleet of vehicles in stoichiometric or no
22 enrichment calibration versus the production calibration.

23 And when we combine the results of NMHC and NO_x
24 into a cross plot of those two for a stoichiometric versus

1 production, we see that there's pretty close to one to one
2 agreement there. The regression line predicts about a 5
3 percent reduction, but with the amount of scatter around the
4 line I guess I'd leave it at -- there appears to be no
5 directional effect. You get about the same NMHC plus NOx
6 with no enrichment as you get with the production
7 calibration.

8 A couple of detail plots out of the data. I want
9 to emphasize maybe the one overriding concern about this
10 particular area of control that we've been wrestling with
11 really since Day One, and that's the effect of removing the
12 commanded enrichment on catalyst temperature.

13 This is a plot over the US06 cycle. You'll see
14 the cycle ghosted in, the speed time traced on the bottom.
15 And we've got two plots shown and blue is the production
16 calibration catalyst temperature. In red is the
17 nonenrichment or stoichiometric calibration catalyst
18 temperature. This is on the Honda Civic, which has a fairly
19 close coupled catalyst. And not surprisingly you see very
20 elevated temperature patterns on the catalyst temperature
21 when we remove the commanded enrichment -- increases that
22 tend to show up at the peak temperatures most exaggerated.
23 And the increases that in magnitude approach 100 degree C,
24 probably 80 to 90 degree C on the two high points on this

1 vehicle.

2 I want to emphasize that this creates great
3 concern and heartburn for manufacturers. We've talked today
4 about the fact that catalysts do deteriorate. They
5 deteriorate primarily as a function of thermal degradation.
6 And even with the improved catalyst technology that's
7 available to us today, this magnitude of temperature
8 increase, we think, will have impact on deterioration, and
9 will probably require more premium catalysts.

10 Same kind of presentation on another vehicle, the
11 GEO Metro. Again, blue is the production calibration and red
12 is the no enrichment or stoichiometric calibration. Fairly
13 similar results. A little less increase than on the Honda.
14 And again, this vehicle has a fairly close coupled catalyst.
15 And now we're seeing a perhaps 80 degrees centigrade increase
16 in peak temperatures at the 2 highest load points in the
17 cycle.

18 In terms of observations on the passenger car and
19 light duty truck I data, the FTP results confirm the margin
20 we think should be there. We see that they're complying at
21 around half or less than half of the standard.

22 Looking at the US06 results we see about a 90
23 percent reduction in CO emissions when enrichment is removed,
24 as compared to the production calibration.

1 We see that the stoichiometric HC plus NOx is
2 equal to the production HC plus NOx. And this is a new
3 finding. We didn't see that on the previous data. We saw a
4 substantial increase in the HC plus NOx stoich.

5 Peak catalyst temperatures, as we showed, do
6 increase with the stoich calibration. On many of the
7 vehicles the increase exceeded 50 degrees C, and it was
8 pretty vehicle specific. Some vehicles showed less increase
9 than that.

10 We certainly think there are catalyst durability
11 implications as well as implications for exhaust valves
12 materials, exhaust system materials. Not only the catalyst
13 totting, but the catalyst mat and "canning". So there are a
14 range of concerns about that thermal hit.

15 Okay, now we're going to look at the light duty
16 truck II category. That's trucks from 3750 to 6000 pounds
17 GVW. Same presentation for the FTP results here as we had on
18 the past cars and LDT1s. The standards for the truck are
19 somewhat higher than the passenger car standards, but we see
20 a similar pattern here.

21 Let me call out one difference. The three bars
22 under the little 100K notation are three GM vehicles. And we
23 only had 100K aged hardware available for those. And you
24 will note that they tend to be somewhat closer to the 50K

1 standard than the other vehicles. If we had plotted those
2 against 100K standards we'd see the same kind of headroom
3 we're used to seeing, or the same kind of compliance margin.

4 Even with those three in there, when we look at
5 the vehicles as an average, we're seeing a hydrocarbon mean
6 of .19 against a standard of .32; a CO mean of .19 -- CO over
7 10 mean of .19, a CO mean of 1.9 against the standard of 4.4,
8 and a NOx mean of .32 against the standard of .70.

9 Again, the same presentation for the USO6 data.
10 On the left side of the plot -- NMHC plus NOx, on the right
11 side of the plot CO over 10. We've got now six vehicles
12 represented that we have both data sets in on USO6. And I
13 haven't bothered putting averages in here, because with this
14 incomplete data set with only about a third of the vehicles
15 represented it seemed a little premature.

16 But I think it's fair to say we're seeing
17 consistent kinds of emissions results to what we saw in the
18 past cars and LDT1s. If you eyeball through that data you're
19 running somewhere in the .4 to .5 range on NMHC plus NOx, and
20 CO over 10 is probably averaging about 1.2 or 12 grams per
21 mile.

22 Again, the same presentation with now the
23 stoichiometric USO6 with a no enrichment USO6 results. And
24 when we look at the NMHC plus NOx we see a similar pattern to

1 the past cars and LDT1s, and that's that in this data set
2 we're actually showing a reduction in NMHC plus NOx as
3 compared to the production calibrations.

4 And again, the dramatic reduction in CO over 10,
5 where now we're down to maybe 2.5 or so grams per mile of
6 CO.

7 These are the regression plots. This is non-
8 methane hydrocarbons for that set of trucks. Same
9 presentation as the past cars. And we see here about a 70
10 percent reduction, on average, of the stoichiometric
11 calibrations as compared to production.

12 Again, CO is where we see the most dramatic impact
13 when we remove the commanded enrichment, and we've got here
14 about an 86 percent reduction in CO emissions on USO6.

15 And again, on NOx, somewhat different from the
16 original data set which was primarily Tier 0 vehicles, we're
17 now seeing just a slight increase -- about a 13 percent
18 increase, when we remove the commanded enrichment, as
19 compared to the production calibrations.

20 And when we combine the non-methane hydrocarbon
21 and NOx results on the light duty truck 2s, we see that
22 essentially we predict a 20 percent reduction in NMHC plus
23 NOx with the no enrichment calibrations as compared with the
24 production calibrations.

1 Again, a plot of catalyst temperature for one of
2 the light duty truck 2s. This is a 5.8 liter Ford Bronco,
3 and we see again a similar pattern to what we saw in the two
4 passenger cars we looked at with large increases in catalyst
5 temperature and typically the biggest increases occurring at
6 about the peaks for the cycle. Here we're looking at
7 increases of perhaps 70 degrees C or so on the two peaks.

8 Observations on the trucks are pretty consistent
9 with what we saw in the past cars and light duty truck 1s.
10 The FTP results confirm the expected level of margin.

11 On the US06 we saw about an 86 percent reduction
12 on CO, a 20 percent reduction on combined NMHC plus NOx as
13 compared to production. Peak catalyst temperatures again
14 increased. The increases were less severe than we saw in the
15 passenger cars and I think that's because on average
16 catalysts on trucks tend to be mounted a little further from
17 the engine than on passenger cars. But we did see a number
18 of vehicles showing a 50 degree C or larger increase, and
19 certainly the same concerns and implications for catalyst
20 durability, material requirements, et cetera.

21 Now if we revisit the proposal that AAMA/AIM made
22 to EPA originally, back in October of 1994, for US06
23 standards and design targets based on the data set from the
24 original test program, the two charts shown on this slide are

1 the charts we reviewed with EPA at that time. And at that
2 time we were predicting that the appropriate levels would be
3 a compliance standard of 1.3 grams per mile and a design
4 target down around .6 to .7 grams per mile for HC plus NOx; a
5 compliance standard of 5 grams per mile for CO, a design
6 target down around 2 to 3 grams per mile. At that point
7 there were certainly some shortcomings in this data. We
8 reviewed this data almost ad nauseam with both the agencies.
9 And some of the shortcomings, we didn't run any USO6 cycles
10 on these vehicles. This test program was based on the three
11 earlier high speed, high load cycles, ARB 02, REP 05 and HL
12 07 (phonetic). So what we had to do was take the mobile
13 data, go in and snip out the appropriate segments and then
14 paste them together to get a synthesized USO6 result. And
15 that's an obvious shortcoming. It's not real data, it's sort
16 of assembled data.

17 The vehicles we had in this fleet were
18 predominantly Tier 0 vehicles and clearly this rule will come
19 in in a Tier I and more stringent environment so that they
20 weren't necessarily the right set of vehicles to use.

21 We did have 50K aged systems and we had crude no
22 enrichment calibrations. And at this time, you know, we were
23 talking about a compliance margin factor in the 2 to 3 range,
24 or a design target that was .33 to .5 times the standard.

1 If we look back at this test data and look at the
2 same regressions of production versus stoich emissions we see
3 some similar patterns but some distinct differences. This is
4 the non-methane hydrocarbon for that original data set. And
5 here we saw about a 72 percent reduction in non-methane
6 hydrocarbon when we went to the no enrichment calibrations.

7 For CO we saw about an 83 percent reduction as
8 compared to the production calibrations.

9 And this is probably the most significant
10 difference, the NOx results on these vehicles showed a much
11 larger increase in NOx when we took away the enrichment, with
12 about a 65 percent increase in average on NOx as compared
13 with the production calibration.

14 Combining NMHC plus NOx -- and this was one of the
15 challenges we faced, was we went into this regulation
16 originally going after commanded enrichment, and we found
17 when we took that way the NOx went up. And even when we
18 looked at NOx plus HC we saw a net increase. And here we saw
19 about 20 to 21 percent increase in NMHC plus NOx as compared
20 to the production calibrations.

21 So if we kind of compare and contrast the original
22 and current test program, when we look at the stoich
23 calibrations on USO6 we see larger CH and CO benefits than
24 we'd seen on the original program.

1 We see a NOx increase that's considerably lower.
2 And when we look at the improvement in HC and the smaller
3 degradation in NOx we see an HC plus NOx result that is less
4 than or equal to the production calibration.

5 So if we look at HC plus NOx combined, we're not
6 seeing the penalty that we're paying for the enrichment
7 reduction that we saw in the original test program.

8 And that's true even on an extreme cycle like
9 USO6. I want to emphasize that we had done some analysis on
10 the original test data, that suggests that as you went
11 through the 3 cycles we looked at, "repo 5", "ARB 02" and "HL
12 07" (phonetic), kind of in order of difficulty, in order of
13 the extremeness of the speeds and accelerations represented;
14 the pattern we saw was the NOx CO tradeoff that you saw got
15 worse as you looked at more extreme cycles.

16 Now we want to keep in mind that when we go into
17 control standards we're establishing those to get results in
18 inventory. And you want to keep in mind that a cycle like
19 USO6 is likely to distort that tradeoff to over represent the
20 NOx emissions hit that you see as compared to a more
21 representative cycle like "repo 5" (phonetic).

22 So in terms of inventory impact it's our
23 expectation that if we go forward with no enrichment
24 calibrations on Tier I vehicles with some optimization we'll

1 be able to achieve HC and CO benefits and we expect to see
2 essentially no NOx impact, that NOx will be a push.

3 I'm going to talk about the outlook for the
4 standards. I want everybody to recognize that this is a work
5 in process. The data set's only about 60 percent complete
6 and certainly the numbers could move around as the rest of
7 the data drops in. But as we've added vehicles to this, that
8 means it stayed pretty stable.

9 What we see as an interpretation of this data set
10 as appropriate standards is an NMHC plus NOx standard of
11 around 1 gram per mile in a target zone that would be down at
12 about half gram per mile; a CO standard of about 5 grams per
13 mile, target zone of about 2 and a half grams per mile.

14 I don't want to leave you with the impression that
15 we turn off enrichment and everything's done. If you look at
16 where the data resides -- and this is the Tier I vehicle, no
17 enrichment data -- you see an awful lot more vehicles outside
18 the target zone than inside the target zone. It's our hope
19 that the optimization that will do to calibrations, along
20 with some potential hardware changes, would be able to bring
21 everything into the box.

22 It isn't a "We're-not-going-to-do-anything"
23 standard, it's standards that will require us to do
24 considerable work to get the appropriate level of margin

1 back.

2 And that's the end of the presentation.

3 Questions?

4 QUESTIONS AND ANSWERS

5 MR. GERMAN: I appreciate all the work that's done

6 on the data and I think this will make things a lot easier on

7 all of this to sort out.

8 On the other hand, just taking a look at some of

9 the graphs, there's an awful lot of variability from vehicle

10 to vehicle in their emission levels on USO6.

11 MR. CULLEN: Sure.

12 MR. GERMAN: And there's also a lot of variability

13 in the -- for example if you look at the NOx, the stoich

14 versus production. By my count there were six cars and two

15 trucks in which the NOx on USO6 with the no enrichment

16 calibration was lower than it was in the production.

17 Have you folks had a chance yet to take a look at

18 whether there were some underlying causes why some vehicles

19 were high or low or some vehicles went up rather than --

20 MR. CULLEN: (Interposing) No, we intend to do

21 that, John. We haven't -- as of yet it was everything we

22 could do to get to this stage of analysis for the hearing.

23 We intend, as we complete the data set, to go in and try to

24 understand what's happening on individual vehicles and try to

1 understand the "whys" behind this.

2 I don't disagree with your observation. If you
3 look back at the earlier data set, though, I think you see
4 less variation in individual vehicle behavior as compared to
5 the Tier 0s, so that's encouraging.

6 We tend to think what's happening here is as you
7 went from Tier 0 to Tier I the biggest change was reduction
8 in the NOx standard from 1 to .4. That was the biggest hill
9 to climb for us. And it appears that the technology we put
10 on the vehicles to do .4 on the FTP is accruing some benefits
11 in the off cycle area that appears to be more robust in
12 maintaining control even when you take away commanded
13 enrichment. But we haven't done analysis beyond this. We do
14 intend to do that and submit our comments including that.

15 MR. GERMAN: Okay.

16 MR. CULLEN: Yes, Linc?

17 MR. WEHRLY: A question I had for you, Kevin.

18 On the catalyst temperature data you had, you had
19 for the Honda and, I believe, the Metro?

20 MR. CULLEN: Yes.

21 MR. WEHRLY: The Honda, was that a close coupled
22 catalyst by any chance?

23 MR. CULLEN: Yes, both of those vehicles, and I'd
24 ask those manufacturers to kick in, are fairly closely

1 coupled "pup" type catalyst (phonetic), I believe.

2 (Voice out of microphone range)

3 MR. CULLEN: Oh, it is an under flow, okay. Thank
4 you, Tom.

5 (Voice out of microphone range)

6 MR. CULLEN: Okay.

7 MR. WEHRLY: So both of them, I mean I know the
8 Metro you tested -- prior program had an under flow catalyst.
9 And the Honda -- so the Honda does not have a light off
10 catalyst (phonetic), it's just strictly under flow? Okay.

11 I guess another question I have, does -- back --
12 when you talked about hardware changes versus calibration?

13 MR. CULLEN: Yes.

14 MR. WEHRLY: And your definition of the
15 calibration were primarily just changes in settings?

16 MR. CULLEN: And when you talk about settings in
17 today's vehicles you're typically talking about either look
18 up table entries --

19 MR. WEHRLY: (Interposing) Right --

20 MR. CULLEN: -- or gain factors that are applied
21 to the software. The distinction I wanted to make was if
22 you're doing things that change the software as opposed to
23 the values that are in the software, that can drag you more
24 over into a hardware change. And it depends on the nature of

1 the change and whether or not that requires more processor to
2 run.

3 MR. WEHRLY: Okay, so for example if you were to
4 consider reducing some commanded enrichment --

5 MR. CULLEN: (Interposing) That's a calibration
6 change.

7 MR. WEHRLY: Okay. And I just -- because that's
8 one of the main things --

9 MR. CULLEN: (Interposing) to simply turn off the
10 fuel is a calibration change. What you have to do to get
11 back an acceptable level of durability may well involved
12 hardware changes in response to that calibration.

13 MR. WEHRLY: Okay, one more questions.

14 MR. CULLEN: Sure.

15 MR. WEHRLY: I guess this goes back to the
16 catalyst temperatures. Just again looking at those three
17 vehicles it looks to me like potentially those -- the
18 temperature increases were greater than some of the data we
19 saw on the other vehicles. Would you agree with that?

20 MR. CULLEN: I think they were -- and I'm saying
21 this from memory, you know, we haven't done a close cross
22 analysis. I think, again, as you go to Tier I catalysts move
23 a little closer, fuel control gets a little tighter, and I
24 don't think it's surprising that we're seeing somewhat larger

1 elevations.

2 I expect if we were to look at a LEV type vehicle
3 we might well see yet more increase as we get sort of closer
4 to that zone of thermal concern.

5 MR. WEHRLY: Finally could you expand upon what
6 you think might be some -- you know, you talked about
7 catalyst durability implications? Just kind of in a
8 nutshell, what are some of the things you think that you
9 might need to do to address some of these?

10 MR. CULLEN: I think the problem we face --
11 you'll hear some more about this later when we talk about the
12 extended soak requirement. There are already a lot of forces
13 in place that have driven us towards catalyst technologies
14 that are more thermally tolerant to get acceptable
15 deterioration and be able to put the catalyst where you need
16 to. And the LEV program is taking us further up that curve.

17 With what's going to happen with constraints on
18 commanded enrichment we'll go further up that curve. If we
19 potentially had to insulate the catalyst for an extended soak
20 requirement that's another hit.

21 And I think where the manufacturers are is we are
22 applying the best catalyst technologies our suppliers can
23 give us now to meet the current requirements in the next two
24 or three years. When we do that we still see catalyst

1 deterioration. The best catalysts we can get still
2 deteriorate at the temperatures we run them. And as we run
3 that temperature up the deterioration will get larger. It's
4 very difficult to quantify. The relationships here are not
5 precise, they're approximate. When you talk about how much
6 of a hit that is you need to talk about a range not a precise
7 value. But there is no question that these kind of increases
8 will drive us toward more deterioration.

9 MR. WEHRLY: Okay, so you're saying even just the
10 50 degree -- that --?

11 MR. CULLEN: The 50 degree of C, when you say
12 just, that's -- if you sit down with a catalyst guy that's
13 not a "just", that's a significant increase in temperature.

14 MR. WEHRLY: But I'm saying that that, in itself,
15 excluding the --

16 (Simultaneous voices)

17 MR. CULLEN: -- particularly because it's
18 occurring at the peak temperatures. I think our analysis,
19 the analysis done by air for us would suggest that USO6 is a
20 7 or 8 percent of BMT kind of cycle.

21 If you see the average temperature increase there
22 and you assume it's happening 7 or 8 percent of the time in
23 use, that certainly is going to produce tangible
24 deterioration. No question about it.

1 MR. WEHRLY: Okay, thanks.

2 MR. KOUPAL: Kevin, this is John Koupal, EPA.

3 MR. CULLEN: Yes, John?

4 MR. KOUPAL: Actually a related question to

5 Linc's. On the catalyst temperature increase on USO6, it

6 does appear higher than on the -- 5 cycle, and you mentioned

7 the potential increased thermal environment of Tier I

8 vehicles being the case for that. How much do you think the

9 -- the impact of USO6 just being more of the high end, high

10 speed acceleration events causing kind of a synergistic

11 effect on catalyst temperature in the sense that you have

12 more stoich operation --

13 (Simultaneous voices)

14 MR. CULLEN: -- no --

15 MR. KOUPAL: -- relative to --

16 MR. CULLEN: -- no question as you take cross

17 product of higher throughput operation of the engine and take

18 away enrichment, you'll see more thermal response in the

19 catalyst.

20 MR. KOUPAL: Okay, so my question is if you're

21 looking at in use operation in which the stoich event is

22 spread out more than on USO6, would you expect to see lower

23 catalyst temperature increases than you're seeing on a cycle

24 like USO6, where you're seeing a lot of stoich events,

1 basically strong right -- one right after the other?

2 MR. CULLEN: I think you're suggesting that USO6

3 may not be a representative cycle?

4 MR. KOUPAL: No, what I'm suggesting is that --

5 (Simultaneous voices)

6 MR. KOUPAL: -- is that --

7 A VOICE: -- we've acknowledged it's not a

8 representative cycle, we're just trying to get at the impact

9 of that --

10 MR. CULLEN: -- yes -- the people who understand

11 catalysts, and I'm not one of them in any detail, suggest

12 that thermal degradation is cumulative, that it happens

13 relatively quickly. That, you know, the concatenation of 5

14 or 6 events in 10 minutes may not be a whole lot different

15 from those same 5 or 6 events separated by days or weeks or

16 whatever. But I'm not the right guy to answer that question.

17 MR. GERMAN: By the way, I said I'd introduce

18 people from EPA as we went along.

19 Linc Wehrly, on the left, has done a lot of our

20 technical analysis of the USO6 cycle; and John Koupal was the

21 coordinator on the intermediate soak requirements as well as

22 helping out with some other analysis.

23 MR. CULLEN: Other questions?

24 MR. MARKEY: Yes, just a couple of question.

1 Early on you talked about the criteria for vehicles in the
2 test program and the desired characteristics included tight
3 air/fuel control.

4 MR. CULLEN: Yes?

5 MR. MARKEY: Is there, at this point, any attempt
6 to evaluate how good the air/fuel control is on these
7 vehicles?

8 MR. CULLEN: Yes, that's being done off line by
9 Pete Groblicki (phonetic). As we run data it's being passed
10 across to him. He has some kind of an algorithm that I think
11 you're aware of that he is using to, in essence, score
12 air/fuel control.

13 We haven't, again, done any detail analysis of
14 that. As we were going through this material Pete made an
15 anecdotal observation that two of the vehicles that were best
16 on USO6, stoich HC plus NOx represented both the better end
17 and the "worsen" end of fuel control. So for whatever that's
18 worth. But no, we haven't looked at that in detail.

19 What we did was looked at the vehicles as they
20 came into the programs on the FTP and essentially eyeballed
21 the air/fuel trace and said, "Yeah, that looks pretty good."
22 And we'll be happy to share all that data as we go through
23 the rest of the program.

24 MR. MARKEY: Your one graph showing the NMHC plus

1 NOx?

2 MR. CULLEN: The cross plot?

3 MR. MARKEY: Yes, showed quite a range of vehicles

4 again --

5 MR. CULLEN: (Interposing) Oh yes --

6 MR. MARKEY: -- in terms of on either side. Can

7 you -- although in response to John's question you admitted

8 that you hadn't had a chance to do a lot of evaluation

9 vehicle by vehicle, but can you comment on reasonable

10 explanations for the differences between those at the top,

11 far above the line and far below the line?

12 MR. CULLEN: No -- I could speculate, Jim. I

13 can't really offer anything beyond that. I would expect, as

14 you got into detail, it could be things like details in the

15 catalyst. How big is it? What's the -- metal loadings? It

16 could be details in the fuel control, you know.

17 We're looking at fuel control on the FTP on USO6

18 -- I think you wouldn't see as ideal a fuel control as you do

19 on the FTP because vehicles haven't been honed in that range.

20 And you may be seeing differences in how well their current

21 calibrations pass on up into the USO6 operating range. But

22 that's speculation. We haven't analyzed it in any detail.

23 MR. MARKEY: One other question may call for

24 speculation?

1 MR. CULLEN: Sure.

2 MR. MARKEY: In Jack Kitowski's presentation he
3 discussed some of the work that the Air Resources Board's
4 done on rich bias.

5 MR. CULLEN: Yes.

6 MR. MARKEY: With these vehicles, can you
7 speculate what type of difference a rich bias would have on
8 the NMAT (phonetic) plus NOx?

9 MR. CULLEN: My speculation would only be informed
10 by work we've done before. GM presented data and submitted
11 to both agencies some time ago that suggested to us that any
12 level of rich bias was intolerable down in the FTP range. We
13 haven't done any work looking at isolating that to USO6, nor
14 have we done any testing on USO6 with rich bias. Although,
15 as Jack said, that is coming in the cooperative program we're
16 working through with CARB -- sort of pointed at their LEV
17 vehicles. So I'd say that that's information we have to
18 learn.

19 My "going in" sense, based on the inputs I get
20 from my development engineers is the systems are calibrated
21 at the optimum catalyst efficiency for HC, CO and NOx; and if
22 you move any significant distance off that point you'll see a
23 fall-off in performance.

24 When we saw the CARB data our first reaction was

1 that maybe an artifact of the low aged catalyst, that new
2 catalysts have much more capability to deal with transitions
3 off stoichiometry than aged catalysts do. They have more
4 oxygen storage and more noble metal area available. But
5 again, speculation. We'll hopefully learn more about that as
6 we run the CARB program.

7 Jim?

8 MR. MARKEY: When would you expect that you'd be
9 able to furnish the actual data for this?

10 MR. CULLEN: For this --

11 MR. HASKEW: Interposing) Can I take that?

12 MR. CULLEN: Sure.

13 MR. HASKEW: John? Harold Haskew from General
14 Motors.

15 As you know, a program of this type generates a
16 lot of data. There is a whale of a lot of information and I
17 think we're prepared to reconvene the ad hoc data analysis
18 panel, start meeting on a regular basis and let's dig through
19 it and answer some of these questions like you're saying --
20 as we originally did in the first part of the program. It
21 seems an appropriate thing to do now and we'll all get a
22 chance to answer some of these with more informed
23 information.

24 MR. CULLEN: And I might make a comment, sort of

1 question to you.

2 We're running this program with primarily
3 development vehicles that we have to beg, borrow and steal,
4 and that's why I didn't show the list of all the vehicles
5 we're going to have, because I can't promise those at this
6 point.

7 I think what we need to think about from our end
8 is a time cutoff for you that is sort of the latest the data
9 will be useful, because for us it's going to be a tradeoff.
10 If we want to get all the vehicles on our hit list it may be
11 a good number of months before those are in. We'll have to
12 make kind of a running decision as to when, "Okay, that's
13 close enough and let's analyze now instead of continuing the
14 test."

15 (Simultaneous voices)

16 MR. CULLEN: -- it's something we'll have to talk
17 about --

18 MR. HASKEW: -- there have been some other major
19 rules written with a lot less data than you presented this
20 morning --

21 MR. CULLEN: -- of magnitude, less.

22 Jim, you had a question?

23 MR. MC CARGAR: Yes, I 've got three questions.

24 One, simple one, in our package we didn't get a copy of the

1 last slide. Can you provide that?

2 MR. CULLEN: Oh, sure, I'm sorry.

3 MR. MC CARGAR: Second, you commented some on the
4 catalyst types that were reflected in the vehicles with the
5 temperature plots that you showed --

6 MR. CULLEN: (Interposing) And I was mostly wrong
7 on --

8 (Simultaneous voices)

9 MR. MC CARGAR: -- I had originally written down,
10 do you notice any kind of correlation between the vehicles
11 that had the over 50 degree temperature increase and catalyst
12 configuration or any other variable, or is that premature to
13 ask?

14 MR. CULLEN: The analysis that's been done so far
15 was done Monday evening about 6:00 o'clock, going through a
16 book full of data and I'd hesitate to say anything about that
17 yet.

18 MR. MC CARGAR: Okay, I was also interested in
19 asking about the data availability, and I think we'd
20 certainly be amenable to reconvening that panel, including
21 EPA participants back in it again. But it would also be very
22 useful for us to get our hands on, at minimum, the bag data,
23 but also some of the modal data as quickly as we could do it,
24 for the very reason that you identified, we don't have a lot

1 of time to be doing this. So --.

2 MR. CULLEN: I'd suggest we get the data analysis
3 panel together at the earliest opportunity and once we
4 understand what the highest priorities are we should be able
5 to get into that pretty quickly.

6 MR. MC CARGAR: Okay, third question was,
7 recognizing that the industry has made its own standard
8 setting proposal, have you made any effort to go back and
9 analyze these data from the point of view of EPA's standard
10 setting proposal?

11 MR. CULLEN: I think only in the very gross sense,
12 and --

13 (Laughter)

14 MR. CULLEN: -- actually the next presentation
15 speaks to that issue. So maybe, rather than getting into it
16 we can jump to the next presentation.

17 MR. MC CARGAR: All right. I guess that's it.

18 MR. CULLEN: Okay.

19 MR. GERMAN: I would like to propose that we break
20 for lunch.

21 MR. HASKEW: After this.

22 MR. GERMAN: After this? Okay.

23 BY HAROLD HASKEW:

24 MR. HASKEW: I'm Harold Haskew

1 from General Motors, and my little part of the action here
2 will be to go back and look at the initial assumptions that
3 were made on -- as part of the composite standard, and how
4 the new data would fulfill that, or not fulfill that
5 prophecy.

6 As I recall -- and I think this is a fair
7 paraphrasing, the composite approach for setting standards
8 relied upon three pillars: That the hydrocarbons on the new
9 USO6 cycle would be like the Bag 2 on the FTP; that the CO on
10 the new cycle would be pretty much like the composite CO --
11 not Bag 2, but composite CO; and the NOx on the new cycle
12 would be pretty much like the FTP, perhaps with a slight
13 kicker.

14 Is that a fair paraphrase?

15 MR. GERMAN: Yes, that was proposed and we've
16 acknowledged that the CO probably needs a kicker too.

17 MR. HASKEW: I'm going to offer, I think 5 slides.
18 The data that Kevin has already described -- and I think each
19 one of you have that. And I would like you to stay with me
20 on the slides and not be looking ahead. Okay? It's hard to
21 stand here and talk while you're jumping head. All right?

22 In fact, one of the pillars upon which the
23 composite cycle is based is true. It would appear from the
24 early returns on this data that USO6 hydrocarbons, Bag 2 --

1 and this is total hydrocarbons -- believe the same thing is

2 true for non-methane -- agree pretty well with USO6.

3 I think there are some fundamental reasons why the
4 engine out emissions on a higher load cycle can even be lower
5 as a function of load, the things that the proportion of the
6 crevice volume, the portion of the quench zone goes down. So
7 there are some reasons why hydrocarbons can be less under a
8 high load cycle. And so far the data would appear to support
9 that very well.

10 Similarly for CO --

11 MR. MC CARGAR: (Interposing) Harold? Just let
12 me ask. Is this -- the use of 6 data, is that production or
13 no command enrichment?

14 MR. HASKEW: No, I'm sorry, this is stoich data.

15 MR. MC CARGAR: Okay, thank you.

16 MR. HASKEW: Okay, now let me look at -- Tom
17 Liberty (phonetic). Thank you, Tom.

18 This is a stoich USO6.

19 That -- the stoich data for USO6 for CO is
20 slightly higher, John -- as you just said, compared to the
21 composite FTP CO for the vehicles of which we have the
22 regular FTP testing as well. Although that is close it
23 appears to converge at the higher end.

24 It is the NOx, though, that for -- well, I guess

1 the next in line in my pile here is CO2. Interestingly
2 enough the carbon dioxide between the high load USO6 cycle
3 appears to agree pretty well with the FTP, which is a little
4 counter intuitive of why at higher loads you'd get about the
5 same fuel economy -- again equating CO2 to fuel economy. But
6 the fact that you are going a lot faster seems to average
7 out.

8 It is -- the NOx is the pillar of the composite
9 approach that we object to the strongest, and I think is the
10 fatal flaw in it. And why the industry has taken such a hard
11 position and wanted a more fundamental approach to individual
12 cycles, or individual tests with individual standards.

13 This is the composite -- or -- the composite FTP
14 NOx in production, compared to the USO6 stoichiometry where
15 every observation was higher on USO6 and in fact the number
16 we've been using, that the USO6 is about twice what is on the
17 FTP seems to ring true.

18 Now again, we've got additional data coming, but
19 with this many data points we don't see it as being
20 fundamentally different.

21 And a point that's going to be anchored by Koji
22 Okawa here a little later, is going to really try and explain
23 why NOx builds up with load. This is a plot of the data I've
24 just shown you where a load variable across the lower axis is

1 exhaust volume. Now that's the exhaust volume on the USO6
2 in total cubic, but the NOx in grams per mile increases on
3 the larger engines and the heavier vehicles, increases with
4 load.

5 And Koji is going to go into that in more detail,
6 to show why a higher load, a higher speed cycle is going to
7 have higher NOx and support our objections to the composite
8 cycle.

9 I believe that's that part of the presentation.

10 MR. GERMAN: Okay, in our proposal we did
11 acknowledge that engine out NOx emissions were higher than
12 they were on the composite FTP, but the argument that was
13 made is that catalyst conversion efficiency could also be
14 higher because you don't have this cold start to contend
15 with.

16 Have you done any of this looking at tailpipe
17 emissions yet?

18 MR. HASKEW: John, we don't have that plot with me
19 today. I think I could show you the same plot for tailpipe
20 and come up with the same conclusion. Okay? I don't have
21 it.

22 MR. GERMAN: Okay.

23 MR. HASKEW: But the point is as the conversion
24 efficiency for NOx is going to go down at the higher lower

1 loads and will come down slightly at higher temperatures. So
2 we don't think we're going to see an increase in conversion
3 efficiency, per se, for USO6 compared to the FTP with Tier 1
4 vehicles with good air/fuel ratio control.

5 MR. MC CARGAR: At the risk of giving you a
6 straight line here, Harold, I missed why the NOx data
7 presents a fatal flaw for the composite approach? I can see
8 how you're making a point about how we set our NOx standard
9 and how big a kicker might be involved and so forth, but how
10 does that relate back to how we composite it with the other
11 elements of the supplemental Federal Test Procedure as
12 proposed?

13 MR. HASKEW: You're sure you want me to answer
14 that?

15 (Laughter)

16 MR. MC CARGAR: Yes.

17 MR. HASKEW: Well, it kind of comes down to our
18 perception, or my perception, that the composite approach
19 started from the fact that you didn't know how to handle the
20 headroom and the deterioration from 50 to 100 thousand miles,
21 and that if somehow you could come up with weighting factors
22 that made the USO6 and the A/C and all that data look like
23 the statutory standards, then you could abandon having to
24 deal with headroom and with 50 to 100K emissions. So it was

1 all taken care of.

2 We have had that discussion and I think that's
3 exactly what I heard. My perception was right. Okay?

4 So then, in trying to work backwards and make
5 these cycles, the pieces of the cycle puzzle go together so
6 that they equal .25, 3.4 and .4, then you've got to sit there
7 and play with weighting factors to make them come up to be
8 the answer.

9 That's the fundamental flaw, is you're working
10 from some set numbers. And then, without a reasonable test
11 of how it applies to inventory or how it applies to hardware
12 or stringency, how do you adjust these things to make them
13 come out? See?

14 We have offered you a good engineering, documented
15 with data explanation for how to handle the headroom. We've
16 agreed to a forcing kind of thing where we would limit it
17 under the new high speed, high load cycles, to only a factor
18 of 2. And I think, for a hot cycle, the data would support
19 that it ought to be higher.

20 We fundamentally believe you've got to go back to
21 stand alone standards where the data makes some sense. And
22 then later, if you wanted to composite it, fine, we'll talk
23 about that. But not as trying to, through the assumptions
24 that were made, put these pieces together to equal .25, 3.4

1 and .4.

2 And if an leg of that chain falls apart, then I
3 believe, logically -- and I'm an engineer, okay? The logic
4 argument falls apart. That's why I think it was fatally
5 flawed.

6 MR. MC CARGAR: Okay, in the NPRM we proposed
7 a kicker which effectively took the NOx standard higher than
8 it was in the FTP, and that was for air conditioning.
9 Fundamentally why couldn't the same thing be done for a NOx -
10 - for USO6?

11 MR. HASKEW: If the weighting factors are all
12 going to equal 1, which I believe the original proposal did,
13 you weighted the bags and it equaled 1, then you're going to
14 have to distort one of them -- you're going to have to
15 distort the USO6 to make it all come back to this fundamental
16 argument of .25, 3.4 and .4. And that's where we're
17 disagreeing --

18 (Simultaneous voices)

19 MR. MC CARGAR: -- No, Harold, I'm saying -- is we
20 didn't do that in the NPRM to begin with. So why couldn't
21 the procedure we followed for air conditioning also be
22 applied to a USO6 NOx?

23 MR. BERUBE: Mike Berube, from Chrysler.

24 Add to what Harold is saying -- maybe somewhat

1 addresses yours. Industry, from the very beginning, in our
2 reaction to the composite approach, I think, as Harold has
3 laid out, has said that we want stand alone standards set on
4 appropriate data with appropriate compliance margin set
5 first. And we're not opposed to then looking at composite.

6 And a key part of looking at stand alone standards
7 also is looking at the cost effectiveness of each of those
8 individual pieces, and then looking compositing essentially a
9 simple flexibility tool to be added thereafter.

10 But I think what Harold's trying to say is that to
11 the degree you try to composite them, to force them to match
12 these numbers, even though -- theoretically, I guess, what
13 you're suggesting is true. You can always add kickers. You
14 can always add kickers. You can add kickers to all the
15 different constituents. The kickers could be, you know, any
16 size you want. They might have to be done a little bit
17 different than how you did them in the NPRM.

18 But what you end up coming with, I think, as
19 Harold's saying, is you've distorted what you were originally
20 trying to get. And what if you -- what's been accomplished
21 there -- what you end up doing is getting closer to setting
22 appropriate stand along standards and then composite them
23 after.

24 We don't see this need to have them numerically

1 tied to the .5, 3.4 and .4.

2 MR. MARKEY: Are you going to be making additional
3 comments about the composite in later presentations? Because
4 I think my -- confusion over the point you're trying to make
5 here might be better in that context. I would interpret the
6 information you just gave us is comment on EPA's conclusions
7 on achievable level of control in the NOx arena for USO6.
8 And we haven't said anything yet about A/C or intermediate
9 soak and how that achievable level of control might get
10 reflected in an ultimate composite standard.

11 MR. HASKEW: Jim, I've looked at the panel and I
12 don't believe we have any more to say about the composite
13 standards. I think we told you from "day one" we were
14 fundamentally opposed to it. We had a very, very negative
15 reaction.

16 We think the data does not support the original
17 assumptions, okay? And we are coming forward with a positive
18 suggestion, with stand alone standards, with data that would
19 support.

20 We're going to propose standards that be set that
21 are technology forcing, that we'll agree to. Okay? And
22 rather than waste more time debating ownership or something
23 like that, I think we've tried to pull this more on the
24 positive aspects of what we can come forward here and did.

1 MR. MARKEY: I guess I'll reflect the answer that
2 you gave back in the context of comment on the composite.
3 But it still seems to me to be reflecting more on the narrow
4 issue of the achievable level of control and NO_x for USO₆.

5 MR. HASKEW: Well, if you go back and look at the
6 achievable level of control that Kevin was putting up, we're
7 saying that it would look like, given stoichiometry, given
8 air/fuel ratio control, that the whole package we're
9 presenting can get something like an 80 to 90 percent control
10 of CO, which I'll remind you is why we started all this. We
11 could get an 80 to 90 percent of CO over that cycle, with a
12 push for combined hydrocarbons plus NO_x. I think that's a
13 significant plus, and suggest you ought to just take the
14 money and run.

15 MR. BERUBE: Jim -- Mike Berube from Chrysler
16 again.

17 I think -- your comment's -- we are making a very
18 significant comment about the achievable level of control
19 here and what we think it is and that the level of control
20 that's achievable and appropriate is not reflected within the
21 composite approach within the NPRM. I mean the two of them
22 are integrally tied to us -- when we say the composite
23 approach -- integrally tied to it because of the nature of
24 the composite approach built in to the composite approach as

1 reflected in the NPRM, is the achievable level of control and
2 design target.

3 Don't misunderstand us. I think as Harold said
4 clearly, as AAMA/AIM have said in our previous statements.
5 We're not opposed to the concept of compositing standards to
6 add flexibility, but before achieving that we need to look at
7 what the appropriate level of control is over each cycle.

8 MR. MARKEY: Just to clarify. When we started
9 this the focus was to make sure we had a representative of
10 characterization of in-use operation. We thought the
11 enrichment would be the big piece in terms of emission. But
12 the reason why we started was to make sure it's
13 representative. To the extent that there are other emission
14 increases in other areas, as we learned quite a bit -- and
15 largely because of the industry involvement -- our focus on
16 CO has evolved.

17 MR. HASKEW: Well, we've all talked about the off
18 cycle, we've all published technical papers about off cycle
19 driving and, you know -- and you've talked about two orders
20 and three orders of magnitude of increase of emissions under
21 off cycle driving, and that's the last big piece of emissions
22 that EPA ought to go get. Okay?

23 And every one of those statements was made
24 regarding CO. You know, two orders of magnitude, three

1 orders of magnitude was regarding CO. And we came forward
2 with proposals to -- hey, we will help control CO, we will
3 help control off cycle. Okay?

4 And we're offering now a 90 percent reduction
5 under a very extreme cycle, okay? Which addressed that
6 problem.

7 MR. MAXWELL: Is this an appropriate place to
8 break for lunch? Okay.

9 (Discussion off the record)

10 MR. MAXWELL: Okay, we're going to start up again
11 at 2:00.

12 (Luncheon recess)

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24 2:00 o'clock p.m.

1 AFTER RECESS

2 MR. MAXWELL: Okay, I think we might as well go
3 ahead and get started.

4 I believe you still have another portion of the
5 USO6 presentation to go through? Okay.

6 BY KOJI OKAWA:

7 MR. OKAWA: Good afternoon, my name is Koji Okawa.
8 I'm senior principal engineer of Toyota technical center.

9 What I'm about to introduce is analysis on USO6
10 NOx results. I will explain why it cannot be equivalent with
11 FTP NOx level like EPA is estimating on the NBLM (phonetic).
12 And this analysis will support the result of industry test
13 program which was introduced by Harold this morning.

14 And actually there was some conversation about the
15 catalyst conversion efficiency and we go into that as well as
16 engine out NOx.

17 We have -- a total of 9 -- vehicles for FTP and US
18 NOx levels using 50,000 miles aged catalyst; 6 of them are
19 LDV, LDT1, and other three LDT2.

20 As you can see we can hardly say USO6 NOx level is
21 equivalent to the FTP, and we believe there are two reasons
22 for that. One is increase of engine out NOx and another is
23 negative impact on conversion efficiency. And there are not
24 the kind of problems that you can overcome by good air volume

1 control.

2 I would like to explain details of those two
3 problems. This figure shows comparison of engine driving
4 range during USO6 and FTP for two engines. Going towards
5 right upper side of this graph means you have higher speed
6 and load.

7 You can see how USO6 needs to use higher part of
8 this graph compared to FTP.

9 You can say the same thing by comparing intake air
10 volume for FTP and USO6. For USO6 the amount of air needed
11 is about 2 to 3 times than that of FTP.

12 Now I would like to look into the load impact on
13 engine out NOx. Here we have intake air volume, on X axis,
14 as representative of engine load compared with second by
15 second NOx data.

16 In same graph we have bar graph showing the
17 frequency of each air volume range, so we can compare the
18 distribution difference from cycle to cycle.

19 We have graph for USO6, FTP and highway. As you
20 can see, engine out NOx does increase rapidly as you go
21 towards higher load. We believe major reasons for this are
22 the increase in combustion temperature give rapid increase of
23 NOx generation and the reduction of EGR rate (phonetic) due
24 to lack of manifold vacuum.

1 Now the trend of increasing NOx is about the same
2 for each cycle, but because of the distribution difference,
3 average NOx of US06 will be largest, then highway and FTP.

4 Now when determining the stringency of standard we
5 cannot simply discuss by average NOx amount because the
6 standard is grams per mile and the average speed of each
7 cycle is different.

8 So in order to see the impact on grams per mile we
9 made a similar graph as before, but this time each dot of NOx
10 values are divided by the miles of each second. So we have
11 grams per mile per second on Y axis.

12 Now the trend of increasing NOx is not so
13 significant as before, but there is still increasing NOx as
14 you go to your higher load. So we can say US06 is most
15 stringent of the three cycles from grams per mile
16 perspective.

17 Here the results of engine out NOx data from the 9
18 vehicles that I mentioned earlier. We have results of FTP,
19 US06 and some highway data.

20 And this time we took the average intake air
21 volume on X axis as representative of average load. You can
22 see clearly that there is separation between air volume and
23 engine out NOx and how the engine out NOx increase on US06 is
24 inevitable. And for the third case US06 NOx is little less

1 than double the FTP NO_x.

2 Now I would like to move the subject to the impact
3 on conversion efficiency. One of the factors that influences
4 conversion efficiency is space velocity. Space velocity is
5 the amount of air per catalyst capacity, and increasing the
6 space velocity reduces conversion efficiency, especially with
7 aged catalyst.

8 This graph shows the comparison of space velocity
9 during FTP and USO6. Because of high speed and high
10 acceleration, USO6 requires two to three times more of space
11 velocity than FTP. So it is difficult to maintain conversion
12 efficiency equivalent to FTP.

13 This graph shows the A/F impact on conversion
14 efficiency for both green and deteriorated catalyst. You can
15 see the great impact with deteriorated catalyst. And what I
16 would like to point out here is you have very narrow range of
17 A/F to maintain HC and CO NO_x within relatively high
18 efficiency, especially with deteriorated catalyst. So
19 tradeoff between NO_x and CO is not so easy to do because if
20 you try to get higher efficiency for NO_x it could easily push
21 CO and HC out of the control window, causing significant
22 increase on the emissions.

23 In conclusion I would like to show you the results
24 of the 9 vehicles again, but this time with tailpipe NO_x on

1 axis. Tailpipe NOx of USO6 cannot equivalent with FTP
2 because, "A", increase of engine out NOx due to significant
3 higher load is inevitable; and "B", it is difficult to secure
4 the same conversion efficiency as FTP.

5 I also want to point out that when highway mode
6 was introduced EPA recognized a NOx increase on that mode, so
7 they admitted a 33 percent increase for highway standard. I
8 cannot think of any reason why only USO6 can be the same as
9 FTP. So for the third case, again, tailpipe NOx is about the
10 double of FTP.

11 Thank you.

12 QUESTIONS AND ANSWERS

13 MR. GERMAN: One of the graphs you put up was
14 comparing the catalyst conversion efficiency for the
15 different pollutants for green and deteriorated catalysts for
16 different air/fuel ratios. Where did that information come
17 from? What's that based on?

18 MR. OKAWA: Which one are you talking about?

19 MR. GERMAN: These, here.

20 A VOICE: He's got it up there, it's Toyota data.

21 MR. OKAWA: Yes, this is Toyota data.

22 MR. GERMAN: Where did it come from? You know,
23 what kind of vehicle is it based upon?

24 MR. OKAWA: Oh, I see. Well, I'm not sure about

1 what vehicle of this catalyst is used. But this deteriorated
2 catalyst is made by -- method of ageing catalyst. And so you
3 have the equivalent deterioration of 50,000 miles in use
4 deterioration. So I'm not sure about the vehicles.

5 MR. GERMAN: Okay, but the deteriorated is a
6 50,000 miles?

7 MR. OKAWA: Yes.

8 MR. GERMAN: Aged catalyst?

9 MR. OKAWA: Aged catalyst.

10 A VOICE: Simulated ageing.

11 MR. GERMAN: Use the microphone, please.

12 (Comment from floor, out of
13 microphone range)

14 MR. MAXWELL: We need a few minutes to kind of
15 analyze what we've seen here to be able to ask questions.
16 Bear with us.

17 MR. GERMAN: The generic one I have is that you
18 did a lot of comparisons, intake air volume and liter per
19 seconds, and so the catalyst, I can see the sense in that
20 because the volume of air can impact the volumetric
21 efficiency. But I guess, going through it I was just
22 wondering, a couple of graphs, whether it was really
23 appropriate to compare the liters per second to an emission
24 value which is really in the grams per mile -- because the

1 loads on the US06 are clearly higher per second. But the
2 speeds are also a lot higher as well. And we're doing our
3 standard in terms of grams per mile.

4 A VOICE: He showed it.

5 MR. HASKEW: He showed that data, John. Showed it
6 in grams per mile second.

7 MR. OKAWA: We used this little for the sake of
8 air volume just to represent load. So it can be anything
9 else. We can use manifold vacuum as load. We can still the
10 increase of the engine out NOx.

11 MR. GERMAN: I mean I'm not arguing that when you
12 increase the load you increase the NOx. But if the load is
13 increasing at a lower rate than the speed then your grams per
14 mile go down.

15 A VOICE: I know what graph he's referring to.

16 MR. HASKEW: Koji went through a master's thesis,
17 if you will, in about 5 minutes.

18 MR. GERMAN: And I understand and that's why I'm
19 sitting here puzzling over some of the stuff.

20 (Laughter)

21 MR. GERMAN: It was a good presentation and I'm
22 still trying to absorb it all.

23 I guess what it comes down to, when he gets to
24 this graph is that when you look at the entire cycle those

1 points are -- they're not totally linear, but they're a
2 reasonable approximation of being linear. And so what
3 happens now is that you kind of need to weight each point by
4 how often it actually occurs.

5 MR. OKAWA: That's why we show the distribution of
6 the -- the load.

7 MR. GERMAN: That's the bar. Sure. That's right,
8 but you certainly have some higher load points on USO6, they
9 certainly generate higher emissions even, you know, on the
10 gram per mile sort of scale. But if you weigh them out you
11 also have a lot of points on USO6 that are very low emission
12 levels. And so how it weighs out for the whole cycle is the
13 step that wasn't taken here, which I would like to see.

14 That's all. I may have missed it. The vehicles
15 that are on here, were these all Toyota vehicles, from the
16 first graph?

17 MR. OKAWA: Yes.

18 MR. GERMAN: Okay, thank you.

19 MR. OKAWA: This is all Toyota's data. But we are
20 planning to have industry test program data analyzed in the
21 same manner.

22 MR. GERMAN: Okay.

23 MR. HASKEW: John, we're in the process of putting
24 the cooperative test work in the same format. I think it's

1 an excellent way of doing it.

2 MR. GERMAN: Okay, and when might we expect to see
3 the Toyota data? Is that something that you'll get to us?

4 MR. MAXWELL: Will you supply the Toyota data, the
5 raw data?

6 A VOICE: Second by second data?

7 MR. OKAWA: What kind of form do you need?

8 MR. GERMAN: I'm sorry?

9 MR. CULLEN: What kind of data are you looking
10 for?

11 MR. GERMAN: We can work that out. We'd certainly
12 like to have --

13 (Simultaneous voices)

14 MR. GERMAN: -- both the bag results and the
15 second by second data.

16 MR. OKAWA: Yes, well, we have a data base. If
17 you let me know what form you need, then yes, we can work it
18 out.

19 MR. GERMAN: All right, that'd be great. Thank
20 you.

21 A VOICE: May be getting -- the FTP frequency
22 that's shown -- that far to the left? I think it went off at
23 45 percent frequency after it was lower intake air volumes,
24 whereas the USO6 was up at the 30 percent and --

1 (Simultaneous voices)

2 MR. OKAWA: -- Yes --

3 A VOICE: -- much more over to the right -- double

4 to Y axis left and right -- clarify that chart.

5 MR. MC CARGAR: Can you put up, please, the slide

6 that's the plot of engine out NOx gram per second against

7 intake air volume?

8 MR. OKAWA: This graph, you mean?

9 MR. MC CARGAR: That's the one. Not to take away

10 from the qualitative conclusions you come from -- from that

11 slide. I'm confused by whether it's just coincidence that

12 there is a significant number of points that are exactly

13 identical across all three of those plots?

14 (Voice out of microphone range)

15 MR. MAXWELL: Jim, you're out of mike range. The

16 court reporter can't hear your question.

17 MR. MC CARGAR: It appears to my eye that there's

18 a significant number of points that are exactly identical on

19 all three plots, so that I'd just ask you to verify, at a

20 later point that your plotting routine has actually picked up

21 what it purports to illustrate, because I can pick up at

22 least 12 or 13 points there that appear to be identical

23 across all three plots.

24 MR. OKAWA: Well, I'm sure this data was taken by

1 each individual cycles but I'll check on that.

2 MR. MC CARGAR: Okay.

3 MR. GERMAN: One other additional piece of
4 information, if you could supply? You had a graph looking at
5 the catalyst conversion efficiency versus the volumetric
6 efficiency? If you could have just -- the kind of frequency
7 chart that you did on some of the other -- other slides? If
8 you'd do the same kind of frequency chart for the different
9 cycles, you know, as far as frequency of the volume versus
10 capacity, that would be very helpful too.

11 MR. OKAWA: Okay, I see. Okay.

12 MR. GERMAN: It gives us a sense of how often some
13 of these areas in which the catalyst efficiency has fallen
14 way off, how often they occur, actually occur in the cycles?

15 MR. OKAWA: I see. Yes. We're just having the
16 maximum velocity here, so we haven't had time for any
17 frequency data here, so.

18 MR. GERMAN: I understand. That's why -- prompted
19 my request.

20 MR. OKAWA: Okay.

21 MR. MAXWELL: Thank you, that was very
22 interesting, if a little fast.

23 Does that conclude the USO6? Or is there another
24 piece of that?

1 MR. CULLEN: That concludes the USO6 presentation
2 at this time and now we're ready to start in for A/C
3 operation.

4 MR. MAXWELL: Okay. Just as a reminder, we do
5 have a presentation from someone from NRDC (phonetic)
6 scheduled for approximately 3:15, so just try to plan for
7 that.

8 MR. GERMAN: For introductions, Rob French has now
9 joined us. He's done a lot of the coordination on the air
10 conditioning work that was in the proposal.

11 COMMENTS ON NPRM PROPOSAL: A/C OPERATION
12 BY GLEN HEISER

13 MR. HEISER: Good afternoon, my name is Glen
14 Heiser, I'm from the emissions planning department at Ford
15 Motor Company, and as a member of the AAMA/AIAM FTP Ad Hoc
16 Panel, I have worked on FTP Revisions since 1990.

17 Today, I would like to cover an overview of the
18 manufacturers comments regarding air conditioning. Following
19 the overview, I will comment on the proposed air conditioning
20ntrol Drive Cycle.

21 Jerry Roussel will comment on the proposed
22 stringency of standards and test procedures, and Harold
23 Haskew will comment on air conditioning load simulation.

24 In a separate presentation, AIR will comment on

1 the cost-effectiveness.

2 Regarding an overview of our air conditioning
3 comments in general, through recent air conditioning test
4 programs, manufacturers were able to determine that the
5 current Federal Test Procedure does not adequately represent
6 the air conditioning load on the vehicle. Assuming it is
7 cost-effective, our objective would be to have a test
8 procedure that takes into account real air conditioning
9 loading such that an emissions calibrator takes this load
10 into account when designing the emissions control system.

11 We believe that the appropriate drive cycle for
12 this is a Hot LA4, and the standard should be based on actual
13 data using current Tier I vehicles. This work is in
14 progress.

15 We will also discuss a few points regarding the
16 test procedure: First, testing with the air conditioning on
17 in a full environmental cell is the golden standard.
18 Unfortunately it is cost prohibitive. Thus, simulating the
19 air conditioning load through the chassis dynamometer in a
20 standard cell should be the working standard. This solution
21 takes into account real air conditioning loads and will
22 accomplish the previously stated objective. This work is
23 also in progress.

24 While this option represents a step in the right

1 direction regarding costs, cost-effectiveness remains to be
2 proven.

3 Given this overview of our comments, I will now
4 comment on the proposed air conditioning drive cycle.

5 In EPA's Final Technical Report on air
6 conditioning, many rationale are listed regarding the
7 appropriateness of the LA4 driving cycle. And you can
8 reference Section 3 .2.2.4. Among these are the following:

9 The LA4 is a familiar cycle representing the
10 majority of in-use driving. The air conditioning load is
11 most prominent at lower speeds. Additional control of high
12 speeds/loads is not necessary because emissions controls
13 necessary for US06 will control A/C emissions.

14 High speed testing would have an added facility
15 impact with minimal benefit because proper vehicle cooling
16 would be needed up to 80 mph.

17 Engine starts and A/C operation are independent
18 events, engine starts being cold, intermediate or hot; focus
19 on catalyst light-off technology.

20 Air conditioning operation over these modes does
21 not change calibration strategy.

22 Further, cold and hot start events are controlled
23 with the current FTP bags 1 and 3.

24 In general AAMA and AIAM agree with the EPA

1 assessment in their Final Technical Report on air
2 conditioning. This agreement includes: The Hot LA4 is the
3 appropriate cycle. Vehicle starts and air conditioning
4 operation are separate issues. And the inclusion of a soak
5 in an air conditioning procedure would duplicate soak control
6 and add unnecessary length and cost to the procedure.

7 We do have some remaining issues. I'd like to go
8 through some of those.

9 A issue is that EPA's proposed regulatory language
10 is not in agreement with their final technical report. The
11 regulatory language states that the air conditioning control
12 cycle consists of an 866, which is the current bag 2 of the
13 FTP, followed by a 10 or 60 minute soak and then SC01.

14 We believe that EPA changed the appropriate air
15 conditioning cycle and added a soak in an attempt to
16 consolidate procedures, in this case air conditioning,
17 intermediate soak, and throttle dither.

18 We certainly appreciate any attempts to
19 consolidate test procedures, however in this case we do not
20 believe the tradeoffs encountered are justified.

21 The first issue is that the intermediate soak test
22 is not necessary. You will hear more detail on this issue
23 later in a separate presentation. Also, an additional soak
24 adds unnecessary test time to the air conditioning procedure,

1 which means added facilities, personnel, and cost.

2 Regarding SC01 in section 7.1.4 of EPA's final
3 technical report on intermediate soak and start driving. EPA
4 claims that SC01 is being proposed -- and I quote here --
5 "SC01 is being proposed because the Agency believes it is
6 important to represent how vehicles perform in-use following
7 startup." End of quote.

8 Our concern is that SC01 adds unnecessary
9 complexity. Also, you will be duplicating start driving
10 which is already present in the FTP 505, bag 1. Also, the
11 start driving and throttle dither in SC01 have not been shown
12 to improve control. Likewise, the necessity for this control
13 has not been demonstrated. In your words, and I quote again,
14 "EPA did not perform an evaluation of the emission impact of
15 this area," end quote.

16 Another important consideration is that no test
17 data has been generated over SC01 to determine the
18 feasibility of the standards over the new drive schedule.

19 Our proposed solution would be to adopt the Hot LA4 as
20 the air conditioning drive cycle with no engine starts or
21 soaks included as part of procedure. This is in general
22 agreement with the EPA Final Technical Report on air
23 conditioning.

24 Next we'll have Jerry Roussel come top talk about

1 standards and test procedures. I'd be happy to answer any
2 questions about cycles if you have them now?

3 QUESTIONS AND ANSWERS:

4 MR. GERMAN: You stated that SCOR would add
5 additional complexity. What complexity is that?

6 MR. HEISER: SCO1 is a new drive cycle. I mean
7 that alone is added complexity. We're not familiar with it,
8 you're not familiar with it. You stated you haven't studied
9 the emissions impact of the cycle.

10 MR. GERMAN: When we say we hadn't studied the
11 emissions impact with the air conditioner on. We have done
12 some assessment of the additional speed variation that's
13 incorporated into the cycle.

14 MR. HEISER: Basically we believe it's adding
15 complexity that's not necessary, not knowing the emissions
16 impact on the cycle.

17 MR. GERMAN: You can go ahead.

18 BY MR. ROUSSEL:

19 MR. ROUSSEL: My name is Jerry Roussel, I work for
20 Ford Motor Company, I'm also the chairman of the FTP ad hoc
21 panel. I'm a representative of AAMA/AIM.

22 I'm going to be commenting on the stringency of
23 the standard and the test environment. Harold Haskew is
24 going to then take us over and go through the issues of the

1 load simulation.

2 I'm going to start off with the stringency of the
3 standard and focus upon NO_x, because NO_x is the biggest issue
4 when we talk about adding a A/C load to the drive cycle like
5 the LA4.

6 Background, and this background should be familiar
7 to most of the people who have been following this issue, is
8 that we saw large tailpipe NO_x increases of approximately
9 100 percent in the first ACR1 data. The new data suggest
10 it's a 124 percent increase. And that's essentially caused
11 by large increase in engine out NO_x of the same magnitude.

12 Catalyst efficiency remained approximately the
13 same between the A/C and off levels for NO_x.

14 The next slide shows you the new data that was
15 accumulated at -- I think it's a delphi, or commonly known to
16 us as ACR. Here we're comparing A/C off to A/C on emissions
17 for NO_x. The clear boxes represent the A/C off value and the
18 start boxes represent the A/C on values.

19 We have the Toyota, the Escort, the Mustang and
20 the Towncar. And the last set of bars indicates the average
21 of those vehicles. On average, with the A/C off, we were
22 running at about .21; and that compares to .47 with the A/C
23 on.

24 Also included in there is an estimate of where

1 EPA's control level is as described in the NPRM. The .26
2 number that you see there is a 25 percent bump on the .21
3 number there. So that's what that number represents.

4 And you can see your control level would force all
5 of these vehicles to come down fairly significantly.

6 QUESTION: Just a point of clarification, if I
7 could?

8 Proposed is a 25 percent bump over bag 3 levels.
9 Is that what this represents?

10 MR. ROUSSEL: This is actually a 25 percent
11 increase of the LA4. And the way I read your NPRM, that's
12 what I recall your increase was, it was a 25 percent increase
13 of the LA4.

14 QUESTION: Yes, I'm sorry, you are right. Excuse
15 me.

16 MR. ROUSSEL: You saw a 100 percent increase in
17 emissions in that first ACR data, and you wanted to control
18 75 percent of that increase.

19 QUESTION: Yes, thank you. Sorry.

20 MR. ROUSSEL: The thing that has to be qualified
21 here is the .21. It's just the average of the vehicles that
22 are shown there. That really doesn't represent an industry
23 average, but if it did, that's how the numbers would fall.

24 Next slide. The primary issue here, as we've just

1 described is that EPA has proposed to control 75 percent of
2 the increase for NOx with the A/C on, over bags 2 and 3.
3 This reduction can only come from reduced engine out
4 emissions and/or an increase in catalyst efficiency.

5 Looking at engine out approaches, the extent of
6 engine out reductions are unknown at this time, but the
7 options include increased use of EGR, and adjusting spark
8 retard.

9 Increased EGR use will reduce engine power.
10 That's one of the issues that we have. And some applications
11 may not be tolerant to a significant increase in EGR to get a
12 75 percent reduction.

13 The other option includes shutting compressor off
14 during certain portions of driving. We perceive that there
15 will be significant customer issues with this approach. And
16 essentially the feasibility of the concept has not been
17 demonstrated. And that is A/C compressor work is merely
18 being deferred and it may not actually have any actual
19 benefit in NOx reduction. We haven't done any testing to
20 this area to make -- to indicate that this would be a
21 solution that works.

22 Increased cycling may lead to compressor
23 durability issues for some manufacturers as well.

24 That brings us to catalyst conversion efficiency

1 approaches. And essentially what we have, we take a look at
2 the data, catalyst efficiency has already been optimized for
3 hydrocarbon, CO and NOx, over the FTP, with the A/C off.
4 That's an assumption we're making, is the production vehicles
5 with production calibrations. So that -- the calibration's
6 essentially been optimized for these three constituents.

7 Now because catalyst NOx efficiency is going to go
8 down with the A/C on, the calibration is very close to
9 optimum level for NOx and there's very little room to further
10 optimize the calibration for NOx with the A/C on.

11 We've discussed rich biasing, and we know that
12 rich biasing will alter the optimization of HC CO and NOx.
13 And there has been a report that's been submitted by GM and
14 made part of our package that was submitted to the docket in
15 January, that essentially did a bias study over the FTP with
16 the A/C off, obviously; indicating that there was no benefit
17 for NOx. In fact there a degradation in HC and CO
18 performance.

19 And essentially what that's indicating is -- did a
20 pretty good job optimizing this thing for HC, CO and NOx, and
21 once you start playing around with biasing over the FTP you
22 start impacting other constituents and changing optimum
23 points between the three constituents.

24 In conclusion, and summarizing, tailpipe and

1 engine out emissions increased 100-plus percent. EPA has
2 proposed to control 75 percent of the increase.

3 The control levels proposed will most likely
4 require hardware changes similar to that being made for LEV
5 vehicles, less quick light off technology, because we're
6 dealing with a hot transient driving condition here. We don't
7 have start issues essentially for A/C operation.

8 And the basis of this comment is, is that LEV NOx
9 standards require a similar type of reduction in NOx from
10 Tier 1 levels.

11 We perceive the changes include catalyst volume
12 and loading, tight air fuel control, enhanced EGR systems.

13 Now just as a point of reference, the cost from a
14 Tier 1 vehicle to LEV vehicle has been estimated at \$576 per
15 vehicle. Now obviously not all this cost can be attributed
16 to what it's going to take to comply with NOx for the A/C
17 cycles, because we're not dealing with quick lightoff here.
18 But some of that cost obviously is going to have to be
19 incurred to get to 75 percent reduction in NOx.

20 EPA has estimated cost at \$1.23 per vehicle. So
21 what we're recommending in the bottom line, when it comes
22 to the stringency of the standard regarding NOx, is that we
23 need to revisit both the EPA and the industry proposal
24 based on cost effectiveness, taking into account hardware and

1 facility costs.

2 Now I put this up here just for reference. This
3 is a non-methane hydrocarbon plus NOx approach. The industry
4 proposed level of control is .33. This is based upon a .65
5 standard. You can essentially see that all of these vehicles
6 are going to require significant reduction, with potentially
7 the exception of the Mustang.

8 We're saying we need to revisit both EPA's
9 intended level of control -- and our own -- based upon a cost
10 effectiveness analysis. And we're going to get into the cost
11 effectiveness discussion later on. Not in my presentation,
12 but later on within the industry presentation.

13 All right, that brings us to the stringency of
14 standards for non-methane hydrocarbon and CO.

15 Just a brief background. The original ACR data
16 showed average increase in tailpipe HC and CO of 18 percent
17 and 42 percent respectively. Some of the increase occurred
18 from enrichment, which lowered catalyst efficiency for HC and
19 CO. We suspect that the enrichment occurred due to the
20 higher loads of the A/C operation.

21 EPA has proposed to maintain HC and CO levels with
22 A/C on at A/C off levels. A preliminary look at the new
23 data, tailpipe CO increased 88 percent, on average, with A/C
24 on. Tailpipe HC increased 0 percent, on average, with the

1C on.

2 And what our bottom line is, is that we really
3 need to investigate HC/CO, and further, before an adequate
4 level of control is determined.

5 And we also have to take a look at this from a
6 cost effectiveness standpoint as well.

7 The next slide that I have is an analysis of the
8 CO data. Again, the clear bars, or the open bars, represent
9 the A/C off condition; the dark bars represent the A/C on
10 condition.

11 You can see that there's a pretty wide range of
12 performance here. The Corolla and the Escort showed very
13 large differences between the A/C on and A/C off for A/C.
14 Mustang, not too big of a difference. Towncar, some
15 difference; but we're seeing an 88 percent difference on
16 average here.

17 We move to non-methane hydrocarbons, we get pretty
18 much of a mixed bag here as well. We see increases for the
19 Corolla, the Escort; an actual decrease in the Mustang, which
20 is why, if you look at a non-methane hydrocarbon plus NOx
21 approach, the Mustang was close to compliance. It's because
22 of this reduction in NHC. The Towncar remained approximately
23 the same.

24 I should add that EPA's intended level of control

1 is essentially the average of the off condition which is
2 represented there.

3 Next, that essentially concludes the discussion
4 that I wanted to go through about stringency of standard for
5 A/C operation. I'd like to now shift the discussion to EPA's
6 primary proposal for test environment.

7 I think everybody recognizes that the technically
8 correct test environment is an environmental chamber that can
9 simulate representative airflow, temperature, humidity and
10 solar load. However this is a very extremely expensive
11 alternative and -- I think EPA and industry recognize the
12 need for a less costly approach.

13 The NPRM defined alternative to a full
14 environmental chamber is ambient temperature 95 degrees
15 Fahrenheit; fixed cooling fan speed of less than or equal to
16 15,000 CFM. Driver's side window down.

17 EPA's stated rationale in the technical support
18 documents and in the NPRM is the testing with the A/C on
19 allows for full interplay between engine calibration logic
20 and the load imposed by the A/C. You can now include the A/C
21 push as part of your calibration strategy.

22 Driver's side window being open, plus the single
23 cooling fan represent a balance of emissions impact if the
24 test was conducted properly.

1 Our problems with the EPA approach is that it's
2 not representative of the real world. Essentially we have
3 inadequate cooling across A/C condenser, with a fixed fan
4 speed capacity not to exceed 15,000 cfm. And we have
5 unrepresentative cabin loading with driver's side window
6 down.

7 Essentially what we're saying here is two wrongs
8 do not make a right. Inadequate air flow across A/C
9 condenser, plus unrepresentative cabin loading doesn't equal
10 a representative A/C on test. We believe this will force
11 manufacturers to design to a test procedure rather than real
12 world conditions.

13 Because test procedure isn't representative it
14 doesn't provide manufacturers with an incentive to increase
15 the efficiency of system -- essentially low energy
16 "transmissibility" glass, solar powered cabin cooling fans
17 and those types of changes.

18 What we'll primarily do is just certify to the
19 shortcut procedure, not looking at these areas for A/C
20 improvement.

21 And there is still a significant facility burden
22 in that we need to have boxed in facilities to maintain
23 adequate temperature control, which most manufacturers do not
24 have at this time.

1 Our recommendation is essentially to adopt
2 methodology such that a conventional test site can be used.
3 And we believe this to be the chassis dynamometer load
4 simulation, often referred to as Nissan 2.

5 Harold Haskew is going to take us through that and
6 where we stand on the load simulation, but I'll take any
7 questions that you guys have before Harold comes on.

8 QUESTIONS AND ANSWERS

9 MR. MARKEY: Jerry?

10 MR. ROUSSEL: Yes?

11 MR. MARKEY: One quick question. Are the vehicles
12 that you've tested in this most recent test fleet, did any of
13 them have EGR?

14 MR. ROUSSEL: Did any of them --

15 (Simultaneous voices)

16 MR. HASKEW: -- All -- I think all had --

17 MR. ROUSSEL: -- I think all of the vehicles had
18 EGR to comply with the current FTP Tier 1 standards. I can't
19 speak for the Toyota vehicle, but I'm fairly sure that the
20 Ford vehicles all had active EGR system incorporated in them.

21 MR. GERMAN: I'll ask one of my standard
22 questions, and that is when can we get the data?

23 MR. ROUSSEL: I don't know if I can answer that
24 question right now. I don't know the status of the data, but

1 we will make the data available in the very near future. And

2 I thin it's very close to being ready and delivered to EPA.

3 Essentially the data supports the previous test

4 program. The difference is we have 50,000 mile aged

5 catalysts on these vehicles, so there's more credibility to

6 the numbers.

7 MR. GERMAN: Yes, that's what we'd like to get our

8 hands on.

9 MR. ROUSSEL: Correct. We agree.

10 MR. GERMAN: You made a statement that increase

11 EGR use will reduce engine power?

12 MR. ROUSSEL: That's correct.

13 MR. GERMAN: Do you have any data that quantifies

14 what the impact is?

15 MR. ROUSSEL: Ford did an EGR study as far as

16 varying EGR and what that meant to engine power. And I don't

17 have the data with me here, but we could set up a meeting and

18 we could discuss that report, showing the impact of EGR on

19 power.

20 MR. GERMAN: I'd appreciate that.

21 You also made a statement that the cost to go from

22 Tier 1 to LEV vehicle has been estimated at \$576 a vehicle.

23 I just wonder whose estimate that was and what kind of

24 assumptions were included in that?

1 MR. ROUSSEL: All right, that number -- and I
2 might have to refer to somebody else here, but that number
3 essentially comes from a Sierra Research report and it's a
4 number -- it's an industry number that's been well
5 established and well documented.

6 And, Mike, do you want to add something?

7 MR. BERUBE: Yes, Mike Berube, Chrysler.

8 Based on a Sierra report that's been published
9 it's -- it's not quite industry data. Actually industry data
10 was significantly higher than that. Industry provided data
11 to Sierra Research, they did the analysis, they made a number
12 of their own assumptions basically assuming quite a bit of
13 learning, in a learning curve, what happened over the
14 technology, and lowered the cost from industry's initial
15 estimates.

16 So we have been -- industry has consistently
17 quoted the more conservative Sierra numbers.

18 MR. GERMAN: Okay, but that's a report that's
19 readily available, I assume?

20 MR. BERUBE: It is. And if you don't already have
21 it we can get it to you.

22 MR. GERMAN: I'd appreciate it.

23 MR. MC CARGAR: The EPA went to some effort in its
24 technical report materials to discuss the "representedness"

1 of current LA4 for start driving. And you made a statement,
2 which I can't come right to in here about the representedness
3 of the LA4 in that respect. Would you reiterate whether you
4 think, based on the survey data that we gathered, whether or
5 not the manufacturers believe that the LA4 is representative
6 of start driving?

7 MR. ROUSSEL: Of in-use start driving?

8 MR. MC CARGAR: Correct.

9 MR. ROUSSEL: I think that's a question that Glen,
10 maybe, can handle.

11 MR. HEISER: Glen Heiser from Ford.

12 Again, I don't have it front of me, but somewhere
13 in your technical report document you -- I was almost quoting
14 your words that there is somewhat representedness in the 505
15 for the current LA4 off start driving behavior.

16 MR. MC CARGAR: But from the manufacturers' point
17 of view do you consider the LA -- I understand you've
18 reflected back that comment with respect to the 505. It
19 certainly has some start driving aspects to it, but do the
20 manufacturers believe that the LA4 is an adequate
21 representation of start driving?

22 MR. HEISER: I don't know the answer to that. I
23 guess we have been --

24 MR. HASKEW: (Interposing) The answer is yes.

1 (Laughter)

2 A VOICE: Harold says yes.

3 MR. ROUSSEL: What we're saying is, is that the

4 LA4 is a good cycle to use for FAC control. We believe

5 that's the cycle without a 10 minute soak.

6 Whether it's a representative cycle for start

7 driving, when we put this presentation together we didn't

8 specifically analyze that particular issue. We were looking

9 at what's the control cycle that makes sense for A/C

10 operation. And we believe that to be the LA4.

11 A VOICE: Just to paraphrase, make sure we have

12 it, I think what you're saying is that you don't need a

13 representative start cycle to control air conditioning

14 emissions?

15 MR. ROUSSEL: That's correct. Those were handled

16 elsewhere within the current FTP.

17 MR. MAXWELL: I have two questions which may be

18 subject to future presentations. If they are, just say so.

19 One is on the chassis dynamometer simulation, are

20 you going to present --

21 MR. ROUSSEL: (Interposing) Harold Haskew is

22 going to present some information and where we're at on that

23 particular program.

24 MR. MAXWELL: Okay, the other question is -- and

1 again, maybe you're going to present something on it in the
2 future, because I saw you had defeat device later on down.
3 But in one of the earlier presentations you gave us -- I
4 can't recall whether it was in your actual proposal that we
5 referenced and put in the docket, or whether it was in your
6 preliminary presentation of that around the November time
7 frame, but you offered the notion of possibly using the
8 full environmental test as kind of a defeat device, reference
9 condition -- we go to sort out defeat device questions. Are
10 you still including that notion in your proposal?

11 MR. BERUBE: Yes, essentially that's correct,
12 absolutely.

13 MR. MAXWELL: Are you going to present any more on
14 that when you talk about defeat devices? Okay, so I'll wait.

15 Okay, I guess, move to your next step, then?

16 MR. BERUBE: Okay.

17 BY MR. HASKEW:

18 MR. HASKEW: Thank you, Bob.

19 Again, I'm Harold Haskew from General Motors. My
20 part of this is to explain where we stand, work in progress,
21 on the A/C simulation technique.

22 Bob, if I may back up and kind of reiterate the
23 industry's position?

24 What Jerry said is as a group we do not feel the

1 primary NPRM proposal of testing with the driver's side
2 window down in a 95 degree cell is a proper or right or an
3 adequate A/C test. Okay? We reject that. All right?

4 So then you're left with what is the right way to
5 do it? And Jerry alluded to the technically correct way to
6 do it is in an environmental cell. Okay? We need
7 representative airflow over the whole front of the vehicle,
8 through the condenser, et al. You need solar load, et. al.
9 And as we have done in the first part of the test procedure
10 and in this, you need that as the primary reference way of
11 doing the testing.

12 Now shudder to think that every development car
13 and every certification vehicle would have to be operated in
14 search of a facility for certification and eventual in-use
15 testing. That is a prodigious workload.

16 So without abandoning the idea that that reference
17 method is the best technical way of doing it, we're now
18 working hard at finding a workable simulation that will give
19 the same test results for the right reasons -- okay -- that
20 we can use as a -- as a working or development test for
21 certification and eventually for in-use testing. And I'd
22 like to describe where we stand on that today.

23 Is that responsive to your question that you had
24 earlier?

1 A VOICE: I think so. As you go into the
2 presentation we'll find out, yes.

3 MR. HASKEW: Okay.

4 MR. MAXWELL: We'll be able to respond to that
5 question and I think the way you handled it in the NPR, at
6 least our reading of it, seems to be in line with what I
7 think we kind of talked about at the October 21st meeting.

8 MR. HASKEW: Since this is work in progress, and
9 you're seeing some of this for the first time, I would
10 suggest that you interrupt for clarification or for
11 definition as we go. It might be most appropriate. Your
12 choice, of course, but I invite your questions.

13 We're talking about the Nissan 2 simulation. It
14 is a alternative to the technically correct way of measuring
15 air conditioning performance, which I'll get into in just a
16 second. And it's alluded to Nissan because they first came
17 up with the concept of using the -- the advanced electric
18 dynamometer to replace the air conditioning load. And it
19 turns out it is a very promising concept and one we're trying
20 to follow up on.

21 Now this concept requires that we have an
22 environmental cell and that we can measure vehicle
23 performance in an environmental cell. We're not walking away
24 from that. But then this would be the surrogate that you

1 would use ultimately for development.

2 Now it's going to be based on actual compressor
3 loads being measured in the reference cell. And of the data
4 Jerry Roussel described there were four passenger cars and
5 one truck. There was a Corolla, Mustang, a Towncar and
6 miscellaneous -- I forget what the 4th one was. The Escort -
7 - for the vehicles. And there was also a Ford Bronco. Each
8 had instrumented air conditioning compressors, strain gauge
9 shafts on the air conditioning compressor, and we've measured
10 the compressor torque over the entire LA4 drive cycle as the
11 vehicle was operating, and I'm going to show you some of that
12 data.

13 We measured the engine speed, multiplied the
14 engine speed times the pulley ratio to get the compressor
15 speed. Compressor speed times torque for the appropriate
16 constants -- gives compressor horsepower.

17 MR. MAXWELL: I -- to interrupt -- you did that in
18 the environmental chamber?

19 MR. HASKEW: Yes, that was all done in replicates,
20 in the environmental chamber, with valid tests, while
21 measuring emissions simultaneously. And we'll show some of
22 the emission results as we go.

23 We're going to say that this concept, using the
24 dynamometer to duplicate this load has promise, but it is

1 still under development, for reasons I'll go into.

2 Our concern for the cost of this is shown in this
3 slide, which is a cross section of a current cooling tunnel
4 used by General Motors. And I believe other companies have
5 very similar facilities.

6 This chamber is used for studying cooling and --
7 and tries to get the right airflow at the front of the
8 vehicle. The overall length is 135 feet. This particular
9 one has a 500 horsepower fan driving the air through a long
10 straightening nozzle -- to be very careful that the entry
11 conditions at the front of the vehicle, from the ground up to
12 probably mid-windshield, can duplicate the exact airflow you
13 would have if driving on the road at speeds up to 80 miles an
14 hour.

15 The vehicle shown there is a small pickup, but it
16 is in scale. So it's about 135 feet long, about 30 feet
17 high; and in cross section -- let's show the next slide --
18 about 20, 22 feet wide. This is an advanced vehicle shown,
19 looking into the airflow nozzle. And the electric
20 dynamometer is in the floor. You can push the nozzle forward
21 or backwards, whatever.

22 We estimate the cost of this facility with -- to
23 duplicate it with the emission test facility that would be
24 needed, to be in the range -- the lowest I've heard is \$5

1 million; and I think more appropriate about \$10 million
2 apiece.

3 We don't have any excess capacity for additional
4 certification work and if this rule is finalized we will have
5 to build these facilities. We -- General Motors has
6 preliminary estimated that we would need 5 of these
7 environmental cells, or \$50 million in investment to do our
8 test work if this were the only option available to us.

9 I've discussed this in some length with our
10 internal cooling people, our platform people and all, and
11 they are -- they're supportive of the idea that to do this
12 right is going to require such a facility, that there are a
13 lot of things they've learned over the years, not in
14 emissions measurement, but in cooling measurement, of the
15 subtle details that are necessary to do this.

16 We're looking for some sort of simulation method
17 for, first running the vehicle in this kind of facility,
18 actually measuring the compressor torque; and then coming
19 back and duplicating that compressor torque using the normal
20 emission test site dynamometer.

21 The next slide I'm going to show is a plot of some
22 of the test results for one of the tests, and the first one
23 is the Bronco.

24 Now let me orient you. That is a plot in time

1 scaled 0 to 1400 seconds. Up high on the plot, the trace,
2 you would recognize as the LA4 with the 18 speed bumps.

3 The upper red curve is the air conditioning
4 system's high side pressure, or the pressure on a second by
5 second basis, measured at the discharge side of the
6 compressor.

7 Next down, in the blue, is a vent temperature.
8 Not the scale is on the left -- scale -- that's the vent
9 temperature and degrees Fahrenheit divided by 3; so that's
10 starting out at about 85, 90 -- did I do that right? Times
11 3? About 90 degrees Fahrenheit; and then cooling down as the
12 system starts to operate. That's a thermocouple in the air
13 conditioning vent.

14 The more bold black trace appearing in about the
15 middle is the compressor torque.

16 Now notice that the compressor torque is almost
17 constant. It's kind of high at the start, but as the vehicle
18 cools down, having followed its 10 minute soak, with the
19 lights on and all. And as that -- then temperature comes
20 down and is the high side pressure, and the lowest curve is
21 the green low side pressure.

22 Compressor torque is fairly constant over the 1372
23 second test, and with about 10/foot pounds. Of all the
24 vehicles we tested, around 10/foot pounds was a pretty good

1 average result.

2 This vehicle I chose to show because the
3 compressor did not cycle. The tests were done at 95 degrees
4 Fahrenheit, 40 percent relative humidity. All of the other
5 vehicles, the compressor cycled.

6 So the second set of curves I'd like to show is
7 for the Lincoln Towncar. Again, the same parade of
8 differences, except as you look at compressor torque, where
9 it about 10 pounds constant, around the 400 seconds, it
10 started cycling, cutting in and out. The air conditioning
11 controls are saying cycle compressor off, based on, I
12 believe, the high side pressure and the low side pressure in
13 making a decision, that it had adequate cooling for those
14 test conditions to where it was cycling on and off.

15 We did not see cycling in the first series of
16 tests that we have shared with EPA, which were done under
17 slightly more -- well, quite a bit more stringent conditions;
18 but this is closer to what we think is the test procedure
19 that is appropriate, and we did encounter cycling.

20 Now the load simulation measurement can handle
21 this cycling in a very direct fashion.

22 Mike, could I back you up just once to the Bronco
23 now? It's around the curve here.

24 Again, the compressor torque on the Bronco, which

1 didn't cycle, is a fairly constant. It starts at about

2 15/foot pounds and drains down to about 10.

3 If we take that torque times engine speed, divide

4 by the right constants, we could then get compressor

5 horsepower, which is the next plot I want to show for the

6 Bronco -- not the one in your hand, but the one under.

7 Okay, now there are two major plots at the lower

8 side. The black, going from left to right, is compressor

9 horsepower. If we multiply 10/foot pounds of torque times

10 the engine rpm, the engine rpm -- the engine rpm is shown in

11 red and it's scaled divided by 100. This vehicle, the

12 Bronco, was idling a little over 600 rpm and was gusting up

13 to 2300 rpm on accelerations.

14 What we then get, with an engine speed that goes

15 up and down, and a constant torque, is an A/C horsepower that

16 is pretty much an image of the engine rpm.

17 So the compressor horsepower for this vehicle

18 ranges from about 2 at idle, up to 6 or 7 on the

19 accelerations with it going up and down with engine speed.

20 Now if we look at that horsepower, if we look at

21 those plotted against mile per hour -- what I showed you

22 first was horsepower versus time. Okay. Just a normal

23 parade. If we go back and re-plot those all versus speed,

24 each of the red circles there is a second of second of

1 measured A/C horsepower, versus vehicle speed, we get this
2 family, which we've all come to kind of recognize as being
3 appropriate. And just for perspective, what I've put
4 through the curve is the black line, which is the road load
5 horsepower for this vehicle.

6 Now this is not the dyno horsepower that we're
7 used to seeing, because for this Bronco, at 50 miles an hour,
8 it's about 24. What this is, is the road load, the true road
9 load for the vehicle, F of 0, plus F^2 times velocity squared
10 (phonetic).

11 And then we've superimposed on that the current
12 A/C penalty, which is to add 10 percent to the windage. And
13 the difference between the green curve and the black curve is
14 what's currently reflected in the test procedure as an
15 estimate for the A/C penalty.

16 Now this A/C horsepower, at lower speeds, is quite
17 a bit higher than the road load. And of course at the higher
18 speeds the A/C horsepower is a much smaller fraction of the
19 road load horsepower.

20 But I want to make a shift here and I want to
21 change from horsepower to force. If any of you worked in
22 wind tunnels around you tend to know we talk about drag,
23 vehicle drag, the force necessary on the vehicle.

24 This plot is a setup plot where, again, on the

1 horizontal axis we've got vehicle speed. And on the vertical
2 we've got drag or force in pounds. And the three lines are
3 lines of constant horsepower. The highest one is 6
4 horsepower, 4 horsepower in the middle and 2. Now 2
5 horsepower out at 50 miles an hour, is only about 20 pounds.
6 But 2 horsepower at 2 miles an hour is a very large force.
7 And any horsepower at 0 speed is of course infinite.

8 So if we look at what the force is that the dyno
9 would have to supply, it's going to have this kind of
10 relationship. It's going to be very very high at low speed
11 and then decay down to some value that's not stable -- it's
12 still going down, but relatively small.

13 If we look at the same data we just showed you for
14 the Bronco, we've now plotted the measured values expressed
15 in terms of rear wheel force as a function of vehicle miles
16 per hour.

17 Okay, now for the force term I've got to two
18 components of vehicle drag that we normally use. The
19 horizontal bar, at about 40-some pounds, is the friction
20 term, that's the constant term, constant with speed. Then
21 additive to that friction term, the black curve is the
22 windage, the area of dynamic force which is increasing as a
23 square of the speed.

24 The green is the windage plus 10 percent, and that

1 is the current A/C penalty. That's what we're using today

2 for A/C penalty in the certification process.

3 Now the values we're used to seeing are in fact

4 the Clayton Twin Roll dynamometer horsepower (phonetic),

5 which is just the net horsepower after we subtracted out all

6 the losses between the tire and the cradle rolls, and that's

7 a big part of the absorption. But this in fact puts in

8 perspective that the air conditioning drag below, say, 25

9 miles an hour, exceeds the road load force by a bunch.

10 Okay, now what do I want to do? What I want to do

11 is take the A/C horsepower or the A/C measured force as

12 measured at the engine and replace it at the dyno interface.

13 And to do that I'm going to have to do a transform that ends

14 up with a force that is very very low at low speeds. Now it

15 can't be applied at idle and it can't be applied just off

16 idle, but we have been developing this using the dyno

17 superimposed at a 10th of a mile per hour, okay, using the

18 appropriate load by the electric dyno. And this something I

19 think we've all learned is more positive than we thought.

20 The sophisticated electronics in the electronic

21 dyno allow us to input an additional force down to a 10th of

22 a mile per hour successfully. Originally when we first

23 talked at the panel I said, well, we need like a 2 mile an

24 hour dead band because I was afraid of control problems right

1 where you step in. Well, no. We can simulate the load right
2 down to even a 10th of a mile per hour, although ultimately
3 it's limited by the current carrying capacity of the dyno,
4 which is about 1500 pounds. But I think we can do a real
5 good job on that. So that made us real happy about the
6 ability to put this load at the dyno.

7 What we've been working on is a real time
8 simulation of air conditioning load using the dynamometer to
9 do it. Now at this magnification you're going to have to
10 take a lot of this on faith. But in fact that's the 1372
11 seconds for the LA4. You can probably see the LA4 cycle
12 across the bottom.

13 And then there are two curves. I've used a
14 logarithmic scale and the load to be applied by the dyno is
15 shown for two tests, as green and red. The green kind of
16 overwhelms here, and the only place where you can see where
17 there's any different is where you see just a little bit of
18 red.

19 I'm going to expand and look at just the first two
20 cycles of that. This is the kind of load, expressed as a
21 dyno load, that would be used to represent the air
22 conditioning compressor load shown for the first 2 cycles.
23 That's based on actual measured data from 2 tests showing
24 excellent correlation of the force. Again, using a

1 logarithmic scale. Some of those forces go up to the 1500
2 pound limit. But we can't do anything at idle, and of course
3 that's one of the problems.

4 So we have run all the vehicles using the Nissan 2
5 simulation with the dyno load applied in this fashion, in
6 real time, every second. We're using a measured second.

7 What we found, though, is that if we try and
8 correlate, first the carbon dioxide, the CO₂, think of that
9 as fuel burned -- probably the most direct measure of load.

10 Across the horizontal scale is the delphi, the old
11 A/C Rochester test results, with data points that are
12 circled, duplicate tests on the two vehicles, cross plotted
13 against the real time simulation. If the data were directly
14 correlated they would look like the lowest vehicle AC801,
15 that is the Toyota Corolla. Both of those tests matched up
16 very very good.

17 However the other 4 vehicles, the data points are
18 all below the correlation line indicating some lack of load
19 transfer, okay? And with CO₂ being pretty repeatable that
20 indicates to me we're not getting all the load in there that
21 we should.

22 The next plot, more disturbingly, is of the NO_x,
23 grams per mile NO_x. In this case we seem to be underloading
24 the NO_x by more than the CO₂. And while the tests on 208,

1 that's the Bronco, are within some reasonable correlation
2 level, the others indicate we've got a basic problem.

3 What we've found is while the dynamometer can do a
4 real good job of loading and replacing the air conditioning
5 compressor load, it can't do it at idle, which we knew, but
6 it also can't do it on decelerations. When you decelerate
7 the dyno, braking -- the dyno at extra load -- just looks
8 like extra braking for the vehicle. That load does not make
9 it back up to the engine.

10 Show cure. Again, this is showing the whole test.
11 And we switch concepts here now and the two curves along the
12 bottom are engine out NOx in milligrams per second, with the
13 red being the real test, if you will, at delphi; and the
14 green being the dyno load simulation that we've just shown
15 you. And we'll show magnification here -- the next would
16 show.

17 Well, this is the same thing on the Bronco. And
18 then let's go for a magnification out around cycles 12, 13,
19 out there; where again the red is the engine out NOx in
20 milligrams per second and the green, while matching the red
21 during the acceleration and cruises, tends to fundamentally
22 undershoot on decelerations and of course at idle, is also
23 off.

24 We believe this explains the differences that

1 we're seeing between the measured data. Is there one more of
2 those? That's the Towncar, there's the Bronco. Okay?

3 And what we need now is some way of simulating
4 this load without using the dynamometer, because the
5 dynamometer can't do the load on "decel" and at idles.

6 The concept that we have is to actually measure
7 the emission levels with the engine running in a normal
8 emission test cell with the A/C and with the A/C on at idle.
9 Establish, if you will, a grams per second level, A/C off and
10 A/C on. Take the difference between those two actual
11 measurements on the vehicle, run the Nissan 2 simulation,
12 which we believe correctly loads all the accelerations and
13 cruises, add the time weighted idle and decel rate into the
14 bag that you measure, divide by 1372 into it. That's work in
15 process. We're very hopeful it'll work. It seems like it'll
16 work. We're highly motivated to try and make it work and go
17 on from there.

18 So if I summarize where we stand today, I think
19 we've satisfied ourselves that the dyno can apply load
20 properly and it can do it very accurately. And in terms of
21 driver feel and the ability to drive the cycle, all of those
22 concerns have been put aside.

23 We've got to come up with a way for correcting,
24 though, for the decelerations and idles that were not

1 currently measured, because the correlation has to be better
2 than that. I've described how we intend to do that. We're
3 about half way through the round of tests with the measuring
4 the normal test cycle idle and we hope to have this developed
5 by the close of the comment period and hope you can extend
6 that comment period more than 30 days.

7 I'll be glad to handle any questions.

8 QUESTIONS AND ANSWERS

9 MR. GERMAN: The adjustment technique is something
10 we talked about before for idle emissions. Have you done any
11 analysis to determine whether the impact on deceleration is
12 the same order of magnitude?

13 MR. HASKEW: No, John, we got the data to do that.
14 Once we have this idle that we've measured in the normal
15 emission test site and we factor that back in, then we'll do
16 exactly that comparison that you're talking about and we'll
17 be glad to share that with you as we do that.

18 MR. MC CARGAR: I guess I'm on the same topic, and
19 I'm a little bit confused. How is it that you're determining
20 -- are you determining emission rates at decel in the same
21 way that you are on idle --

22 MR. HASKEW: (Interposing) no --

23 MR. MC CARGAR: -- or are you using the idle rate
24 -- to --

1 MR. HASKEW: -- no, no. Jim, the supposition is,
2 is that during decelerations the net increase in emissions is
3 the same as it is at idle. We are at closed throttle.

4 MR. MC CARGAR: Okay.

5 MR. HASKEW: And it's just -- it's a longer idle.
6 Although the vehicle speed is changing, the through-put
7 through the engine is not much different than it is during
8 the idle. That's the link we hope to establish, which will
9 make this work.

10 MR. GERMAN: We talked about doing the assessment
11 of what the proper load is in this environmental chamber. Is
12 there any possibility of doing that work out on a track.

13 MR. HASKEW: John, if you've ever -- and I have.
14 If you've ever tried to do track work, okay? It is never the
15 same day outside twice, and you chase yourself silly trying
16 to come up with correction factors that correct for wind,
17 ambient temperature and humidity. Anyone that's done road
18 load fuel economy, or road type fuel economies will know
19 that -- short of building a track that's totally enclosed.

20 (Laughter)

21 MR. HASKEW: And that's been talked about,
22 seriously, of just putting a long quonset hut over a long
23 straightaway. Short of doing that, no. I think we'll have
24 to do that inside.

1 MR. ROUSSEL: If I could comment on that as well?

2 Another example of where it doesn't work very well is in the

3 evaporative emissions rule where you have to do fuel

4 temperature profiles outside, and test to test there's a lot

5 of variability. And it's hard to get, you know, a couple of

6 tests that look the same. And that is because, as Harold

7 just indicated, one day does not look like that other day.

8 MR. BERUBE: You know, we all -- that's a problem

9 of being located in Michigan.

10 (Voice out of microphone range)

11 MR. GERMAN: My other question -- I think I know

12 the answer to this one, I just want to verify it; and that is

13 the load curves that you are actually using, taking data and

14 testing, those are based upon the actual measured load which

15 would also be a function of the engine rpm?

16 MR. HASKEW: Yes.

17 MR. GERMAN: It wasn't because -- you had some --

18 here, which were speed based loads. It's not what you used,

19 I assume?

20 MR. HASKEW: No. It was -- what we applied then

21 was real time and I didn't go into that you have to correlate

22 the time very well. When you go to apply that to the dyno

23 you gotta make sure that the load apply synchronizes very

24 well with the driver's synchronization.

1 MR. GERMAN: Okay.

2 MR. HASKEW: I think we solve that, but yes, it's
3 applied in real time.

4 MR. GERMAN: So a sample -- if the compressor
5 cycled that change in load would have been reflected?

6 MR. HASKEW: Yes, yes -- it shows up one for one,
7 John. I think that solves one of the problems that you and I
8 have talked about.

9 MR. GERMAN: Right.

10 MR. HASKEW: Throughout.

11 MR. GERMAN: Yes.

12 MR. MC CARGAR: Related questions to that?

13 When you take your raw data and then you generate
14 the load curve -- I've been away from this for a while, so
15 excuse me if this is something you've already dealt with --
16 the A/C team; but you use a higher order of regression that
17 determines the actual fit to the real data?

18 MR. HASKEW: No, no. We've abandoned that. That
19 was dropped about two generations ago.

20 MR. MC CARGAR: Okay.

21 MR. HASKEW: That was when we were thinking about
22 using an averaging concept and applied just a load that was
23 the sum constant or sum function of speed. Okay?

24 The shift we made, once we understood that the

1 dynamometer could handle a real time file that we can put in,
2 in the grade term, okay, we can put in a file, if you will,
3 that's got a precise value for drag for every second. Once
4 we realized that we could do that we said, "Hey, this solves
5 the compressor on, compressor off; all of that." I mean you
6 can go ahead and do that.

7 MR. MC CARGAR: Okay, so at a given time point in
8 the cycle you're simply averaging however many end tests you
9 had to generate the load point for that particular point in
10 the cycle, and it accommodates whether or not the vehicle
11 cycled on and off as well? What if they didn't cycle it
12 precisely at the same time?

13 MR. HASKEW: Well, the reference test that would
14 be run in the test cell would measure the compressor load
15 over 1372 seconds and then that's golden, that's frozen.
16 Okay?

17 Then, with the Nissan 2 simulation technique, we
18 go to a normal emission test site at 75, 76 degrees
19 Fahrenheit, normal emission test site with a new dynamometer;
20 and we drive the LA4 cycle at the normal emission temperature
21 and all and the dynamometer applies the load to the vehicle
22 as if it were occurring at the compressor.

23 MR. MC CARGAR: Yes, I understand that, but when
24 you're in the original test cell --

1 MR. HASKEW: (Interposing) yes --

2 MR. MC CARGAR: -- in the full environmental

3 chamber, and you're determining the load in that chamber?

4 MR. HASKEW: Yes.

5 MR. MC CARGAR: You'd run multiple tests, right?

6 You ran at least two or you just ran one?

7 MR. HASKEW: No.

8 MR. MC CARGAR: Okay, that was the confusion.

9 MR. HASKEW: Just ran one, and the plot I showed,

10 where we showed two tests on the same vehicle, the

11 repeatability was extremely good. That's the log of the

12 plots that are included in the data.

13 A VOICE: That was the vehicle that didn't have

14 any compressor cycle --

15 (Simultaneous voices)

16 MR. HASKEW: -- we've got it all and we'll share

17 it all with you and you can see.

18 MR. ROUSSEL: If I could add a comment here? Even

19 if you even if you take a look at the vehicles that had

20 compressor cycling, the compressor cycling is very similar

21 between tests, which was kind of a surprise to us.

22 The other thing that I think that directly

23 addresses your question, Jim, is you would do something

24 similar to what you do in the field tank temperature profile

1 and that is you choose a worse case profile, or a worse case
2 A/C load, actual real A/C load curve that you have, and that
3 would be the curve that you would use, that you'd put through
4 the simulation to run A/C load simulation test in your
5 conventional test site.

6 MR. MC CARGAR: A worse case from the point of
7 view of whatever variables, including cycling.

8 MR. ROUSSEL: Right.

9 MR. HASKEW: And let me comment on that. I don't
10 want to minimize the amount of work that's going to be
11 necessary to come up with these load curves for a full family
12 of vehicles. And we're hoping that we would be able to do --
13 as Jerry's saying, use the measured A/C load from a worse
14 case condition to represent a family of conditions --

15 MR. MC CARGAR: That's exactly where I was going.

16 MR. HASKEW: And that would handle two doors and
17 four doors, on and off road tires, blue and black paint and,
18 you know, all of those things. Basic drivetrains and body
19 styles would probably be the selection variable.

20 MR. MC CARGAR: You hit exactly where I was going.
21 I would recommend that in your written submissions you make
22 it very clear what your intention would be on the
23 applicability of the load curves that you'd derive from the
24 environmental chamber, how many vehicles you would be using

1 to generate those data and how it accounts for factors like
2 you just mentioned, the worse case scenario based on cycling
3 and other things like that. If we end up talking about two
4 vehicles to represent all of the load curves for GM, I think
5 it would make us a little nervous.

6 MR. HASKEW: Certainly, certainly. But we
7 certainly wouldn't want to have the 1200 vehicle drivetrain
8 combinations that we sell, either, you know -- have to do all
9 of those. Somewhere -- the balance is somewhere in between.
10 But let me just reiterate, the simulation that you and CARB
11 have embraced in the NPRM with running just a normal --
12 normal test cell, but at an elevated temperature, at 95
13 degrees Fahrenheit with the driver's side window down is
14 patently unacceptable. Okay. Those of us in the business
15 think you can't make a whole bunch of wrongs come up with the
16 right answer. Right?

17 And we're saying, and the NPRM gave us options,
18 right, we can use the full environmental cell, which we'll
19 have to do that, because as we know and understand what it
20 takes to properly load or reflect the load of the air
21 conditioning compressor, it's going to take the kind of cell
22 I'm showing you.

23 If we're gonna do it we've gotta do it right. And
24 -- and we are highly motivated to come up, then, with a

1 surrogate that works, that enjoys all the representativeness.

2 MR. MC CARGAR: Recognizing that you believe that
3 our approach is two wrongs and that doesn't make a right --

4 MR. HASKEW: -- (Interposing) The two of them are
5 wrong --

6 MR. MC CARGAR: -- did you consider running it in
7 EPA's configuration to see whether or not the correlation on
8 emission results reflected the data that EPA got --

9 (Simultaneous voices)

10 MR. HASKEW: -- no, give the work load, the
11 ambitious work load we've taken on in all these other areas I
12 think we put that one in a dead on arrival.

13 MR. MARKEY: Early in your presentation you had
14 identified, I think, one of your concerns about the A/C
15 simulation and actually turning the vehicle on so that you
16 know what are the different effects when you actually turn
17 the A/C on in terms of emissions and then dyno simulation in
18 terms of the emissions test would not do that.

19 Any comments on how to address that concern?

20 MR. HASKEW: Well, it's just -- I believe that
21 ultimately we understand your concerns for gaining and defeat
22 devices and all. And I think ultimately we've always thought
23 that we would be held liable to running it using the master
24 method or the reference method. Okay? And that would be the

1 basic way of measuring, or the best way of measuring. But
2 given the surrogate, or the simulation, that that would be
3 the working master that you would use to run the bulk of
4 certification and keep the cost of this rule down.

5 MR. MARKEY: So that the upshot of that is that
6 you would say that under the defeat device policy you would
7 be liable for calibrations that triggered something based on
8 the A/C on switch not protectable for Nissan 2, but the
9 obligation would be on EPA to test it in a full environmental
10 chamber to pick up on that?

11 MR. HASKEW: It strikes me -- and I'll have to
12 speak then, just as Harold Haskew, that that seems plausible.

13 MR. ROUSSEL: From a defeat device standpoint that
14 seems reasonable, but what we want to be careful of is that
15 the in-use tests match the certification test. We don't want
16 to have the same thing happen that happened in the
17 evaporative emissions running loss tests where we have two
18 different types of test sequences and then two different
19 types of in-use liability. We want to avoid that with this
20 rule. I think we've made that clear to you guys a while back
21 ago and I think you're proposal reflects that.

22 MR. HASKEW: I think what we're trying to say is
23 we want that decision decided at certification where, you
24 know, where we've got the real vehicle there and we certify

1 it and satisfy certification with either method. Okay? And
2 then in-use test with whichever way we certify.

3 We can expand on these, Jim, in the comments, to
4 make sure you understand what we're fumbling with here.

5 MR. MAXWELL: Let me paraphrase back what I think
6 you said, and then you can confirm it.

7 MR. HASKEW: Okay.

8 MR. MAXWELL: At least as far as the defeat device
9 issue, you would see us sorting that out -- as if there was
10 some question or concern. We might sort out the defeat
11 device issue by going back to environmental chambers -- be
12 concerned that nothing else is going on funny with the
13 calibration. But once that was kind of decided in
14 certification, then, that then that would also result at
15 certification time, that the actual simulation was
16 appropriate and therefore the in-use test would then use that
17 simulation. Is that --?

18 MR. HASKEW: Jerry?

19 MR. ROUSSEL: That's correct. I believe that's
20 what we've discussed, yes.

21 MR. MAXWELL: Hopefully there's no more questions,
22 because even if there are I need to break it off here. We
23 have NRDC scheduled for 3:15. She's here from another
24 conference and needs to get back, a real time crunch. So

1 I've been holding off, hoping this would wrap up, but I think
2 at this stage we need to pick it up again after she's done,
3 if that's okay.

4 The agenda has listed as Sue Shprentz, it's
5 actually Debra Shprentz from NRDC.

6 BY DEBRA SHPRENTZ:

7 MS. SHPRENTZ: Well, good afternoon. I'm Debra
8 Shprentz. I'm a senior resource specialist with the Natural
9 Resources Defense Counsel's clean air program.

10 NRDC is a national environmental organization with
11 170,000 members nation wide, and we've been working for the
12 last 25 years to promote attainment of healthful air quality.

13 NRDC views this rule making as one of EPA's most
14 important initiatives to clean the air. The implications for
15 future air quality are potentially enormous and we commend
16 the EPA staff for their leadership in recognizing the
17 critical opportunity afforded by revisions to the federal
18 test procedure. And we applaud the excellent technical work
19 of the staff in defining the problems and in identifying
20 practical solutions.

21 This is a difficult issue because of its highly
22 technical and somewhat esoteric nature. It's not glamorous.
23 But let me be clear, aside from the California low emission
24 vehicle initiative, NRDC views this proposed rule as the most

1 important proposal on the table to reduce emissions from new
2 cars and light duty vehicles, trucks.

3 Today we're on the eve of the 25th anniversary of
4 Earth Day, yet air pollution is still the most significant
5 environmental threat to public health that we face.

6 While the air is noticeably cleaner it is filled
7 with invisible pollutants that contribute to the three
8 leading causes of death in our country, heart disease, lung
9 disease and cancer.

10 In American cities 70,000 people die prematurely
11 from heart and lung disease due to fine particle air
12 pollution every year. Asthma rates are rising in young
13 children. Public health is imperiled at levels far below the
14 current EPA standards for ozone or particulate matter. Yet
15 in almost every major metropolitan area officials are
16 struggling to develop clean air plans merely to attain the
17 current health standard.

18 In the Northeast, for instance, regional air
19 quality models indicate that reduction on the order of 75
20 percent reduction in nitrogen oxide and 25 percent reduction
21 in hydrocarbons will be needed in order to attain the
22 national ambient air quality standards for ozone. And state
23 and local officials are exploring every opportunity they can
24 think of for achieving this level of reduction.

1 The reductions proposed by this rule making are
2 eminently doable and will make an extremely cost effective
3 contribution to the state efforts.

4 Automobiles are responsible for half of all urban
5 air pollution. And this is true of ozone and carbon monoxide
6 as well as for fine particle pollution. In fact the nitrates
7 and the carbonaceous aerosols derived from cars and other
8 sources of fossil fuel combustion, as opposed to primary
9 particles such as diesel particulate, represent the major
10 components of urban fine particle pollution, the pollution
11 that's been linked to 70,000 premature deaths each year from
12 cardiopulmonary causes.

13 Twenty five years ago the Clean Air Act
14 established ambitious targets for a 90 percent reduction in
15 automobile emissions and we've made tremendous progress
16 towards that goal. But the emissions standard is only as
17 good as the method for measuring compliance. If the test
18 method is not an accurate predictor of how cars are actually
19 driven we're just not getting the full benefit of the
20 emissions standard. And in fact the studies by EPA have
21 shown that federal test procedure is a poor predictor of
22 emissions from cars in actual use for a number of common
23 circumstances.

24 For instance the federal test procedure assumes no

1 air conditioning, yet everybody knows that air conditioning
2 puts a heavy load on engines and consequently increases
3 emissions.

4 The federal test procedure assumes average speed
5 as well as some high speed, but these assumptions are far
6 lower than the way people actually drive and are not a good
7 indicator of the emissions implications of aggressive in-use
8 driving pattern. Also, people make many more short trips
9 than are assumed in the federal test procedure, resulting in
10 soak emissions that are unaccounted for and therefore
11 uncontrolled.

12 Now I'm sure you're hearing a lot about costs from
13 the automobile industry today. EPA estimates the cost impact
14 of its proposal at from \$12 to \$16 per vehicle. This
15 represents total costs per vehicle taking into account the
16 costs of test facility construction and upgrades, engine
17 recalibration, vehicle redesign, emissions control hardware
18 and the cost of actual testing and certification.

19 In our estimation these costs are barely worth
20 mentioning. Even if the estimates are off by a full order of
21 magnitude the cost would still be utterly trivial relative to
22 the cost of a new car or light duty truck.

23 The estimated benefits from the rule, after full
24 phase in, are substantial and would make a large contribution

1 to air quality improvement in urban areas, an 8 percent
2 reduction in hydrocarbons, and 18 percent reduction in carbon
3 monoxide, and a 14 percent reduction in nitrogen oxides from
4 automobiles.

5 Now it's difficult for us to comment on the
6 details of the specific test cycles that have been proposed,
7 but I do want to mention that we're concerned about some of
8 the industry proposal to modify or roll back particular
9 testing requirements. In particular I understand that the
10 industry has been urging a waiver procedure or, for the
11 intermediate soak provisions, or for EPA to drop this test
12 all together on cost effectiveness grounds. And we think the
13 reductions that EPA has projected for this category are
14 important and are eminently cost effective relative to other
15 control measures that are available and we would urge EPA to
16 pursue modifications to the test procedure to address the
17 soak issue.

18 Secondly we would oppose the use of a simulated
19 test procedure to address emissions associated with use of
20 air conditioning, and are concerned that such a simulated
21 procedure may not accurately reflect the actual engine
22 operations and we would encourage EPA to develop
23 modifications to the test procedures that are as close as
24 possible to those conditions experienced by people in actual

1 use.

2 And that, in fact, is the legal requirement of the
3 Clean Air Act. Congress amended the Clean Air Act in Section
4 206(h) (phonetic) to specifically direct the agency to modify
5 the federal test procedure to insure that it was an accurate
6 reflector of in-use driving conditions. And that should be
7 the principle legal argument that EPA uses as it moves
8 forward to develop final rules.

9 I guess I'm a little bit concerned about the
10 discussion on legal authority, that EPA feels it's somehow
11 constrained in developing -- ah -- ah -- proposals -- ah --to
12 modify the federal test procedure, that might have, um,
13 implications for the emissions standard.

14 I think Congress is clear here, the test procedure
15 is supposed to provide a way to estimate emissions in actual
16 use. So it's not the modification of the standards that's at
17 issue, but in fact you may need to consider modifications to
18 the test procedure that would general substantial emissions
19 reductions simply because it would provide a more accurate
20 reflection of what -- actually being emitted by, ah, cars, in
21 actual use. And the bottom line really is that we're not
22 getting the emissions reductions that we thought we were
23 getting from the federal standards because of these
24 weaknesses in the federal test procedure. And that's really

1 the opportunity that we have here, to make these
2 modifications and move forward and achieve additional
3 reductions given the current standard.

4 QUESTIONS AND ANSWERS

5 MR. MAXWELL: Could you clarify? When you made
6 the statement that you felt EPA felt constrained on its
7 authority somehow. Could you clarify what those constraints
8 you've interpreted?

9 MS. SHPRENTZ: Well, it seems to me that in the
10 preamble you talk a lot about the particular technical fixes
11 that might be available to auto manufacturers in order to
12 achieve the additional reductions that would be required with
13 the modified test procedure. And the agency, it seems to me,
14 finds itself feeling fairly constrained in terms of what it
15 might be able to propose based on what sort of technological
16 fixes might be out there and what those fixes might be.

17 And I think really the approach ought to be just
18 to look at how to develop a procedure that accurately
19 predicts the emissions behavior of cars in actual use and
20 then let the manufacturers modify their automobiles to insure
21 that they're meeting emissions standards under the full range
22 of in-use conditions.

23 But one gets the sense, from the preamble, that
24 the agency has, you know, somehow tied its own hands in terms

1 of considering the degree of emissions -- of technical
2 modifications and cost and emissions reductions that might
3 flow from such changes. And I think that the mandate is to
4 modify the test procedure to reflect in-use driving
5 conditions.

6 MR. MAXWELL: Okay, thank you very much.

7 I propose that we take a brief break.

8 (Voices out of microphone range)

9 MR. MAXWELL: I was just informed we have to be
10 out of here at 4:30, so I think we'll skip the break. Sorry,
11 guys.

12 (Brief reces)

13 MR. MAXWELL: Okay, let's continue to our 4:30
14 deadline. Sounds like there's enough tomorrow that we should
15 try to take up one more subject and cut off at 4:30 and pick
16 up tomorrow on the balance then.

17 MR. ROUSSEL: Yes, we'll definitely have to
18 continue on tomorrow.

19 MR. MAXWELL: Okay, so let's go ahead.

20 MR. ROUSSEL: Were there any follow up questions
21 on the air conditioning before we move on? Were you done
22 with that?

23 MR. MAXWELL: We'll look real quick.

24 I briefly introduced John Koupal once before, when

1 he came up to the microphone. He's now sitting here because
2 we're discussing intermediate soaks for which he was the
3 coordinator.

4 INTERMEDIATE SOAK, INDUSTRY PRESENTATION

5 BY DOUG HOFFMAN

6 MR. HOFFMAN: Good afternoon. My name is Doug
7 Hoffman. I'm from Chrysler Engineering and I'm here to give
8 you the industry's views on the so-called intermediate soak.

9 I should preface this with -- that we'd like to
10 acknowledge that the EPA really has done a good job in
11 acknowledging or recognizing the the problems with the
12 intermediate soak in the NPRM. They list the numerous
13 problems that are there, and I'd like to go through and
14 reenforce the issues imposed. Perhaps where we depart is
15 what we then do, knowing what the problems are with the "I"
16 soak, or intermediate soak.

17 Additionally we need to recognize that industry
18 also recognizes, and we've been working with the agencies
19 early on, that there's a need for the higher speed, higher
20 load testing. And this represents a significant step forward
21 with a multitude of issues and so forth to industry on the
22 high load, high speed testing, and also improving the air
23 conditioning loading.

24 We've been working with EPA and CARB for some time

1 on these issues. However, we never have and we just cannot
2 support the intermediate soak concept. We already have two
3 soaks. We just don't see the need for the third. And we'll
4 take you through that.

5 This is not news to the EPA and I'm sure you've
6 heard these words before today as well. But we just want to
7 be very clear about this for those that aren't clear on this.

8 (Laughter)

9 MR. HOFFMAN: The need for the soak is not
10 justified and we don't believe it should be implemented.

11 Here are the issues concerning intermediate soak
12 that I'll cover.

13 First the actual in-use soak distributions as
14 measured by EPA and industry in a few programs. The
15 emissions benefits are low, especially with the new Tier
16 II/LEV type vehicles.

17 As mentioned before, and I'll cover in greater
18 detail, the concerns with catalyst overtemperating. Here
19 with insulation. The cost of insulation is very high.
20 There's a facilities burden which is significant.

21 There's an exemption option mentioned in the NPRM,
22 which essentially does not do the good that was intended.

23 Also, as mentioned before by Glen Heiser, we
24 believe the SCO1 or 2 driving cycle should be eliminated.

1 The in-use soak distributions, there was a driving
2 behavior analysis done with Baltimore data that clearly shows
3 in our mind that the soaks between 0 and 10 minutes and 8
4 hours and beyond are the highest frequency soaks.

5 As shown in this histogram -- I think this is
6 actually an EPA chart. You can see, again, the largest bars
7 or the highest frequency occurrences of this event, of the
8 restart events, are between 0 and 10 minutes and 8 hours and
9 beyond. And we believe the current 2 soak periods that are
10 accounted for in the current test procedure, that being 10
11 minutes and 12 hours and beyond, adequately cover what should
12 be covered.

13 In the NPRM the EPA testing shows that Tier I
14 vehicles will have lower restart emission times at all soak
15 times when compared to Tier 0 vehicles. And this is what's
16 expected because in general the Tier I vehicles have lightoff
17 systems that are better.

18 And here is a chart -- this is out of the NPRM.
19 And this shows pretty well what we have is, plotted against
20 the various soak durations in minutes, we have three plots of
21 non-methane hydrocarbon, carbon monoxide and NOx on the
22 bottom.

23 The black squares are mostly Tier 0 vehicles with
24 Tier I vehicles mixed in. And as you can see there is, you

1 know, some increase in emissions for all three constituents
2 as you increase the soak duration.

3 However, when you break out just the Tier I type
4 vehicles, that is the improved technology vehicles, you can
5 see there is a clear step down at all soak durations.

6 And the point that we suspected early on and will
7 show to you here today, that with the LEV, or Tier II type
8 technology vehicle there's another big step down.

9 Now the EPA did not have the benefit of having
10 this LEV data and so they did the best they could at the
11 time, I suppose. all they had was basically one Tier I
12 vehicle to try to extrapolate the effects of the LEV effects
13 in the cost/benefit analysis.

14 So we're now -- fortunately we now have some LEV,
15 actual LEV prototype data and will be providing that today.
16 And we think this really is a much better data set to use
17 when trying to do such a cost/benefit analysis.

18 Here you see data from 4 LEV prototype vehicles
19 from industry. They're listed as shown. There's a Ford
20 light duty truck, a Chrysler light duty truck, T2 type; a
21 Honda pass car and a Toyota pass car.

22 We have both the 10 minute soak emissions and the
23 60 minute soak emissions for hydrocarbon and NOx. The data
24 groups fairly well. The averages are shown here. They're

1 fairly low.

2 Here we have the same plot that you saw before,
3 only for hydrocarbon, only we've blown it up a bit and we've
4 put in the data from the 4 LEV prototypes at 60 minutes. And
5 you can see there's a significant reduction in the emission
6 at 60 minutes. And this is without any intermediate soak
7 rule. This is just what happens as you go to the LEV or Tier
8 II type technology.

9 And I should also point out at 120 minutes we have
10 one data point off one of the vehicles. That's what that
11 open circle is there, the lowest data point at 120 minutes.

12 And here we have the same, the same -- the same
13 thing plotted for NOx. And again the 4 LEV prototypes
14 represent a significant reduction in the NOx emissions at 60
15 minute soak.

16 We have large concerns with catalyst
17 overtemperaturing if one were to use insulation. Insulation
18 is of course one of the -- or, I guess a recommended or an
19 example technology that the EPA has looked at of a way to
20 lower emissions or approach the intermediate emissions issue.

21 What I'm going to show you, though, are some data
22 from properly operating systems.

23 I need to explain this. It's a little bit busy,
24 but this is worth going through. What you see here are three

1 plots. And what these are, are 5 typical vehicles. They're
2 Chrysler vehicles from a study that we conducted and we have
3 -- we're showing hydrocarbon on the top plot, on the vertical
4 axis, against miles. Those are thousands of miles. So we've
5 got 0 through about 55,000 miles plotted.

6 We do the same thing for the engine out
7 hydrocarbon and then the hydrocarbon efficiency of the
8 catalytic converter, on the bottom plot.

9 These 5 vehicles were tested basically in 3 major
10 groups. And if you look at, like at low miles, at 5,000
11 miles you'll see a bunch of data points. Those same 5
12 vehicles were then tested again at around 30,000 miles and
13 the same 5 vehicles were tested again at around 50,000,
14 55,000 thousand miles. And the purpose of doing this -- this
15 is an ongoing type of activity that we do at Chrysler, and I
16 know that all of industry does this sort of thing. We take
17 actual customer type driven vehicles and we evaluate their
18 performance as they accumulate miles under real world
19 conditions.

20 Let's take a look at what happened here. The
21 tailpipe hydrocarbon, at low miles, is probably around a 10th
22 of a gram per mile. Now it's crept up a bit and at, say,
23 50,000 miles it's definitely gone up. It's, you know, .15,
24 maybe pushing .2 grams per mile. Well under the standard, I

1 might add. But it definitely went up. Why did that happen?
2 Well, if we look at the engine out hydrocarbon it's basically
3 flat. There is some scatter. Maybe it went up just a little
4 bit. So that really wasn't the reason. But if we look at
5 the hydrocarbon efficiency we can see that the performance of
6 the catalyst is definitely degraded and that really is the
7 reason why the tailpipe emissions went up at 50,000 miles.

8 And what's important to recognize here is that
9 there's nothing broken, there's nothing wrong with these
10 case. These cars performed as we hoped they would.

11 But the best catalytic technology in the world
12 that we know of, that we've seen, exhibits this behavior of
13 degradation in use. And the reason for degradation, as has
14 been mentioned before, is unavoidable thermal exposure. And
15 for this reason, whenever we do an engineering analysis of
16 the performance of any vehicle we never use low mile data,
17 because we could be fooling ourselves by a large factor.

18 And here is, from the same set of vehicles, the
19 NOx data set. Again we have tailpipe NOx on the top, engine
20 out NOx in the middle and the NOx catalyst conversion
21 efficiency on the bottom slide. And here the effect is even
22 more pronounced, where we start off at perhaps a 10th of a
23 gram per mile at 5,000 miles and we've essentially more than
24 doubled the tailpipe emissions at around 50,000 miles.

1 Again, there's nothing broken but this is the windage or the
2 expected behavior that the manufacturers have to design in.
3 Plus, we try to limit that as much as we possibly can, which
4 means we have to limit the exposure to temperature that the
5 catalyst sees.

6 I guess I should also add that that was only for
7 50,000 miles. We're on the hook for 100,000 miles starting
8 in 1994 and beyond. And so it becomes even more onerous
9 because catalysts, they don't achieve a certain efficiency
10 level and then just stay there. They keep degrading.

11 So the higher catalyst operating temperatures
12 cause increased thermal degradation. It's primarily due to
13 agglomeration of the dispersed precious metal throughout the
14 catalyst biscuit itself, kind of usually, typically, kind of
15 a honeycomb ceramic. And that leads to less catalyst surface
16 area.

17 There's a known exponential relationship between
18 this loss in activity in temperature. In other words
19 temperatures, let's say you went from 1000 degrees Fahrenheit
20 to 1100 degrees Fahrenheit. You'd have -- there's be some
21 increase in degradation because of that. But going from,
22 say, 1500 degrees Fahrenheit to 1600 degrees Fahrenheit,
23 there would be a much, much, much larger concern due to that
24 delta.

1 And the negative effects of high temperature
2 exposure, they're cumulative throughout the life of the
3 vehicle. Just little bits of exposure here and there. They
4 don't -- it doesn't matter that it was only for a brief time
5 period, the catalyst remembers that and they all add up and
6 they come back to hurt you.

7 Temperatures are becoming higher and higher on our
8 vehicles as we move to closer coupled catalysts, which we
9 need to do to meet the new stricter emission standards.
10 There's a lot of emissions that happen during cold start and
11 we have to light the catalyst off as soon as we possibly can.

12 Ideally, you know, if we could get the catalyst to
13 light off initially and gain temperature, that would be
14 great. But after we get the catalyst lit off we don't want
15 any more temperature.

16 Okay, so why did I go through all that? You've
17 probably guessed. The catalyst insulation, again, the
18 primary, the recommended method that the EPA has for
19 addressing restart emissions, it does the wrong thing. It
20 elevates the warmed up operating temperature of the catalyst.
21 And at any increase at all it represents a significant
22 jeopardy of overtemperating out in the real world.

23 In addition to moving the catalyst closer, where
24 we see probably at 50 to 100 degree Fahrenheit increase,

1 we're also seeing, as has been shown before -- and you'll see
2 some more of this now -- we know that we're going to have to
3 see even higher temperatures to meet the expected stringent
4 US06 CO standards, whereby we remove fuel, which does cause
5 an increase in the catalyst temperature.

6 The fuel, up to this point, has been a very
7 effective cooling mechanism. Now we are going to be able to
8 use cooling it with a timer, but we still have -- there's
9 still a burden. And you'll see that as we get into this.

10 What I'm showing you here is a temperature
11 histogram, or a piece of it, the piece of that histogram
12 which is of most interest to us, which is the highest
13 temperatures, the highest temperatures. The low temperatures
14 we don't care about, they don't hurt us.

15 This histogram is from an LEV prototype at
16 Chrysler. It has a close coupled catalyst and what we have
17 here are a significant amount of time that we're spending at
18 1500 degrees and higher. You can see at between 1500 and
19 1525 we spend 1 and 1/2 percent of the time there.

20 This vehicle has been calibrated, by the way, to
21 pass what we think the US06 CO standard might be. So there
22 is a time delay. When we go heavy throttle, or wide open
23 throttle, we delay the cooling fuel enrichment.

24 If one takes this kind of a data piece and

1 projects it for the full useful life of the vehicle, which in
2 this case is 100,000 miles, we know that we're going to be
3 spending over 250 hours at 1500 degrees Fahrenheit or higher.
4 That's 820 degrees C or higher. And this represents higher
5 temperatures than we've ever seen before.

6 And this particular vehicle, this system here is
7 violating our internal Chrysler catalyst temperature max
8 limits. Not by a huge, huge much, but it is violating them
9 and right now we're kind of scratching our head wondering
10 what to do about that. That's without insulation. With
11 insulation we don't think we could live.

12 Here is some more data to reenforce what happens
13 when you take away cooling fuel. This driving cycle is the
14 "repo 5" cycle (phonetic), which is not the super extreme
15 cycle like a USO6. This is a more representative type cycle.
16 This is a Ford Escort. This is actually from the first
17 Milford test program conducted out at GM.

18 The blue line is the production calibration. And
19 you can see the temperatures are what they are. But going to
20 stoichiometry -- that's in the red -- you can see there's
21 some significant increases, sometimes over 100 degrees
22 Fahrenheit. And those increases, like Kevin Cullen pointed
23 out earlier, typically can occur at the highest temperatures
24 that you're at to begin with.

1 Here's another good piece of data to look at to
2 get a feel for what removing cooling fuel, having to stay at
3 stoichiometry can do. This is data from a Ford 3.8 liter
4 Windstar. This driving cycle is USO6. And again, we don't
5 have insulation here one way or the other. This is strictly
6 the effects of fuel.

7 And you can see the solid line is the production
8 for the base line calibration and then the dotted line would
9 be when we go to stoichiometry only. And the temperatures go
10 up. We have the maximum from 1470 to 1540, max. That's a
11 real healthy jump and typical of what you see when you take
12 away the cooling fuel.

13 Here's another set of data from Ford that is
14 particularly interesting. They have an internal durability
15 evaluation cycle. They call it their R310, their high speed
16 cycle. And the intent here was to evaluate on a couple of
17 engines, the 1.5 liter, the 4.6 liter. What does it mean?
18 What kind of temperature increases are they going to see on
19 the catalyst? They're plotting the maximum of the catalyst
20 mid bed temperature (phonetic).

21 Now the two bars on the left are the production
22 configurations, then the two black bars are when they go full
23 stoichiometry. That means not even with a timer. So I just
24 need to impress upon you that the black bar would not be what

1 they would put into production, but if they were you can see
2 that there would be temperature increases that were large;
3 328 degrees and 324 degrees Fahrenheit.

4 Now by putting in the timers, though, on the 1.9
5 liter they just have the 10 second timer. In other words
6 when they go wide open throttle they'll stay at stoichiometry
7 for 10 seconds, then the cooling fuel will be allowed to
8 happen.

9 The temperature, the max temperature really didn't
10 come down very much. And on the 4.6 liter, the same for the
11 10 second and even the 5 second time, the temperature
12 increases are still extremely high. Okay.

13 I need to comment on an analysis that was in the
14 NPRM. And again, I believe that the EPA recognized the
15 weakness of the analysis. They did what they could with what
16 they had. This is always a difficult thing to do, that being
17 to precisely quantify the in-use performance on emissions,
18 the hit you would take due to any kind of increase in
19 temperature. But we need to comment on it, nonetheless. And
20 our understanding is that the analysis was based on, you
21 know, some far reaching assumptions and was really over
22 reliant on projections rather than conducting data.

23 They projected only a .04 percent loss in
24 efficiency over the useful life of the vehicle. For example

1 going from 90 percent efficiency only down to 97.96. We

2 think that's way, way, way underestimating the kind of

3 efficiency hit you would see.

4 The way we would do such an analysis would be to

5 evaluate how would one bench age a catalytic converter? And

6 probably some other components like the oxygen sensor? How

7 would one increase the bench age of those parts to more

8 accurately reflect what would happen with the increase in

9 temperatures and then actually take those parts and bolt them

10 on a real vehicle and measure the emissions difference.

11 There's too many system interactions to be able -- we think -

12 - to be able to predict what will actually happen.

13 Also, they assume that the hydrocarbon NOx

14 efficiency losses would be the same. We think that's another

15 weakness in that analysis. Typically they don't behave the

16 same.

17 Also the EPA data, itself, it showed significant

18 catalyst substrate temperature increases. For example there

19 wan Intrepid that had close coupled catalyst, had a 90 degree

20 Fahrenheit average increase with a maximum of 153. That was

21 going from no insulation, pre-insulation. This is this

22 representative type driving cycle. We think that's a very

23 large increase. And again, like we said before, this

24 increase would be over and above what we're already having to

1 bite by taking away the cooling fuel for the US06 cycle.

2 Now the EPA certainly is aware, as is everyone,
3 that there is new catalyst technologies becoming available,
4 such as the palladium catalyst (phonetic). These concerns
5 are all still there even with that. The new catalyst
6 technologies still degrade with temperature. Perhaps not
7 quite as much, but we have yet to see a catalyst technology
8 that does not degrade with temperature. If anyone knows of
9 such a technology, please tell us, we'd like to hear about
10 it.

11 We need to comment on the cost associated with
12 using catalyst insulation if someone were to somehow get
13 beyond the problems of -- that it causes technically, on the
14 huge cost to modify all of the platforms for packaging to
15 accommodate approximately a 1 inch layer of insulation, which
16 essentially you have to double that because it goes around
17 the catalyst perimeter. This would require floorpan and/or
18 frame design, because many of our vehicles, right now, today,
19 have like little bubbles or humps, if you will, in the
20 passenger compartment, intruding upon passenger comfort. It
21 impedes our ability to make acceptable vehicles. That's a
22 concern as well.

23 And the tooling and the lead time -- the tooling
24 is costing a lot of time to do these kinds of changes. It's

1 difficult to assign precise cost to that but "A.I.R." is
2 going to present a detailed cost analysis later. And I guess
3 I should comment that neither the EPA cost analysis or even
4 the "A.I.R." cost analysis is going to include the actual
5 piece cost. We think, if anything, these are probably
6 conservative cost estimates.

7 The impact on facilities is tremendous. The
8 intermediate soak itself will more than double the amount of
9 time required to conduct a full test on the dynamometer.
10 These dynamometer test cells are very expensive. The company
11 only has so many. And right now they're all being used to
12 maximum capacity.

13 A 60 minute soak time with the start driving cycle
14 would add 70 minutes of chassis dynamometer time just to do
15 one test.

16 We test as many cars as we can every day. It's
17 just -- it's a test that takes a long time already, to do.
18 And due to the vehicle setup and take-down times it wouldn't
19 be practical to remove the vehicle from the dynamometer while
20 its soaking in there for 60 minutes. And so essentially
21 those 60 minutes would be lost.

22 We would rather use that time more productively,
23 to get the clean air the right way in developing for the
24 current slate of new emission requirements that are already

1 here. We really need that test time, we don't want to waste
2 it.

3 In the NPRM there was proposed an exemption option
4 that sort of sounds good at first glance, that being that
5 perhaps we could do an exemption option by a cert
6 demonstration. But the problem with that is we can't bank on
7 that. If we don't get certified we can't build vehicles. If
8 there's some -- if there were a very stringent intermediate
9 soak requirement and then we weren't quite sure if a new
10 system could meet that requirement or not we would have to
11 develop from the outset. Certification is something that is
12 done at the tail end of development. Development takes at
13 least a couple of years.

14 And so we would dare not risk or jeopardize not
15 being able to certify, hence not going to production, by
16 assuming that we could get this exemption at the tail end. We
17 would have to test all the way through.

18 Additionally there's an awful lot of engineering
19 time and paperwork associated with obtaining exemptions.
20 That's just the way it is, the mountain of paperwork that we
21 have to live with.

22 The other point that we need to reenforce, as we
23 said earlier, we don't believe that the start cycle is
24 required, especially without the intermediate soak. All

1 testing to date for air conditioning has been done on the
2 LA4. We don't believe that the need for the SCO cycle has
3 been demonstrated. We think that dither control beyond that
4 that is already there in the current cycle, really, the need
5 for that has not been demonstrated. Plus the NPRM has an
6 appropriate throttle control measure that they've implemented
7 and it's -- certain we haven't seen the cost effectiveness.

8 Okay, here I've taken this verbatim, right out of
9 the NPRM. And I think this is an important one. And here
10 again the EPA is recognizing that they think it's only
11 necessary to move forward with an intermediate soak
12 requirement only if a significant proportion of vehicles are
13 certified to Tier I standards for a significant time period
14 following implementation.

15 And if that's not the case, that it should be cost
16 effective and feasible to do the intermediate soak control
17 and vehicle certified to the new lower emission standards
18 such as LEV and Tier II.

19 Well, we believe that even for Tier I vehicles
20 intermediate soak requirement is not cost effective. There
21 will not be a significant number of Tier I vehicles
22 introduced in the time period that we're talking -- when the
23 rule would take effect. Federal Tier II is very likely in
24 that time period, and the California LEV, or 49 state LEV,

1 will be in a large number of states.

2 And the options proposed for controlling
3 intermediate soak emissions to a stringent level, it either
4 jeopardizes the in-use emissions control, hence it could
5 cause emissions to go up because insulation over temperature
6 is the catalyst or it will not be cost effective. Something
7 like electrically heated catalyst, we don't think that should
8 be driven by this rule making.

9 That's the end of my presentation. Any questions?

10 QUESTIONS AND ANSWERS

11 MR. MAXWELL: We're discussing time constraints
12 here. Hang on a second.

13 John's going to do one quick question and then
14 we're going to have a discussion on time management, today
15 versus tomorrow.

16 MR. HOFFMAN: Okay.

17 MR. KROUPAL: I was trying to acknowledge, we
18 appreciate the industry testing LEV vehicles -- intermediate
19 soak because it gives us some data, a common data base to
20 work with in terms of evaluating issues, soak emissions over
21 LEV vehicles.

22 I just have one question on that test program,
23 what cycle were the vehicles tested over following the soak
24 period?

1 A VOICE: I believe that was 505?

2 MR. ROUSSEL: The Ford vehicle is definitely a
3 505, following the soak period.

4 MR. KOUPAL: Okay, so then the gram per mile
5 numbers in this graph are for the 505, is that correct?

6 MR. ROUSSEL: That's correct.

7 MR. KOUPAL: Okay, then the numbers that you're
8 comparing notes to are against the STO1, which represents the
9 first 240 seconds to start driving, so it's not -- in a gram
10 per mile basis -- because you're using the 505?

11 MR. ROUSSEL: Well, you're right that it's not
12 precisely the same driving cycle, but it's very similar, we
13 think good enough for this comparison.

14 MR. KOUPAL: Actually with the 505 you're adding
15 quite a bit of warmed up driving that brings the grams per
16 mile numbers down significantly. So a more appropriate
17 comparison would be to compare the -- I don't know if you
18 collected second by second emissions, but to compare the
19 start driving portion to the STO1, so you can reflect that
20 same level of gram per mile operations.

21 MR. GERMAN: We've done some comparisons of just
22 the STO1 to the SCO1 and there's a huge difference in the
23 grams per mile numbers. The SCO1's gram per mile numbers are
24 much much higher, and it's due to the additional amount of

1 hot stabilized driving.

2 MR. HOFFMAN: Okay, well, if there's something we
3 can do to make that more comparable we'll certainly look at
4 that.

5 MR. KOUPAL: I think it's also worth looking at
6 the -- the 10 to 60 minute reduction. I mean it's a good
7 point I make so we have an apples to apples comparison. We
8 can do that. We don't think we'll change the bottom line.
9 And I think part of what we base that on is look at the 10 to
10 60 minute type numbers and present increases in those LEVs
11 versus 10 to 60 minute on the Tier I and Tier 0s. I mean
12 it's just a dramatic reduction. We'll run the numbers to
13 confirm that for you.

14 MR. GERMAN: We appreciate it. Just that, you
15 know, in view of the older data you're going to have to use
16 the same 505 schedule and not STO1 to get a valid comparison,
17 that's all.

18 A VOICE: Understand.

19 MR. GERMAN: Thank you.

20 MR. MAXWELL: I think that we have some questions,
21 but seeing as we have to be out of here by 4:30, perhaps it
22 would be best to leave them until tomorrow morning and just
23 pick it up fresh.

24 Does anybody have a problem with that?

1 A VOICE: No, I don't have a problem.

2 MR. MAXWELL: Okay, the next issue we have is that
3 our office director has scheduled a meeting tomorrow at 8:00
4 o'clock for us. And so we're actually seeing if people would
5 be amendable to pushing the start time tomorrow back over a
6 little later.

7 (Voices out of microphone range)

8 MR. MAXWELL: Okay, we'll start at 9:30 tomorrow,
9 then. See you all at 9:30.

10 (Concluded at 4:30 o'clock p.m.)

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1 STATE OF MICHIGAN)

2 COUNTY OF WAYNE)

3 I, Philip Liburdi, court reporter, do hereby

4 certify that this transcript, consisting of 205 pages, is a

5 complete, true and correct record of the Public Hearing of

6 the Environmental Protection Agency, in the Matter of:

7 Proposed Regulations for Revisions to the EPA Air Docket

8 Federal Test Procedure for Emissions From Motor Vehicles, EPA

9 Docket No. A-92-64; held at Washtenaw Community College, Ann

10 Arbor, Michigan; on Wednesday, April 19, 1995.

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