







Redesigning Alfalfa

Advantages of alfalfa for dairy operations - Outstanding dairy forage - Crop rotations - Can be a nitrate scavenger The perfect alfalfa plant on dairy farms Future innovations needed to maintain or expand alfalfa acreage



2003 U S Alfalfa Hay Production

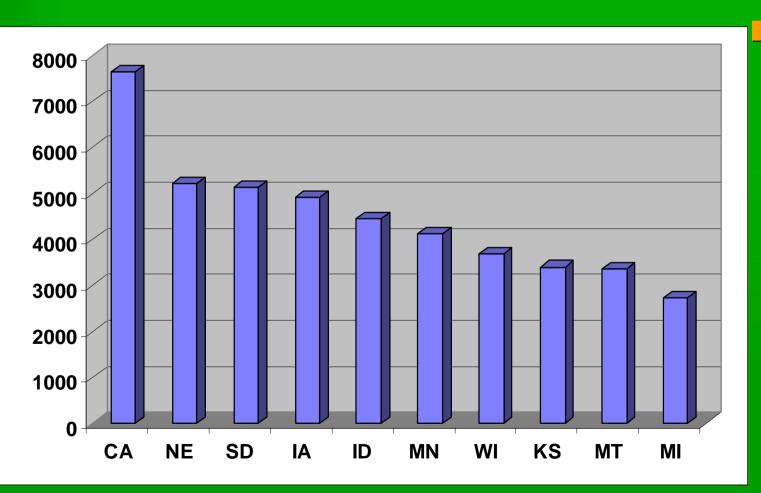
- **76.3 million tons**
- **\$6.9** billion

■ 4th following corn, soybeans and wheat





Leading Alfalfa Hay Production States, 1,000 tons, 2003

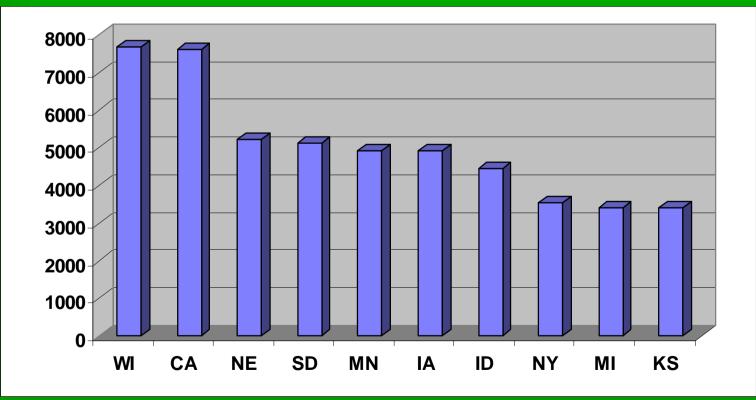


Top 10 States - 58 % of U. S. - 60 % of Acre - 4 states NC - 6 states West - 5 Lead Dairy





Leading Alfalfa Forage Production States, 1,000 tons, 2003



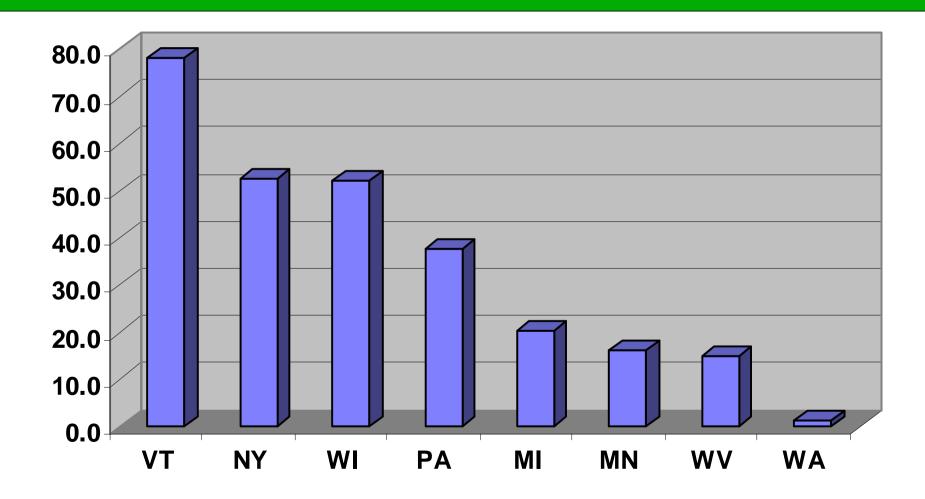
Top 10 States

 - 59% of U. S.
 - 59 % of Acre
 - 4 states NC
 - 1 state NE
 - 5 states West
 - 6 Lead Dairy





Percent of Total 2003 Alfalfa Production - Haylage





Alfalfa – Outstanding Forage for Dairy



 ✓ High nutrient content Protein, Minerals
 ✓ Good fiber digestibility
 ✓ Rapidly digested
 ✓ Supports high DM intakes
 ✓ Supports high milk production
 ✓ Cows like it

SOURCE: Jim Linn, University of Minnesota

Alfalfa Hay and Silage Usage

Dairy Industry

Beef Industry

Horse Industry

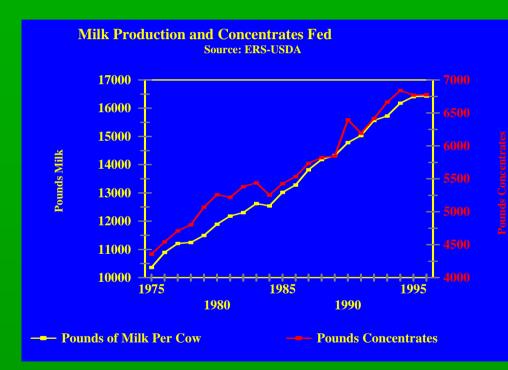
Export

New uses



Less alfalfa being fed in dairy rations

- Lower yield of alfalfa than other crops
- Increased use of corn silage
- Minimized forage in ration
 - Cheap grain
 - Greater quality consistency of grain
 - Inability to accurately estimate energy of forage





Limitations of Alfalfa on Dairy Farms

Expensive to produce, harvest & store

- Low yields
- Harvest equipment and storage costs
- Time and labor of multiple cuttings
- Variation of quality within and between cuttings
- Excessive Non-protein nitrogen in silage and the rumen
- Low fiber digestion



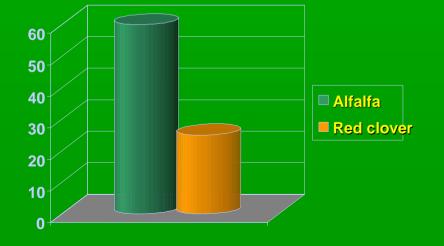


Post Harvest Proteolysis in Alfalfa Impact on dairy production

Increased NPN decreases the efficiency of protein utilization in ruminants

- Inefficient utilization of alfalfa protein requires the feeding of supplemental protein with high RUP to maximize milk production.
- Inefficient utilization of alfalfa protein also results in the excretion of excess rumen NH3, leading to increased N losses to the environment.

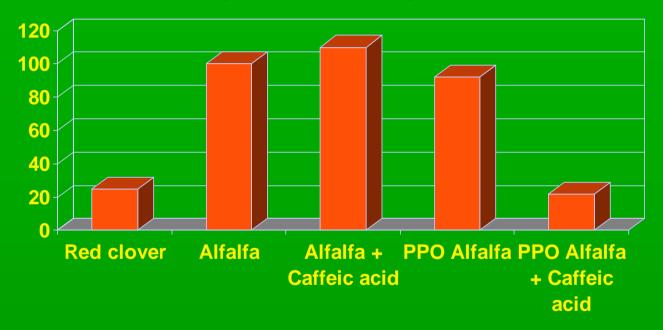
Typical NPN content of silage





Red Clover vs. Alfalfa Silage

Protein breakdown (% of alfalfa)

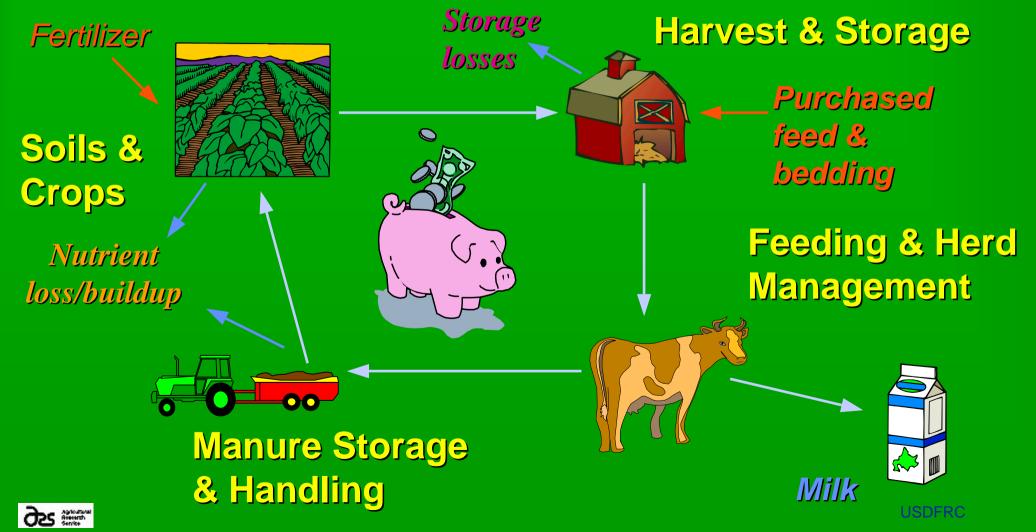


Alfalfa can be used as a model to study the inhibition of protein breakdown in silages. PPO = Polyphenol Oxidase gene from red clover



Evaluated the potential impact of tannins on dairy farms with DAFOSYM





Tannins improve protein utilization

- Condensed tannins are polyphenolic compounds that bind to protein in the pH range 3.5 to 7, potentially protecting protein in the silo, rumen, & soil
- Protein-tannin complexes dissociate at pH <3.5 and >8.5, permitting digestion in the gastrointestinal tract of cattle
- Livestock given tannin-containing feeds need less protein supplementation and excrete less urea
- Tannins slow nitrogen release from crop residues and manure

Major U.S. feedstuffs, including alfalfa, have inadequate tannin levels to protect protein (< 0.2% DM). Probably about 2% tannin is needed.</p>

Milk production (Ib per cow)					
	Alfalfa silage				
	70%	50%	30%		
Normal alfalfa	27,160	27,460	27,800		
Tannin alfalfa	27,620	27,830	28,000		
Tannin impact	+ 460	+ 370	+ 200		



Added value of forage with tannin (per ton dry matter)





Alfalfa hay



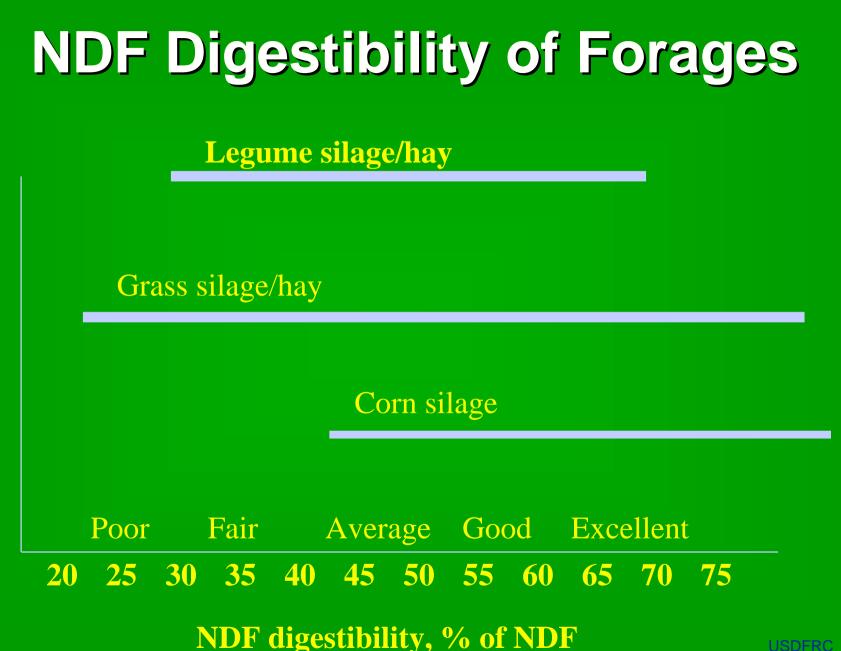




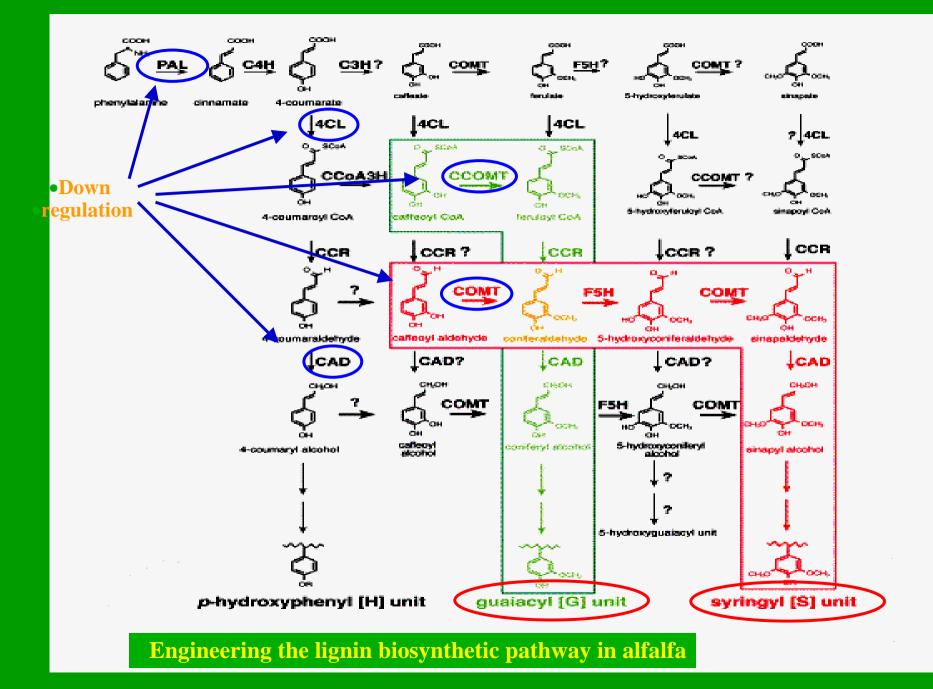
Strategies for decreasing post-harvest proteolysis in alfalfa silage

- Some compounds bind with alfalfa protein to decrease rate of post-harvest proteolysis. Transgenic alfalfa will be produced that contain these compounds.
 - Tannins altered expression of genes for alfalfa tannin biosynthesis
 - Polyphenol oxidase (PPO) gene isolated from red clover (USDA)









Genetic engineering for improved forage quality in alfalfa

Altered lignin content/composition in alfalfa

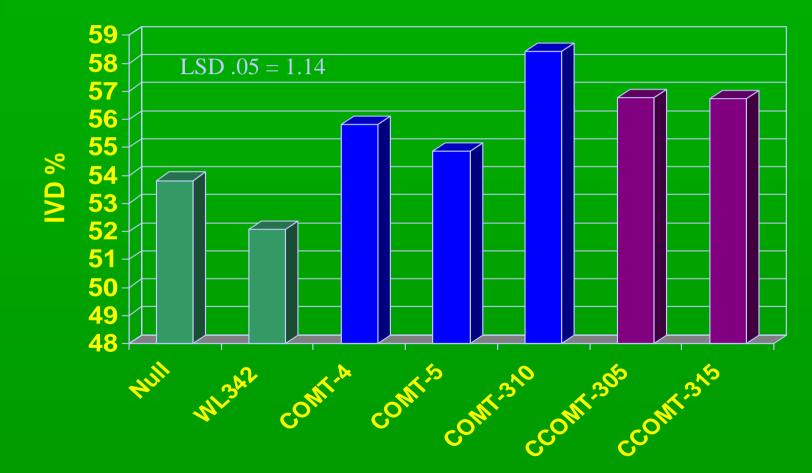
 Low lignin transgenic alfalfa produced based on "knockouts" of enzymes involved in lignin biosynthesis.

	COMT pkat/mg	CCOMT pkat/mg	Klason Lignin %	S/G ratio
Control	6.55	23.77	17.91	.47
COMT-	1.24	22.26	12.46	.04
CCOMT-	14.39	0.78	14.58	1.05
Dual-	0.78	5.59	14.72	.23

Dixon et. al., 2000

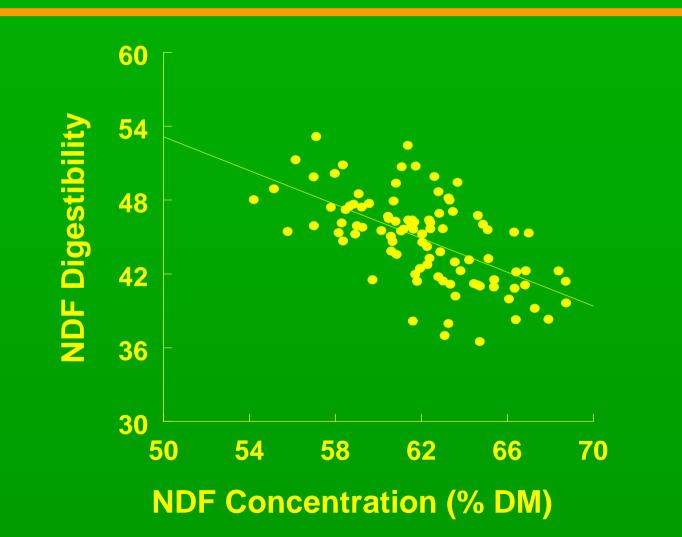


Lower Stem IVD – 2001 summary



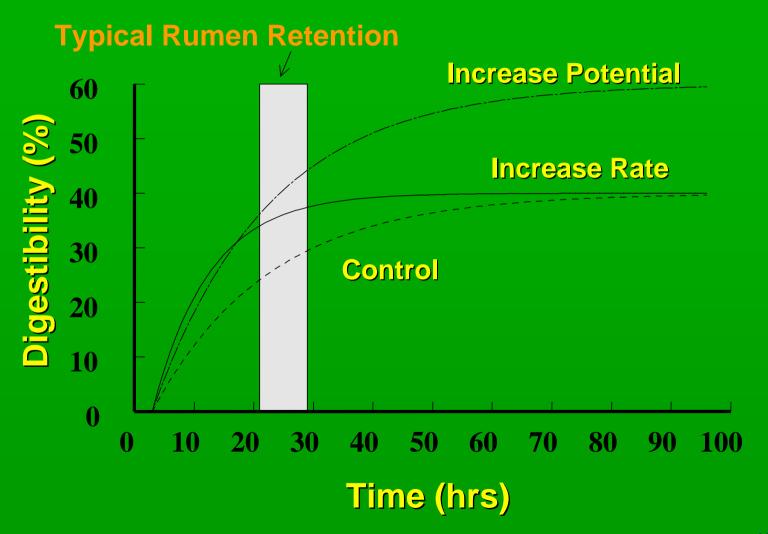
McCaslin et al. 2002. Unpublished. Forage Genetics

NDF Digestibility of Alfalfa Stems



SOURCE: Jung and Lamb, 2002. Unpublished USDA-ARS. St. Paul, MNsorre

NDF Digestion Profiles





The Perfect Alfalfa Plant

- Yield of individual cuttings high enough to reduce number of cuts per year (2 or 3)
- Maturation that is not strongly tied to quality
- Minimal leaf loss during growth and harvest
- Total protein available to the animal, 16-18 %, of that 30-35 % ruminal undegradable
- Cell wall digestibility ~ 80 % (20-30 % rapidly fermented pectin)
- Protein loss during ensiling no greater than 10-15 %



Alfalfa Hay and Silage Usage

Dairy Industry

Beef Industry

Horse Industry

Export

New uses



Changes in U. S. Dairy Since 1935						
<u>Year</u>	<u>Dairy Farms</u>	<u>Milk Cows</u>	<u>Total Milk</u>			
	Thousands	1,000 hd	Billion lbs			
1935	>4,100	24,187	100			
1965	1,108	14,953	124			
2002	<mark>92</mark>	9,141	170			



Why Plant Genetic Engineering

- Introduce traits not available in alfalfa or alfalfa relatives.
 - Roundup Ready (bacterial gene)
 - **PPO (red clover gene)**
 - Phytase (fungal gene)

Knock out existing genes that negatively affect crop performance/crop quality

Improved digestibility (lignin knockout)





Development of Green Genes

Transgenic Phytase-rich Alfalfa

- Phytase enzyme makes P in grain ration of monogastric diets more available (poultry, swine, and fish)
- Less P excreted in feces
- Phytase enzyme levels of 1 2 % of soluble protein possible
- Phytase extraction with wet fractionation gives added value of xanthophyll & high protein
- Phytase is stable alfalfa leaf meal



Alfalfa - Produced Phytase in Poultry Rations:

Eliminates need for phosphorus supplementation

Reduces the phosphorus content of feces to less than half





1999 Results - Flexibility in timing of Roundup application

Roundup application 18 days after emergence



Good tolerance at all stages of plant development
 Good tolerance during all times of the growing season



RR Alfalfa - 1999 Field Results

High tolerance to Roundup Ultra

- 2.5 gallons/A 1999

Excellent agronomic performance

- RR lines <u>></u> commercial checks (no yield lag)
- RR lines = negative controls (no yield drag with RR trait)





Commercializing a biotech trait in alfalfa – the Roundup Ready example

- Transformation 1997
- Proof of concept testing 1998-2000
- Trait integration 1998-1999
- Breeding/Product development 1999-2001
- Seedstocks production 2001-2003
- Regulatory approval 2001-2003
- Performance testing of RR varieties 2001-2003
- Commercial release of RR alfalfa 2004



RR Alfalfa Varieties

Excellent tolerance to Roundup UltraTM

- Trait purity ≥ 90%

Broad geographic adaptation

- FD3 FD8 varieties will be available
- Excellent multiple pest resistance
- **Good product performance**
 - Forage yield <u>></u> commercial checks
 - Persistence > commercial checks
 - Forage quality > commercial checks
 - Seed yield <u>></u> commercial checks



Biotechnology Applications in Alfalfa

- Insertion of BT gene to deter insect feeding
- Coat protein for control of viruses
- Improved winterhardiness
- Balanced animal diets
- Alfalfa bioremediation
- Alfalfa root & nodules
- Human proteins

French May Produce Hemoglobin In Alfalfa Plants

F armers in France may soon be growing alfalfa to produce human hemoglobin.

Viridis, a subsidiary of Alfalis, which specializes in alfalfa production, hopes to begin manufacturing various proteins, especially hemoglobin

"Alfalfa is a true protein factory," says Damien Levesque, Viridis managing director. "It is the plant that can produce the largest quantity of proteins per acre – far ahead of soybeans. Alfalfa produces 2,200 lbs of protein per acre, compared with 650 to 890 lbs for soybeans."

His company specializes in the extraction of alfalfa juice for pigments and other products.

"The special characteristic of alfalfa is storing the proteins in the leaves and not in the seeds like soybeans or peas," says Levesque. "Extraction is therefore carried out by pressing the green foliage in order to recover proteins in the alfalfa juice without altering its quality. We have developed a specific technology for pressing."

Viridis has acquired Medicago, a Quebec biotechnology company that successfully introduced the gene for hemoglobin production in alfalfa plants.



Potential new uses of alfalfa



generation



Minnesota Agri-Power: Project to Produce Electricity and Livestock Feed (and Improve the Environment) with Alfalfa



Separate alfalfa hay into leaf and stem fractions.
 Produce electricity from the low-value stems.
 Utilize the leaves as a feed supplement for livestock.





Potential new uses of alfalfa

Electric generation

Protein production



Protein extraction

- Extract is 55% protein
- Good balance of trace minerals
- High in xanthophyll

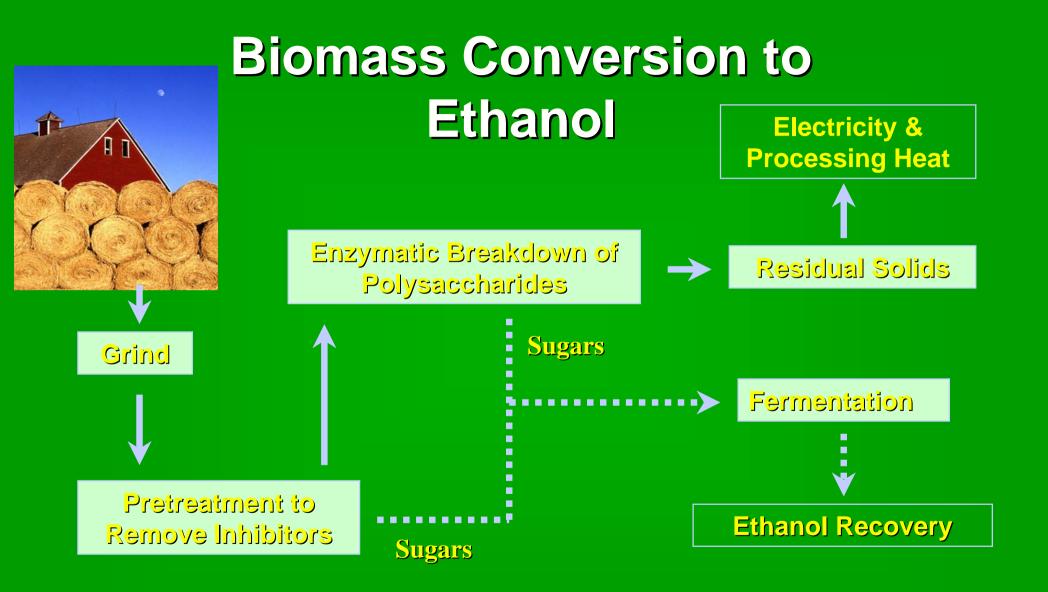




Potential new uses of alfalfa

Electric generation
 Protein production
 Ethanol production







Alfalfa in Crop Rotations:

 Adds nitrogen via biological fixation
 Improves water infiltration and soil quality
 Reduces soil erosion from wind and water
 Improves yield of subsequent crop
 Reduces N fertilizer demands of subsequent crops



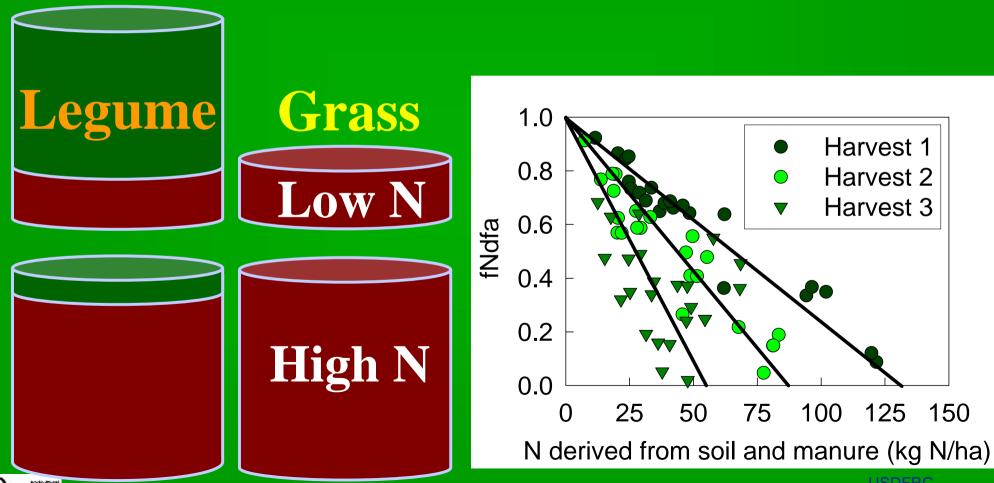
Alfalfa in Crop Rotations:

 Helps protect surface and ground water
 Acts as waste-water recycler





Legumes serve as N buffers



Russelle et al., 2002

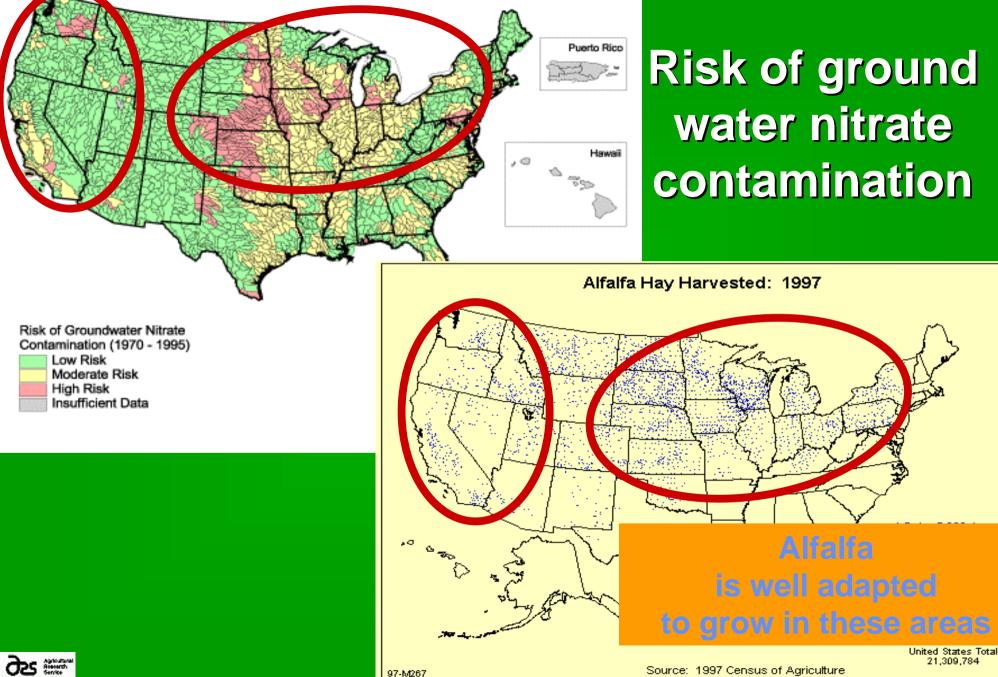
Alfalfa and grass CRP effectively filter tile drain water



120 Continuous corn Nitrate loss (Ib N/acre) 100 CORN-soybean SOYBEAN-corn 80 60 40 ▲ Alfalfa Conservation 20 **Reserve Program** 0 25 5 15 10 20 Tile drainage (acre-inches)

>40 million acres are tile drained

Randall, Huggins, Russelle et al., 1997



Source: 1997 Census of Agriculture

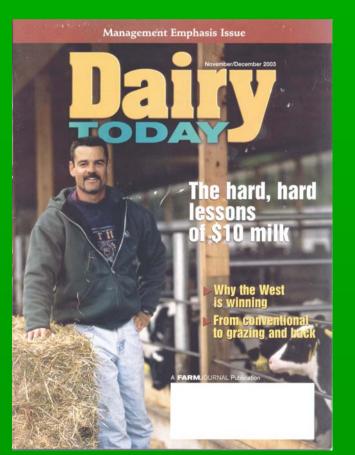
Using Biotech To Keep Alfalfa Competitive

Solutions to major challenges in agriculture

USDA

e e e e e e e e e Resuarch Parvice Report Report Number 624 Manure Management for Water Quality Costs to Animal Feeding Operations of Applying Manure Nutrients to Land

Marc Ribaudo Jonathan Kaplar Lee Christensen Noel Gollehon Marcel Aillery Robert Johansson Jean Agapoff Vince Breneman Mark Peters



Nutrient necessities

Nutrient management planning for 1,300 cows and 1,000 acres takes planning, bucks and persistence

By Kim Bower-Spence

panding a dairy from 315 to .325 mature cows with a land ase of just under 1,000 owned and rented acres, Phil Kulp knew nutrient management would drive decision making from the get-go. Kulp Family Dairy LLC's twostep expansion began in 1999 with a leap to 600 milking cows. The family added another barn, for a total of .100 in 2002. Their 1999 nutrient management plan took into account the second-phase cows. Their five-year concentrated animal feeding operation (CAFO) permit, issued in May 2001, also counted their final total.

The Martinsburg, Pa., operation includes Phil and his wife, Becky; his parents, Larry and Mary Ann; and about 30 employees.

Piethors of permits. Bill Fink, agrenomits with the Ephrata, Pa,-based consuling firm Team Ag, devised Kuly's nutrient management plan. He helped them wade through the myriad regulations concerning animal equivalent units, concernitated animal operation (CAO) status, local watershed designation, manure storage needs as

and township requirements. erosion and sediment control plans, The Kulps hit the trigger for both and storm water management plans state and federal regulations. Hav-Phil Kulp estimates that the opering more than 1,000 animal equivaation paid about \$25,000 total in lent units brought them under fed-eral CAFO rules. Since they had permitting costs for everything om storm water management to septic and CAFO. "We got into it more than two animal units per early enough that maybe it wasn't acre, they also needed to meet Pennsylvania standards for CAOs. as costly," he says. Kulp Family Dairy also lies within a Fink says permitting can run \$5 to \$6 an acre for nutrient managespecial protection watershed.

Besides their autrient management, plus \$1,000 for state permit applications. CAFO plans range Kulps needed a Water Quality Management Part II permit to coning on engineering. And the process struct manure storage. Engineering Jans by Team Ag included an engineering. And the process pans by Team Ag included an engineering. And the process to the process of the process to the process of the



Phil Kulp, Martinsburg, Pa., wrote five-year contracts with other local farmers to buy their forages and apply manure from Kulp Family Dairy on their fields.

neering survey, site map, manure cites four steps to successful nutristorage and transfer system design, ent management. erosion and sediment control plans, and storm water management plans. Phil Kulp estimates that the opertaion paid about \$25,000 total in do that by cooperaring with our

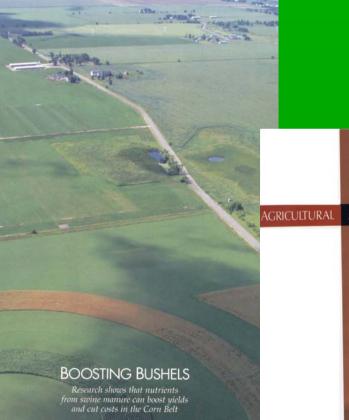
do that by cooperating with our neighbors," Kulp notes. "As we were talking about building and expanding. I was already talking with other landowners." Those conversations yielded three Syvaer feed contracts that set price and include import-export agree-

S-year feed contracts that set price and include import-export agreements for manure, "We buy all the forage from those acres, and we also return the manure in accordance with the nutrient management plan." Word apparently spread that it's a



Using Biotech To Keep Alfalfa Competitive

Solutions to major challenges in agriculture



Des



"We visualized this as a way to Above: Carpet files made from a expand uses for corn," she says. It also was a way to lessen our dependence on foreign oil. And PLA made from corn is more environmentally friendly, since it is completely biodegradable PLA is beginning to pay off applied over almost any surface, and the company will take used or corn growers. Cargill Dow built a plant in Blair, Neb., to produce NatureWorks PLA. The facility, one of the world's largest biorefineries, uses about as much corn each year as a

40-million-gallon ethanol plant NatureWorks PLA is used in consumer products marketed by well-known U.S. companies like Coca-Cola and Pacific Coast eather Company

realize that today's food wrap and plasic packaging, as cell as the majority of synthetic fibers, originally comes from oil. That's according to Randy Howard, president and CEO of Cargill Dow. "We're using the tools and resources. Mother Nature provided us as the foundation for a new industrial revolution," he says. "We are manufacturing products that will minimize the impact on our environment."

One of those revolutionary products made from corn-produced PLA is Ingeo fiber. This new textile has been incorporated into the Spring Planting line of modular carpeting tile from InterfaceFlor. Inc. These into pharmaceutical factories.

com-based fiber offer beauty and style while being easily recycled. Above right: Massive Cargill Dow plant in Blair, Neb., turns out Nature Works PLA used in making plastics. 19.5-square-inch tiles can be

tiles back for recycling Ingeo fiber also is being used in a line of bedding from Generations Bedding Company. Lofty, lasting hypoallergenic fiberfill is used in pillows, comforters and other bedding products. In its store displays, the company highlights the fact that a renew As director of Iowa State Uniable resource, corn, is used in versity's Plant Transformation the manufacture of its products. Facility, researcher Kan Wang Not to be outdone, the naoversees the ultimate ag alchemy tion's soybean growers also are involved in the textile industry.

laboratory. Born in Shangha she received her doctorate in The soybean checkoff and the plant science from the Univer-United Soybean Board have sity of Ghent in Belgium. There helped fund the development of she worked with early pioneers a sov-based polyol (SovOvD that is a major component of a new who learned how to use a comcarnet-backing system. SovOvl mon soil organism, a strain of replaces a portion of the petro-Agrobacterium, to transfer deleum-based components used sired genes into plants. to make polyurethane backing Wang and Iowa State col-

Ultimate alchemy. While league Bronwyn Frame have retoday's crop of products develfined this technique for use oped by ag alchemists is impresat the Plant Transformation Fasive, the potential for future cility. It is the only gene-transfer facility open to public-sector products is staggering. Scientists are just scratching the researchers and has quickly besurface when it comes to using come the world's largest public biotechnology to manipulate the operation for the production very genes that can do such things as turn ordinary crops. oversees experiments in genetic





archer Kan Wang studies ge transfer techniques that could lead to Me-soving vaccines from farm crops

beans for a number of othe researchers around the world Wang is aware that her work like that of the early alchemists may seem mysterious and some times scary to the rest of soci of plant genetic engineering etv. "Biotechnology has the notential for being a powerful tool to advance society," she says. "It also has a potential neg ative side. But then, electricity can be dangerous, and so can most any other technology user

by humans." She sees potential for such things as pharma crops that could literally grow life-saving vaccines in the field. "We are just in the infancy of knowledge in this area," she says, "Putting a of transgenic corn. And Wang ston to such technology would be unfortunate. There are so transformation of corn and soy- many good things yet to come



A multidisciplinary collaboration of public and private scientists

- Dairy Nutrition (USDFRC)
- Biochemistry (Noble Foundation and USDFRC)
- Molecular/cell biology (Noble, FGI and DowAgro)
- Agronomy
- Plant breeding (FGI)

