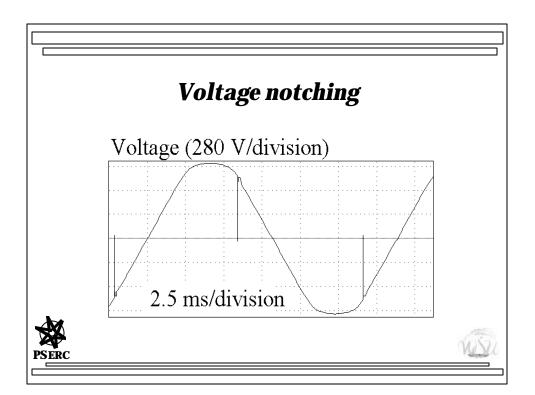
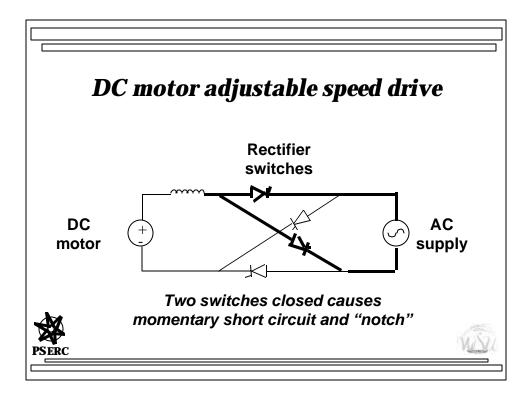
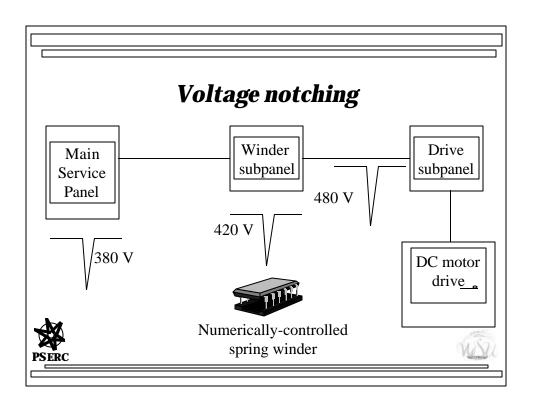


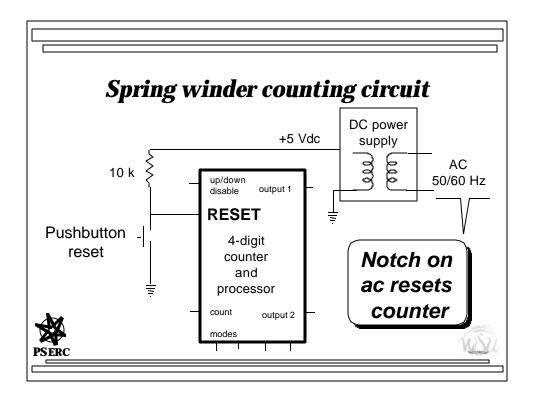
Metal fabrication plant equipment failures

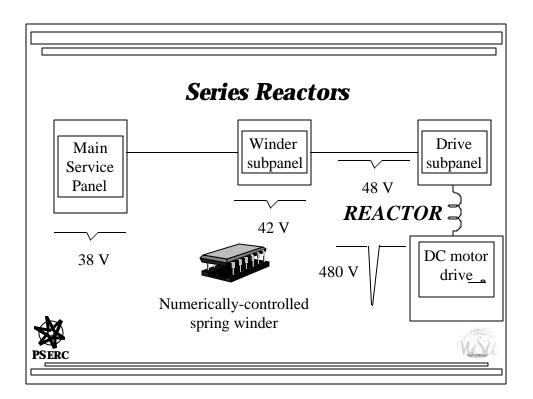
An industrial plant where sheet metal is fabricated experienced various machinery failures. An initial survey revealed adjustable speed dc motor drives, a common disturbing load, in use in the plant. Power quality measurements confirmed that one of the drives was causing severe "notching," a transient voltage disturbance. This was corrected using series reactors. A grounding error on a transformer was also found and corrected.

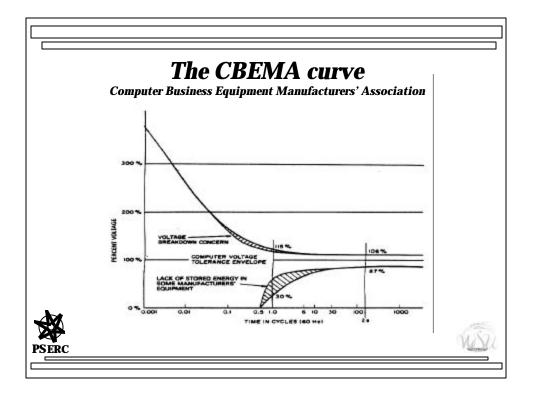


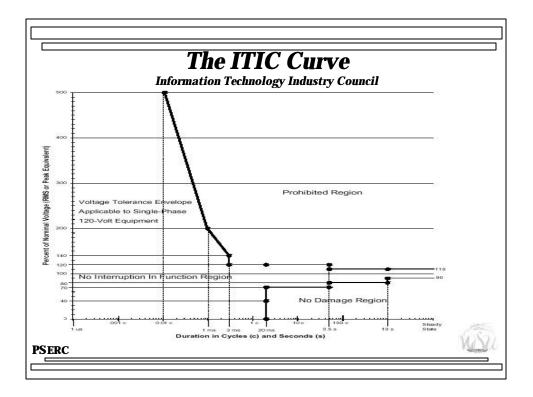




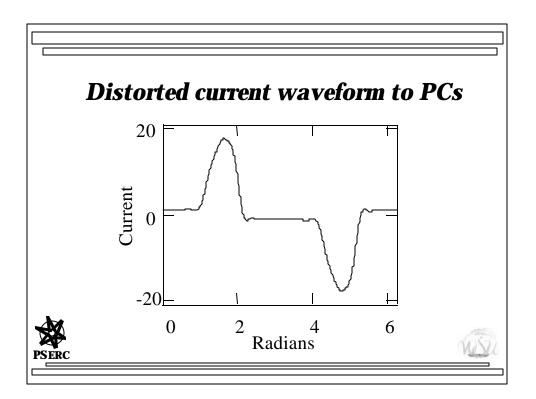


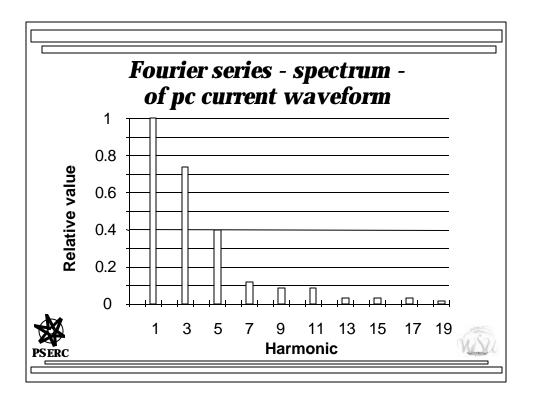


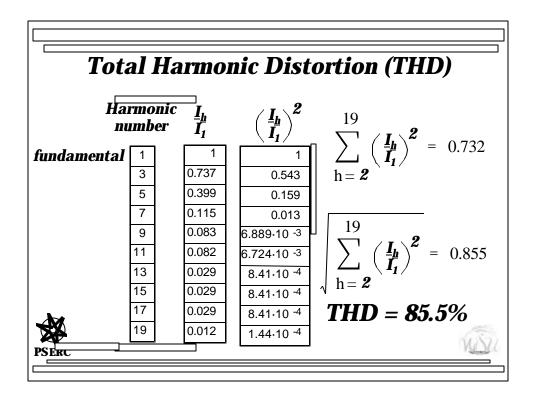


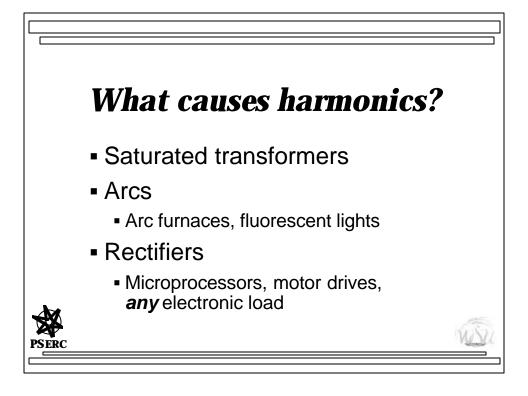


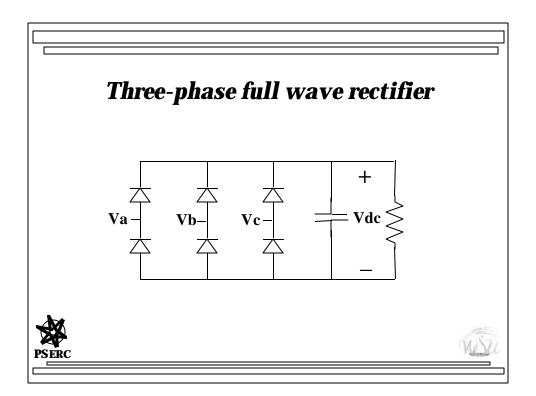


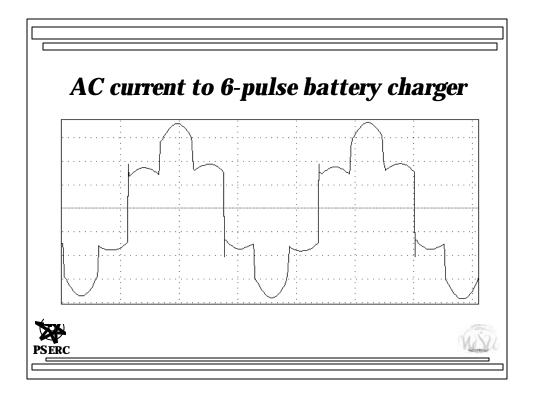


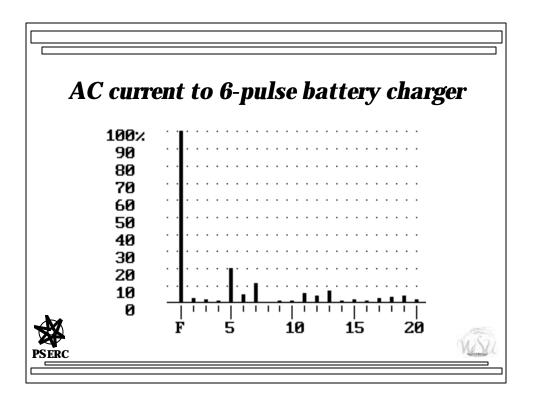


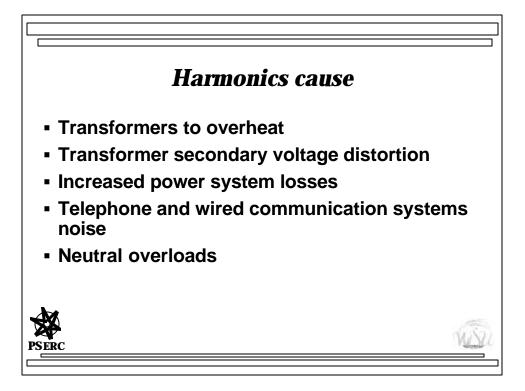


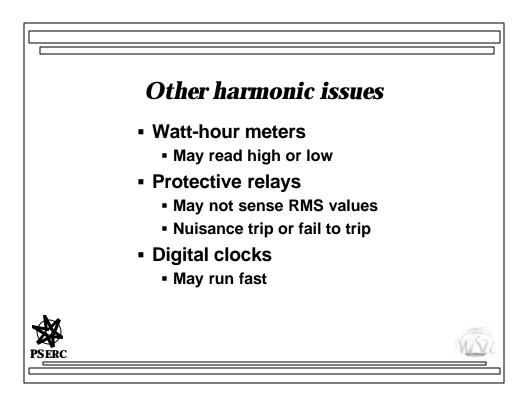


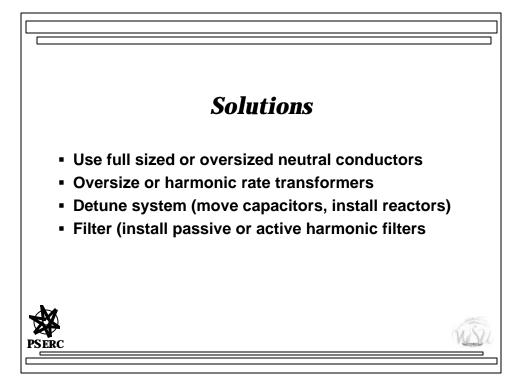


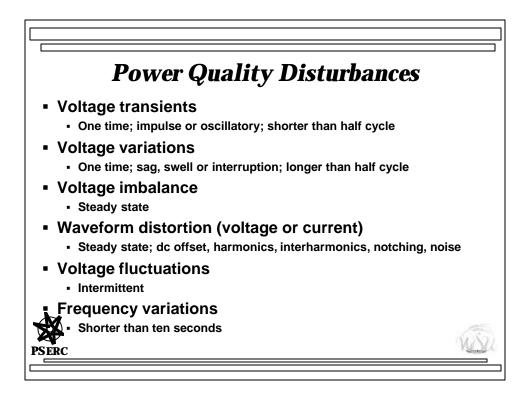












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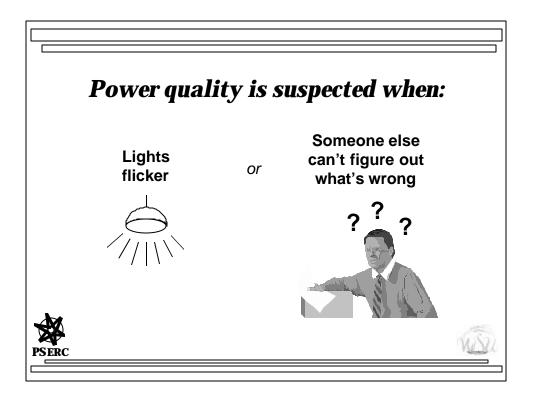


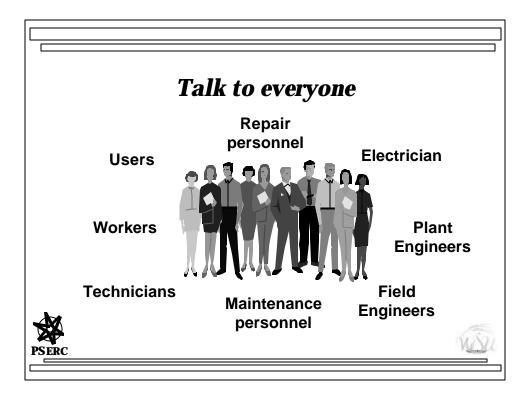


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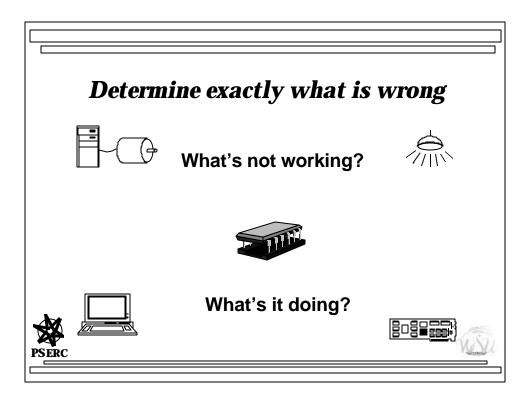
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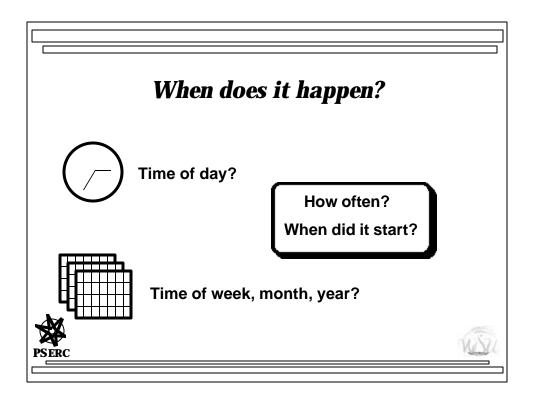


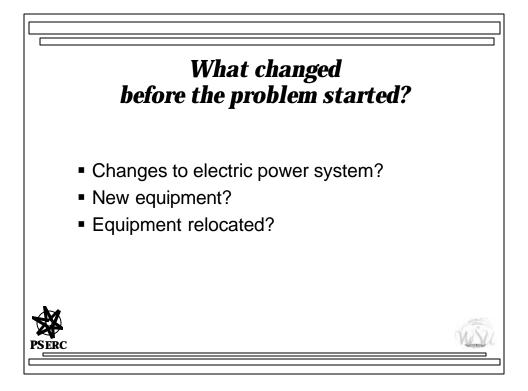












Have user keep a log				
Date	Time	Equipment	Problem	Observations, note
		Comp	bare with u	Itility
		operation and service logs		

