# Appendix C References/Pollution Prevention Opportunity Assessments

#### ENVIRONMENTAL PROTECTION AGENCY GUIDANCE

## General Guidance

Waste Minimization Opportunity Assessment manual, EPA/625/7-88/003, 1988.

Facility Pollution Prevention Guide, EPA/600/R-92/088, 1992.

Pollution Prevention in the Federal Government: Guide for Developing Pollution Prevention Strategies for Executive Order 12856 and Beyond, EPA/300/B-94/007, 1994.

Pollution Prevention and Right-to-Know in the Government: Executive Order 12856, EPA/100/K-93/001, 1993.

Setting Priorities for Hazardous Waste Minimization, EPA/530/R-94/015, 1994.

A Primer for Financial Analysis of Pollution Prevention Projects, EPA/600/R-93/059, 1993. Pollution Prevention Act of 1990, Public Law 101-508, 1990.

### Industry-Specific Guidance

These guides list source-reduction and recycling techniques for specific industries. The guides have been published by the Pollution Prevention Research Branch of EPA's Office of Research and Development as a series of industry-specific pollution prevention guidance manuals.

Industrial Category	EPA Document No.	Date
Automotive Refinishing Industry Auto Repair Industry Fiberglass Reinforced and Composite Plastics Mechanical Equipment Repair Industry	EPA/625/7-91/016 EPA/625/7-91/013 EPA/625/7-91/014 EPA/625/R-92/008	10/91 10/91 1991 1992
Metal Finishing Industry	EPA/625/R-92/011	1992

### Fact Sheets

The following fact sheets contain overviews, tips, or guidelines for pollution prevention. some provide only general information or advice on how to set up programs; others identify pollution prevention opportunities for specific industries, processes, or materials. EPA, state agencies, and local governments produced the fact sheets. In many cases, multiple sources have published fact sheets on particular topics. Fact sheets on the topic areas below are available from the EPA library, 401 M Street, SW, Washington DC 20460 (202/260-1963). The source of this information is *Pollution Prevention Resources and Training Opportunities in 1992*, EPA, Office of Pollution Prevention and Toxics and Office of Environmental Engineering and Technology Demonstration, EPA/5650/8-92-002, January 1992.

#### **FACT SHEETS**

## General and Introductory Information

Conservation Tips for Business

General Guidelines

Getting More Use Out of What We Have

Glossary of Waste Reduction Terms

Guides to Pollution Prevention

Hazardous Waste Minimization

How Business Organizations Can Help

Local Governments and Pollution Prevention

Pollution Prevention (General)

Pollution Prevention Fees

Pollution Prevention Training and Education

Pollution Prevention Through Waste Reduction

Recent Publications

Reduce Hazardous Waste

Reuse Strategies for Local Government

Source Reduction Techniques for Local Government

U.S. EPA's Pollution Prevention Program

Waste Exchanges: Everybody Wins!

Waste Exchange Services

Waste Minimization Fact Sheet

Waste Minimization in the Workplace

Waste Reduction Can Work For You

Waste Reduction Overview

Waste Reduction/Pollution Prevention: Getting Started

Waste Reduction Tips for All Businesses

Waste Source Reduction

Waste Source Reduction Checklist

What is Pollution Prevention?

Why Reduce Waste?

# Legislative Information/EPA and State Initiatives

EPA's 2% Set Aside Pollution Prevention Projects

EPA's "List of Lists" Projects

EPA's Pollution Prevention Enforcement Settlement Policy

EPA's Pollution Prevention Incentives for States

EPA's Pollution Prevention Strategy

New Form R Reporting Requirements

Oregon's Toxic Use Reduction Act

Pollution Prevention Act of 1990

### Setting Up A Program

1991 Small Business Pollution Prevention Grants

An Organization Strategy for Pollution Prevention

Considerations in Selecting a Still for Onsite Recycling

Pollution Prevention Grant Program Summaries and Reports

Procuring Recycled Products

Recycling Market Development Program

Selecting a Supplier, Hauler, and Materials Broker

Solid Waste Management Financial Assistance Program

Source Reduction at Your Facility

Starting Your Own Waste Reduction Program

The Alexander Motor's Success Story

The Eastside Plating Success Story

The Wacker Payoff

Waste Reduction Checklists

General

Cleaning

Coating/Painting

**Formulating** 

Machining

**Operating Procedures** 

Plating/Metal Finishing

Waste Source Reduction: Implementing a Program

# Process/Material Specific

Aerosol Containers

Aircraft Rinsewater Disposal

Acids/Bases

Chemigation Practices to Prevent Groundwater Contamination

Corrugated Cardboard Waste Reduction

Demolition

Empty Containers

Gunwasher Maintenance

Lead Acid Batteries

Machine Coolants:

Prolonging Coolant Life

Waste Reduction

Metal Recovery:

**Dragout Reduction** 

*Ion Exchange/Electrolytic Recovery* 

**Etchant Substitution** 

Old Paints, Inks, Residuals, and Related Materials

Pesticides:

Disposal of Unused Pesticides, Tank Mixes, and Rinsewater In-Filled Sprayer Rinse System to Reduce Pesticide Wastes

Pesticide Container Disposal

Preventing Pesticide Pollution of Surface and Groundwater

Preventing Well Contamination by Pesticides

Protecting Mountain Springs from Pesticide contamination

Reducing and Saving Money Using Integrated Pest Management

Metals Recycling

Office Paper Waste Reduction

Plastics:

The Facts About Production, Use, and Disposal

The Facts on Degradable Plastics

The Facts on Recycling Plastics

The Facts on Source Reduction

Printing Equipment

Refrigerant Reclamation Equipment/Services

Reverse Osmosis

Safety Kleen, Inc. Users

Shop Rags from Printers

Small Silver Recovery Units

Solvents:

Alternatives to CFC-113 Used in the Cleaning of Electronic Circuit Boards

Onsite Solvent Reclamation

Reducing Shingle Waste at a Manufacturing Facility

Reducing Solvent Emissions from Vapor Degreasers

Small Solvent Recovery Systems

Solvent Loss Control

Solvent Management: Fiber Production Plant

Solvent Reuse: Technical Institute

Trichloroethylene and Stoddard Solvent Reduction Alternatives

Solvent Recovery: Fiber Production Plant Solvent Reduction in Metal Parts Cleaning

Ultrafiltration

Used Containers: Management

Used Oil Recycling

Waste Management Guidance for Oil Cleanup

Water and Chemical Reduction for Cooling Towers

Waste Water Treatment Opportunities

#### **Industry-Specific**

Auto Body Shops

Automotive Painting

Automotive/Vehicle repair Shops

Asbestos Handling, Transport, and Disposal

Machine Toolers

Metal Finishers:

General

Effluent Minimization

### Rinsewater Reduction

#### U.S. ARMY GUIDANCE

#### General Assistance

- U.S. Army Construction Engineering Research Laboratory. P.O. Box 4005, Champaign, IL, 61820. 800-USA-CERL
- U.S. Army Cold Regions Research and Engineering Laboratory (CERCL), Hanover, NH 03755-1290. 603-646-4200, DSN 684-4200
- U.S. Army Environmental Hygiene Agency. Aberdeen Proving Ground, MD, 21010. (301) 671-
  - 3651 or DSN 584-3651.
- U.S. Army Environmental Office. The Pentagon, Washington, DC, 20310-2600, (703) 693-5032 or DSN 223-5032.
- U.S. Army Environmental Center (formerly the U.S. Army Toxic and Hazardous Materials Agency). Aberdeen Proving Ground, MD, 21010. 800-USA-EVHL, (301) 671-2427 or DSN 584-2427.
- U.S. Army Environmental Policy Institute. Champaign, IL, 61820. (217) 373-3320.

#### **Pollution Prevention**

U.S. Army Environmental Center (formerly the U.S. Army Toxic and Hazardous Material Agency). Environmental Compliance Division. (301) 671-2427 or DSN 584-2427.

## Recycling

- U.S. Army Engineering and Housing Support Center (USAEHSC). Directorate of Public Works. (703) 704-1606/1601.
- Defense Logistics Agency. Check local Defense Reutilization and Marketing Organization (DRMO) Fort Lewis WA.

### Air Pollution

- U.S. Army Environmental Hygiene Agency. Air Pollution Engineering Division. Air Pollution Source Management (301) 671-3500 or DSN 584-3500: or Ambient Air Quality Management (301) 671-3954 or DSN 584-3954.
- U.S. Army Environmental Center. Environmental Compliance Division. (301) 671-2427 or DSN 584-2427.

### CFCs and Halon

U.S. Army Environmental Office. The Pentagon, Washington, DC 20310-2600, (703) 693-5032 or DSN 223-5032.

U.S. Army Environmental Center. Environmental Compliance Division. (301) 671-2427 or DSN

584-2427.

## Endangered Threatened Species, Natural Resources

- U.S. Army Environmental Center. Natural and Cultural Resource Division (703) 355-7968 or DSN 345-7968.
- U.S. Army Engineering Waterways Experiment Station (CEWES), Vicksburg, MS 39180-6199, (601) 634-2512. FTS 542-2513.

## Hazardous and Toxic Waste and Material Management

U.S. Army Environmental Center. Environmental Compliance Division. (301) 671-2427 or DSN

584-2427.

U.S. Army Environmental Hygiene Agency. Waste Disposal Engineering Division. (301) 671-3651 or DSN 584-3651.

Environmental Protection Agency-RCRA/Superfund Hotline. (800) 424-9346.

Environmental Protection Agency-TSCA Hotline. (202) 554-1404.

#### Hazardous Waste Minimization

- U.S. Army Environmental Center. Environmental Compliance Division. Army HAZMIN Program. (301) 671-2427 or DSN 584-2427
- U.S. Army Environmental Hygiene Agency. Waste Disposal Engineering Division, (301) 671-3651 or DSN 584-3651.

#### Solid Waste Management

- U.S. Army Environmental Hygiene Agency. Ground Water and Solid Waste Management. (301) 671-2024.
- U.S. Army Environmental Center. Environmental Compliance Division. (301) 671-2427 or DSN 584-2427.

#### General Environmental/Pollution Prevention

National Defense Center for Environmental Excellence. 1415 Scalp Avenue, Johnstown, PA 15904. (814) 269-2432

Air Force Center for Environmental Excellence, Pollution Prevention Division, Brooks Air Force

Base, TX 78235-5318. (210) 526-4214, DSN 240-4214.

- Navy Energy and Environmental Support Agency (NEESA). Port Hueneme, CA (805) 982-4897.
- Annapolis Detachment of the Carderock Division, Naval Surface Warfare Center, Environmental Protection Branch, Craig Alig, Director, (410) 267-3526, DSN 281-3526.

### **Publications**

- U.S. Army Environmental Strategy into the 21<sup>st</sup> Century, 1992.
- U.S. Army Engineering and Housing Support Center, Installation Recycling Guide, 1991.
- U.S. Army Environmental Hygiene Agency, A Commander's Guide to Infectious Waste Management at Army Health Care Facilities, 1990.
- U.S. Army Environmental Hygiene Agency, A Commander's Guide to Hazardous Waste Minimization at Army Health Care Facilities, 1990.
- U.S. Army Corps of Engineers, A Commander's Guide to Environmental Management, 1990.
- U.S. Army Corps of Engineers, Hazardous Waste Management Systems Study, 1991.
- U.S. Army Environmental Center, The Environmental Update, published quarterly.
- Army Environmental Policy Institutes, *Army Pollution Prevention Plan Manual: A Guide for Army Installation*, 1993.

Environmental Health Engineering Directorate. U.S. Army Center for Health Promotion and Preventive Medicine Pollution Prevention Opportunity Assessment Protocol, 1994.

# **Pollution Prevention Opportunity Assessments**

## ELECTROPLATING AND METAL FINISHING

Electrodialysis for Anodizing Bath Solutions Electoless Nickel Bath Life Extension High Velocity OXY-Fuel Thermal Spray Non-Cyanide Nickel Strippers Surface Coating by Physical Vapor Deposition Sulfuric/Boric Acid Anodizing

# HAZARDOUS MATERIALS/WASTE MANAGEMENT

Hazardous Material Affirmative Procurement Policies/Procedures

Hazardous Material Shelf Life Management

Waste Analysis Plan

Hazardous Materials Shelf Life Optimization

Hazardous Waste Container Labeling, Storage, and Transportation

hazardous Material/Hazardous Waste Management

Printed Circuit Board Recycling

Recycling Photo/X-Ray Processing and Printing Wastes

Software to Evaluate the Profitability of Pollution Prevention Investments using the Method of "Total Cost Assessment"

Spill Prevention Techniques

# **OZONE DEPLETING SUBSTANCES**

Numbering System for CFCs, HCFCs, and Halons R-502 Alternative

Purchase Restrictions on CFC-containing Appliances

Aerosol Can Puncturing and Crushing

Non-chlorofluorocarbon Alternatives for Air Conditioning and Refrigeration

Alternatives to CFC-12 Tracer Gas for Leak Detection

Aerosol Cooling Spray Substitutes for CFC-12 and HCFC-22

Halon 1211 Replacements

Halon 1301 Replacements

Halon Redistribution/Recovery/Recycling/Reclamation

ODS-free Portable Hand-Held Fire Extinguishers

Refrigerant Tracking Software

Restrictions on the sue of Hydrofluorocarbons

Recovery/Recycling of CFC-12 and CFC-134a

ODS-free Corrosion Inhibitors/Moisture Displacers

ODS-free Cooling/Freezing Product

ODS-free Leak Detector for Fuel Cells

ODS-free Substitute for General Purpose Aerosol Lubricant

ODS-free Aircraft Components Cleaning - Overview

R-5000 series Refrigerants – Overview

Refrigerant Recovery/Recycling/Reclamation

U.S. EPA's Significant New Alternatives Program (SNAP)

**ODS-free Drinking Fountains** 

ODS-free Non-flammable Contact Cement ODS-free Product Substitute for Adhesive EA 9446

**ODS-free Computer Keyboard Duster Products** 

ODS-free Substitute for Ink Cleaner

**ODS-free Liquid Carburetor Cleaner** 

ODS-free Tubeless Tire Repair Kit

ODS-free Lubricant/Anti-seizing Compound

ODS-free Degreasing/Cleaning

Motor Vehicle Air Conditioning Refrigerant Conversion from CFC 12 to HFC-134a

Motor Vehicle Air Conditioning Refrigerant Alternatives

**ODS-free Sterilization** 

Ethylene Oxide Sterilizer Alarm Systems

ODS-free Skin Refrigerant

ODS-free Substitute for Insulating foam

Fire Stop Setting Compounds

# **PAINTING**

Dry Filter Paint Booth

Electrostatic Paint spray System

High Transfer Efficiency Paint Spray Systems

Plural Component Proportioning System for Epoxy Paints

Powder Coating Painting System

**Unicoat Paint Technology** 

Waterborne Paint

# **DEPAINTING**

Automatic Paint Gun Washer

Paint Stripping using Sodium Bicarbonate Medium

Carbon Dioxide Blasting Operations

Fluidized Bed Paint Stripper

High and Medium Pressure Water Paint Stripping Processes

Plastic Media Blasting (PMB) Paint Stripping

Degreasing and Paint Stripping using Sponge Blasting

Paint Stripping using Wheat Starch Blasting

# PETROLEUM, OIL, AND LUBRICANTS

Used Oil Segregation and Storage

On-Site Recycling of Used Oil

Off-Site Recycling of Petroleum Base Hydraulic Fluid

Off-site Heat Recovery of Waste POL

Substituting Synthetic Oil for Conventional Oil

Permanent Filter for Vehicle Motor Oil

Bypass Filter for Vehicle Motor Oil

Oil Filter Crushing

**Lubricant Analysis Programs** 

Substitute Lubricants (Non-Lead, Non-Ozone Depleting Substances)

Extension of Metal Working Fluid Service Life

Semi-synthetic and Synthetic Coolant Substitution

Antifreeze Recycling (On-site and Off-site)

Substitution and Recycling of Aircraft Deicing Products

## SOLID WASTE MANAGEMENT

Corrugated Cardboard

**Aluminum Cans** 

Steel Cans

Glass

Metal and Plastic Drums

Fluorescent Light Tubes and High Intensity Discharge Lamps

**Diapers** 

Clothing and Household Items

Food Waste

Construction and Demolition Waste

**Collection Containers** 

**Recycling Trailers** 

**Balers** 

Aerosol Can Puncturing and Crushing

Glass Pulverizers

Metal Drum Crushers

Concrete/Asphalt Crushers

**Backyard and Small Scale Composting** 

Windrow Composting

Aerated Static Pile Composting

**In-Vessel Composting** 

Vermicomposting

**Tub Grinders** 

Paper Shredders

**Trommel Screens** 

Compost Mixers

Front-end Loader

Windrow Turners

# **SOLVENT ALTERNATIVES**

Cleaning and Degreasing

Paint Removal

Rust, Corrosion, and Heat Scale Removal

Carbon and Carbonaceous Deposit Removal

General Metal Cleaning

Emulsifier for cleaning bilges

Electronic and Electrical Equipment Cleaning

Fiberglass Surface Preparation and Epoxy Resin Cleaning

Surface Preparation – Welding and Painting

General Surface Preparation

Paint Removal and Painting Clean up

Rust Stain Removal

Flight Deck Cleaner

Corrosion Removal – Potable and Non-Potable Systems

**Engine Degreasing** 

Surface Preparation Prior to Painting/Bonding/Adhesive

Ink Removal

Automotive – General Applications

Cleaning Prior to Sealing

Aircraft – Skydrol Removal

General Aircraft Cleaning

**Corrosion Inhibitors** 

Chemical Cleaning as a Solvent Alternative

Immersion soaking

EPA's Solvent Alternatives Guide – SAGE 2.1

Solvent Recycling

The Clean-In-Place (CIP) Method to Reduce Hazardous Waste

Steam Cleaning as a solvent Alternative

Mechanical Cleaning Processes as a Solvent Alternative

### WASTEWATER

Bilge and Oily Wastewater Treatment System (BOWTS)

Biological Aqueous Wastewater Treatment System
Recycling Wash Water Using Closed Loop Wash Racks
Electrolytic Recovery Technology for Silver Cyanide Recycling
Hydroblasting Wastewater Recycling System
Laser Reduction of Toxic Organic Compounds in Wastewater
Peroxide Advanced Oxidation Wastewater Treatment
Powdered Activated Carbon Wastewater Treatment
Precipitation and Microfiltration Wastewater Treatment Systems
Recycling Activated Carbon
Reverse Osmosis and Ultrafiltration Wastewater Treatment Process
Secondary Use of Acids and Alkalis for Wastewater Treatment

## STORM WATER

Infiltration Trenches for Treating Storm Water Runoff Sand Filters for Treating Storm Water Runoff Vortex Solids Separators for Treating Storm Water runoff Water Quality Inlets to Control Storm Water Runoff Wet Detention Ponds to Treat Storm Water Runoff